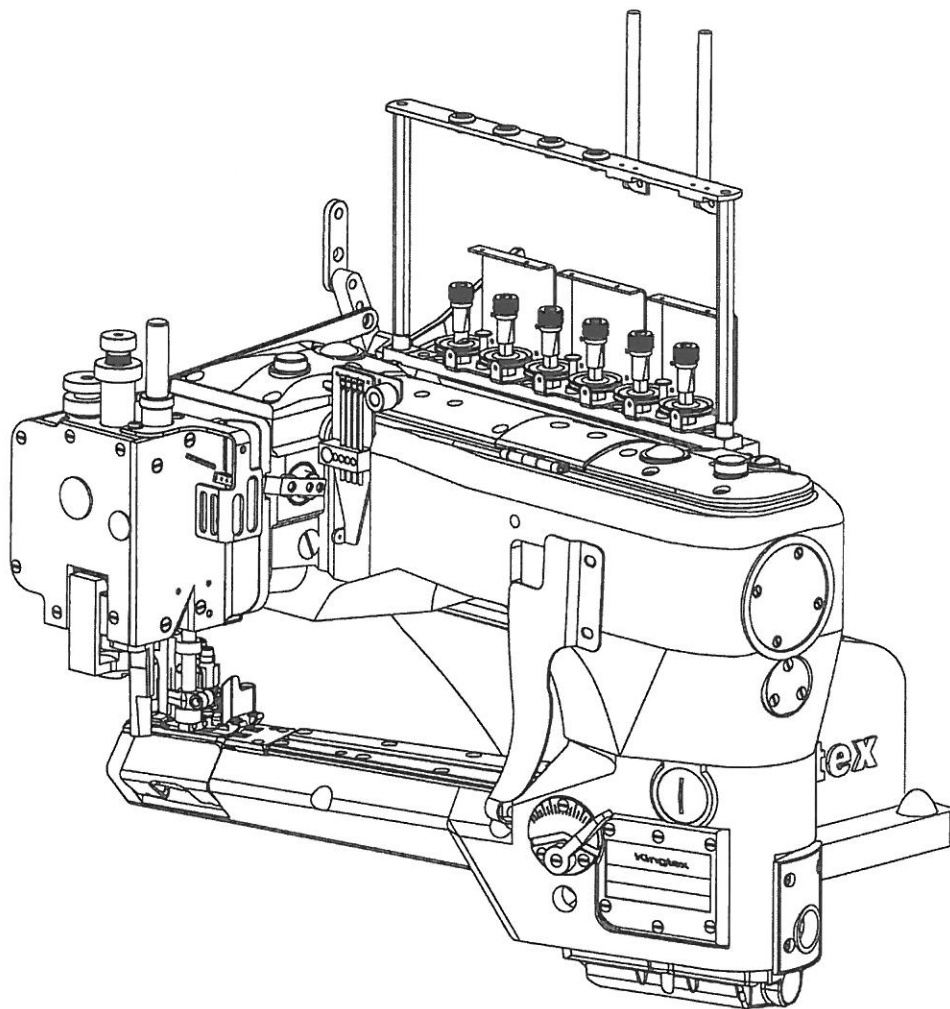


ILLUSTRATED PARTS LIST

FEED-OFF-THE-ARM MACHINE FOR FLAT SEAMING

