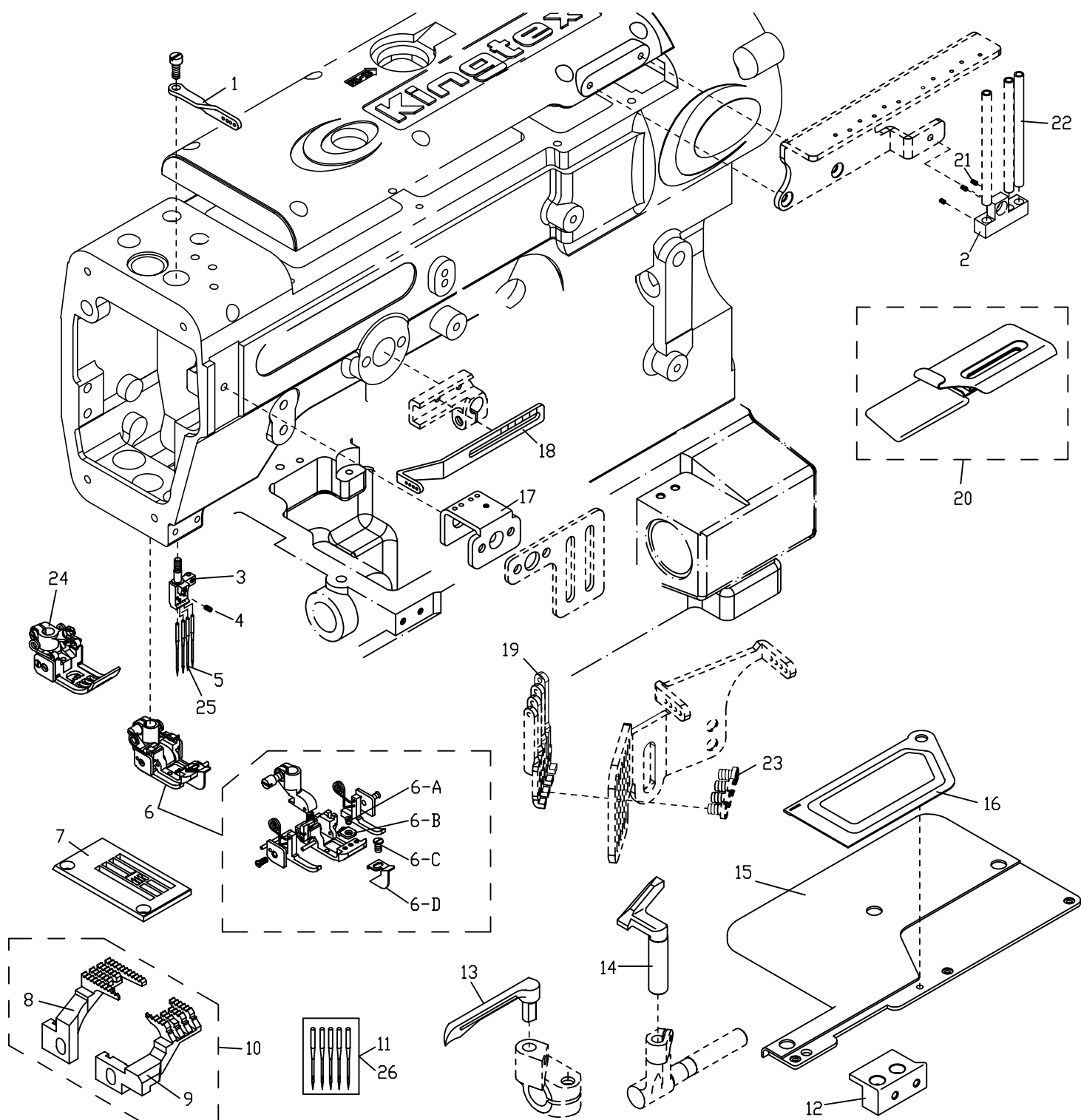


# 1. CTD9060 / CTU9060 筒型四針用零件列表

## Parts List For CTD9060 / CTU9060 4-Needle Cylinder Type For Flat-Seaming / Flat-Lock



| 序號<br>Ref.No. | 名稱<br>Description          | 針距 Distance Of Needles |             |              |             |
|---------------|----------------------------|------------------------|-------------|--------------|-------------|
|               |                            | 5.2                    | 5.6         | 6.0          | 6.4         |
| 3             | 針留<br>Needle Clamp         | 5228NC60521            | 5228NC60561 | 5228NC60601  | 5228NC60641 |
| ** 6          | 壓腳<br>Presser Foot         | 5221PF60521            | 5221PF60561 | 5221PF60601  | 5221PF60641 |
| 6-B           | 壓腳舌<br>Presser Foot Tongue | 5221PF6052A            | 5221PF6056A | 5221PF6060A  | 5221PF6064A |
| 7             | 針板<br>Needle Plate         | 5227TP60520            | 5227TP60560 | 5227TP60600  | 5227TP60640 |
| ***24         | 壓腳<br>Presser Foot         |                        |             | 5227PFT60600 |             |

