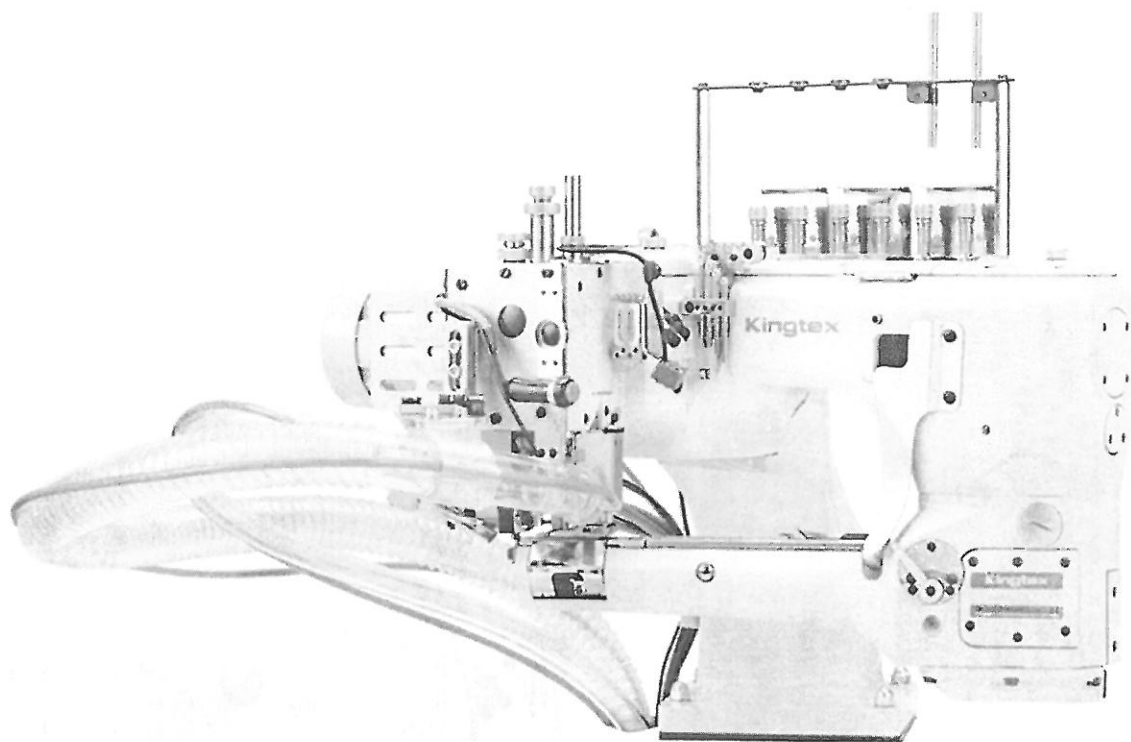


NTD SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL
TC024S



**FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING**

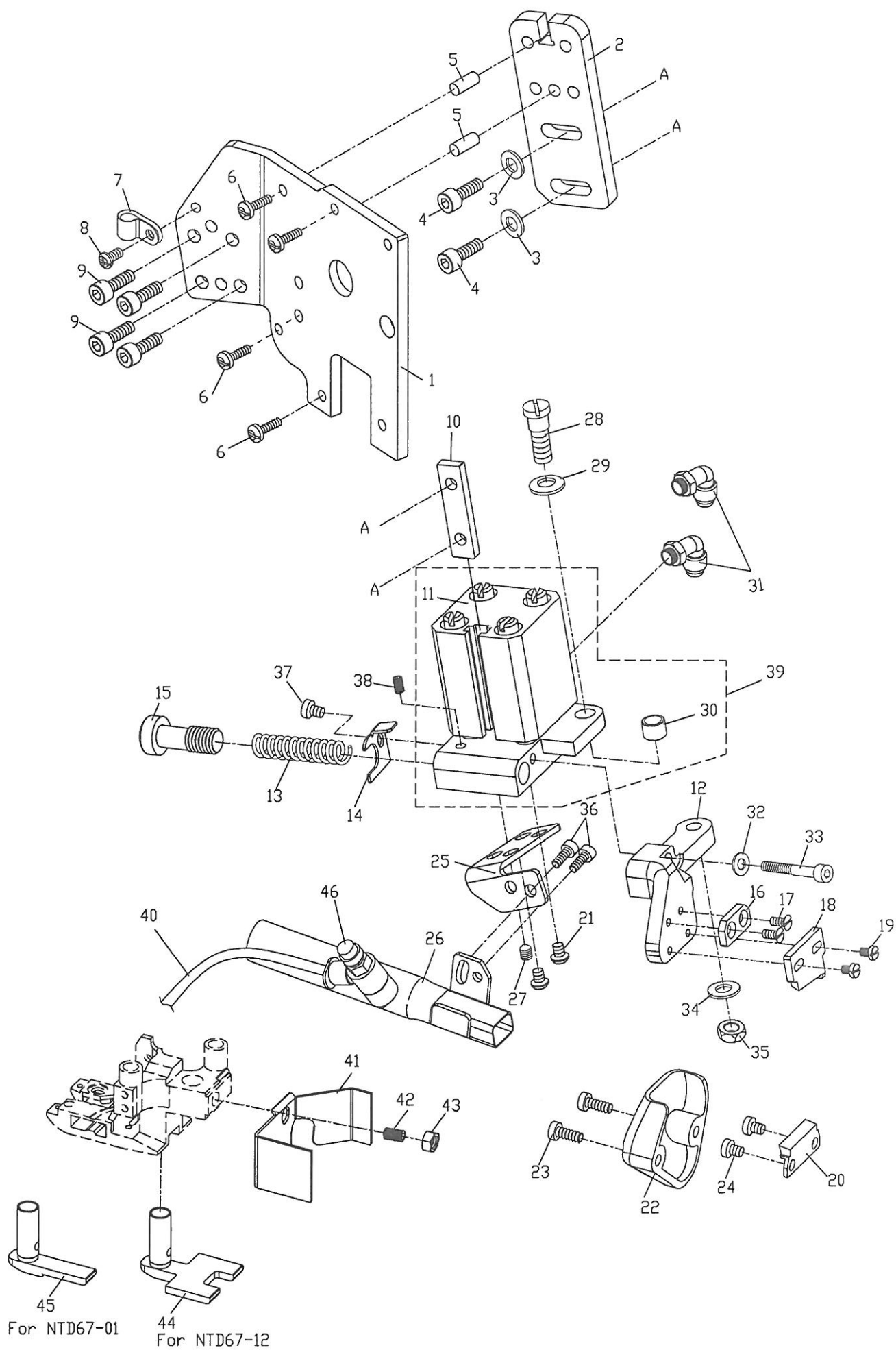
Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