曲臂式四針六線併縫機

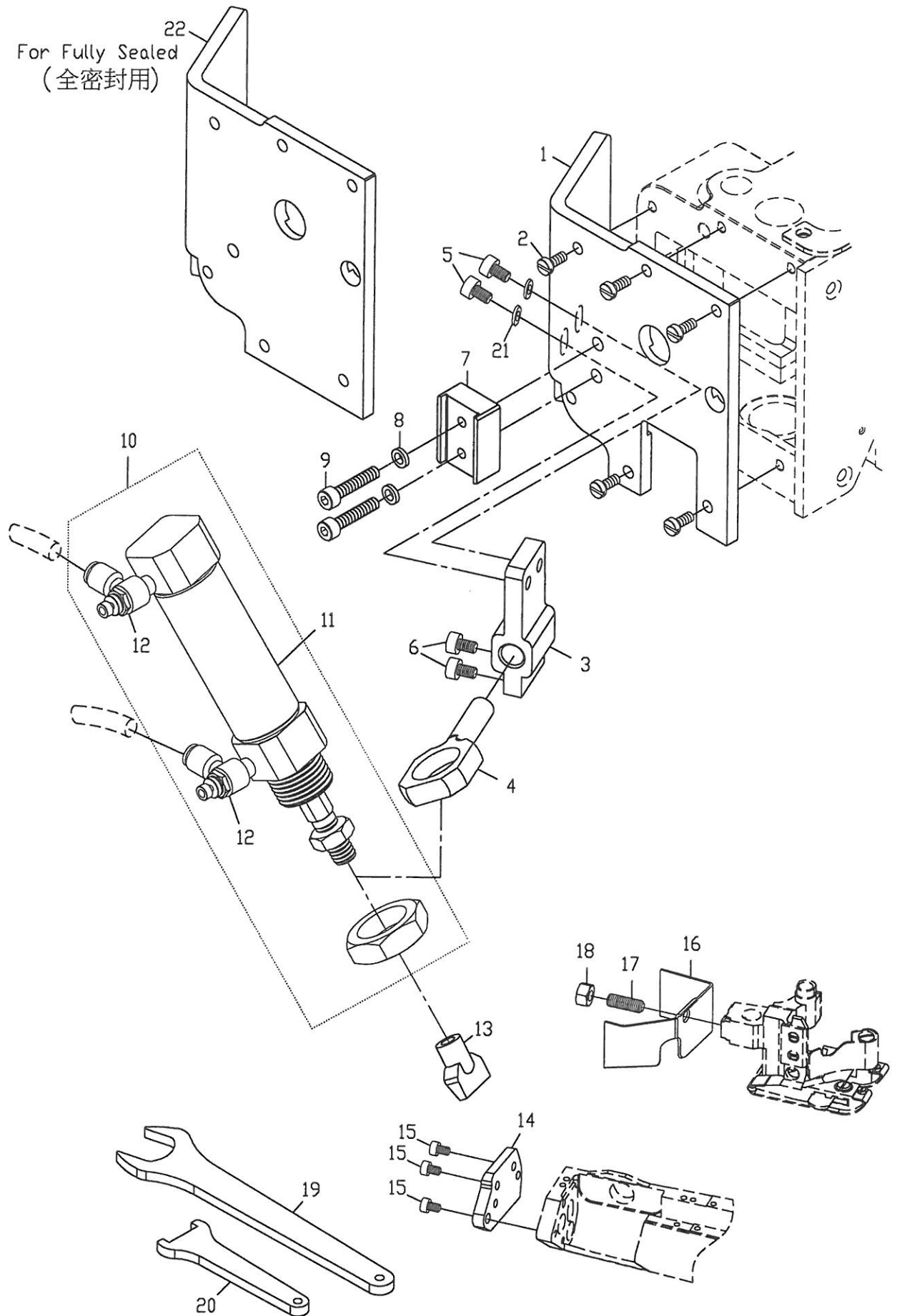
TC112K



CHING CHI MACHINE CO., LTD.