\*\* For CTD9060 用    \*\*\* For CTU9060 用

# 1. CTD9060 / CTU9060 筒型四針用零件列表

Parts List For CTD9060 / CTU9060 4-Needle Cylinder Type For Flat-Seaming / Flat-Lock

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                          | 單位用量<br>Amt. Req. |
|---------------|-------------------|--------------------------------------------|-------------------|
| 1             | 2210600118        | 導線 Thread Guide -----                      | 1                 |
| 2             | 2240600102        | 導線座 Thread Guide Holder -----              | 1                 |
| 3             | -----             | 針留 Needle Clamp (See Left Page) -----      | 1                 |
| 4             | 8SC24560303B      | 螺絲 Screw (NT67-7-23 3/32"-56*2.5)-----     | 4                 |
| 5             | 66734-11-5        | 針 Needle (MY1014B #11 ) -----              | 1                 |
| **6           | -----             | 壓腳組 Press Foot Set(See Left Page) -----    | 1                 |
| 6-A           | 5221PF6056C       | 螺絲 Screw -----                             | 1                 |
| 6-B           | -----             | 壓腳舌 Press Foot Tongue(See Left Page) ----- | 1                 |
| 6-C           | 8SB24560405A      | 螺絲 Screw (SH0413 3/32"-56*4) -----         | 1                 |
| 6-D           | 5221PF6056F       | 導布定規 Presser Foot Guide -----              | 1                 |
| 7             | -----             | 針板 Needle Plate(See Left Page) -----       | 1                 |
| 8             | 5220FD00643       | 主送布齒 Main Feed Dog -----                   | 1                 |
| 9             | 5220DF00640       | 副送布齒 Diff Feed Dog -----                   | 1                 |
| 10            | 5220DG0017        | 送布齒組 Feed Dog Asm. -----                   | 1                 |
| 11            | 66734-11-5        | 備用針 Spare Needle ( MY1014B #11 ) -----     | 1                 |
| 12            | 2270000241        | 下座前蓋活動塊 Movable Block -----                | 1                 |
| 13            | 5220LL60560       | 下結線鉤 Low Looper -----                      | 1                 |
| 14            | 5220NG60560       | 前導針器 Needle Guide -----                    | 1                 |
| 15            | 2270000221        | 下軸外蓋 Cloth Plate -----                     | 1                 |
| 16            | 2270000253        | 防塵蓋 Dust Cover -----                       | 1                 |
| 17            | 2210600124        | 導線 Thread Guide -----                      | 1                 |
| 18            | 2210600123        | 針棒揚線桿 Needle Thread Take-Up -----          | 1                 |
| 19            | 2270000364        | 導線桿 Thread Guide -----                     | 1                 |
| * 20          | 221FR0101         | 導模 Folder Unit (Two-fold) (Extra) -----    | 1                 |
| 21            | 8MN03200300A      | 螺絲 Screw (CT0115 M3-0.5*3) -----           | 1                 |
| 22            | 2200000327        | 導線管 Thread Guide Pipe -----                | 1                 |
| 23            | 8MB03200405A      | 螺絲 Screw (FT0548 M3-0.5*4) -----           | 1                 |
| ***24         | -----             | 壓腳組 Press Foot Set(See Left Page) -----    | 1                 |
| ◎25           | 66734-14-5        | 針 Needle (MY1014B #14 ) -----              | 1                 |
| ◎26           | 66734-14-5        | 備用針 Spare Needle (MY1014B #14 ) -----      | 1                 |

