

UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

AT

for

UHD9003/H

UHD9004/H

UHD9005/H

UHD9006/H



**PNEUMATIC KNIFE ASSEMBLY
DIRECT-DRIVE OVERLOCK MACHINE
WITH AUTOMATIC TRIMMING**

Parts List

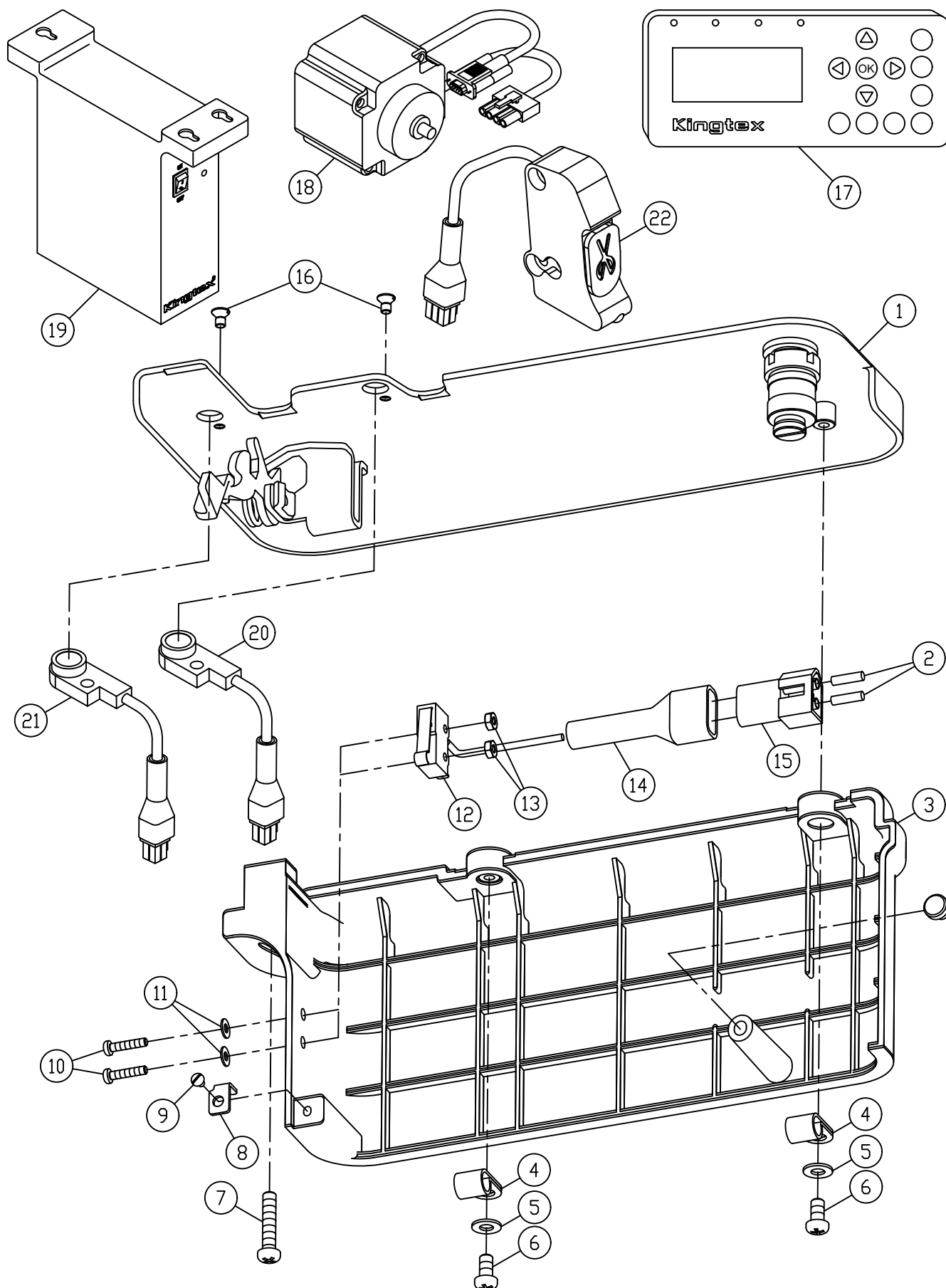


精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

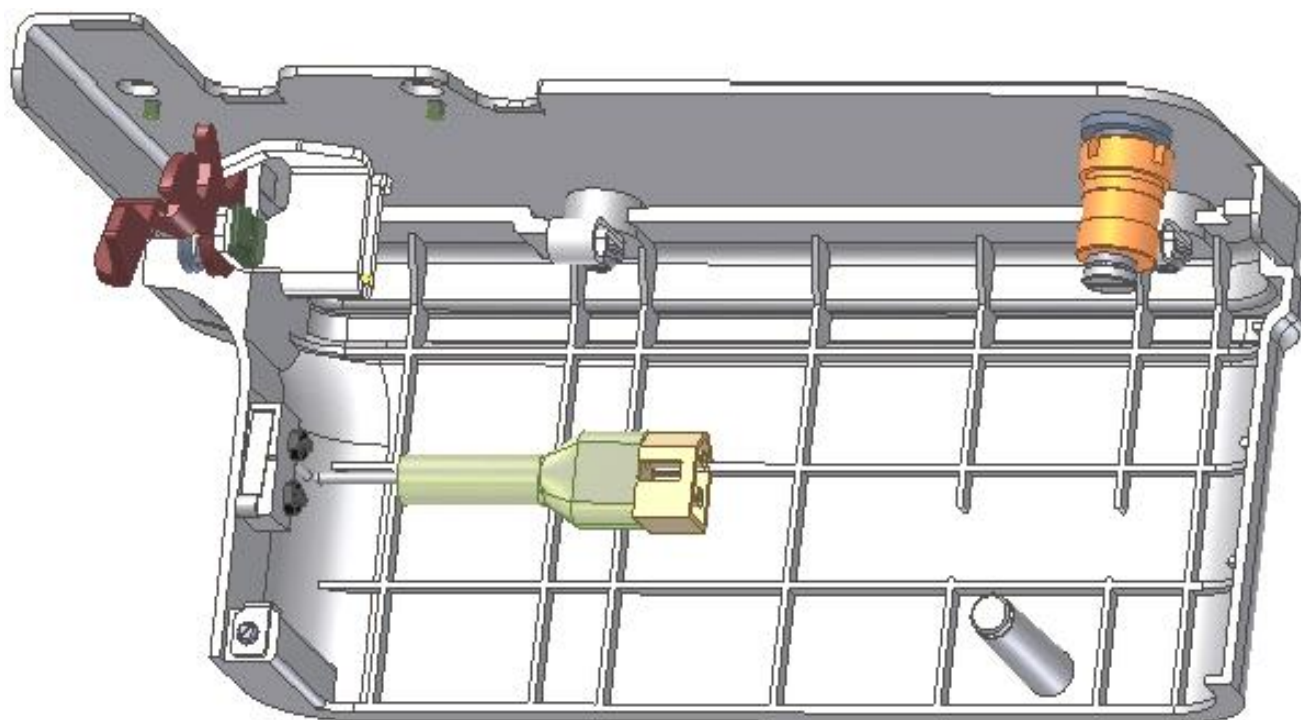
目錄 TABLE OF CONTENTS

1 . AT001 電眼和布鈑組	Sensor And Cloth Plate Asm. (For PKS And AT) ---	1
2 . AT002 斬刀刀組	Knife Assembly -----	3
3 . AT003 氣壓缸組	Air Cylinder Assembly -----	5
4 . AT004 安全支架組	Safe Bracket Asm. -----	7
5 . AT005 護手組	Handguard Asm. -----	7
6 . AT006 氣源處理器	Air Filter -----	9
7 . PKS007 操作面板支架組	Operation Panel Supporter Complete -----	11
8 . PKS008 針板固定座組	Bracket Asm. -----	12
9 . PKS009 抬壓腳組	Presser Foot Lifter Asm. -----	13
10 . PKS010 集塵組	Dust Collecting Asm. -----	15

