

UHU SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

UHF9303

UHF9313

UHF9304

UHU9303

UHU9313

UHU9304

&

SS

MN

CV

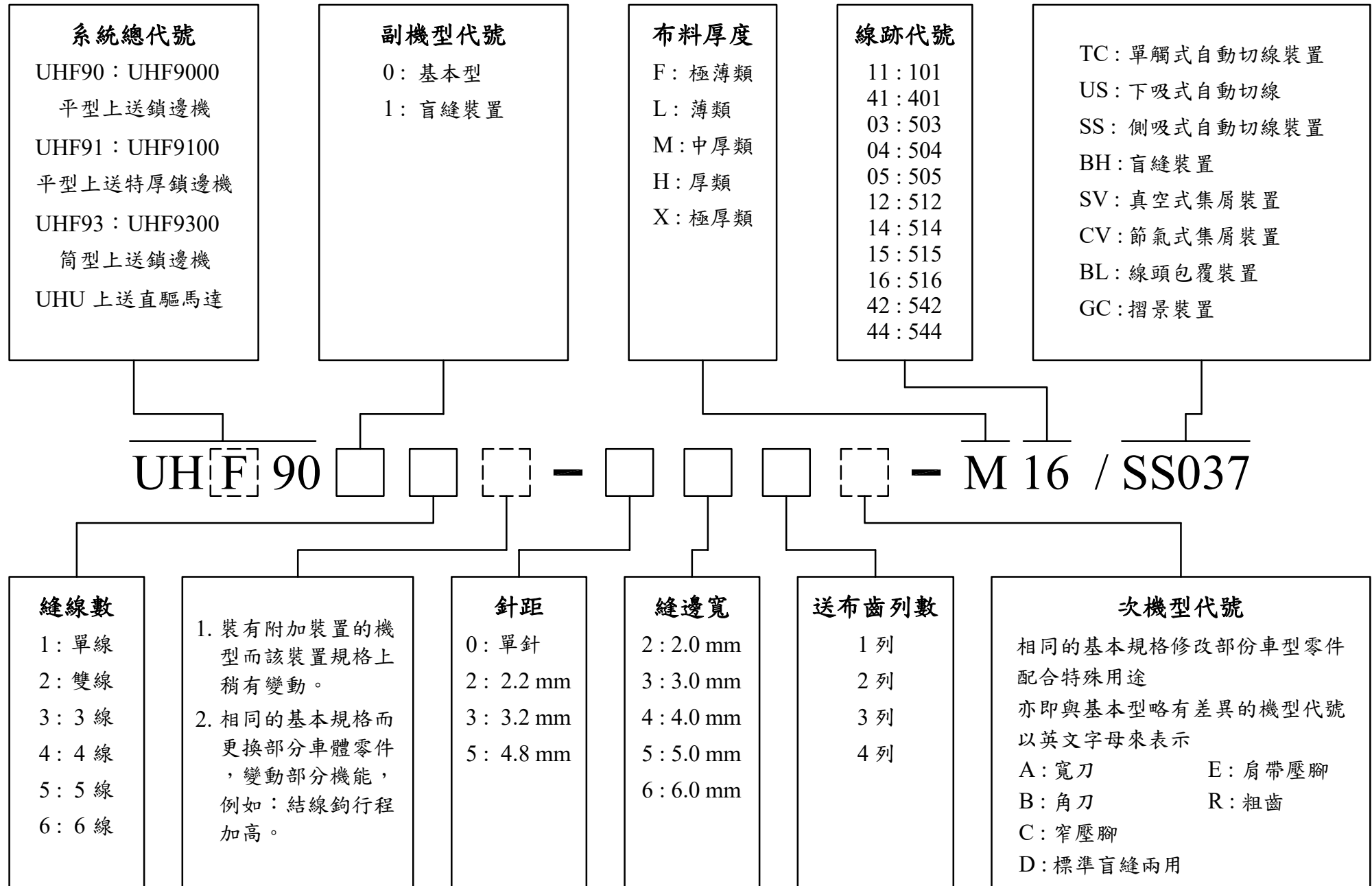


**DIRECT DRIVE TYPE
CYLINDER BED TOP FEED
MACHINE**

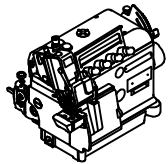
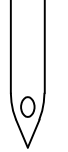
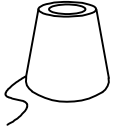
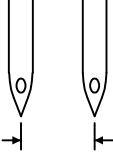
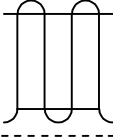

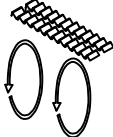

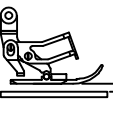
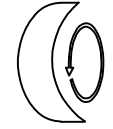
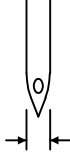
Parts List



UHF9000 系列機型車型編號系統 Description of the UHF9000 series code



UHF9300 系列機型規格表 UHF9300 SUBCLASS SPECIFICATIONS

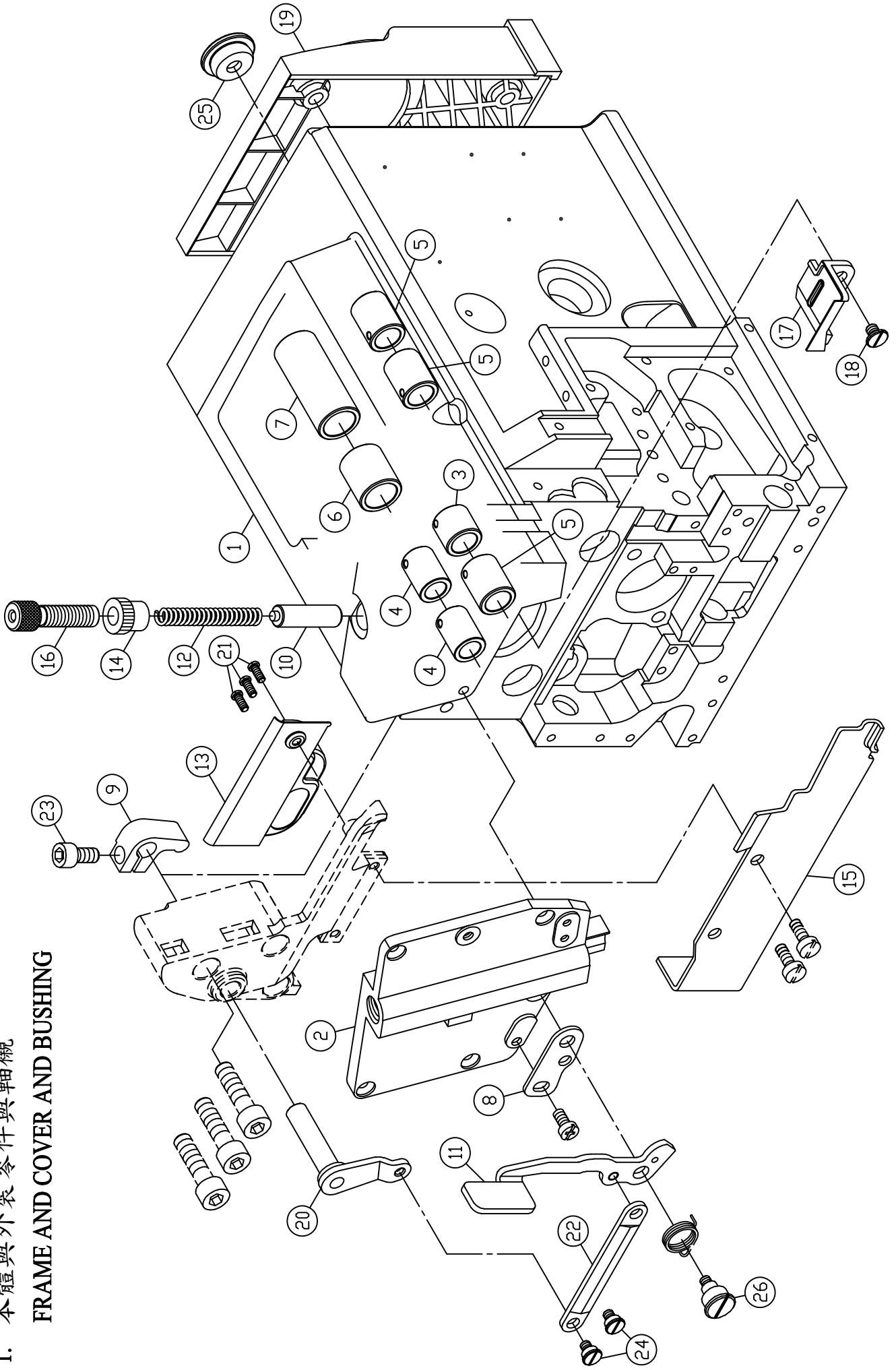
						 m.m.					
適用範圍 Application	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width (mm)	縫距 Stitch Length Max (mm)	差動比 Diff. Feed Ratio	上送差動比 Flat Bed Top Feed Diff. Feed Ratio	壓腳提昇 Presserfoot Lift	轉數 Max Speed (s.p.m)	縫針 Needle Size
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	UHF9303-032-M04	1	3	-	3	3.8	0.8~1.8	0.9~1.8	6	7000	DC*27#11
	UHF9303-053-M04	1	3	-	5	3.8	0.8~1.8	0.9~1.8	6	7000	DC*27#11
筒型盲縫上送鎖邊機 Blind Hemming Cylinder Bed Top Feed Machine	UHF9313-032-L05	1	3	-	3	3.8	0.8~1.8	0.9~1.8	6	7000	DC*27#9
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	UHF9304-233-M14	2	4	2.2	3 5	3.8	0.8~1.8	0.9~1.8	8	6500	DC*27#11
	UHF9304-243-M14	2	4	2.2	4 6	3.8	0.8~1.8	0.9~1.8	8	6500	DC*27#11
	UHF9304-253-M14	2	4	2.2	5 7	3.8	0.8~1.8	0.9~1.8	8	6500	DC*27#11
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	UHU9303-032-M04	1	3	-	3	3.8	0.8~1.8	0.9~1.8	6	7000	DC*27#11
	UHU9303-053-M04	1	3	-	5	3.8	0.8~1.8	0.9~1.8	6	7000	DC*27#11
筒型盲縫上送鎖邊機 Blind Hemming Cylinder Bed Top Feed Machine	UHU9313-032-L05	1	3	-	3	3.8	0.8~1.8	0.9~1.8	6	7000	DC*27#9
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	UHU9304-233-M14	2	4	2.2	3 5	3.8	0.8~1.8	0.9~1.8	8	6500	DC*27#11
	UHU9304-243-M14	2	4	2.2	4 6	3.8	0.8~1.8	0.9~1.8	8	6500	DC*27#11
	UHU9304-253-M14	2	4	2.2	5 7	3.8	0.8~1.8	0.9~1.8	8	6500	DC*27#11