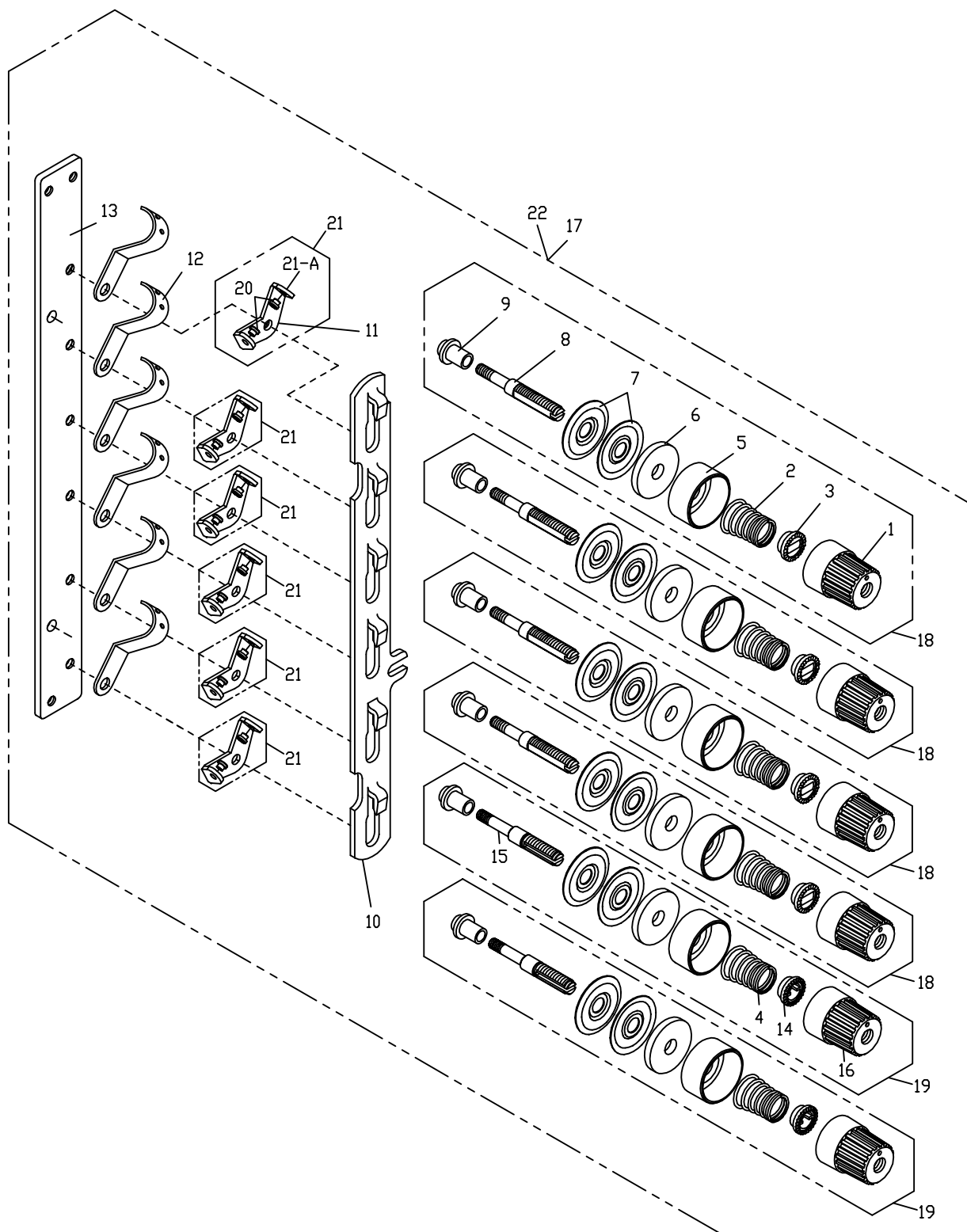
\* 特註品 Custom-made Item

\*\* For CTD9060 用

\*\*\* For CTU9060用

◎ 特殊用針

2. 鬆線組 CTD9060 / CTU9060 / CTD9760 / CTU9760 / FTD7060 / FTU7060  
CX2060 / CXD2060 / CXM2060 / CXU2060 / CXN2060 / CXD2760 / CTU9160 用  
Thread Tension Mechanism Asm.



2. 鬆線組 CTD9060 / CTU9060 / CTD9760 / CTU9760 / FTD7060 / FTU7060  
CX2060/CXD2060/CXM2060/CXU2060/CXN2060/CXD2760/CTU9160 用  
Thread Tension Mechanism Asm.