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NO. NTD630D-01-19-0

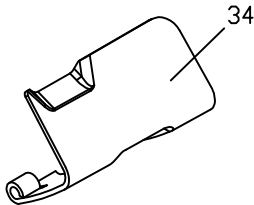
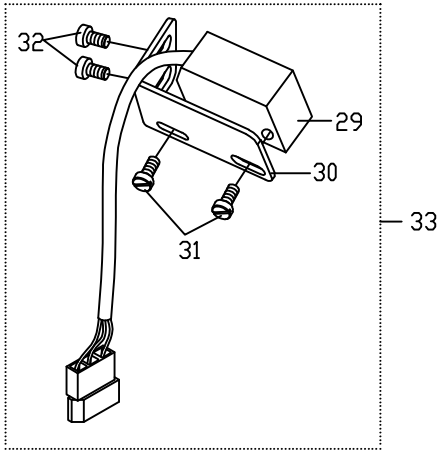
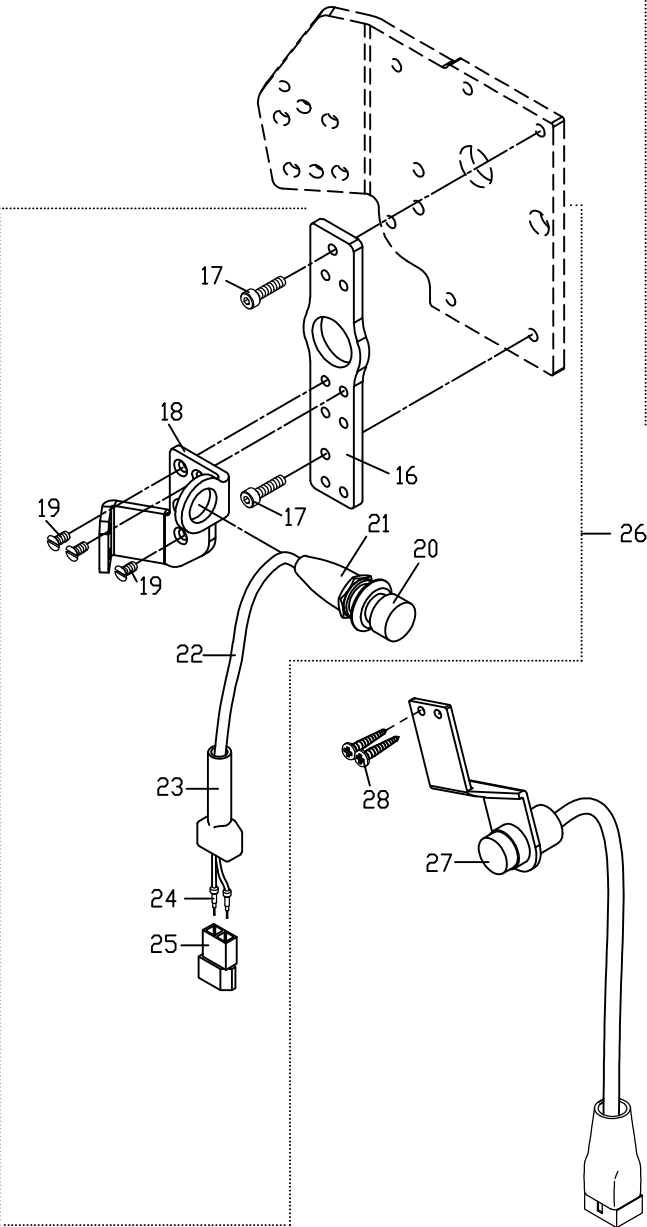
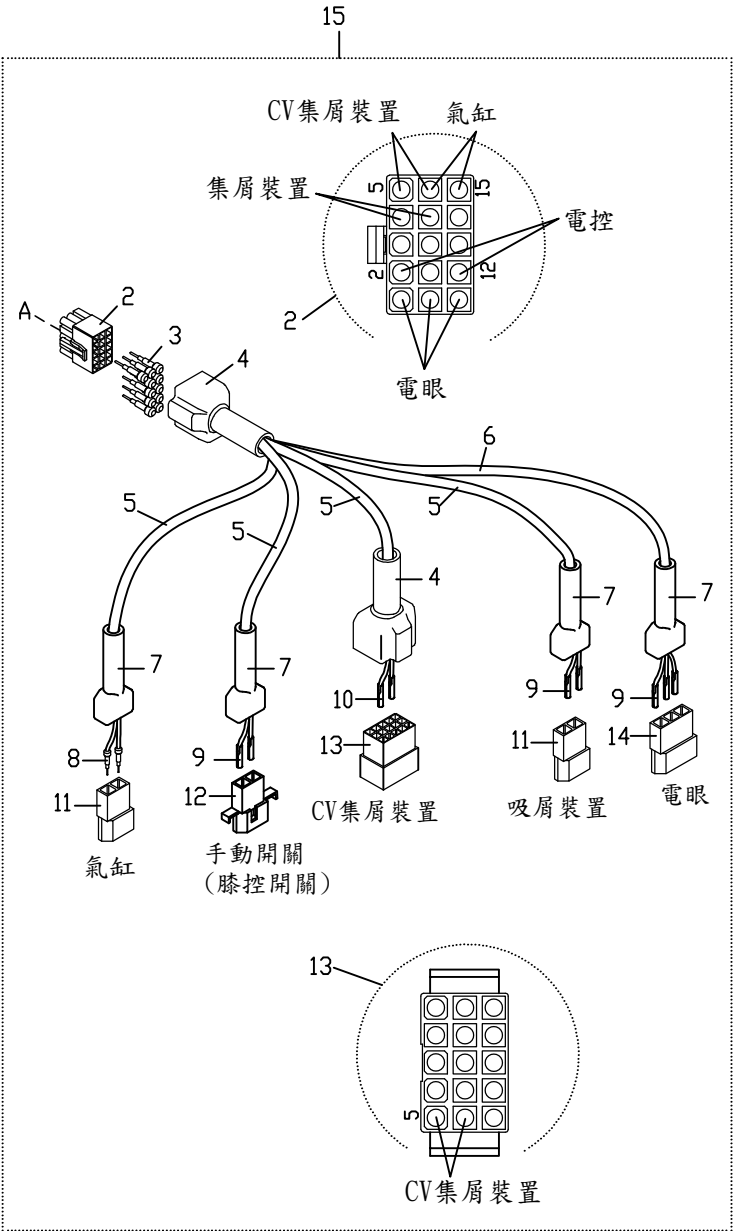
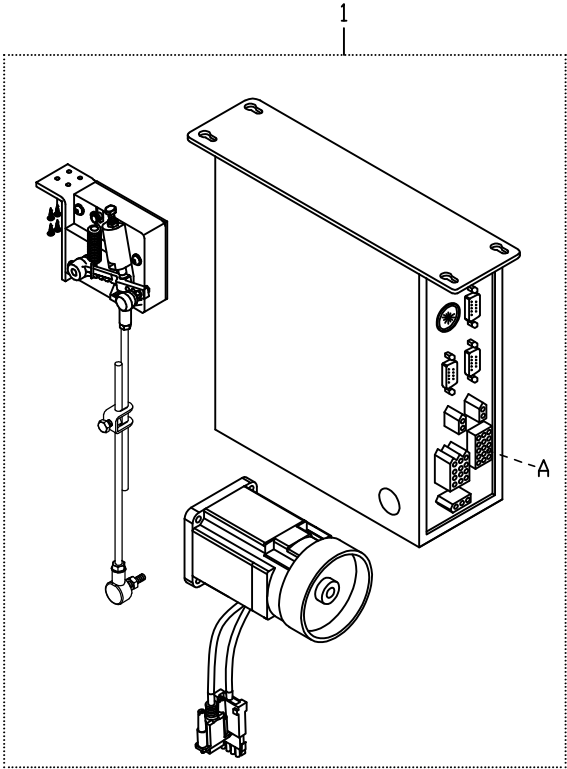
1. TC024S氣動式切線裝置 Pneumatic Type Tape Cutter Device