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CV . 節氣式集屑裝置	Air Guide System -----	(1~ 12)
	(CV38C、E)	
	(CV48D)	
	(CV58E-3、H-2)	
	(CV68F-2)	

1. 本體與外裝零件與軸襯

FRAME AND COVER AND BUSHING



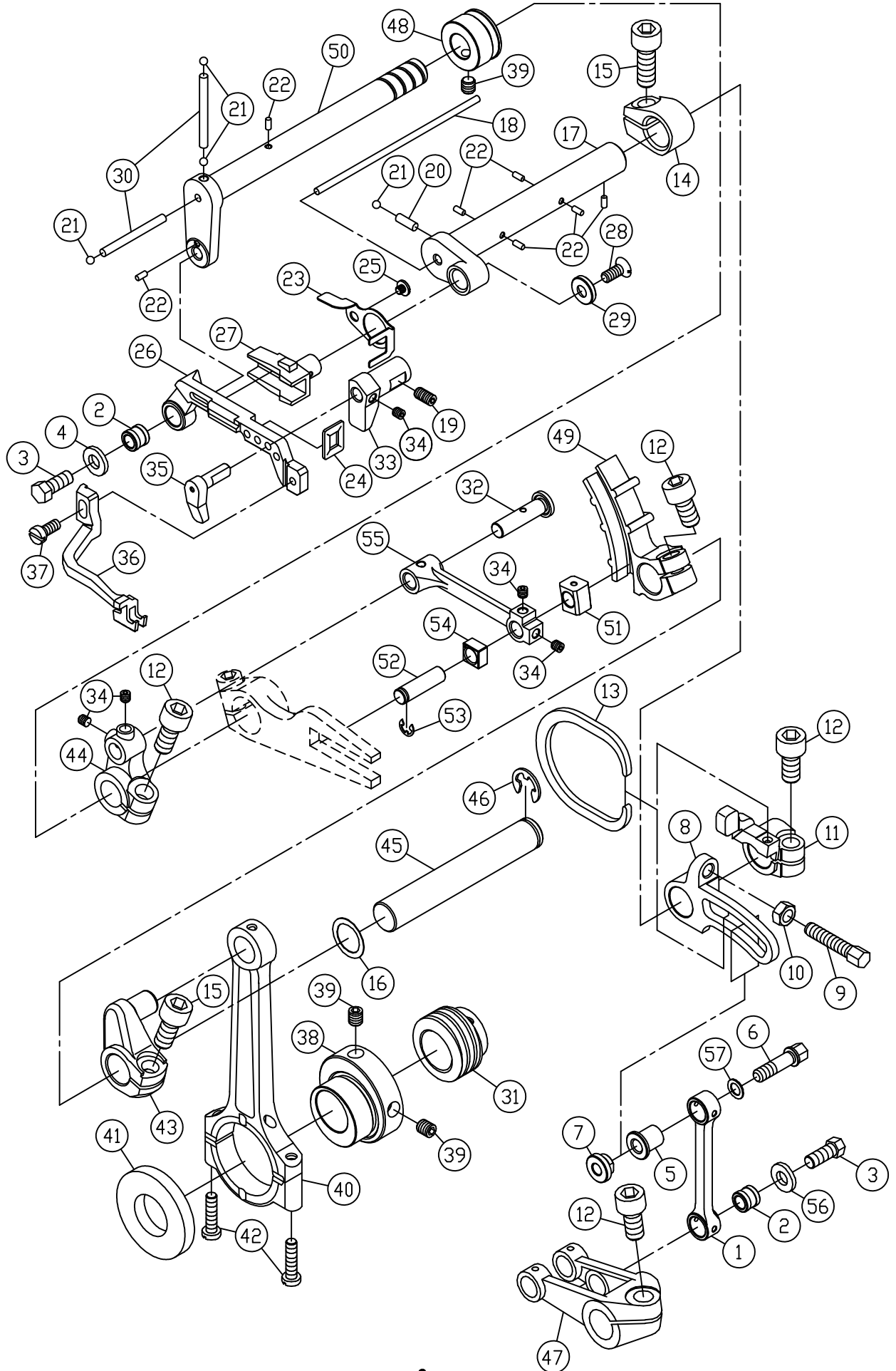
1. 本體與外裝零件與軸襯

Frame And Cover And Bushing

序號 Ref. No.	物料編號 Parts No.	名稱 Description		單位用量 Amt. Req.
1	2140000101	縫機本體	Framee	1
2	2122000126	針棒側蓋	Side Cover	1
3	2130000206	軸襯	Bushing	1
4	2120000212	軸襯	Bushing	2
5	2120000205	軸襯	Bushing	3
6	2122000106	軸襯	Bushing	1
7	2122000107	軸襯	Bushing	1
8	2122000108	止動片	Stopper	1
9	2122000128	定位環	Collar	1
10	2122000110	壓桿	Presser Bar	1
11	2122000111	搬手	Lever	1
12	2122000112	彈簧	Spring	1
13	2122000113	擋板	Cover	1
14	2122000114	螺帽	Nut	1
15	2140000115	側擋	Fabric Guard	1
16	2122000116	調節螺樁	Adjusting Screw	1
17	2122000117	導油座	Cover	1
18	8MB04280711E	螺絲	Screw	1
19	2122000129	皮帶護蓋	Belt Cover	1
20	2122000130	連桿	Lever	1
21	8MB03200305A	螺絲	Screw	3
22	2122000131	連接桿	Link	1
23	8MM05321209A	螺絲	Screw	1
24	8MB04280408G	螺絲	Screw	2
25	21200001121	孔塞	Plug	1
26	8MB04281412E	螺絲	Screw	1