1. AT001 電眼和布鈑組 SENSOR AND CLOTH PLATE ASM. (FOR PKS AND AT)

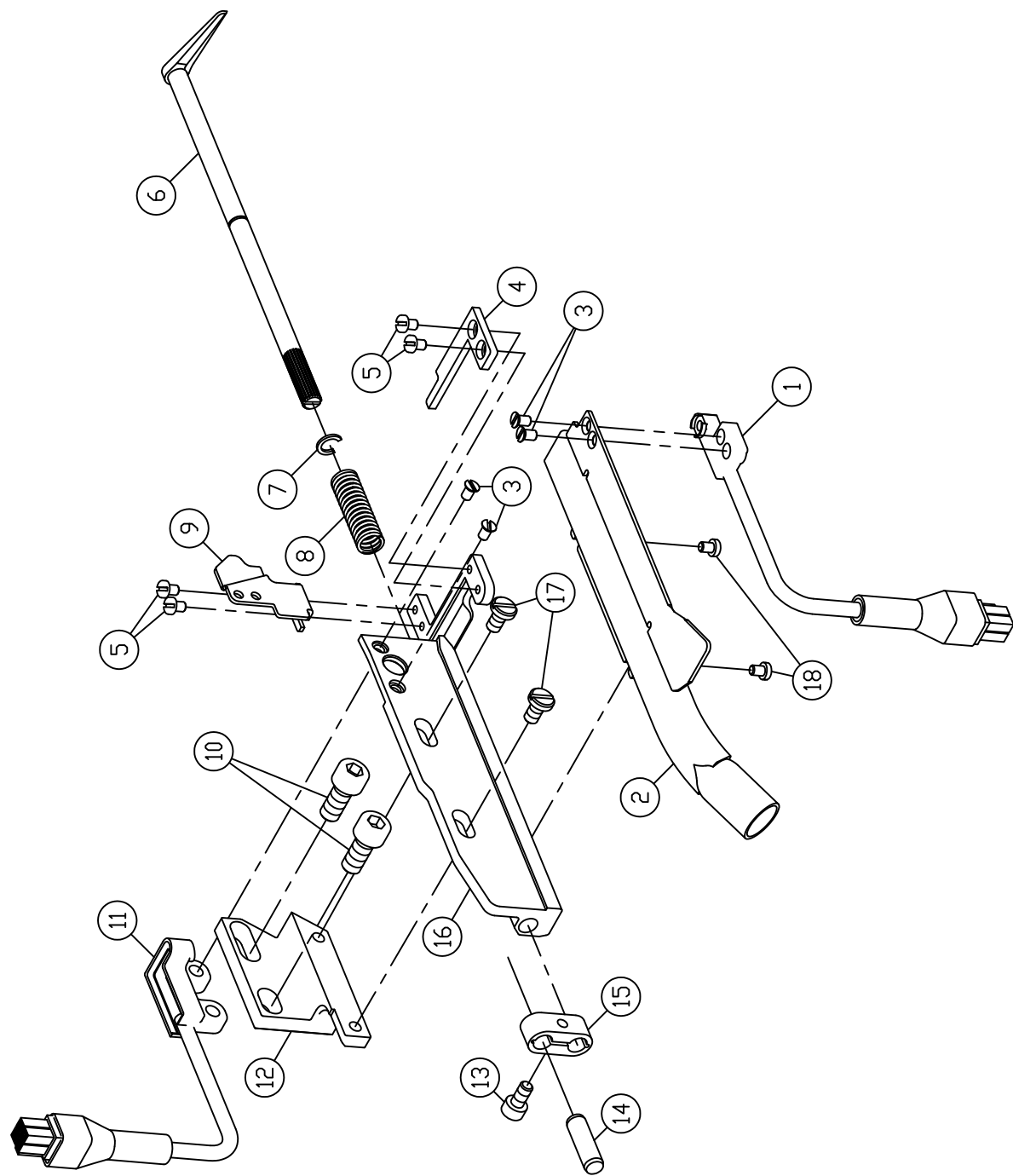


1. AT001 電眼和布鈑組 Sensor And Cloth Plate Asm. (For PKS And AT)

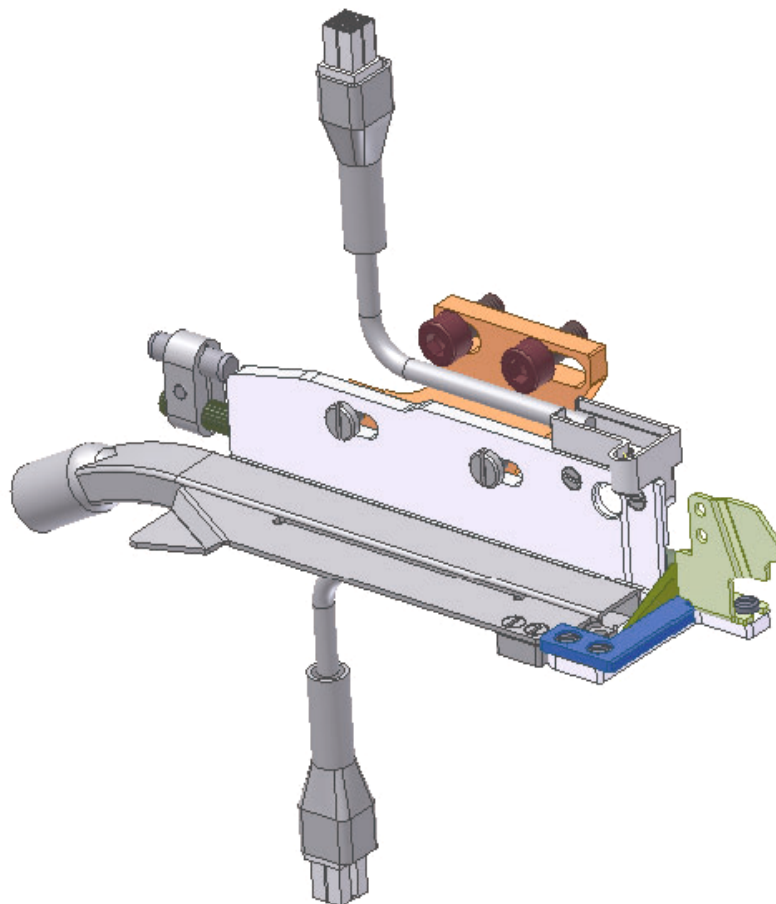


序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4AT0010101	布板	Cloth Plate	1
2	4AT0010103	母端子	Power Cord	2
3	4AT0010102	EX5縫台護板	Cloth Plate Cover	1
4	4AT0010104	R型線卡	Holder	2
5	4AT0010105	平墊圈	Washer	2
6	4AT0010106	複合槽圓柱頭螺釘	Screw	2
7	4AT0010107	複合槽圓柱頭螺釘	Screw	1
8	4AT0010108	縫台護板墊片	Stop Block	1
9	4AT0010109	開槽圓柱頭螺釘	Screw	1
10	4AT0010110	開槽小盤頭螺釘	Screw	2
11	4AT0010111	平墊圈	Washer	2
12	4AT0010112	安全開關	Safety Switch	1
13	4AT0010113	1型六角螺母	Nut	2
14	4AT0010114	連接器套頭2P	Power Cord Cap	1
15	4AT0010115	2P母扣連接器	Power Cord	1
16	4AT0010116	螺釘	Screw	2
17	4AT0010117	控制面板	Panel	1
18	4AT0010118	馬達	Motor	1
19	4AT0010119	控制箱	Control Box	1
20	4PK0050107	前電眼	Sensor	1
21	4PK0050108	中電眼	Sensor	1
22	4PK0050109	上電眼	Sensor	1

