

UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

UH9003

UH9004

UH9005

UHD9003

UHD9004

UHD9005

&

EG

SS

US

MN

SE

TL

CV



ULTRA HIGH SPEED OVERLOCK MACHINE

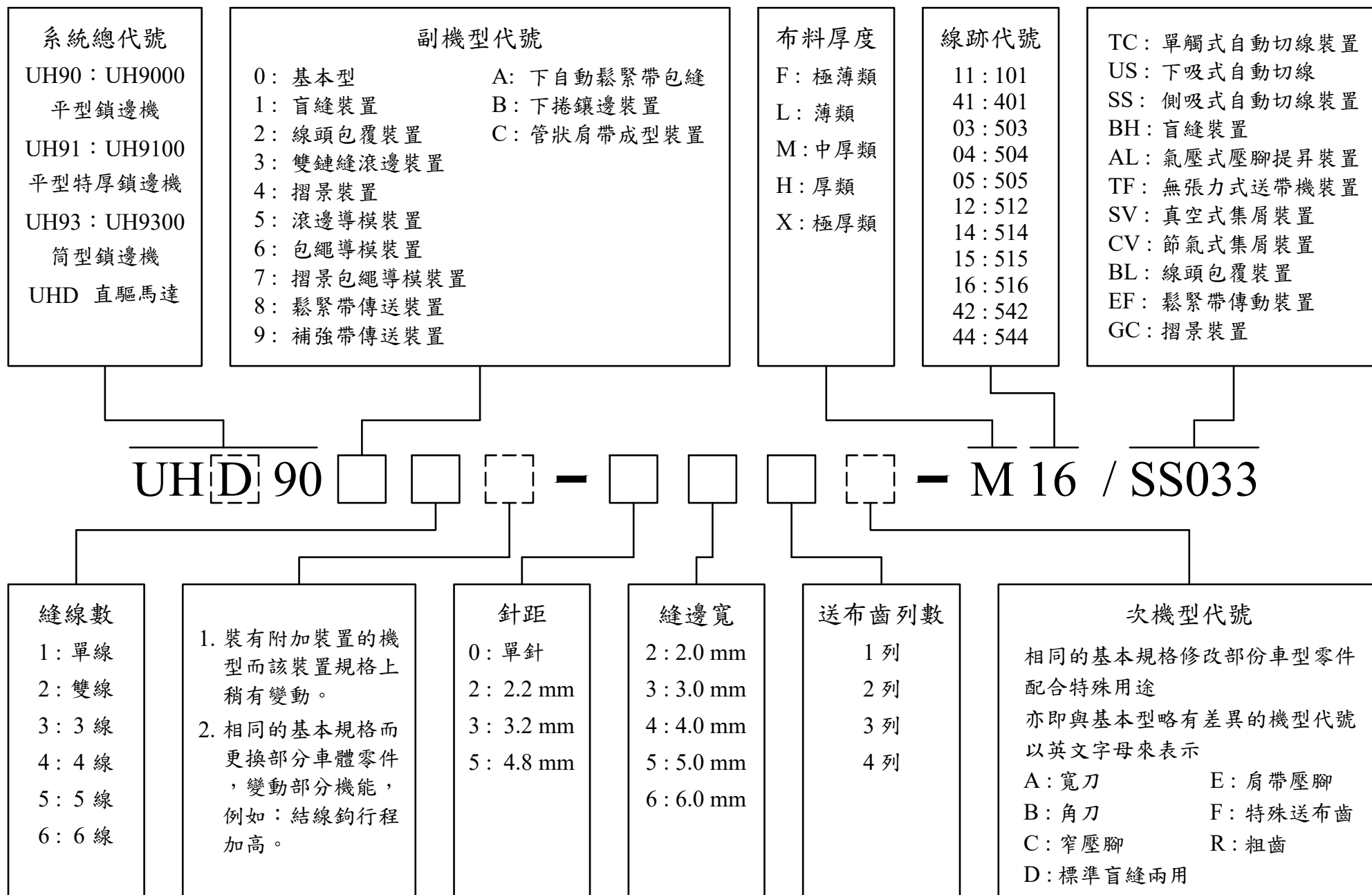
Parts List



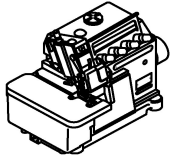
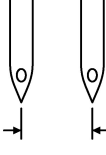
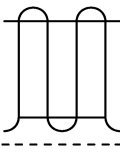
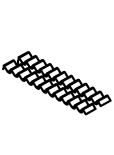
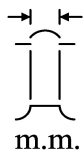
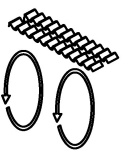
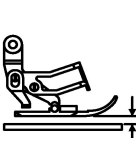
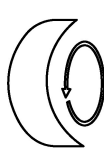
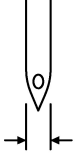
精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

Ver 20.0 2019.10
NO. UH9000-20-10-04
6UH9000-3

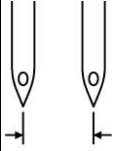
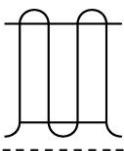
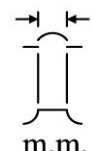
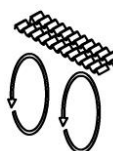
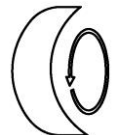
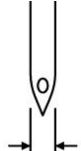
UH9000 系列機型車型編號系統 Description of the UH9000 series code



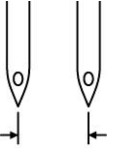
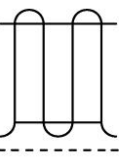
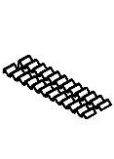
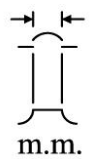
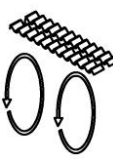
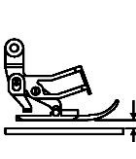
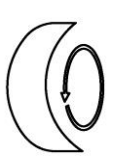
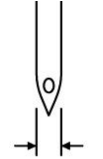
UH9000系列機型規格表 UH9000 SUBCLASS SPECIFICATIONS

												
適用範圍 Application	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width(mm)	齒列數 Feed Dog Rows	縫距 Stitch Length Max (mm)	差動比 Diff.Feed Ratio	壓腳提昇 Presserfoot Lift	轉速 Max Speed (s.p.m)	縫針 Needle Size	標準配備
下捲鑲邊裝置 Fine Edging	UH90B3-022-F02	1	3	—	3	1	3.8	0.7~2	5	7000	DC*27#9	
	UH90B3-022-F04	1	3	—	3	1	3.8	0.7~2	5	7000	DC*27#9	
一般包縫 Plain Seaming	UH9003-032-M04	1	3	—	3	2	3.8	0.7~2	6	7000	DC*27#11	
	UH9003-053-M04	1	3	—	4	3	3.8	0.7~2	6	7000	DC*27#11	
	UH9003-053-H04	1	3	—	5	3	3.8	0.7~2	6	7000	DC*27#14	粗齒 針板大孔
盲縫 Blind Hemming	UH9013-032-L05	1	3	—	3	2	3.8	0.7~2	5	7000	DC*27#9	
包線頭 Backlatching	UH9023-032-M04	1	3	—	3	2	3.8	0.7~2	6	7000	DC*27#11	
	UH9023B-032-M04	1	3	—	3	2	3.8	0.7~2	6	7000	DC*27#11	
鬆緊帶傳送裝置 Elastic Tape Attaching	UH9083-053-H04	1	3	—	5	3	3.8	0.7~2	6	7000	DC*27#14	粗齒 針板大孔
	UH9084-243-H14	2	4	2.2	4 6	3	3.2	0.8~2.4	6	7000	DC*27#14	粗齒 針板大孔
一般包縫 Plain Seaming	UH9004-232-M14	2	4	2.2	3 5	2	3.8	0.7~2	5.5	7000	DC*27#11	
	UH9004-232F-M14	2	4	2.2	3 5	2	3.8	0.7~2	5.5	7000	DC*27#11	
	UH9004-233-M14	2	4	2.2	3 5	3	3.8	0.7~2	5.5	7000	DC*27#11	
	UH9004-242-M14	2	4	2.2	4 6	2	3.8	0.7~2	5.5	7000	DC*27#11	
	UH9004-243-M14	2	4	2.2	4 6	3	3.8	0.7~2	5.5	7000	DC*27#11	
	UH9004-253-M14	2	4	2.2	5 7	3	3.8	0.7~2	5.5	7000	DC*27#11	
	UH9004-253-H14	2	4	2.2	5 7	3	3.8	0.7~2	5.5	7000	DC*27#14	針板大孔
	UH9004-263-M14	2	4	2.2	6 8	3	3.8	0.7~2	5.5	6500	DC*27#11	
	UH9004-353-M12	2	4	3	5 8	3	3.8	0.7~2	5.5	7000	DC*27#11	

UH9000系列機型規格表 UH9000 SUBCLASS SPECIFICATIONS

												
適用範圍 Application	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width(mm)	齒列數 Feed Dog Rows	縫距 Stitch Length Max (mm)	差動比 Diff.Feed Ratio	壓腳提昇 Presserfoot Lift	轉速 Max Speed (s.p.m)	縫針 Needle Size	標準配備
包線頭 Backlatching	UH9024-242-M14	2	4	2.2	4 6	2	3.8	0.7~2	5.5	7000	DC*27#11	
	UH9024B-242-M14	2	4	2.2	4 6	2	3.8	0.7~2	5.5	7000	DC*27#11	
一般安全縫 Safety	UH9005-232-L16	2	5	2	3 5	2	3.8	0.7~2	6	7000	DC*27#11	
	UH9005-332C-L16	2	5	3	3 6	2	3.8	0.7~2	6	7000	DC*27#11	
	UH9005-332-M16	2	5	3	3 6	2	3.8	0.7~2	6	7000	DC*27#11	
	UH9005-352-M16	2	5	3	5 8	2	3.8	0.7~2	6	7000	DC*27#11	
	UH9005-353-M16	2	5	3	5 8	3	3.8	0.7~2	6	7000	DC*27#11	
	UH9005-553-M16	2	5	5	5 10	3	3.8	0.7~2	6	7000	DC*27#11	
	UH9005-553-H16	2	5	5	5 10	3	4.5	0.6~1.6	6	6000	DC*27#16	粗齒 針板大孔
摺景 Gathering	UH9045-353-M16	2	5	3	5 8	3	3	1.0~3.0	5	5500	DC*27#11	
口袋邊包縫 Pocket Bags Seaming	UH9055-353-M16	2	5	3	5 8	3	3	0.6~1.6	5	5500	DC*27#11	
滾邊車縫 Piping Sewing	UH9065-353-M16	2	5	3	5 8	3	3.8	0.6~1.6	5	5500	DC*27#11	
滾邊及縮摺 Gathering & Piping	UH9075-353-M16	2	5	3	5 8	3	3	1.0~3.0	5	5000	DC*27#11	
	UH9075/A-353-M16	2	5	3	5 8	3	3	1.0~3.0	5	5000	DC*27#11	
特厚布料車縫 Extra Heavy Weight Material Seaming	UH9105-553-X16	2	5	5	5 10	3	4.5	0.6~1.6	8	5500	DC*27#19	粗齒 針板大孔

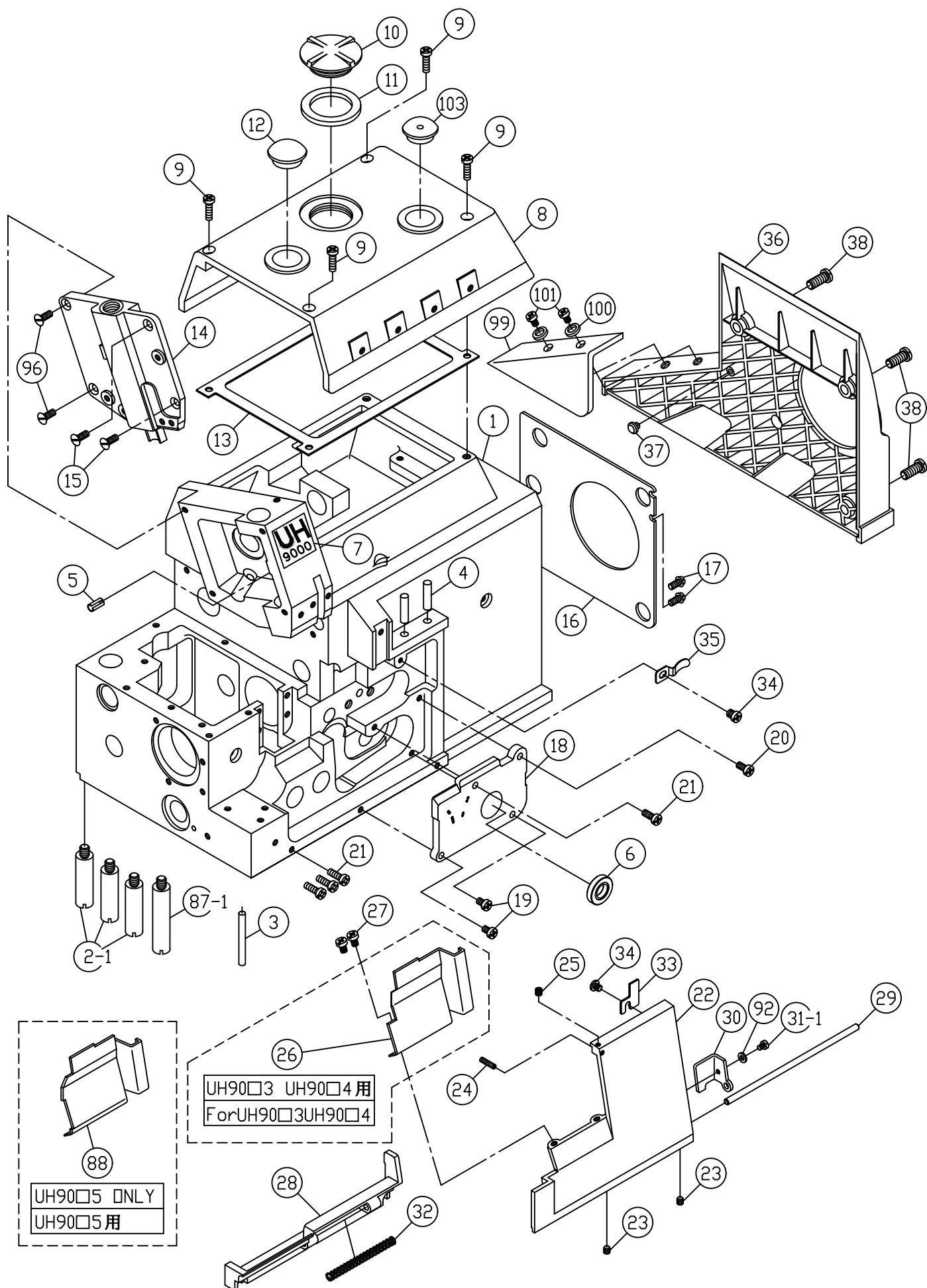
UH9000系列機型規格表 UH9000 SUBCLASS SPECIFICATIONS

												
適用範圍 Application	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width(mm)	齒列數 Feed Dog Rows	縫距 Stitch Length Max(mm)	差動比 Diff.Feed Ratio	壓腳提昇 Presserfoot Lift	轉速 Max Speed (s.p.m)	縫針 Needle Size	標準配備
補強帶 Reinforce Tape Sewing	UH9094-243-H14	2	4	2.2	4 6	3	3.2	0.8~2.4	6	7000	DC*27#14	寬刀,粗齒,TB05,帶架, 針板大孔
	UH9004-243E-M14	2	4	2.2	4 6	3	3.8	0.7~2	6	7000	DC*27#11	附裝 (TB06) 補強帶導模 補強帶壓腳
雙鎖鏈縫 Double Chain Stitching	UH9034-503-M45	2	4	5	—	3	3.2	0.6~1.6	5	5000	DC*27#14	
摺景 Gathering	UH9044-243-M14	2	4	2.2	4 6	3	3	1.0~3.0	5	5500	DC*27#11	
滾邊車縫 Piping Sewing	UH9064-243-M14	2	4	2.2	4 6	3	3.8	0.6~1.6	5	5500	DC*27#11	
滾邊及縮摺 Gathering & Piping	UH9074-243-M14	2	4	2.2	4 6	3	3	1.0~3.0	5	5500	DC*27#11	
六線萬用型 6-Thread Muti-Use Overlock Machine	UH9006-3243-M44	3	6	3 × 2.2	4 7	3	3.8	0.7~2	5	6500	DC*27#11	
	UH9006-5243-M44	3	6	5 × 2.2	4 9	3	3.8	0.7~2	5	6500	DC*27#11	
接合 Butt-End Sewing	UH9002-032-M02	1	2	—	3	2	2.2	0.7~2	6	7000	DC*27#11	
	UH9002-053-M02	1	2	—	5	3	2.2	0.7~2	6	7000	DC*27#11	

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CV . 節氣式集屑裝置 (CV08A、B、C、D、E、E-3、F-2、G-2、H-2、I-2、K、M-2) (CV58F-2)	Air Guide System -----	(1~ 22)

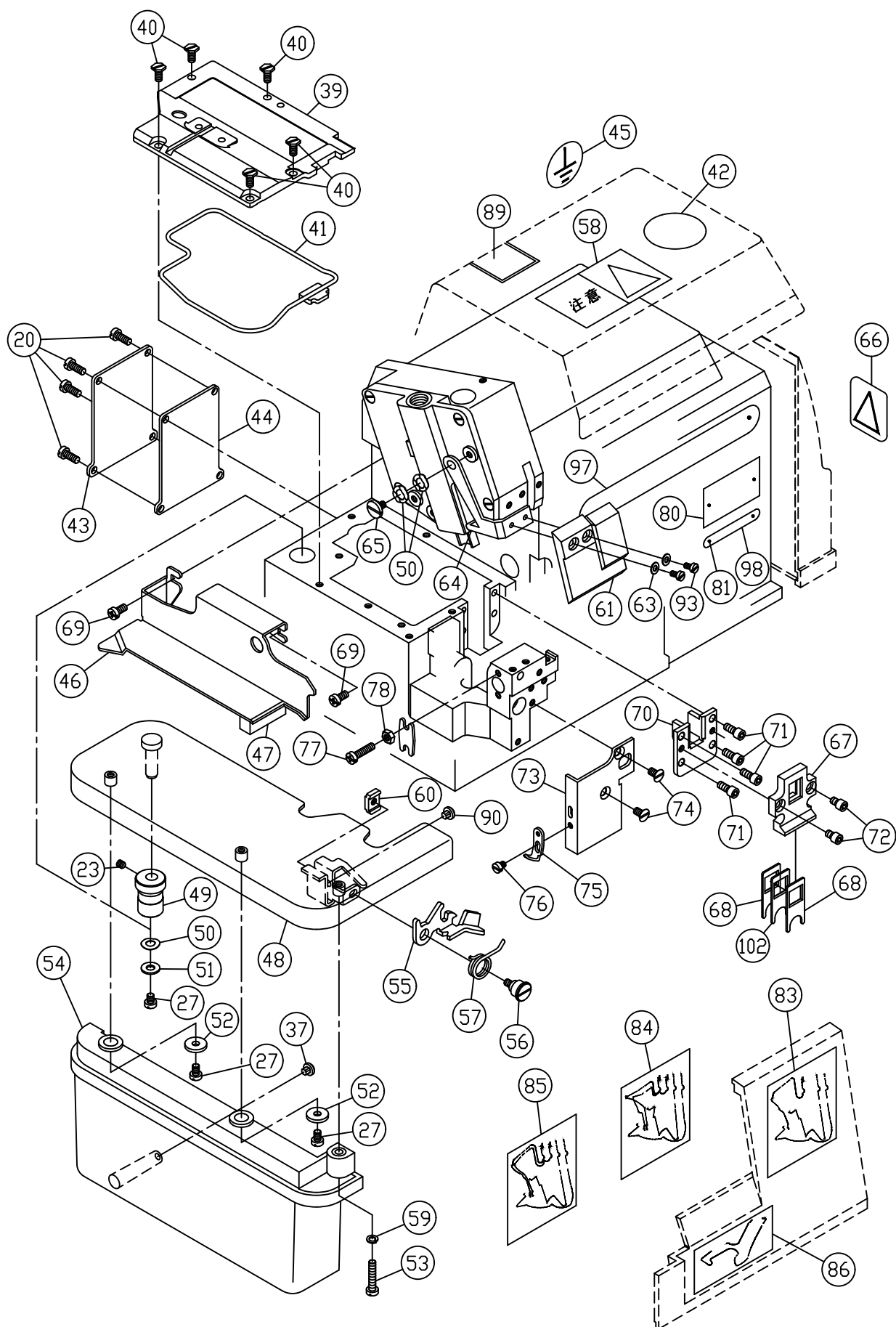
1. 本體與外裝零件 FRAME AND COVER (一)



1. 本體與外裝零件 (一)
Frame And Cover (一)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	21200001011	縫機本體	Framee	1
2-1	21200001021	支柱	Frame Support	3
3	2120000103	回油管	Pipe	1
4	2100000212	導線管	Thread Guide	2
5	90SP0512	定位銷	Pin	1
6	2120000106	油封	Gasket	1
7	66479-7	方型銘板	Name Plate	1
8	21200001081	上蓋	Top Cover	1
9	8MC04281407D	螺絲	Screw	4
10	2120000110	油窗	Oil Sight Window	1
11	2120000111	油封	Oil Seal	1
12	21200001121	孔塞	Plug	1
13	2120000113	防漏墊片	Gasket	1
14	2120000114	針棒側蓋	Side Cover	1
15	8ME04281008A	螺絲	Screw	2
16	2120000116	風扇封蓋	Fan Cover	1
17	8MB04280705K	螺絲	Screw	2
18	2120000118	封蓋	Cover	1
19	8MC04280807D	螺絲	Screw	2
20	8MC04281007D	螺絲	Screw	5
21	8MC04281207D	螺絲	Screw	4
22	2120000122	前蓋	Front Cover	1
23	8MN04280400A	螺絲	Screw	3
24	8MN03201200A	螺絲	Screw	1
25	8MN03200400A	螺絲	Screw	1
26	2120030126	導布屑	Chip Guard	1
27	8MC04280607D	螺絲	Screw	5
28	2120000128	鉸鏈	Hinge	1
29	2120000129	樞銷	Pin	1
30	2120000130	前蓋側檔	Front Cover Hook	1
31-1	8MB03200606A	螺絲	Screw	1
32	2120000132	彈簧	Spring	1
33	2120000133	扣緊掛鉤	Hook	1
34	8MC04280507D	螺絲	Screw	2
35	2120000135	鎖扣	Latch	1
36	21200001361	皮帶護蓋	Belt Cover	1
37	2120000137	孔塞	Cushion Rubber	2
38	8MC05321209D	螺絲	Screw	3
39	21200001391	護蓋	Feed Mechanish Cover	1
40	8MK04280807A	螺絲	Screw	5
41	21200001413	油封	Gasket	1
42	66453-6	安全指示貼紙	Name Plate	1
43	2120000143	背蓋	Cover	1
44	2120000144	防漏墊片	Gasket	1
45	66453-1	警示標示	Name Plate	1
46	2120000146	布板側檔	Fabric Guard	1
47	2120000147	減震墊	Rubber Plug	1
48	2120000148	布板	Cloth Plate	1

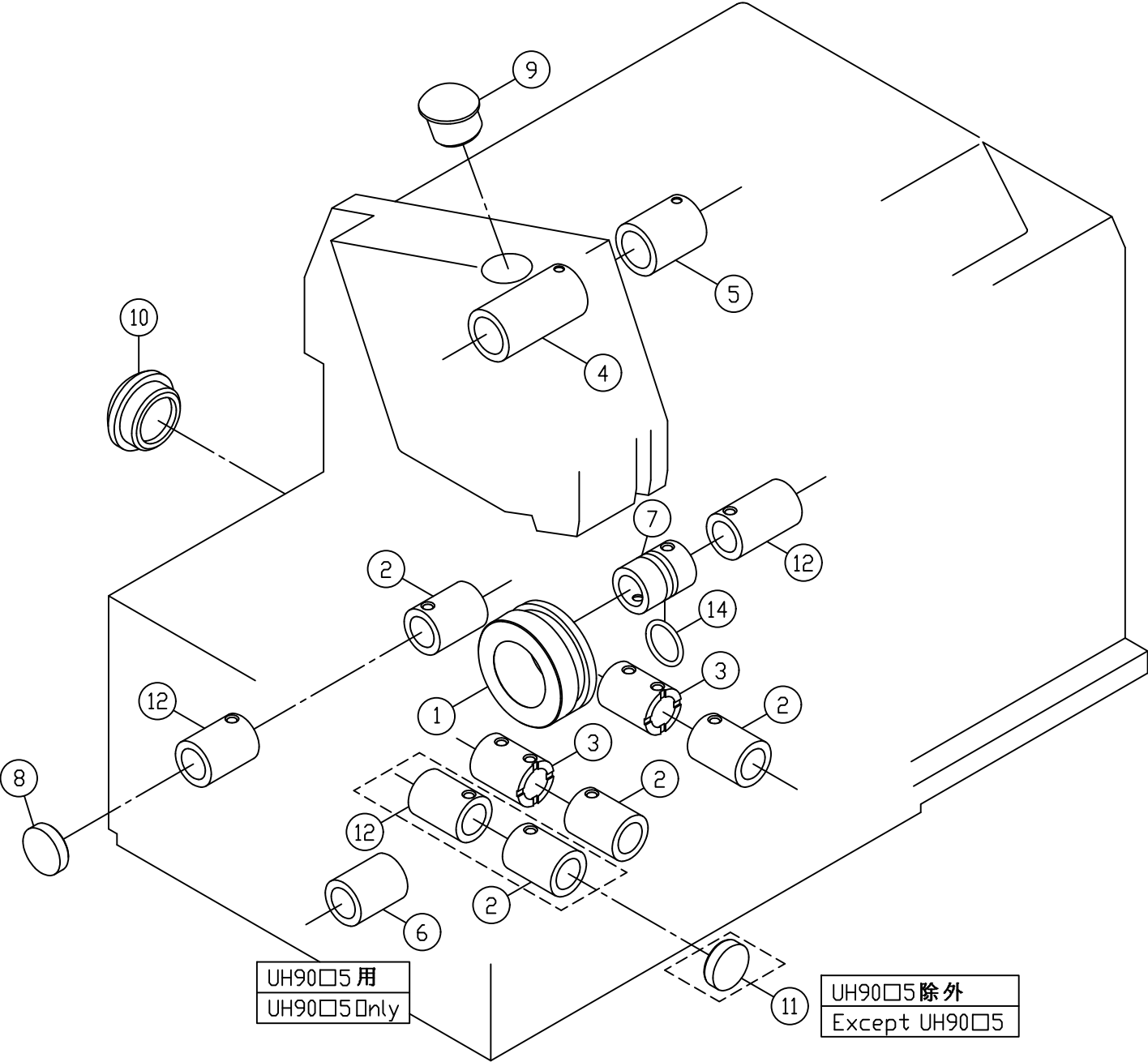
1. 本體與外裝零件 FRAME AND COVER (二)



1. 本體與外裝零件 (二)
Frame And Cover (二)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
49	2120000149	偏心套管	Eccentric Bushing	1
50	2120000150	波形墊圈	Waved Washer	3
51	2120000151	墊圈	Washer	1
52	2200000908	墊圈	Washer	2
53	8MC04282007D	螺絲	Screw	1
54	2120000154	布板架	Cloth Plate Cover	1
55	2120000155	布板鎖扣	Hook	1
56	2120000156	螺樁	Stud	1
57	2120000157	彈簧	Spring Washer	1
58	66453-2	安全指示貼紙	Name Plate	1
59	2120000159	墊圈	Washer	1
60	2120000160	夾板	Clamp	1
61	2120000161	護目鏡	Eye Guard	1
63	90PW030	墊圈	Washer	2
64	2120000164	支架	Bracket	1
65	8MB04280711E	螺絲	Screw	1
66	66453-3	安全指示貼紙	Name Plate	1
67	2120000167	油封座	Seal Guide	1
68	2120000168	油封	Oil Seal	2
69	8MC04280608D	螺絲	Screw	2
70	2120000170	導軌	Left Feed Bar Guide	1
71	8MM04280907A	螺絲	Screw	4
72	8MM04280507A	螺絲	Screw	2
73	2120000173	封蓋	Cover	1
74	8MF04280807C	螺絲	Screw	2
75	2120000175	鎖鉤	Hook	1
76	8MB85240406A	螺絲	Screw	1
77	8MC04281607D	螺絲	Screw	1
78	8MA04280307A	螺帽	Nut	1
80	66479-10	銘板-型號牌	Name Plate	1
81	66620	鉚釘	Rivet	6
83	66440-3	穿線貼紙	Threading Diagram For UH9003	1
84	66440-4	穿線貼紙	Threading Diagram For UH9004	1
85	66440-5	穿線貼紙	Threading Diagram For UH9005	1
86	66440-6	穿線貼紙	Threading Diagram For UH9005	1
87-1	21200001871	支柱	Frame Support	1
88	2120050188	導布屑	Chip Guard	1
89	66453-4	警示標示	Name Plate	1
90	2120000190	防震橡膠墊	Cushion Rubber	1
92	90PW030	墊圈	Washer	1
93	8MB03200505K	螺絲	Screw	2
96	8ME04281408A	螺絲	Screw	2
97	66479-8	橫條銘板	Name Plate	1
98	66479-9	銘板	Type Plate	1
99	2120000199	護蓋	Feed Mechanism Cover	1
100	2100000223	墊圈	Washer	2
101	8MC04280608D	螺絲	Screw	2
102	2120000197	油封	Gasket	1
103	2120000210	孔塞	Plug	1

2. 軸襯及孔塞 BUSHING AND PLUG

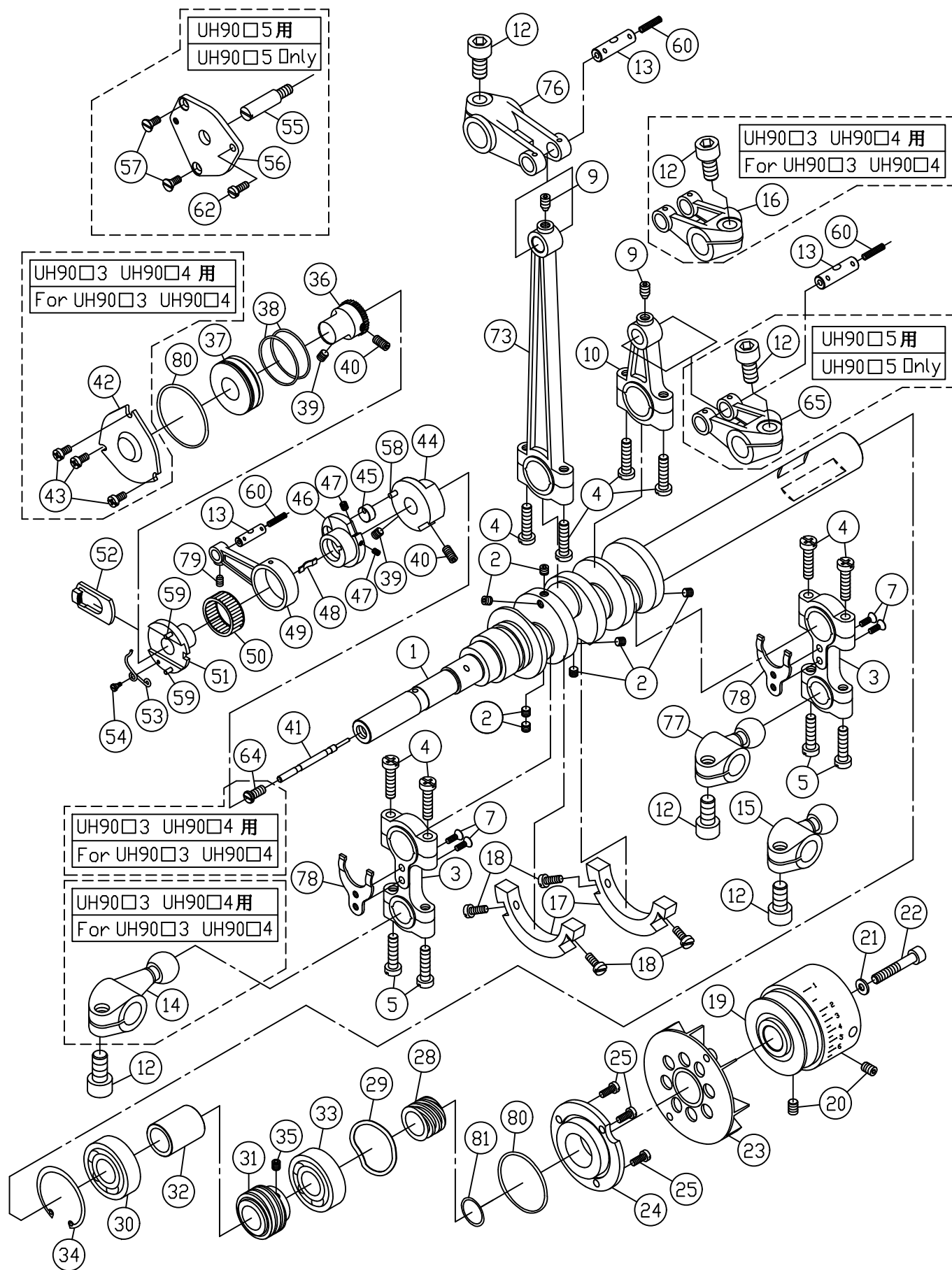


2. 軸襯及孔塞

Bushing And Plug

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000201	軸襯	Bushing	1
2	2120000202	軸襯	Bushing	3(3、4) 4(5)
3	2120000203	軸襯	Bushing	2
4	2120000204	軸襯	Bushing	1
5	2120000205	軸襯	Bushing	1
6	21200002061	軸襯	Bushing	1
7	2120000207	軸襯	Bushing	1
8	2120000208	孔塞	Plug	1
9	2120000209	孔塞	Plug	1
10	2100000210	孔塞	Plug	1
11	2120000208	孔塞	Plug	1
12	2120000212	軸襯	Bushing	2(3、4) 3(5)
13	2120000213	- - - - - - - - - - - - - - - - - -		停用
14	2120000608	油環	O-Ring	1

