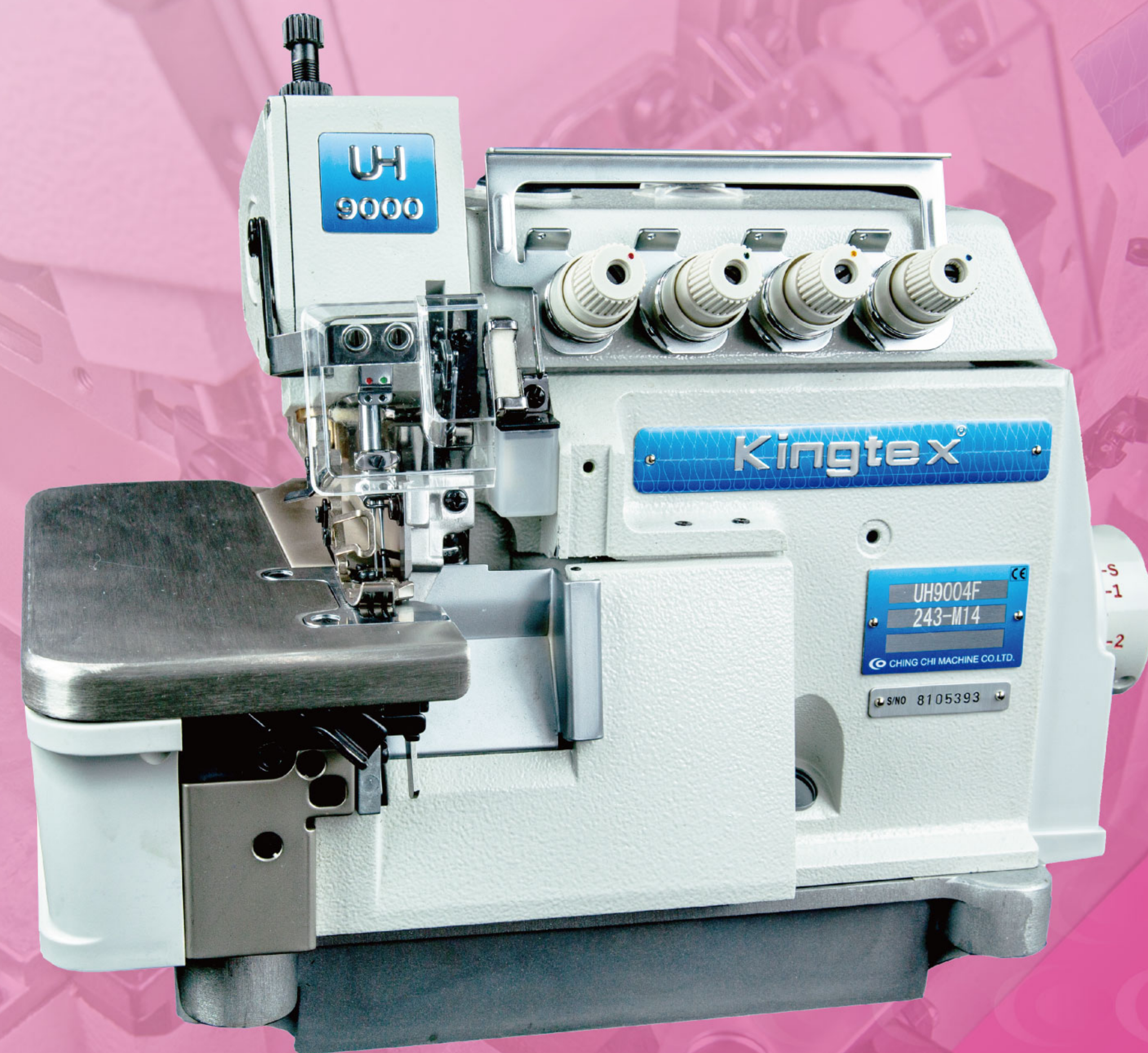


## UH9000F SERIES Flat Bed Overlock

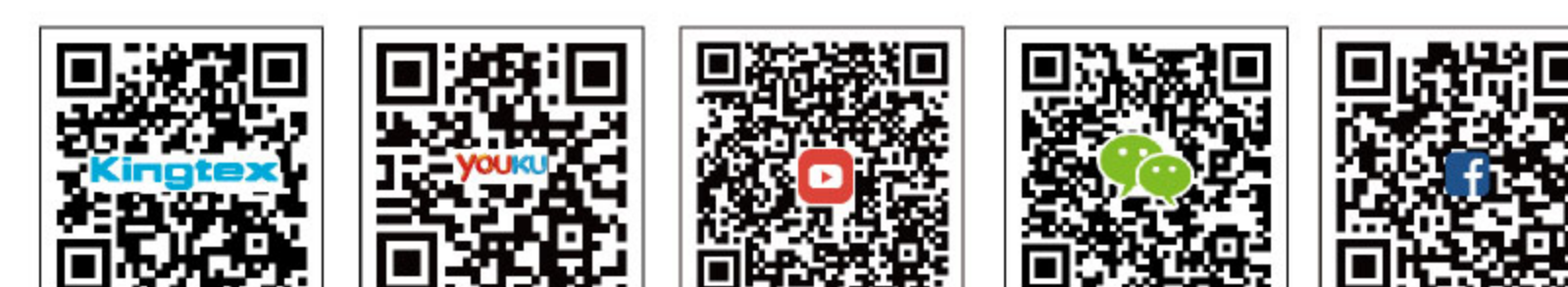


UH9000F & UHD9000F 規格 / SPECIFICATIONS:

																							OPTIONAL DEVICE
			m.m.	m.m.		max.m.m.		m.m.	DC x 27	S.P.M.													
	UHD9002F-032-M03 UHD9002F-053-M03	1	2	-	3	5	2	3	3.8	0.8~1.8	6	#11	7000									● SS-033	
	UHD90B3F-022-F04 UHD90B3F-022-L04	1	3	-	2	2	1	3.8	0.7~2	5	#9	7000										● SS-033 ● FS	
	UHD9003F-032-M04 UHD9003F-053-M04	1	3	-	5	5	3	3.8	0.7~2	6	#11	7000										● SS-033 ● FS	
	*UHD9003F-053-H04				5	5	3				#14												
	UHD9004F-232-M14 UHD9004F-232F-M14				3	5	2				#11	7000											
	UHD9004F-233-M14 UHD9004F-242-M14				3	5	3				#11	7000											
	UHD9004F-243-M14 UHD9004F-253-M14	2	4	2.2	4	6	2	3.8	0.7~2	5.5	#11	7000										● SS-033 ● FS	
	▲UHD9004F-253-H14 UHD9004F-263-M14				5	7	3				#11	7000											
	UHD9004F-263-M14 UHD9004F-353-M12				6	8	3				#11	6500											
	UHD9004F-353-M12 UHD9004F-243E-M14	2	4	3	5	8	3	3.8	0.7~2	5.5	#11	7000										● TB006	
	UHD9005F-232-L16 UHD9005F-332C-L16				2	3	5	2															
	UHD9005F-332-M16 UHD9005F-352-M16	2	5	3	3	6	2	3.8	0.7~2	6	#11	7000											
	UHD9005F-353-M16 UHD9005F-553-M16				3	5	8	2															● US-040 ● FS
