

UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

**MODEL
PKS
for
UHD9003/H
UHD9004/H**



**AUTOMATIC CHAIN CUTTER DEVICE
DIRECT-DRIVE OVERLOCK MACHINE
WITH AUTOMATIC TRIMMING**

Parts List

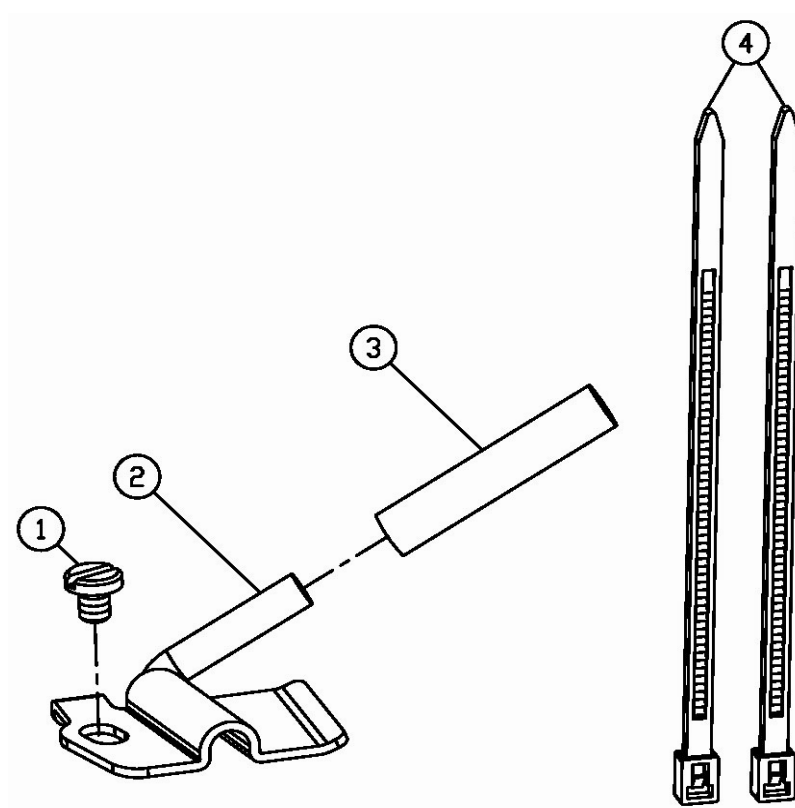


精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

目錄 TABLE OF CONTENTS

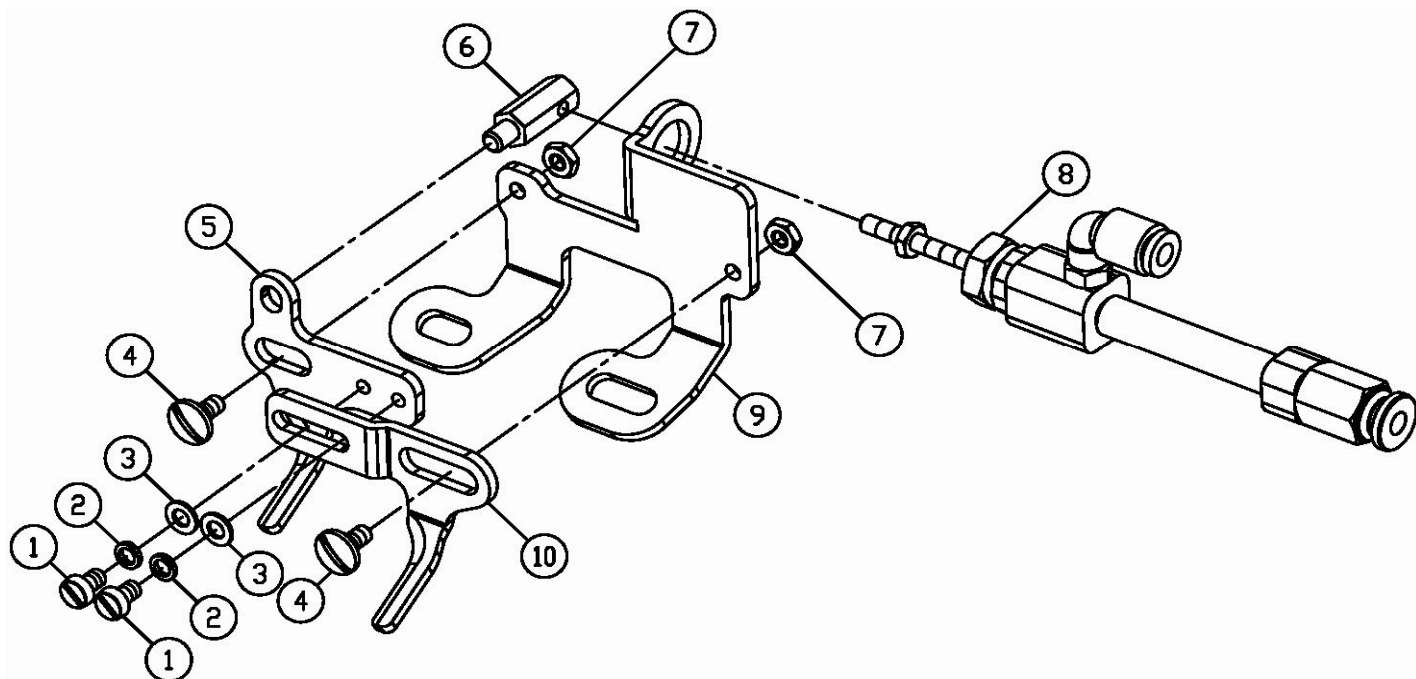
1 . PKS001 輔助吹氣組	Auxiliary Air-Releasing Component -----	1
2 . PKS002 鬆線組	Thread Tension Regulator -----	2
3 . PKS003 側吸刀組	Lateral Pneumatic Flat Cutter Assembly -----	3
4 . PKS004 氣源處理器	Air Filter -----	5
5 . PKS005 電眼和布鈹組	Sensor And Cloth Plate Asm. (For PKS And AT) ---	7
6 . PKS006 固定扣組	Cord Clamp Asm. -----	8
7 . PKS007 操作面板支架組	Operation Panel Supporter Complete -----	9
8 . PKS008 針板固定座組	Bracket Asm. -----	10
9 . PKS009 抬壓腳組	Presser Foot Lifter Asm. -----	11
10 . PKS010 集塵組	Dust Collecting Asm. -----	13