2. 上送布齒進給驅動機構

TOP FEED DOG FEED MECHANISM COMPONENTS



2. 上送布齒進給驅動機構

Top Feed Dog Feed Mechanism Components

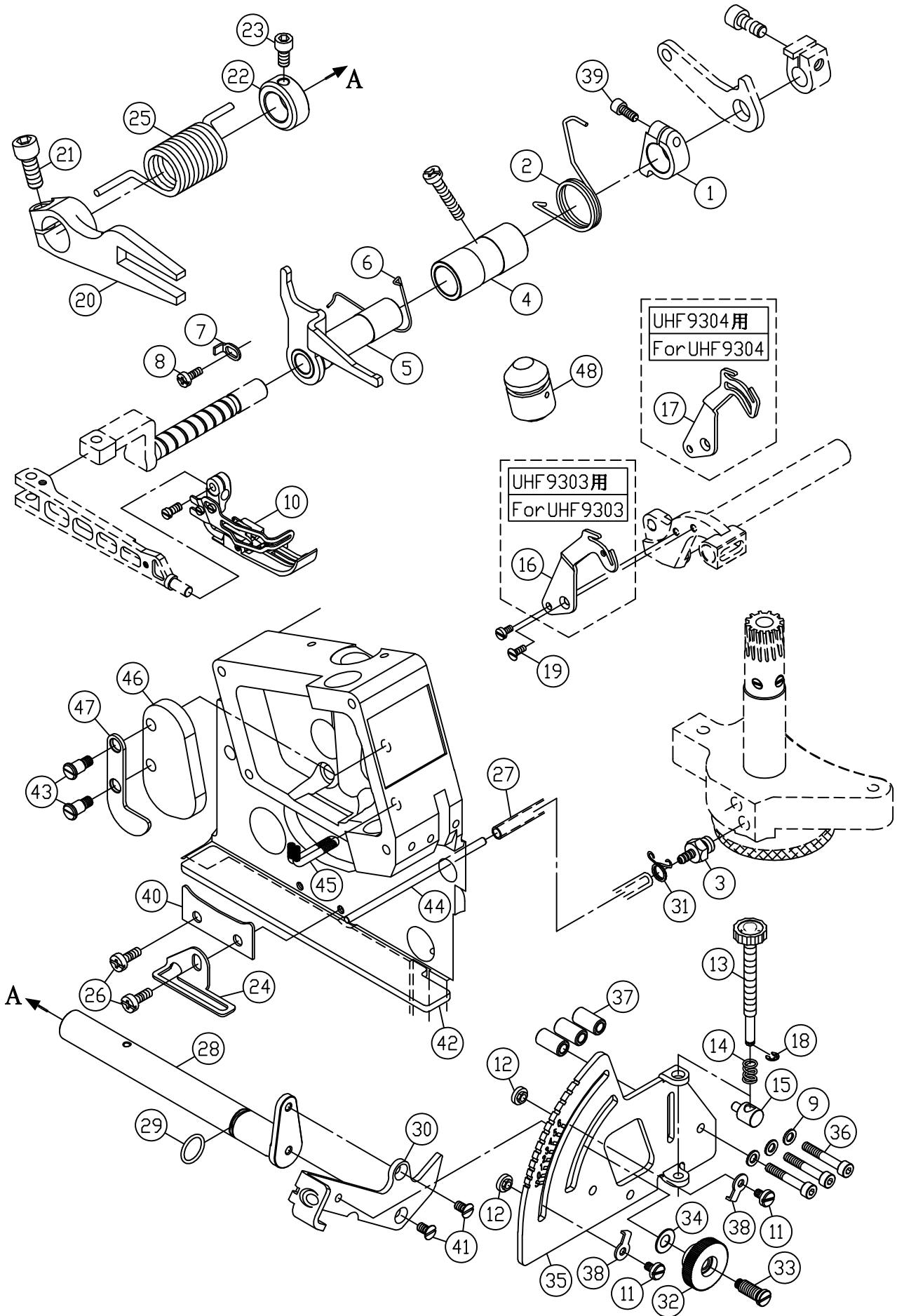
序號	物料編號	名	稱	單位用量
Ref. No.	Parts No.	Description		Amt. Req.
1	2122000201	連桿	Upper Kniferod	1
2	2120000526	隔環	Bushing	2
3	8MK05201307G	螺絲	Screw	2
4	2120000527	平墊圈	Washer	1
5	2122000205	隔環	Bushing	1
6	8MK05201808A	螺絲	Screw	1
7	2122000207	定位環	Collar	1
8	2122000208	曲柄	Crank	1
9	8MK06402306G	螺絲	Screw	1
10	8MA06400408A	螺帽	Nut	1
11	2122000211	定位環	Collar	1
12	8MM06401210A	螺絲	Screw	4
13	2122000213	C形扣環	C-Ring	1
14	21220002141	定位環	Collar	1
15	8MM06401410A	螺絲	Screw	2
16	2120000615	止推墊圈	Washer	1
17	2140000217	曲柄	Crank	1
18	66800	油線	Oil Wick	1
19	8MN05321000A	螺絲	Screw	1
20	66801-2	油線	Oil Wick	1
21	2100001404	孔塞	Plug	4
22	66801	油線	Oil Wick	7
23	2122000223	簧片	Spring	1
24	2122000224	油封	Oil Seal	1
25	8MB03200306A	螺絲	Screw	1
26	2122000226	上送布齒台架	Top Feed Bar	1
27	2122000227	支撐臂	Pin	1
28	8MQ04280808A	螺絲	Screw	1
29	2122000229	墊圈	Washer	1
30	66801-1	油線	Oil Wick	2
31	2140000231	蝸桿	Worm	1
32	2122000232	曲柄銷	Pin	1
33	21220002331	導軌	Guide	1
34	8MN04280400A	螺絲	Screw	5
35	21220002351	導軌	Guide	1
36	*****	上送布齒	Top Feed Dog	1
37	8MB85240806A	螺絲	Screw	1
38	2140000238	偏心輪	Eccentric	1
39	8MN05320500E	螺絲	Screw	3
40	2122000240	連桿	Upper Kniferod	1
41	2140000241	墊片	Spacer	1
42	8MC04281807D	螺絲	Screw	2
43	2140000243	曲柄	Crank	1
44	2122000244	曲柄	Crank	1
45	2140000245	軸	Shaft	1
46	90ER080	E形扣環	E-Ring	1
47	2140000247	曲柄	Crank	1
48	2122000248	定位環	Collar	1
49	2122000249	變距滑軌	Differential Feed Roker	1
50	2122000250	曲軸	Crankshaft	1
51	2122000251	滑塊	Block	1
52	2122000252	曲柄銷	Pin	1
53	90ER040	E形扣環	E-Ring	1
54	2122000254	滑塊	Block	1
55	2122000255	曲柄	Crank	1
56	2120000527	平墊圈	Washer	1
57	2120000724	墊圈	Washer	1

