

CT9000 Series

高速方筒型繃縫機

High Speed Cylinder Bed Interlock Machine

CT



CT9311-0-356M

下襠車縫 (具有左切刀修布裝置及吸布屑導管)

Bottom Hemming

(With Left Hand Knife & Fabric Chips Suction Pipe)



CT9085-0-356M

車縫環狀平版寬幅鬆緊帶

(與右切刀修布裝置·後拖輪及吸布屑導管)

Attaching Pre-Closed Flat Knit

Elastic Band Onto Waists Of Tubular Goods

(With Right Knife, Rear Puller & Chips Suction Pipe)



CT9042-2-356M

環狀針織褲頭鬆緊帶車縫 (簡易膝動式)

Tubular Knit Elastic Waist Band Attaching

(Manual Type)



CT9003-0-356M

上帶浪邊 (浪領) 車縫

Tape Binding

(Collare Binding)



機型編號說明

MODEL NUMBERING

CT9042-0-□256M/RP03A/UCP-A1

1

2

3

4

5

6

7

機型 / Machine Type:

- CT90: 標準方筒型繙縫機
Standard Cylinder Bed
Coverstitch Interlock
Machines
- CT92: 特厚類方筒型繙縫機
Cylinder Bed Coverstitch
Interlock Machine For
Extra Heavy Materials.
- CT93: 具有左切刀方筒型繙縫機
Cylinder Bed Coverstitch
Interlock Machine With
Left Hand Knife
Mechanism.
- CT97: 細筒型繙縫機
Small Cylinder Bed
Coverstitch
Interlock Machine.
- CTD90: 標準方筒型直驅式馬達
繙縫機
Standard Cylinder Bed
Coverstitch Interlock
Machines
- CTD92: 特厚類方筒型直驅式馬達
繙縫機
Direct Drive Cylinder
Bed Coverstitch
Interlock Machine For
Extra Heavy Materials.
- CTD93: 具有左切刀方筒型直驅式
馬達繙縫機
Direct Drive Cylinder
Bed Coverstitch
Interlock Machine With
Left Hand Knife
Mechanism.
- CTD97: 細筒型直驅式馬達繙縫機
Direct Drive Small
Cylinder Bed Coverstitch
Interlock Machine.

裝飾縫器分碼 /
Top Coverstitch
Code:

- 0: 無上飾縫
Without Top
Coverstitch
- : 有上飾縫
With Top
Coverstitch

針距 /
Needle
Distance:

- 40: 40m.m.
48: 48m.m.
52: 52m.m.
56: 56m.m.
60: 60m.m.
64: 64m.m.

針數 /
Number Of
Needles:

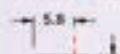
- 2: 2針, 2-Needle
3: 3針, 3-Needle
4: 4針, 4-Needle

可選擇加裝之裝置 / Optional Device:

- CS001~003: 收縮縫跡裝置
Condense Stitch Device.
- RP03□: 後拉引式拖轉裝置
Rear Puller.
- UCP-A1: 氣動式自動切線裝置(UTB02, STB02)
Pneumatic Type Under-
Bed Thread Trimming System For
Cylinder Bed Interlock Machines.
- UCP-A2: 氣動式自動切線裝置(UTB02, WPC)
- UCP-A3: 氣動式自動切線裝置(UTB02, STB02, WPC)
- UCE-A1: 電動式自動切線裝置(UTC04, STC02)
Electric Under Bed Thread Trimming
System (For Cylinder Bed Interlock
Machines).
- UCE-A2: 電動式自動切線裝置(UTC04, WPG)
- UCE-A3: 電動式自動切線裝置(UTC04, STC02, WPG)
- BS003: 內藏式定位器
Built-in Type Synchronizer.
- TB: 補強帶導模裝置
Reinforcing Tape Binding Attachment.
- BOC: 上載式滾邊導模
Bed-On Type Tape Binder.

用途代號 /
Application Code:

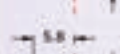
- 00-0: 一般平縫(基本型)
General Plain Seaming (Basic Type) .
- 03-0: 上帶滾邊(滾領)車縫
Tape Binding (Collarette Binding).
- 11-0: 下擺車縫
Bottom Hemming (For Thin, Light Weight Materials And
Medium Weight Materials) .
- 13-0: 包縫骨壓縫(倒骨式、包縫骨寬度3.0mm以內)
Overlock Seam Covering
(Folding Over, Overlock Seam Width Under 3.0mm).
- 13-1: 包縫骨壓縫(立骨式、包縫骨寬度3.0mm以內)
Overlock Seam Covering
(Flattening Out, Overlock Seam Width Under 3.0mm).
- 13-2: 包縫骨壓縫(倒骨式、包縫骨寬度6.0mm以內)
Overlock Seam Covering
(Folding Over, Overlock Seam Width Under 6.0mm).
- 85-0: 車縫環狀平板寬鬆帶
Attaching Pre-Closed Flat Knit Elastic Band Onto Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe) .
- 42-0: 環狀針織彈頭鬆緊帶車縫(氣動式)
Tubular Knit Elastic Waist Band Attaching (Pneumatic Type).
- 42-2: 環狀針織彈頭鬆緊帶車縫(簡易移動式)
Tubular Knit Elastic Waist Band Attaching (Manual Type).
- 60-0: 4針6線方筒型繙縫機
4-Needle, 6-Thread Cylinder Bed Coverstitch Interlock Machine.

針板舌之形狀 /
Shape Of Needle
Plate Tongue:

L: 適合較薄布料
For Light Weight Materials.



M: 適合中等厚度布料
For Medium Weight Materials.



H: 適合較厚布料
For Heavy Weight Materials.



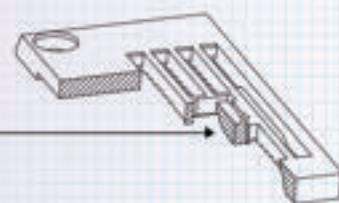
S: 適合於特殊縫製需要
For Special Sewing Requirement.



S1: 適合於特殊縫製需要
For Special Sewing Requirement.



W: 適合較薄之平織布料
For Woven Fabrics



CT9000

一般特性

GENERAL FEATURES

- 本系列高速方筒型繡縫機最高轉速可達每分鐘6000轉。
- 可微調差動比，運轉中亦可輕易調整差動比例。(如圖A)
- 按鈕式調整縫目疏密，簡易快捷。(如圖B)
- 堅固耐用過線結構設計。(如圖C)
- 視窗式油鏡設計，方便查看油量。(如圖D)
- 附帶割線切刀設計，沒有切線裝置也可以輕易將縫線割除。(如圖E)
- 可拆式揚線凸輪裝置。(如圖F)
- 防止手輪捲線設計。(如圖G)
- Max.high speed up to 6000 S.P.M.
- Easy micro-adjustment of differential feeding ratio; adjustment can be made even during running operation.(Fig. A)
- Push-button type stitch length regulator.(Fig. B)
- Strong and durable threading tension design.(Fig. C)
- Convenience oil window design, easy to check oil amount.(Fig. D)
- Thread cutting knife design, easy to cut off the chained threads, even without thread trimming attachment.(Fig. E)
- The open-up type looper thread take up cam design.(Fig. F)
- Anti-thread winding handwheel design.(Fig. G)



A	D	
B	E	F
C		G



CT9000

高速方筒型縫紉機

High Speed Cylinder Bed Interlock Machine











CT Application code
00-0

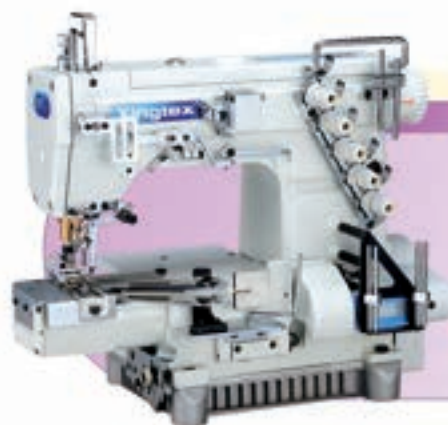
- 一般車 (平) 縫
General Plain Seaming
- 一般針織內衣褲、運動衫、休閒服等：薄至中厚布料。
Knit underwear, brief, sports wear--- etc.
Light to medium weight material.

● 特點 Feature

- 本機型係方筒式縫紉機之基本機種，可加裝多種附件以適用於不同之作業。
For general plain seaming, can be equipped with various attachments for different sewing operations.
- 本機型之標準配件中附有一般下襠車縫導模，可適用於一般下襠車縫作業。
General bottom hemming device is supplied as standard attachment, for bottom hemming operation on general medium weight fabric.