	*UHD9005F-553-H16	2	5	5	5	10	3	4.5	0.6~1.6	6	#16	6000											
	*UHD9006F-3243-M44 UHD9006F-5243-M44	3	6	3 x 2.2 5 x 2.2	4	7	3	3.8	0.7~2	5	#11	6500											
	UHD9013F-032-L05 UHD9023F-032-M04	1	3	-	3	3	2	3.8	0.7~2	5	#9	7000										● SS-033	
	UHD9024F-242-M14 UHD9034F-503-M45	2	4	2.2	4	6	2	3.8	0.7~2	5.5	#11	7000										● BT086 ● BT084	
	UHD9044F-243-M14 UHD9045F-353-M16	2	4	5	-	-	3	3.2	0.6~1.6	5	#14	5000										● TC-021	
	UHD9044F-243-M14 UHD9045F-353-M16	2	4	2.2	4	6	3	3	1.0~3.0	5	#11	5500										● SS-033 ● US-040	
	UHD9055F-353-M16 UHD9064F-243-M14	2	5	3	5	8	3	3	0.6~1.6	5	#11	5500											
	UHD9064F-243-M14 UHD9065F-353-M16	2	4	2.2	4	6	3	3.8	0.6~1.6	5	#11	5500										● TC-021	
	UHD9065F-353-M16 UHD9074F-243-M14	2	5	3	5	8	3	3.8	0.6~1.6	5	#11	5500											
	UHD9074F-243-M14 UHD9075F-353-M16	2	4	2.2	4	6	3	3	1.0~3.0	5	#11	5500										● GC061 ● GC061A	
	UHD9075F-353-M16 *UHD9083F-053-H04	2	5	3	5	8	3	3	1.0~3.0	5	#11	5000										● TC-021 ● TFC	
	*UHD9084F-243-H14 *UHD9094F-243-H14	1	3	-	5	5	3	3.8	0.7~2	6	#14	7000										● TB05 ● 寬刀, 帶架	
	*UHD9094F-243-H14 *UHD9105F-553-X16	2	4	2.2	4	6	3	3.2	0.8~2.4	6	#14	7000										● US-040 ● AG ● FS	
	*UHD9105F-553-X16	2	5	5	5	10	3	4.5	0.6~1.6	8	#19	5500											