***** 詳細資料請參照附件

***** is one of the gauge parts

3. 上送壓腳提昇機構和潤滑冷卻機構

TOP PRESSER FOOT COMPONENTS LUBRICATION AND COOLING MECHANISM



3. 上送壓腳提昇機構和潤滑冷卻機構

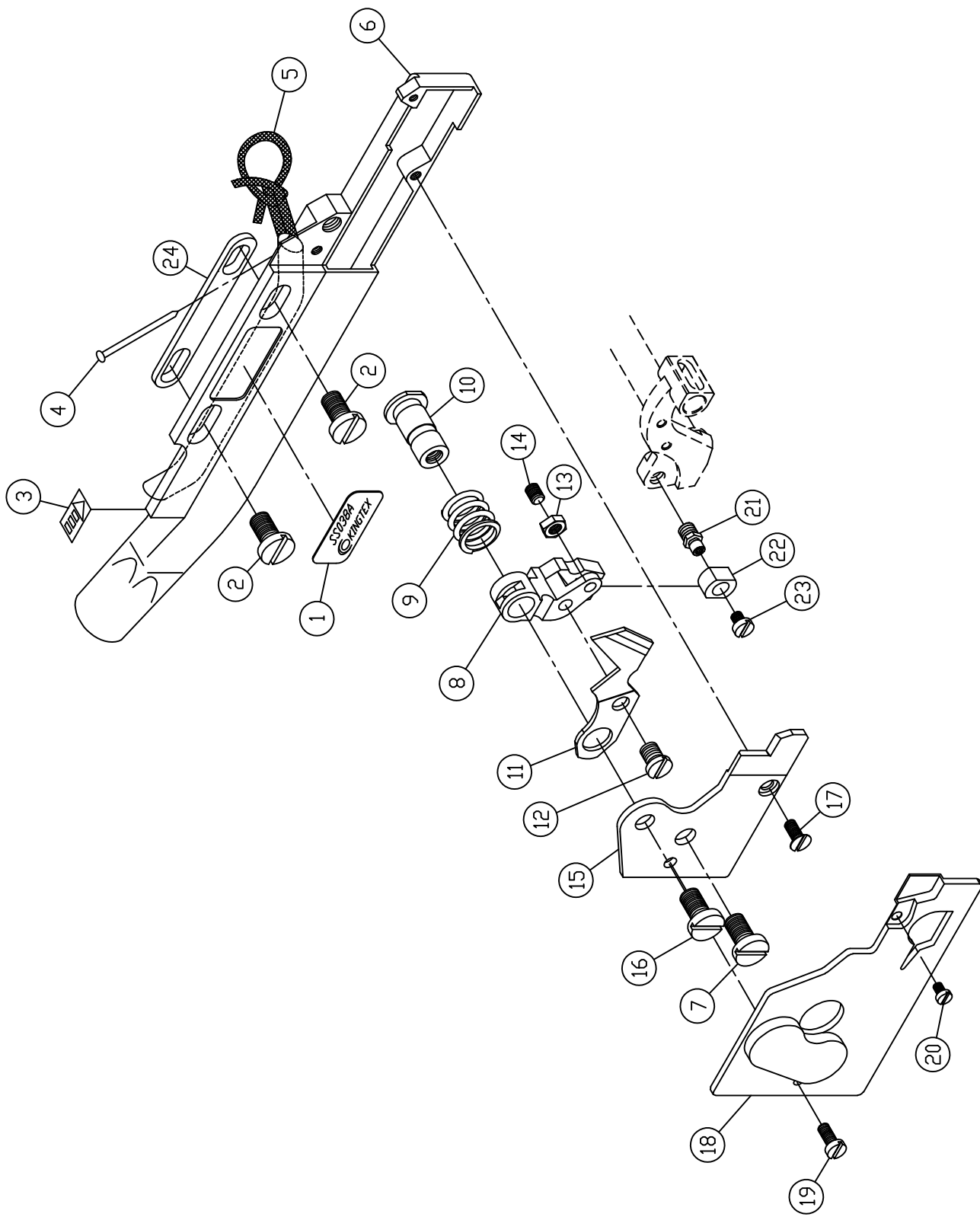
Top Presser Foot Components Lubrication And Cooling Mechanism

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2122000301	定位環	Collar	1
2	2140000302	彈簧	Spring	1
3	2130001249	油嘴	Oil Tube Joint	1
4	21220003041	軸襯	Bushing	1
5	21220003052	搬桿	Lever	1
6	2122000306	彈簧	Spring	1
7	2122000307	擋片	Stopper	1
8	8MC04280607D	螺絲	Screw	1
9	2100000223	墊圈	Washer	3
10	*****	上送壓腳組	Top Presser Foot Asm.	1
11	8SC36400608A	螺絲	Screw	2
12	2100000648	螺帽	Nut	2
13	2120000949	調節螺椿	Adjusting Screw	1
14	2120000951	彈簧	Spring	1
15	2120000952	微調定位銷	Pin	1
16	2122000316	揚線環	Thread Takeup	1
17	2122000317	揚線環	Thread Takeup	1
18	90ER030	E形扣環	Ring	1
19	8ME03200706A	螺絲	Screw	1
20	2122000320	變距滑軌	Differential Feed Roker	1
21	8MM06401410A	螺絲	Screw	1
22	2122000322	定位環	Collar	1
23	8MM06401210A	螺絲	Screw	1
24	2122000441	定位片	Spacer	1
25	2140000325	回復彈簧	Spring	1
26	8MC04280607D	螺絲	Screw	2
27	2122000427	油管	Oil Tube	1
28	2140000328	樞軸	Shaft	1
29	2120000608	油環	O-Ring	1
30	2122000330	搬手	Lever	1
31	2122000449	夾簧	Snap Ring	1
32	2122000332	螺帽	Nut	1
33	8MB06301608Q	螺絲	Screw	1
34	2120000953	墊圈	Washer	1
35	2122000335	差動分度板	Blade Guide	1
36	8MM04282507B	螺絲	Screw	3
37	2122000337	隔環	Spacer	3
38	2100000646	墊圈	Washer	2
39	8MM05321409A	螺絲	Screw	1
40	2122000440	擋片	Cover	1
41	8ME04280507A	螺絲	Screw	2
42	2122000439	羊毛氈	Felt	1
43	8MB04281007G	螺絲	Screw	2
44	2122000434	油管	Oil Tube	1
45	2122000435	羊毛氈	Felt	1
46	2122000436	羊毛氈	Felt	1
47	2122000437	定位片	Spacer	1
48	2121001504	軸襯	Bushing	1