			 m.m.	 m.m.		 m.m.	 S.R.M.	 OPTIONAL DEVICE
CT9000-0-240M	2	4	4.0				#11	
CT9000-0-248M	2	4	4.8				#11	
CT9000-0-356M	3	5	5.6				#11	
CT9000-0-364M	3	5	6.4				#11	
CT9000-0-240H	2	4	4.0				#14	
CT9000-0-248H	2	4	4.8				#14	
CT9000-0-356H	3	5	5.6				#14	
CT9000-0-364H	3	5	6.4				#14	
CT9000-0-356W	3	5	5.6				#11	● RP03□
CT9000-0-364W	3	5	6.4				#11	● UCP-A
CT9000-0-240L	2	4	4.0				#10	● UCE-A
CT9000-0-248L	2	4	4.8				#10	● BOC
CT9000-0-356L	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	#10	
CT9000-0-364L	3	5	6.4				#10	
CT9000-0-240S	2	4	4.0				#11	
CT9000-0-248S	2	4	4.8				#11	
CT9000-0-356S	3	5	5.6				#11	
CT9000-0-364S	3	5	6.4				#11	
CT9000-0-240S1	2	4	4.0				#11	
CT9000-0-248S1	2	4	4.8				#11	
CT9000-0-356S1	3	5	5.6				#11	
CT9000-0-364S1	3	5	6.4				#11	











CT Application code
03-0

- 針織、內褲、T恤等。
Knit underwear, T-shirt, briefs,---etc.
- 薄至中厚布料。
Light to medium weight material.

● 特點 Feature

- 具上帶滾邊裝置，適用於T恤、內衣褲等之上帶滾邊之車縫作業。
With tape binding device, suitable for binding tape on openings of neck or leg of underwear, T-shirt, brief.
- 因規格、尺寸繁多，故滾邊成形導模並不包含在標準配備之中，須另行訂購，訂購時須註明導模之摺數、入口及出口尺寸。
Tape binding folder is not supplied as standard attachment due to users' various demands of spec. sizes. For separate order of the folders, detailed spec, such as ply, opening size, finished size should be specified.



			 m.m.	 m.m.		 m.m.	 S.R.M.	 OPTIONAL DEVICE
CT9003-0-240M	2	4	4.0					
CT9003-0-248M	2	4	4.8					
CT9003-0-356M	3	5	5.6	1.4 ~ 3.6	1:2.9 ~ 1:0.3	5	#11	● RP03□
CT9003-0-364M	3	5	6.4					

高速方筒型縫紉機

High Speed Cylinder Bed Interlock Machine



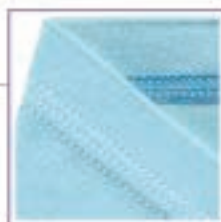
CT Application code










11-0

- 下襠車縫 (適用於輕、薄、質軟及一般中厚布料)
Bottom Hemming
(For Thin, Light Weight Material And Medium Weight Material)
- 男女內衣褲、運動服等針織服裝；薄至中厚布料。
Men's & women's underwears, sports wears --- etc.
Light to medium weight material.

● 特點 Feature

- 本機易導模調整設計，一般作業即可以輕易的來做調整。
With simple adjustment design, it is very easy to adjust the machine.



			 m.m.	 m.m.		 m.m.	 S.P.M.	 S.P.M.	OPTIONAL DEVICE
CT9011-0-240M	2	4	4.0						
CT9011-0-248M	2	4	4.8						
CT9011-0-356M	3	5	5.6	1.4 ~ 3.6	1:2.9 ~ 1:0.3	5	#11	6000	● RP03□ ● UCP-A ● UCE-A
CT9011-0-364M	3	5	6.4						



CT Application code










13-0

- 包縫骨壓縫 (倒骨式、包縫骨寬度3.0mm以內)。
Overlock Seam Covering
(Folding Over, Overlock Seam Width Under 3.0m.m.).
- 適用於針織內衣、T恤、運動服等；薄至中厚布料。
Knit underwear, T-shirt, briefs---etc.
Light to medium weight material.

● 特點 Feature

- 具有包縫骨壓縫(倒骨式)裝置，可將由包縫機車縫出之包縫骨再車縫一次並使包縫骨倒向一側，使得裁片接縫處更加牢固平整，增加服飾之美觀及舒適性。
如內衣褲、運動服、T恤之領口、袖管、袖口等裁片接縫處之包縫骨。
With overlock seam covering attachment, specially for covering (folding over) overlock seams.
And the overlock seams can be folded over at the same side and fastened off on the fabric.
Such as overlock seams on the neck opening, sleeve cuff of T-shirt, sports wear and underwear --- etc.
- 適用於車縫寬度不超過3.0mm之包縫骨。
Suitable for covering overlock seams width under 3.0m.m.