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                            | 單位用量<br>Amt. Req. |
|---------------|-------------------|----------------------------------------------|-------------------|
| 1             | 2100001121        | 張力調整螺帽 Tension Nut ( Red ) ( SH1121)-----    | 4                 |
| 2             | 2100001123        | 彈簧 Spring ( Red ) ( SH1123)-----             | 4                 |
| 3             | 2200000303        | 套管 Bushing -----                             | 4                 |
| 4             | 2100041131        | 彈簧 Spring ( Yellow ) ( SH1131)-----          | 2                 |
| 5             | 2200000305        | 彈簧座 Spring Seat -----                        | 6                 |
| 6             | 2100001127        | 羊毛氈 Felt -----                               | 6                 |
| 7             | 2100001126        | 張力控制盤 Tension Disc -----                     | 12                |
| 8             | 22000003081       | 螺樁 Stud -----                                | 4                 |
| 9             | 22000003091       | 隔環 Spacer -----                              | 6                 |
| 10            | 4UTB0403191       | 鬆線滑板 Release Wedge -----                     | 1                 |
| 11            | 2200000311        | 導線 Thread Guide -----                        | -                 |
| 12            | 2200000312        | 導線 Thread Guide -----                        | 6                 |
| 13            | 4UTB040320        | 張力控制組座 Tension Post Support -----            | 1                 |
| 14            | 2100001122        | 止滑齒輪 Bush -----                              | 2                 |
| 15            | 22000003611       | 螺樁 Stud -----                                | 2                 |
| 16            | 2100001121A       | 張力調整螺帽 Tension Nut ( Yellow ) ( SH1121)----- | 2                 |
| 17            | 224060A02171      | 鬆線組 Thread Tension Set Asm. -----            | -                 |
| 18            | 231A0001922       | 張力調整組 Tension Asm. ( Red ) -----             | 4                 |
| 19            | 220A0000315       | 張力調整組 Tension Asm. ( Yellow ) -----          | 2                 |
| 20            | 240013087         | 磁導線環 Thread Eyelet -----                     | -                 |
| 21            | 2600000355        | 導線組 Thread Guide Asm. -----                  | -                 |
| 21-A          | 2600000355A       | 導線 Thread Guide -----                        | -                 |
| 22            | 260060A02221      | 鬆線組 Thread Tension Set Asm. -----            | -                 |

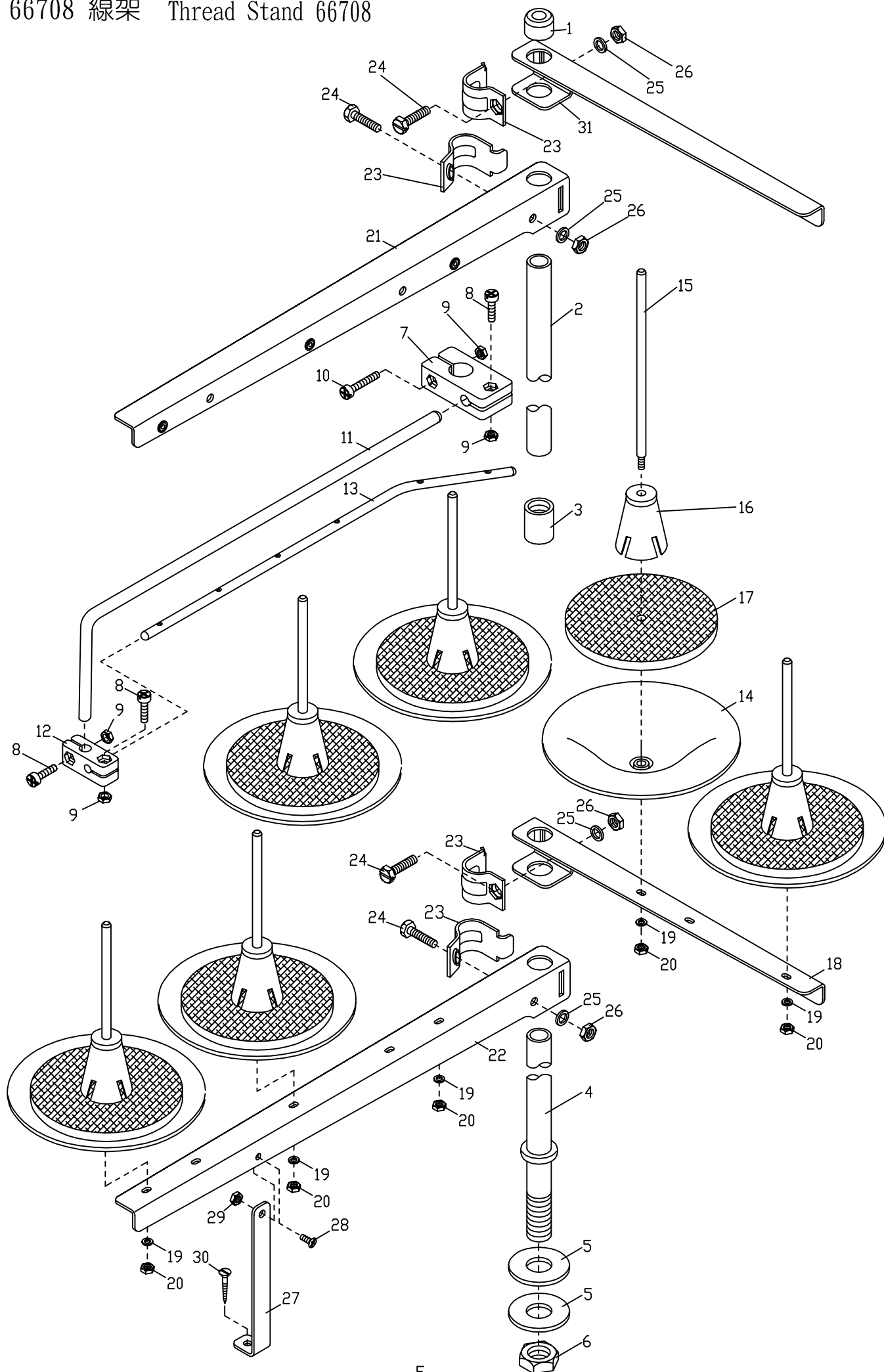
機型 Model CX2060 / CXD2060 / CXM2060 / CXU2060 / CXN2060 / CXD2760