3. 主軸及嵌附零件 MAIN SHAFT COMPONENTS



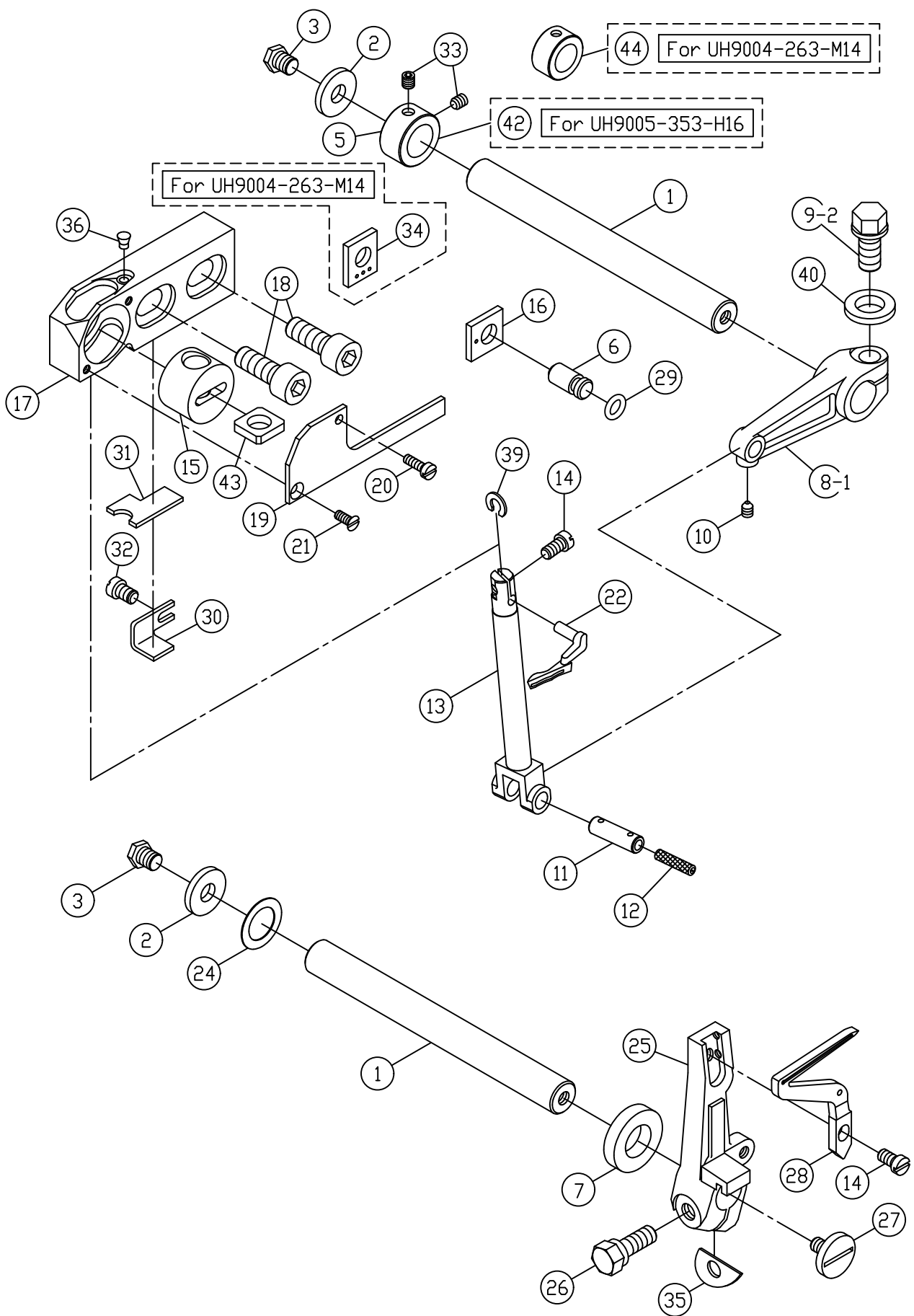
3. 主軸及嵌附零件 Main Shaft Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
	1	主軸	Crankshafe	1
	2	螺絲	Screw	7
	3	連桿	Looper Rod	2
	4	螺絲	Screw	8
	5	螺絲	Screw	4
	7	螺絲	Screw	4
	9	螺絲	Screw	2
	10	連桿	Upper Kniferod	1
	12	螺絲	Screw	4
	13	曲柄銷	Level Pin	3
	14	球軸曲柄	Crank	1
*	15	球頭曲柄	Crank	1
	16	曲柄	Level	1
	17	配重	Balance Weight	2
	18	螺絲	Screw	4
	19	手輪	Pulley	1
	20	螺絲	Screw	2
	21	墊圈	Spring Washer	1
	22	螺絲	Screw	1
	23	風扇	Fan	1
	24	封蓋	Thrust Holder	1
	25	螺絲	Screw	3
	28	聚油環	Position Lock Ring	1
	29	波型墊圈	Washer	1
	30	滾珠軸承	Ball Bearing	1
	31	蝸桿	Worm	1
	32	隔環	Collar	1
	33	滾珠軸承	Ball Bearing	1
	34	扣環	Ring	1
	35	螺絲	Screw	1
	36	離合齒輪	Ratchat Gear	1
	37	滾珠軸承	Ball Bearing	1
	38	油環	O-Ring	2
	39	螺絲	Screw	2
	40	螺絲	Screw	2
	41	填隙銷	Pin	1
	42	封蓋	Cover	1
	43	螺絲	Screw	3
	44	基準定位輪	Regulator	1
	45	導環	Feed Pin	1
	46	變距偏心輪	Eccentric	1
	47	螺絲	Screw	2
	48	簧片	Spring	1
	49	連桿	Connection	1
	50	滾針軸承	Needle Bearing	1
	51	偏心輪	Eccentric	1
	52	離合板	Pawl	1
	53	彈簧	Spring	1
	54	螺樁	Stud	1
	55	揚線凸輪軸	Shaft	1
	56	封蓋	Cover	1
	57	螺絲	Screw	2
	58	銷	Pin	1
	59	彈簧銷	Pin	2
	60	油線	Oil Wick	3
	62	螺絲	Screw	1
	64	螺絲	Screw	1
	65	曲柄	Level	1
	73	連桿	Needle Bar Rod	1
	76	曲柄	Level	1
	77	球頭曲柄	Crank	1
	78	導軌	Guide	2
	79	螺絲	Screw	1
	80	油環	O-Ring	2
	81	O形油環	O-Ring	1

* UH9004-263-M14用、9105用

4. 上下結線鉤傳動機構

UPPER & LOWER LOOPER DRIVING MECHANISM



4. 上下結線鉤傳動機構

Upper & Lower Looper Driving Mechanism

序號	物料編號	名	稱	單位用量	
Ref. No.	Parts No.	Description		Amt. Req.	
1	2120000401	軸	Shaft	2	
2	2120000402	止推墊圈	Washer	2	
3	8MK05320808A	螺絲	Screw	2	
5	2120000405	變距隔環	Spacer	1	
6	2100000750	定位銷	Pin	1	
7	2120000407	油封	Oil Seal	1	
8-1	21200004081	曲柄	Lever	1	
9-2	8MK06301408J	螺絲	Screw	1	
10	8MN03200400C	螺絲	Screw	1	
11	2120000411	曲柄銷	Pin	1	
12	2120000412	羊毛氈	Felt	1	
13	2120000413	上結線鉤座	Upper Looper Holder	1	
14	8MB85240705A	螺絲	Screw	2	
15	21200004151	擺動軸承	Upper Looper Holder Guide	1	
16	2100030749	定位片	Stopper	1	
17	2120000417	軸承座	Upper Looper Holder Base	1	
18	8MM06401610A	螺絲	Screw	2	
19	2120000419	封蓋	Cover	1	
20	8MB75180805A	螺絲	Screw	1	
21	8ME75180605A	螺絲	Screw	1	
22	* * * * *	上結線鉤	Upper Looper	1	
24	2120000424	止推墊圈	Spring Washer	1	
25	2120000425	擺動臂	Lower Looper Arm	1	
26	8MK05321308C	螺絲	Screw	1	
27	8MB04280713A	螺絲	Screw	1	
28	* * * * *	下結線鉤	Lower Looper	1	
29	90OR040	O形環	O-Ring	1	
30	2120000430	壓板	Cover	1	
31	2120000431	羊毛氈	Felt	1	
32	8MB03200406A	螺絲	Screw	1	
33	8MN04280400A	螺絲	Screw	2	
.1	34	2120000434	定位片	Stopper	1
	35	2120000435	限位墊片	Spacer	1
	36	2120000436	孔塞	Plug	1
	39	4BD0800114	墊圈	Washer	1
	40	2120000440	墊圈	Spring Washer	1
.2	42	2120000442	變距隔環	Spacer	1
	43	2120000443	羊毛氈	Felt	1
.1	44	2120000444	變距隔環	Spacer	1

.1 For UH9004-263-M14

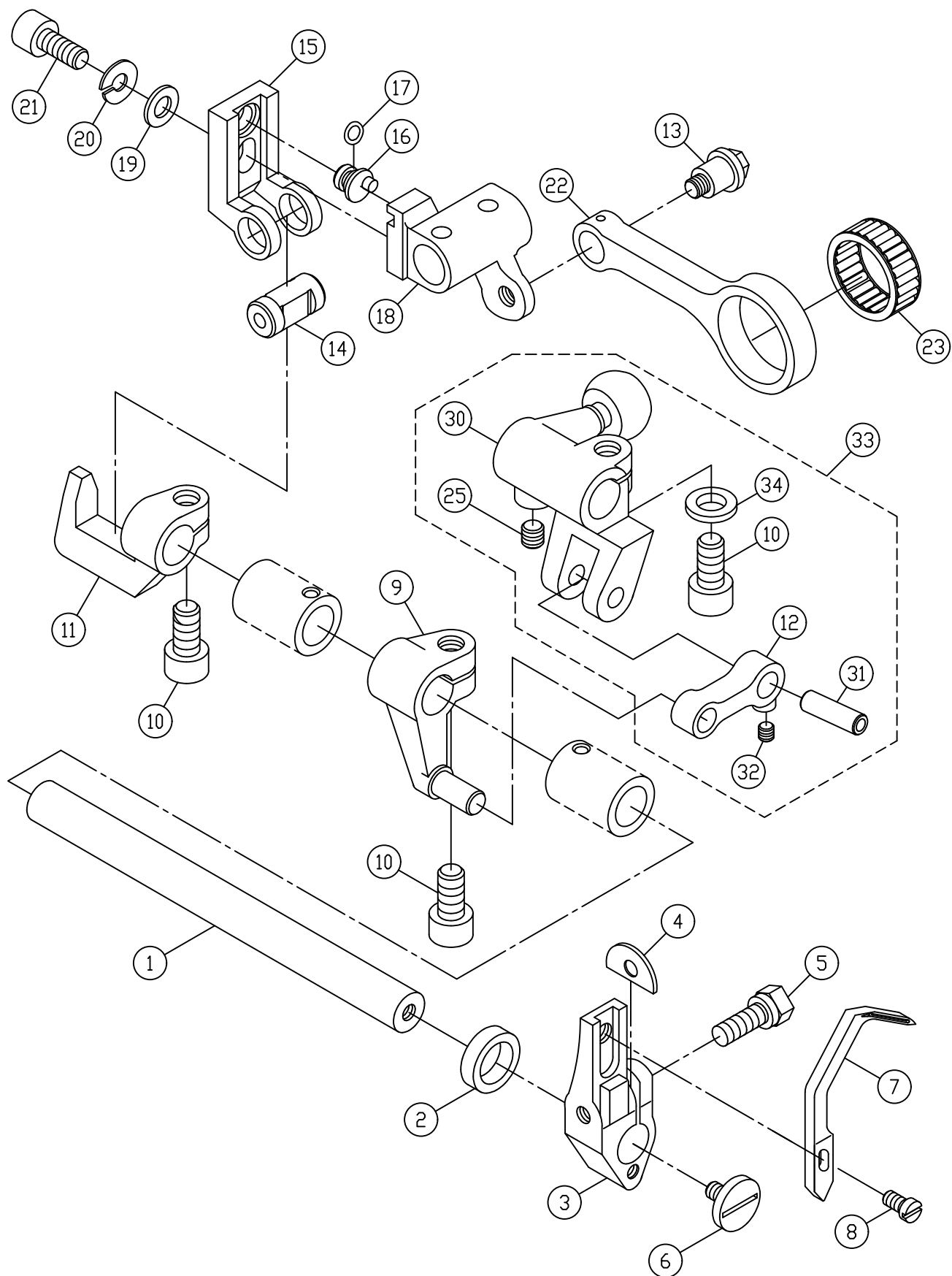
.2 For UH9005-353-H16

***** 詳細資料請參照附件

***** is one of the gauge parts

5. 鏈結線鉤傳動機構 (UH90□5 用)

CHAIN LOOPER DRIVING MECHANISM (FOR UH90□5 ONLY)



5. 鏈結線鉤傳動機構 (UH90□5用)

Chain Looper Driving Mechanism (For UH90□5 Only)

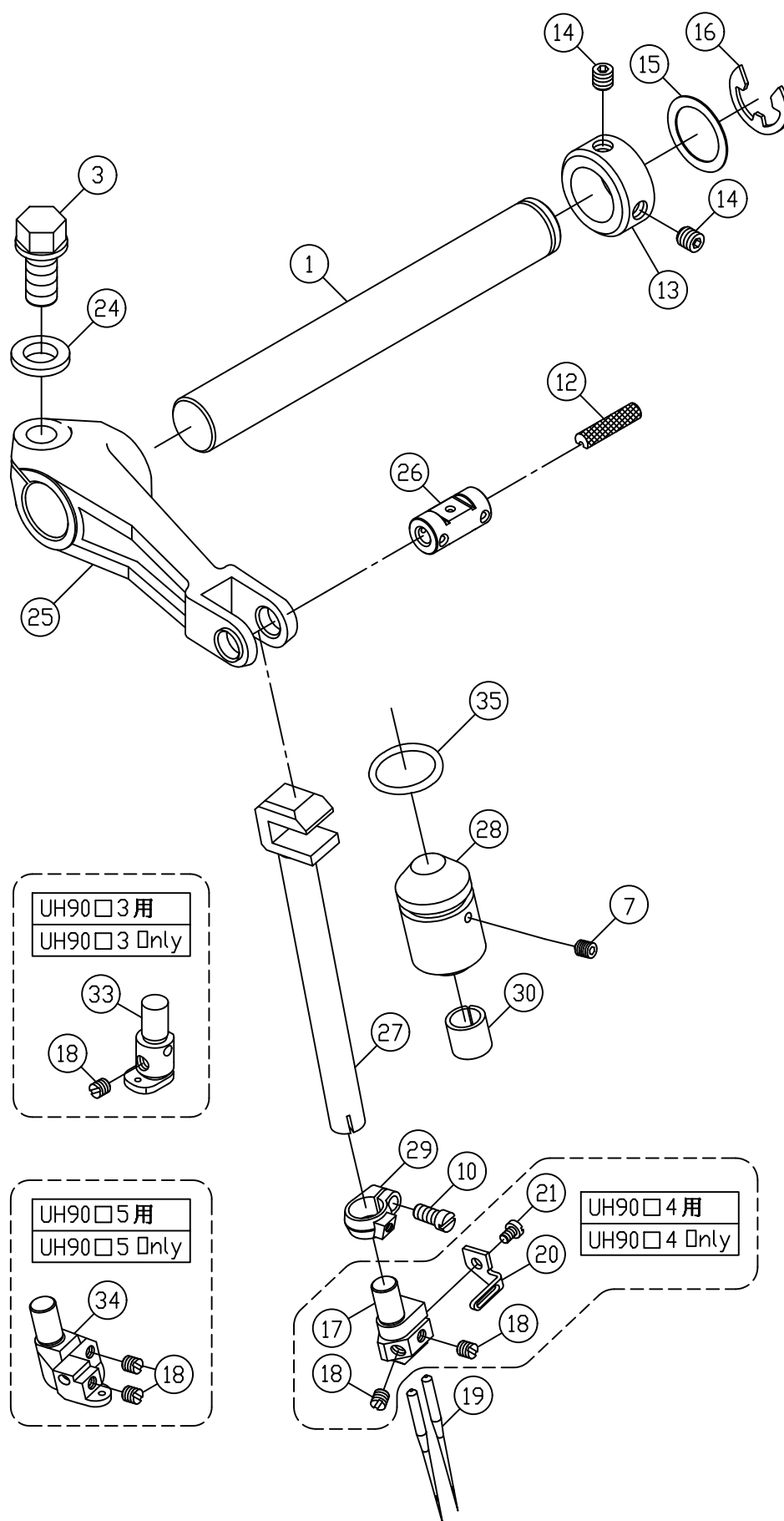
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120050501	軸	Shaft	1
2	2120050502	油封	Oil Seal	1
3	2120050503	鏈結線鉤座	Chain Looper Arm	1
4	2120000435	限位墊片	Spacer	1
5	8MK05321308C	螺絲	Screw	1
6	8MB04280713A	螺絲	Screw	1
7	*****	鏈結線鉤	Chainstitch Looper	
8	8MB85240705A	螺絲	Screw	1
9	2120050509	曲柄	Crank	1
* 10	8MM06401210A	螺絲	Screw	3
11	2120050511	擺動接頭	Connector	1
* 12	2120000512	連桿	Link	1
13	2120050513	螺樁	Stud	1
14	2120050514	樞銷	Pin	1
15	2120050515	變距滑塊	Slider	1
16	2120050516	變距轉子	Pin	1
17	2120000918	油環	Gasket	1
18	2120050518	變距滑塊	Crank	1
19	2200001025	墊圈	Washer	1
20	90SW050	彈簧墊圈	Spring Washer	1
21	8MM05321209A	螺絲	Screw	1
22	2120050522	連桿	Connection Rod	1
23	90NB182208	滾針軸承	Needle Bearing	1
24	2120050524	- - - - -	- - - - -	停用
* 25	8MN05320500E	螺絲	Screw	1
26	2120000526	- - - - -	- - - - -	停用
27	2120000527	- - - - -	- - - - -	停用
28	8MK05201307G	- - - - -	- - - - -	停用
29	212A0050509	- - - - -	- - - - -	停用
* 30	2120050530	球頭曲柄	Crank	1
* 31	2120000611	連結銷	Pin	1
* 32	8MN04280500C	螺絲	Screw	1
* 33	212A0050530	球頭曲柄組	Crank Asm.	1
34	2120000440	墊圈	Spring Washer	1

* These parts will have to buy in complete set.

***** 詳細資料請參照附件

***** is one of the gauge parts

6. 針棒傳動機構 NEEDLE BAR COMPONENTS



6. 針棒傳動機構

Needle Bar Components

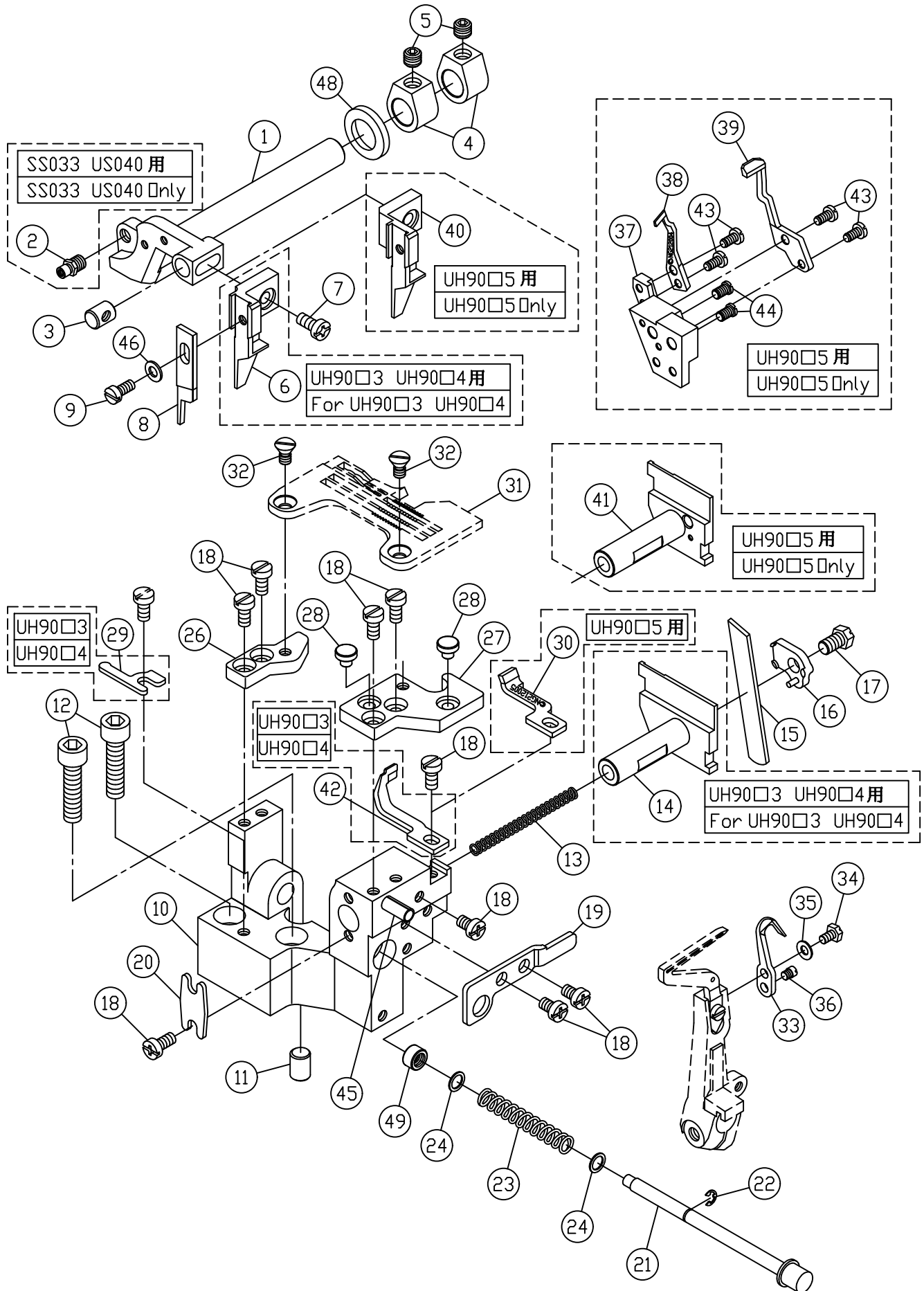
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000601	軸	Shaft	1
3	8MK06301408J	螺絲	Screw	1
4	2120000604	- - - - -	- - - - -	停用
5	2120000605	- - - - -	- - - - -	停用
6	2120000606	- - - - -	- - - - -	停用
7	8MN04280500C	螺絲	Screw	1
8	2120000608	- - - - -	- - - - -	停用
9	2120000609	- - - - -	- - - - -	停用
10	8MB03200604A	螺絲	Screw	1
11	2120000611	- - - - -	- - - - -	停用
12	2120000612	羊毛氈	Felt	1
13	2120000613	定位環	Collar	1
14	8MN04280400A	螺絲	Screw	2
15	2120000615	止推墊圈	Washer	1
16	90ER080	E形扣環	E-Ring	1
17	* * * * *	針留	Needle Holder	
18	8SH32440300A	螺絲	Screw	1(3) 2(4、5)
19	* * * * *	針	Needle	
20	2120040620	導線	Thread Guide	1
21	8MB02160304A	螺絲	Screw	1
22	2120000622	- - - - -	- - - - -	停用
24	2120000440	墊圈	Spring Washer	1
25	2120000625	針棒驅動臂	Lever	1
26	2120000626	連結銷	Pin	1
27	2120000627	針棒	Needle Bar	1
28	2120000628	軸襯	Bushing	1
29	2120000629	束圈	Clamp	1
30	2120000630	羊毛氈	Felt	1
31	8MH03200300A	- - - - -	- - - - -	停用
32	21200006081	- - - - -	- - - - -	停用
33	* * * * *	針留	Needle Holder	
34	* * * * *	針留	Needle Holder	
35	21200006083	油環	O-Ring	1

* * * * * 詳細資料請參照附件

* * * * * is one of the gauge parts

7. 上,下刀修邊及導針機構

UPPER AND LOWER KNIFE COMPONENTS



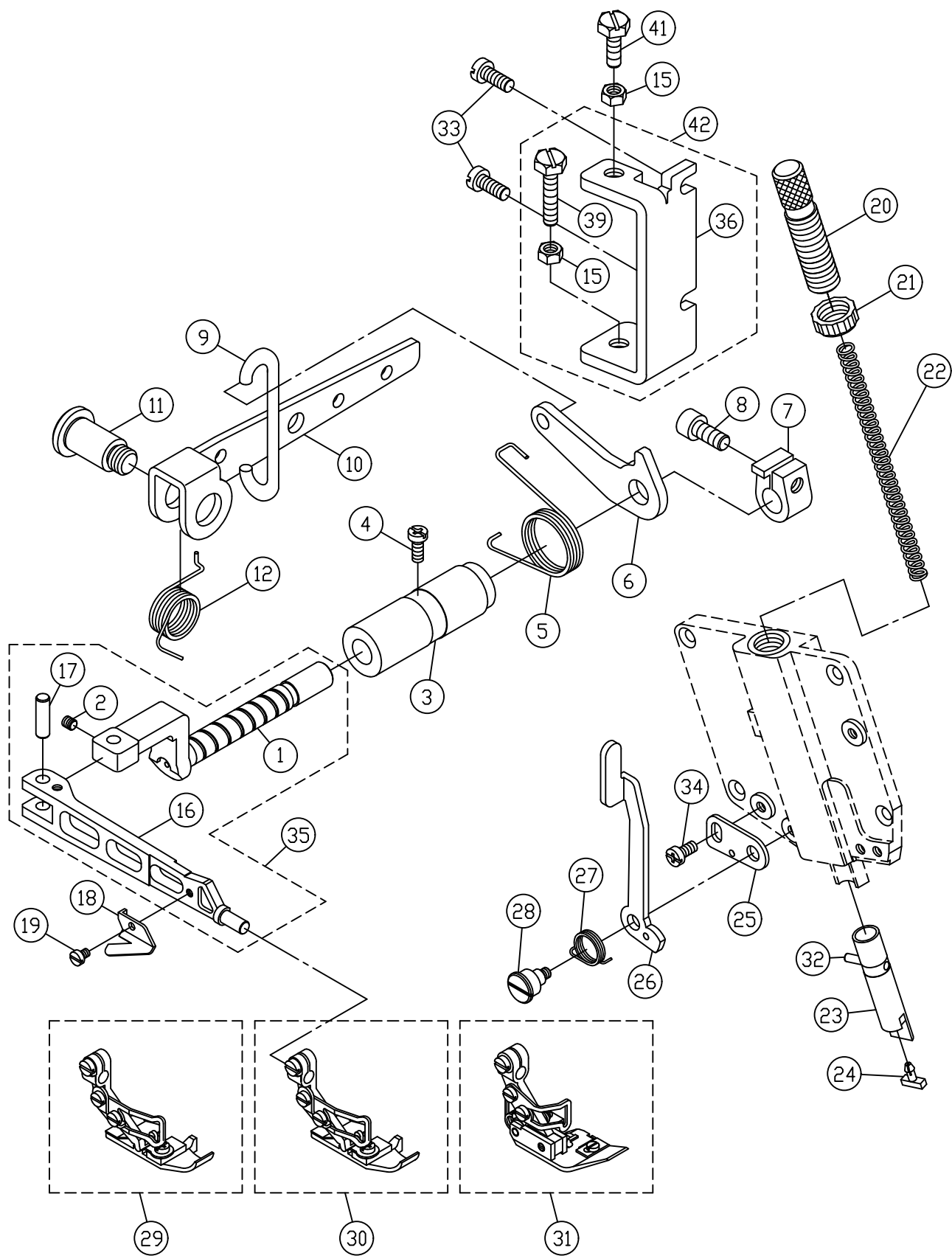
7. 上,下刀修邊及導針機構

Upper And Lower Knife Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	21200007011	上刀軸	Upper Knife Shaft	1
2	2120000702	驅動銷	Pin	1
3	2120000703	固定銷	Pin	1
4	2120000704	定位環	Collar	2
5	8MN06400500A	螺絲	Screw	2
6	21200307061-1	上刀座	Upper Knife Clamp	1
7	8MC04280807D	螺絲	Screw	1
8	2120000708	上刀	Upper Knife	1
9	8MB85240806A	螺絲	Screw	1
10	2120000710	下刀架	Bracket	1
11	2120000711	定位銷	Pin	1
12	8MM06402510A	螺絲	Screw	2
13	2120000713	緊迫彈簧	Spring	1
14	2120030714	下刀架	Lower Knife Holder	1
15	2120000715	下刀片	Lower Knife/Thick	1
16	2120000716	壓板	Lower Knife Clamp	1
17	8MK05321108A	螺絲	Screw	1
18	8MC04280807D	螺絲	Screw	9
19	2120000719	導軌	Guide	1
20	2120000720	封蓋	Plate	1
21	2120000721	止動按鈕	Push Button	1
22	90ER030	E形扣環	E-Ring	1
23	2120000723	壓縮彈簧	Spring	1
24	2120000724	墊圈	Washer	2
25	2120000725	- - - - -	- - - - -	停用
26	2120000726	後針板座	Rear Support	1
27	2120000727	前針板座	Front Support	1
28	2120000137	孔塞	Cushion Rubber	2
29	2120000729	定位片	Stopper	1
30	*****	前導針器	Needle Guard (Front)	
31	*****	針板	Needle Plate	
32	8MF04280807C	螺絲	Screw	2
33	*****	活動導針器	Traveling Needle Guide	
34	8MK03200506A	螺絲	Screw	1
35	90PW030	墊圈	Washer	1
36	8MB03200304A	螺絲	Screw	1
37	2120050737	導針器座	Bracket	1
38	*****	導針器	Needle Guard	
39	*****	導針器	Needle Guard	
40	2120050740	上刀座	Upper Knife Clamp	1
41	2120050741	下刀架	Lower Knife Holder	1
42	*****	前導針器	Needle Guard (Front)	
43	8MB03200606A	螺絲	Screw	4
44	8MB04281006A	螺絲	Screw	2
45	90SP0514	彈簧銷	Pin	1
46	2100000223	墊圈	Washer	1
47	90OR040	- - - - -	- - - - -	停用
48	2120050502	油封	Oil Seal	1
49	2120000748	油封	Gasket	1

***** 詳細資料請參照附件
***** is one of the gauge parts

8. 壓腳提昇機構 PRESSER FOOT COMPONENTS



8. 壓腳提昇機構

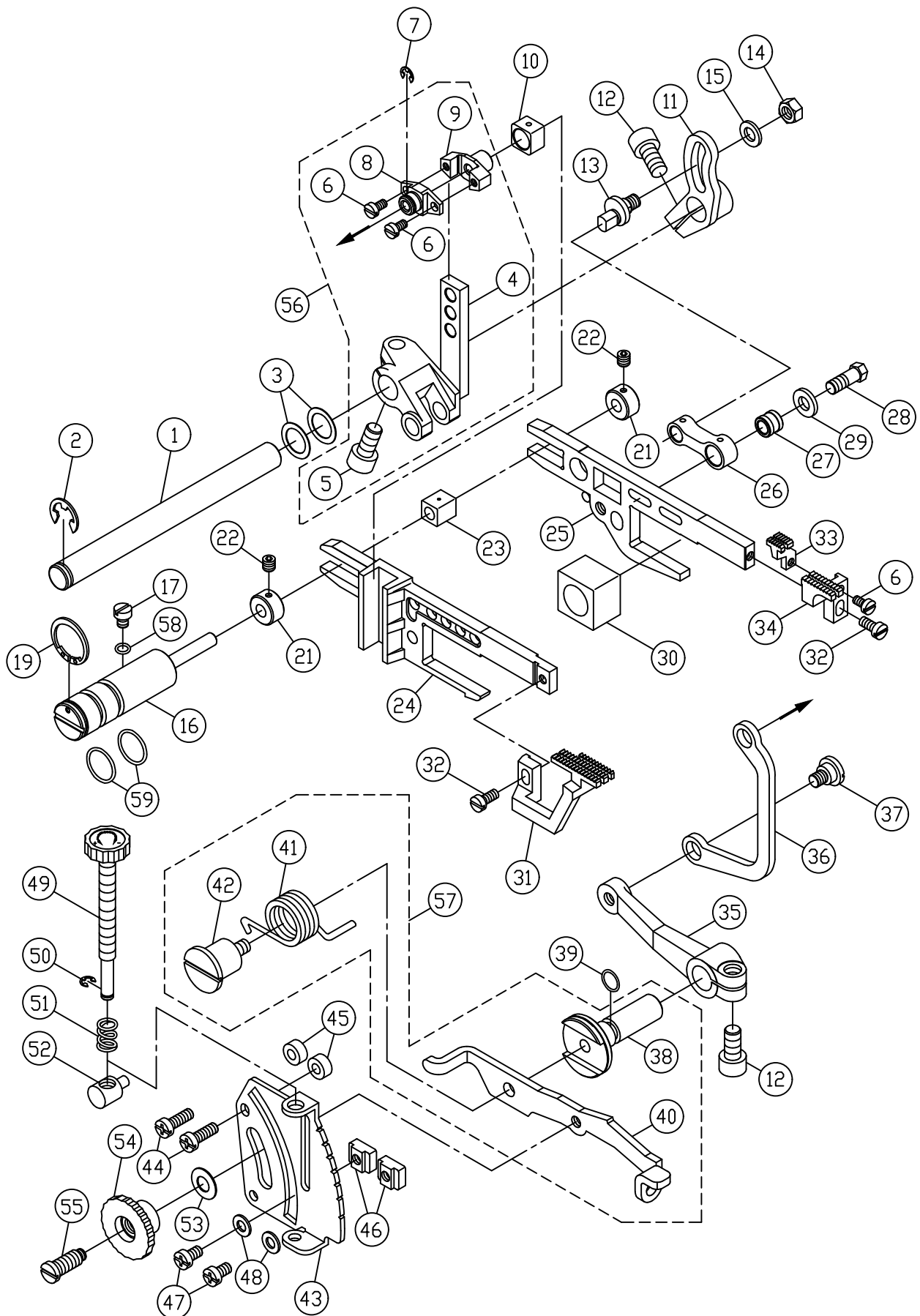
Presser Foot Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000801	軸	Shaft	1
2	8MN04280400A	螺絲	Screw	1
3	2120000803	軸襯	Bushing	1
4	8MC04281607D	螺絲	Screw	1
5	2120000805	彈簧	Spring	1
6	2120000806	拉桿	Level	1
7	21200008071	定位環	Collar	1
8	8MM06301210A	螺絲	Screw	1
9	2120000809	掛鉤	Lifting Hook	1
10	2120000810	拉桿	Level	1
11	2120000811	螺樁	Stud	1
12	2120000812	回復彈簧	Spring	1
13	2120000813	- - - - -	- - - - -	停用
14	8MB05322409A	- - - - -	- - - - -	停用
15	8MA05320408A	螺帽	Nut	2
16	2120000816	壓腳臂	Presser Arm	1
17	2100001004	樞銷	Pin	1
18	2120000818	割線刀	Chain Cutter	1
19	8MB03200406A	螺絲	Screw	1
20	2120000820	調節螺樁	Adjusting Screw	1
21	2120000821	螺帽	Nut	1
22	2120000822	彈簧	Spring	1
23	2120000823	壓桿	Presser Bar	1
24	2120000824	壓子	Plunger	1
25	2120000825	止動片	Stopper	1
26	2120000826	搬手	Lever	1
27	2120000827	彈簧	Spring	1
28	8MB04281412R	螺樁	Stud	1
29	* * * * *	壓腳組	Presser Foot Asm.	
30	* * * * *	壓腳組	Presser Foot Asm.	
31	* * * * *	壓腳組	Presser Foot Asm.	
32	90SP0316	彈簧銷	Spring Pin	1
33	8MC04280807D	螺絲	Screw	2
34	8MC04280607D	螺絲	Screw	1
35	212A0000816	壓腳臂組	Presser Arm Asm.	1
36	21200008361	限位片	Stopper	1
37	2120000837	- - - - -	- - - - -	停用
38	2120000838	- - - - -	- - - - -	停用
39	8MK05322710A	螺絲	Screw	1
40	212A0000837	- - - - -	- - - - -	停用
41	8MK05321408A	螺絲	Screw	1
42	212A00008371	調節螺樁組	Adjusting Screw Asm.	1