<http://www.kingtexsewing.com.tw>

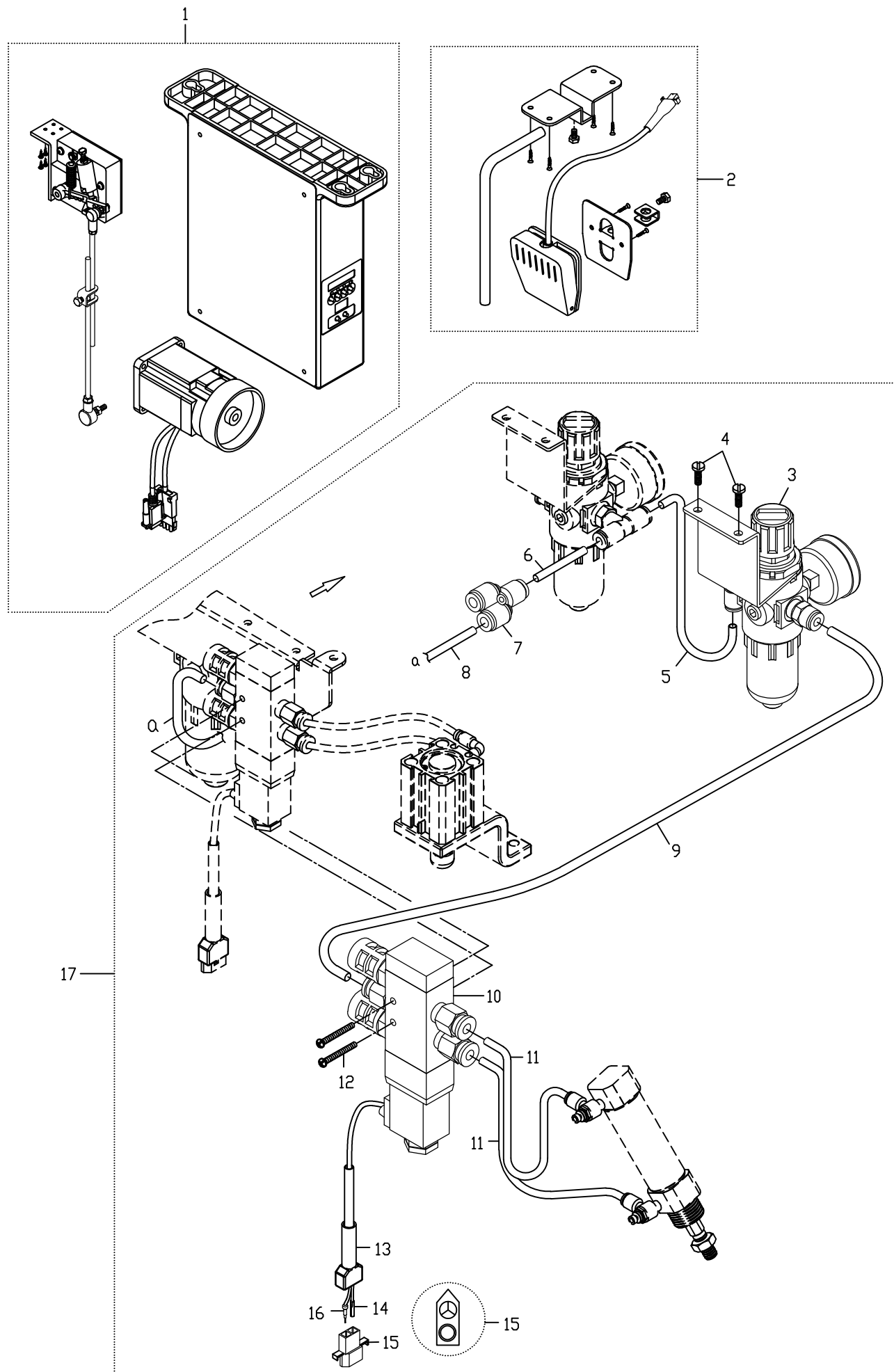
1.TC112K/TC112E 氣動式切線裝置 Pneumatic Type Tape Cutter Device



1. TC112K/TC112E氣動式切線裝置 Pneumatic Type Tape Cutter Device

序號 Ref.No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	4TC112001	針棒封蓋 Cover -----	1
2	8MB85241107A	螺絲 Screw (NT67-01-35 M3.5-0.6*11) -----	6
3	4TC112002	氣壓缸支架 Bracket -----	1
4	4TC112003	氣壓缸接頭 Cylinder Head-----	1
5	8MM05321409A	螺絲 Screw TTS31-03 M5-0.7*14) -----	2
6	8MM05321209A	螺絲 Screw F05-24 M5-0.7*12) -----	2
7	4TC012028	支架座 Bracket-----	1
8	4TC013026	墊圈 Washer-----	2
9	8MM05322209X	螺絲 Screw (TC013-1-20 M5-0.8*22)-----	2
10	4TC012A005	氣壓缸組 Cylinder Asm.-----	1
11	4TC012005	氣壓缸 Cylinder-----	1
12	4UTB000305	節流閥 Connector-----	2
13	4TC112004	上刀 Knife-----	1
14	4TC112005	刀鉗 Anvil-----	1
15	8MM04280807A	螺絲 Screw (M01-24 M4-0.7*8)-----	3
16	4TC012039	護手 Guard Cover-----	1
17	8SN44401000A	螺絲 Screw (TC013-16 11/64"-40*10)-----	1
18	8SA44400408A	螺帽 Nut (TC013-1-17)-----	1
19	66630-26	開口扳手 Wrench-----	1
20	66630-22	開口扳手 Wrench-----	1
21	2100000526	墊圈 Washer-----	2
22	4TC112024	針棒封蓋 Cover For Fully Sealed -----	1