\* 粗齒, 針板大孔  
Thicker teeth bigger needle plate hole  
▲ 針板大孔  
Bigger needle plate hole

註: UH9000 規格, UH9000F 規格, UHD9000F 規格與 UHD9000 規格一致





機型編碼

MODEL NUMBERING

UHD9000F-243□-M14/SS033/H

1 2 3 4 5 6 7 8 9 10 11 12

縫線數 / Number Of Thread:

- 2:2線(2-Thread)
- 3:3線(3-Thread)
- 4:4線(4-Thread)
- 5:5線(5-Thread)
- 6:6線(6-Thread)

新型防油針棒機構及密封式節距按鈕  
New type needle bar design that able to prevent the oil from leaking in this needle bar area and also new push-button design can prevent oil from leaking.

副機型代號 / Application Code:

- 0:基本型 Basic Model
- 1:盲縫車縫 Blind Stitching
- 2:線頭包覆 Backlatching
- 3:雙鏈縫滾邊 Double Chainstitch
- 4:摺景車縫 Gathering
- 5:滾邊導模車縫 Pocket Bags Seaming
- 6:包繩導模車縫 Piping
- 7:摺景包繩導模車縫 Gathering and Piping
- 9:補強帶傳送車縫 Reinforce Tape Sewing
- A:自動鬆緊帶包縫 Auto Elastic Tape Attaching
- B:下捲鑲邊車縫 Fine Edging
- C:管狀肩帶成型車縫 String Forming (Spadfetti Sewing)

針距代號 / Needle Distance:

- 0:0.
- 2:2.2m.m.
- 3:3.2m.m.
- 5:4.8m.m.

縫邊寬 / Seam Width:

- 2:2.0m.m.
- 3:3.0m.m.
- 4:4.0m.m.
- 5:5.0m.m.
- 6:6.0m.m.

機型 / Model:

- UH9000:平型鎖邊機 Flat Bed Overlock
- UHD9000:直驅平型包縫機 Direct Drive Flat Bed Overlock
- UH9100:特厚平型包縫機 Flat Bed Heavy Material Overlock
- UHD9100:直驅特厚平型包縫機 Direct Drive Flat Bed Heavy Material Overlock

送布齒列數 / Rows Of Feed-Dogs:

- 1:1列(Row)
- 2:2列(Rows)
- 3:3列(Rows)
- 4:4列(Rows)

線跡代號 / Stitching Code:

- 04:#504
- 12:#512
- 14:#514
- 16:#516
- 44:#544

布料厚度 / Fabrics Thickness:

- F:極薄類 Extra Light
- L:薄類 Light
- M:中厚類 Medium to Heavy
- H:厚類 Heavy
- X:極厚類 Extra Heavy

次機型代號 (UH9, UHD9) / Sub-class Code :

相同的基本規格，但因特殊用途而修改部分零件規格與基本型略有差異的機型代號，以英文字母表示。  
Same basic model but equipped with minor special parts for special applications. Model code marked with english alphabet letter.