			 m.m.	 m.m.		 m.m.	 S.P.M.	 S.P.M.	OPTIONAL DEVICE
CT9013-0-240M	2	4	4.0						
CT9013-0-248M	2	4	4.8						
CT9013-0-356M	3	5	5.6	1.4 ~ 3.6	1:2.9 ~ 1:0.3	5	#11	6000	● RP03□ ● UCP-A ● UCE-A
CT9013-0-364M	3	5	6.4						

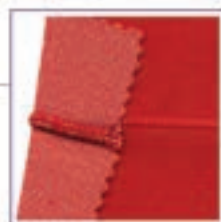











CT Application code 13-1

- 包縫骨壓縫 (立骨式、包縫骨寬度3.0mm以內)。
Overlock Seam Covering
(Flattening Out, Overlock Seam Width Under 3.0m.m.).
- 適用於針織運動服、童裝、T恤等；薄至中厚布料。
Knit underwear, brief, sports wear--- etc.
Light to medium weight material.

● 特點 Feature

- 具有包縫骨壓縫 (立骨式) 裝置，可將由包縫機車縫出之包縫骨，再車縫一次，並將包縫骨壓在裁片接縫處之中央，可使得裁片接縫處更加牢固，並增加服飾之美觀，具有裝飾作用。如針織運動服、童裝、T恤之領口、袖管、袖口等裁片接縫處。
With overlock seam covering attachment, specially for covering (flattening out) overlock seams. And the overlock seams can be flattened out and fastened off at the center of fabrics joints. Such as, overlock seams on the neck opening, sleeve cuff of T-shirt, Knit-sportswear and children's wear.
- 適用於車縫寬度不超過3.0m.m.之包縫骨。
Suitable for covering overlock seams width under 3.0m.m.



									OPTIONAL DEVICE
CT9013-1-240M	2	4	4.0						
CT9013-1-248M	2	4	4.8						
CT9013-1-356M	3	5	5.6	1.4 ~ 3.6	1:2.9 ~ 1:0.3	5	#11	6000	● RP03□ ● UCP-A ● UCE-A
CT9013-1-364M	3	5	6.4						

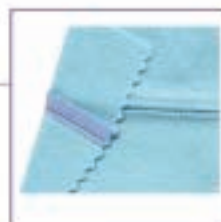











CT Application code 13-2

- 包縫骨壓縫 (倒骨式、包縫骨寬度6.0mm以內)。
Overlock Seam Covering
(Folding Over, Overlock Seam Width Under 6.0m.m.).
- 適用於針織內衣、T恤、運動服等；薄至中厚布料。
Knit underwear, T-shirt, sports wear---etc.
Light to medium weight material.

● 特點 Feature

- 具有包縫骨壓縫 (倒骨式) 裝置，可將由包縫機車縫出之包縫骨再車縫一次，並使包縫骨倒向一側，使得裁片接縫處更加牢固平整，增加服飾之美觀及舒適性。
如內衣褲、運動服、T恤之領口、袖管、袖口等裁片接縫處之包縫骨。
With overlock seam covering attachment, specially for covering (folding over) overlock seams. And the overlock seams can be folded over at the same side and fastened off on the fabric. Such as overlock seams on the neck opening, sleeve cuff of T-shirt, sports wear and underwear --- etc.
- 適用於車縫寬度不超過6.0mm之包縫骨。
Suitable for covering overlock seams width under 6.0m.m.



									OPTIONAL DEVICE
CT9013-2-240M	2	4	4.0						
CT9013-2-248M	2	4	4.8						
CT9013-2-356M	3	5	5.6	1.4 ~ 3.6	1:2.9 ~ 1:0.3	5	#11	6000	● RP03□ ● UCP-A ● UCE-A
CT9013-2-364M	3	5	6.4						

高速方筒型縫紉機

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

CT Application code
42-0

- 環狀針織褲頭鬆緊帶車縫 (氣動式)。
Tubular Knit Elastic Waist Band Attaching(Pneumatic Type).
- 男女用針織內褲：薄至中厚布料；
適用褲頭寬度：7/8" ~ 1 1/2" (完成尺寸)。
Men's & women's knit briefs.
Light to medium weight material.
Applicable waist width : 7/8" ~ 1 1/2" (finished size).