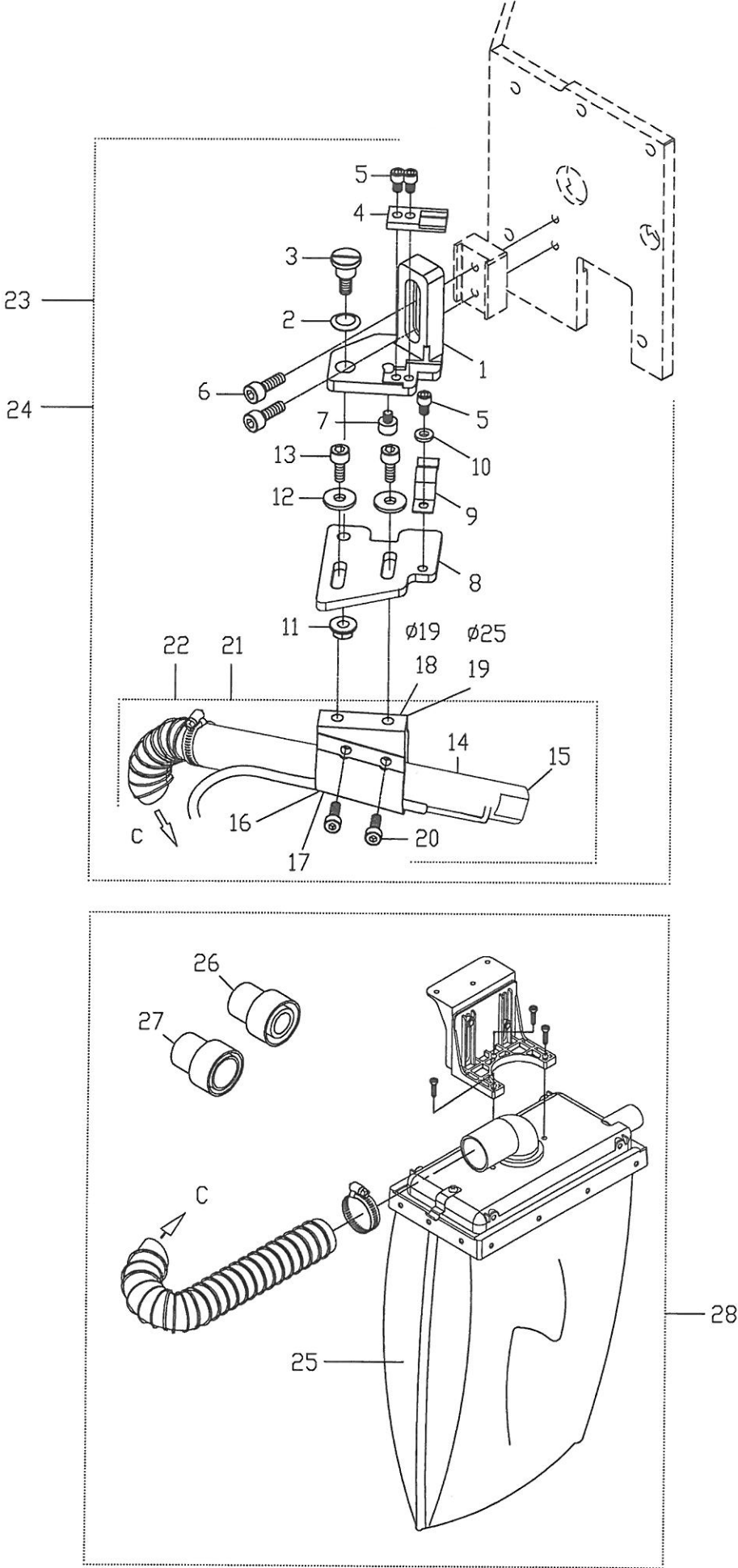
2. TC012K / TC112K 空壓組件 Compressed Air Components



