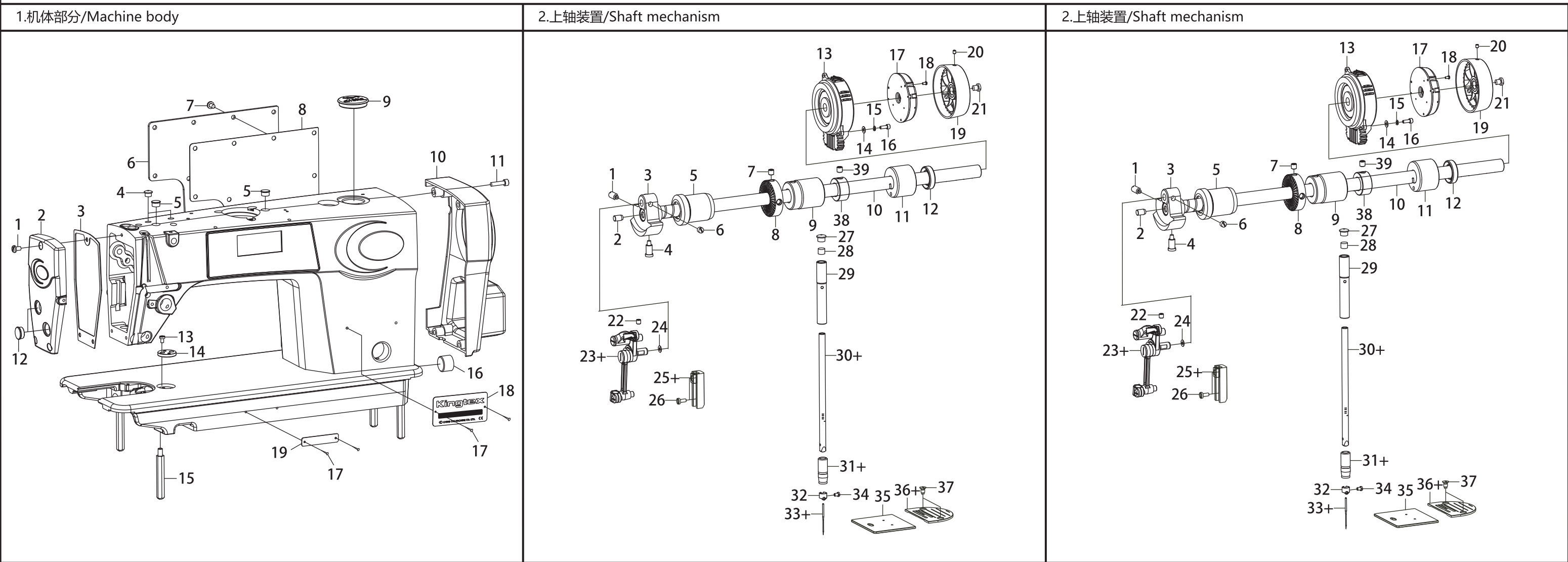
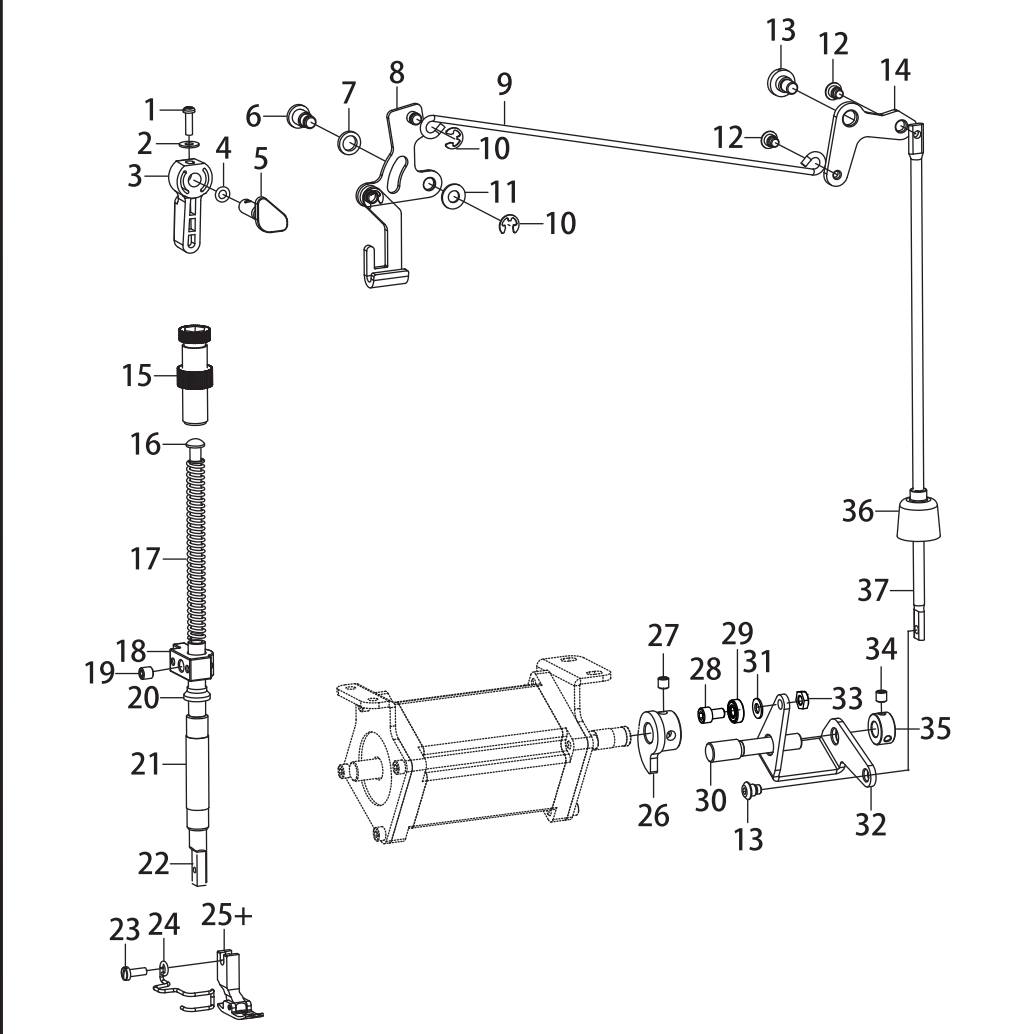
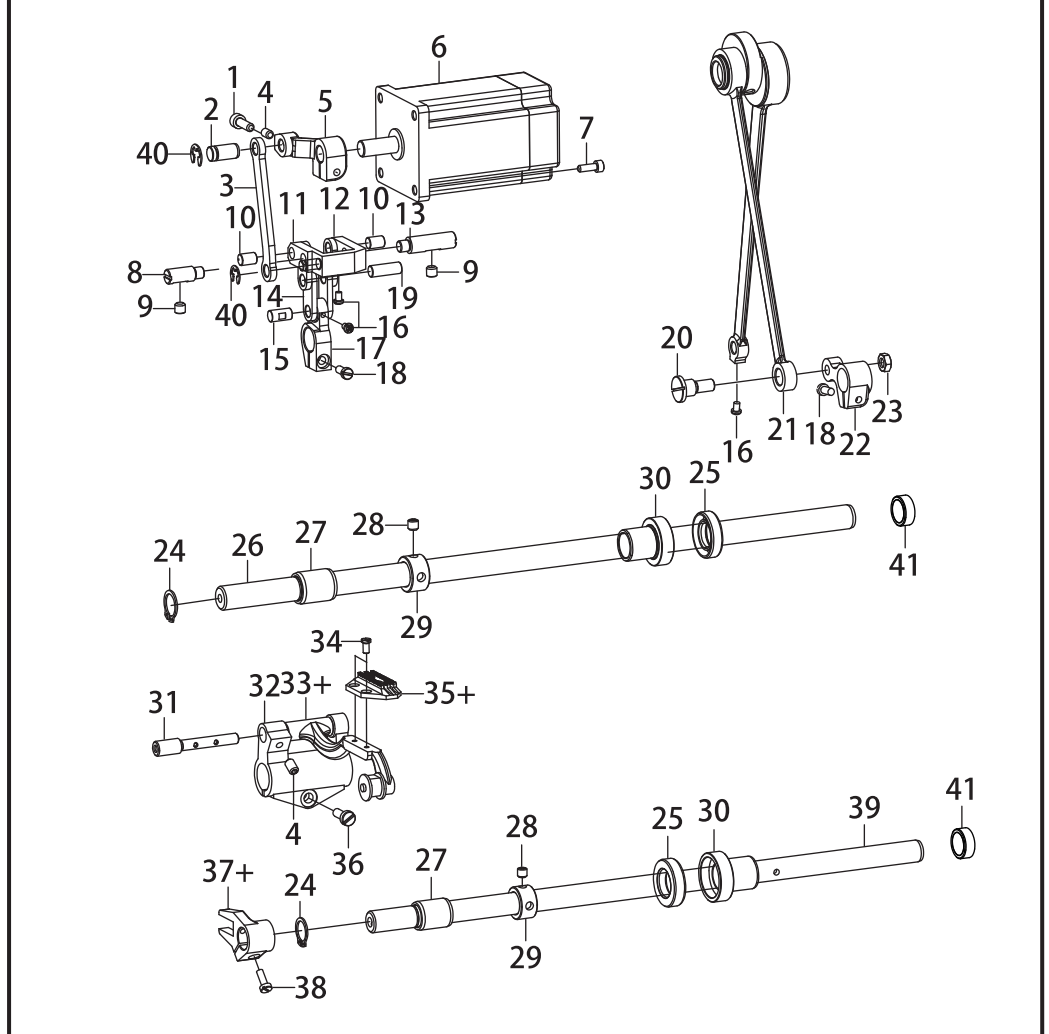
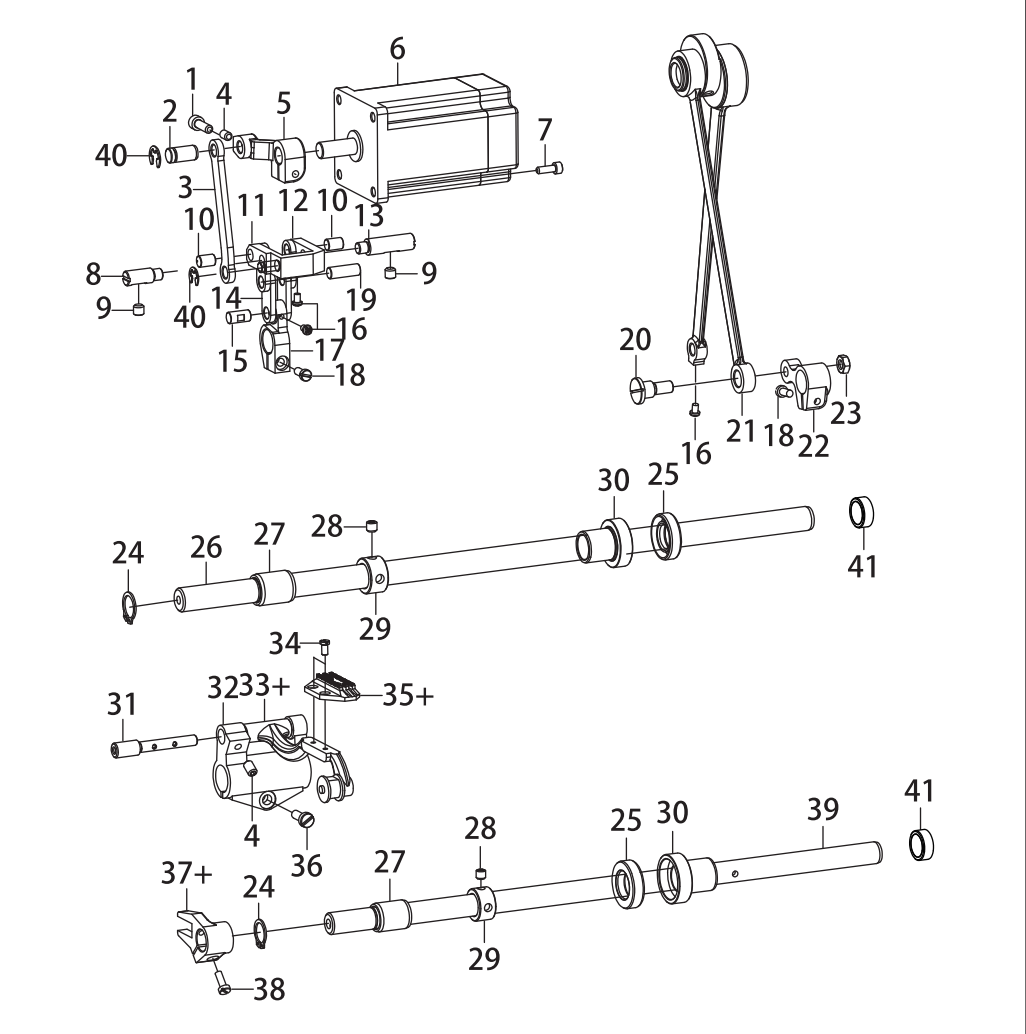




序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS
1	062711212	3	螺钉 SM4.76×32-12	SCREW PAN SM4.76×32-12	1	101031601	1	螺钉 SM7.14	SCREW PAN SM7.14	32	101041101	1	针杆过线环	NEEDLE BAR THREAD GUIDE
2	KLD10000102	1	面板	FACE PLATE	2	101031901	1	橡皮塞 6.8	RUBBER CAP 6.8	33+	115024101	1	机针 DB×1 14	NEEDLE DB×1 #14
3	168010301	1	面板垫	GASKET	3	125031501	1	针杆曲柄	COUNTER WEIGHT	33+	115024102	1	机针 DP×5 20	NEEDLE DP×5 #20
4	115010801	2	橡皮塞 8.5	RUBBER 8.5	4	101031801	1	螺钉 SM7.14	SCREW PAN SM7.14	34	101041001	1	支针螺钉 SM3.18	SCREW PAN SM3.18
5	101011001	2	橡皮塞 12.2	RUBBER 12.2	5	101032001	1	上轴前轴套	MAIN SHAFT BUSHING FRONT	35	101011801	1	推板组件	SLIDE PLATE COMPONENTS
6	115010401	1	后窗板	SIDE PLATE	6	014770632	2	螺钉 SM6.35	SCREW SM6.35	36+	115023401	1	针板 M	THREAD PLATE M
7	062501016	9	螺钉 M5×10	SCREW PAN M5×10	7	012060832	2	螺钉 M6×8	SCREW PAN M6×8	36+	112023402	1	针板 H	THREAD PLATE H