1. PKS001 輔助吹氣組 AUXILIARY AIR-RELEASING COMPONENT



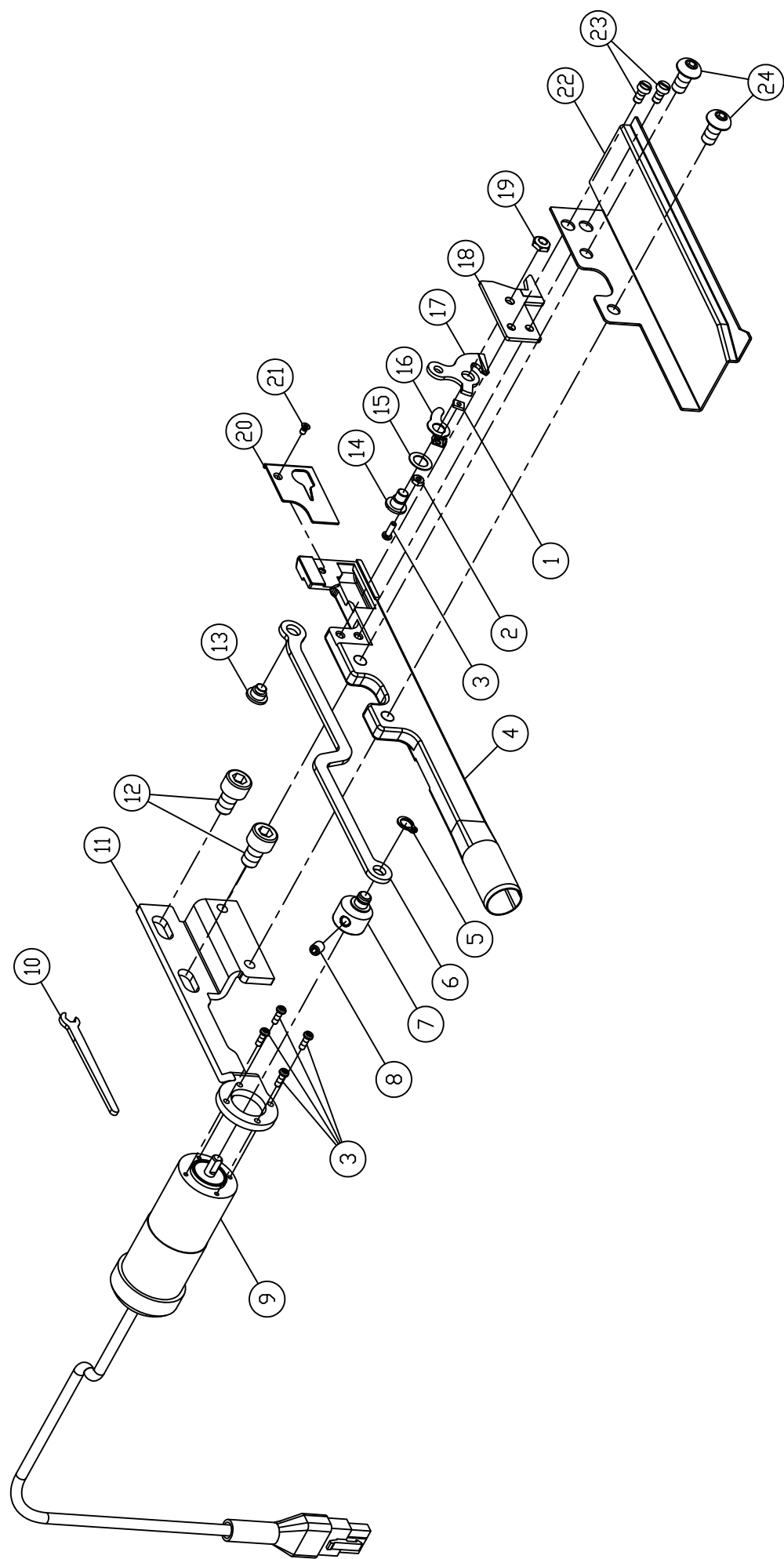
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4PK0010105	開槽圓柱頭螺釘	Slotted Cylinder Screw	1
2	4PK0010106	吹氣組件	Air Blowing Component	1
3	4PK0010107	聚氨酯 PU 管	PU Tube	1
4	4PK0010108	鎖式紮帶	Locked Ribbon	2