***** 詳細資料請參照附件

***** is one of the gauge parts

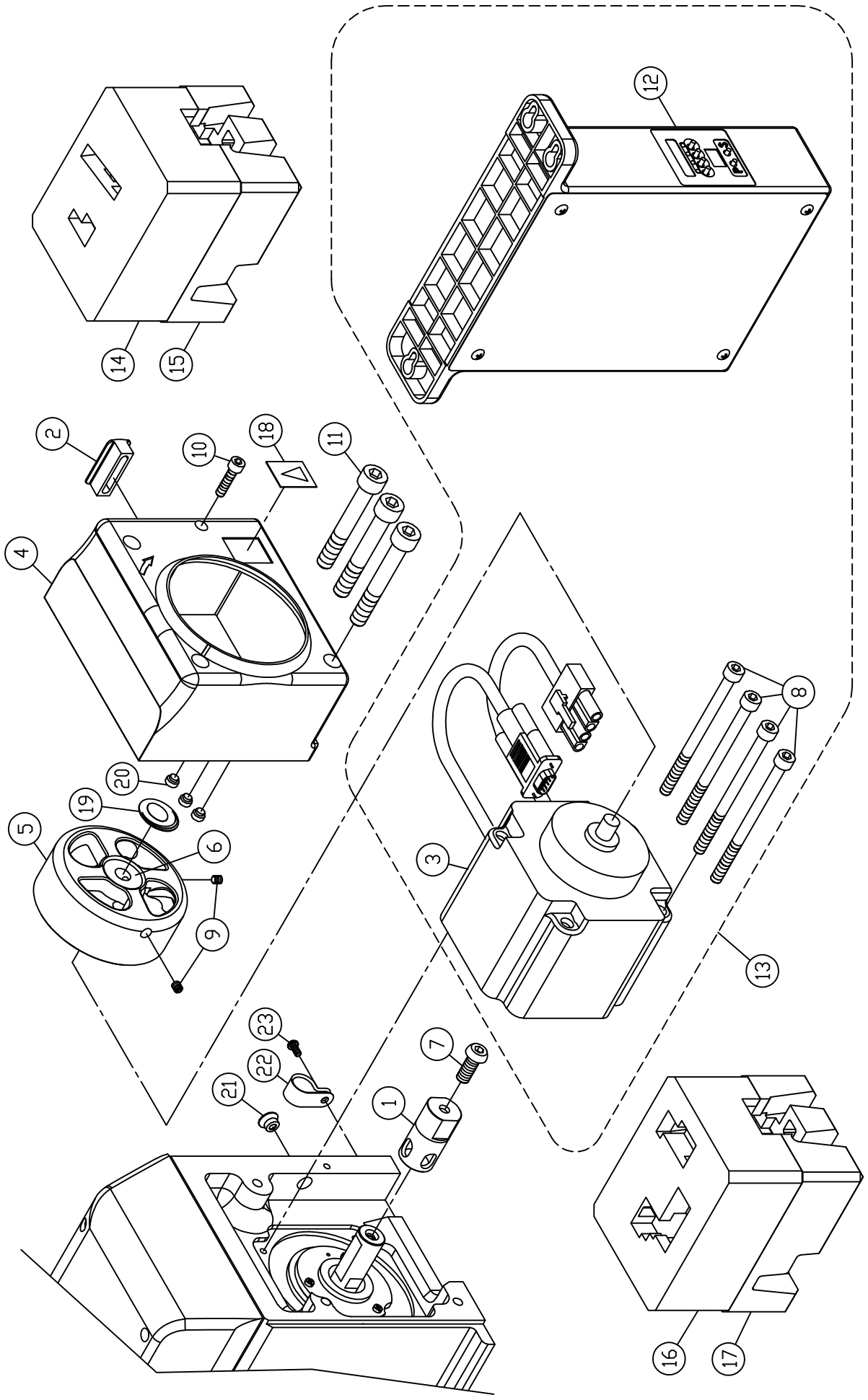
SS038 側吸式切刀 SIDE SUCTION TYPE



SS038 側吸式切刀 Side Suction Type

序號 Ref. No.	物料編號 Parts No.	名稱 Description		單位用量 Amt. Req.
1	4SS0380101	商標貼紙	Name Plate	1
2	8MC95300808E	螺絲	Screw	2
3	66453-8	潤滑指示貼紙	Label	1
4	4SS0330104	固定銷	Pin	1
5	4SS0330105	油線	Oil Wick	1
6	4SS0340101	刀座	Knife Mounting Base	1
7	8MB95401008A	螺絲	Screw	1
8	4SS0350108	驅動叉	Driving Lever	1
9	4SS0330109	彈簧	Spring	1
10	4SS0330110	螺椿	Stud	1
11	4SS0350111	活動刀片	Movable Knife	1
12	8MB85240606A	螺絲	Screw	1
13	8MA03200206A	螺帽	Nut	1
14	8MN03200400A	螺絲	Screw	1
15	4SS0330115	固定刀片	Fixed Knife	1
16	8MB95301008A	螺絲	Screw	1
17	8ME75180504A	螺絲	Screw	1
18	4SS0350118	護蓋	Cover	1
19	8MB75180605A	螺絲	Screw	1
20	8MB02160304A	螺絲	Screw	1
21	2120000702	驅動銷	Pin	1
22	4SS0330122	滑塊	Slide Block	1
23	8MB75180305K	螺絲	Screw	1
24	4SS0340104	墊片	Stopper	1

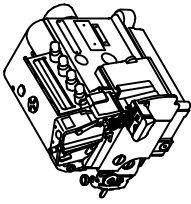
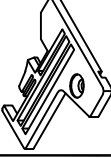

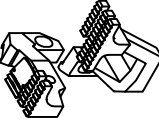







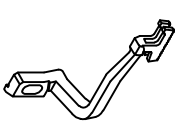
MN026 直驅馬達 LINER - MOTOR (FOR UHU)



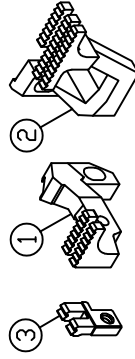
MN026 直驅馬達 Liner - Motor (For UHU)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0220101	套筒	Collar	1
2	4MN0210102	孔塞	Plug	1
3	4MN0220103	小型馬達 (2VP3421209C0G)	Mini - Motor	1
4	4MN0250124	馬達護蓋	Cover	1
5	4MN0220105	手輪	Pulley	1
6	4MN0220106	手輪套筒	Pulley Collar	1
7	8MP06401611A	螺絲	Screw	1
8	8MM05327509B	螺絲	Screw	4
9	8MN06400800A	螺絲	Screw	2
10	8MM04283407B	螺絲	Screw	1
11	8MM05326509B	螺絲	Screw	3
12	4MN0280103	控制箱 (TD-654)	Control Box	1
13	/SC701	UHD直驅馬達組 (1G4M54K112303)	Liner - Motor Asm.	1
14	66745-4	UHD9000 保麗龍(上)	EPS (Top)	1
15	66745-5	UHD9000 保麗龍(下)	EPS (Down)	1
16	66745-6	UHD9300 保麗龍(上)	EPS (Top)	1
17	66745-7	UHD9300 保麗龍(下)	EPS (Down)	1
18	66453-3	安全指示貼紙	Name Plate	1
19	66485-10	手輪銘板	Plate	1
20	2120000137	孔塞	Plug	3
21	22100002271	灰色孔塞	Plug	1
22	4MN0210108	管夾 (9/16)	Holder	1
23	8MC04280807D	螺絲	Screw	1

UHF9300 系列車型零件一覽表 Series Gauge Parts List

											
機型 Machinetype	針板 Needle Plate	上送壓腳組 Top Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	縫針 Needle	下刀 Lower Knife	上送布齒 Top Feed Dog
UHF9303-032-M04	5213TTP0032	5214PF4006	5213DG0032	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0002	5212DGT243
UHF9303-053-M04	5214TP0053	5214PF4003	5214DG0243	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0002	5212DGT243
UHF9313-032-L05	5213TTP0032	5214PF4001	5213DG0032	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-9	5213LK0002	5214DGT032
UHF9304-233-M14	5214TP0233	5214PF4005	5214DG0243	5212NC0001-1	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001	5212DGT243
UHF9304-243-M14	5214TP0243	5214PF4005	5214DG0243	5212NC0001-1	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001	5212DGT243
UHF9304-253-M14	5214TP0253	5214PF4002	5214DG0243	5212NC0001-1	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001	5212DGT243

UHF9300 系列送布齒列表

送布齒組件編號	5214DG0243
	
1 主送布齒	5213FD0243
2 差動送布齒	5213DF0243
3 輔助送布齒	5214AF0243



UHF93 系列壓腳組件(零件)一覽表

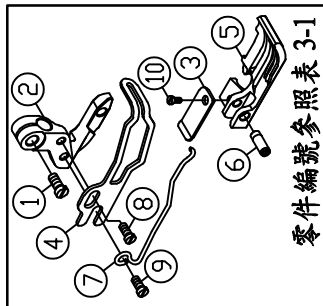
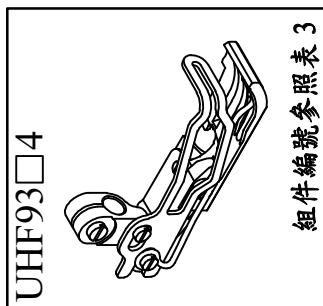
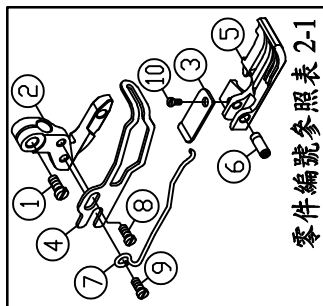
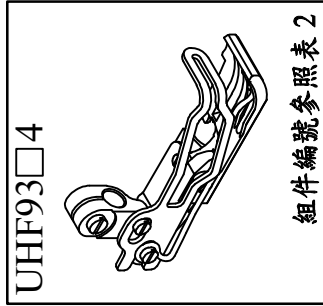
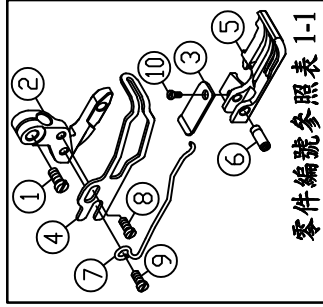
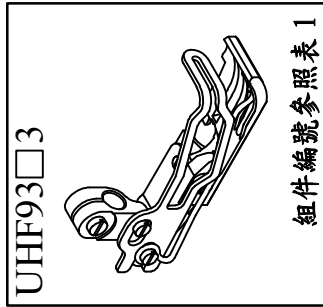