8	115010501	1	后窗板衬垫	GASKET	8	101032101	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	37	115023501	2	螺钉 SM4.37	SCREW PAN SM4.37
9	168010901	1	橡皮塞 37.8	RUBBER 37.8	9	168020901	1	上轴中轴套	BUSHING INTERMSDIATE	38	101032501	1	上轴挡圈	THRUST COLLAR
10	168011001	1	马达罩	MOTOR COVER	10	101033801	1	上轴	MAIN SHAFT	39	014770632	1	螺钉 SM6.35×40-6	SCREW SM6.35×40-6
11	018502036	4	螺钉 M5×20	SCREW PAN M5×20	11	101032701	1	上轴后轴套	MAIN SHAFT BUSHING READ					
12	115010701	2	橡皮塞 15.5	RUBBER 15.5	12	115024001	4	油封	OIL SEAL					
13	062400616	1	螺钉 M4×6	SCREW PAN M4×6	13	168023201	1	马达组件	SERVO NOTOR ASSY					
14	115011201	1	卷边器座	EDGE WINDING DEVICE	14	028050246	3	弹性垫圈	SPRING WASHER					
15	168011701	4	底板支柱	BED SCREW STUD	15	025050132	3	垫圈 M5	WASHER M5					
16	101011401	1	橡皮塞 21	RUBBER 21	16	018501436	3	螺钉 M5×14	SCREW PAN M5×14					
17	66620	4	铆钉	RIVET	17	168023301	1	编码器	FILM ROTATING AND ENCODER					
18	66489-3	1	机型铭板	PLATE	18	018300632	4	螺钉 M3×6	SCREW PAN M3×6					
19	6063431	1	机器號碼牌	MACHINE NO. PLATE	19	115025301	1	手轮	HANG WHEEL ASM					