* * * * * 詳細資料請參照附件

* * * * * is one of the gauge parts

9. 進給驅動機構 FEED MECHANISM COMPONENTS



9. 進給驅動機構

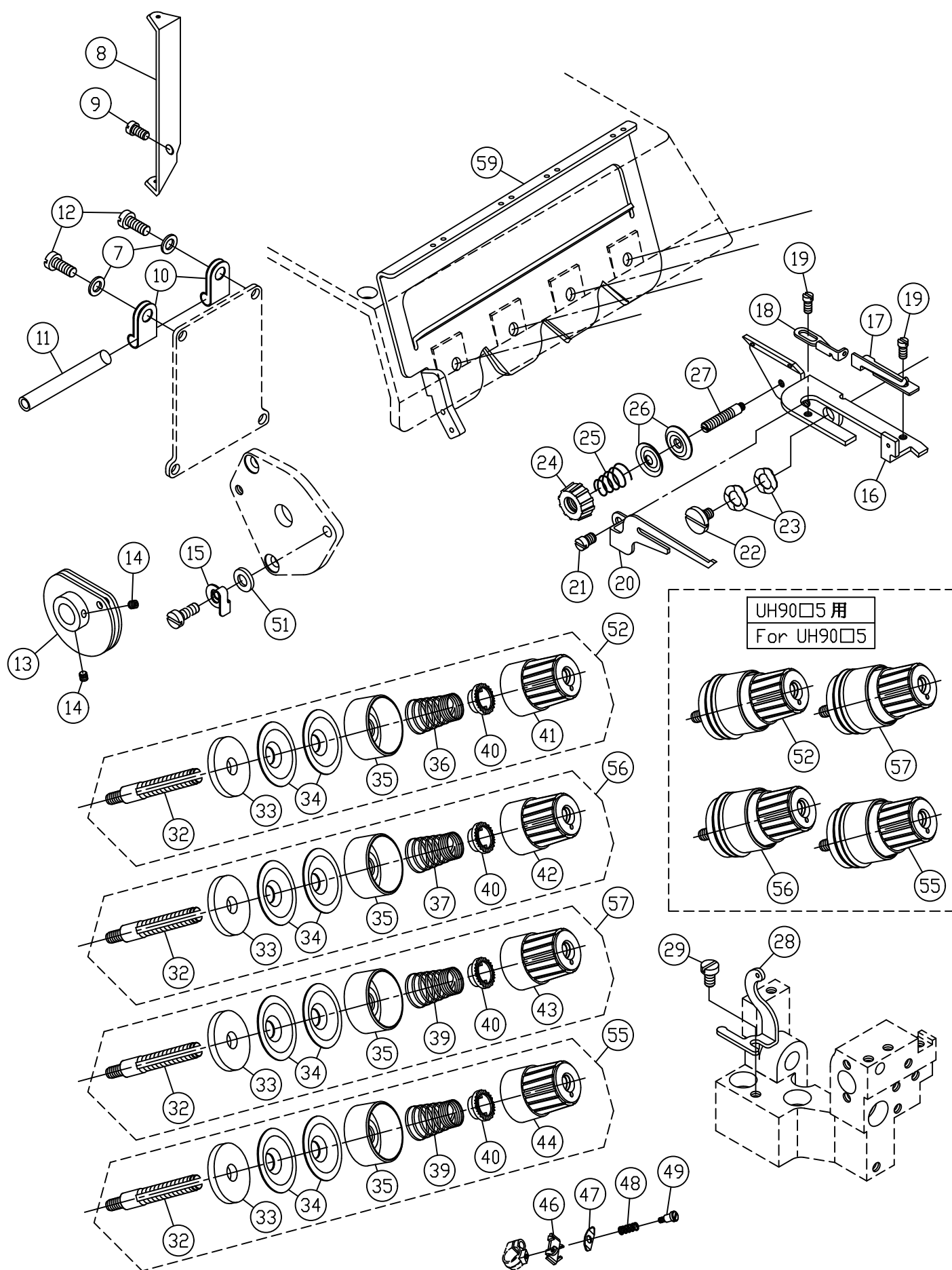
Feed Mechanism Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位 Amt.	用量 Req.
1	2120000901	軸	Shaft	1
2	90ER070	E形扣環	E-Ring	1
3	2120000424	止推墊圈	Washer	2
4	2120000904	變距滑軌	Differential Feed Roker	1
5	8MM06301410A	螺絲	Screw	1
6	8MB03200606A	螺絲	Screw	3
7	90ER060	E形扣環	E-Ring	1
8	2120000908	滑塊檔板	Slider Cap	1
9	2120000909	滑塊	Slider	1
10	2120000910	滑塊	Slider Block	1
11	2120000911	曲柄	Crank	1
12	8MM06401210A	螺絲	Screw	2
13	2120000913	變距連結銷	Pin	1
14	8MA05320408A	螺帽	Nut	1
15	2200001025	墊圈	Washer	1
16	21200009162	懸臂軸	Shaft	1
17	8MB04280507A	螺絲	Screw	1
18	2120000918	- - - - -	- - - - -	停用
19	2120000919	扣環	Ring	1
20	2120000608	- - - - -	- - - - -	停用
21	2120000921	定位環	Collar	2
22	8MN04280400A	螺絲	Screw	2
23	2120000923	滑塊	Block	1
24	2120000924	差動送布齒台架	Differential Feed Bar	1
25	2120000925	主動送布齒台架	Main Feed Bar	1
26	2120000926	連桿	Link	1
27	2120000526	隔環	Bushing	1
28	8MK05201307G	螺絲	Screw	1
29	2120000527	平墊圈	Washer	1
30	2120000930	滑塊	Block	1
31	*****	差動送布齒	Differential Feed Dog	
32	8MB85240806A	螺絲	Screw	2
33	*****	輔助送布齒	Auxiliary Feed Dog	
34	*****	主送布齒	Main Feed Dog	
35	2120000935	拉桿	Lever	1
36	2120000936	吊桿	Link	1
37	8MB05320911G	螺樁	Stud	1
38	2120000938	樞軸	Shaft	1
39	90OR070	O形環	O-Ring	1
40	2120000940	搬手	Lever	1
41	2120000941	彈簧	Spring	1
42	2120000942	螺樁	Stud	1
43	2120000943	指示板	Regulator Plate	1
44	8MC04281207D	螺絲	Screw	2
45	2120000945	隔環	Spacer	2
46	2120000946	限位環	Spacer	2
47	8MC04280607D	螺絲	Screw	2
48	2100000223	墊圈	Washer	2
49	2120000949	調節螺樁	Adjusting Screw	1
50	90ER030	E形扣環	E-Ring	1
51	2120000951	彈簧	Spring	1
52	2120000952	微調定位銷	Pin	1
53	2120000953	墊圈	Spring Washer	1
54	2120000954	螺帽	Nut	1
55	8MB06301608Q	螺絲	Screw	1
56	212A00009041	變距滑軌組	Differential Feed Roker	1
57	212A0000938	樞軸組	Shaft Asm.	1
58	2120000959	墊圈	Washer	1
59	2120000960	O形環	O-Ring	2

***** 詳細資料請參照附件
***** is one of the gauge parts

10. 縫線張力調節機構 (UH90□5 用)

THREAD TENSION COMPONENTS (FOR UH90 □ 5 ONLY)



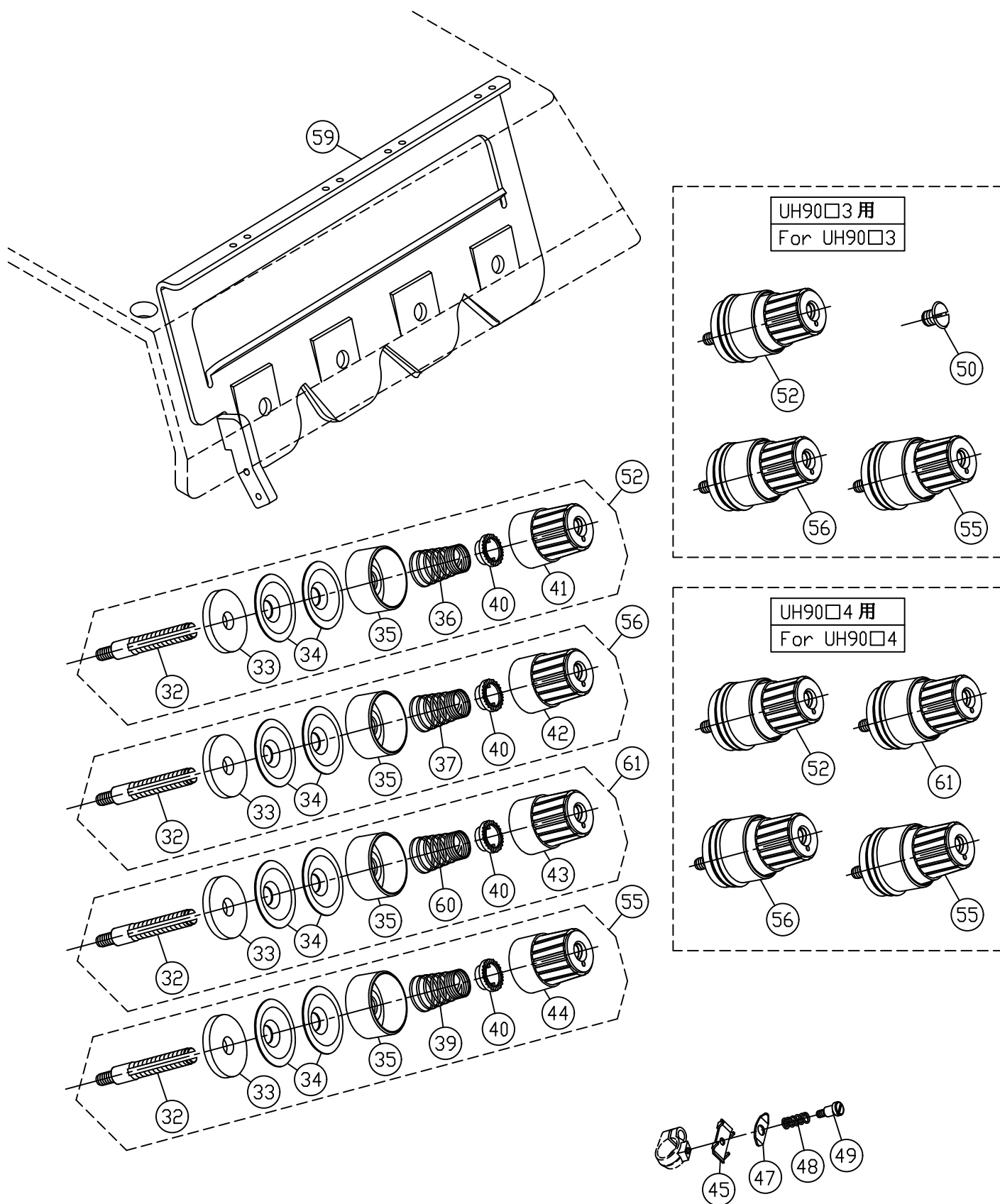
10. 縫線張力調節機構 (UH90□5用)

Thread Tension Components (For UH90□5 Only)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
7	2100000223	墊圈	Washer	2
8	2120051008	導線	Thread Guide	1
9	8MC04280507D	螺絲	Screw	1
10	2120051010	管夾	Holder	2
11	2100051112	導線管	Thread Guide Tube	1
12	8MC04281207D	螺絲	Screw	2
13	2120051013	揚線凸輪	Thread Takeup	1
14	8MN03200300A	螺絲	Screw	2
15	2120051015	夾簧	Latch	1
16	2120051016	支架	Bracket	1
17	2120051017	導線	Thread Guide	1
18	2120051018	導線	Thread Guide	1
19	8MB03200406A	螺絲	Screw	2
20	2120051020	導線	Hook	1
21	8MC04280507D	螺絲	Screw	1
22	8MB04280711E	螺絲	Screw	1
23	2120000150	波形墊圈	Washer	2
24	2120051024	調整螺帽	Nut	1
25	2120051025	錐形彈簧	Spring	1
26	2120051026	張力控制盤	Tension Disc	2
27	2120051027	螺樁	Stud	1
28	2120051028	導線	Thread Guide	1
29	8MC04281007D	螺絲	Screw	1
32	2100001120	螺樁	Stud	4
33	2100001127	羊毛氈	Felt	4
34	2100001126	張力控制盤	Tension Disc	8
35	2100001125	彈簧座	Tension Spring Retainer	4
36	2100001132	錐型彈簧(藍)	Spring (Blue)	1
37	2100041131	錐型彈簧(黃)	Spring (Yellow)	1
39	2100001123	錐型彈簧(紅)	Spring (Red)	2
40	2100001122	止滑齒輪	Bush	4
41	2100001121	張力調整螺帽(藍)	Tension Nut (Blue)	1
42	2100001121	張力調整螺帽(黃)	Tension Nut (Yellow)	1
43	2100001121	張力調整螺帽(綠)	Tension Nut (Green)	1
44	2100001121	張力調整螺帽(紅)	Tension Nut (Red)	1
46	2120051046	穩線壓板座	Thread Guide Plate	1
47	2120001047	穩線壓板	Tension Control Plate	1
48	2120001048	彈簧	Spring	1
49	2120001049	螺樁	Stud	1
51	2120001051	墊圈	Washer	1
52	212A0001052	張力控制組(藍)	Tension Controlle Asm.	1
55	212A0001055	張力控制組(紅)	Tension Controlle Asm.	1
56	212A0001056	張力控制組(黃)	Tension Controlle Asm.	1
57	212A0051057	張力控制組(綠)	Tension Controlle Asm.	1
59	2120001059	導線板	Thread Guide Plate	1

10-1. 縫線張力調節機構 (UH90□3 UH90□4 用)

THREAD TENSION COMPONENTS (FOR UH90□3 UH90□4)

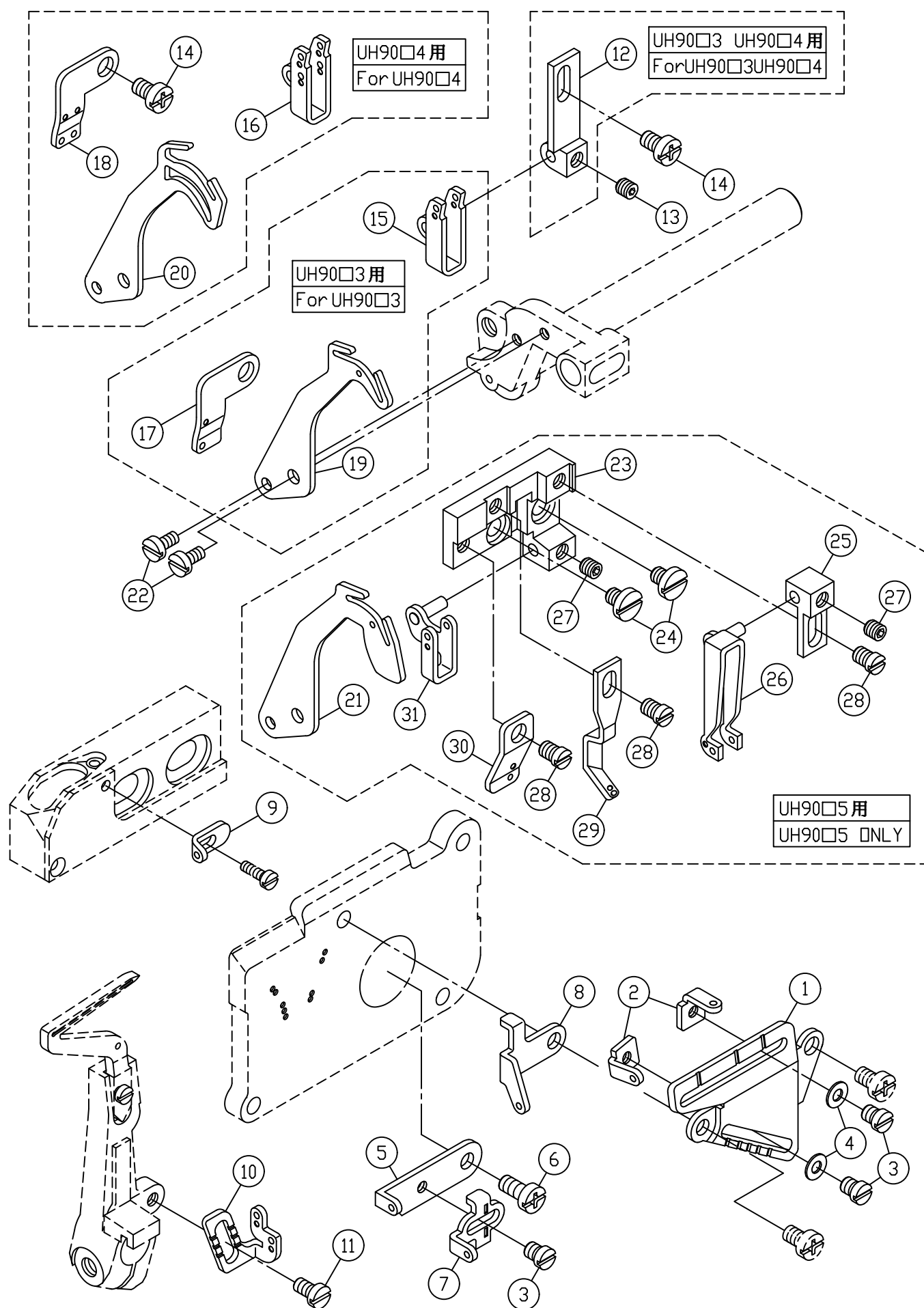


10-1. 縫線張力調節機構 (UH90□3 UH90□4用)

Thread Tension Components (For UH90□3 UH90□4)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001001	- - - - -	- - - - -	停用
2	2120001002	- - - - -	- - - - -	停用
3	2120001003	- - - - -	- - - - -	停用
4	2120001004	- - - - -	- - - - -	停用
5	8MC04280507D	- - - - -	- - - - -	停用
6	8MC04281207D	- - - - -	- - - - -	停用
7	2100000223	- - - - -	- - - - -	停用
30	2120001030	- - - - -	- - - - -	停用
31	2120001031	- - - - -	- - - - -	停用
32	2100001120	螺樁	Stud	3(3) 4(4)
33	2100001127	羊毛氈	Felt	3(3) 4(4)
34	2100001126	張力控制盤	Tension Disc	6(3) 8(4)
35	2100001125	彈簧座	Tension Spring Retainer	3(3) 4(4)
36	2100001132	錐型彈簧(藍)	Spring (Blue)	1(3、4)
37	2100041131	錐型彈簧(黃)	Spring (Yellow)	1(3、4)
39	2100001123	錐型彈簧(紅)	Spring (Red)	1(3、4)
40	2100001122	止滑齒輪	Bush	3(3) 4(4)
41	2100001121	張力調整螺帽(藍)	Tension Nut (Blue)	1(3、4)
42	2100001121	張力調整螺帽(黃)	Tension Nut (Yellow)	1(3、4)
43	2100001121	張力調整螺帽(綠)	Tension Nut (Green)	1(4)
44	2100001121	張力調整螺帽(紅)	Tension Nut (Red)	1(3、4)
45	2120031045	穩線壓板	Thread Guide Plate	1(3、4)
47	2120001047	穩線壓板	Tension Control Plate	1(3、4)
48	2120001048	彈簧	Spring	1(3、4)
49	2120001049	螺樁	Stud	1(3、4)
50	8SB44400608K	螺絲	Screw	1(3)
52	212A0001052	張力控制組(藍)	Tension Controlle Asm.	1(3、4)
55	212A0001055	張力控制組(紅)	Tension Controlle Asm.	1(3、4)
56	212A0001056	張力控制組(黃)	Tension Controlle Asm.	1(3、4)
59	2120001059	導線板	Thread Guide Plate	1
60	2100001124	錐型彈簧(綠)	Spring (Green)	1(4)
61	212A0041054	張力控制組(綠)	Tension Controlle Asm.	1(4)

11. 導線揚線機構 THREAD GUIDE AND THREAD TAKEUP

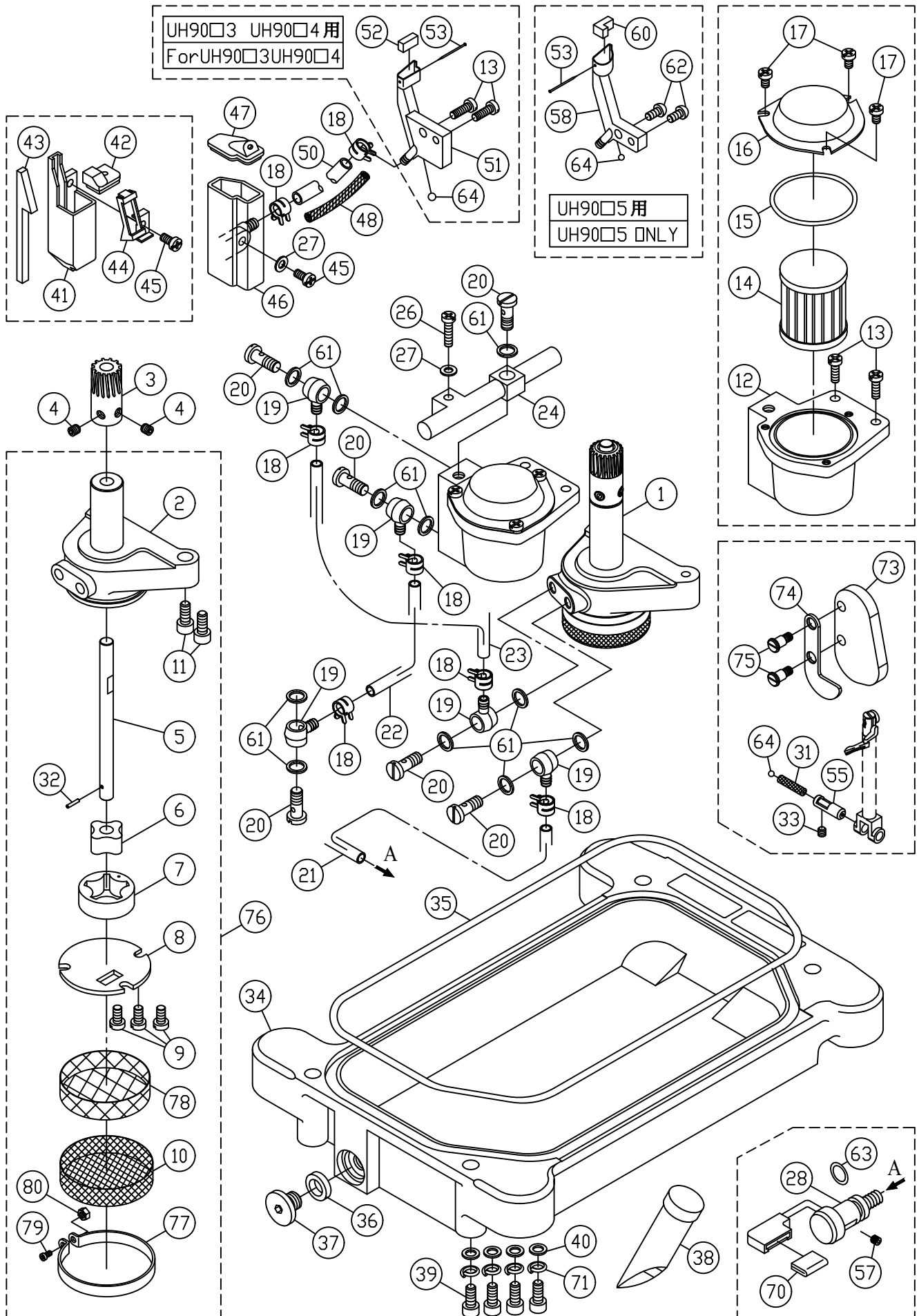


11. 導線揚線機構

Thread Guide And Thread Takeup

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001101	導線座	Bracket	1
2	2120001102	導線	Thread Guide (Right)	2
3	8MB03200406A	螺絲	Screw	3
4	90PW030	墊圈	Washer	2
5	2120001105	導線	Thread Takeup	1
6	8MC04280807D	螺絲	Screw	1
7	2120001107	導線	Thread Guide	1
8	2120001108	導線	Thread Guide	1
9	2120001109	導線	Thread Guide	1
10	2120001110	導線	Thread Takeup	1
11	8MB85240607K	螺絲	Screw	1
12	21200311121	導線座	Bracket	1
13	8MN04280400A	螺絲	Screw	1
14	8MC04280607D	螺絲	Screw	2
15	2120031115	導線	Thread Guide	1
16	2122000352	導線	Thread Guide	1
17	2120031117	導線	Thread Guide	1
18	2120041118	導線	Thread Guide	1
19	2120031119	揚線環	Thread Takeup	1
20	2120041120	揚線環	Thread Takeup	1
21	2120051121	揚線環	Thread Takeup	1
22	8MB03200606A	螺絲	Screw	2
23	2120051123	導線座	Bracket	1
24	8MB04280807A	螺絲	Screw	2
25	2120051125	支架	Bracket	1
26	2120051126	導線	Thread Guide	1
27	8MN04280400A	螺絲	Screw	2
28	8MB04280507A	螺絲	Screw	3
29	2120051129	導線	Thread Guide	1
30	2120051130	導線	Thread Guide	1
31	2120051131	導線	Thread Guide	1

12. 潤滑冷卻機構 LUBRICATION AND COOLING MECHANISM

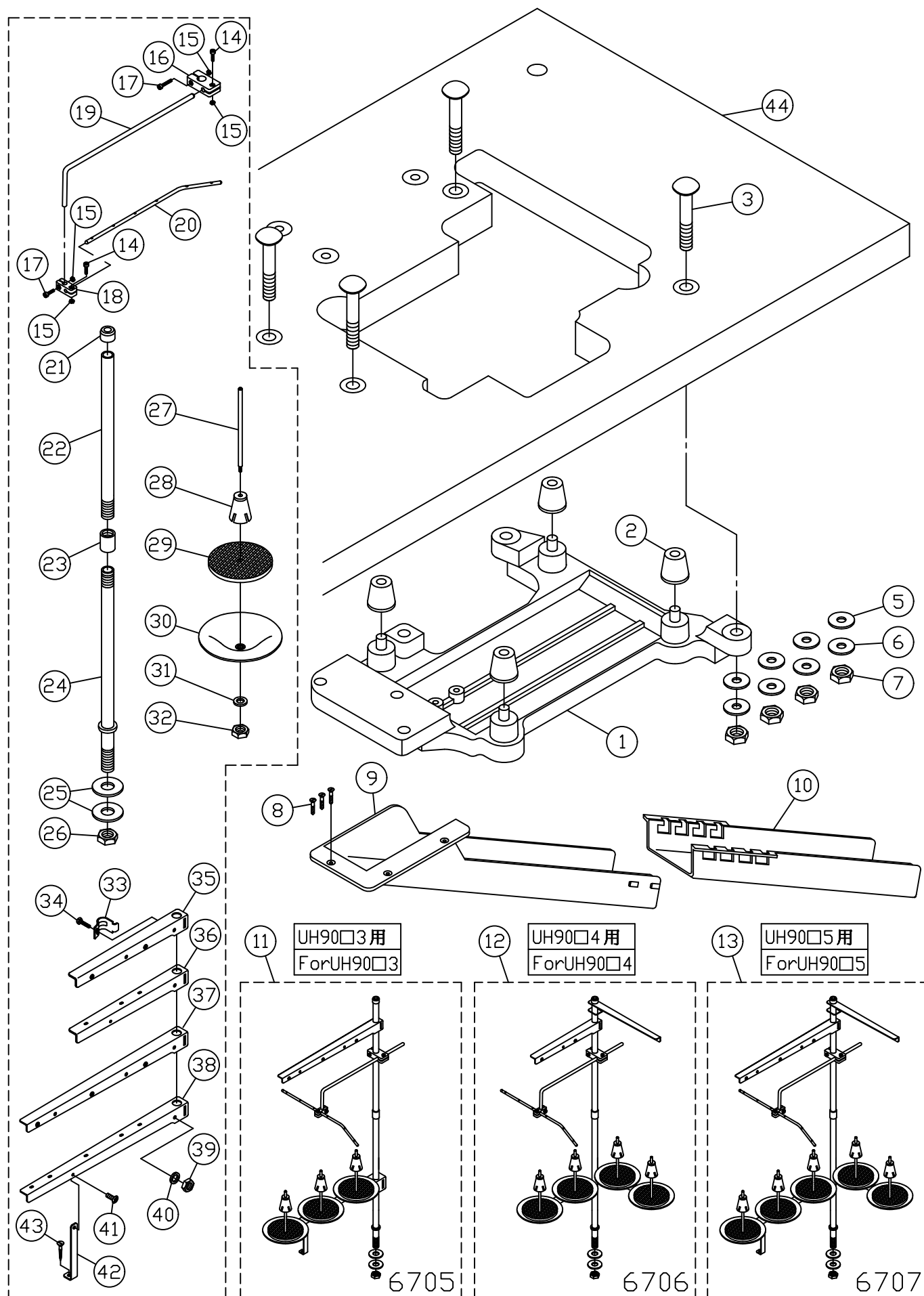


12. 潤滑冷卻機構

Lubrication And Cooling Mechanism

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	212A0001202	泵浦組	Pump Asm.	1
2	21200012022	泵浦座	Pump Seat	1
3	2120001203	蝸母	Worm Gear	1
4	8MN05320400A	螺絲	Screw	2
5	2120001205	軸	Shaft	1
6	2120001206	內轉子	Inside Rotor	1
7	2120001207	外轉子	Outside Rotor	1
8	2130001208	封蓋	Cover	1
9	8MC04280807D	螺絲	Screw	3
10	21300012101	濾網	Filter	1
11	8MB04281607A	螺絲	Screw	2
12	21200012121	濾心座	Filter Seat	1
13	8MC04281207D	螺絲	Screw	4
14	2100001521	紙質過濾器	Oil Filter	1
15	2120001215	油環	O-Ring	1
16	2120001216	封蓋	Cover	1
17	8WD04000807D	螺絲	Screw	3
18	2100001536	管夾	Tube	7
19	2100001535	接頭	Joint	5
20	2120001220	迴路螺絲	Screw	6
21	66792	油管	Oil Tube	1
22	66792	油管	Oil Tube	1
23	66792	油管	Oil Tube	1
24	2120001224	分油管	Oil Distributor	1
26	8MC04281607D	螺絲	Screw	1
27	2100000223	墊圈	Washer	2
28	2120001228	聚油環	Felt Housing	1
31	2120000612	羊毛氈	Felt	1
32	90SP0210	彈簧銷	Pin	1
33	8MN04280400A	螺絲	Screw	1
34	2120001234	油盤	Oil Reservoir	1
35	2120001235	油封	Gasket	1
36	2100000244	油封	Gasket	1
37	8SM95281017A	螺樁	Stud	1
38	2110001507	油面鏡	Oil Sight Window	1
39	8MM05321209A	螺絲	Screw	4
40	2120001240	墊圈	Washer	4
41	2120001241	矽油壺	Silicone Oil Reservoir (Upper)	1
42	2120001242	矽油壺蓋	Cover	1
43	2120001243	羊毛氈	Felt	1
44	2120001244	護蓋	Cover	1
45	8MC04281007D	螺絲	Screw	2
46	2120001246	油壺	Silicone Oil Reservoir (Lower)	1
47	2120001247	油壺蓋	Cover	1
48	66800	油線	Oil Wick	1
50	66792	油管	Oil Tube	1(3、4) 1(5)
51	2120031251	針冷卻器	Needle Thread Lubricator	1
52	2120031252	羊毛氈	Felt	1
53	2120001253	大頭針	Pin	1(3、4) 1(5)
55	2120001255	黃銅管	Tube	1
57	8MN04280400A	螺絲	Screw	1
58	2120051258	針冷卻器	Needle Thread Lubricator (For 5 Lines)	1
60	2120051260	羊毛氈	Felt	1
61	2100001534	墊圈	Washer	11
62	8MC04280807D	螺絲	Screw	2
63	90OR070	O形環	O-Ring	1
64	2120001264	孔塞	Plug	2(3、4) 2(5)
70	2120001270	羊毛氈	Felt	1
71	90SW050	彈簧墊圈	Washer	4
73	2122000436	羊毛氈	Felt	1
74	2122000437	定位片	Spacer	1
75	8MB04281007G	螺絲	Screw	2
76	212A00012021	泵浦座	Pump Seat	1
77	2130001212	夾簧	Latch	1
78	21300012131	油網	Oil Grid	1
79	8MM03200806A	螺絲	Screw	1
80	8MA03200306A	螺帽	Nut	1

13. 半沈式車板装置 PARTS FOR SEMI-SUBMERGED INSTALLATION

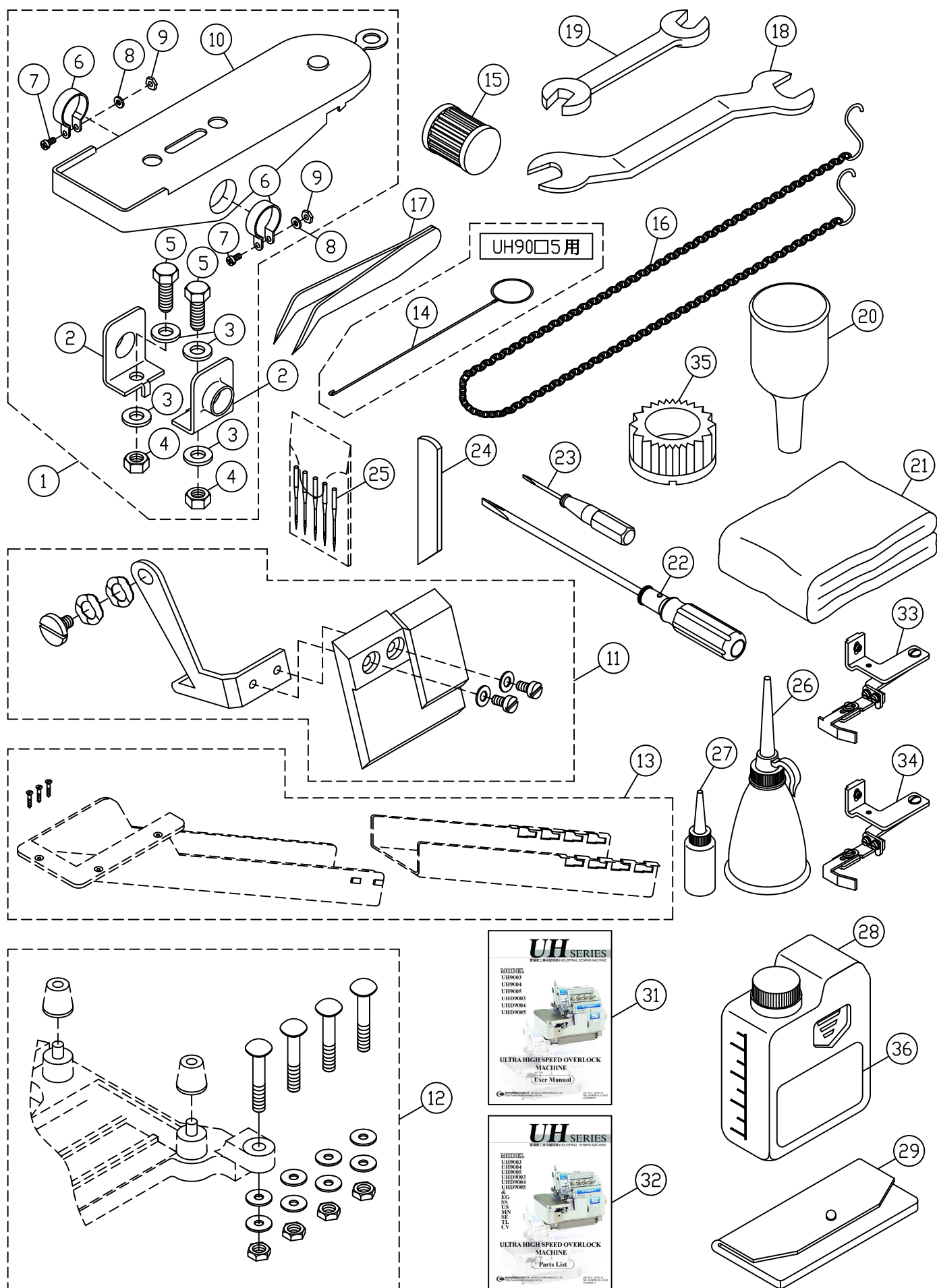


13. 半沉式車板裝置

Parts For Semi-Submerged Installation

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	66911	托底板	Frame Support Plate	1
2	66941	防震墊	Rubber	4
3	66956	懸吊螺樁	Stud	4
4	669111	- - - - -	- - - - -	停用
5	90PW100	墊圈	Washer	4
6	90PW1001	墊圈	Washer	4
7	8MA10800714A	螺帽	Nut	4
8	8WF03131706A	木螺絲	Wood Screw	3
9	66820-1	上導布屑	Waste Chute	1
10	66820-2	下導布屑	Waste Chute	1
11	66705	3線線架組	Thread Stand Asm.	1
12	66706	4線線架組	Thread Stand Asm.	1
13	66707	5線線架組	Thread Stand Asm.	1
14	667058	螺絲	Screw	2
15	667059	螺帽	Nut	4
16	667057	接頭	Bracket	1
17	6670510	螺絲	Screw	2
18	6670512	接頭	Bracket	1
19	6670511	旋臂	Arm	1
20	6670513	導線桿	Thread Guide	1
21	667051	柱帽	Rod Cup	1
22	667052	上柱	Upper Thread Stand Rod	1
23	667053	接頭	Joint	1
24	667054	下柱	Lower Thread Stand Rod	1
25	667055	墊圈	Washer	2
26	667056	螺帽	Nut	1
27	6670515	線盤軸	Spool Pin	1
28	6670516	定心錐	Spool Retaining Fig	1
29	6670517	緩衝墊	Seat	1
30	6670518	線盤	Spool Tray	1
31	6670519	彈簧墊圈	Spring Washer	1
32	6670520	螺帽	Nut	1
33	6670523	夾板	Clamp	2
34	6670524	螺絲	Screw	1
35	6670531	導線	Thread Guide	2(4) 1(5)
36	667061	線盤座	Spool Set Bracket	2(4) 1(5)
37	6670521	導線臂	Thread Guide	1(3、5)
38	6670522	線盤座	Thread Guide	1(3、5)
39	6670526	螺帽	Nut	1
40	6670525	彈簧墊圈	Spring Washer	1
41	6670528	螺絲	Screw	1(3、5)
42	6670527	撐桿	Support Rod	1(3、5)
43	6670530	木螺絲	Wood Screw	1(3、5)
44	66814-1	UH車板半沉式	Table	1