1. TC024S氣動式切線裝置 Pneumatic Type Tape Cutter Device

序號 Ref.No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	4TC0140144	針棒封蓋 Cover -----	1
2	4TC0140102	墊片 Plug -----	1
3	2200000627	墊圈 Washer -----	2
4	8MM05321609A	螺絲 Screw (RP101-11 M5-0.8*16) -----	2
5	2200001133	銷 Pin -----	2
6	8MB85241107A	螺絲 Screw (NT67-01-35 M3.5-0.6*11) -----	4
7	2240001607	線夾 Cord Clamp -----	1
8	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	1
9	8MM05321209A	螺絲 Screw (F05-24 M5-0.8*12) -----	4
10	4TC013008	夾板 Plate -----	1
11	4TCS3301092	上刀驅動組 Diver Asm. -----	1
12	4TCS330115	調整座 Bracket -----	1
13	4TC0140113	彈簧 Spring -----	1
14	4TC0140114	擋片 Blank -----	1
15	4TC0140115	調整螺樁 Adjusting Screws -----	1
16	4TC0140116	楔片 Plug -----	1
17	8ME03200706X	螺絲 Screw (CT02351 M3-0.5*7) -----	2
18	4TC0140118	上刀 Upper Knife -----	1
19	8MB03200806K	螺絲 Screw (C06-23 M3-0.5*8) -----	2
20	4TC0140120	下刀 Lower Knife -----	1
21	8MP04280607X	螺絲 Screw (TC014-01-21 M4-0.7*6) -----	2
22	4TC0140122	封蓋 Rear Cover -----	1
23	8MM04281407A	螺絲 Screw (F10-3 M4-0.7*14) -----	2
24	8MB04280607K	螺絲 Screw (M02-33 M4-0.7*6) -----	2
25	4TC01401251	支架 Bracket -----	1
26	4TC0140117	集屑管 Suction Pipe Unit -----	1
27	8MN04280600A	螺絲 Screw (F12-22 M4-0.7*5) -----	1
28	8MB06402009G	螺絲 Screw (M6-1*20) -----	1
29	90DW070	墊圈 Washer -----	1
30	4TCS330110	套筒 Spacer -----	1
31	4AL013002	空氣管接頭(M5-φ4) Controller -----	2
32	90PW040	墊圈 Washer -----	1
33	8MM04284007B	螺絲 Screw (C13-10 M4-0.7*40) -----	1
34	90PW060	墊圈 Washer -----	1
35	8MA06400510A	螺帽 Nut (C05-33 M6-1) -----	1
36	8MM04280507A	螺絲 Screw (UH01-72 M4-0.7*5) -----	2
37	8MB04280407A	螺絲 Screw (NT67-13-37 M4*4) -----	1
38	8MN04280400A	螺絲 Screw C02-29 M4*4) -----	1
39	4TCS33A01341	氣壓缸組 Cylinder Asm.-----	1
40	4AL013010	φ6空氣管 Air Tube L1500MM -----	1
41	4TC012039	護手 Guard Cover -----	1
42	8SN44401000A	螺絲 Screw (TC013-16 11/64"*10) -----	1
43	8SA44400408A	螺帽 Nut (TC013-1-17 11/64")-----	1
44	5240PF0603	後壓腳 Presser Foot For NTD67-12 -----	1
45	5240PF0503	後壓腳 Presser Foot For NTD67-01-----	1
46	4TC0140146	調速閥 connector (PT1/8"*6MM管 "B")-----	1