● 特點 Feature

- 具氣動式之褲頭鬆緊帶成形導模TR-1裝置 (擴張滾輪組)，可將環狀針織褲頭鬆緊帶車縫上褲身。
With pneumatic folder slider and TR-1 device (fabric tension controlling device) specially for attaching tubular knit elastic waist band on briefs.
- 成形導模之閉合由膝控氣動開關控制，並由壓縮空氣提供閉合之動力，可使作業員在操作時更加省力、方便及更加有效率。
Movements of the folder slider is driven by compressed air and controlled by the knee controller which provides more labor-saving and efficiency during the sewing operation.
- 此機型如配合自動切線裝置 (UCP-A1或UCP-A2) 之使用，將可大幅提高縫製效率。
Using of the pneumatic type under bed thread trimmer devices (UCP-A1 or UCP-A2) is recommended for better sewing quality and higher operation efficiency.



			 m.m.	 m.m.		 m.m.			OPTIONAL DEVICE
CT9042-0-356M	3	5	5.6	1.4 ~ 3.6	1:2.9 ~ 1:0.3	5	#11	5500	<ul style="list-style-type: none"> ● RP03□ ● UCP-A ● UCE-A
CT9042-0-364M	3	5	6.4						











CT Application code
42-2

- 環狀針織褲頭鬆緊帶車縫 (簡易膝動式)。
Tubular Knit Elastic Waist Band Attaching(Manual Type).
- 男女用針織內褲：薄至中厚布料；
適用褲頭寬度：7/8" ~ 1 1/2" (完成尺寸)。
Men's & women's knit briefs.
Light to medium weight material.
Applicable waist width : 7/8" ~ 1 1/2" (finished size).

● 特點 Feature

- 具簡易膝動式之褲頭鬆緊帶成形導模TR-1裝置 (擴張滾輪組)，可將環狀針織褲頭鬆緊帶車縫上褲身。
With manual type folder slider and TR-1 device (fabric tension controlling device) specially for attaching tubular knit elastic waist band on briefs.
- 本機型之膝動控制裝置，由於結構簡單，不須以電力或壓縮空氣來驅動，僅以人力操控即可，故安裝與維修都簡易方便，同時降低廠家設備成本。
The folder slider is simply operated by pushing the pedal of knee controller. Due to cost saving design, no compressed air or electricity need and can be operated manually. The installation & maintenance of this device is very easy.



			 m.m.	 m.m.		 m.m.			OPTIONAL DEVICE
CT9042-2-356M	3	5	5.6	1.4 ~ 3.6	1:2.9 ~ 1:0.3	5	#11	5500	<ul style="list-style-type: none"> ● RP03□ ● UCP-A ● UCE-A
CT9042-2-364M	3	5	6.4						

高速方筒型縫紉機

High Speed Cylinder Bed Interlock Machine


CT Application code
60-0

- 男女內衣褲。
Men's & women's underwears, sports wears, ---etc.
- 一般薄布料。
Thin, Light to medium weight material.

● 特點 Feature

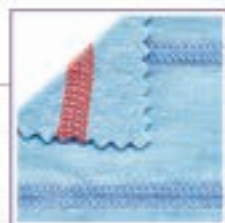
- 4針6線扁平縫目，用於未經包縫機車縫之2片裁片的接縫或補強作業，如內衣褲等貼身衣物之裁片接縫處(如褲襠)。
4-needle, 6-thread, plain seaming for closing or reinforcing the seam of 2 pieces of fabrics (which are not pre-seamed by overlock) such as closing crotches of briefs, underwears, etc.
- 附有專用裁片接縫導模，可輕易將2片未經縫合之裁片併合再進行車縫，縫後裁片接縫處平順，增加穿著時的舒適性。
With special fabric guide, edges of 2 pieces of fabric can be jointed easily & smoothly prior to sewing.
- 本機型之線跡為#607線跡，但實際則安裝有5支針，使用時最左針(FLG-8)不須穿線，安裝此針之目的在於頂鬆彎針線，避免因為過於緊繃而造成單邊之現象。










The stitching code of this model is #607.(4-needle, 6-thread).

However, there are total 5 needle equipped. While using, no

threading is needed for leftest needle.

The purpds of this extra needle is to get the looper thread loosen properly while the M/C runs and prevent the stitching from over-tightened.



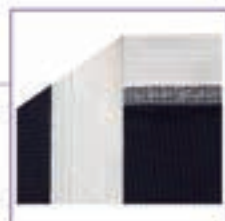
									OPTIONAL DEVICE
CT9060-0-460M	4	6	6.0	1.4 ~ 3.6	1:0.7 ~ 1:2.0	5	#11	6000	<ul style="list-style-type: none"> ● RP03□ ● UCP-AA











CT Application code
85-0

- 男用內褲。
Men's briefs.
- 薄至中厚布料。
Light to medium weight material.
- 環狀平版鬆緊帶適用:14mm - 37mm。
Flat knit elastic band applicable width:14mm-37mm.