2. AT002 斬刀組 KNIFE ASSEMBLY

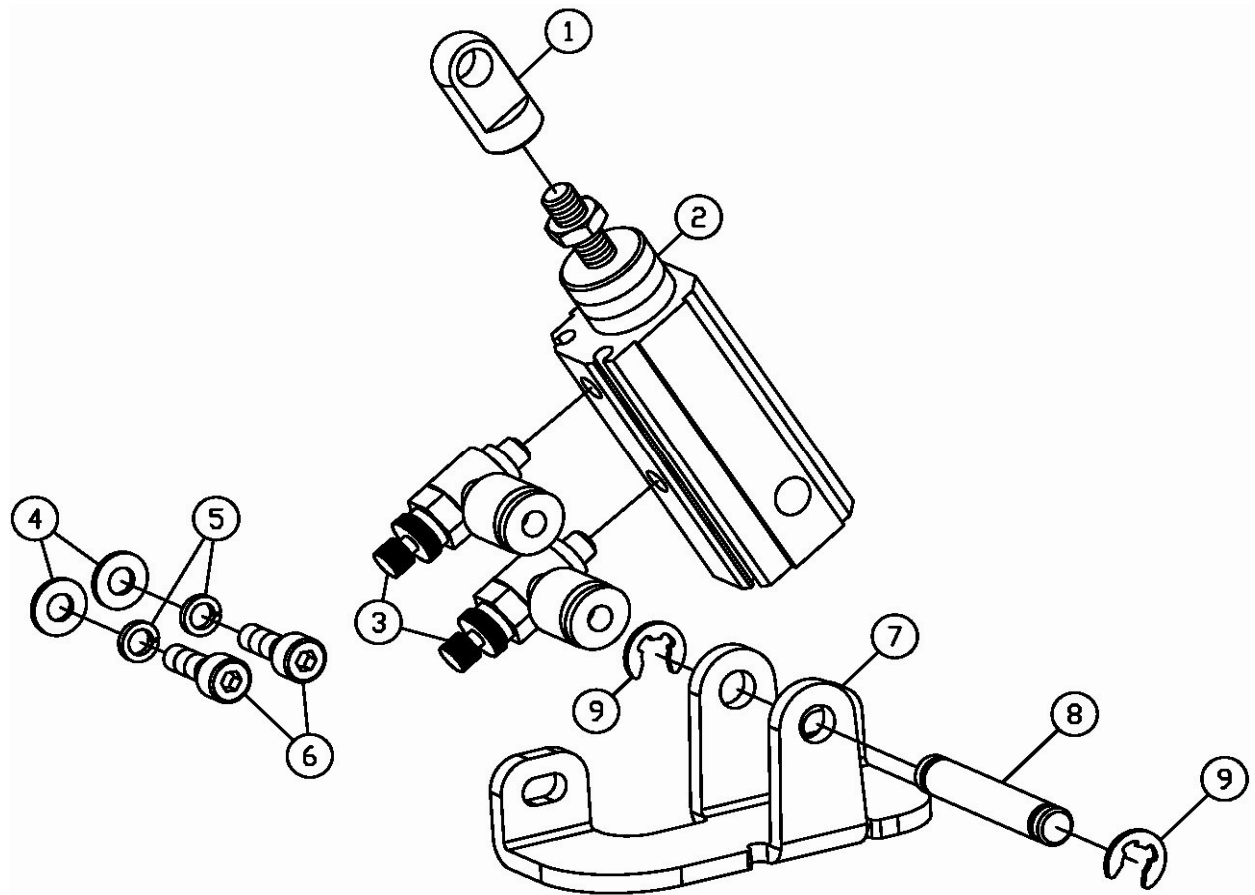


2. AT002 斬刀刀組 Knife Assembly



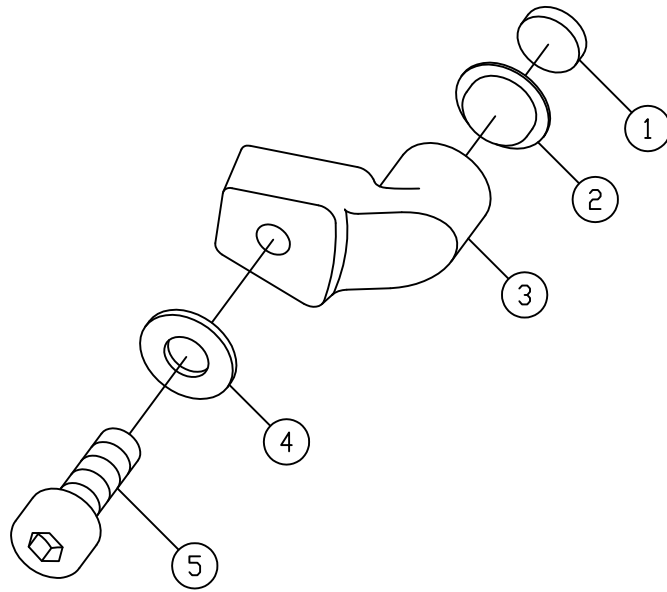
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4AT0020101	下光眼組件	Sensor	1
2	4AT0020102	吸風道組件	Auxiliary Plate Asm.	1
3	4AT0020103	開槽沉頭螺釘	Screw	4
4	4AT0020104	固定刀	Lower Knife	1
5	4AT0020105	開槽沉頭螺釘	Screw	4
6	4AT0020106	活動刀	Upper Knife	1
7	4AT0020107	開口擋圈	Retaining Ring	1
8	4AT0020108	復位簧	Spring	1
9	4AT0020109	護片	Fabric Guide	1
10	4AT0020110	螺釘	Screw	2
11	4AT0020111	上光眼組件	Sensor	1
12	4AT0020112	安裝塊	Bracket	1
13	4AT0020113	螺釘	Screw	1
14	4AT0020114	軸	Axis	1
15	4AT0020115	撥動軸	Axis	1
16	4AT0020116	支架	Frame	1
17	4AT0020117	複合槽圓柱頭螺釘	Screw	2
18	4AT0020118	開槽圓柱頭螺釘	Screw	2