					20	012501032	2	螺钉 M5×10	SCREW PAN M5×10					
					21	115025401	1	螺钉 SM8.73	SCREW PAN SM8.73					
					22	012060832	1	螺钉 M6×8	SCREW PAN M6×8					
					23+	101031401	1	挑线杆组件 M	THREAD TAKE-UP LEVER ASM M					
					23+	101031402	1	挑线杆组件 H	THREAD TAKE-UP LEVER ASM H					
					24	115021401	1	垫圈	WASHER					
					25+	101043701	1	滑块组件 M	SLIDE BLOCK SLOT ASSY M					
					25+	101043702	1	滑块槽组件 H	SLIDE BLOCK SLOT ASSY H					
					26	115024601	2	螺钉 SM3.57	SCREW PAN SM3.57×40-6					
					27	115010801	1	橡皮塞 8.5	RUBBER CAP 8.5					
					28	115025601	1	油毡	FELT					
					29	101040301	1	针杆上套	NEEDLE BAR BUSH U					
					30+	101040401	1	针杆 M	NEEDLE BAR M					
					30+	101040402	1	针杆 H	NEEDLE BAR H					
					31+	101040901	1	针杆下套 M	NEEDLE BAR BUSH D M					
					31+	101040902	1	针杆下套 H	NEEDLE BAR BUSH D H					
3.压脚装置/Presser foot mechanism					4.送料装置/Feed mechanism components					4.送料装置/Feed mechanism components				
														
序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS
1	101054501	1	螺钉 SM3.57	SCREW SM3.57	1	018501636	1	螺钉 M5×16	SCREW PAN M5×16	38	115072601	1	螺钉	SCREW PAN