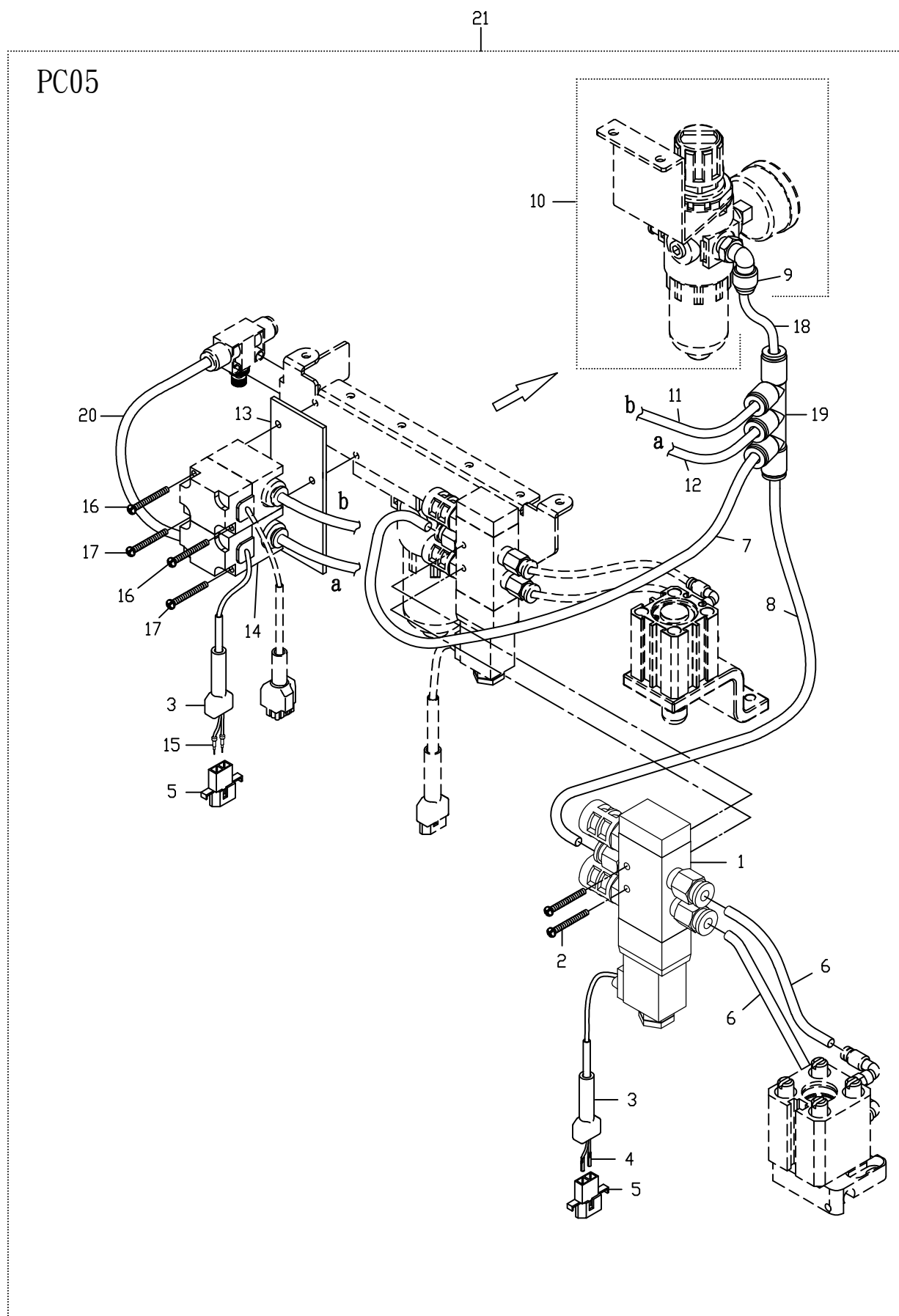
2.TC024S 空壓組件(1) Compressed Air Components