3. AT003 氣壓缸組 Air Cylinder Assembly

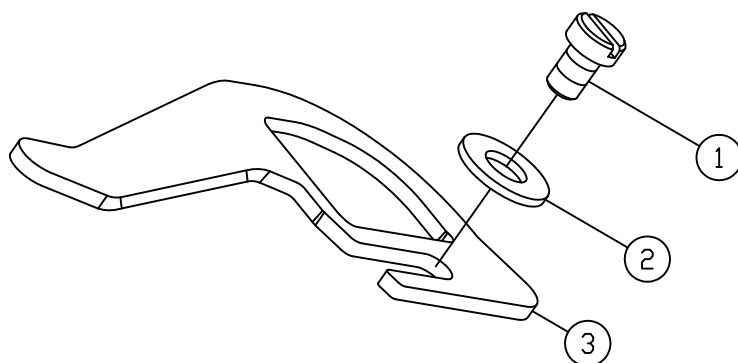


序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4AT0030101	連接軸	Axis	1
2	4AT0030102	面板型氣缸	Air Cylinder Asm. (Nut)	1
3	4AT0030103	單向節流閥	One-Way Throttle Valve	2
4	4AT0030104	墊圈	Washer	2
5	4AT0030105	彈簧墊圈	Spring Washer	2
6	4AT0030106	螺釘	Screw	2
7	4AT0030107	開口擋圈	E-Ring	1
8	4AT0030108	安裝架	Mounting Bracket	1
9	4AT0030109	斬刀氣缸拉動軸	Axis	2

4. AT004 安全支架組 SAFE BRACKET ASM.



5. AT005 護手組 HANDGUARD ASM.



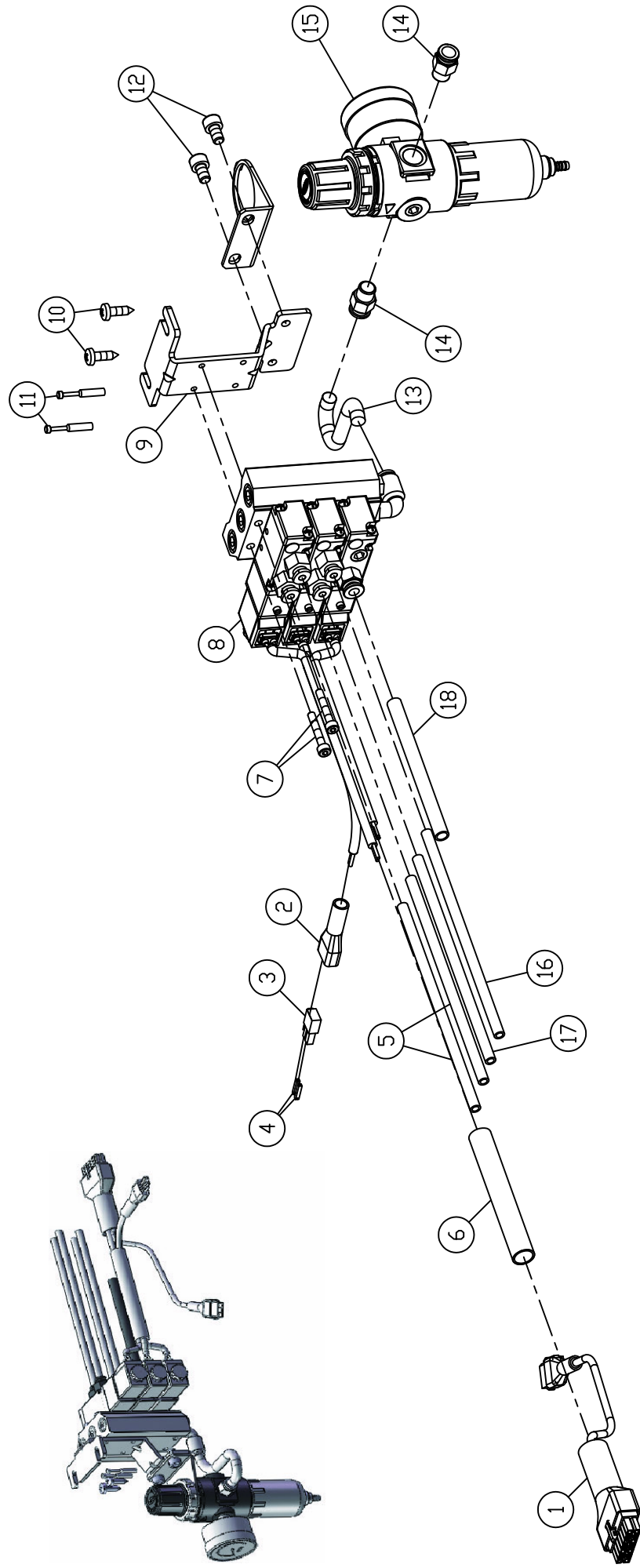
4. AT004 安全支架組 Safe Bracket Asm.

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4AT0040101	鈦鐵礪磁鐵	Magnet	1
2	4AT0040102	銅套	Copper Bush	1
3	4AT0040103	固定塊	Mounting Bracket	1
4	4AT0040104	墊圈	Washer	1
5	4AT0040105	內六角圓柱頭螺釘	Screw	1

5. AT005 護手組 Handguard Asm.

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4AT0050101	開槽圓柱頭螺釘	Screw	1
2	4AT0050102	墊片	Washer	1
3	4AT0050103	護手	Handguard	1