2	101054601	1	垫圈 3.7	WASHER 3.7	2	168040201	2	连杆轴	STUD	39	168043901	1	抬牙轴	FEED DRIVING SHAFT
3	168030301	1	抬压脚扳手	HAND LIFTER	3	168040301	1	倒缝连杆	F-REGULATOR CONNECT ROD	40	048050342	2	卡簧 E5	RING E5
4	081004070	1	O型圈 P4	RING P4	4	014680632	2	螺钉 SM4.37	SCREW PAN SM4.37	41	125013001	2	橡皮塞 15.3	RUBBER 15.3
5	101054701	1	抬压脚凸轮	PRESS FOOT LIFTER CAM ASM	5	168040501	1	倒缝曲柄	INVERTED CAANK					
6	101052001	2	前杠杆螺纹销	LINK SHAFT	6	168040601	1	倒缝步进电机	BACKSEWING STEPPING MOTOR					
7	101052101	2	防油橡胶垫 (薄)	WASHER	7	018401432	4	螺钉 M4×14	SCREW PAN M4×14					
8	168031001-1	1	抬压脚前杠杆	HANK LIFTER LINK	8	101061501	1	摆动板座左销	ADJUSTING LINK FULCRUM SHAFT					
9	168030901	1	抬压脚拉杆	LIFTING LEVER LINK	9	014760832	2	螺钉 SM5.95	SCREW PAN SM5.95					
10	048050342	3	卡簧 E5	SNAP RING E5	10	101061801	2	曲柄连杆短销	FEED LINK STUD					
11	101056301	1	垫圈 6.35	WASHER 6.35	11	168041101	1	切换器	LEVEL FEED REGULATOR					
12	115034301	3	轴位螺钉 SM4.76	SCREW SM4.76	12	101061601	2	曲柄短连杆	FEED ROCKER LINK					
13	115034501	1	轴位螺钉 SM6.35	SCREW SM6.35	13	168041301	1	切换器右销	ADJUSTING LINK FULCRUM SHAFT					