2. TC012K/TC112K空壓組件 Compressed Air Components

序號 Ref.No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	-----	迷你馬達組TD715 Min-Motor Asm. -----	1
2	4TC001A0310	膝控開關組 Knee Switch,Complete Set -----	1
3	4PC01002	調壓濾水閥組 Regulator Asm.-----	1
4	8MB05320710A	螺絲 Screw (CT03-02-17 M5-8*7)-----	2
5	4AL013010	Φ6空氣管 Air Tube 250MM-----	1
6	4AL013010	Φ6空氣管 Air Tube 50MM-----	1
7	4TC012016	Y型三通接頭 Y Connector -----	1
8	4AL013010	Φ6空氣管 Air Tube 155MM-----	1
9	4AL013010	Φ6空氣管 Air Tube 300MM-----	1
10	4TC012A017	換向閥組 Electromagnetic Valve Asm.-----	1
11	4AL013010	Φ6空氣管 Air Tube 1100MM-----	2
12	8MC03204005A	螺絲 Screw (TC012-03 M3-0.5*40)-----	2
13	4AL013013	2PIN連接器套頭 Power Cord Cap-----	1
14	4AL013015	端子(母) Power Cord-----	1
15	4PFE040107	2PIN公扣連接器 Power Cord-----	1
16	4PFE040108	端子(公) Power Cord-----	1
17	/PC04	空壓元件集成 Penu Components Set -----	1