- A:寬刀 Wide Knife
- B:角刀 Angle Knife
- C:窄壓腳 Narrow Presser Foot
- D:標準盲縫兩用 Two In One,For Both Normal And Blind Hemming Usage.
- E:肩帶壓腳 Shoulder Tape Presser Foot
- F:特殊送布齒 Special Feed Dog
- R:粗齒 Thick Teeth Feed Dog

直驅平型包縫機

Direct Drive Flat Bed Overlock

一般特性

GENERAL FEATURES

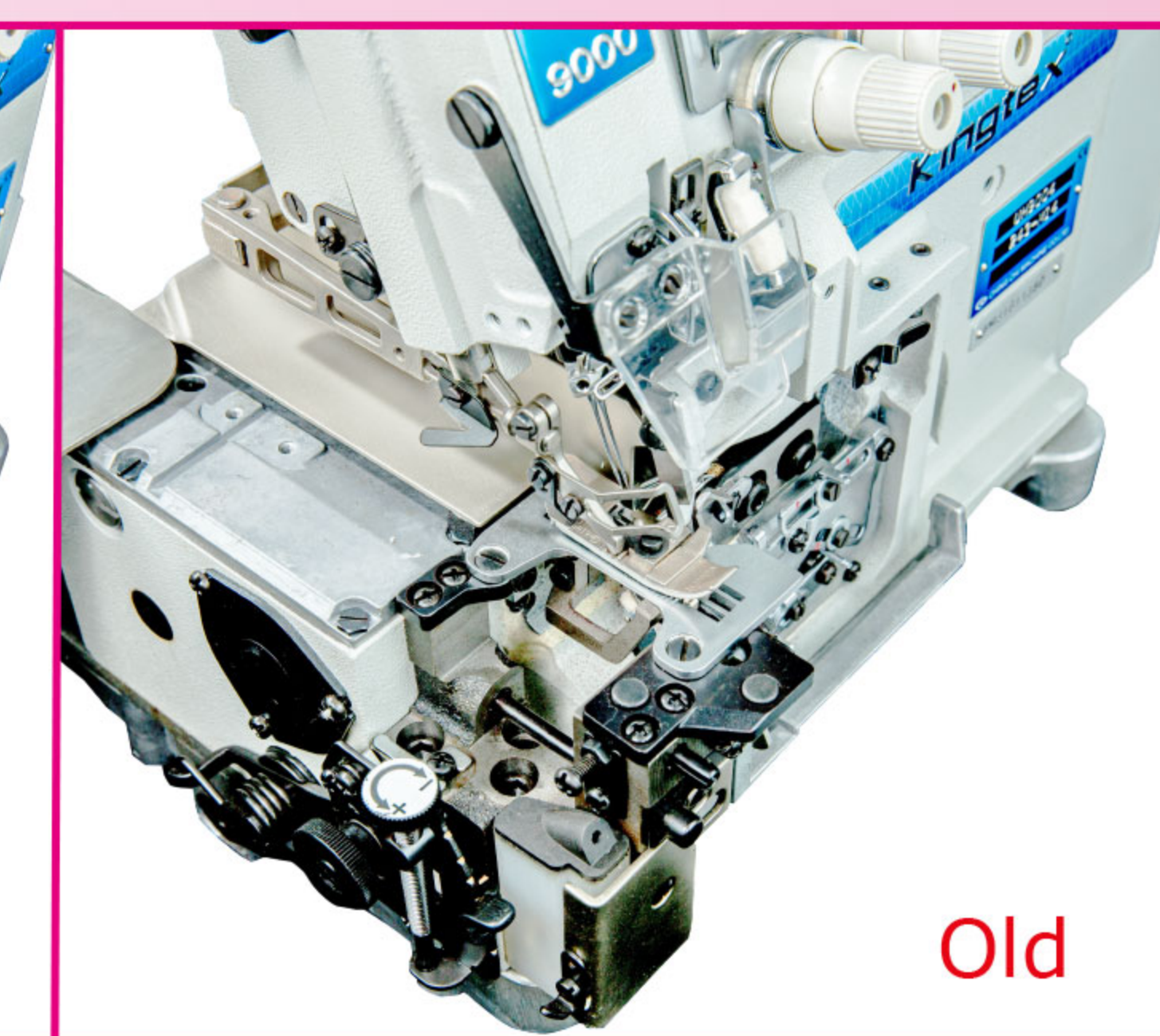
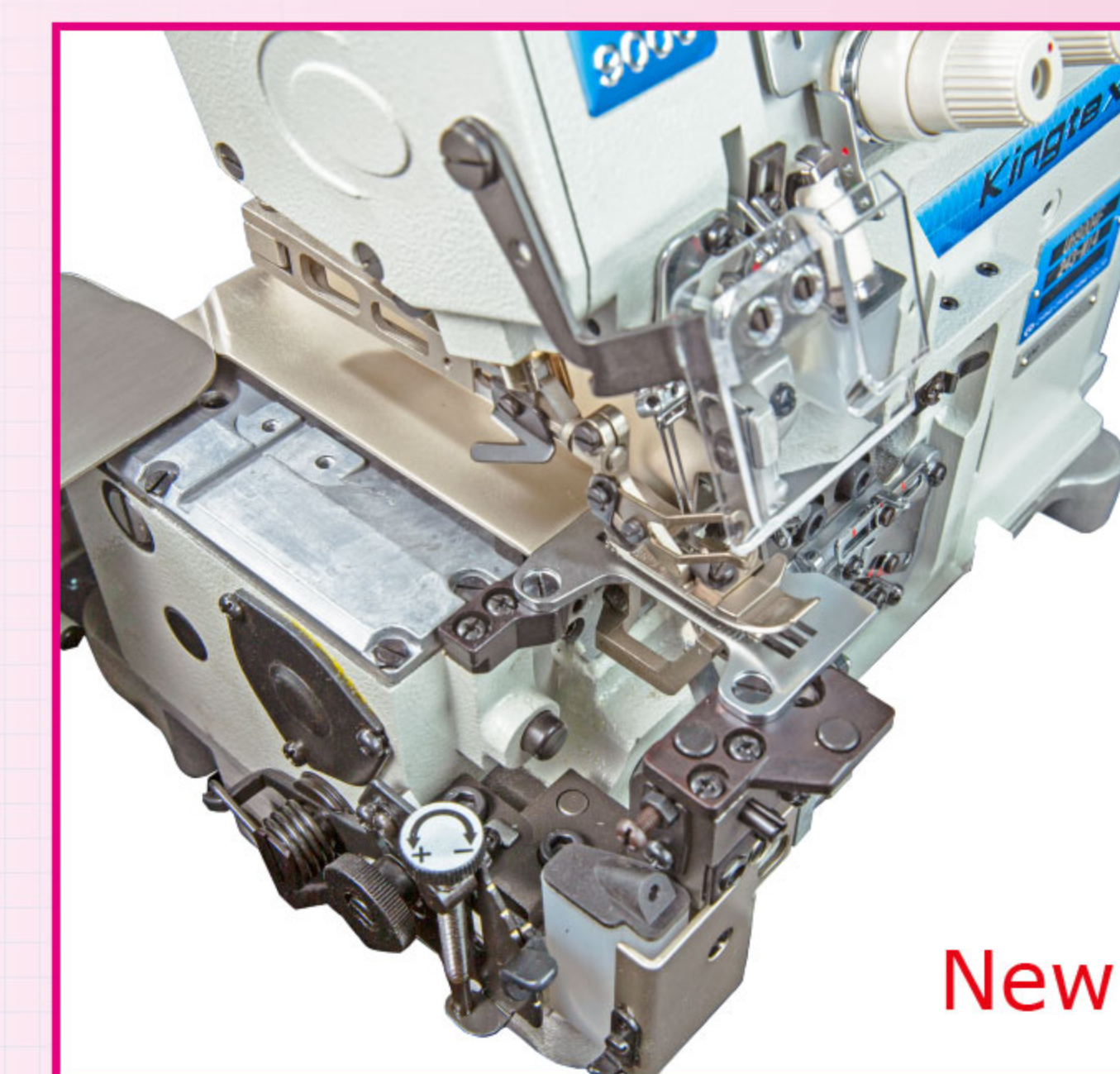