2. PKS002 鬆線組 THREAD TENSION REGULATOR



序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4PK0020101	開槽圓柱頭螺釘	Slotted Cylinder Screw	2
2	4PK0020102	彈簧墊圈	Spring Washer	2
3	4PK0020103	平墊圈	Flat Washer	2
4	4PK0020104	開槽球面圓柱頭軸位螺釘	Slotted Spherical Cylinder Head Shaft Position Screw	2
5	4PK0020105	撥動板1	Toggle Plate 1	1
6	4PK0020106	連接軸	Connecting Shaft	1
7	4PK0020107	六角螺母	Hexagon Nut	2
8	4PK0020108	雙動型筆型氣缸組	Double Actingtype Pen-Type Cylinder Group	1
9	4PK0020109	安裝板	Mounting Plate	1
10	4PK0020110	撥動板2	Toggle Plate 2	1

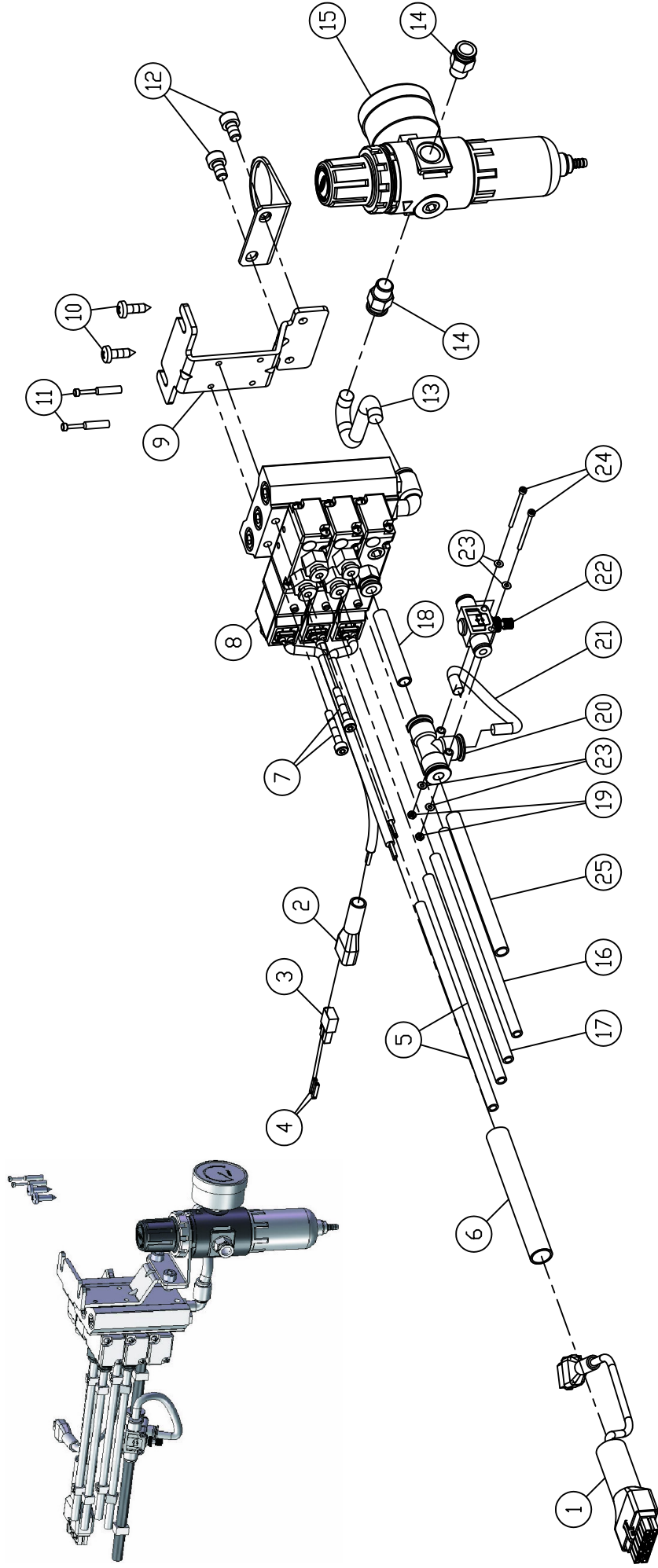
3. PKS003 側吸刀組 LATERAL PNEUMATIC FLAT CUTTER ASSEMBLY