14. 備品 工具及隨車附件 ACCESSORIES



14. 備品 工具及隨車附件

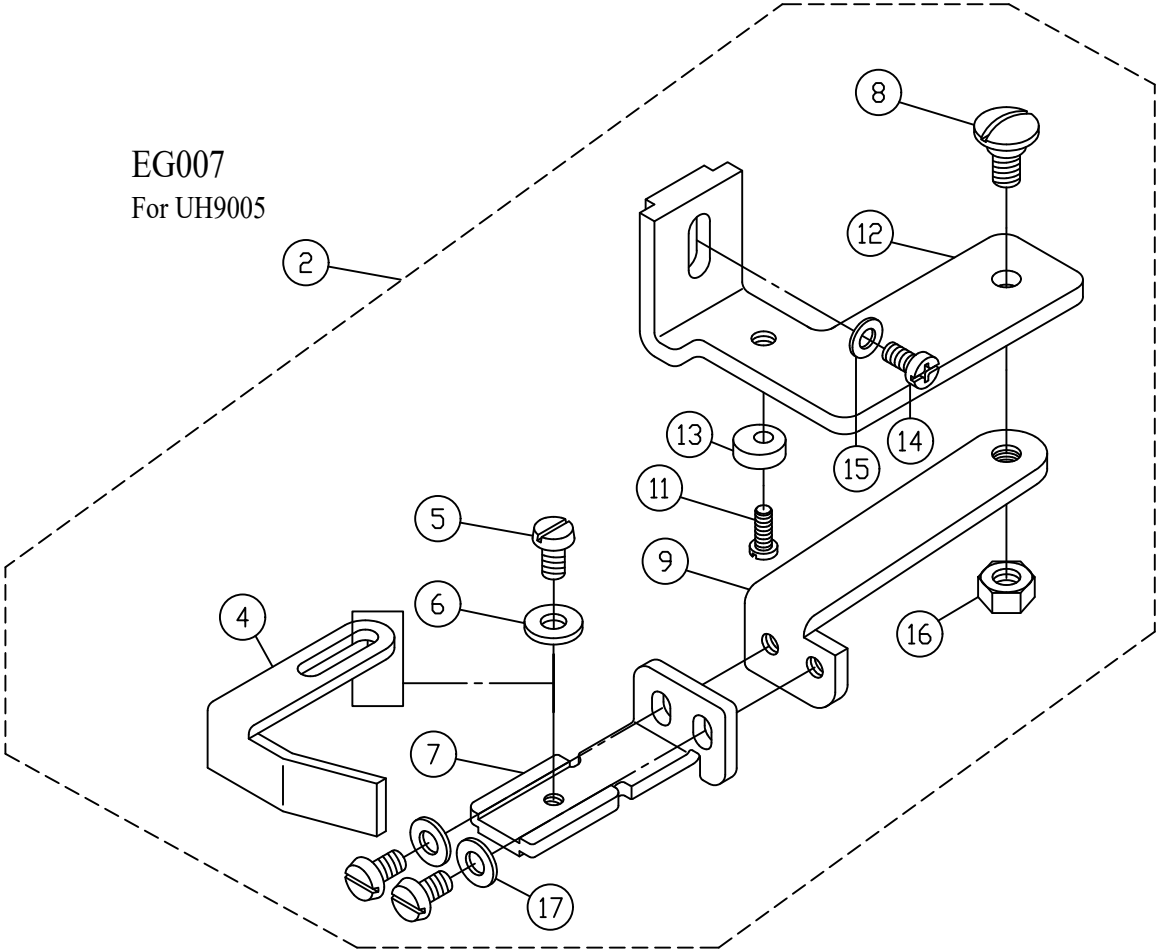
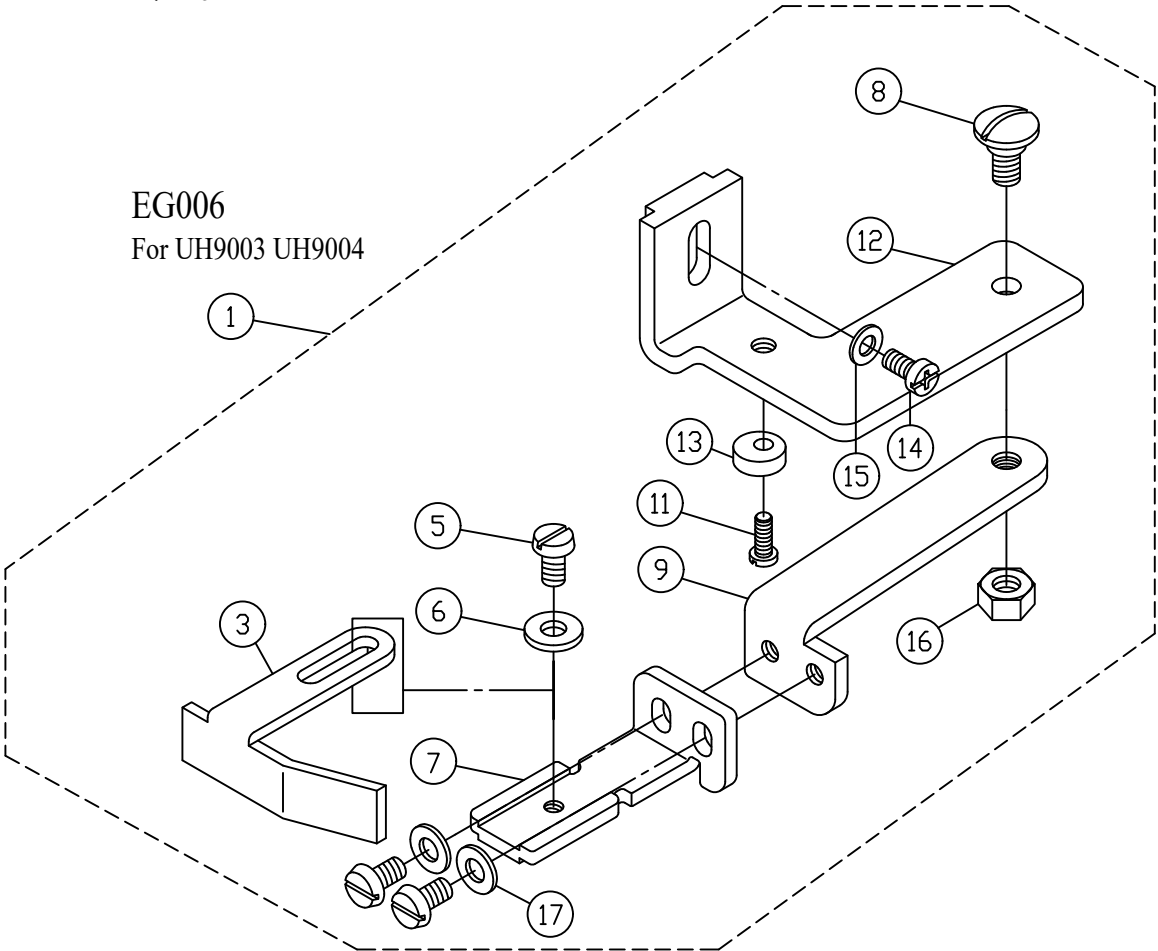
Accessories

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	66700	踏板組	Pedal Set	1
2	667002	樞軸	Bearing	2
3	667003	墊圈	Washer	4
4	667004	螺帽	Nut	2
5	667005	螺絲	Screw	2
6	667006	扣環	Snap Ring	2
7	667007	螺絲	Screw	2
8	667008	墊圈	Washer	2
9	667009	螺帽	Nut	2
10	667001	踏板	Pedal	1
11	212A0000161	護目鏡組	See Page II	1
12	* * * * *	托底板	See Page Installation	1
13	66820	半沉式導布屑組	See Page Installation	1
14	66840	穿線鋼絲	Threading Bar	1
15	2100001521	紙質過濾器	Cartridge Filter	1
16	66695	鍊條組	Chain	1
17	66690	鑷子	Tweezers	1
18	66625	開口扳手12*14MM	Wrench	1
19	66613	開口扳手	Wrench	1
20	66722	漏斗	Oil Funnel	1
21	66845-2	防塵罩	Cover	1
22	66671	木柄一字起子	Screwdriver	1
23	66667	小平口起子	Screwdriver	1
24	2120000715	下刀片	Lower Knife	1
25	66732-11-5	針	Needle	1
26	66721	油壺	Container	1
27	66720	油壺	Oiler	1
28	66715	針車油	Oil Container	1
29	66831	工具袋	Accessories Bag	1
30	66666	- - - - -	- - - - -	停用
31	6UH9000-5	使用說明書	Instruction Manual	1
32	6UH9000-3	零件冊	Parts List	1
*	33	/EG006	導邊器組	1
**	34	/EG007	導邊器組	1
	35	66685	油鏡裝配工具	1
	36	66453-9	油罐貼紙	1

* For UH9003 UH9004

** For UH9005

***** 資料參照 半沉式車板裝置

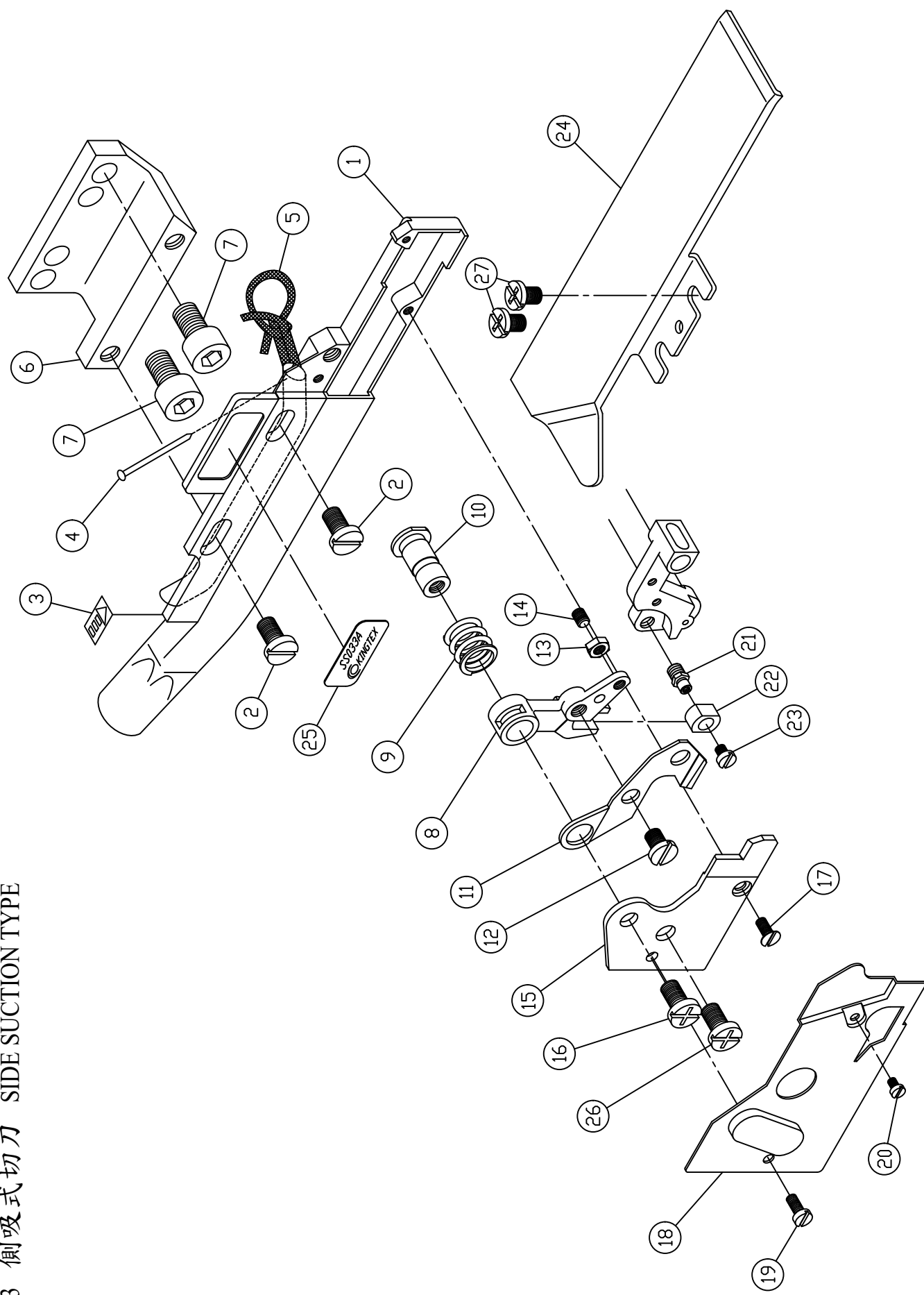


EG006 EG007 導邊器 Edge Guide Device

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
** 1	/EG006	導邊器組	Edge Guide Set	
** 2	/EG007	導邊器組	Edge Guide Set	
3	4EG0060103	導邊	Edge Guide	1
4	4EG0070104	導邊	Edge Guide	1
5	8SC36400707D	螺絲	Screw	3
6	4EG0010107	墊圈	Washer	1
7	4EG0060108	導邊座	Edge Guide Bracket	1
8	8SC44400908E	螺絲	Screw	1
9	4EG0060109	活頁	Hinge	1
11	8SB32440605K	螺絲	Screw	1
12	4EG0060112	支架	Bracket	1
13	4BH0020109	定位凸輪	Cam	1
14	8MC04281207D	螺絲	Screw	1
15	2100000223	墊圈	Washer	1
16	8SA44400307A	螺帽	Nut	1
17	4EG0060117	墊圈	Washer	2

** 整組套件

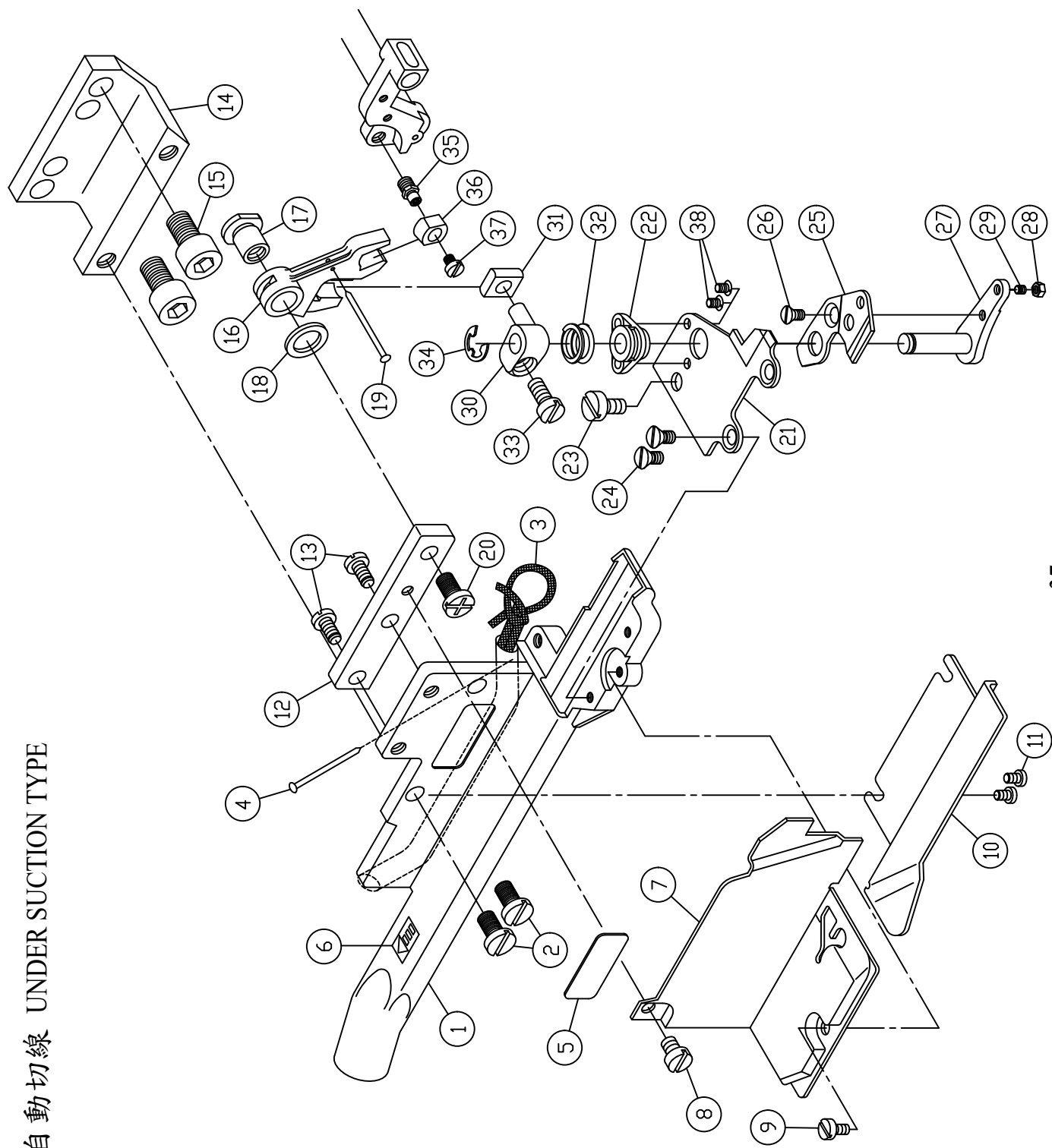
SS033 側吸式切刀 SIDE SUCTION TYPE



SS033 側吸式切刀 Side Suction Type

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4SS0330101	刀座	Knife Mounting Base	1
2	8MC95300808E	螺絲	Screw	2
3	66453-8	潤滑指示貼紙	Label	1
4	4SS0330104	固定銷	Pin	1
5	4SS0330105	油線	Oil Wick	1
6	4SS0330106	刀組座	Knife Base	1
7	8MM06401210A	螺絲	Screw	2
8	4SS0330108	驅動叉	Driving Lever	1
9	4SS0330109	彈簧	Spring	1
10	4SS0330110	螺樁	Stud	1
11	4SS0330111	活動刀片	Movable Knife	1
12	8MB04280607D	螺絲	Screw	1
13	8MA03200206A	螺帽	Nut	1
14	8MN03200400A	螺絲	Screw	1
15	4SS0330115	固定刀片	Fixed Knife	1
16	8MB95301008A	螺絲	Screw	1
17	8ME75180504A	螺絲	Screw	1
18	4SS0330118	護蓋	Cover	1
19	8MB75180605A	螺絲	Screw	1
20	8MB02160304A	螺絲	Screw	1
21	2120000702	驅動銷	Pin	1
22	4SS0330122	滑塊	Slide Block	1
23	8MB75180305K	螺絲	Screw	1
24	4SS0330124	布板側檔	Fabric Guard	1
25	4SS0330125	型號貼紙	Type Label	1
26	8MB95401008A	螺絲	Screw	1
27	8MC04280608D	螺絲	Screw	2

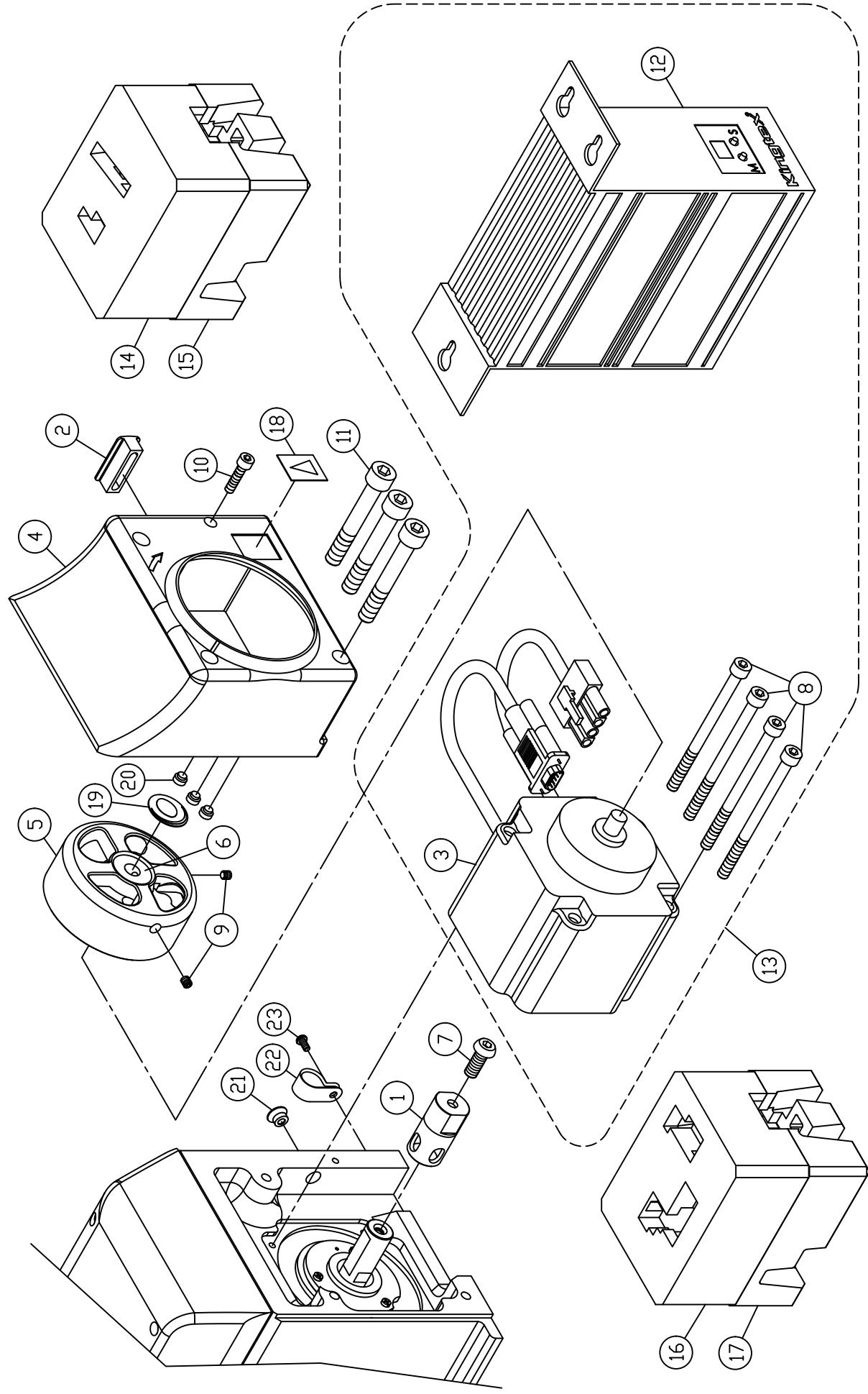
US040 下吸式自動切線 UNDER SUCTION TYPE



US040 下吸式自動切線 Under Suction Type

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4US0400101	刀座	Frame	1
2	8MC95300808E	螺絲	Screw	2
3	4US0400103	油線	Oil Wick	1
4	4US0400104	固定銷	Pin	1
5	4US0400105	型號貼紙	Name Plate	1
6	66453-8	潤滑指示貼紙	Oil Mark	1
7	4US0400139	護蓋	Cover	1
8	8MB03200406A	螺絲	Screw	1
9	8MB03200405A	螺絲	Screw	1
10	4US0400110	護蓋	Cover	1
11	8MB03200305A	螺絲	Screw	2
12	4US0400112	支架	Bracket	1
13	8MC04280807D	螺絲	Screw	2
14	4SS0330106	刀組座	Bracket	1
15	8MM06401210A	螺絲	Screw	2
16	4US0400116	擺動臂	Arm	1
17	4US0400117	襯套	Bush	1
18	2120000151	墊圈	Washer	1
19	4US0400119	固定銷	Pin	1
20	8MB95301008A	螺絲	Screw	1
21	4US0400121	固定刀片	Upper Knife	1
22	4US0400122	導套	Bush	1
23	8MB04280507K	螺絲	Screw	1
24	8ME03200406A	螺絲	Screw	2
25	4US0400125	活動刀片	Lower Knife	1
26	8ME03200406A	螺絲	Screw	1
27	4US0400127	旋轉臂	Level	1
28	8MA03200206A	螺帽	Nut	1
29	8MN03200400A	螺絲	Screw	1
30	4US0400130	擺動接頭	Joint	1
31	4US0400131	滑塊	Block	1
32	4US0400132	壓縮彈簧	Spring	1
33	8MB85240705A	螺絲	Screw	1
34	90ER040	E形扣環	E-Ring	1
35	2120000702	驅動銷	Driver Pin	1
36	4SS0330122	滑塊	Block	1
37	8MB75180305K	螺絲	Screw	1
38	8ME02160403A	螺絲	Screw	2

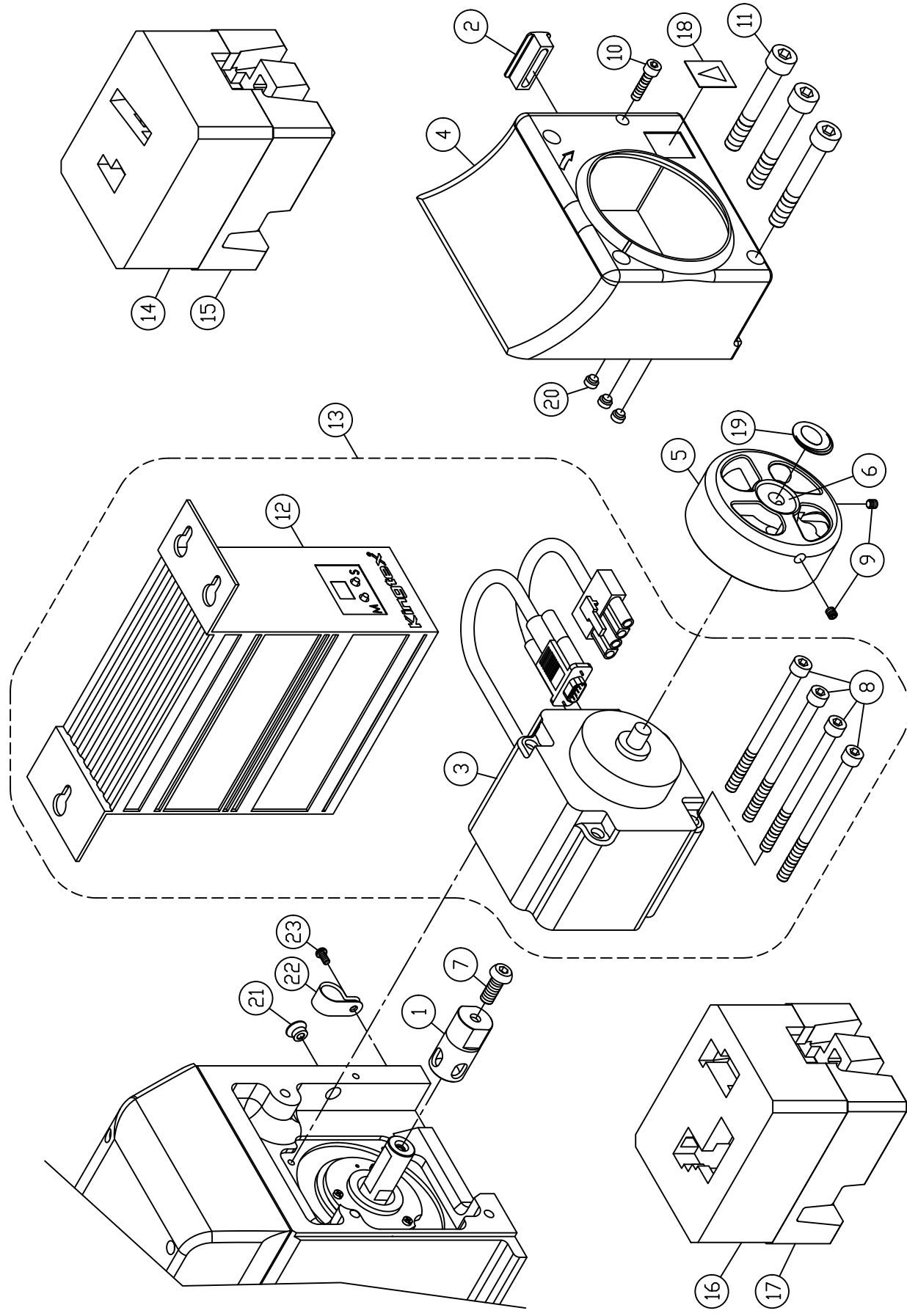
MN022 直驅馬達 LINER - MOTOR



MN022 直驅馬達 Liner - Motor

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0220101	套筒	Collar	1
2	4MN0210102	孔塞	Plug	1
3	4MN0220103	小型馬達 (2VP3421209C0G)	Mini - Motor	1
4	4MN0220124	馬達護蓋	Cover	1
5	4MN0220105	手輪	Pulley	1
6	4MN0220106	手輪套筒	Pulley Collar	1
7	8MP06401611A	螺絲	Screw	1
8	8MM05327509B	螺絲	Screw	4
9	8MN06400800A	螺絲	Screw	2
10	8MM04283407B	螺絲	Screw	1
11	8MM05326509B	螺絲	Screw	3
12	4MN0220107	控制箱 (GD40-4-K1-220)	Control Box	1
13	/SC701	UHD直驅馬達組 (1G4M54K112303)	Liner - Motor Asm.	1
14	66745-4	UHD9000 保麗龍(上)	EPS (Top)	1
15	66745-5	UHD9000 保麗龍(下)	EPS (Down)	1
16	66745-6	UHD9300 保麗龍(上)	EPS (Top)	1
17	66745-7	UHD9300 保麗龍(下)	EPS (Down)	1
18	66453-3	安全指示貼紙	Name Plate	1
19	66485-10	手輪銘板	Plate	1
20	2120000137	孔塞	Plug	3
21	22100002271	灰色孔塞	Plug	1
22	4MN0210108	管夾 (9/16)	Holder	1
23	8MC04280807D	螺絲	Screw	1

MN024 直驅馬達 LINER - MOTOR

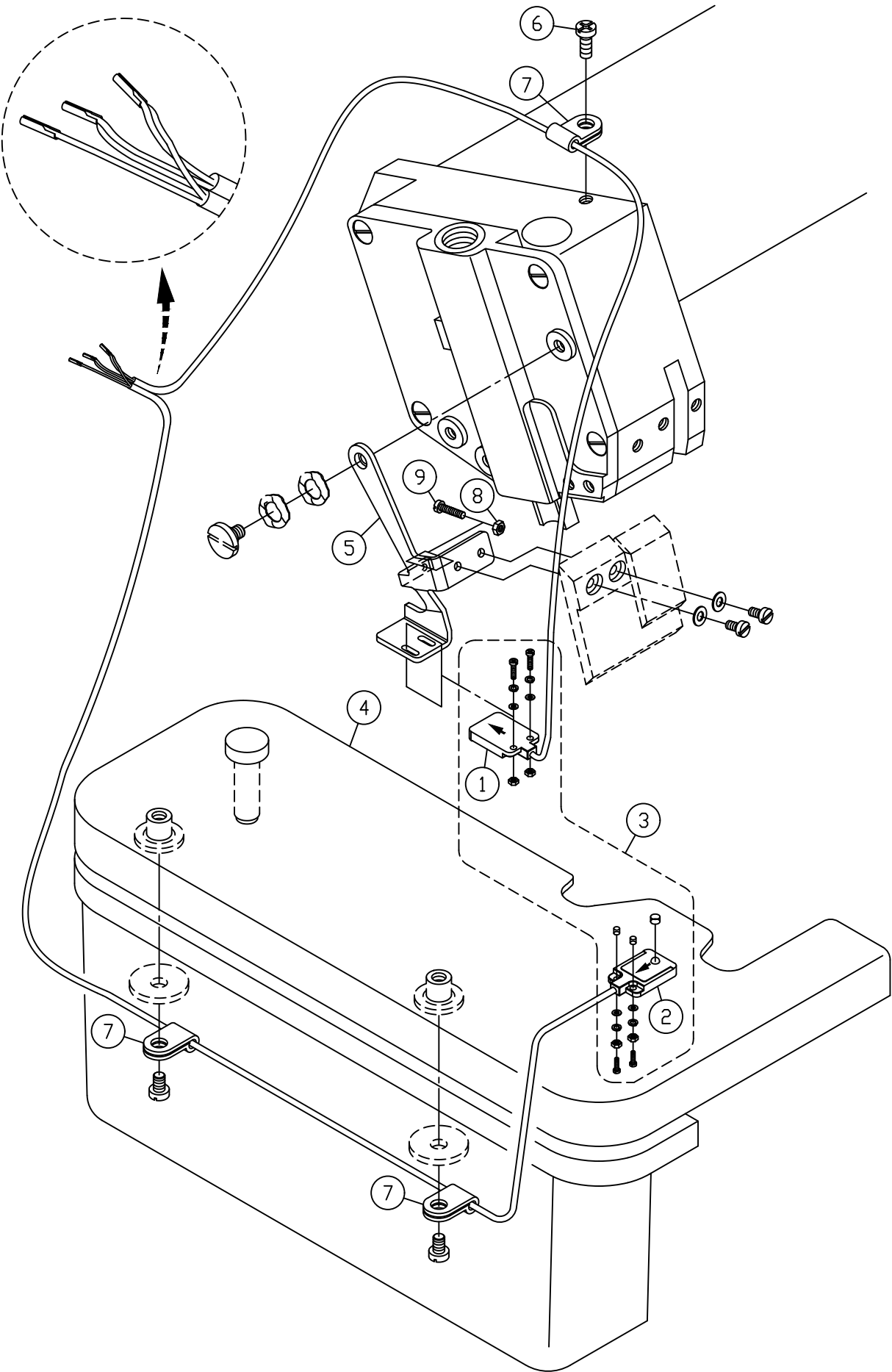


MN024 直驅馬達 Liner - Motor

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0220101	套筒	Collar	1
2	4MN0210102	孔塞	Plug	1
3	4MN0240103	小型馬達 (2VP3432209C01)	Mini - Motor (500W)	1
4	4MN0220124	馬達護蓋	Cover	1
5	4MN0220105	手輪	Pulley	1
6	4MN0220106	手輪套筒	Pulley Collar	1
7	8MP06401611A	螺絲	Screw	1
8	8MM05328009B	螺絲	Screw	4
9	8MN06400800A	螺絲	Screw	2
10	8MM04283407B	螺絲	Screw	1
11	8MM05326509B	螺絲	Screw	3
12	4MN0240107	控制箱 (GD50-4-K1-220)	Control Box (500W)	1
13	/SC703	UHD直驅馬達組 (1G4M54K112402)	Liner - Motor Asm. (500W)	1
14	66745-4	UHD9000 保麗龍(上)	EPS (Top)	1
15	66745-5	UHD9000 保麗龍(下)	EPS (Down)	1
16	66745-6	UHD9300 保麗龍(上)	EPS (Top)	1
17	66745-7	UHD9300 保麗龍(下)	EPS (Down)	1
18	66453-3	安全指示貼紙	Name Plate	1
19	66485-10	手輪銘板	Plate	1
20	2120000137	孔塞	Plug	3
21	22100002271	灰色孔塞	Plug	1
22	4MN0210108	管夾 (9/16)	Holder	1
23	8MC04280807D	螺絲	Screw	1
24	4MN0210109-1	- - - - -	- - - - -	停用