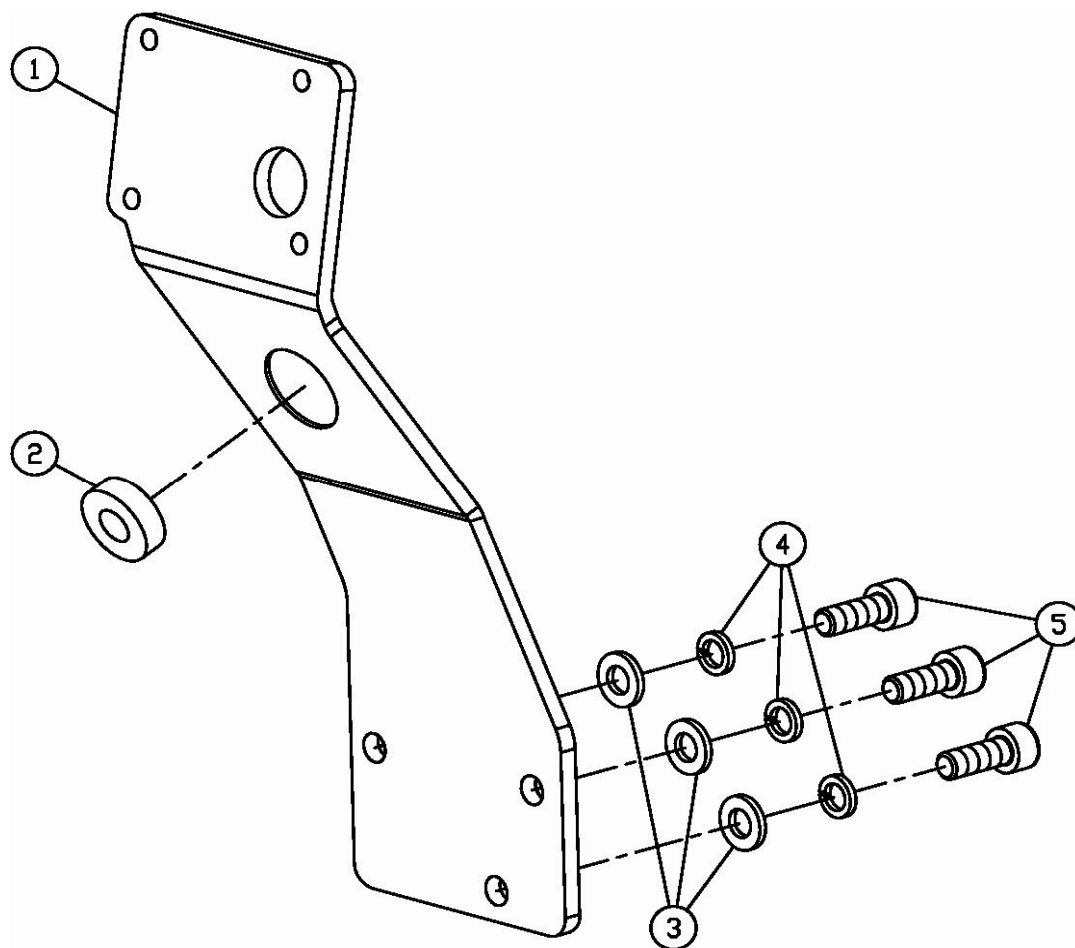
6. AT006 氣源處理器 AIR FILTER



6. AT006 氣源處理器 Air Filter

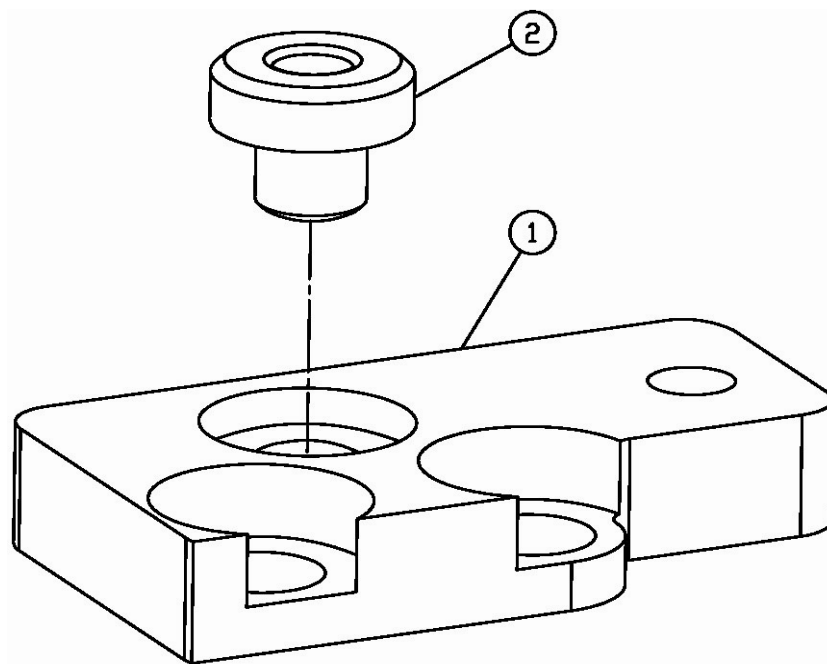
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4AT0060101	連接線	Connecting Line	1
2	4AT0060102	護套	Sheath	1
3	4AT0060103	插頭	Plug	1
4	4AT0060104	端子	Terminal Plug	6
5	4AT0060105	聚氨酯PU管	PU Tube	2
6	4AT0060106	套管	Casing	1
7	4AT0060107	內六角圓柱頭螺釘	Inner Hexagon Cylinder Screw	2
8	4AT0060108	電磁閥組	Magnetic Valve Assembly	1
9	4AT0060109	安裝座	Mounting Base	1
10	4AT0060110	十字槽盤頭自攻螺釘	The Cross Slot Tapping Screw	2
11	4AT0060111	APP管塞	APP Tube Plug	2
12	4AT0060112	內六角圓柱頭螺釘	Inner Hexagon Cylinder Screw	2
13	4AT0060113	聚氨酯PU管	PU Tube	1
14	4AT0060114	直立接頭	Vertical Joint	2
15	4AT0060115	調壓篩檢程式	Pressure Regulating Filter	1
16	4AT0060116	聚氨酯PU管	PU Tube	1
17	4AT0060117	聚氨酯PU管	PU Tube	1
18	4AT0060118	聚氨酯PU管	PU Tube	1