新版將調節壓腳螺椿組，整合為車頭一體，克服了舊版針棒側蓋裝配不良而產生漏油，且針棒側蓋平面化方便維修與調整。

We have modified the adjustable screw studs of pressor foot that to be integrated with machine frame itself. It will overcome the oil leaking problem due to bad assembling or uneven side cover in needle bar area. It can be adjusted and repaired more easier while the side cover of needle bar is flat on new UH9000F version.

舊版調整縫目節距之按鈕，總長70mm，過長容易產生歪斜而漏油，新版為密封式20mm長，無漏油之顧慮。

The length of 70mm for stitch adjustment push button can be skewed and causing oil leaking problem due to the longer length of this part. In new version, we reduce the length by 20mm in this new design sealed type that could prevent the oil leakage from happening totally.



TC-021:電磁式自動切刀

Electric one-touch type tape cutter

- 採電磁式驅動，只須輕觸開關，即可將線頭或鬆緊帶或補強帶切斷。
- Electric type tape cutter, by one touch of the switch, the chain-off thread and tape can be cut efficiently.
- 可輕易切斷 12m.m.x 0.5m.m. 鬆緊帶或補強帶。
- Can easily cut off elastic tape or reinforcing tape of 12m.m.x 0.5m.m.

SS-033 側吸風式自動切線刀(垂直吸風式)

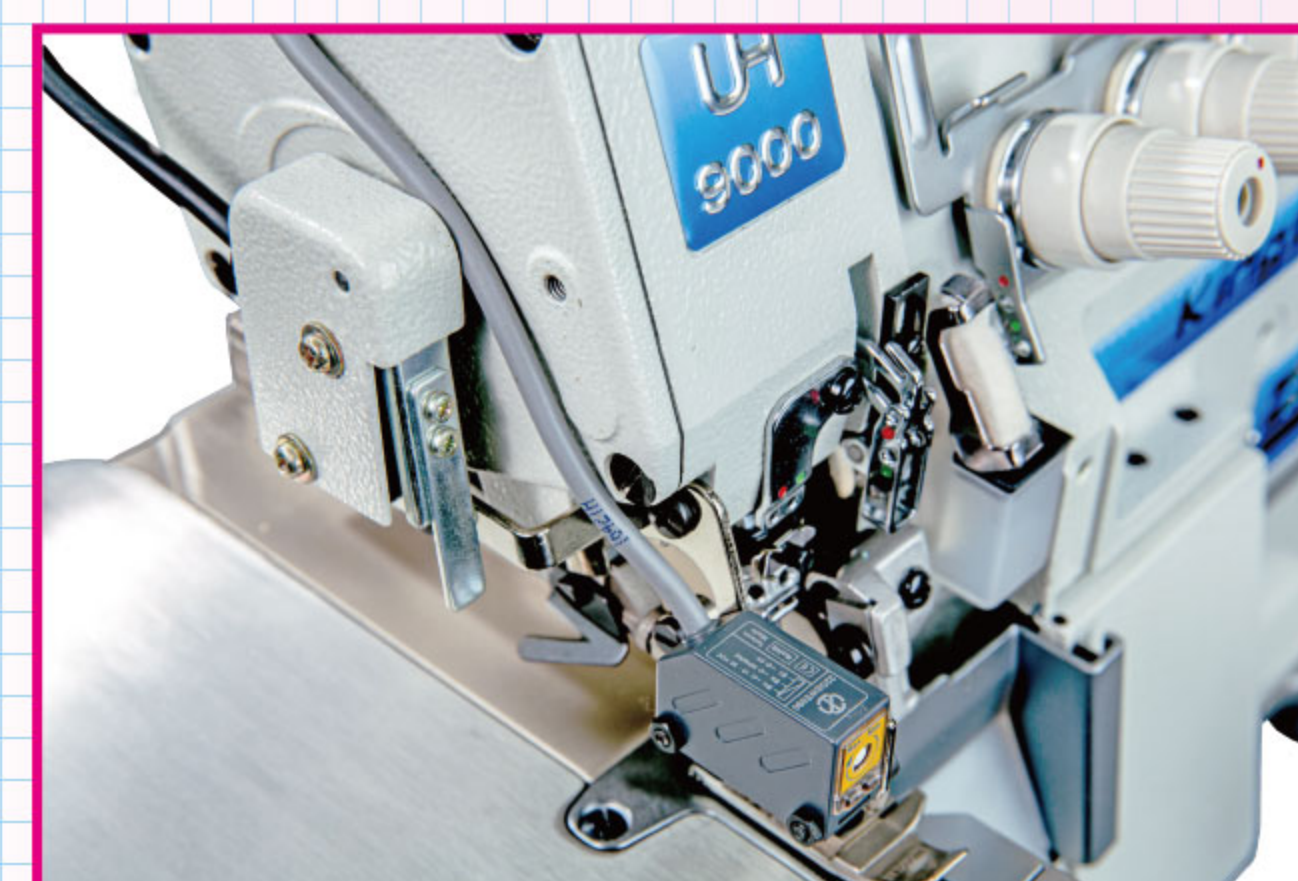
Side suction type thread trimmer (vertical type)

線頭由側面被吸入，並由內置之刀片將之剪斷。The chain-off thread is trimmed by the blades, when it is been sucked in from the side behind the presser foot.