SE010 對照式電眼開關組 相關零件

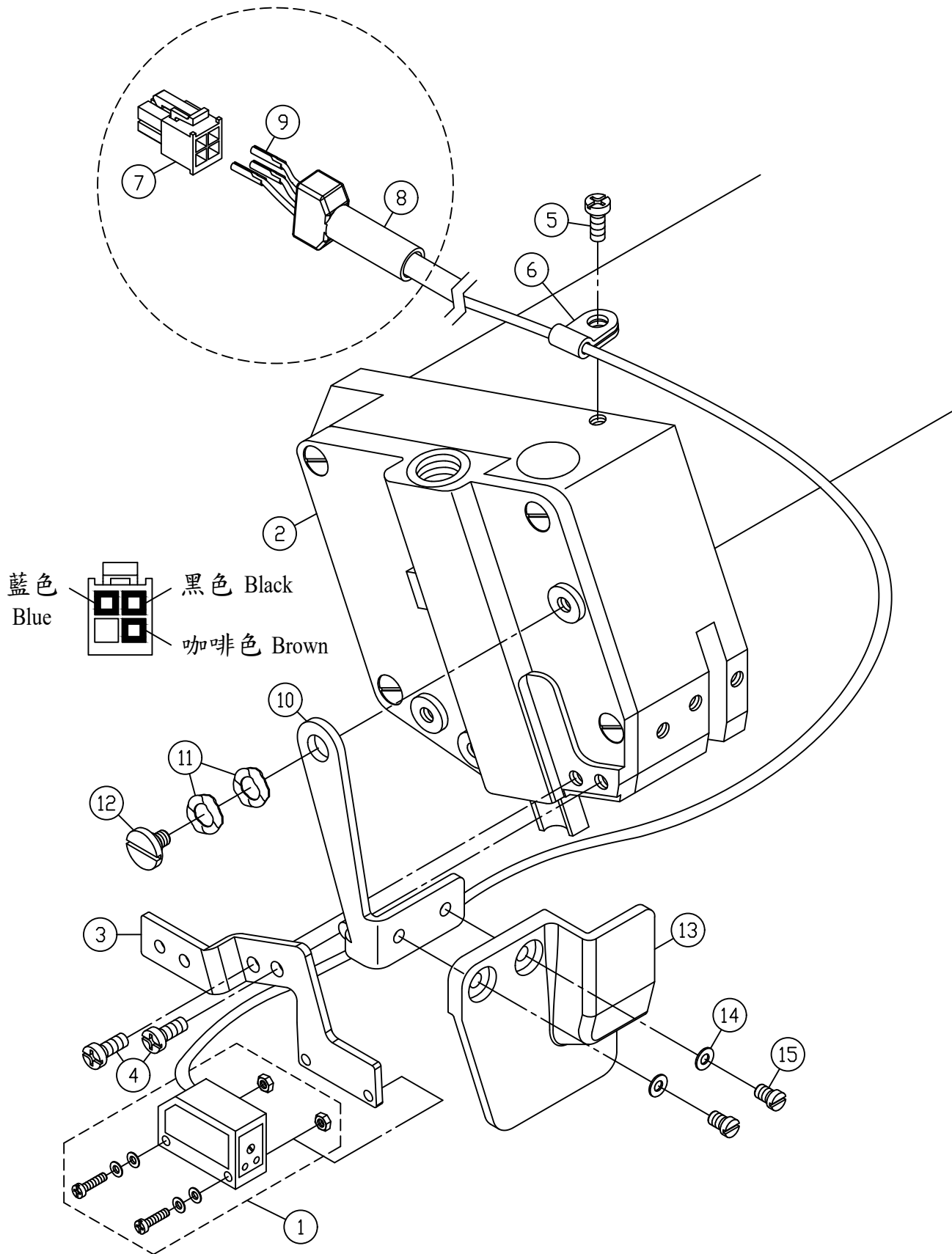
THROUGH BEAM ELECTRONIC EDGE SENSOR SET PARTS COMPONENT
FOR SE010



SE010 對照式電眼開關組 相關零件**Through Beam Electronic Edge Sensor Set Parts Component For SE010**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4SE0100101	上電眼(單)	Photosensor Up	1
2	4SE0100102	下電眼(雙)	Photosensor Down	1
3	4SE010A	對照式電眼組	Photosensor Asm. (PK5-005N)	1
4	2120000148-1	布板	Cloth Plate	1
5	2120000164-1	支架	Bracket	1
6	8MC04280807D	螺絲	Screw	1
7	4TR0130111	線夾	Cord Clamp (1/8")	3
8	8MA03200206A	螺帽	Nut	1
9	8MC03201306D	螺絲	Screw	1

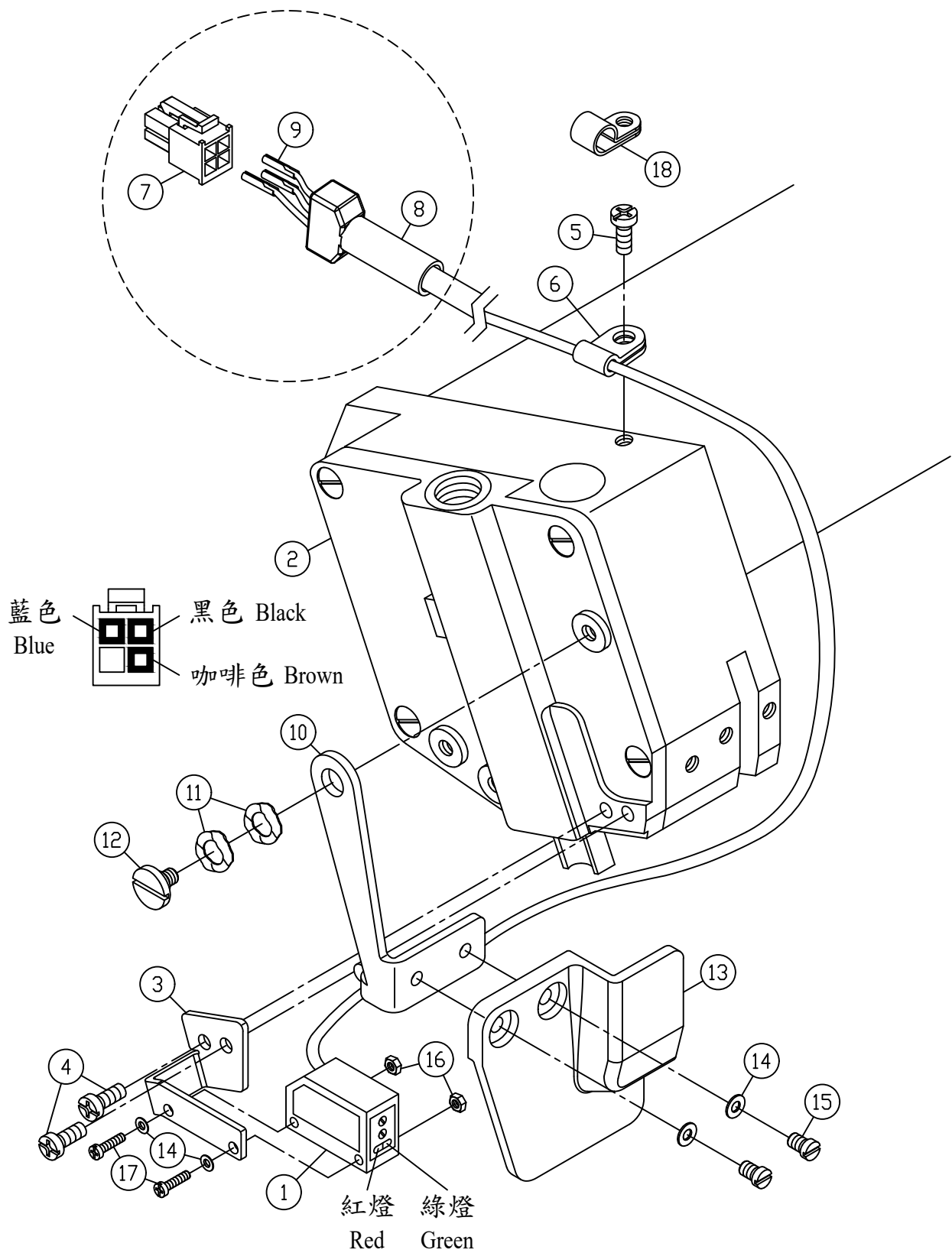
SE011 反射式電眼開關組 相關零件
REFLECTIVE TYPE EDGE SENSOR SET. (FOR MD-4-U9-220)



SE011 反射式電眼開關組 相關零件**Reflective Type Edge Sensor Set. (For MD-4-U9-220)**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4SE0010101	電眼	Photosensor	1
2	4TC0110109	針棒側蓋	Side Cover	1
3	4SE0110101	支架	Bracket	1
4	8MC04280607D	螺絲	Screw	2
5	8MC04280807D	螺絲	Screw	1
6	4PFE040103	管夾 (3/16")	Thread Pipe Stay	1
7	4SE0110102	4P公扣連接器	Power Cord	1
8	4SE0110103	連接器套頭4P	Power Cord Cap	1
9	4SE0110104	4P母端子	Power Cord	3
10	4BL1240608	支架	Bracket	1
11	2120000150	波形墊圈	Waved Washer	2
12	8MB04280711E	螺絲	Screw	1
13	4BL1240607	護目鏡	Finder Guard	1
14	90PW030	墊圈	Washer	2
15	8MB03200505K	螺絲	Screw	2

SE012 反射式電眼開關組 相關零件
REFLECTIVE TYPE EDGE SENSOR SET.

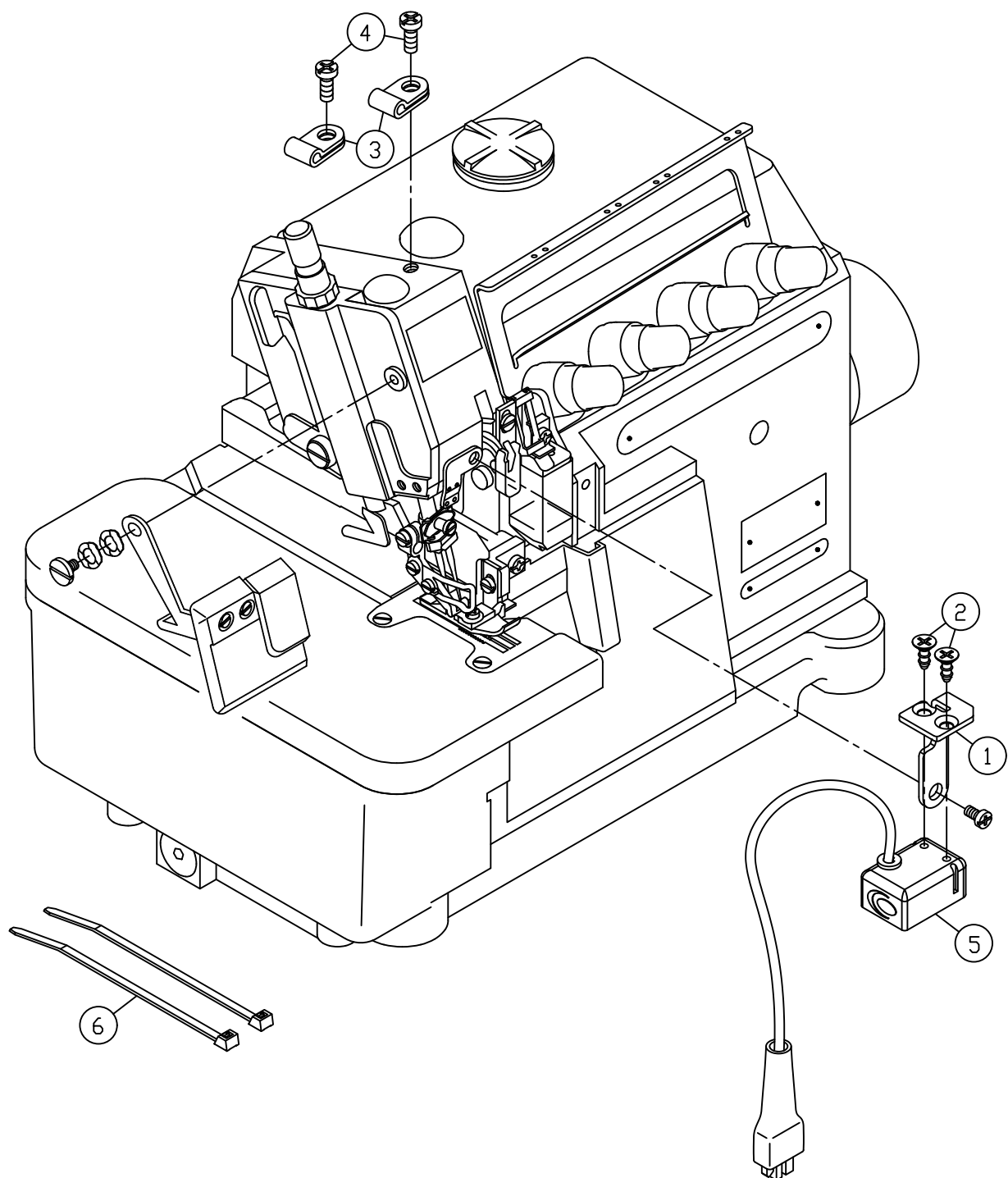


SE012 反射式電眼開關組 相關零件
Reflective Type Edge Sensor Set.

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4SE0120101	電眼	Photosensor	1
2	4TC0110109	針棒側蓋	Side Cover	1
3	4SE0110105	支架	Bracket	1
4	8MC04280607D	螺絲	Screw (UH01-27)	2
5	8MC04280807D	螺絲	Screw (C01-30)	1
6	4PFE040103	管夾 (3/16")	Thread Pipe Stay	1
7	4SE0110102	4P公扣連接器	Power Cord	1
8	4SE0110103	連接器套頭4P	Power Cord Cap	1
9	4SE0110104	4P母端子	Power Cord	3
10	4BL1240608	支架	Bracket	1
11	2120000150	波形墊圈	Waved Washer	2
12	8MB04280711E	螺絲	Screw (UH01-65)	1
13	4BL1240607	護目鏡	Finder Guard	1
14	90PW030	墊圈	Washer	4
15	8MB03200505K	螺絲	Screw (S03-38-01)	2
16	8MA03200306A	螺帽	Nut (FTB-01-11)	2
17	8MC03201606D	螺絲	Screw (UTB1-03-35)	2
*	18	4PFE050113	固定夾 (1/4")	1

* For TL004 TL005

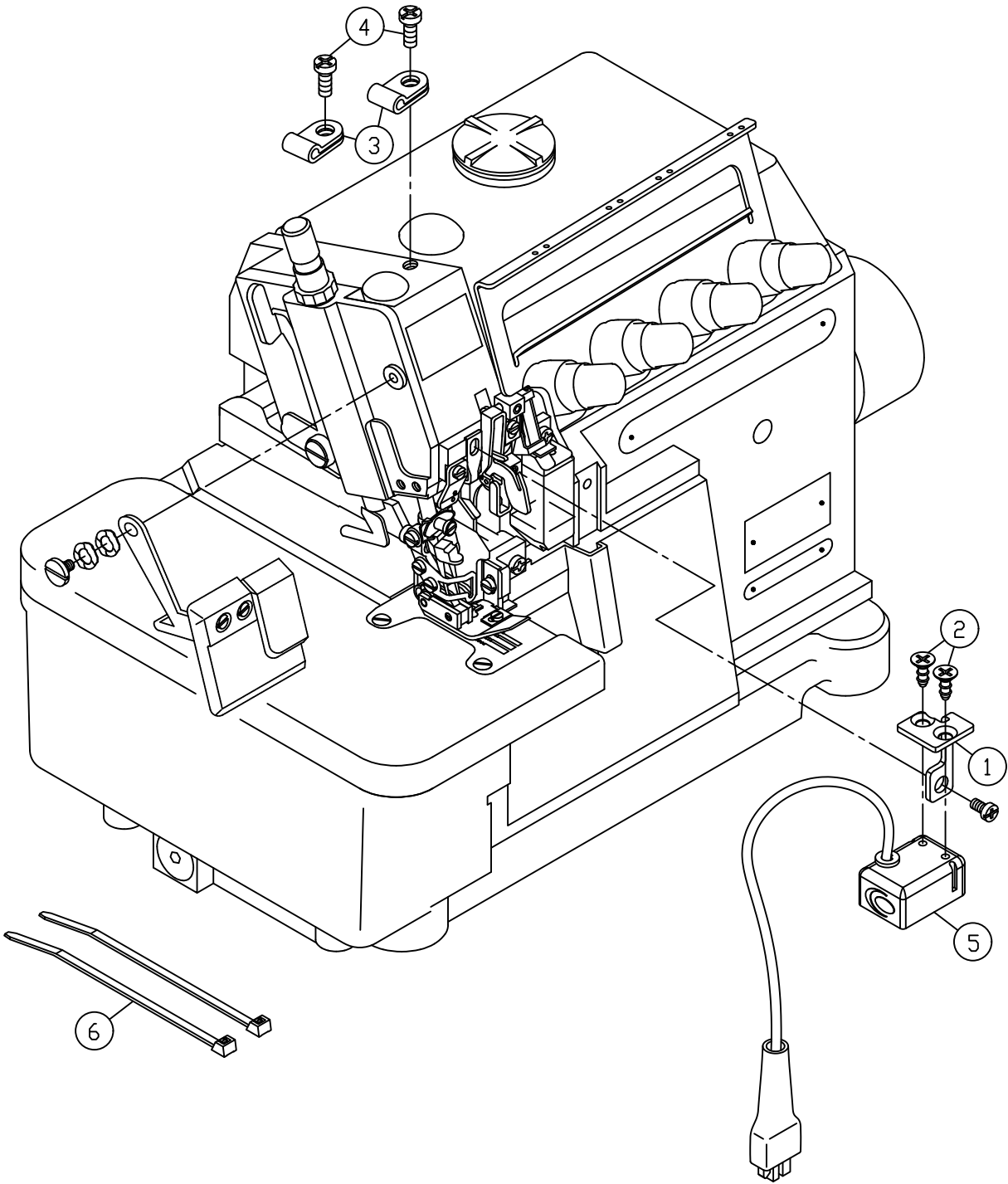
TL004 燈組 LED LIGHT ASM. (FOR 3、4 THREAD)



TL004 燈組 LED Light Asm. (For 3、4 Thread)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4TL0040101	支架	Holder Bracket	1
2	8TE03440806A	螺絲	Screw	2
3	4TR0130111	線夾	Cord Clamp (1/8")	2
4	8MC04280807D	螺絲	Screw	2
5	224A0001605	燈組	Light Asm.	1
6	4UTB020306	束線	Plastic Binding Wire	2

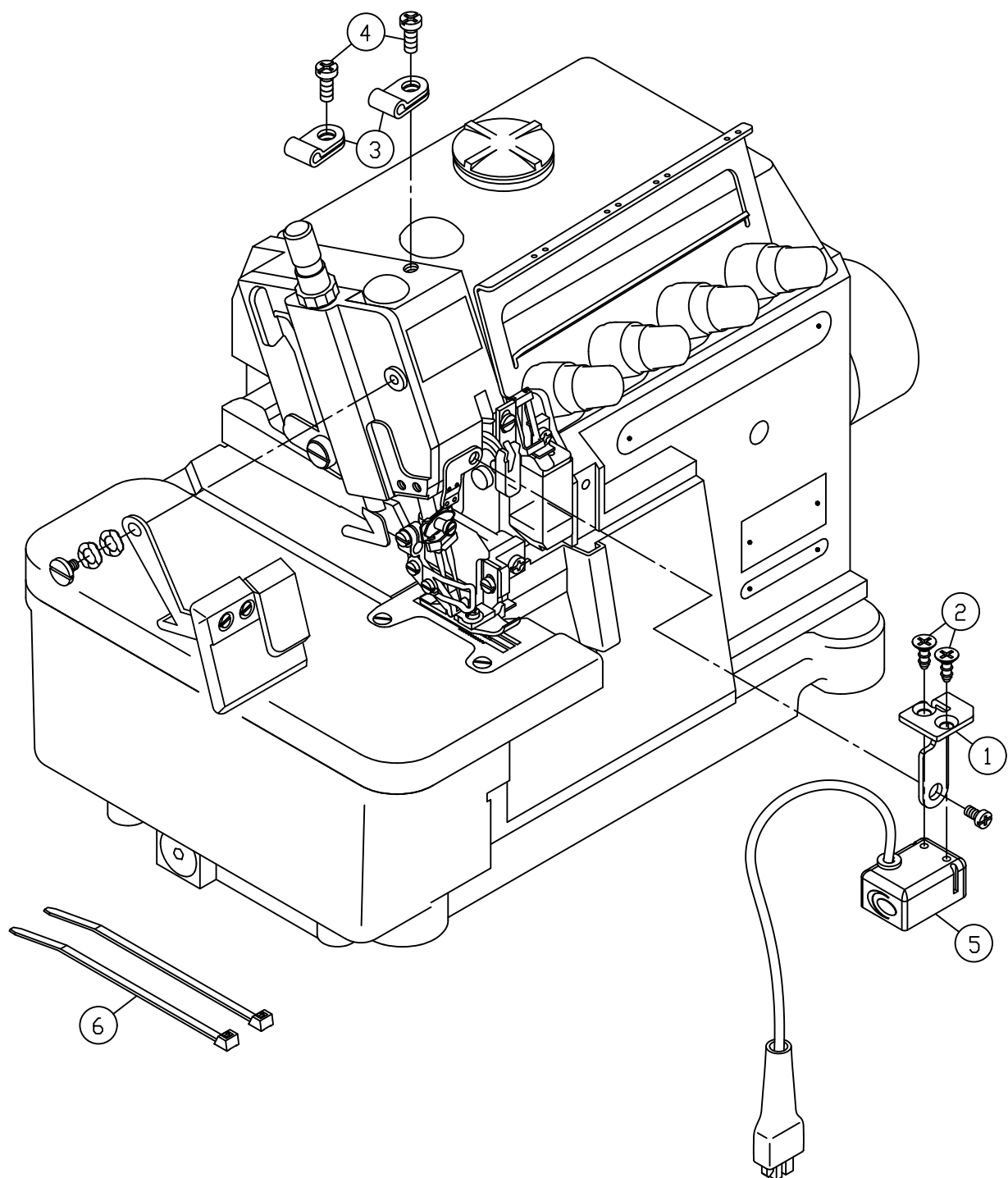
TL005 燈組 LED LIGHT ASM. (FOR 5 THREAD)



TL005 燈組 LED Light Asm. (For 5 Thread)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4TL0050101	支架	Holder Bracket	1
2	8TE03440806A	螺絲	Screw	2
3	4TR0130111	線夾	Cord Clamp (1/8")	2
4	8MC04280807D	螺絲	Screw	2
5	224A0001605	燈組	Light Asm.	1
6	4UTB020306	束線	Plastic Binding Wire	2

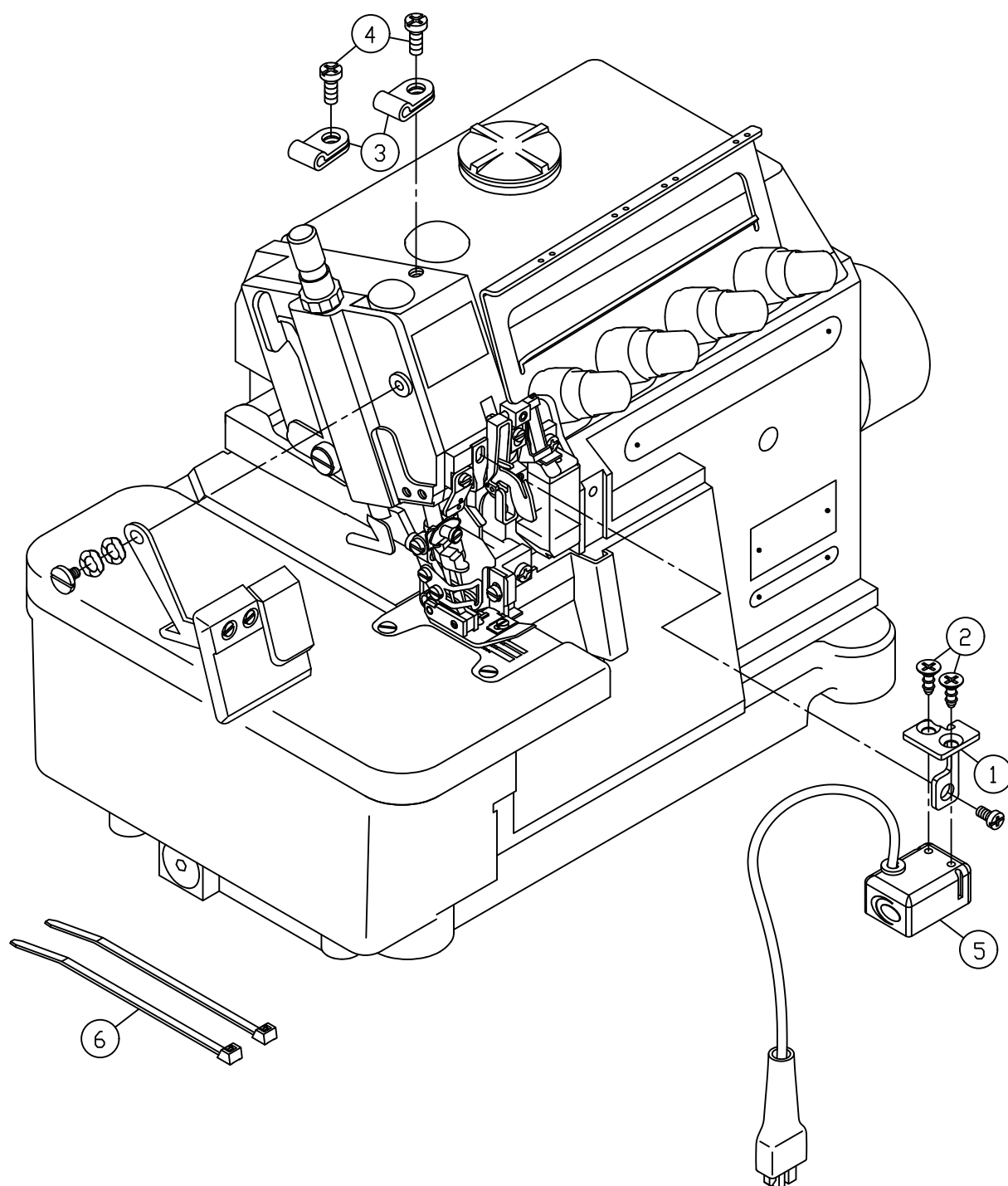
TL504 燈組 LED LIGHT ASM. (FOR 3、4 THREAD)



TL504 燈組 LED Light Asm. (For 3、4 Thread)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4TL0040101	支架	Holder Bracket	1
2	8TE03440806A	螺絲	Screw	2
3	4TR0130111	線夾	Cord Clamp (1/8")	2
4	8MC04280807D	螺絲	Screw	2
5	4TL0040102	燈組	Light Asm. (DC 5V)	1
6	4UTB020306	束線	Plastic Binding Wire	2

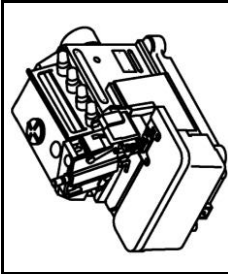
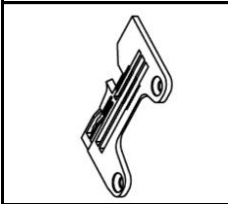
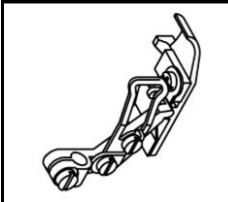
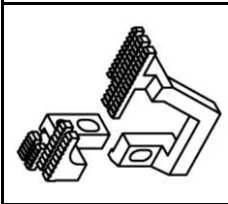
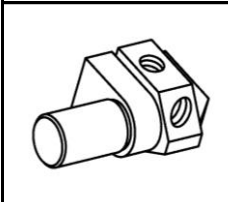
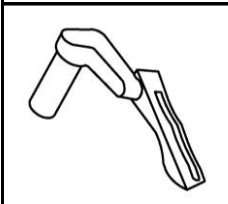
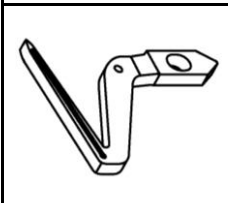
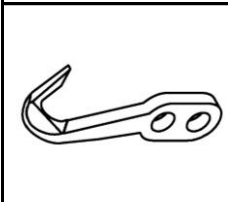
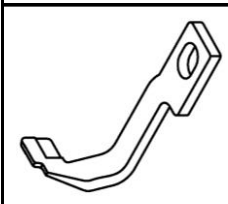
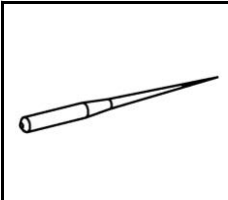
TL505 燈組 LED LIGHT ASM. (FOR 5 THREAD)



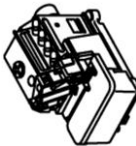
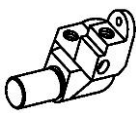
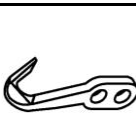
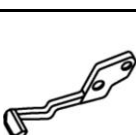
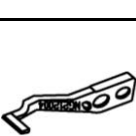
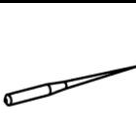
TL505 燈組 LED Light Asm. (For 5 Thread)

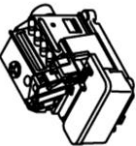
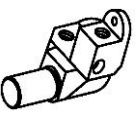
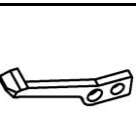
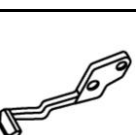
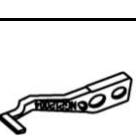
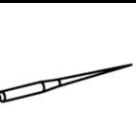
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4TL0050101	支架	Holder Bracket	1
2	8TE03440806A	螺絲	Screw	2
3	4TR0130111	線夾	Cord Clamp (1/8")	2
4	8MC04280807D	螺絲	Screw	2
5	4TL0040102	燈組	Light Asm. (DC 5V)	1
6	4UTB020306	束線	Plastic Binding Wire	2

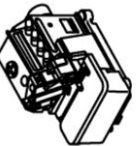
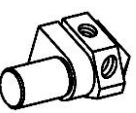
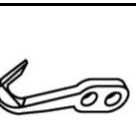
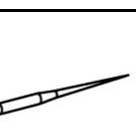
UH9000 系列車型零件一覽表 Series Gauge Parts List

									
機型 Machinetype	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	縫針 Needle
UH90B3-022-F02	5212TP0044	5212PF0B02	5212DG0001	5212NC0003	5212UL0004	5212LL0001	5212NG0002	5212NG0001	66732-9
UH90B3-022-F04	5212TP0B02	5212PF0B02	5212DG0B02	5212NC0003	5212UL0004	5212LL0001	5212NG0002	5212NG0001	66732-9
UH9003-032-M04	5212TP0013	5212PF0005	5212DG0001	5212NC0003	5212UL0001	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9003-053-M04	5212TP0020	5212PF0002	5212DG0002	5212NC0003	5212UL0001	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9003-053-H04	5212TP0011	5212PF0002	5212DG0901	5212NC0003	5212UL0001	5212LL0001	5212NG0002	5212NG0001	66732-14
UH9013-032-L05	5212TP0013	5212PF0101	5212DG0001	5212NC0003	5212UL0001	5212LL0001	5212NG0002	5212NG0001	66732-9
UH9023-032-M04	5212TP0055	5212PF0201	5212DG0201	5212NC0003	5212UL0001	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9023B-032-M04	5212TP0050	5212PF0201	5212DG0201	5212NC0003	5212UL0001	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9083-053-H04	5212TP0011	5212PF0801	5212DG0901	5212NC0003	5212UL0001	5212LL0001	5212NG0002	5212NG0001	66732-14
UH9084-243-H14	5212TP0026	5212PF0802	5212DG0901	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-14
UH9004-232-M14	5212TP0018	5212PF0003	5212DG0001	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004-232F-M14	5212TP0028	5212PF0003	5212DG0009	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004-233-M14	5212TP0016	5212PF0003	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004-242-M14	5212TP0022	5212PF0003	5212DG0009	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004-243-M14	5212TP0015	5212PF0004	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004-253-M14	5212TP0024	5212PF0004	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004-253-H14	5212TP0025	5212PF0004	5212DG0901	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-14
UH9004-263-M14	5212TP0021	5212PF0006	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004-353-M12	5212TP0023	5212PF0007	5212DG0007	5212NC0006	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9024-242-M14	5212TP0056	5212PF0202	5212DG0201	5212NC0001-1	5212UL0002	5212LL0003	5212NG0002	5212NG0001	66732-11
UH9024B-242-M14	5212TP0029	5212PF0202	5212DG0201	5212NC0001-1	5212UL0002	5212LL0003	5212NG0002	5212NG0001	66732-11
UH9094-243-H14	5212TP0019	5212PF0902	5212DG0901	5212NC0001-1	5212UL0003	5212LL0002	5212NG0002	5212NG0001	66732-14
UH9004-243E-M14	5212TP0015	5212PF0902	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9044-243-M14	5212TP0015	5212PF0404	5212DG0404	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9064-243-M14	5212TP0015	5212PF0601	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9074-243-M14	5212TP0015	5212PF0601	5212DG0404	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11

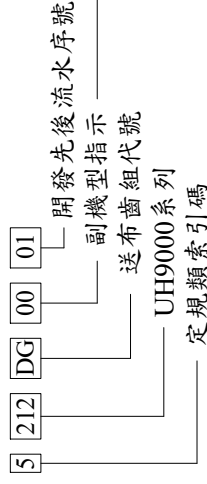
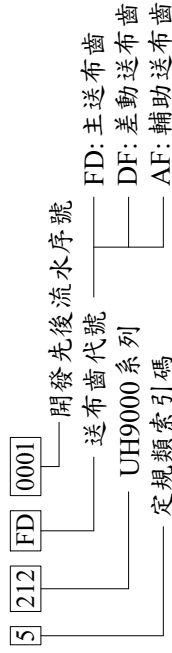
UH9000 系列車型零件一覽表 Series Gauge Parts List

												
機型 Machinetype	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	鏈導針 Needle Guard	鏈導針 Needle Guard	鏈結線鉤 Needle Looper	縫針 Needle
UH9005-232-L16	5212TP0035	5212PF0013	5212DG0003	5212NC0005	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9005-332C-L16	5212TP0032	5212PF0012	5212DG0003	5212NC0004	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9005-332-M16	5212TP0032	5212PF0010	5212DG0003	5212NC0004	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9005-352-M16	5212TP0036	5212PF0010	5212DG0003	5212NC0004	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9005-353-M16	5212TP0031	5212PF0010	5212DG0004	5212NC0004	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9005-553-M16	5212TP0030	5212PF0011	5212DG0005	5212NC0002	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9005-553-H16	5212TP0039	5212PF0011	5212DG0006	5212NC0002	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-16
UH9045-353-M16	5212TP0038	5212PF0402	5212DG0401	5212NC0004	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9055-353-M16	5212TP0040	5212PF0501	5212DG0501	5212NC0004	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9065-353-M16	5212TP0031	5212PF0703	5212DG0004	5212NC0004	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9075-353-M16	5212TP0038	5212PF0703	5212DG0401	5212NC0004	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9075/A-353-M16	5212TP0038	5212PF0701	5212DG0401	5212NC0004	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9105-553-X16	5212TP0043	5212PF1001	5212DG1001	5212NC1001	5212UL0006	5212LL0002	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-19
UH9006-3243-M44	5212TP0041	5212PF0015	5212DG0005	5212NC0007	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9006-5243-M44	5212TP0042	5212PF0014	5212DG0005	5212NC0008	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11

												
機型 Machinetype	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	前導針器 Needle Guard (Front)	後導針器 Needle Guard (After)	鏈導針 Needle Guard	鏈導針 Needle Guard	鏈結線鉤 Needle Looper	縫針 Needle
UH9034-503-M45	5212TP3401	5212PF0301	5212DG0301	5212NC3401	—	—	5212NG0007	5212NG0006	5212NG0003	5212NG0004	5212CL0003	66732-14

										
機型 Machinetype	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	縫針 Needle	縫針 Needle
UH9002-032-M02	5212TP0013	5212PF0005	5212DG0001	5212NC0003	5212UL0007	5212LL0001	5212NG0002	5212NG0001	66732-11	66732-11
UH9002-053-M02	5212TP0020	5212PF0002	5212DG0002	5212NC0003	5212UL0007	5212LL0001	5212NG0002	5212NG0001	66732-11	66732-11