7. PKS007 操作面板支架組 OPERATION PANEL SUPPORTER COMPLETE



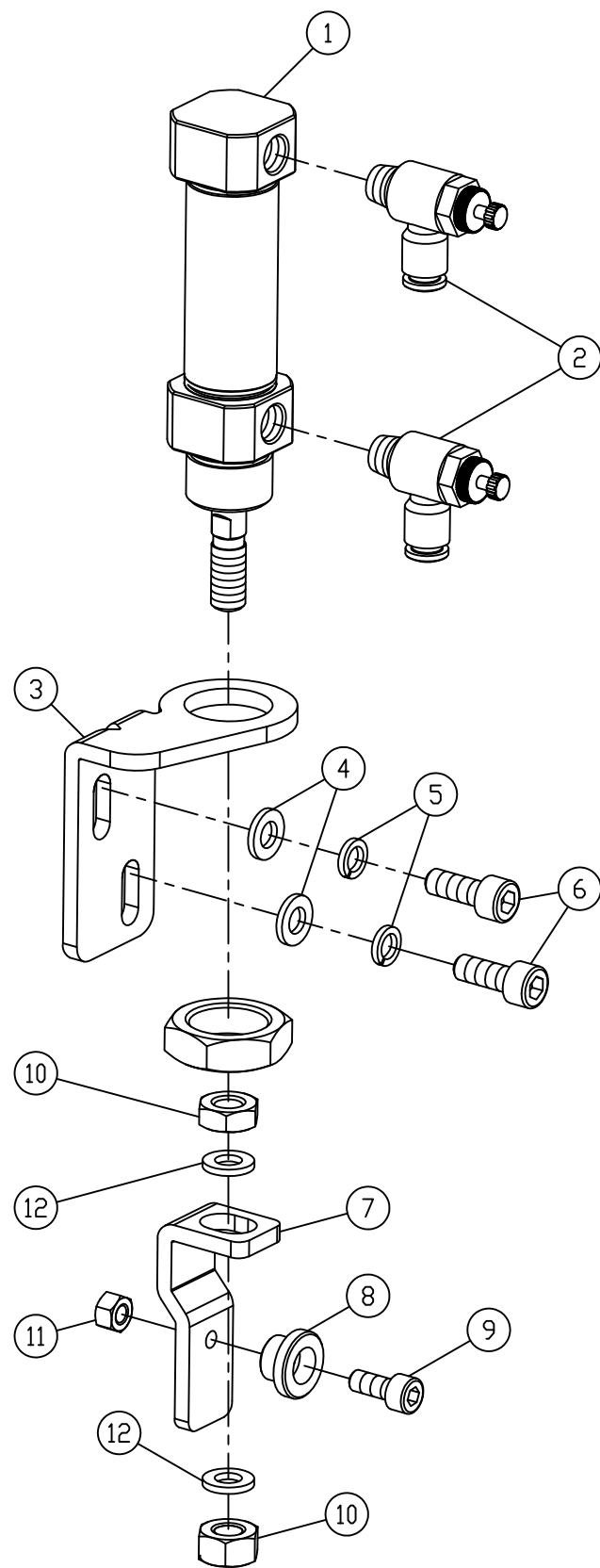
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4PK0070101	操作面板支架	Operation Panel Supporter	1
2	4PK0070102	緩衝墊圈	Buffer Washer	1
3	4PK0070103	平墊圈	Flat Washer	3
4	4PK0070104	彈性墊圈	Elastic Washer	3
5	4PK0070105	內六角圓柱頭螺釘	Inner Hexagon Cylinder Screw	3

8. PKS008 針板固定座組 BRACKET ASM.



序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4PK0080101	針板固定座	Bracket	1
2	4PK0080102	橡膠墊	Rubber Blanket	1