3. CV015/CV016 節氣式集屑裝置 Chain Removal Assembly

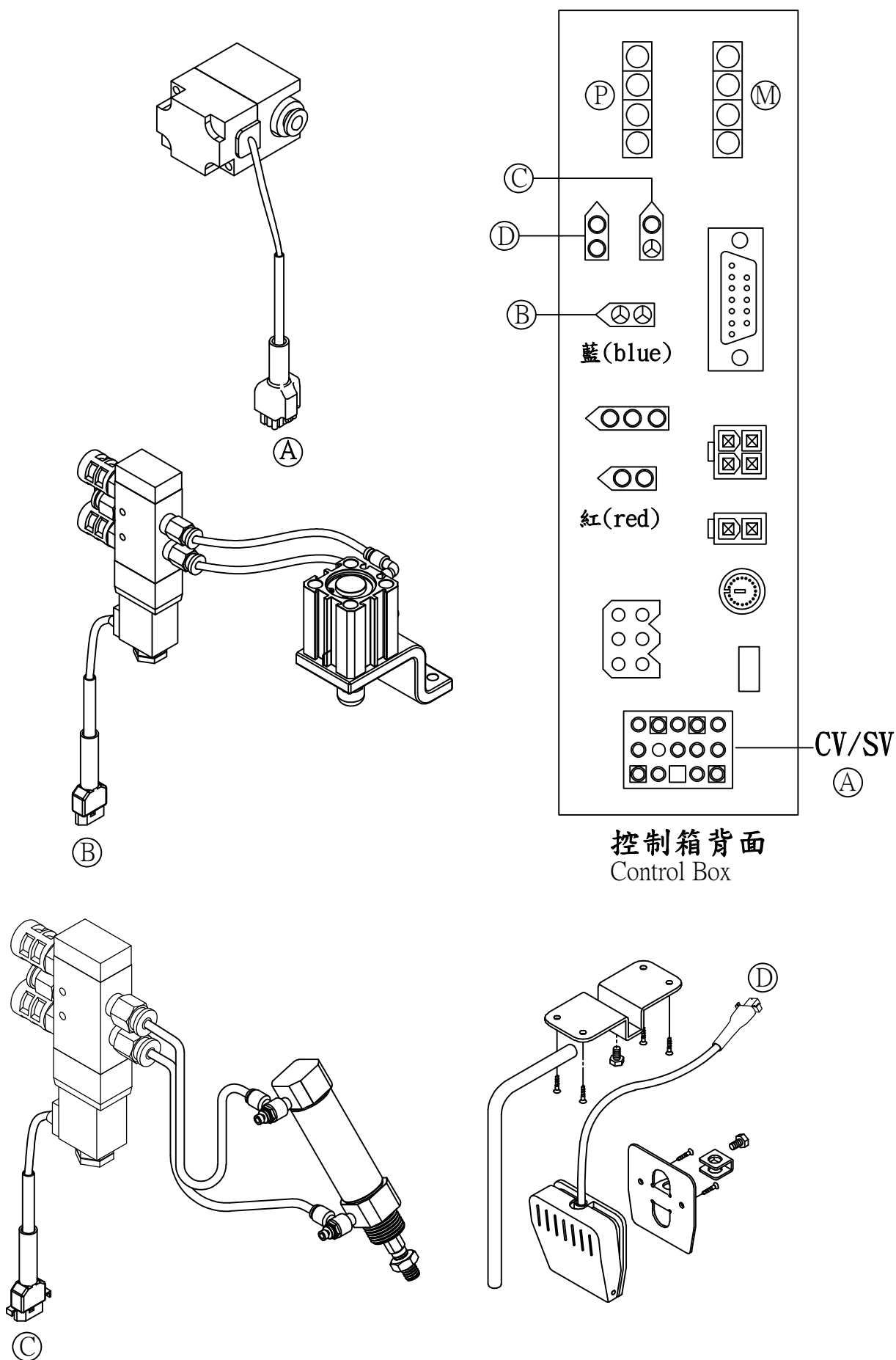


3. CV015/CV016 節氣式集屑裝置

CV015/CV016 Chain Removal Assembly

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	4CV0110103	活動架 Bracket-----	1
2	4CV0110108	墊圈 Washer-----	1
3	4CV0110106	螺絲 Screw-----	1
4	4CV0110104	固定板 Plate-----	1
5	8MM04280507A	螺絲 Screw (UH01-72 M4-0.7*5)-----	3
6	8MM05321009X	螺絲 Screw (AL013-08 M5-0.8*10)-----	2
7	8MM05320409A	螺絲 Screw (NT67-CV011 M5-0.8*4)-----	1
8	4CV0110102	連接板 Attachment Plate-----	1
9	4CV0110105	簧片 Spring-----	1
10	4CV0110111	墊圈 Washer-----	1
11	4CV0110110	螺帽 Nut-----	1
12	4CV0110109	墊圈 Washer-----	2
13	8MM05322008A	螺絲 Screw (NT67-CV011 M5-0.8*20)-----	2
14	4CV0150105	吸屑管 Suction Pipe Unit ϕ 19-----	1
15	4CV0160102	吸屑管 Suction Pipe Unit ϕ 25-----	1
16	4CV0150104	結合承座 Bracket ϕ 19-----	1
17	4CV0160104	結合承座 Bracket ϕ 25-----	1
18	4CV0150103	結合承座 Bracket ϕ 19-----	1
19	4CV0160103	結合承座 Bracket ϕ 25-----	1
20	8MM04280807A	螺絲 Screw (M01-24 M4-0.7*8)-----	2
21	4CV0150101	吸屑管組 Suction Pipe Unit Asm. ϕ 19-----	1
22	4CV0160101	吸屑管組 Suction Pipe Unit Asm. ϕ 25-----	1
23	4CV01501	吸屑組 Suction Pipe Unit Asm. ϕ 19-----	1
24	4CV01601	吸屑組 Suction Pipe Unit Asm. ϕ 25-----	1
25	C-300	集屑袋 Suction Pipe Unit Bag-----	1
26	M-20001	轉接頭 Suction Pipe Unit Cap ϕ 19mm-----	1
27	M-20002	轉接頭 Suction Pipe Unit Cap ϕ 25MM-----	1
28	CV012D	集屑袋組 Suction Pipe Unit Bag Asm. -----	1

4. TC012K/TC112K 線路 Wiring installation

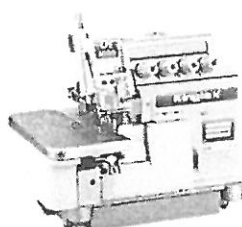




NTD67 / TC024S
FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、 Elastic hemmer)



UH9005-353-M16
2-Needle, 5-Thread Safety Stitch Overlock
(General Plain Seaming)



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



精機機械廠股份有限公司
CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

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