表 1

機 型	壓腳組件編號
UHF9303-032-M04	5214PF4006
UHF9303-053-M04	5214PF4003
UHF9313-032-L05	5214PF4001

表 2

機 型	壓腳組件編號
UHF9304-233-M14	5214PF4005
UHF9304-243-M14	5214PF4005

表 3

機 型	壓腳組件編號
UHF9304-253-M14	5214PF4002

表 3-1

序號	零件編號	序號	零件編號
1	8MB85240806P	6	5212PF2002E
2	5212PF2003C	7	5212PF2003M
3	5212PF2002G	8	8MB03200506A
4	5212PF2002F	9	8MB03200806K
5	5214PF4002A	10	8SB24560205P

表 1-1

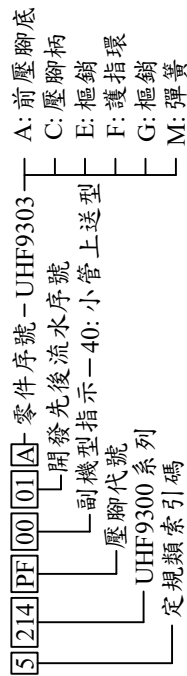
序號	零件編號	序號	零件編號
1	8MB85240806P	6	5212PF2002E
2	5212PF2003C	7	參照表 1-2
3	5212PF2002G	8	8MB03200506A
4	5212PF2002F	9	8MB03200806K
5	參照表 1-2	10	8SB24560205P

表 1-2

組件編號	序號	零件編號
5214PF4001	5	7
5214PF4003	5214PF4001A	5212PF2002M
5214PF4006	5214PF4003A	5212PF2003M
	5214PF4006A	5212PF2003M

表 2-1

序號	零件編號	序號	零件編號
1	8MB85240806P	6	5212PF2002E
2	5212PF2003C	7	5212PF2003M
3	5212PF2002G	8	8MB03200506A
4	5212PF2002F	9	8MB03200806K
5	5214PF4005A	10	8SB24560205P



UHF9300 零件冊索引表 INDEX

物料編號	組	序號	單位用量	物料編號	組	序號	單位用量	物料編號	組	序號	單位用量
Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
66800	2	18	1	2122000316	3	16	1	66453-8	SS038	3	1
66801	2	22	7	2122000317	3	17	1	66485-10	MN026	19	1
2100000223	3	9	3	2122000320	3	20	1	66745-4	MN026	14	1
2100000646	3	38	2	2122000322	3	22	1	66745-5	MN026	15	1
2100000648	3	12	2	2122000330	3	30	1	66745-6	MN026	16	1
2100001404	2	21	4	2122000332	3	32	1	66745-7	MN026	17	1
2120000137	MN026	20	3	2122000335	3	35	1	66801-1	2	30	2
2120000205	1	5	3	2122000337	3	37	3	66801-2	2	20	1
2120000212	1	4	2	2122000427	3	27	1	8MA03200206A	SS038	13	1
2120000526	2	2	2	2122000434	3	44	1	8MA06400408A	2	10	1
2120000527	2	4	1	2122000435	3	45	1	8MB02160304A	SS038	20	1
2120000527	2	56	1	2122000436	3	46	1	8MB03200305A	1	21	3
2120000608	3	29	1	2122000437	3	47	1	8MB03200306A	2	25	1
2120000615	2	16	1	2122000439	3	42	1	8MB04280408G	1	24	2
2120000702	SS038	21	1	2122000440	3	40	1	8MB04280711E	1	18	1
2120000724	2	57	1	2122000441	3	24	1	8MB04281007G	3	43	2
2120000949	3	13	1	2122000449	3	31	1	8MB04281412E	1	26	1
2120000951	3	14	1	2130000206	1	3	1	8MB06301608Q	3	33	1
2120000952	3	15	1	2130001249	3	3	1	8MB75180305K	SS038	23	1
2120000953	3	34	1	2140000101	1	1	1	8MB75180605A	SS038	19	1
2121001504	3	48	1	2140000115	1	15	1	8MB85240606A	SS038	12	1
2122000106	1	6	1	2140000217	2	17	1	8MB85240806A	2	37	1
2122000107	1	7	1	2140000231	2	31	1	8MB95301008A	SS038	16	1
2122000108	1	8	1	2140000238	2	38	1	8MB95401008A	SS038	7	1
2122000110	1	10	1	2140000241	2	41	1	8MC04280607D	3	8	1
2122000111	1	11	1	2140000243	2	43	1	8MC04280607D	3	26	2
2122000112	1	12	1	2140000245	2	45	1	8MC04280807D	MN026	23	1
2122000113	1	13	1	2140000247	2	47	1	8MC04281807D	2	42	2
2122000114	1	14	1	2140000302	3	2	1	8MC95300808E	SS038	2	2
2122000116	1	16	1	2140000325	3	25	1	8ME03200706A	3	19	1
2122000117	1	17	1	2140000328	3	28	1	8ME04280507A	3	41	2
2122000126	1	2	1	21200001121	1	25	1	8ME75180504A	SS038	17	1
2122000128	1	9	1	21220002141	2	14	1	8MK05201307G	2	3	2
2122000129	1	19	1	21220002331	2	33	1	8MK05201808A	2	6	1
2122000130	1	20	1	21220002351	2	35	1	8MK06402306G	2	9	1
2122000131	1	22	1	21220003041	3	4	1	8MM04282507B	3	36	3
2122000201	2	1	1	21220003052	3	5	1	8MM04283407B	MN026	10	1
2122000205	2	5	1	22100002271	MN026	21	1	8MM05321209A	1	23	1
2122000207	2	7	1	/SC701	MN026	13	1	8MM05321409A	3	39	1
2122000208	2	8	1	4MN0210102	MN026	2	1	8MM05326509B	MN026	11	3
2122000211	2	11	1	4MN0210108	MN026	22	1	8MM05327509B	MN026	8	4
2122000213	2	13	1	4MN0220101	MN026	1	1	8MM06401210A	2	12	4
2122000223	2	23	1	4MN0220103	MN026	3	1	8MM06401210A	3	23	1
2122000224	2	24	1	4MN0220105	MN026	5	1	8MM06401410A	2	15	2
2122000226	2	26	1	4MN0220106	MN026	6	1	8MM06401410A	3	21	1
2122000227	2	27	1	4MN0250124	MN026	4	1	8MN03200400A	SS038	14	1
2122000229	2	29	1	4MN0280103	MN026	12	1	8MN04280400A	2	34	5
2122000232	2	32	1	4SS0330104	SS038	4	1	8MN05320500E	2	39	3
2122000240	2	40	1	4SS0330105	SS038	5	1	8MN05321000A	2	19	1
2122000244	2	44	1	4SS0330109	SS038	9	1	8MN06400800A	MN026	9	2
2122000248	2	48	1	4SS0330110	SS038	10	1	8MP06401611A	MN026	7	1
2122000249	2	49	1	4SS0330115	SS038	15	1	8MQ04280808A	2	28	1
2122000250	2	50	1	4SS0330122	SS038	22	1	8SC36400608A	3	11	2
2122000251	2	51	1	4SS0340101	SS038	6	1	90ER030	3	18	1
2122000252	2	52	1	4SS0340104	SS038	24	1	90ER040	2	53	1
2122000254	2	54	1	4SS0350108	SS038	8	1	90ER080	2	46	1
2122000255	2	55	1	4SS0350111	SS038	11	1				
2122000301	3	1	1	4SS0350118	SS038	18	1				
2122000306	3	6	1	4SS0380101	SS038	1	1				
2122000307	3	7	1	66453-3	MN026	18	1				

UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

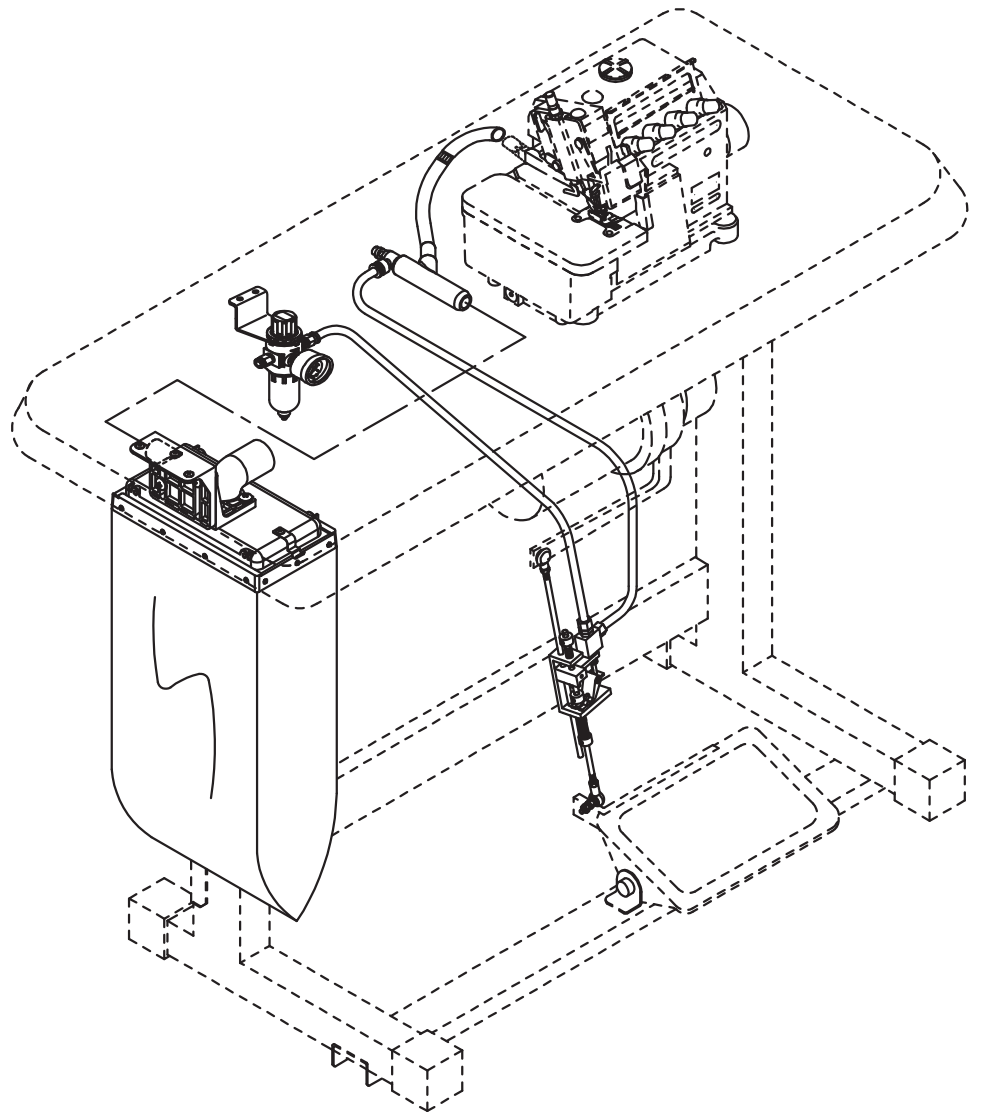
MODEL

CV38

CV48

CV58

CV68



VENTURI DEVICE

Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

UHF9300用

離合器馬達 Clutch Motor	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter
CV08A		●	
CV28B	●	●	
CV38C		●	●
CV48D	●	●	●
CV38E			●
CV28K	●		
皮帶GD40-2馬達用 直驅馬達TD-654電控用 Direct Drive Type Mini Servo Motor TD-654	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter
CV58E-3			●
CV68F-2	●	●	●
CV28G-2	●	●	
CV58H-2		●	●
CV08I-2		●	
CV28M-2	●		

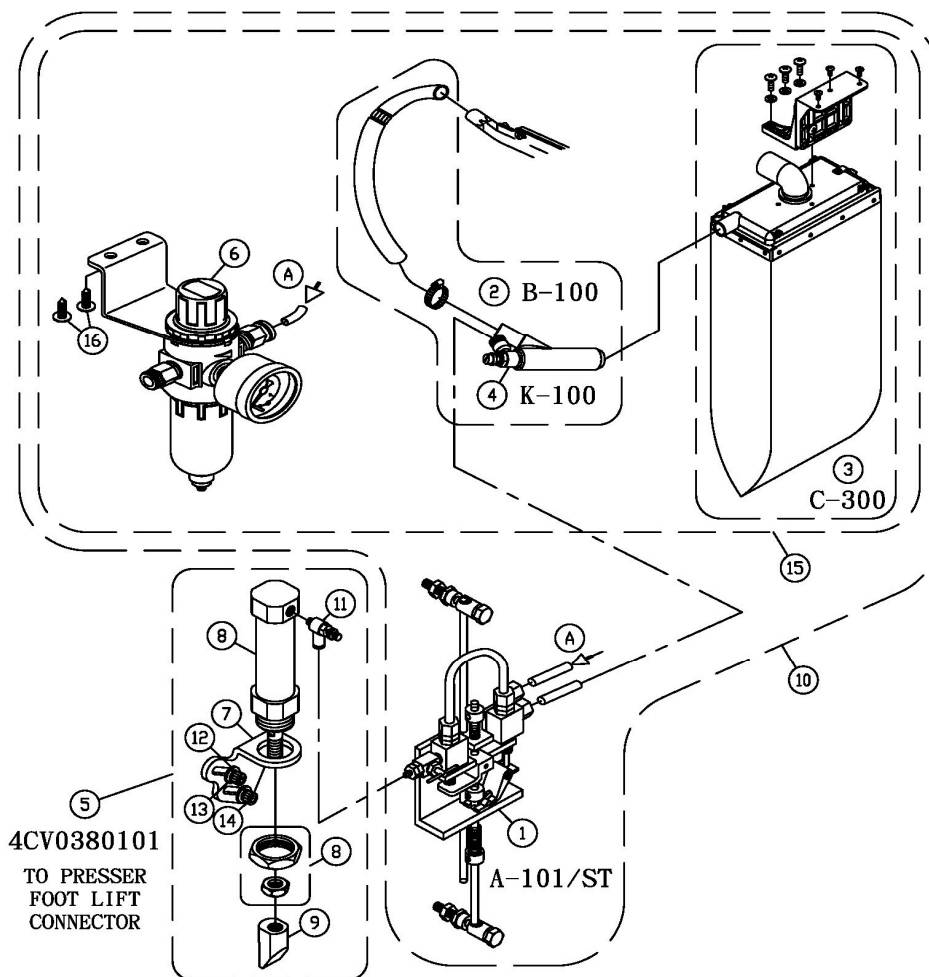
UHF9300用CV系列目錄 TABLE OF CONTENTS

CV38C	真空吸風切線線屑集塵組:三方位空氣/氣缸抬壓腳 -----	1
	Chain Removal & Air Cylinder For Presser Foot Assembly	
CV48D	真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----	3
	Chain & Waste Removal Cylinder For Presser Foot Assembly	
CV38E	氣缸抬壓腳	Air Cylinder For Presser Foot Assembly ----- 5
CV58E-3	氣缸抬壓腳	Air Cylinder For Presser Foot Assembly ----- 7
CV68F-2	真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----	9
	Chain & Waste Removal Cylinder For Presser Foot Assembly	
CV58H-2	真空吸風切線線屑集塵組:三方位空氣/氣缸抬壓腳 -----	11
	Chain Removal & Air Cylinder For Presser Foot Assembly	

CV38C 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-101/ST	三方位腳踏空氣控制開關組	Soft Touch 3-Position Treadle Rod Air Switch	1
2	B-100	真空送氣組	Vacuun Chain Removal	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管	Venturi Tube	1
5	4CV0380101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4BL1240202	氣缸支架	Bracket	1
8	4BL1240201	氣壓缸(含螺帽)	Air Cylinder (Nut)	1
9	4BL1240203	套筒	Knuckle	1
10	CV08C-1	真空吸風切線線屑集塵組&三方位空氣	Chain Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
11	4UTB000305	節流閥	Speed Controller	1
12	2100000323	墊圈	Washer	2
13	90SW070	彈簧墊圈	Spring Washer	2
14	8MM06401410A	螺絲	Bolt	2
15	CV08A-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
16	8WD45001900A	螺絲	Screw	2