UH90 3 UH90 4 UH90 5 系列送布齒列表



- 00: 基本型
02: 線頭包覆
03: 雙鎖鍵縫
04: 摺景
05: 安全縫
09: 補強帶
10: 特厚布料
0B: 細邊

送布齒組件編號	5212DG0001
1 主送布齒	5212FD0002
2 差動送布齒	5212DF0003
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG0002
1 主送布齒	5212FD0001
2 差動送布齒	5212DF0001
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG0004
1 主送布齒	5212FD0011
2 差動送布齒	5212DF0005
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG0005
1 主送布齒	5212FD0011
2 差動送布齒	5212DF0002
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG0006
1 主送布齒	5212FD0016
2 差動送布齒	5212DF0008
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG0007
1 主送布齒	5212FD0005
2 差動送布齒	5212DF0013
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG0201
1 主送布齒	5212FD0003
2 差動送布齒	5212DF0004
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG0301
1 主送布齒	5212FD0018
2 差動送布齒	5212DF0015
3 輔助送布齒	5212AF0005

送布齒組件編號	5212DG0401
1 主送布齒	5212FD0014
2 差動送布齒	5212DF0009
3 輔助送布齒	5212AF0001

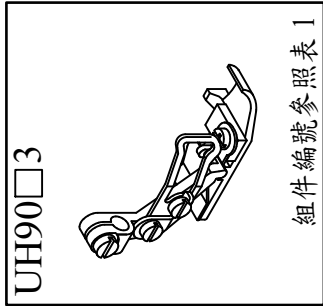
送布齒組件編號	5212DG0501
1 主送布齒	5212FD0011
2 差動送布齒	5212DF0010
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG0901
1 主送布齒	5212FD0004
2 差動送布齒	5212DF0011
3 輔助送布齒	5212AF0001

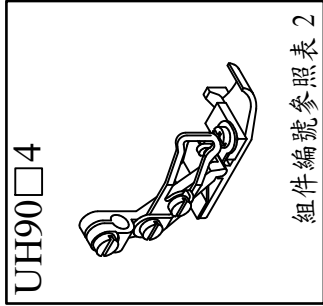
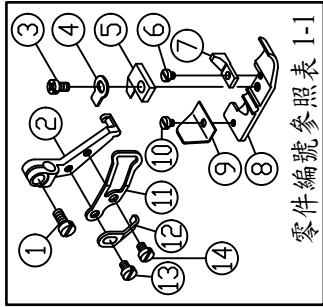
送布齒組件編號	5212DG1001
1 主送布齒	5212FD0017
2 差動送布齒	5212DF0014
3 輔助送布齒	5212AF0004

送布齒組件編號	5212DG0B02
1 主送布齒	5212FD0B02
2 差動送布齒	5212DF0B02
3 輔助送布齒	5212AF0B02

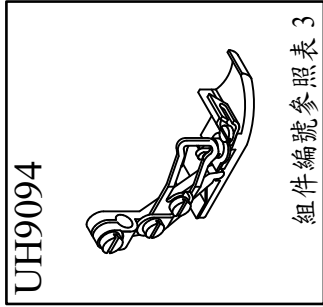
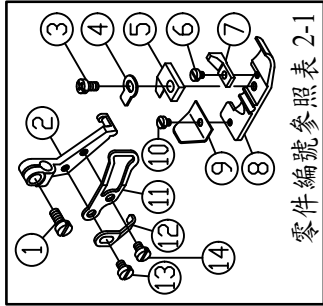
UH90□3 UH90□4 系列壓腳組件(零件)一覽表



組件編號參照表 1



組件編號參照表 2



組件編號參照表 3

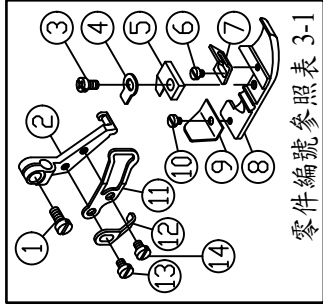


表 1

機 型	壓腳組件編號
UH9002-032-M02	5212PF0005
UH9002-053-M02	5212PF0002
UH9003-032-M04	5212PF0005
UH9003-053-M04	5212PF0002
UH9003-053-H04	5212PF0002
UH9023-032-M04	5212PF0201
UH9023B-032-M04	5212PF0201

表 1-1

序號	零件編號	序號	零件編號
1	8MB85240806P	8	參照表 1-2
2	5212PF0002C	9	5212PF0002E
3	8SB32440606A	10	8SB24560305P
4	5212PF0002H	11	5212PF0002G
5	參照表 1-2	12	5212PF0002F
6	8SB24560405P	13	8MB03200506A
7	5212PF0002D	14	8MB03200406K

表 1-2

組件編號	序號	5	8
5212PF0002	5212PF0002B	5212PF0002B	5212PF0002A
5212PF0005	5212PF0005B	5212PF0005B	5212PF0002A
5212PF0201	5212PF0201B	5212PF0201B	5212PF0201A

表 2

機 型	壓腳組件編號
UH9004-232-M14	5212PF0003
UH9004-232F-M14	5212PF0003
UH9004-233-M14	5212PF0003
UH9004-242-M14	5212PF0003
UH9004-243-M14	5212PF0004
UH9004-253-M14	5212PF0004
UH9004-253-H14	5212PF0004
UH9004-263-M14	5212PF0006
UH9004-353-M12	5212PF0007
UH9024-242-M14	5212PF0202
UH9024B-242-M14	5212PF0202

表 2-1

序號	零件編號	序號	零件編號
1	8MB85240806P	8	參照表 2-2
2	參照表 2-2	9	5212PF0002E
3	8SB32440606A	10	8SB24560305P
4	5212PF0002H	11	5212PF0002G
5	參照表 2-2	12	5212PF0002F
6	8SB24560405P	13	8MB03200506A
7	5212PF0002D	14	8MB03200406K

表 3

機 型	壓腳組件編號
UH9004-243E-M14	5212PF0902
UH9094-243-H14	5212PF0902

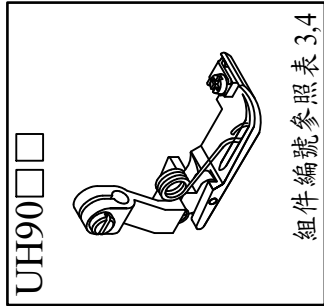
表 3-1

序號	零件編號	序號	零件編號
1	8MB85240806P	8	5210PF94A43B
2	5212PF0002C	9	5210PF03032E
3	8SB32440505A	10	8SB24560205A
4	5212PF0002H	11	5212PF0002G
5	5212PF0902B	12	5212PF0002F
6	8SB24560405P	13	8MB03200506A
7	5212PF0901D	14	8MB03200406K

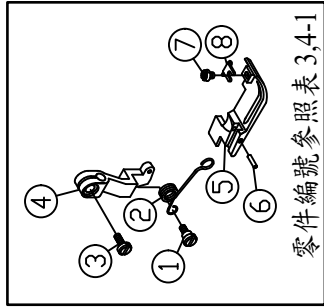
表 2-2

組件編號	序號	2	5	8
5212PF0003	5212PF0002C	5212PF0003B	5212PF0002A	
5212PF0004	5212PF0002C	5212PF0004B	5212PF0002A	
5212PF0006	5212PF0002C	5212PF0006B	5212PF0002A	
5212PF0007	5212PF0013C	5212PF0001B	5212PF0021A	
5212PF0202	5212PF0002C	5212PF0202B	5212PF0201A	

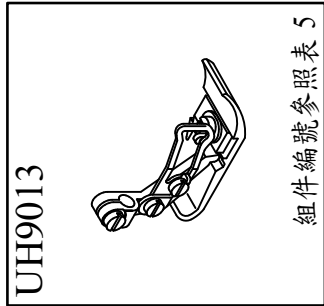
UH90 3 UH90 4 UH90 5 系列壓腳組件(零件)一覽表



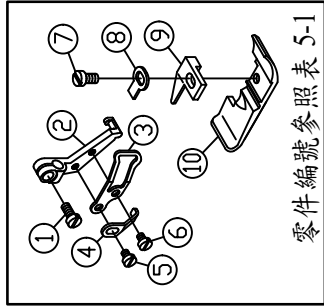
組件編號參照表 3,4



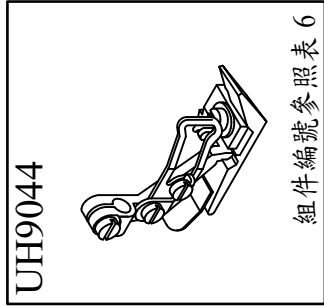
零件編號參照表 3,4-1



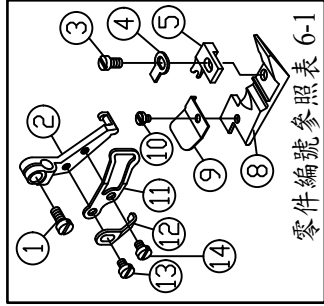
組件編號參照表 5



零件編號參照表 5-1



組件編號參照表 6



零件編號參照表 6-1

表 3

機	型	壓腳組件編號
UH9065-353-M16		5212PF0703(R1.2)
UH9075-353-M16		5212PF0703(R1.2)
UH9075/A-353-M16		5212PF0701(R3)

表 3-1

序號	零件編號	序號	零件編號
1	8SC32440406A	5	參照表 3-2
2	5210PF75C32D	6	5210PF34D03E
3	8SB36400606A	7	8SB24560305A
4	5212PF0701C	8	5210PF75C32C

表 3-2

序號	零件編號	壓腳組件編號
5	5210PF75C32B1	5212PF0701(R3)
	5210PF75C32B	5212PF0703(R1.2)

表 4

機	型	壓腳組件編號
UH9064-243-M14		5212PF0601
UH9074-243-M14		5212PF0601

表 4-1

序號	零件編號	序號	零件編號
1	8SC32440406A	4	5212PF0701C
2	5210PF75C32D	5	5210PF74A43B
3	8SB36400606A	6	5210PF34D03E

表 5

機	型	壓腳組件編號
UH9013-032-L05		5212PF0101

表 5-1

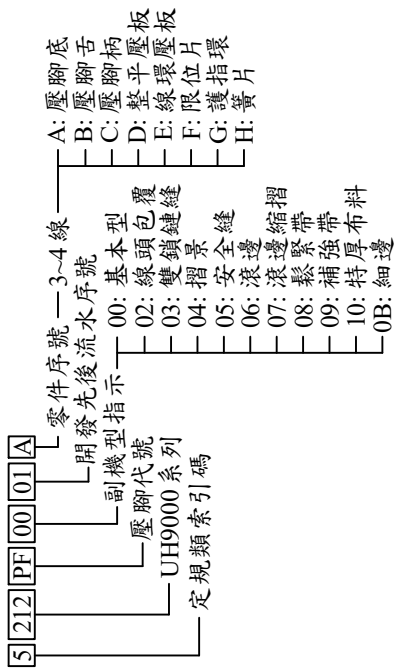
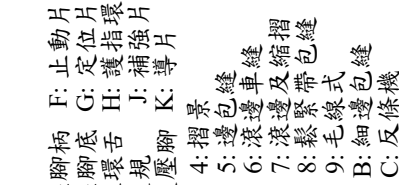
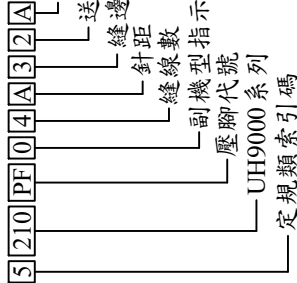
序號	零件編號	序號	零件編號
1	8MB85240806P	6	8MB03200406K
2	5212PF0002C	7	8SB32440505A
3	5212PF0002G	8	5212PF0002H
4	5212PF0002F	9	5210PF13032C
5	8MB03200506A	10	5210PF13032B

表 6

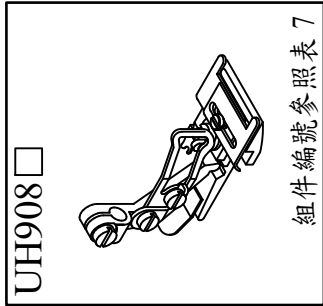
機	型	壓腳組件編號
UH9044-243-M14		5212PF0404

表 6-1

序號	零件編號	序號	零件編號
1	8MB85240806P	7	5210PF03032E
2	5212PF0002C	8	8SB24560205A
3	8SB32440505A	9	5212PF0002G
4	5212PF0002H	10	5212PF0002F
5	5210PF04A32C	11	8MB03200506A
6	5210PF43033B	12	8MB03200406K

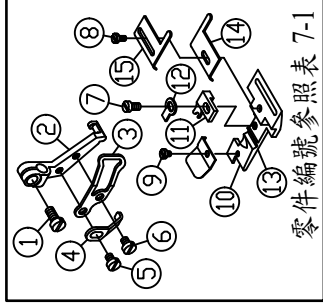


UH9 系列壓腳組件(零件)一覽表



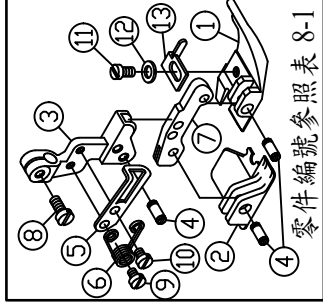
UH908

組件編號參照表 7



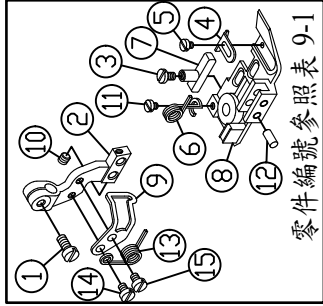
UH9105

組件編號參照表 8



UH9034

組件編號參照表 9



零件編號參照表 9-1

表 7

機	型	壓腳組件編號
UH9083-053-H04		5212PF0801
UH9084-243-H14		5212PF0802

表 8

機	型	壓腳組件編號
UH9105-553-X16		5212PF1001

表 9

機	型	壓腳組件編號
UH9034-503-M45		5212PF0301

表 7-1

序號	零件編號	序號	零件編號
1	8MB85240806P	9	8SB24560205A
2	5212PF0801C	10	5210PF03032E
3	5212PF0002G	11	參照表 7-2
4	5212PF0002F	12	5210PF03032G
5	8MB03200506A	13	5212PF0801A
6	8MB03200406K	14	5210PF83053J
7	8SB32440505A	15	5210PF83053K
8	8SB32440505A		

表 8-1

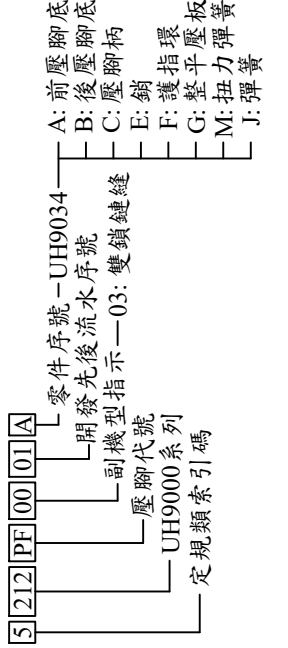
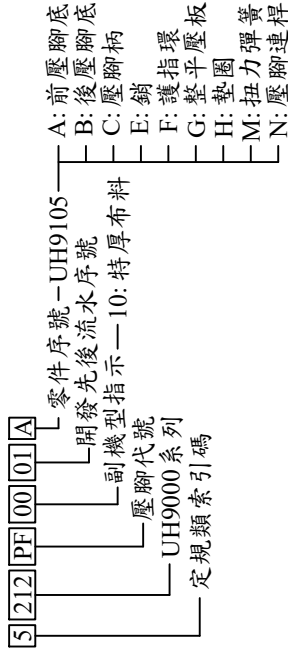
序號	零件編號	序號	零件編號
1	5212PF1001A	8	8MB85240806P
2	5212PF1001B	9	8MB03200506A
3	5212PF1001C	10	8MB03200406K
4	5212PF0011E	11	8SB32440505P
5	5212PF1001F	12	5212PF1001H
6	5212PF1001M	13	5212PF1001G
7	5212PF1001N		

表 9-1

序號	零件編號	序號	零件編號
1	8MB85240806P	9	5212PF0301F
2	5212PF0301C	10	8MN03200300A
3	8SB24560306A	11	8SB24560405P
4	5212PF0301G	12	5212PF0301E
5	8SB24560305P	13	5212PF0301M
6	5212PF0301J	14	8MB03200506A
7	5212PF0301B	15	8MB03200406K
8	5212PF0301A		

表 7-2

組件編號	序號	11
5212PF0801		5212PF0801B
5212PF0802		5212PF0802B



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66613	1	14	19	32	6670527	1(3、5)	13	42	30
66620	6	1	81	4	6670528	1(3、5)	13	41	30
66625	1	14	18	32	6670530	1(3、5)	13	43	30
66666	停用	14	30	32	6670531	2(4) 1(5)	13	35	30
66667	1	14	23	32					
66671	1	14	22	32	2100000210	1	2	10	6
66685	1	14	35	32	2100000212	2	1	4	2
66690	1	14	17	32	2100000223	2	1	100	4
66695	1	14	16	32	2100000223	1	7	46	16
66700	1	14	1	32	2100000223	2	9	48	20
66705	1	13	11	30	2100000223	2	10	7	22
66706	1	13	12	30	2100000223	停用	10-1	7	24
66707	1	13	13	30	2100000223	2	12	27	28
66715	1	14	28	32	2100000223	1	EG006、EG007	15	34
66720	1	14	27	32	2100000244	1	12	36	28
66721	1	14	26	32					
66722	1	14	20	32	2100000316	1	3	29	8
66792	1	12	21	28	2100000335	2	3	78	8
66792	1	12	22	28					
66792	1	12	23	28					
66792	1(3、4) 1(5)	12	50	28					
66800	3	3	60	8	2100000750	1	4	6	10
66800	1	12	48	28					
66820	1	14	13	32					
66831	1	14	29	32	2100001004	1	8	17	18
66840	1	14	14	32					
66911	1	13	1	30					
66941	4	13	2	30	2100001120	4	10	32	22
66956	4	13	3	30	2100001120	3(3) 4(4)	10-1	32	24
667001	1	14	10	32	2100001121	1	10	41	22
667002	2	14	2	32	2100001121	1	10	42	22
667003	4	14	3	32	2100001121	1	10	43	22
667004	2	14	4	32	2100001121	1	10	44	22
667005	2	14	5	32	2100001121	1(3、4)	10-1	41	24
667006	2	14	6	32	2100001121	1(3、4)	10-1	42	24
667007	2	14	7	32	2100001121	1(4)	10-1	43	24
667008	2	14	8	32	2100001121	1(3、4)	10-1	44	24
667009	2	14	9	32	2100001122	4	10	40	22
667051	1	13	21	30	2100001122	3(3) 4(4)	10-1	40	24
667052	1	13	22	30	2100001123	2	10	39	22
667053	1	13	23	30	2100001123	1(3、4)	10-1	39	24
667054	1	13	24	30	2100001124	1(4)	10-1	60	24
667055	2	13	25	30	2100001125	4	10	35	22
667056	1	13	26	30	2100001125	3(3) 4(4)	10-1	35	24
667057	1	13	16	30	2100001126	8	10	34	22
667058	2	13	14	30	2100001126	6(3) 8(4)	10-1	34	24
667059	4	13	15	30	2100001127	4	10	33	22
667061	2(4) 1(5)	13	36	30	2100001127	3(3) 4(4)	10-1	33	24
669111	停用	13	4	30	2100001132	1	10	36	22
6670510	2	13	17	30	2100001132	1(3、4)	10-1	36	24
6670511	1	13	19	30					
6670512	1	13	18	30	2100001521	1	12	14	28
6670513	1	13	20	30	2100001521	1	14	15	32
6670515	1	13	27	30	2100001534	11	12	61	28
6670516	1	13	28	30	2100001535	5	12	19	28
6670517	1	13	29	30	2100001536	7	12	18	28
6670518	1	13	30	30					
6670519	1	13	31	30	2100030749	1	4	16	10
6670520	1	13	32	30					
6670521	1(3、5)	13	37	30	2100041131	1	10	37	22
6670522	1(3、5)	13	38	30	2100041131	1(3、4)	10-1	37	24
6670523	2	13	33	30					
6670524	1	13	34	30					
6670525	1	13	40	30					
6670526	1	13	39	30					

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物料編號	數量	頁號	序號	頁數	物料編號	數量	頁號	序號	頁數
					2120000209	1	2	9	6
					2120000210	1	1	103	4
2100051112	1	10	11	22	2120000212	2(3、4) 3(5)	2	12	6
					2120000213	停用	2	13	6
2110001507	1	12	38	28					
					2120000301	1	3	1	8
					2120000303	2	3	3	8
2120000103	1	1	3	2	2120000310	1	3	10	8
2120000106	1	1	6	2	2120000313	3	3	13	8
2120000110	1	1	10	2	2120000315	1	3	15	8
2120000111	1	1	11	2	2120000316	1	3	16	8
2120000113	1	1	13	2	2120000319	1	3	19	8
2120000114	1	1	14	2	2120000323	1	3	23	8
2120000116	1	1	16	2	2120000324	1	3	24	8
2120000118	1	1	18	2	2120000328	1	3	28	8
2120000122	1	1	22	2	2120000331	1	3	31	8
2120000128	1	1	28	2	2120000332	1	3	32	8
2120000129	1	1	29	2	2120000334	1	3	34	8
2120000130	1	1	30	2	2120000336	1	3	36	8
2120000132	1	1	32	2	2120000338	2	3	38	8
2120000133	1	1	33	2	2120000341	1	3	41	8
2120000135	1	1	35	2	2120000344	1	3	44	8
2120000137	2	1	37	2	2120000345	1	3	45	8
2120000137	2	7	28	16	2120000346	1	3	46	8
2120000137	3	MN022	20	40	2120000348	1	3	48	8
2120000137	3	MN024	20	42	2120000349	1	3	49	8
2120000143	1	1	43	2	2120000351	1	3	51	8
2120000144	1	1	44	2	2120000352	1	3	52	8
2120000146	1	1	46	2	2120000353	1	3	53	8
2120000147	1	1	47	2	2120000354	1	3	54	8
2120000148	1	1	48	2	2120000375	1	3	73	8
2120000149	1	1	49	4	2120000377	1	3	77	8
2120000150	3	1	50	4					
2120000150	2	10	23	22					
2120000150	2	SE011	11	46	2120000401	2	4	1	10
2120000150	2	SE012	11	48	2120000402	2	4	2	10
2120000151	1	1	51	4	2120000405	1	4	5	10
2120000151	1	US040	18	38	2120000407	1	4	7	10
2120000154	1	1	54	4	2120000411	1	4	11	10
2120000155	1	1	55	4	2120000412	1	4	12	10
2120000156	1	1	56	4	2120000413	1	4	13	10
2120000157	1	1	57	4	2120000417	1	4	17	10
2120000159	1	1	59	4	2120000419	1	4	19	10
2120000160	1	1	60	4	2120000424	1	4	24	10
2120000161	1	1	61	4	2120000424	2	9	3	20
2120000164	1	1	64	4	2120000425	1	4	25	10
2120000167	1	1	67	4	2120000430	1	4	30	10
2120000168	2	1	68	4	2120000431	1	4	31	10
2120000170	1	1	70	4	2120000434	1	4	34	10
2120000173	1	1	73	4	2120000435	1	4	35	10
2120000175	1	1	75	4	2120000435	1	5	4	12
2120000190	1	1	90	4	2120000436	1	4	36	10
2120000197	1	1	102	4	2120000440	1	4	40	10
2120000199	1	1	99	4	2120000440	1	5	34	12
					2120000440	1	6	24	14
					2120000442	1	4	42	10
2120000201	1	2	1	6	2120000443	1	4	43	10
2120000202	3(3、4) 4(5)	2	2	6	2120000444	1	4	44	10
2120000203	2	2	3	6					
2120000204	1	2	4	6					
2120000205	1	2	5	6	2120000512	1	5	12	12
2120000207	1	2	7	6	2120000526	停用	5	26	12
2120000208	1	2	8	6	2120000526	1	9	27	20
2120000208	1	2	11	6	2120000527	停用	5	27	12

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物料編號	數量	頁號	序號	頁數	物料編號	數量	頁號	序號	頁數
2120000527	1	9	29	20	2120000824	1	8	24	18
					2120000825	1	8	25	18
					2120000826	1	8	26	18
2120000601	1	6	1	14	2120000827	1	8	27	18
2120000604	停用	6	4	14	2120000837	停用	8	37	18
2120000605	停用	6	5	14	2120000838	停用	8	38	18
2120000606	停用	6	6	14					
2120000608	1	2	14	6					
2120000608	停用	6	8	14	2120000901	1	9	1	20
2120000608	停用	9	20	20	2120000904	1	9	4	20
2120000609	停用	6	9	14	2120000908	1	9	8	20
2120000611	1	5	31	12	2120000909	1	9	9	20
2120000611	停用	6	11	14	2120000910	1	9	10	20
2120000612	1	6	12	14	2120000911	1	9	11	20
2120000612	1	12	31	28	2120000913	1	9	13	20
2120000613	1	6	13	14	2120000918	1	5	17	12
2120000615	1	6	15	14	2120000918	停用	9	18	20
2120000622	停用	6	22	14	2120000919	1	9	19	20
2120000625	1	6	25	14	2120000921	2	9	21	20
2120000626	1	6	26	14	2120000923	1	9	23	20
2120000627	1	6	27	14	2120000924	1	9	24	20
2120000628	1	6	28	14	2120000925	1	9	25	20
2120000629	1	6	29	14	2120000926	1	9	26	20
2120000630	1	6	30	14	2120000930	1	9	30	20
					2120000935	1	9	35	20
					2120000936	1	9	36	20
2120000702	1	7	2	16	2120000938	1	9	38	20
2120000702	1	SS033	21	36	2120000940	1	9	40	20
2120000702	1	US040	35	38	2120000941	1	9	41	20
2120000703	1	7	3	16	2120000942	1	9	42	20
2120000704	2	7	4	16	2120000943	1	9	43	20
2120000708	1	7	8	16	2120000945	2	9	45	20
2120000710	1	7	10	16	2120000946	2	9	46	20
2120000711	1	7	11	16	2120000949	1	9	49	20
2120000713	1	7	13	16	2120000951	1	9	51	20
2120000715	1	7	15	16	2120000952	1	9	52	20
2120000715	1	14	24	32	2120000953	1	9	53	20
2120000716	1	7	16	16	2120000954	1	9	54	20
2120000719	1	7	19	16	2120000959	1	9	58	20
2120000720	1	7	20	16	2120000960	2	9	59	20
2120000721	1	7	21	16					
2120000723	1	7	23	16					
2120000724	2	7	24	16	2120001001	停用	10-1	1	24
2120000725	停用	7	25	16	2120001002	停用	10-1	2	24
2120000726	1	7	26	16	2120001003	停用	10-1	3	24
2120000727	1	7	27	16	2120001004	停用	10-1	4	24
2120000729	1	7	29	16	2120001030	停用	10-1	30	24
2120000748	1	7	49	16	2120001031	停用	10-1	31	24
					2120001047	1	10	47	22
					2120001047	1(3、4)	10-1	47	24
2120000801	1	8	1	18	2120001048	1	10	48	22
2120000803	1	8	3	18	2120001048	1(3、4)	10-1	48	24
2120000805	1	8	5	18	2120001049	1	10	49	22
2120000806	1	8	6	18	2120001049	1(3、4)	10-1	49	24
2120000809	1	8	9	18	2120001051	1	10	51	22
2120000810	1	8	10	18	2120001059	1	10	59	22
2120000811	1	8	11	18	2120001059	1	10-1	59	24
2120000812	1	8	12	18					
2120000813	停用	8	13	18					
2120000816	1	8	16	18	2120001101	1	11	1	26
2120000818	1	8	18	18	2120001102	2	11	2	26
2120000820	1	8	20	18	2120001105	1	11	5	26
2120000821	1	8	21	18	2120001107	1	11	7	26
2120000822	1	8	22	18	2120001108	1	11	8	26
2120000823	1	8	23	18	2120001109	1	11	9	26

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物料編號	數量	頁號	序號	頁數	物料編號	數量	頁號	序號	頁數
2120001110	1	11	10	26	2120050741	1	7	41	16
					2120051008	1	10	8	22
					2120051010	2	10	10	22
2120001203	1	12	3	28	2120051013	1	10	13	22
2120001205	1	12	5	28	2120051015	1	10	15	22
2120001206	1	12	6	28	2120051016	1	10	16	22
2120001207	1	12	7	28	2120051017	1	10	17	22
2120001215	1	12	15	28	2120051018	1	10	18	22
2120001216	1	12	16	28	2120051020	1	10	20	22
2120001220	6	12	20	28	2120051024	1	10	24	22
2120001224	1	12	24	28	2120051025	1	10	25	22
2120001228	1	12	28	28	2120051026	2	10	26	22
2120001234	1	12	34	28	2120051027	1	10	27	22
2120001235	1	12	35	28	2120051028	1	10	28	22
2120001240	4	12	40	28	2120051046	1	10	46	22
2120001241	1	12	41	28	2120051121	1	11	21	26
2120001242	1	12	42	28	2120051123	1	11	23	26
2120001243	1	12	43	28	2120051125	1	11	25	26
2120001244	1	12	44	28	2120051126	1	11	26	26
2120001246	1	12	46	28	2120051129	1	11	29	26
2120001247	1	12	47	28	2120051130	1	11	30	26
2120001253	1(3、4) 1(5)	12	53	28	2120051131	1	11	31	26
2120001255	1	12	55	28	2120051258	1	12	58	28
2120001264	2(3、4) 2(5)	12	64	28	2120051260	1	12	60	28
2120001270	1	12	70	28					
					2122000352	1	11	16	26
2120030126	1	1	26	2					
2120030314	1	3	14	8					
2120030342	1	3	42	8	2122000436	1	12	73	28
2120030376	1	3	76	8	2122000437	1	12	74	28
2120030714	1	7	14	16					
2120031045	1(3、4)	10-1	45	24					
2120031115	1	11	15	26	2130000317	2	3	17	8
2120031117	1	11	17	26					
2120031119	1	11	19	26					
2120031251	1	12	51	28	2130001208	1	12	8	28
2120031252	1	12	52	28	2130001212	1	12	77	28
2120040620	1	6	20	14	2200000908	2	1	52	4
2120041118	1	11	18	26	2200000910	1	3	21	8
2120041120	1	11	20	26	2200001025	1	5	19	12
					2200001025	1	9	15	20
2120050188	1	1	88	4					
2120050355	1	3	55	8	21200001011	1	1	1	2
2120050356	1	3	56	8	21200001021	3	1	2-1	2
2120050365	1	3	65	8	21200001081	1	1	8	2
2120050501	1	5	1	12	21200001121	1	1	12	2
2120050502	1	5	2	12	21200001361	1	1	36	2
2120050502	1	7	48	16	21200001391	1	1	39	2
2120050503	1	5	3	12	21200001413	1	1	41	2
2120050509	1	5	9	12	21200001871	1	1	87-1	4
2120050511	1	5	11	12					
2120050513	1	5	13	12					
2120050514	1	5	14	12	21200002061	1	2	6	6
2120050515	1	5	15	12					
2120050516	1	5	16	12					
2120050518	1	5	18	12	21200003261	2	3	80	8
2120050522	1	5	22	12	21200003271	1	3	81	8
2120050524	停用	5	24	12					
2120050530	1	5	30	12					
2120050737	1	7	37	16	21200004081	1	4	8-1	10
2120050740	1	7	40	16	21200004151	1	4	15	10

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					212A0051057	1	10	57	22
21200006081	停用	6	32	14					
21200006083	1	6	35	14	224A0001605	1	TL004	5	50
					224A0001605	1	TL005	5	52
21200007011	1	7	1	16					
					4BD0800114	1	4	39	10
21200008071	1	8	7	18					
21200008361	1	8	36	18	4BH0020109	1	EG006、EG007	13	34
21200009162	1	9	16	20	4BL1240607	1	SE011	13	46
					4BL1240607	1	SE012	13	48
21200012022	1	12	2	28	4BL1240608	1	SE011	10	46
21200012121	1	12	12	28	4BL1240608	1	SE012	10	48
21200311121	1	11	12	26	4EG0010107	1	EG006、EG007	6	34
					4EG0060103	1	EG006、EG007	3	34
					4EG0060108	1	EG006、EG007	7	34
21300012101	1	12	10	28	4EG0060109	1	EG006、EG007	9	34
21300012131	1	12	78	28	4EG0060112	1	EG006、EG007	12	34
					4EG0060117	2	EG006、EG007	17	34
					4EG0070104	1	EG006、EG007	4	34
22100002271	1	MN022	21	40					
22100002271	1	MN024	21	42	4MN0210102	1	MN022	2	40
					4MN0210102	1	MN024	2	42
/EG006	1	14	33	32	4MN0210108	1	MN022	22	40
/EG006		EG006、EG007	1	34	4MN0210108	1	MN024	22	42
/EG007	1	14	34	32	4MN0210109-1	停用	MN024	24	42
/EG007		EG006、EG007	2	34	4MN0220101	1	MN022	1	40
/SC701	1	MN022	13	40	4MN0220101	1	MN024	1	42
/SC703	1	MN024	13	42	4MN0220103	1	MN022	3	40
					4MN0220105	1	MN022	5	40
					4MN0220105	1	MN024	5	42
2120000148-1	1	SE010	4	44	4MN0220106	1	MN022	6	40
2120000164-1	1	SE010	5	44	4MN0220106	1	MN024	6	42
					4MN0220107	1	MN022	12	40
					4MN0220124	1	MN022	4	40
21200307061-1	1	7	6	16	4MN0220124	1	MN024	4	42
					4MN0240103	1	MN024	3	42
					4MN0240107	1	MN024	12	42
212A0000161	1	14	11	32					
212A0000816	1	8	35	18	4PFE040103	1	SE011	6	46
212A0000837	停用	8	40	18	4PFE040103	1	SE012	6	48
212A00008371	1	8	42	18	4PFE050113	1	SE012	18	48
212A00009041	1	9	56	20					
212A0000938	1	9	57	20	4SE0010101	1	SE011	1	46
212A0001052	1	10	52	22	4SE0100101	1	SE010	1	44
212A0001052	1(3、4)	10-1	52	24	4SE0100102	1	SE010	2	44
212A0001055	1	10	55	22	4SE010A	1	SE010	3	44
212A0001055	1(3、4)	10-1	55	24	4SE0110101	1	SE011	3	46
212A0001056	1	10	56	22	4SE0110102	1	SE011	7	46
212A0001056	1(3、4)	10-1	56	24	4SE0110102	1	SE012	7	48
212A0001202	1	12	1	28	4SE0110103	1	SE011	8	46
212A00012021	1	12	76	28	4SE0110103	1	SE012	8	48
					4SE0110104	3	SE011	9	46
212A0041054	1(4)	10-1	61	24	4SE0110104	3	SE012	9	48
212A0050509	停用	5	29	12	4SE0110105	1	SE012	3	48
212A0050530	1	5	33	12	4SE0120101	1	SE012	1	48