2. TC014S / TC024S空壓組件(1) Compressed Air Components

序號 Ref.No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	/MN054H-1	迷你馬達組 i70m-4-S3-220 Min-Motor Asm. -----	1
2	4AL013016	15PIN連接器(公) Power Cord -----	1
3	4AL013014	端子(公) Power Cord -----	11
4	4AL013012	15PIN連接器套頭 Power Cord Cap -----	2
5	4TC012032	電線 Cable 350L -----	4
6	4TC013035	三心電線 Cable 350L -----	1
7	4AL013013	2PIN連接器套頭 Power Cord Cap -----	4
8	4PFE040108	端子(公) Power Cord -----	2
9	4AL013015	端子(母) Power Cord -----	7
10	4TC012035	15PIN端子(母) Power Cord -----	2
11	4AL013017	2PIN母扣連接器 Power Cord -----	2
12	4PFE040107	2PIN公扣連接器 Power Cord -----	1
13	4TC012034	15PIN連接器(母) Power Cord -----	1
14	4TC013031	3PIN連接器(母) Power Cord -----	1
15	4TC013A035	5線電線 Cable Asm. -----	1
16	4TC1120131	支架 Bracket -----	1
17	8MM85241607A	螺絲 Screw (CV010-02 M3.5-0.6*16) -----	2
18	4TC0140204	支架 Bracket -----	1
19	8SF36400506A	螺絲 Screw (RP01A-02-17 9/64"*5) -----	3
20	4TC012030	按鈕開關 Push Button Switch -----	1
21	4TC012036	鱷魚夾套 Power Covd Cap -----	1
22	4PFE040106	電線 Cable 1150mm -----	1
23	4AL013013	2PIN連接器套頭 Power Cord Cap -----	1
24	4PFE040108	端子(公) Power Cord -----	2
25	4AL013017	2PIN母扣連接器 Power Cord -----	1
26	4TC014A0204	按鈕開關組 Push Button Switch Set -----	1
27	4TC0140201	按鈕開關 Push Button -----	1
28	8WD32001307B	螺絲 Screw (TC014-02-161/8" *13)) -----	2
29	4SE0150101	電眼 Photosensor -----	1
30	4TC0140207	支架 Bracket -----	1
31	8MB03200806K	螺絲 Screw (C06-23 M3-0.5*8) -----	2
32	8MB85240607A	螺絲 Screw (NT67-01-30 M3.5-0.6*6) -----	2
33	/SE015	電眼組 Photosensor Set -----	1
34	240001180	防塵罩 Cover-----	1