3. PKS003 側吸刀組 Lateral Pneumatic Flat Cutter Assembly

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4PK0030101	螺帽	Nut	1
2	4PK0030102	六角螺母	Hexagonal Nut	1
3	4PK0030103	十字槽小盤頭螺釘	The Cross Slot Tapping Screw	5
4	4PK0030104	吸風管	Air Suction Duct	1
5	4PK0030105	彈性擋圈	Elastic Collar	1
6	4PK0030106	拉動杆	Pulling Lever	1
7	4PK0030107	偏心輪	Eccentric Wheel	1
8	4PK0030108	內六角平端緊定螺釘	Inner Hexagon Flat Set Screw	1
9	4PK0030109	直流電機	DC Motor	1
10	4PK0030110	4MM扳手	4mm Wrench	1
11	4PK0030111	支架	Supportor	1
12	4PK0030112	內六角圓柱頭螺釘	Inner Hexagon Cylinder Screw	2
13	4PK0030113	開槽球面圓柱頭軸位螺釘	Slotted Spherical Cylinder Head Shaft Position Screw	1
14	4PK0030114	開槽球面圓柱頭軸位螺釘	Slotted Spherical Cylinder Head Shaft Position Screw	1
15	4PK0030115	平墊圈	Flat Washer	1
16	4PK0030116	壓刀簧片	Presser Knife Spring	1
17	4PK0030117	活動刀	Moving Knife	1
18	4PK0030118	固定刀	Fixing Knife	1
19	4PK0030119	圓頭螺母	Round Hear Nut	1
20	4PK0030120	吸風刀擋片	Separation Blade Of Suction Knife	1
21	4PK0030121	十字槽螺釘	The Cross Slot Tapping Screw	1
22	4PK0030122	過渡蓋板	Cover Plate	1
23	4PK0030123	十字槽螺釘	The Cross Slot Tapping Screw	2
24	4PK0030124	內六角平圓頭螺釘	Inner Hexagon Flat Round Head Screw	2