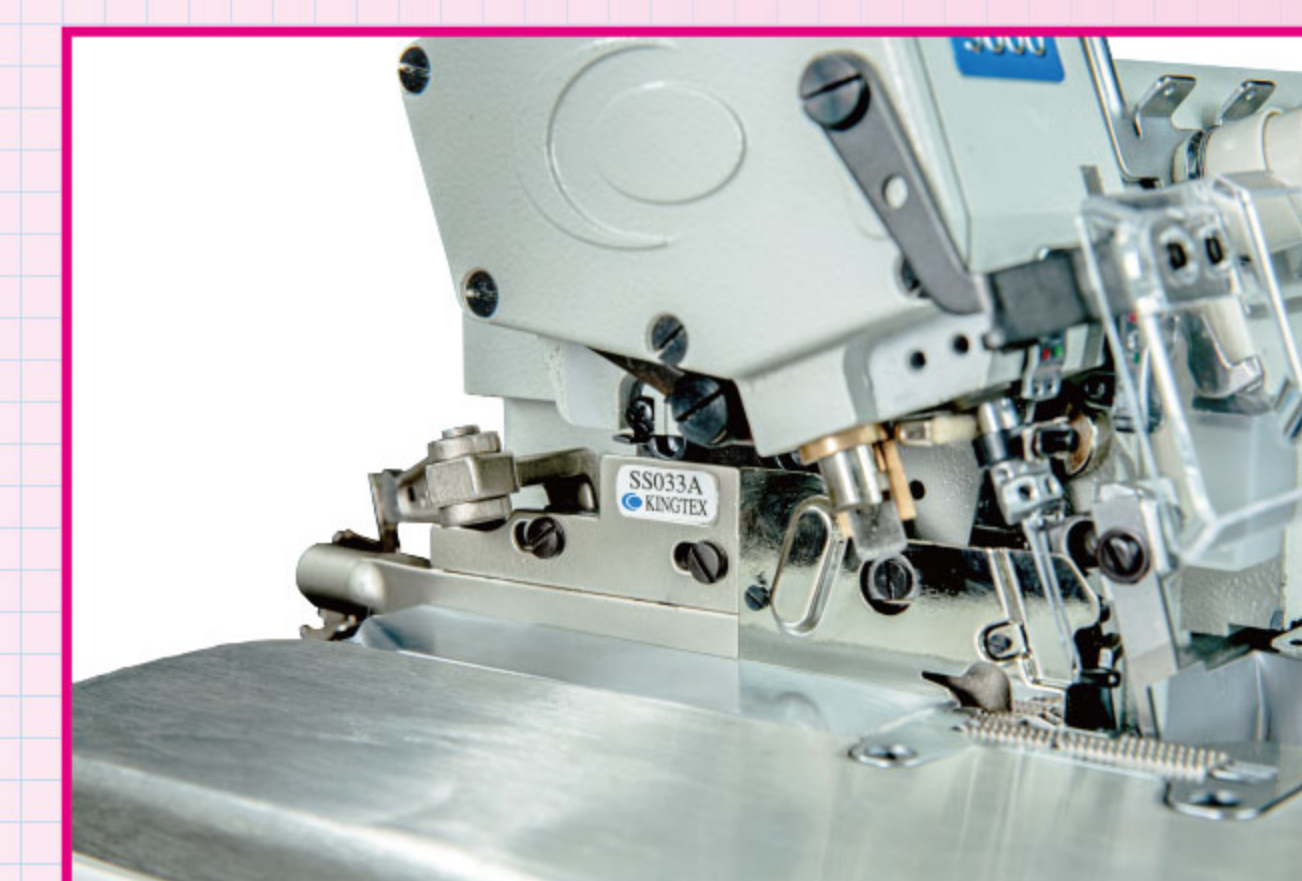
US-040 下吸風式自動切線刀(水平吸風式)