|             |    |    |      |    |
|-------------|----|----|------|----|
| 序號 Ref. No. | 20 | 21 | 21-A | 22 |
| 用量 Req.     | 12 | 6  | 6    | 1  |

機型 Model CTD9060 / CTU9060 / CTD9760 / CTU9760 / FTD7060 / FTU7060 / CTU9160

|             |    |    |
|-------------|----|----|
| 序號 Ref. No. | 11 | 17 |
| 用量 Req.     | 6  | 1  |

### 3. 66708 線架 Thread Stand 66708



### 3. 66708 線架 Thread Stand 66708

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名稱<br>Description               | 單位用量<br>Amt. Req. |
|----------------|-------------------|---------------------------------|-------------------|
| 1              | 667051            | 柱帽 Rod Cover -----              | 1                 |
| 2              | 667052            | 上柱 Upper Thread Stand Rod ----- | 1                 |
| 3              | 667053            | 接頭 Joint -----                  | 1                 |
| 4              | 667054            | 下柱 Lower Thread Stand Rod ----- | 1                 |
| 5              | 667055            | 墊圈 Washer -----                 | 2                 |
| 6              | 667056            | 螺帽 Nut -----                    | 1                 |
| 7              | 667057            | 接頭 Bracket -----                | 1                 |
| 8              | 667058            | 螺絲 Screw -----                  | 3                 |
| 9              | 667059            | 螺帽 Nut -----                    | 4                 |
| 10             | 6670510           | 螺絲 Screw -----                  | 1                 |
| 11             | 6670511           | 旋臂 Arm -----                    | 1                 |
| 12             | 6670512           | 接頭 Bracket -----                | 1                 |
| 13             | 6670513           | 導線桿 Thread Guide -----          | 1                 |
| 14             | 6670514           | 線盤 Spool Set for SH6005 -----   | 6                 |
| 15             | 6670515           | 線盤軸 Spool Pin -----             | 6                 |
| 16             | 6670516           | 定心錐 Spool Retaining Lup -----   | 6                 |
| 17             | 6670517           | 緩衝墊 Seat -----                  | 6                 |
| 18             | 6670522           | 線盤座 Spool Set Bracket -----     | 1                 |
| 19             | 6670519           | 彈簧墊圈 Spring Washer -----        | 5                 |
| 20             | 6670520           | 螺帽 Nut -----                    | 5                 |
| 21             | 6670521           | 導線臂 Thread Guide -----          | 1                 |
| 22             | 6670522           | 線盤座 Spool Set Bracket -----     | 1                 |
| 23             | 6670523           | 夾板 Clamp -----                  | 4                 |
| 24             | 6670524           | 螺絲 Screw -----                  | 4                 |
| 25             | 6670525           | 彈簧墊圈 Spring Washer -----        | 4                 |
| 26             | 6670526           | 螺帽 Nut -----                    | 4                 |
| 27             | 6670527           | 撐桿 Support Rod -----            | 1                 |
| 28             | 6670528           | 螺絲 Screw -----                  | 1                 |
| 29             | 6670529           | 螺帽 Nut -----                    | 1                 |
| 30             | 6670530           | 木螺絲 Wood Screw -----            | 1                 |
| 31             | 6670521           | 導線臂 Thread Guide -----          | 1                 |