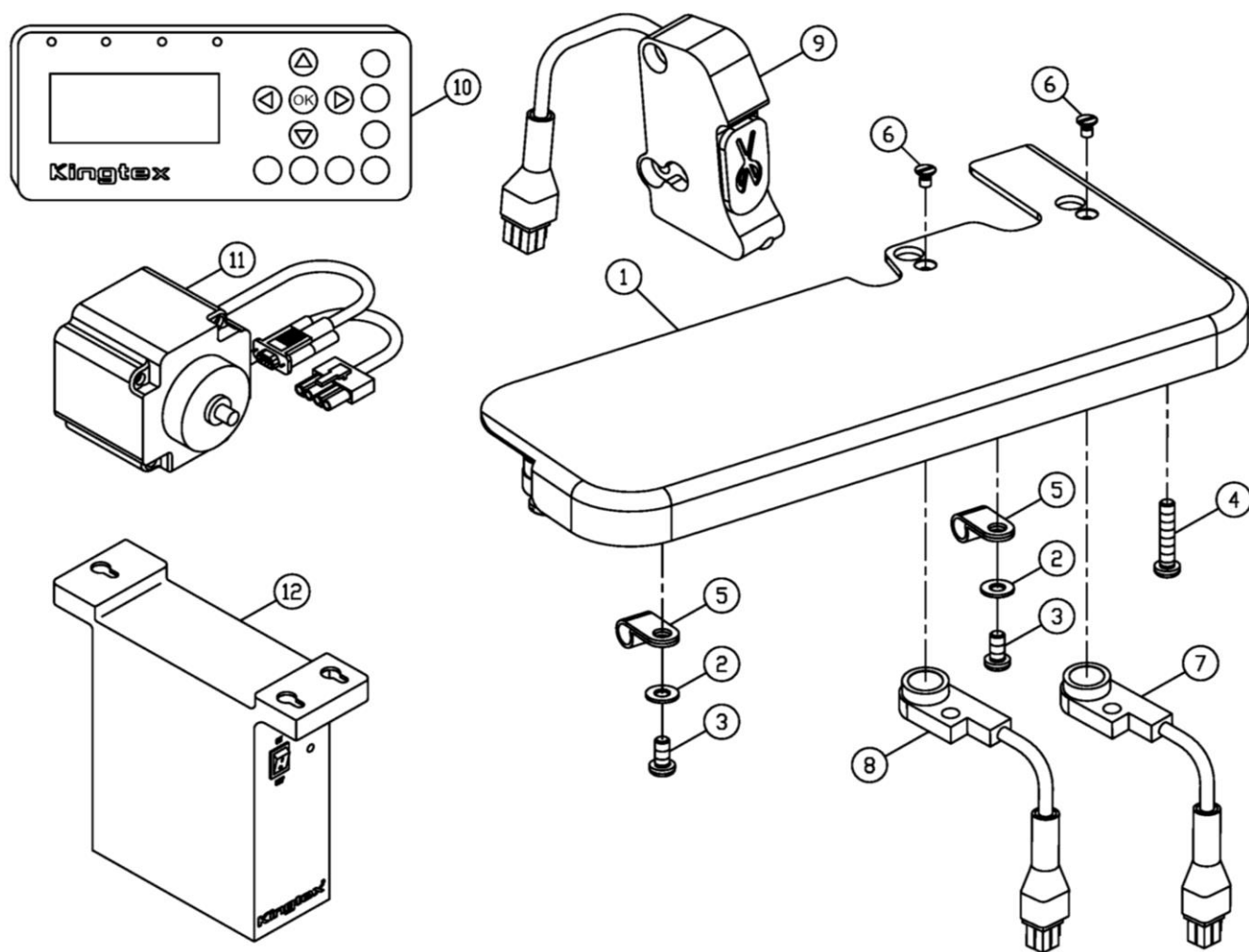
4. PKS004 氣源處理器 AIR FILTER



4. PKS004 氣源處理器 Air Filter

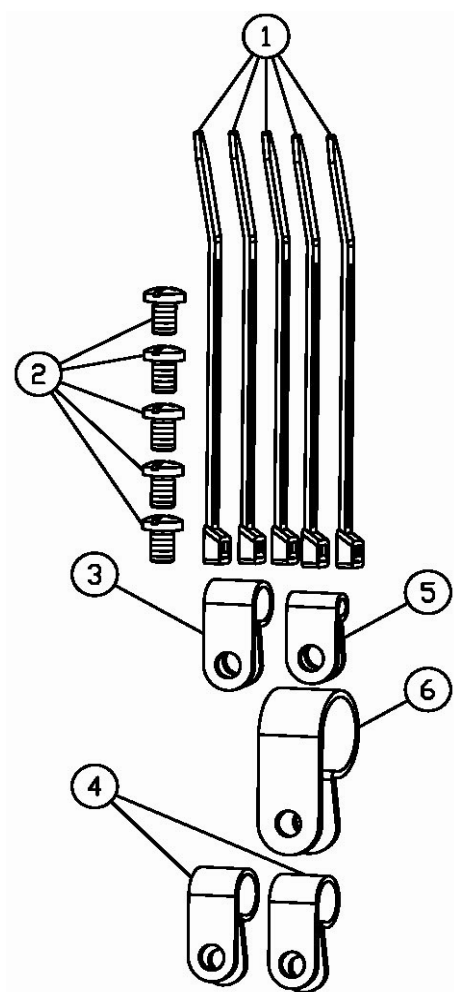
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4PK0040101	連接線	Connecting Line	1
2	4PK0040102	護套	Sheath	1
3	4PK0040103	插頭	Plug	1
4	4PK0040104	端子	Terminal Plug	6
5	4PK0040105	聚氨酯 PU 管	PU Tube	2
6	4PK0040106	套管	Casing	1
7	4PK0040107	內六角圓柱頭螺釘	Inner Hexagon Cylinder Screw	2
8	4PK0040108	電磁閥組	Magnetic Valve Assembly	1
9	4PK0040109	安裝座	Mounting Base	1
10	4PK0040110	十字槽盤頭自攻螺釘	The Cross Slot Tapping Screw	2
11	4PK0040111	APP 管塞	APP Tube Plug	2
12	4PK0040112	內六角圓柱頭螺釘	Inner Hexagon Cylinder Screw	2
13	4PK0040113	聚氨酯 PU 管	PU Tube	1
14	4PK0040114	直立接頭	Vertical Joint	2
15	4PK0040115	調壓篩檢程式	Pressure Regulating Filter	1
16	4PK0040116	聚氨酯 PU 管	PU Tube	1
17	4PK0040117	聚氨酯 PU 管	PU Tube	1
18	4PK0040118	聚氨酯 PU 管	PU Tube	1
19	4PK0040119	螺母	Nut	2
20	4PK0040120	T 型減徑三通	T-type Reducer Tee	1
21	4PK0040121	聚氨酯PU管	PU Tube	1
22	4PK0040122	管接型單向節流閥	One-Way Throttle Valve	1
23	4PK0040123	平墊圈	Flat Washer	4
24	4PK0040124	內六角圓柱頭螺釘	Inner Hexagon Cylinder Screw	2
25	4PK0040125	聚氨酯 PU 管	PU Tube	1