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物料編號	數量	頁號	序號	頁數	物料編號	數量	頁號	序號	頁數
4SS0330101	1	SS033	1	36	66440-5	1	1	85	4
4SS0330104	1	SS033	4	36	66440-6	1	1	86	4
4SS0330105	1	SS033	5	36	66453-1	1	1	45	2
4SS0330106	1	SS033	6	36	66453-2	1	1	58	4
4SS0330106	1	US040	14	38	66453-3	1	1	66	4
4SS0330108	1	SS033	8	36	66453-3	1	MN022	18	40
4SS0330109	1	SS033	9	36	66453-3	1	MN024	18	42
4SS0330110	1	SS033	10	36	66453-4	1	1	89	4
4SS0330111	1	SS033	11	36	66453-6	1	1	42	2
4SS0330115	1	SS033	15	36	66453-8	1	SS033	3	36
4SS0330118	1	SS033	18	36	66453-8	1	US040	6	38
4SS0330122	1	SS033	22	36	66453-9	1	14	36	32
4SS0330122	1	US040	36	38	66479-10	1	1	80	4
4SS0330124	1	SS033	24	36	66479-7	1	1	7	2
4SS0330125	1	SS033	25	36	66479-8	1	1	97	4
4TC0110109	1	SE011	2	46	66479-9	1	1	98	4
4TC0110109	1	SE012	2	48	66485-10	1	MN022	19	40
4TL0040101	1	TL004	1	50	66485-10	1	MN024	19	42
4TL0040101	1	TL504	1	54	66732-11-5	1	14	25	32
4TL0040102	1	TL504	5	54	66745-4	1	MN022	14	40
4TL0040102	1	TL505	5	56	66745-4	1	MN024	14	42
4TL0050101	1	TL005	1	52	66745-5	1	MN022	15	40
4TL0050101	1	TL505	1	56	66745-5	1	MN024	15	42
4TR0130111	3	SE010	7	44	66745-6	1	MN022	16	40
4TR0130111	2	TL004	3	50	66745-6	1	MN024	16	42
4TR0130111	2	TL005	3	52	66745-7	1	MN022	17	40
4TR0130111	2	TL504	3	54	66745-7	1	MN024	17	42
4TR0130111	2	TL505	3	56	66814-1	1	13	44	30
4US0400101	1	US040	1	38	66820-1	1	13	9	30
4US0400103	1	US040	3	38	66820-2	1	13	10	30
4US0400104	1	US040	4	38	66845-2	1	14	21	32
4US0400105	1	US040	5	38	6UH9000-3	1	14	32	32
4US0400110	1	US040	10	38	6UH9000-5	1	14	31	32
4US0400112	1	US040	12	38	8MA03200206A	1	SS033	13	36
4US0400116	1	US040	16	38	8MA03200206A	1	US040	28	38
4US0400117	1	US040	17	38	8MA03200206A	1	SE010	8	44
4US0400119	1	US040	19	38	8MA03200306A	1	12	80	28
4US0400121	1	US040	21	38	8MA03200306A	2	SE012	16	48
4US0400122	1	US040	22	38	8MA04280307A	1	1	78	4
4US0400125	1	US040	25	38	8MA05320408A	2	8	15	18
4US0400127	1	US040	27	38	8MA05320408A	1	9	14	20
4US0400130	1	US040	30	38	8MA10800714A	4	13	7	30
4US0400131	1	US040	31	38	8MB02160304A	1	6	21	14
4US0400132	1	US040	32	38	8MB02160304A	1	SS033	20	36
4US0400139	1	US040	7	38	8MB03200304A	1	7	36	16
4UTB020306	2	TL004	6	50	8MB03200305A	2	US040	11	38
4UTB020306	2	TL005	6	52	8MB03200405A	1	US040	9	38
4UTB020306	2	TL504	6	54	8MB03200406A	1	4	32	10
4UTB020306	2	TL505	6	56	8MB03200406A	1	8	19	18
66440-3	1	1	83	4	8MB03200406A	2	10	19	22
66440-4	1	1	84	4	8MB03200406A	3	11	3	26
					8MB03200406A	1	US040	8	38
					8MB03200505K	2	1	93	4
					8MB03200505K	4	3	7	8
					8MB03200505K	2	SE011	15	46
					8MB03200505K	2	SE012	15	48
					8MB03200604A	1	6	10	14
					8MB03200606A	1	1	31-1	2
					8MB03200606A	4	7	43	16

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物料編號	數量	頁號	序號	頁數	物料編號	數量	頁號	序號	頁數
8MB03200606A	3	9	6	20	8MC04280807D	1	MN022	23	40
8MB03200606A	2	11	22	26	8MC04280807D	1	MN024	23	42
8MB03200806K	4	3	18	8	8MC04280807D	1	SE010	6	44
8MB04280507A	1	9	17	20	8MC04280807D	1	SE011	5	46
8MB04280507A	3	11	28	26	8MC04280807D	1	SE012	5	48
8MB04280507K	1	US040	23	38	8MC04280807D	2	TL004	4	50
8MB04280607D	1	SS033	12	36	8MC04280807D	2	TL005	4	52
8MB04280705K	2	1	17	2	8MC04280807D	2	TL504	4	54
8MB04280711E	1	1	65	4	8MC04280807D	2	TL505	4	56
8MB04280711E	1	10	22	22	8MC04281007D	5	1	20	2
8MB04280711E	1	SE011	12	46	8MC04281007D	3	3	25	8
8MB04280711E	1	SE012	12	48	8MC04281007D	1	10	29	22
8MB04280713A	1	4	27	10	8MC04281007D	2	12	45	28
8MB04280713A	1	5	6	12	8MC04281207D	4	1	21	2
8MB04280807A	2	11	24	26	8MC04281207D	2	9	44	20
8MB04281006A	2	7	44	16	8MC04281207D	2	10	12	22
8MB04281007G	2	12	75	28	8MC04281207D	停用	10-1	6	24
8MB04281008K	1	3	62	8	8MC04281207D	4	12	13	28
8MB04281412R	1	8	28	18	8MC04281207D	1	EG006、EG007	14	34
8MB04281507B	8	3	4	8	8MC04281407D	4	1	9	2
8MB04281607A	2	12	11	28	8MC04281407D	4	3	5	8
8MB05320911G	1	9	37	20	8MC04281607D	1	1	77	4
8MB05322409A	停用	8	14	18	8MC04281607D	1	8	4	18
8MB06301608Q	1	9	55	20	8MC04281607D	1	12	26	28
8MB06401309A	1	3	64	8	8MC04282007D	1	1	53	4
8MB75180305K	1	SS033	23	36	8MC05321209D	3	1	38	2
8MB75180305K	1	US040	37	38	8MC95300808E	2	SS033	2	36
8MB75180605A	1	SS033	19	36	8MC95300808E	2	US040	2	38
8MB75180805A	1	4	20	10					
8MB85240406A	1	1	76	4					
8MB85240607K	1	11	11	26	8ME02160403A	2	US040	38	38
8MB85240705A	2	4	14	10	8ME03200406A	2	US040	24	38
8MB85240705A	1	5	8	12	8ME03200406A	1	US040	26	38
8MB85240705A	1	US040	33	38	8ME04281008A	2	1	15	2
8MB85240806A	1	7	9	16	8ME04281008A	2	3	57	8
8MB85240806A	2	9	32	20	8ME04281408A	2	1	96	4
8MB95301008A	1	SS033	16	36	8ME75180504A	1	SS033	17	36
8MB95301008A	1	US040	20	38	8ME75180605A	1	4	21	10
8MB95401008A	1	SS033	26	36					
					8MF04280807C	2	1	74	4
8MC03201306D	1	SE010	9	44	8MF04280807C	2	7	32	16
8MC03201606D	2	SE012	17	48					
8MC04280507D	2	1	34	2	8MH03200300A	停用	6	31	14
8MC04280507D	1	10	9	22					
8MC04280507D	1	10	21	22	8MK03200506A	1	7	34	16
8MC04280507D	停用	10-1	5	24	8MK04280807A	5	1	40	2
8MC04280607D	5	1	27	2	8MK05201307G	停用	5	28	12
8MC04280607D	1	8	34	18	8MK05201307G	1	9	28	20
8MC04280607D	2	9	47	20	8MK05320808A	2	4	3	10
8MC04280607D	2	11	14	26	8MK05321108A	1	7	17	16
8MC04280607D	2	SE011	4	46	8MK05321308C	1	4	26	10
8MC04280607D	2	SE012	4	48	8MK05321308C	1	5	5	12
8MC04280608D	2	1	69	4	8MK05321408A	1	8	41	18
8MC04280608D	2	1	101	4	8MK05322710A	1	8	39	18
8MC04280608D	2	SS033	27	36	8MK06301408J	1	4	9-2	10
8MC04280807D	2	1	19	2	8MK06301408J	1	6	3	14
8MC04280807D	3	3	43	8					
8MC04280807D	1	7	7	16	8MM03200806A	1	12	79	28
8MC04280807D	9	7	18	16	8MM04280507A	2	1	72	4
8MC04280807D	2	8	33	18	8MM04280907A	4	1	71	4
8MC04280807D	1	11	6	26	8MM04283407B	1	MN022	10	40
8MC04280807D	3	12	9	28					
8MC04280807D	2	12	62	28					
8MC04280807D	2	US040	13	38					

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物料編號	數量	頁號	序號	頁數	物料編號	數量	頁號	序號	頁數
8MM04283407B	1	MN024	10	42	8SH32440300A	1(3) 2(4、5)	6	18	14
8MM05321209A	1	5	21	12					
8MM05321209A	4	12	39	28					
8MM05326509B	3	MN022	11	40	8SM95281017A	1	12	37	28
8MM05326509B	3	MN024	11	42					
8MM05327509B	4	MN022	8	40					
8MM05328009B	4	MN024	8	42	8TE03440806A	2	TL004	2	50
8MM06301210A	1	8	8	18	8TE03440806A	2	TL005	2	52
8MM06301410A	1	9	5	20	8TE03440806A	2	TL504	2	54
8MM06401210A	4	3	12	8	8TE03440806A	2	TL505	2	56
8MM06401210A	3	5	10	12					
8MM06401210A	2	9	12	20					
8MM06401210A	2	SS033	7	36	8WD04000807D	3	12	17	28
8MM06401210A	2	US040	15	38					
8MM06401610A	2	4	18	10	8WF03131706A	3	13	8	30
8MM06402510A	2	7	12	16					
8MM06403510B	1	3	22	8					
8MN03200300A	2	10	14	22	90BB1535112	1	3	37	8
8MN03200400A	1	1	25	2	90BB174012	1	3	30	8
8MN03200400A	2	3	47	8	90BB1740121	1	3	33	8
8MN03200400A	1	SS033	14	36					
8MN03200400A	1	US040	29	38	90ER030	1	7	22	16
8MN03200400C	1	4	10	10	90ER030	1	9	50	20
8MN03201200A	1	1	24	2	90ER040	1	US040	34	38
8MN04280400A	3	1	23	2	90ER060	1	9	7	20
8MN04280400A	2	4	33	10	90ER070	1	9	2	20
8MN04280400A	2	6	14	14	90ER080	1	6	16	14
8MN04280400A	1	8	2	18					
8MN04280400A	2	9	22	20					
8MN04280400A	1	11	13	26	90NB182208	1	5	23	12
8MN04280400A	2	11	27	26	90NB222610	1	3	50	8
8MN04280400A	1	12	33	28					
8MN04280400A	1	12	57	28					
8MN04280500C	1	3	79	8	90OR040	1	4	29	10
8MN04280500C	1	5	32	12	90OR040	停用	7	47	16
8MN04280500C	1	6	7	14	90OR070	1	9	39	20
8MN04280600C	2	3	9	8	90OR070	1	12	63	28
8MN05320400A	2	12	4	28					
8MN05320500E	1	3	35	8	90PW030	2	1	63	4
8MN05320500E	2	3	39	8	90PW030	1	1	92	4
8MN05320500E	1	5	25	12	90PW030	1	7	35	16
8MN05321000A	2	3	40	8	90PW030	2	11	4	26
8MN06400500A	2	7	5	16	90PW030	2	SE011	14	46
8MN06400800A	2	3	20	8	90PW030	4	SE012	14	48
8MN06400800A	2	MN022	9	40	90PW100	4	13	5	30
8MN06400800A	2	MN024	9	42	90PW1001	4	13	6	30
8MN85240300A	7	3	2	8					
8MP06401611A	1	MN022	7	40	90SP0210	1	12	32	28
8MP06401611A	1	MN024	7	42	90SP0316	1	8	32	18
					90SP0512	1	1	5	2
8SA44400307A	1	EG006、EG007	16	34	90SP0514	1	7	45	16
					90SP7510	2	3	59	8
8SB32440605K	1	EG006、EG007	11	34	90ST0312	1	3	58	8
8SB44400608K	1(3)	10-1	50	24					
8SC36400707D	3	EG006、EG007	5	34	90SW050	1	5	20	12
8SC44400908E	1	EG006、EG007	8	34	90SW050	4	12	71	28

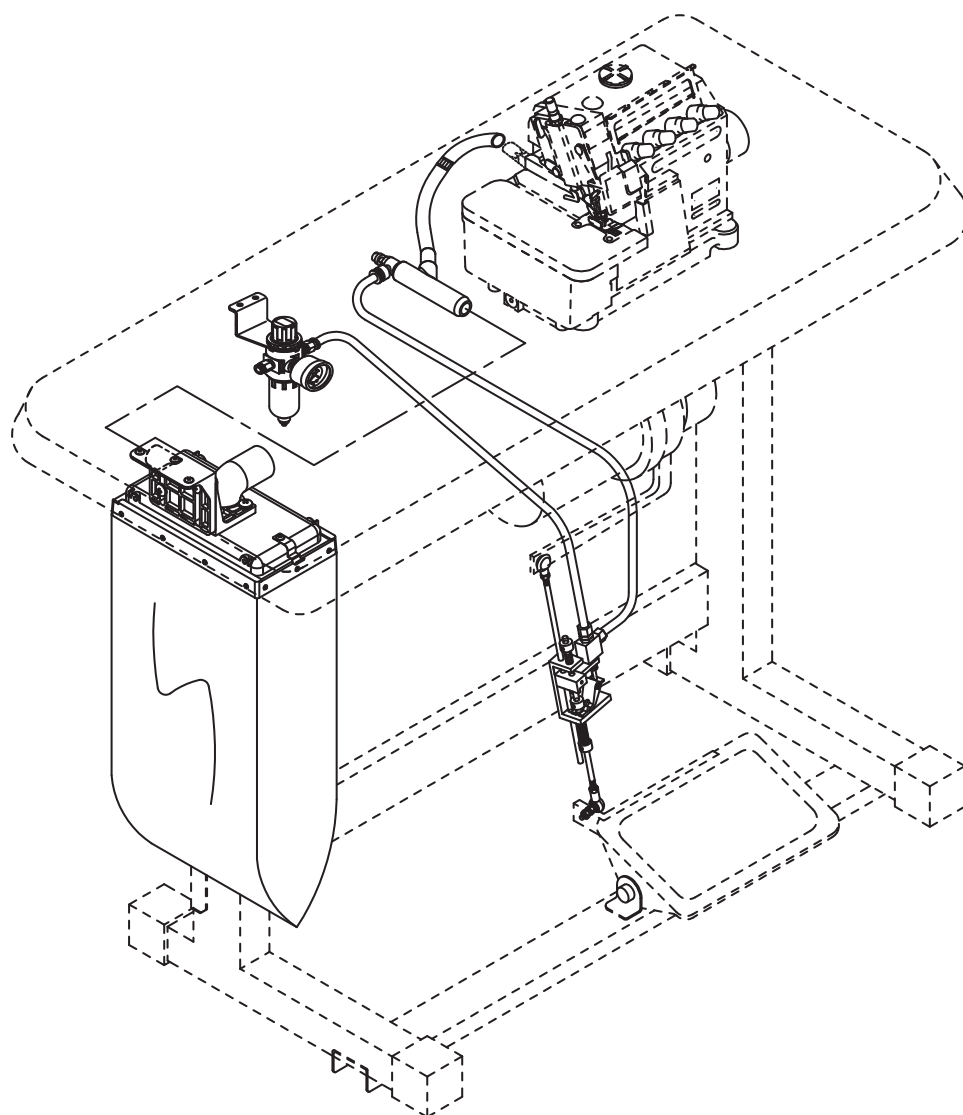
UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

CV08

CV58



VENTURI DEVICE

Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

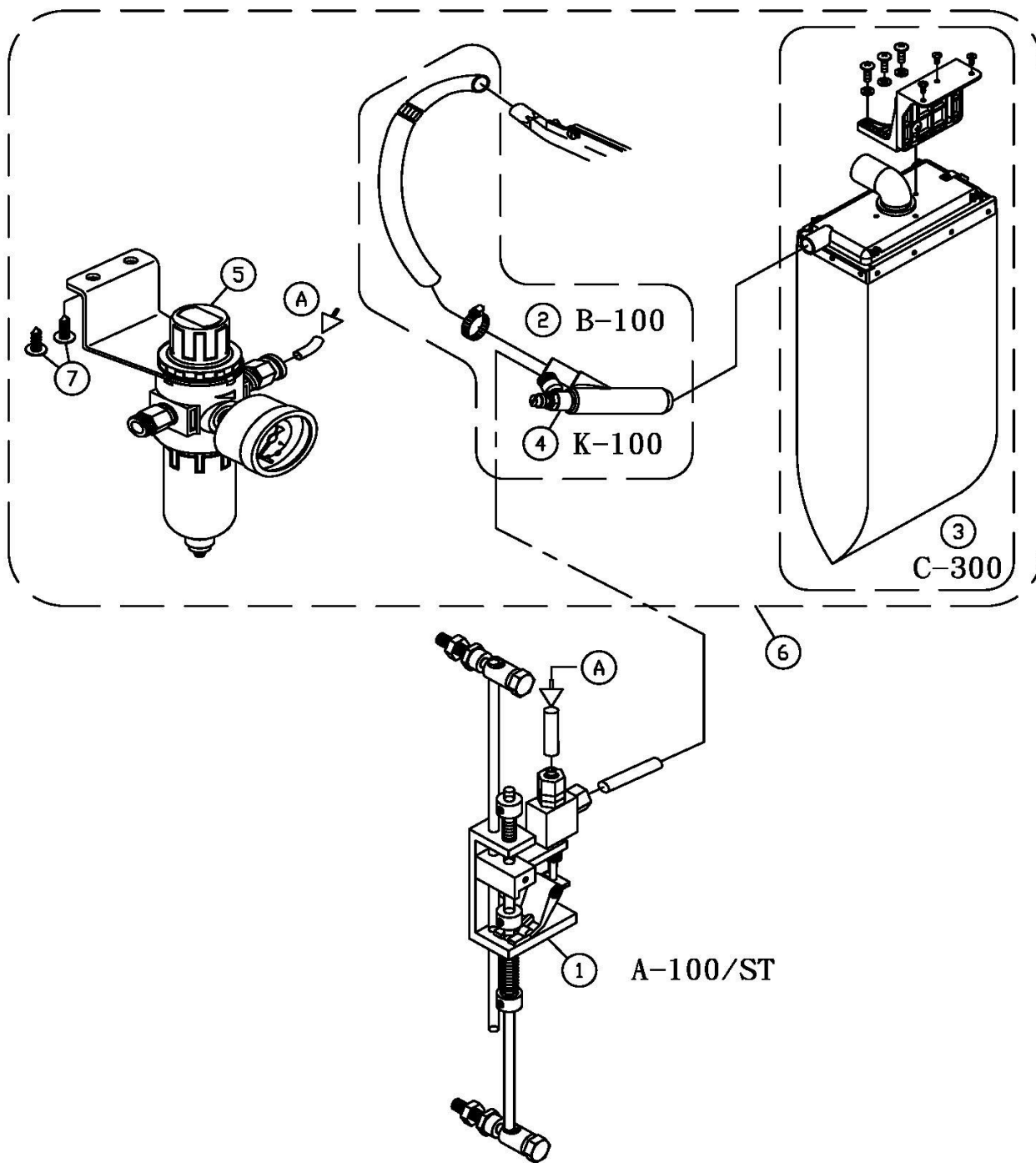
UH9000用

離合器馬達 Clutch Motor	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter
CV08A		●	
CV08B	●	●	
CV08C		●	●
CV08D	●	●	●
CV08E			●
CV08K	●		
皮帶GD40-2馬達用 直驅馬達GD40-4電控用 Direct Drive Type Mini Servo Motor GD40-4	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter
CV08E-3			●
CV08F-2	●	●	●
CV08G-2	●	●	
CV08H-2		●	●
CV08I-2		●	
CV08M-2	●		
CV58F-2	●	●	●

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	Chain & Waste Removal Assembly		
CV08C	真空吸風切線線屑集塵組:三方位空氣/氣缸抬壓腳 -----		3
	Chain Removal & Air Cylinder For Presser Foot Assembly		
CV08D	真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----		4
	Chain & Waste Removal Cylinder For Presser Foot Assembly		
CV08E	氣缸抬壓腳	Air Cylinder For Presser Foot Assembly -----	5
CV08E-3	氣缸抬壓腳	Air Cylinder For Presser Foot Assembly -----	7
CV08F-2	真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----		9
	Chain & Waste Removal Cylinder For Presser Foot Assembly		
CV08G-2	真空吸風切線線屑集塵組&廢布收集組 -----		11
	Chain & Waste Removal Assembly		
CV08H-2	真空吸風切線線屑集塵組:三方位空氣/氣缸抬壓腳 -----		13
	Chain Removal & Air Cylinder For Presser Foot Assembly		
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CV58F-2	真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----		21
	Chain & Waste Removal Cylinder For Presser Foot Assembly		

CV08A 真空吸風切線線屑集塵組 CHAIN REMOVAL ASSEMBLY

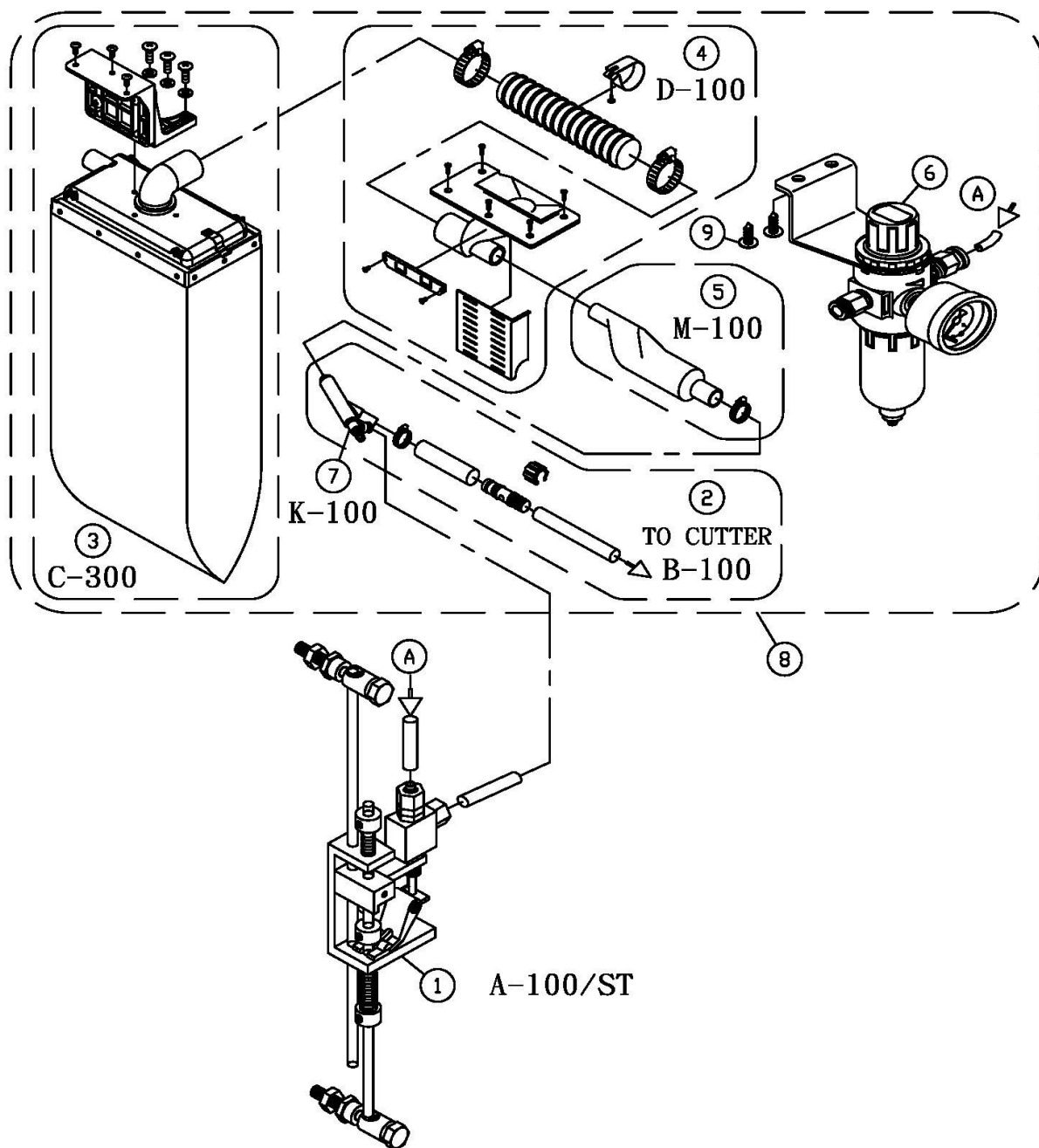


序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位用量 Amt. Req.
1	A-100/ST	腳踏空氣控制開關組 Soft Touch Heel Action Treadle Rod Air Switch	1
2	B-100	真空送氣組 Vacuum Chain Removal	1
3	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管 Venturi Tube	1
5	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
6	CV08A-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly	1
7	8WD45001900A	螺絲 Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08B 真空吸風切線線屑集塵組&廢布收集組
CHAIN & WASTE REMOVAL ASSEMBLY



序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位用量 Amt. Req.
1	A-100/ST	腳踏空氣控制開關組 Soft Touch Heel Action Treadle Rod Air Switch	1
2	B-100	真空送氣組 Vacuum Chain Removal	1
3	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
4	D-100	吸線屑&吸布屑主座 Waste & Lint Remover Funnel	1
5	M-100	消音組 Muffler	1
6	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
7	K-100	真空送氣管 Venturi Tube	1
8	CV08B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly	1
9	8WD45001900A	螺絲 Screw	2

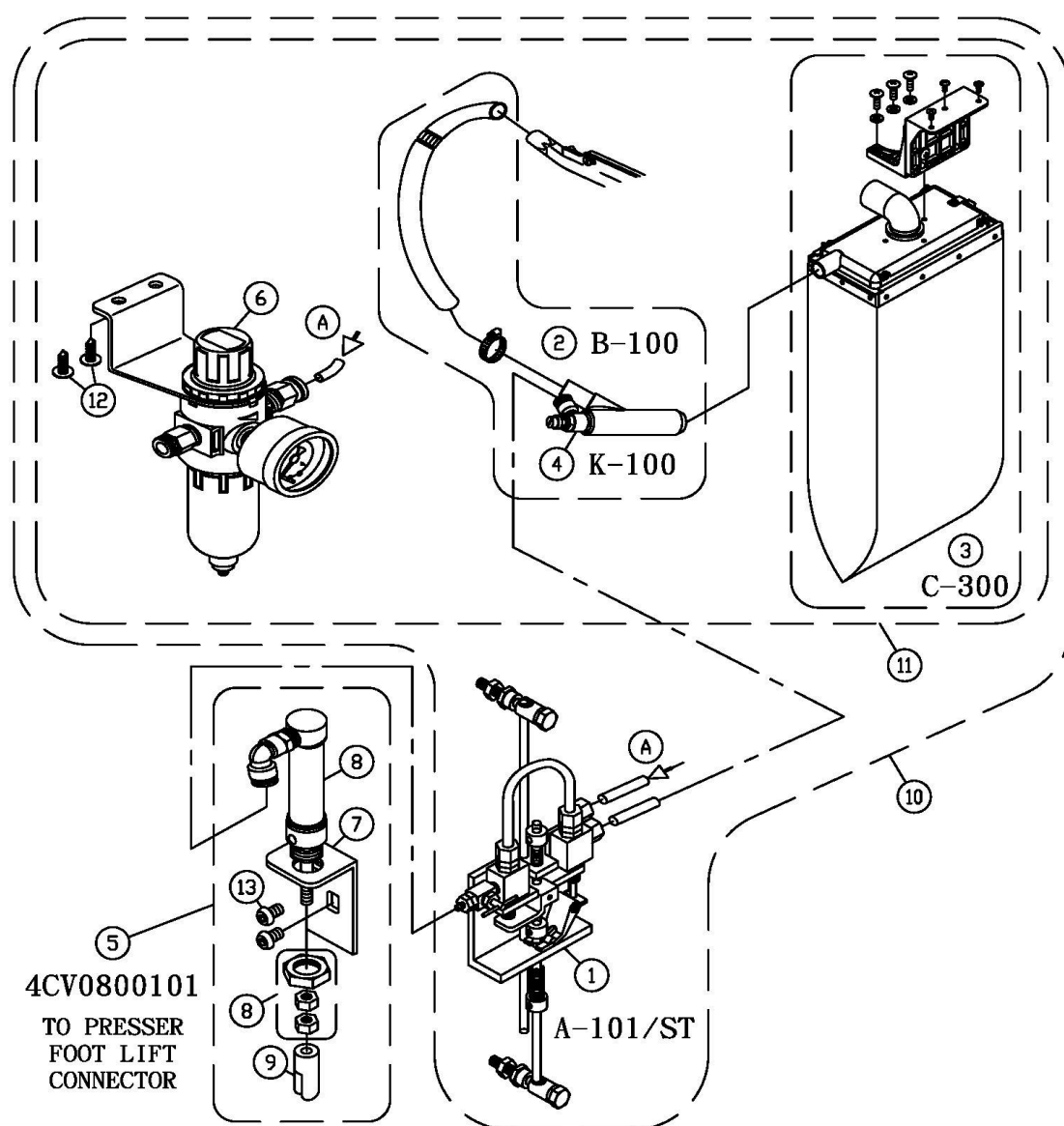
* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08C 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位 Amt. Req.
1	A-101/ST	三方位腳踏空氣控制開關組 Soft Touch 3-Position Treadle Rod Air Switch	1
2	B-100	真空送氣組 Vacuum Chain Removal	1
3	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管 Venturi Tube	1
5	4CV0800101	抬壓腳用-氣缸組 Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
7	4CV0800101-1	氣缸支架 Cylinder Holder	1
8	4CV0800101-2	單動氣缸組(含螺帽) Air Cylinder Asm. (Nut)	1
9	4AL0070102	套筒 Clutch Sleere	1
10	CV08C-1	真空吸風切線線屑集塵組&三方位空氣 Chain Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
11	CV08A-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly	1
12	8WD45001900A	螺絲 Screw	2
13	8MP06401011A	螺絲 Screw	2

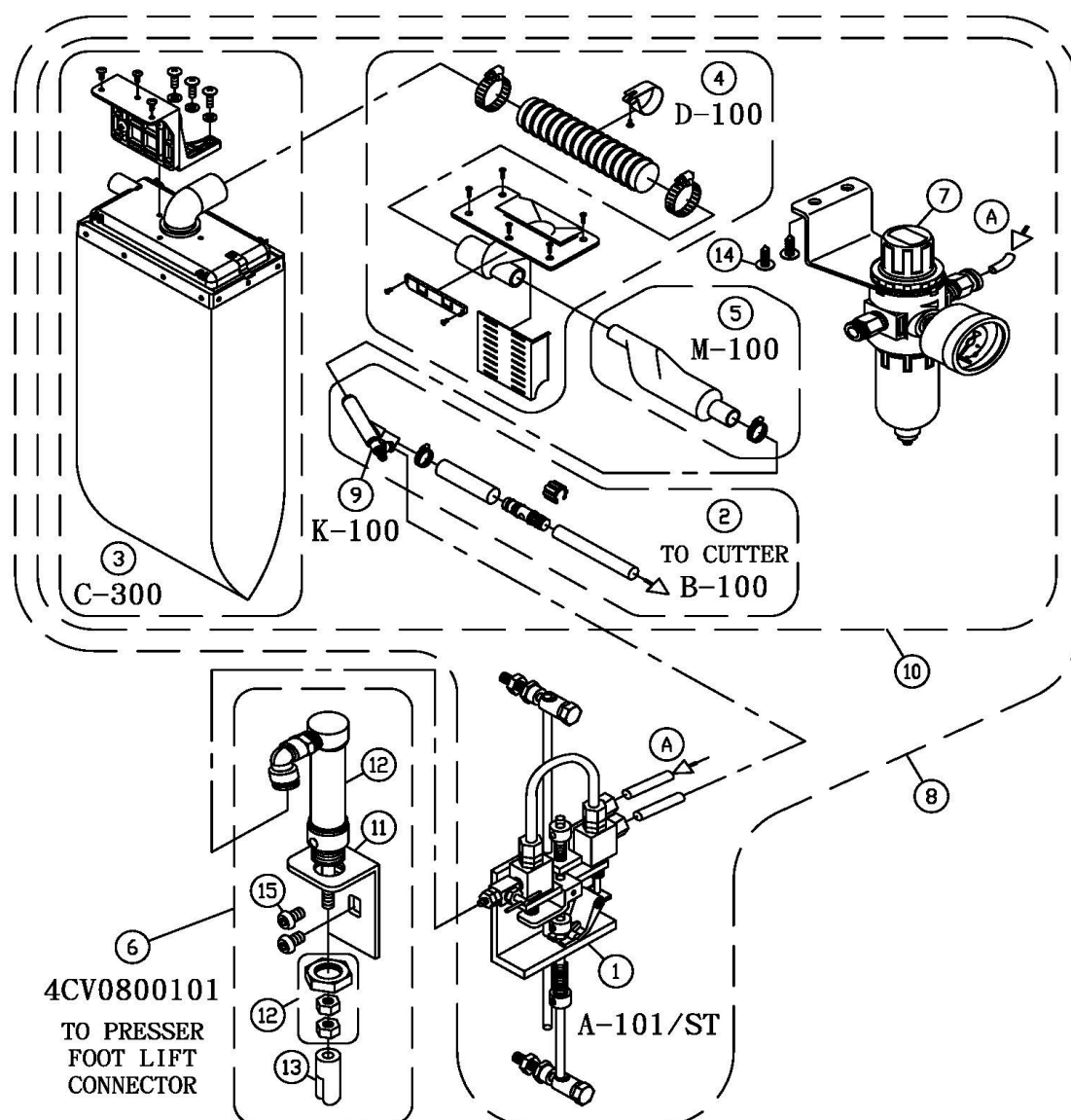
* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08D 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



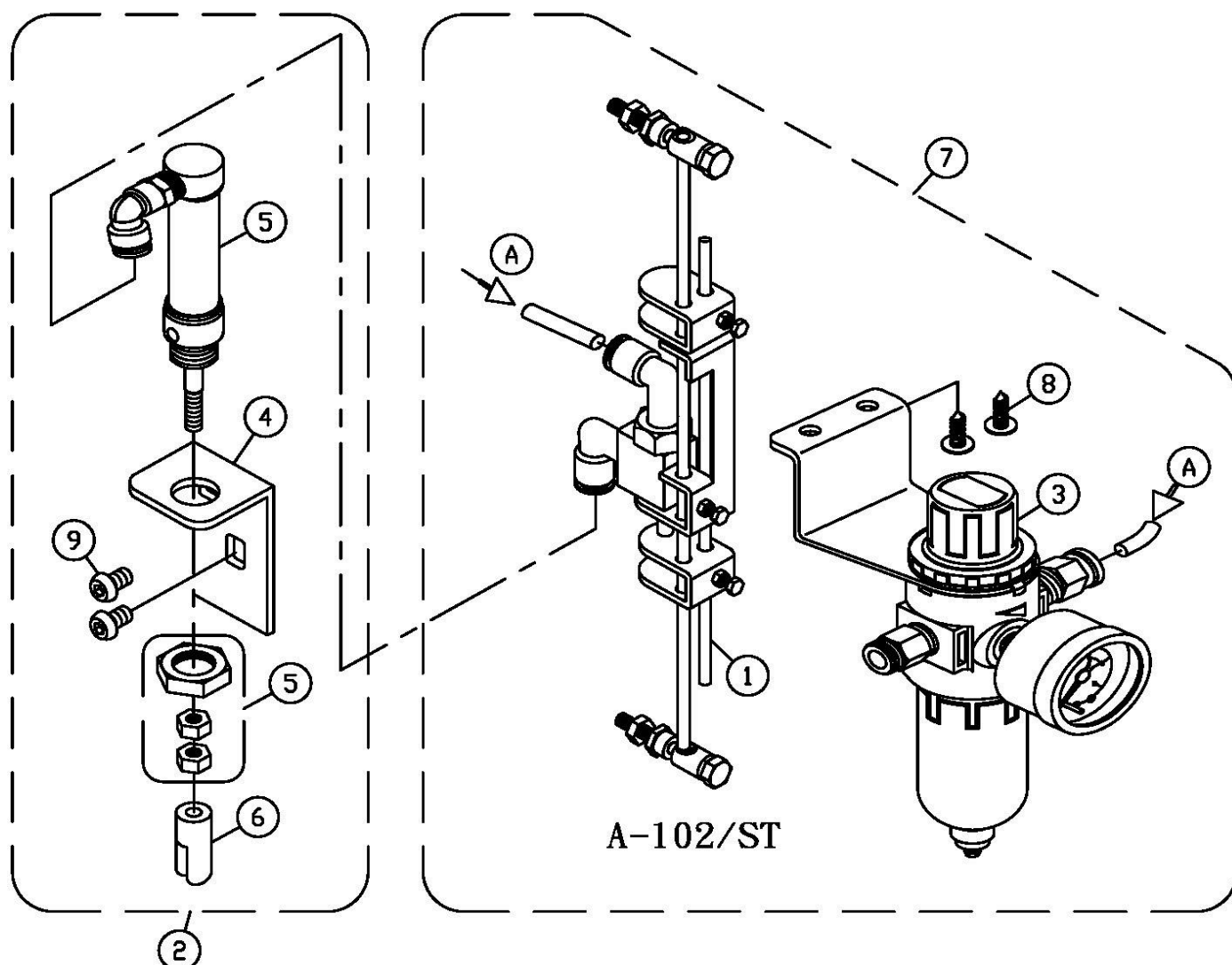
序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-101/ST	三方位腳踏空氣控制開關組	Soft Touch 3-Position Treadle Rod Air Switch	1
2	B-100	真空送氣組	Vacuun Chain Removal	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
5	M-100	消音組	Muffler	1
6	4CV0800101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
7	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
8	CV08D-1	真空吸風切線線屑集塵組&廢布收集組&三方位空氣	Chain & Waste Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
9	K-100	真空送氣管	Venturi Tube	1
10	CV08B-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
11	4CV0800101-1	氣缸支架	Cylinder Holder	1
12	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
13	4AL0070102	套筒	Clutch Sleere	1
14	8WD45001900A	螺絲	Screw	2
15	8MP06401011A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08E 氣缸抬壓腳

AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0800101

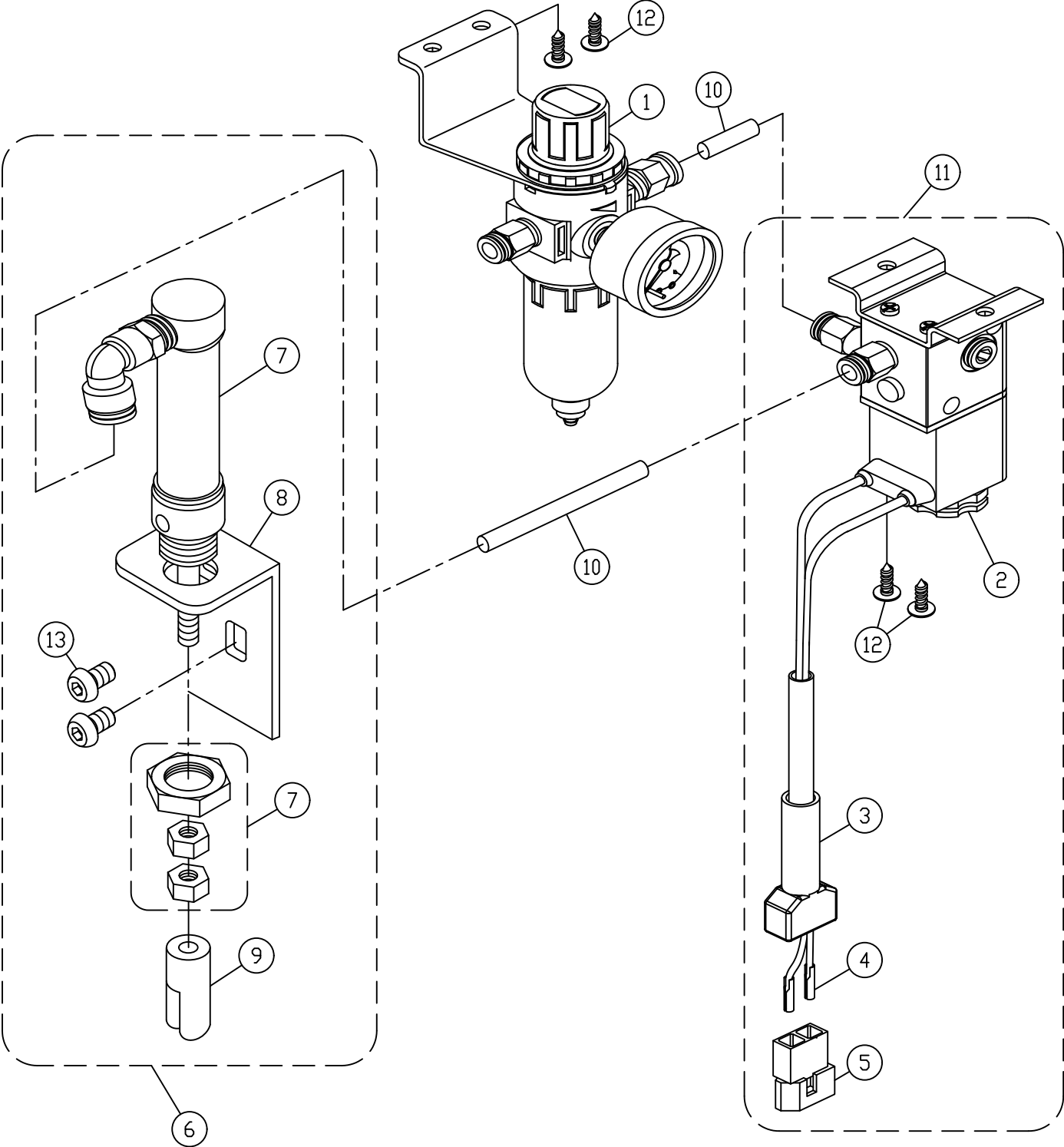
TO PRESSER
FOOT LIFT
CONNECTOR

序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位 Amt. Req.
1	A-102/ST	三方位腳踏空氣控制開關組	1
2	4CV0800101	抬壓腳用-氣缸組	1
3	4CV0060126	調壓閥組(含公、母接頭)	1
4	4CV0800101-1	氣缸支架	1
5	4CV0800101-2	單動氣缸組(含螺帽)	1
6	4AL0070102	套筒	1
7	CV08E-2	抬壓腳裝置	1
8	8WD45001900A	螺絲	2
9	8MP06401011A	螺絲	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08E-3 氣缸抬壓腳
AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0800101
TO PRESSER
FOOT LIFT
CONNECTOR

CV08E-3 氣缸抬壓腳**Air Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
2	4CV08F0103	電磁閥	Electrical Controller	1
3	4AL013013	連接器套頭2P	Power Cord Cap	1
4	4AL013015	2P母端子	Power Cord	2
5	4AL013017	2P母扣連接器	Power Cord	1
6	4CV0800101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
7	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
8	4CV0800101-1	氣缸支架	Cylinder Holder	1
9	4AL0070102	套筒	Clutch Sleere	1
10	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2
11	4CV08FA0103	電磁閥組	Electrical Controller Asm.	1
12	8WD45001900A	螺絲	Screw	4
13	8MP06401011A	螺絲	Screw	2

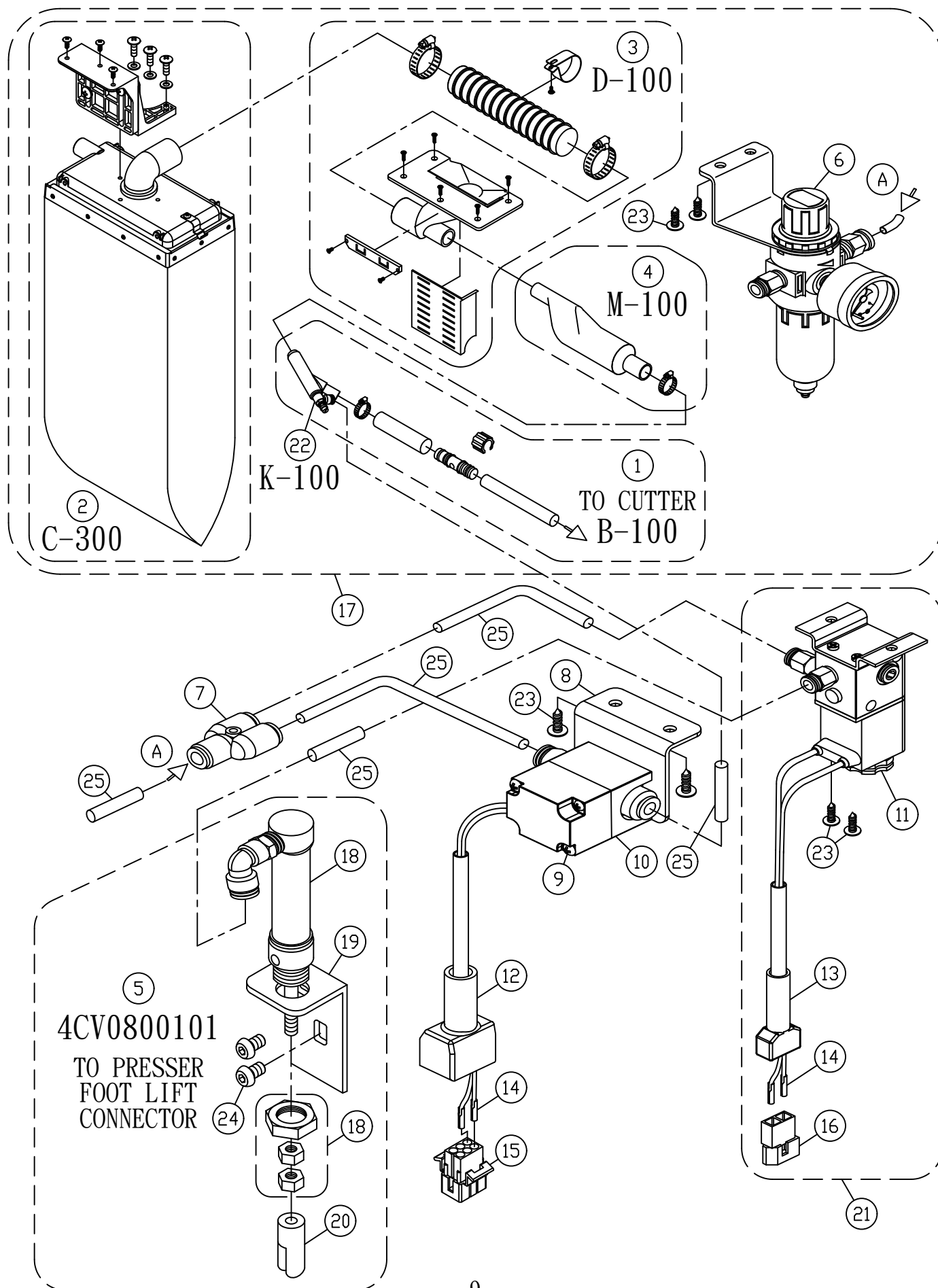
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV08F-2 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



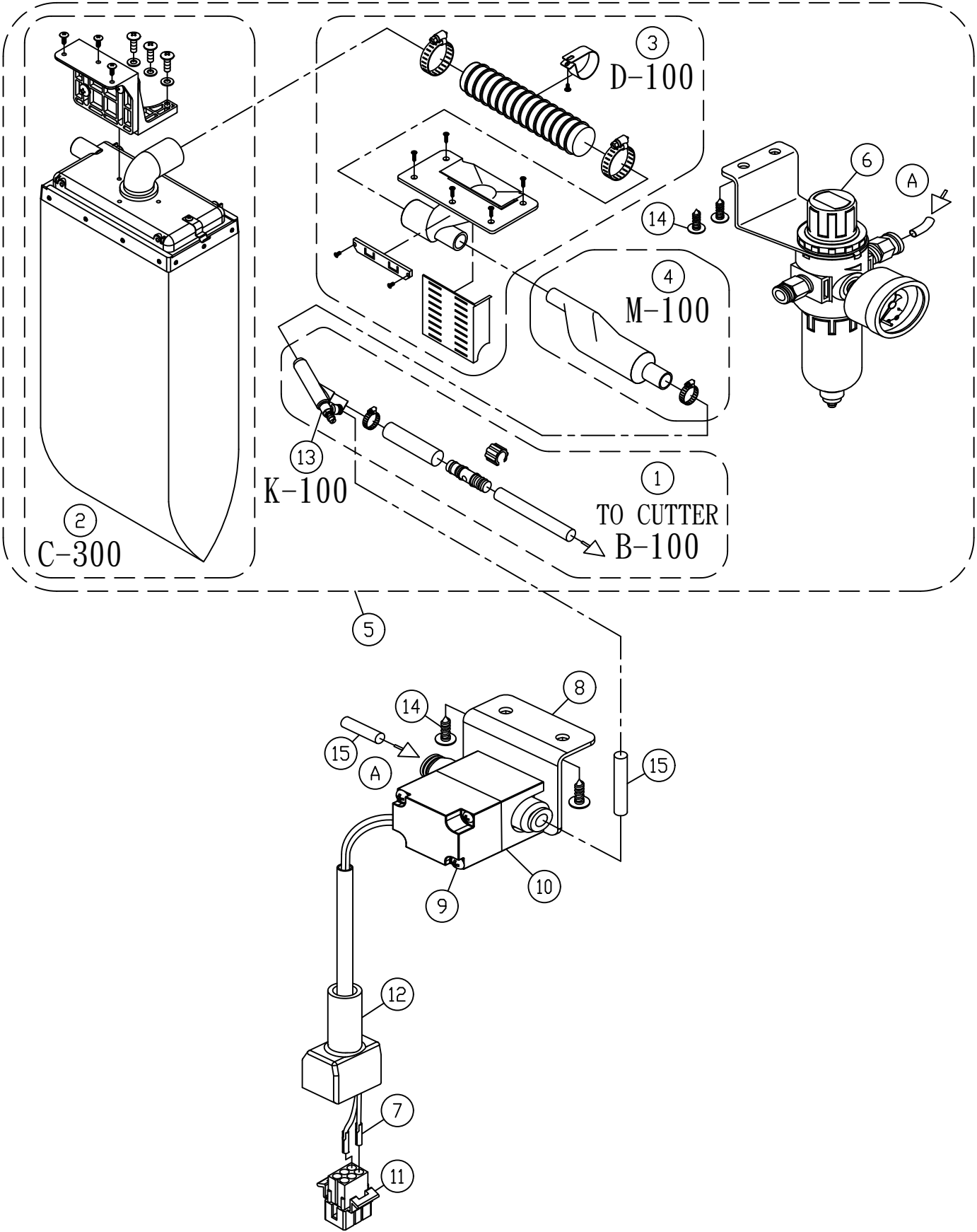
CV08F-2 真空吸風切線線屑集塵組**廢布收集組&三方位空氣/氣缸抬壓腳****Chain & Waste Removal Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	M-100	消音組	Muffler	1
5	4CV0800101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4TC012016	Y型三通接頭	Y Connector	1
8	4CV08F0101	固定座	Bracket	1
9	8MC03204506D	螺絲	Screw	2
10	4CV08F0102	電磁閥	Electrical Controller	1
11	4CV08F0103	電磁閥	Electrical Controller	1
12	4TT-S34033	連接器套頭6P	Power Cord Cap	1
13	4AL013013	連接器套頭2P	Power Cord Cap	1
14	4AL013015	2P母端子	Power Cord	4
15	4TT-S34032	6P母扣連接器	Power Cord	1
16	4AL013017	2P母扣連接器	Power Cord	1
17	CV08B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
18	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
19	4CV0800101-1	氣缸支架	Cylinder Holder	1
20	4AL0070102	套筒	Clutch Sleere	1
21	4CV08FA0103	電磁閥組	Electrical Controller Asm.	1
22	K-100	真空送氣管	Venturi Tube	1
23	8WD45001900A	螺絲	Screw	6
24	8MP06401011A	螺絲	Screw	2
25	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	5

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV08G-2 真空吸風切線線屑集塵組&廢布收集組
CHAIN & WASTE REMOVAL ASSEMBLY



CV08G-2 真空吸風切線線屑集塵組&廢布收集組**Chain & Waste Removal Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	M-100	消音組	Muffler	1
5	CV08B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4AL013015	2P母端子	Power Cord	2
8	4CV08F0101	固定座	Bracket	1
9	8MC03204506D	螺絲	Screw	2
10	4CV08F0102	電磁閥	Electrical Controller	1
11	4TT-S34032	6P母扣連接器	Power Cord	1
12	4TT-S34033	連接器套頭6P	Power Cord Cap	1
13	K-100	真空送氣管	Venturi Tube	1
14	8WD45001900A	螺絲	Screw	4
15	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



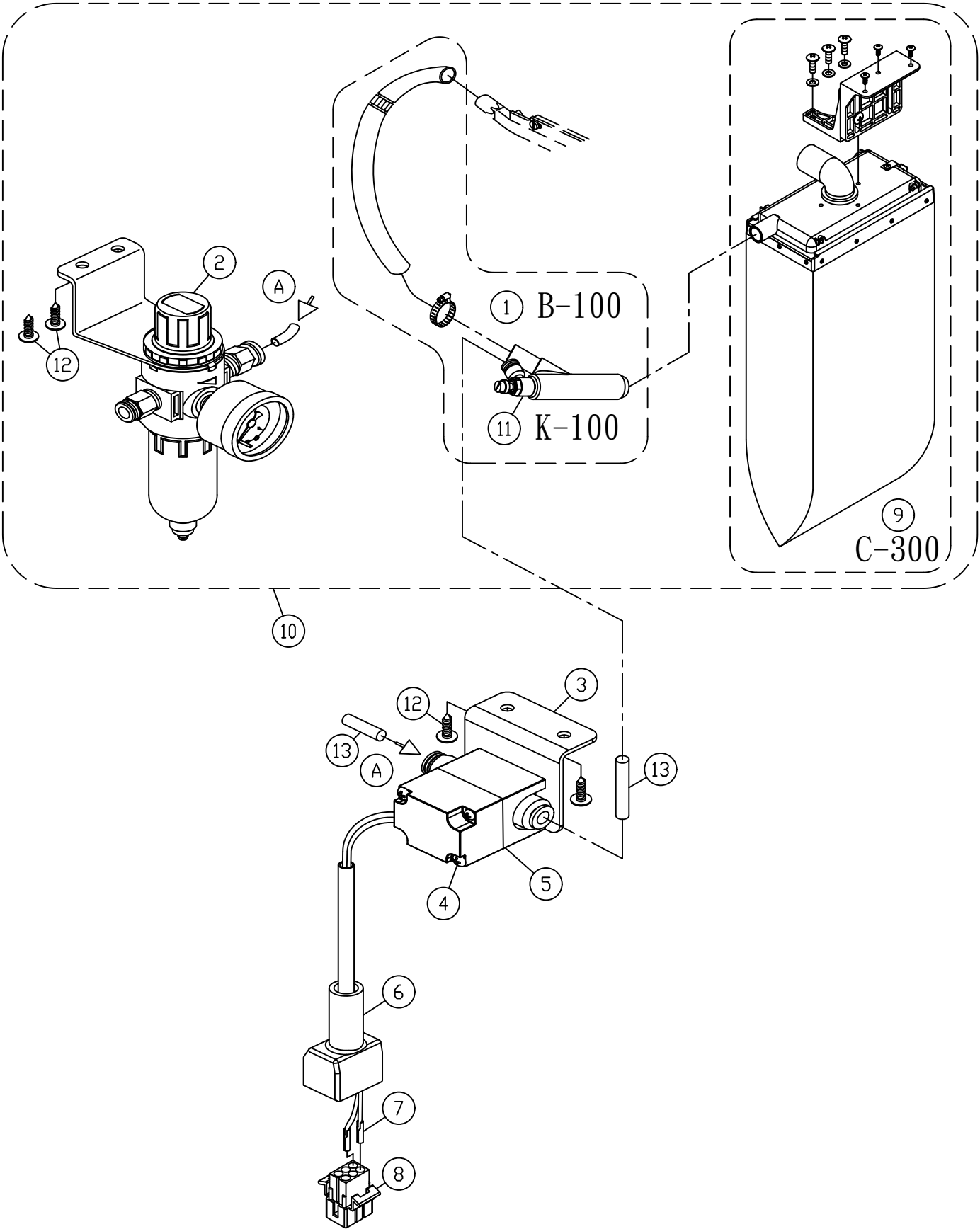
CV08H-2 真空吸風切線線屑集塵組**三方位空氣/氣缸抬壓腳****Chain Removal & Air Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	4CV0800101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
3	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
4	4TC012016	Y型三通接頭	Y Connector	1
5	4CV08F0101	固定座	Bracket	1
6	8MC03204506D	螺絲	Screw	2
7	4CV08F0102	電磁閥	Electrical Controller	1
8	4CV08F0103	電磁閥	Electrical Controller	1
9	4TT-S34033	連接器套頭6P	Power Cord Cap	1
10	4AL013013	連接器套頭2P	Power Cord Cap	1
11	4AL013015	2P母端子	Power Cord	4
12	4TT-S34032	6P母扣連接器	Power Cord	1
13	4AL013017	2P母扣連接器	Power Cord	1
14	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
15	4CV0800101-1	氣缸支架	Cylinder Holder	1
16	4AL0070102	套筒	Clutch Sleere	1
17	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
18	CV08A-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
19	4CV08FA0103	電磁閥組	Electrical Controller Asm.	1
20	K-100	真空送氣管	Venturi Tube	1
21	8WD45001900A	螺絲	Screw	6
22	8MP06401011A	螺絲	Screw	2
23	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	5

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV08I-2 真空吸風切線線屑集塵組
CHAIN REMOVAL ASSEMBLY



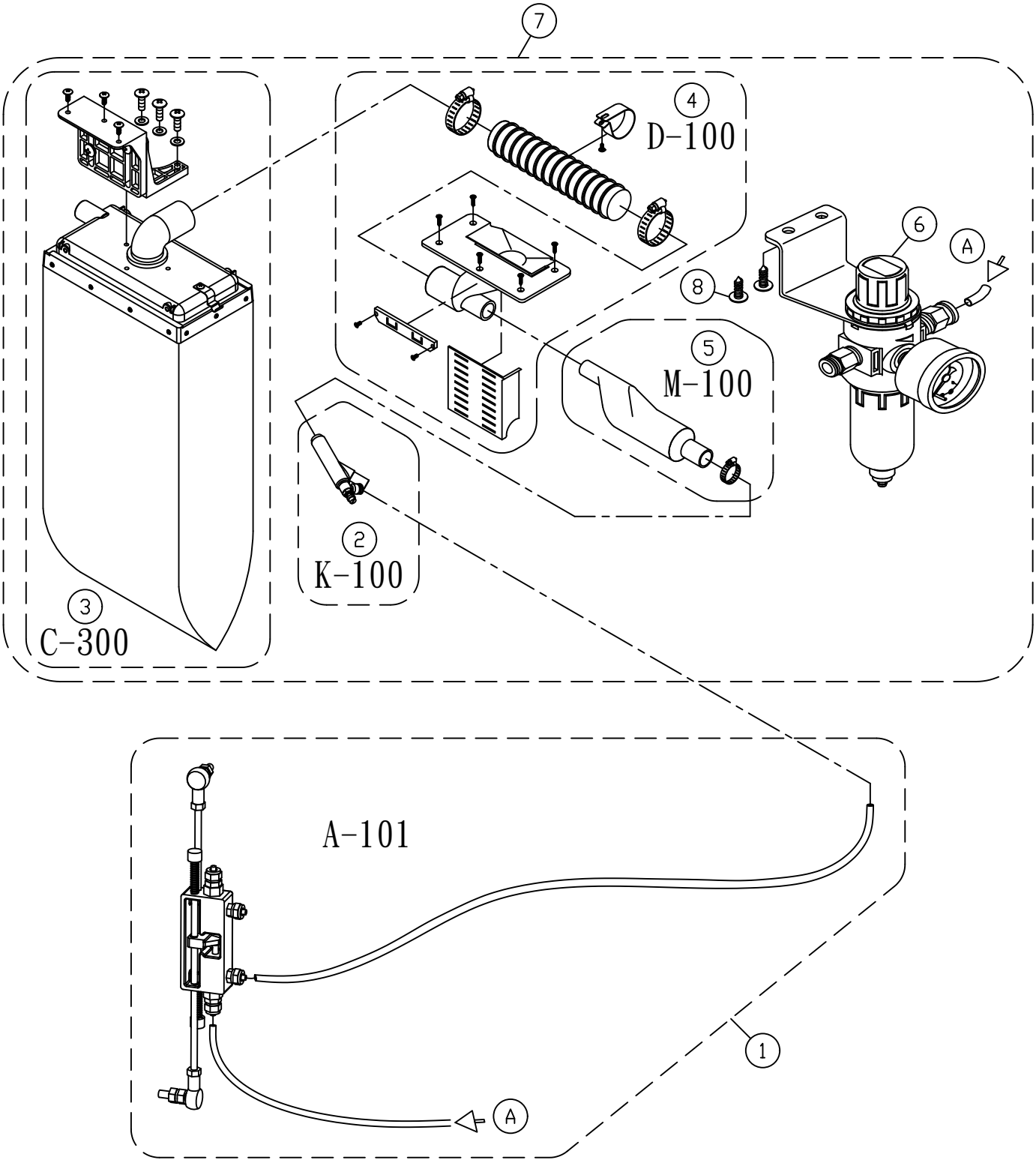
CV08I-2 真空吸風切線線屑集塵組

Chain Removal Assembly

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
3	4CV08F0101	固定座	Bracket	1
4	8MC03204506D	螺絲	Screw	2
5	4CV08F0102	電磁閥	Electrical Controller	1
6	4TT-S34033	連接器套頭6P	Power Cord Cap	1
7	4AL013015	2P母端子	Power Cord	2
8	4TT-S34032	6P母扣連接器	Power Cord	1
9	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
10	CV08A-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
11	K-100	真空送氣管	Venturi Tube	1
12	8WD45001900A	螺絲	Screw	4
13	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)



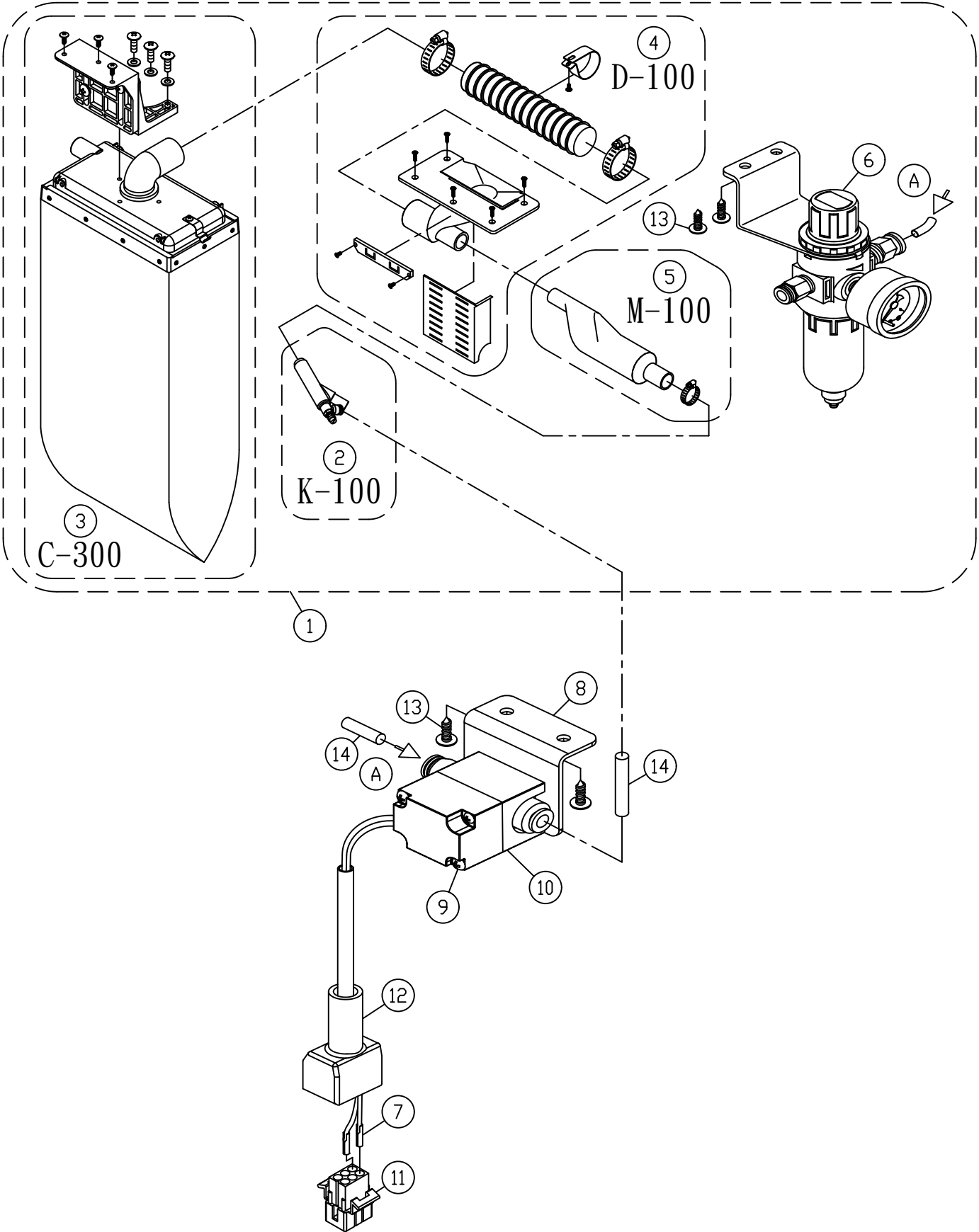
CV08K 廢布收集組 Waste Removal Assembly

序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位用量 Amt. Req.
1	A-101	腳踏空氣控制開關組 Soft Touch Heel Action Treadle Rod Air Switch	1
2	K-100	真空送氣管 Venturi Tube	1
3	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
4	D-100	吸線屑&吸布屑主座 Waste & Lint Remover Funnel	1
5	M-100	消音組 Muffler	1
6	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
7	CV08K-1	廢布收集組 Waste Removal Assembly	1
8	8WD45001900A	螺絲 Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08M-2 廢布收集組 WASTE REMOVAL ASSEMBLY



CV08M-2 廢布收集組 Waste Removal Assembly

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	CV08K-1	廢布收集組	Waste Removal Assembly	1
2	K-100	真空送氣管	Venturi Tube	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
5	M-100	消音組	Muffler	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4AL013015	2P母端子	Power Cord	2
8	4CV08F0101	固定座	Bracket	1
9	8MC03204506D	螺絲	Screw	2
10	4CV08F0102	電磁閥	Electrical Controller	1
11	4TT-S34032	6P母扣連接器	Power Cord	1
12	4TT-S34033	連接器套頭6P	Power Cord Cap	1
13	8WD45001900A	螺絲	Screw	4
14	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2

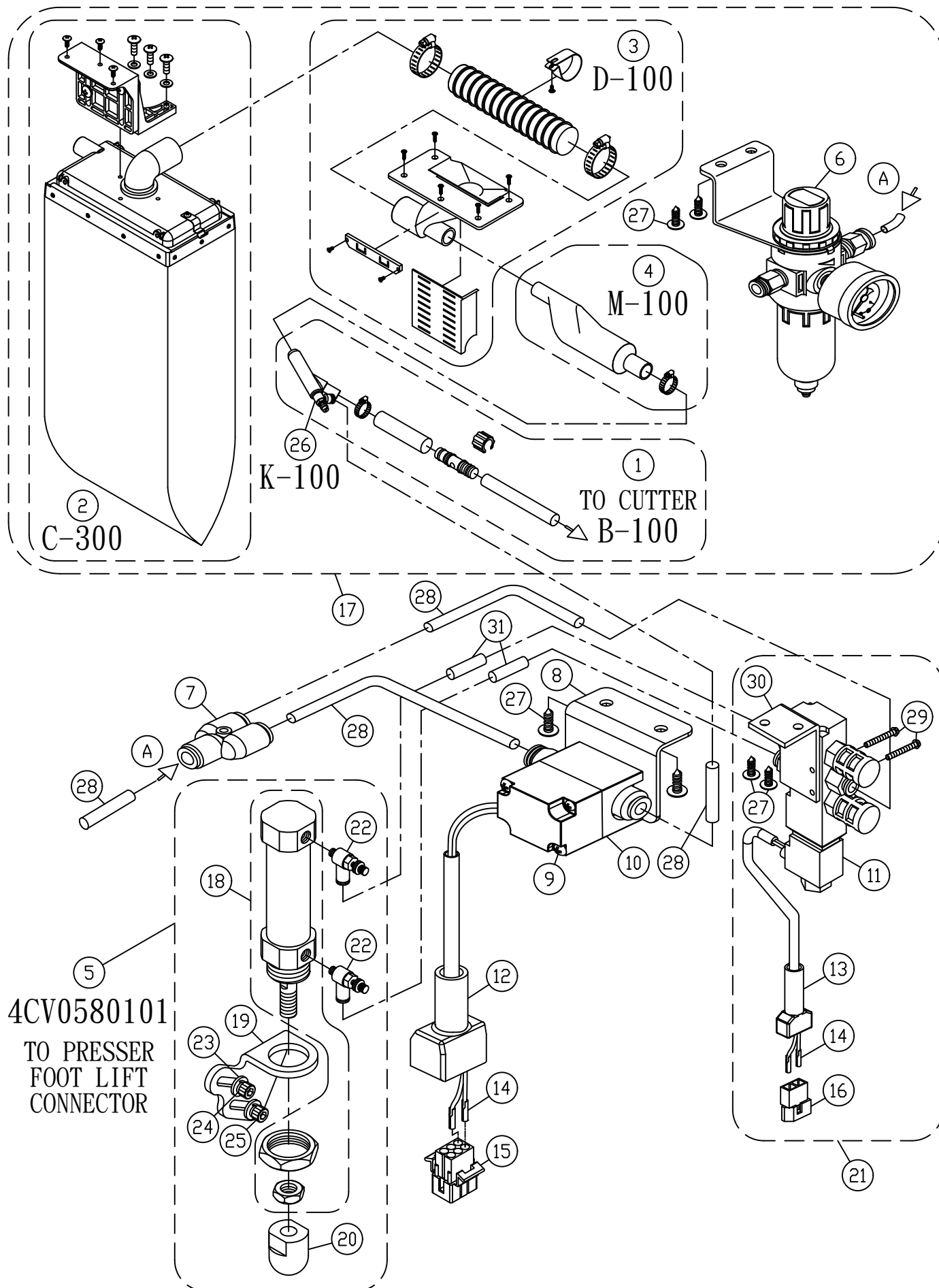
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV58F-2 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY

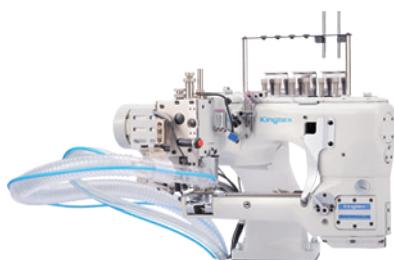


CV58F-2 真空吸風切線線屑集塵組**廢布收集組&三方位空氣/氣缸抬壓腳****Chain & Waste Removal Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	M-100	消音組	Muffler	1
5	4CV0580101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4TC012016	Y型三通接頭	Y Connector	1
8	4CV08F0101	固定座	Bracket	1
9	8MC03204506D	螺絲	Screw	2
10	4CV08F0102	電磁閥	Electrical Controller	1
11	4TC0010303	換向閥 (6mm)	Electrical Controller	1
12	4TT-S34033	連接器套頭6P	Power Cord Cap	1
13	4AL013013	連接器套頭2P	Power Cord Cap	1
14	4AL013015	2P母端子	Power Cord	4
15	4TT-S34032	6P母扣連接器	Power Cord	1
16	4AL013017	2P母扣連接器	Power Cord	1
17	CV08B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
18	4UTB030223	氣壓缸	Cylinder	1
19	4BL1240202	氣缸支架	Bracket	1
20	4CV58F0103	套筒	Knuckle	1
21	4CV58FA0102	電磁閥組	Electrical Controller Asm.	1
22	4UTB000305	節流閥	Speed Controller	2
23	2100000323	墊圈	Washer	2
24	90SW070	彈簧墊圈	Spring Washer	2
25	8MM06401410A	螺絲	Bolt	2
26	K-100	真空送氣管	Venturi Tube	1
27	8WD45001900A	螺絲	Screw	6
28	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	4
29	8MC03202006D	螺絲	Screw	2
30	4TC00103011	楔片座	Bracket	1
31	4CV58F0104	φ6空氣管	Air Tube (L=300mm)	2

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)



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MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
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Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
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Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



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