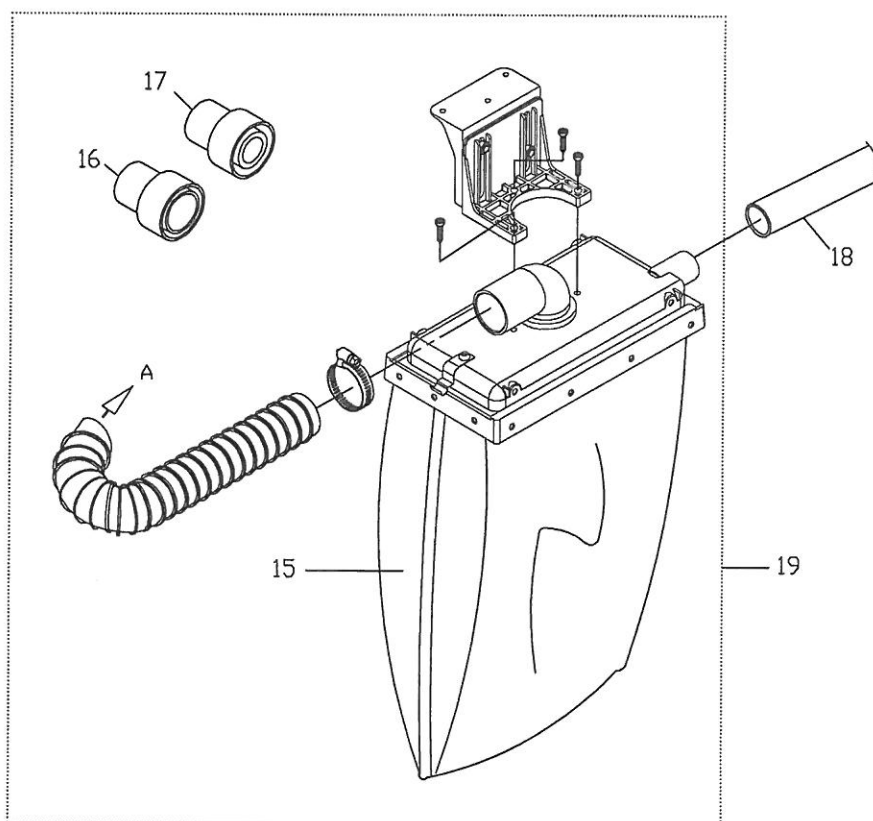
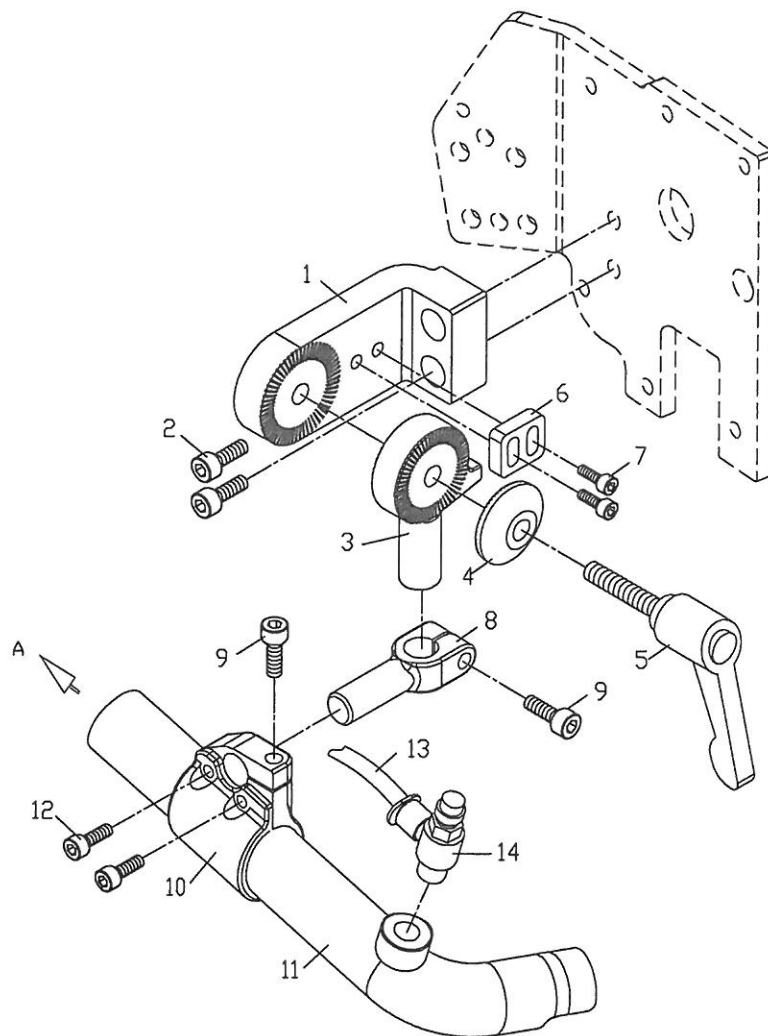
2.TC013S/TC113S/TC014S/TC024S 空壓組件(2) Compressed Air Components