5. PKS005 電眼和布鈑組 SENSOR AND CLOTH PLATE ASM. (FOR PKS AND AT)



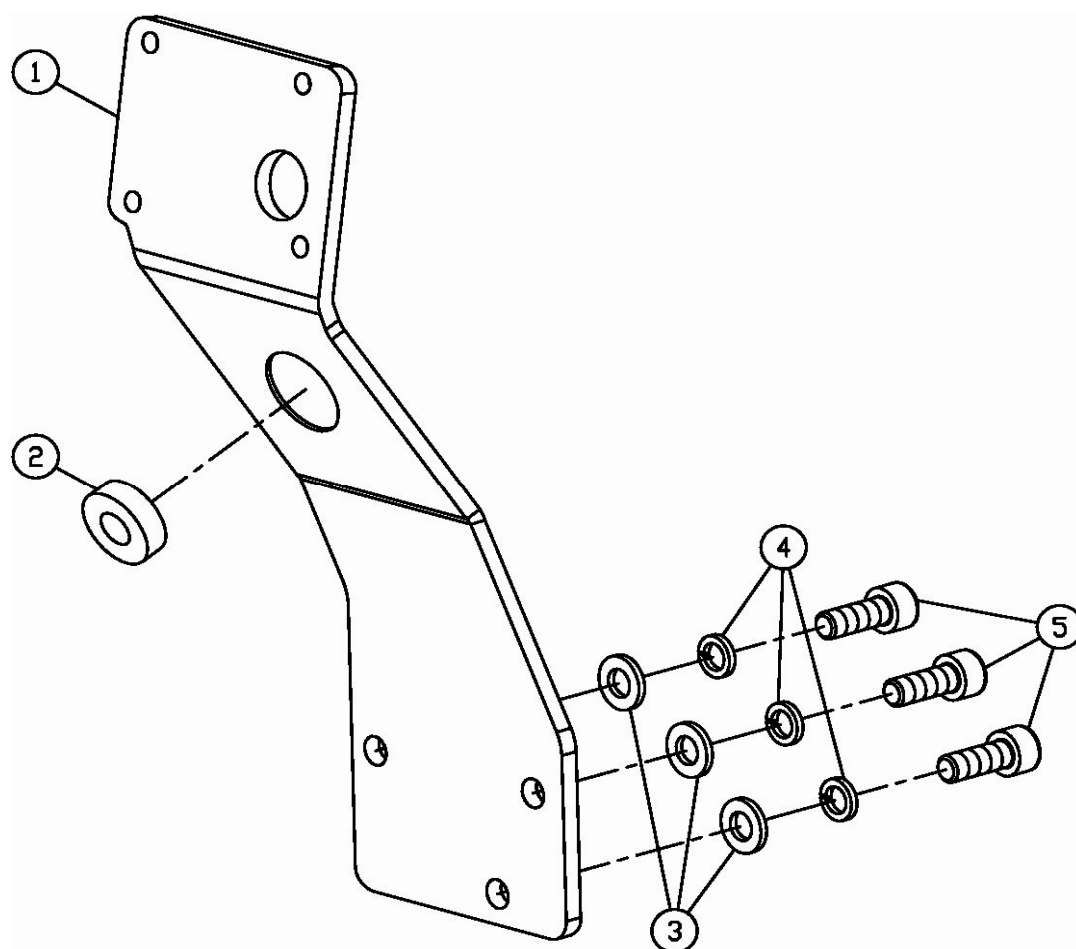
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4AT0010102	EX5 縫台	Sewing Table	1
2	4PK0050102	平墊圈	Flat Washer	2
3	4PK0050103	複合槽球面圓柱頭螺釘	Screw	2
4	4PK0050104	複合槽球面圓柱頭螺釘	Screw	1
5	4PK0050105	電線固定扣	Cord Clamp	2
6	4PK0050106	開槽沉頭螺釘	Screw	2
7	4PK0050107	前電眼	Sensor	1
8	4PK0050108	中電眼	Sensor	1
9	4PK0050109	上電眼	Sensor	1
10	4PK0050110	控制面板	Panel	1
11	4PK0050111	馬達	Motor	1
12	4PK0050112	控制箱	Control Box	1

6. PKS006 固定扣組 CORD CLAMP ASM.



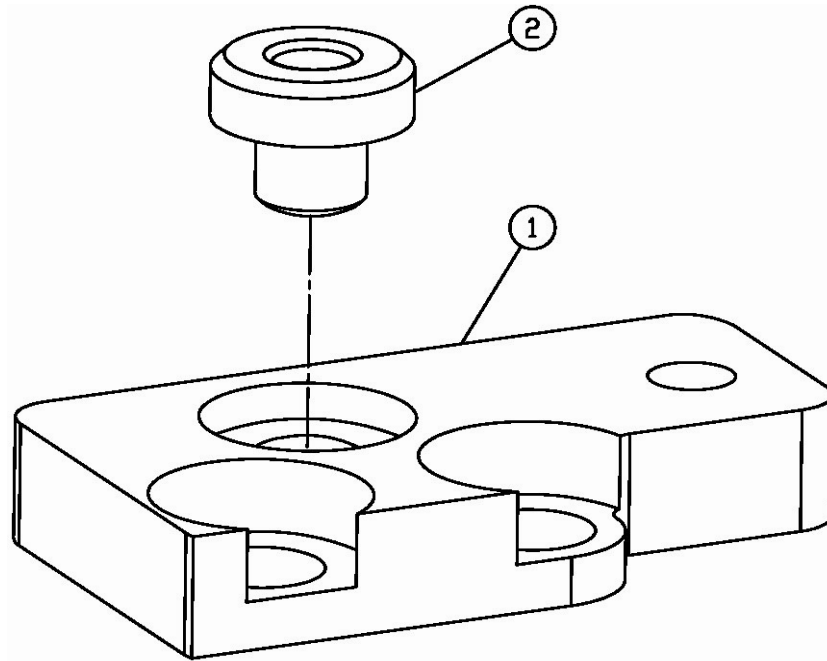
序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	4PK0060101	鎖式紮帶 Locking Cable Ties	5
2	4PK0060102	複合槽球面圓柱頭螺釘 Screw	5
3	4PK0060103	電線固定扣 Cord Clamp (1/4")	1
4	4PK0060104	電線固定扣 Cord Clamp (5/16")	2
5	4PK0060105	電線固定扣 Cord Clamp (1/8")	1
6	4PK0060106	電線固定扣 Cord Clamp (9/16")	1