● 特點 Feature

- 具有右切刀修布裝置，後拖輪，布筒導管及TR003裝置(擴張滾輪組)，可將環狀平版寬鬆鬆緊帶順暢地縫合在環狀褲頭之上，並由右切刀將褲頭裁片之右緣修齊再行縫合在鬆緊帶下方，而右切刀修布之同時，布筒則由吸風裝置或壓縮空氣，經吸布筒導管吸出。
Equipped with rear puller, right hand knife, chip suction pipe & TR003 device (fabric tension controlling device). Pre-Closed flat knit elastic tape can be attached smoothly onto waistbands of tubular goods. The sewing operation continuously while the edge of waist (underneath the elastic tape) is trimmed by the right hand knife. In the meantime, trimmed fabrics can be sucked into the waste bag thru the suction pipe.



									OPTIONAL DEVICE
CT9085-0-240M	2	4	4.0						● RP03□
CT9085-0-248M	2	4	4.8						● UCP-A
CT9085-0-356M	3	5	5.6	1.4 ~ 3.6	1:2.9 ~ 1:0.3	5	#11	4500	● UCE-A
CT9085-0-364M	3	5	6.4						● CV07A

高速方筒型縫紉機

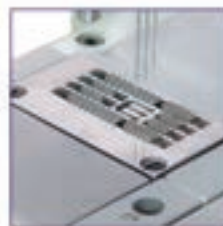
High Speed Cylinder Bed Interlock Machine







CT Application code
9200-0

- 針織、運動衫、休閒服等。
Knit underwear, brief, sports wears---etc.
- 中厚至厚布料。
Medium to heavy weight material.

● 特點 Feature

- 本機型係方筒式縫紉機之中厚至厚布料機種，可加裝多種附件以適用於不同之作業。
For general heavy weight fabric plain seaming, can be equipped with various attachments for different sewing operations.
- 本機型之標準配件中附有一般下襠車縫導模，可適用於一般下襠車縫作業。
General bottom hemming device is supplied as standard attachment, for bottom hemming operation for general heavy weight material.



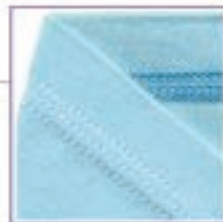
				 m.m.	 m.m.	 m.m.	 m.m.	 S.P.M.		OPTIONAL DEVICE
CT9200-0-356H		3	5	5.6	1.4 ~ 3.6	1:2.9 ~ 1:0.3	5	#14	4500	● RP03□ ● UCP-A ● UCE-A
CT9200-0-364H		3	5	6.4						











CT Application code
9311-0

- 針織T恤、休閒服、運動服之下襠或短袖袖口之車縫作業。
Suitable For Hemming Operation On Cuff, Sleeve Opening And Bottom Of T-Shirt Polo Shirt ---Etc.
- 薄至中厚布料。
Light to medium weight material.
- 下襠適用寬度: 3/4" ~ 1 1/2" (完成尺寸)
Applicable hemming width : 3/4" ~ 1 1/2" (finished size).

● 特點 Feature

- 具有車縫下襠導模，左切刀修布裝置及吸屑導管，可輕鬆將環狀裁片向下摺折，並由左切刀將摺折後之裁片在下襠的部份之左緣修齊，再進行車縫，而在切刀修布之同時，布屑則由吸屑裝置或壓縮空氣經吸布屑導管吸出。
With hemming folder, left hand side fabric trimmer and fabric chips suction pipe, suitable for hemming operation on tubular fabric, such as cuff or bottom of T-shirt, polo shirt. The tubular fabric can be folded downward smoothly and the sewing operation continues while the folded fabric edge is trimmed by the left hand knife prior to sewing. In the meanwhile, fabric chips and dust can be sucked into the waste collection bag through the pipe.



				 m.m.	 m.m.	 m.m.	 m.m.	 S.P.M.		OPTIONAL DEVICE
CT9311-0-240M		2	4	4.0						
CT9311-0-248M		2	4	4.8						
CT9311-0-356M		3	5	5.6						
CT9311-0-364M		3	5	6.4						
CT9311-0-240S		2	4	4.0						
CT9311-0-248S		2	4	4.8						
CT9311-0-356S		3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	#11	4500	● UCP-A ● UCE-A ● CV17A ● TR005
CT9311-0-364S		3	5	6.4						
CT9311-0-240S1		2	4	4.0						
CT9311-0-248S1		2	4	4.8						
CT9311-0-356S1		3	5	5.6						
CT9311-0-364S1		3	5	6.4						

可選擇加裝之裝置

Optional Device


CT Application code
UCE-A

- 電動式自動切線裝置(方筒型縫紉機用)。
Electric Type Under Bed Thread Trimming System
(For Cylinder Bed Interlock Machines)。

● 特點 Feature

- 本裝置可適用於所有CT9000系列機種，但不單獨供應此裝置。
Suitable for all CT9000 Series Machines, but only supply together with Machine head.
- 須配合伺服馬達使用或電子馬達。
Should be used together with AC servo motor or EC motor.