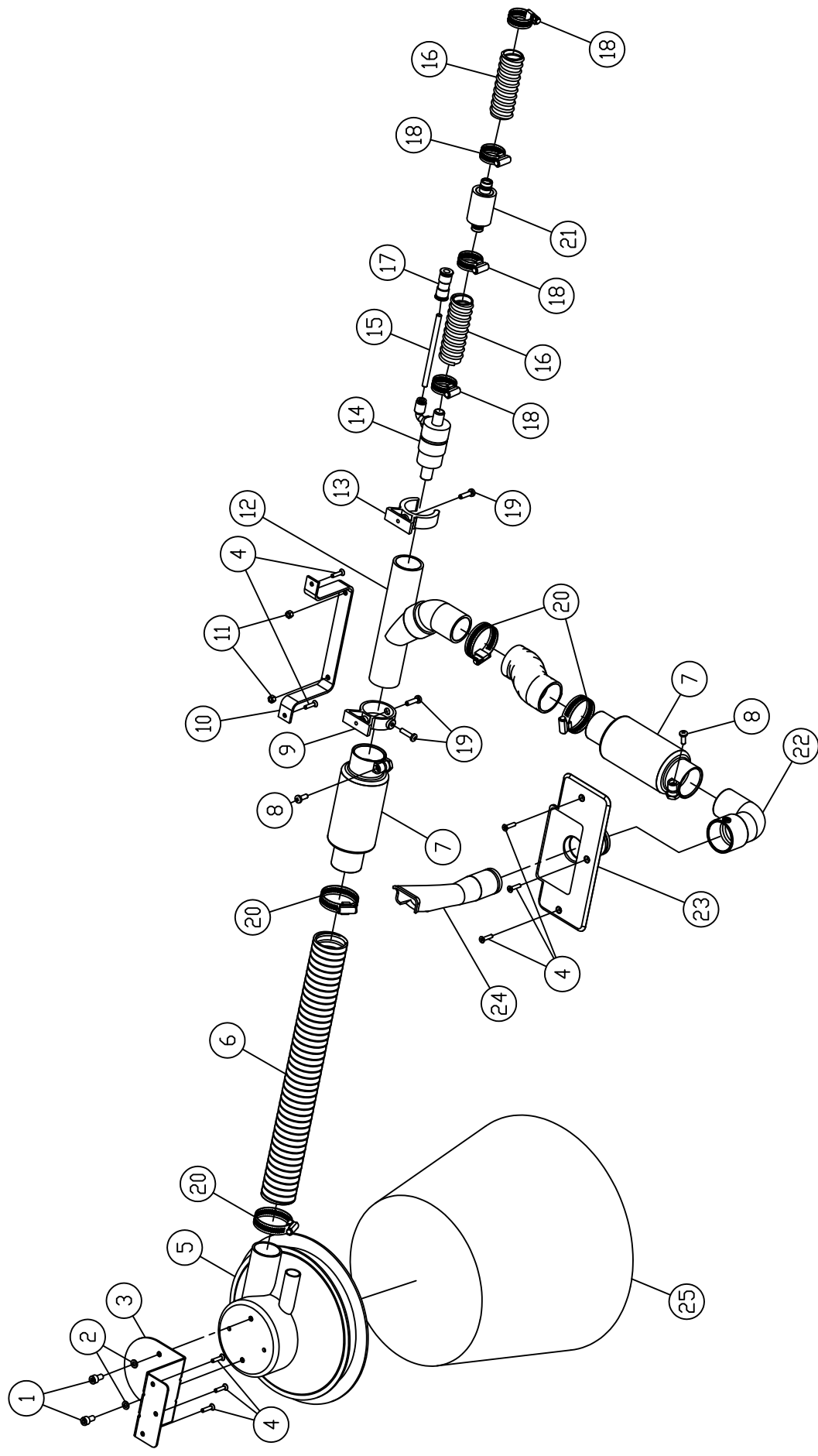
9. PKS009 抬壓腳組 PRESSER FOOT LIFTER ASM.



9. PKS009 抬壓腳組 Presser Foot Lifter Asm.

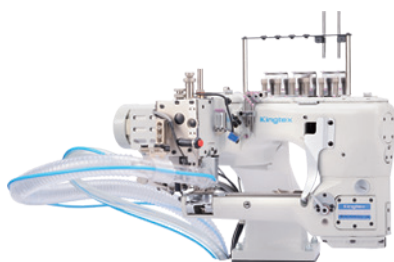
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4PK0090101	複合型不銹鋼氣缸	Compound Stainless Steel Cylinder	1
2	4PK0090102	亞德客接頭	Adder Joint	2
3	4PK0090103	EX5抬壓腳支架	EX5 Presser Foot Supporter	1
4	4PK0090104	平墊圈	Flat Washer	2
5	4PK0090105	彈簧墊圈	Spring Washer	2
6	4PK0090106	內六角圓柱頭螺釘	Inner Hexagon Cylinder Screw	2
7	4PK0090107	W600氣動抬壓腳組件輪架	Wheel Carrier Of W600 Pneumatic Presser Foot Lifter	1
8	4PK0090108	W601氣動抬壓腳組件滾輪	Roller Wheel Of W600 Pneumatic Presser Foot Lifter	1
9	4PK0090109	內六角圓柱頭螺釘	Inner Hexagon Cylinder Screw	1
10	4PK0090110	六角螺母	Hexagonal Nut	2
11	4PK0090111	六角螺母	Hexagonal Nut	1
12	4PK0090112	平墊圈	Flat Washer	2

10. PKS010 集塵組 DUST COLLECTING ASM.



10. PKS010 集塵組 Dust Collecting Asm.

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4PK0100101	螺釘	Screw	2
2	4PK0100102	平墊圈	Flat Washer	2
3	4PK0100103	安裝板	Mounting Plate	1
4	4PK0100104	螺釘	Screw	8
5	4PK0100105	集塵罩	Dust Collector Cover	1
6	4PK0100106	PU塑筋螺旋透明軟管	Dust Colltector Tube	1
7	4PK0100107	消音器	Muffler	2
8	4PK0100108	螺釘	Screw	2
9	4PK0100109	固定支架	Bracket	1
10	4PK0100110	安裝支架	Bracket	1
11	4PK0100111	六角螺母	Hexagonal Nut	2
12	4PK0100112	三通B	Bent Tube	1
13	4PK0100113	固定支架	Bracket	1
14	4PK0100114	真空送氣組	Venturi Tube	1
15	4PK0100115	氣管	Air Tube	1
16	4PK0100116	PU塑筋螺旋透明軟管	Dust Colltector Tube	2
17	4PK0100117	減徑直通	8-6 Connector	1
18	4PK0100118	小卡箍	Lathedog	4
19	4PK0100119	螺釘	Screw	3
20	4PK0100120	大卡箍	Lathedog	4
21	4PK0100121	消音器	Muffler	1
22	4PK0100122	吸風管彎頭	Bent Tube	1
23	4PK0100123	集塵蓋	Dust Collector Cover	1
24	4PK0100124	吸管	Tube	1
25	4PK0100125	集塵袋	Fabric Bag	1



NTD67 / TC024S
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MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、 Elastic hemmer)



UHU9304-243-M14 / TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
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Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



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