7. PKS007 操作面板支架組 OPERATION PANEL SUPPORTER COMPLETE



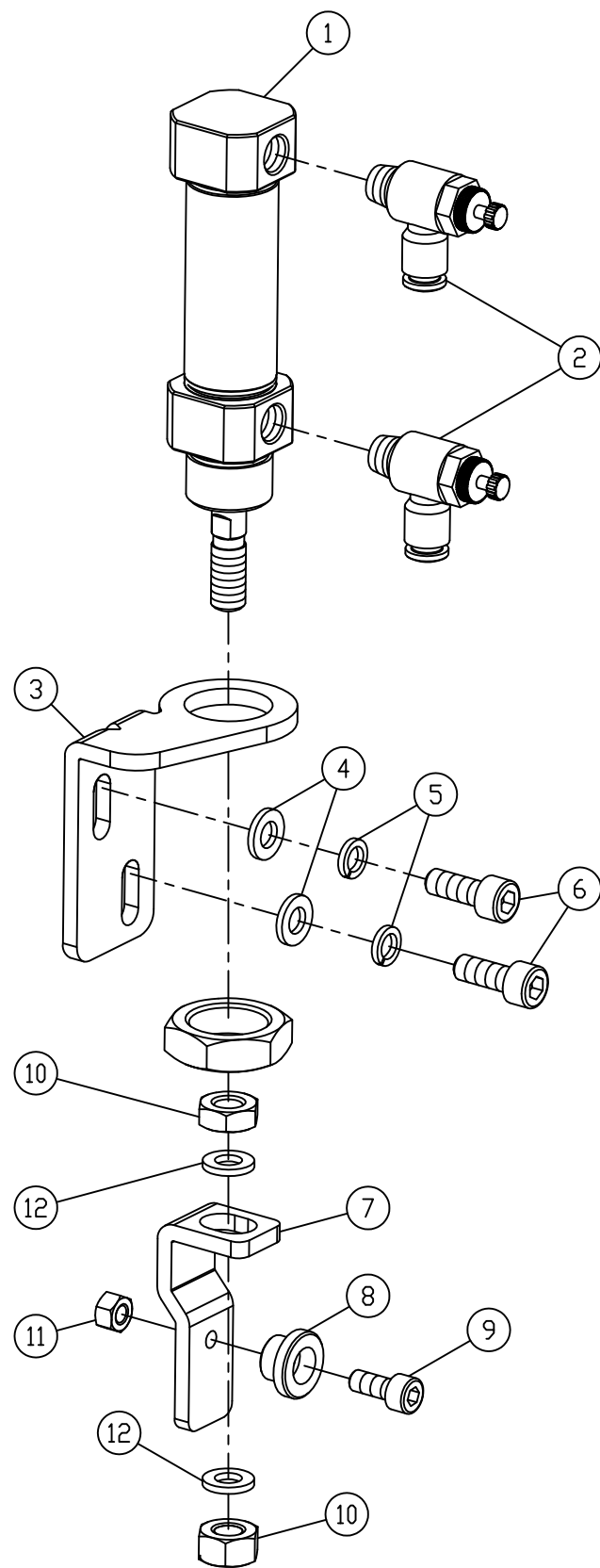
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4PK0070101	操作面板支架	Operation Panel Supporter	1
2	4PK0070102	緩衝墊圈	Buffer Washer	1
3	4PK0070103	平墊圈	Flat Washer	3
4	4PK0070104	彈性墊圈	Elastic Washer	3
5	4PK0070105	內六角圓柱頭螺釘	Inner Hexagon Cylinder Screw	3

8. PKS008 針板固定座組 BRACKET ASM.



序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4PK0080101	針板固定座	Bracket	1
2	4PK0080102	橡膠墊	Rubber Blanket	1

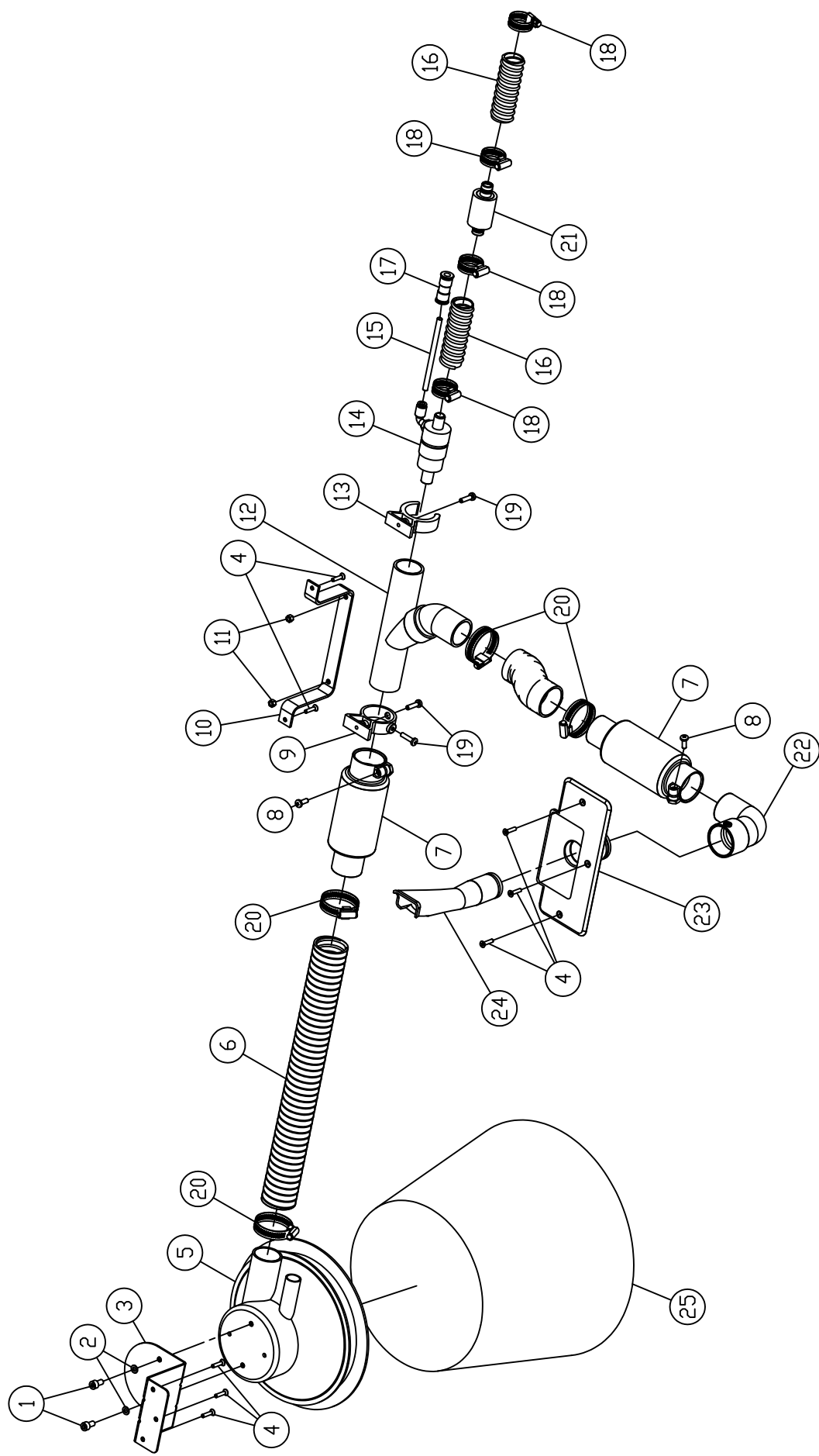
9. PKS009 抬壓腳組 PRESSER FOOT LIFTER ASM.