UCE-A1 ① ② ③ ④	① 自動切線裝置代號	① Under bed thread trimmer device
	② 機型 C:方筒型縫紉機 F:平台型縫紉機	② Model C:Cylinder bed interlock F:Flat bed interlock
	③ 動力 P:氣動式 E:電動式	③ Power P:Pneumatic E:Electric
	④ 裝置組合代號	④ Combination of devices

MODEL	電動式自動切線裝置 Electric Under Bed Thread Trimming System			
	(UTC4) 切底線裝置 Under Bed Thread Trimmer	(STC2) 切上蓋線裝置 Top Cover Thread Trimmer	(WPG) 擦線裝置 Wiper	壓腳提升裝置 Presser foot Lifter
UCE-A1	●	●		●
UCE-A2	●		●	●
UCE-A3	●	●	●	●
UCE-A4	●			●

* 包裝於附件箱中 Packed in the accessories box.


CT Application code
UCP-A

- 氣動式自動切線裝置(方筒型縫紉機用)。
Pneumatic Type Under Bed Thread Trimming System
(For Cylinder Bed Interlock Machines)。

● 特點 Feature

- 本裝置可適用於所有CT9000系列機種，但不單獨供應此裝置。
Suitable for all CT9000 Series Machines, but only supply together with Machine head.
- 須配合伺服馬達使用或電子馬達。
Should be used together with AC servo motor or EC motor.
- 須配合空壓機使用。(5kg / cm 或 70PSI)。
Compressed air is necessary (5kg / cm or 70PSI)。



UCP-A1 ① ② ③ ④	① 自動切線裝置代號	① Under bed thread trimmer device
	② 機型 C:方筒型縫紉機 F:平台型縫紉機	② Model C:Cylinder bed interlock F:Flat bed interlock
	③ 動力 P:氣動式 E:電動式	③ Power P:Pneumatic E:Electric
	④ 裝置組合代號	④ Combination of devices

MODEL	氣動式自動切線裝置 Pneumatic Under Bed Thread Trimming System							備註 Comment
	(UTB2) 切底線裝置 Under Bed Thread Trimmer	(UTG2) 切底線裝置 Under Bed Thread Trimmer	(UTH2) 切底線裝置 Under Bed Thread Trimmer	(UTB4) 切底線裝置 Under Bed Thread Trimmer	(STB2) 切上蓋線裝置 Top Cover Thread Trimmer	(WPC) 擦線裝置 Wiper	壓腳提升裝置 Presser foot Lifter	
UCP-A1	●				●		●	
UCP-A2	●					●	●	
UCP-A3	●				●	●	●	
UCP-A4	●						●	
UCP-A5		●			●		●	CT9311 - CT9085用 For CT9311 - CT9085
UCP-A6		●				●	●	
UCP-A7			●		●		●	上蓋線裝置與切底線 裝置分開供應 Top Cover Thread Trimmer Under Bed Thread Trimmer And Wiper Are Controlled Separately
UCP-A8			●		●	●	●	
UCP-A9			●		●	●	●	
UCP-AA				●	●		●	CT9060用 - for CT9060

* 包裝於附件箱中 Packed in the accessories box.

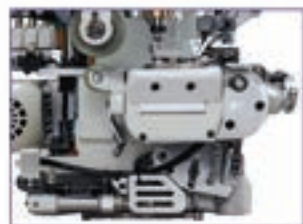
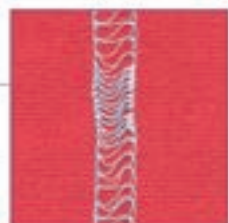


CT Application code CS01P

- 收縮縫腳裝置。
Condense Stitch Device.