14	115034601	1	膝控提升手杆	LIFT KNEE CONTROL LEVER	14	101061701	2	曲柄长连杆	FEED ROCKER LINK					
15	168031501	1	调压螺钉组件	PRESSURE REGULATING BOL	15	101060901	1	送料连杆销	WSLKING FOOT PIN					
16	101050301	1	调压导杆	PRESSER GUIDE BAR	16	101022801	5	螺钉 SM3.57	SCREW PAN SM3.57					
17	101050401	1	调压簧	PRESSER SPRING	17	101063301	1	送料曲柄	FEED ROCKER SHAFT CRANK					
18	101050601	1	压杆导架	NEEDLE BAR GUIDE BAACKET	18	101063501	2	螺钉 SM5.95	SCREW PAN SM5.95					
19	014770632	1	螺钉 SM6.35	SCREW SM6.35	19	101063401	1	送料曲柄销	NWALKING FOOT PIN					
20	101050901	1	压杆套防油圈	SHOCK PAD	20	101061101	1	连杆轴位螺钉	HINGE SCREW					
21	101051001	1	压杆衬套	PRESSER BAR BUSHING LOWER	21	101060102	1	连杆组件 H	CONNECTING ROD ASM					
22	101050501	1	压杆	PRESSER BAR	22	101063601	1	抬牙后曲柄	READ CRANK ASM					
23	115031001	1	螺钉 SM3.57	SCREW SM3.57	23	101063701	1	螺母 SM5.95	NUT SM5.95					
24	101051301	1	护指器	PROTECT SHELF	24	048140142	2	挡圈 C14	RING C14					
25+	101051201	1	压脚 M	MPRESSER FOOT ASM M	25	125064301	2	油封	OIL SEAL					