2.TC013S/TC0113S/TC014S/TC024S空壓組件(2) Compressed Air Components

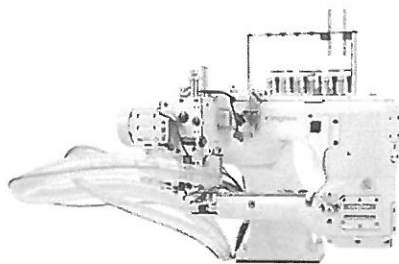
序號 Ref.No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	4AL013A004	換向閥組 Electromagnetic Valve Asm. -----	1
2	8MC03204005A	螺絲 Screw -----	2
3	4AL013013	2PIN連接器套頭 Power Cord Cap -----	2
4	4AL013015	端子(母) Power Cord -----	2
5	4PFE040107	2PIN公扣連接器 Power Cord -----	2
6	4AL013023	φ 4空氣管 Air Tube 1100MM -----	2
7	4AL013010	φ 6空氣管 Air Tube 200MM -----	1
8	4AL013010	φ 6空氣管 Air Tube 240MM -----	1
9	4AL013027	L型接頭 L-type connector(PT1/4"*6MM管)-----	1
10	4TC112018	調壓濾水閥組 Regulator Asm. -----	1
11	4AL013010	φ 6空氣管 Air Tube 200MM -----	1
12	4AL013010	φ 6空氣管 Air Tube 200MM -----	1
13	4TC013025	支架 Bracket -----	1
14	4CV08F0102	電磁閥 Electrical contorller -----	1
15	4AL013014	端子(公) Power Cord -----	2
16	8MC03205005A	螺絲 Screw -----	2
17	8MC03204505A	螺絲 Screw -----	2
18	4AL013010	φ 6空氣管 Air Tube 50MM -----	1
19	4TC112017	5通接頭 Connector -----	1
20	4AL013010	φ 6空氣管 Air Tube 100MM -----	1
21	/PC05	空壓元件集成 Penu Components Set -----	1

3. CV022 節氣式集屑裝置 Chain Removal Assembly



3. CV022 節氣式集屑裝置 Chain Removal Assembly

序號 Ref.No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	4CV0220501	支架座 Bracket-----	1
2	8MM05320809A	螺絲 Screw(C11-45 M5-0.8*8)-----	2
3	4CV0220503	圓棒 Round bar-----	1
4	4CV0220504	墊圈 Washer-----	1
5	4EG0300105	板手 Adjustable Hand Levers-----	1
6	4CV0220506	楔片 Blank-----	1
7	8MM04281207A	螺絲 Screw (C02-02 M4-0.7*12)-----	2
8	4CV0220508	接頭 Connector-----	1
9	8MM06402010A	螺絲 Screw (S04-44 M6-1*20)-----	2
10	4CV0220510	承座 Bracket-----	1
11	4CV0220511	吸屑管 Suction Pipe Unit-----	1
12	8MM04281407A	螺絲 Screw (F10-03 M4-0.7*14)-----	2
13	4AL013010	空氣管 Air Tube $\phi 6 \times 1200\text{MM}$ -----	1
14	4CV0220514	調速閥 connector (PT1/8"*6MM管 "B")-----	1
15	C-300	集屑袋 Suction Pipe Unit Bag-----	1
16	M-20001	轉接頭 Suction Pipe Unit Cap $\phi 19\text{MM}$ -----	1
17	M-20002	轉接頭 Suction Pipe Unit Cap $\phi 25\text{MM}$ -----	1
18	4TC112019	集屑軟管 Suction Pipe Unit $\phi 18 \times 1850\text{MM}$ -----	1
19	CV012D	集屑袋組 Suction Pipe Unit Bag Asm.-----	1



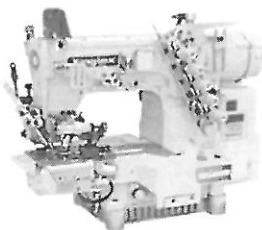
NTD67 / TC024S
FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、 Elastic hemmer)



UH9005-353-M16
2-Needle, 5-Thread Safety Stitch Overlock
(General Plain Seaming)



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



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CHING CHI MACHINE CO., LTD
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