● 特點 Feature

- 透過收縮縫機裝置，可做起始以及終止密縫的功能，使縫線不易脫落。
Thru condense stitch device, condense stitch can be used for the beginning and ending of the sewing operation in order to prevent loosing stitches from happening.
- 本裝置僅適用於CT9085以及CTD9085具有右切刀修布裝置之機型。
Suitable for CT9085 and CTD9085 only. The machine equipped with right hand knife.
- 配置之後拉引式托輪裝置，上滾輪的升降，由控制箱設定，可配合收縮縫機裝置作動，以及壓腳運動。
Equipped with puller, The lifting of upper roller is set by the control box, can be matched with the using of condense stitch device and presser foot perfectly.
- 須配合伺服馬達使用或電子馬達。
Should be used together with AC servo motor or E.C motor.
- 須配合空壓機使用。(5kg / cm 或70PSI)。
Compressed air is necessary (5kg / cm or 70PSI) .
- 須配合自動切線裝置使用。
Must be used together with automatic thread trimming device.



CT

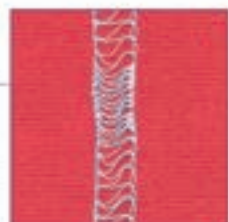


CT Application code CS002

- 收縮縫腳裝置。
Condense Stitch Device.

● 特點 Feature

- 透過收縮縫機裝置，可做起始以及終止密縫的功能，使縫線不易脫落。
Thru condense stitch device, condense stitch can be used for the beginning and ending of the sewing operation in order to prevent loosing stitches from happening.
- 本裝置除CT9311, CT9085, CTD9311, CTD9085機型外，其餘CT9000以及CTD9000系列機種均可使用。
This attachment can be used on all CT9000 series and CTD9000 series, except CT9311, CT9085, CTD9311, and CTD9085.
- 須配合伺服馬達使用或電子馬達。
Should be used together with AC servo motor or E.C motor.
- 須配合空壓機使用。(5kg / cm 或70PSI)。
Compressed air is necessary (5kg / cm or 70PSI) .
- 須配合自動切線裝置使用。
Must be used together with automatic thread trimming device.



可選擇加裝之裝置

Optional Device



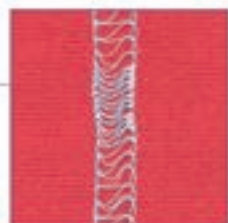
CT Application code

CS003

- 收縮縫綉裝置。
Condense Stitch Device.

● 特點 Feature

- 透過收縮縫綉裝置, 可做起始以及終止密綉的功能, 使綉線不易脫落。
Thru condense stitch device, condense stitch can be used for the beginning and ending of the sewing operation in order to prevent losing stitches from happening.
- 本裝置僅適用CT9311以及, CTD9311機型
Suitable for CT9311 and CTD9311 series only.
- 須配合伺服馬達使用或電子馬達
Should be used together with AC servo motor or E.C motor.
- 須配合空壓機使用。(5kg / cm 或70PSI)。
Compressed air is necessary (5kg / cm or 70PSI) .
- 須配合自動切線裝置使用
Must be used together with automatic thread trimming device.



CT Application code

RP03

- 後拉引式托輪裝置(方筒型縫綉機)。
Rear Puller (For Cylinder Bed Interlock).

● 特點 Feature

- 本裝置可適用於所有 CT9000 及 CT9311 系列機種。
Suitable for all CT9000 & CT9311 Series M/CS.
- 採用機械結構傳動, 上滾輪可與機器同步運轉。
Upper feed roller is driven simultaneously by the mechanical transmission mechanism.
- 可依裁片之不同質料, 選擇使用塑膠齒狀滾輪或橡膠平面滾輪。
車縫彈性較大之裁片, 如鬆緊帶, 建議使用齒狀滾輪; 車縫彈性較小之裁片, 如一般布料, 建議使用橡膠平面滾輪, 可避免磨損。
Plastic toothed rollers & Rubber rollers are available and supplied at user's option. For sewing fabric with strong elasticity, toothed rollers are suggested. For sewing fabric with weak elasticity, rubber rollers are suggested.
- 除CT-9042 / RP使用平面滾輪外, 如無特別指定本裝置皆採用齒狀滾輪。
標準規格: 上滾輪30齒, 下滾輪15齒。(如需平面滾輪, 請於訂購時註明)
Unless otherwise stated, all RP devices are installed with toothed rollers.
(Standard spec: Upper feed roller: 30 teeth, lower feed roller: 15 teeth)
(CT-9042 / RP is installed with rubber rollers as standard spec.)
- 此裝置係由車體內部機構驅動, 故無法單獨供應此裝置。
Due to the mechanical structure, RP device is supplied together with machine head only.



MODEL	RP03A	RP03E	RP03F
上滾輪(齒) Upper feed roller(teeth)	30	50	0
下滾輪(齒) Lower feed roller(teeth)	15	25	0