25+	101051202	1	压脚 H	MPRESSER FOOT ASM H	26	168042601	1	送布轴	FEED ROCKER SHAFT					
26	169033301	1	抬压脚凸轮	HAND LIFTER CAM	27	101063101	2	送布轴前轴套	FEED ROCKER SHAFT METAL					
27	014600832	2	螺钉 M6×8	SCREW PAN M6×8	28	014770632	4	螺钉 SM6.35	SCREW PAN SM6.35					
28	018601232	1	螺钉 M6×12	SCREW PAN M6×12	29	101062901	2	送布轴挡圈	THRUST COLLAR					
29	169034001	1	轴承	BEARING	30	125064201	2	送布轴中套	FEED ROCKER SHAFT METAL					
30	168033101	1	抬压脚曲柄轴	PRESSER FOOT CRANK SHAFT	31	101062201	1	牙架销	FEED BAR SHAFT					
31	025060236	1	垫片	WASHER	32	101062501	1	牙架座	FEED ROCKER					
32	168033201	1	抬压脚驱动曲柄	PRESSER FOOT DRIVING CRANK	33	101062301	1	牙架	FEED BAR					
33	021600106	1	螺母 M6×0.75	NUT M6×0.75	34	115047001	2	螺钉 SM3.18	SCREW PAN SM3.18					
34	012500632	2	螺钉 M5×6	SCREW PAN M5×6	35+	115046901	1	送料牙 M	FEED DOG M					
35	168033501	1	曲柄轴挡圈	SET SCREW COLLAR	35+	115046902	1	送料牙 H	FEED DOG H					
36	168033601	1	膝控提升杆橡皮塞	RUBBER CAP	36	101062701	1	螺钉 SM5.95	SCREW PAN SM5.95					
37	168033701	1	抬压脚顶杆	CONNECTING ROD VERTICAL	37	101063901	1	抬牙叉形曲柄	DRIVING SHAFT CRANK ASM					