9. PKS009 抬壓腳組 Presser Foot Lifter Asm.

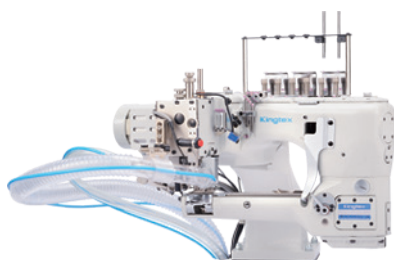
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4PK0090101	複合型不銹鋼氣缸	Compound Stainless Steel Cylinder	1
2	4PK0090102	亞德客接頭	Adder Joint	2
3	4PK0090103	EX5抬壓腳支架	EX5 Presser Foot Supporter	1
4	4PK0090104	平墊圈	Flat Washer	2
5	4PK0090105	彈簧墊圈	Spring Washer	2
6	4PK0090106	內六角圓柱頭螺釘	Inner Hexagon Cylinder Screw	2
7	4PK0090107	W600氣動抬壓腳組件輪架	Wheel Carrier Of W600 Pneumatic Presser Foot Lifter	1
8	4PK0090108	W601氣動抬壓腳組件滾輪	Roller Wheel Of W600 Pneumatic Presser Foot Lifter	1
9	4PK0090109	內六角圓柱頭螺釘	Inner Hexagon Cylinder Screw	1
10	4PK0090110	六角螺母	Hexagonal Nut	2
11	4PK0090111	六角螺母	Hexagonal Nut	1
12	4PK0090112	平墊圈	Flat Washer	2

10. PKS010 集塵組 DUST COLLECTING ASM.



10. PKS010 集塵組 Dust Collecting Asm.

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4PK0100101	螺釘	Screw	2
2	4PK0100102	平墊圈	Flat Washer	2
3	4PK0100103	安裝板	Mounting Plate	1
4	4PK0100104	螺釘	Screw	8
5	4PK0100105	集塵罩	Dust Collector Cover	1
6	4PK0100106	PU塑筋螺旋透明軟管	Dust Colltector Tube	1
7	4PK0100107	消音器	Muffler	2
8	4PK0100108	螺釘	Screw	2
9	4PK0100109	固定支架	Bracket	1
10	4PK0100110	安裝支架	Bracket	1
11	4PK0100111	六角螺母	Hexagonal Nut	2
12	4PK0100112	三通B	Bent Tube	1
13	4PK0100113	固定支架	Bracket	1
14	4PK0100114	真空送氣組	Venturi Tube	1
15	4PK0100115	氣管	Air Tube	1
16	4PK0100116	PU塑筋螺旋透明軟管	Dust Colltector Tube	2
17	4PK0100117	減徑直通	8-6 Connector	1
18	4PK0100118	小卡箍	Lathedog	4
19	4PK0100119	螺釘	Screw	3
20	4PK0100120	大卡箍	Lathedog	4
21	4PK0100121	消音器	Muffler	1
22	4PK0100122	吸風管彎頭	Bent Tube	1
23	4PK0100123	集塵蓋	Dust Collector Cover	1
24	4PK0100124	吸管	Tube	1
25	4PK0100125	集塵袋	Fabric Bag	1



NTD67 / TC024S
FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、 Elastic hemmer)



UHU9304-243-M14 / TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



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