Under suction type thread trimmer (horizontal type)

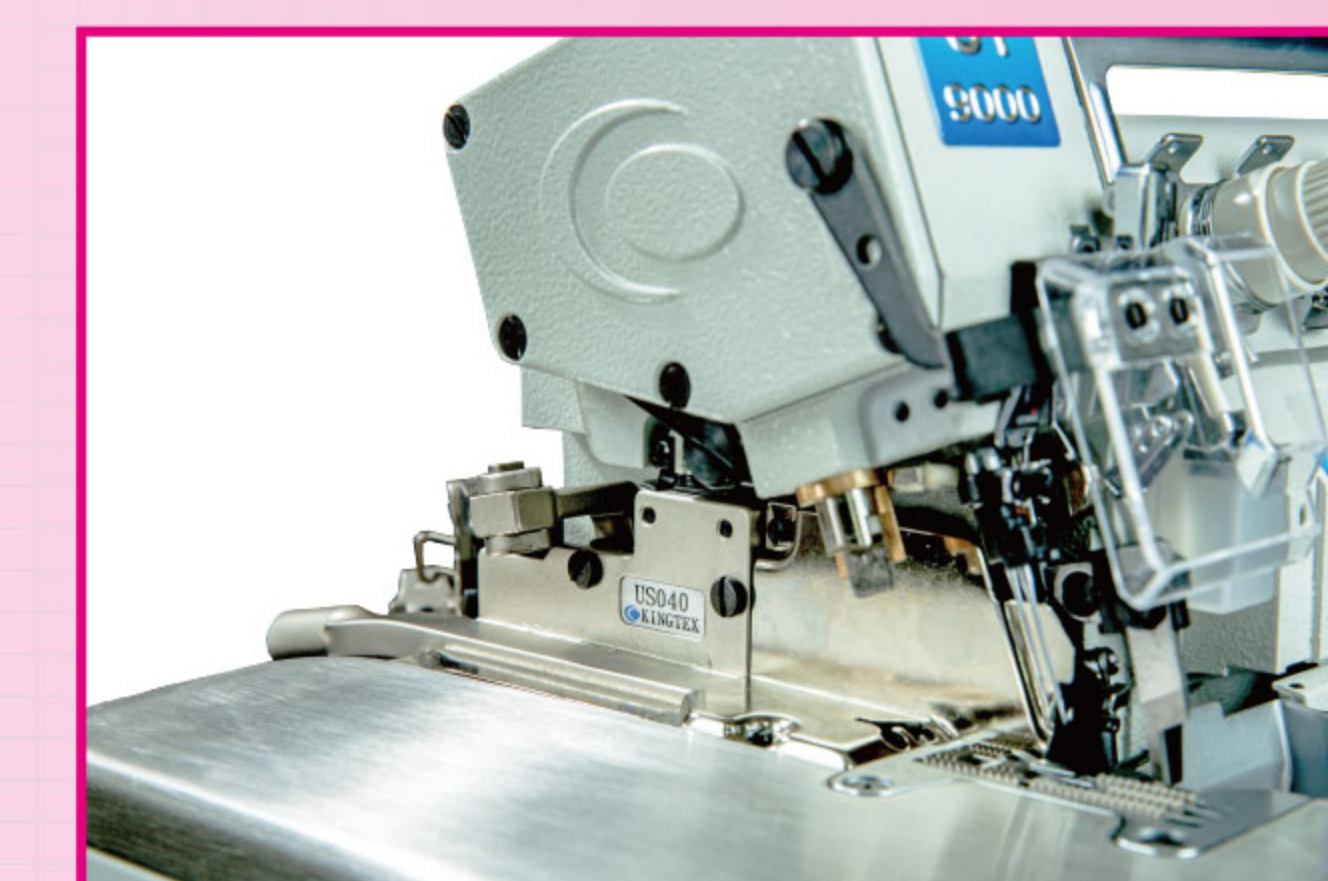
線頭向下被吸入，並由內置之刀片將之剪斷。When the chain-off thread is sucked in horizontally behind the needle, then, trimmed by the blades.



TC-021



SS-033



US-040

UHD9000F SERIES