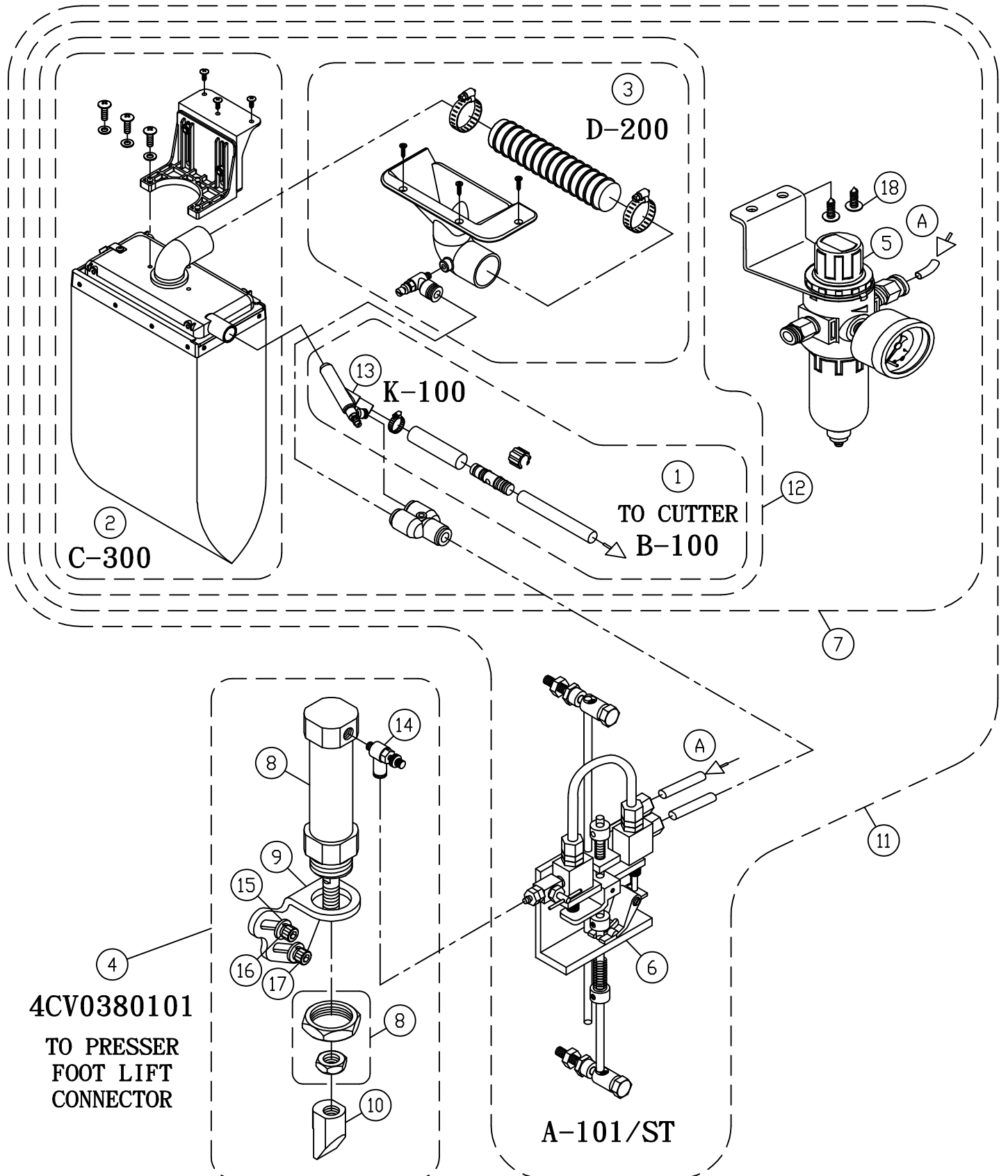
* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV48D 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



**CV48D 真空吸風切線線屑集塵組
廢布收集組&三方位空氣/氣缸抬壓腳
Chain & Waste Removal Cylinder For Presser Foot Assembly**

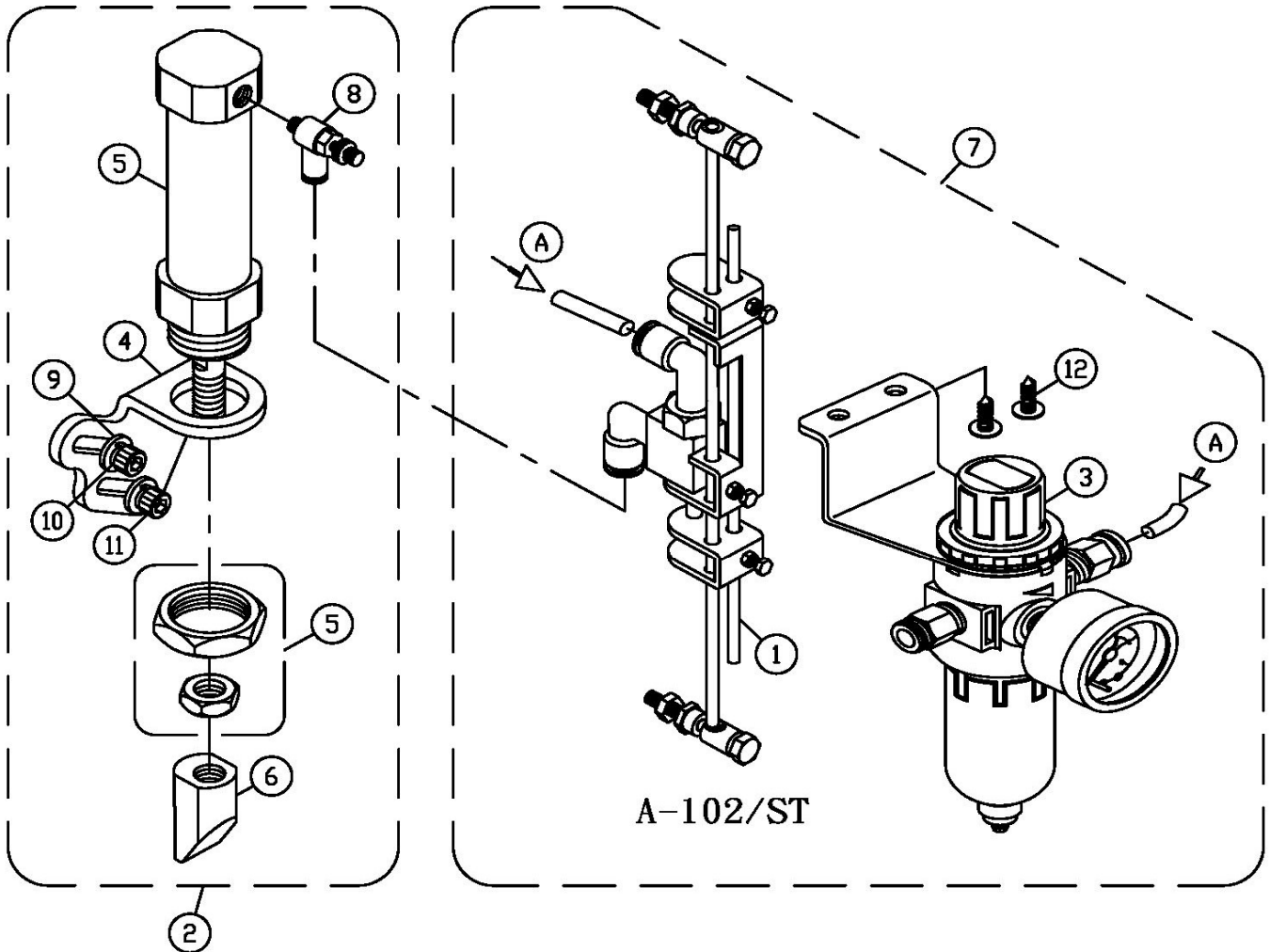
序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-200	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	4CV0380101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
5	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
6	A-101/ST	三方位腳踏空氣控制開關組	Soft Touch 3-Position Treadle Rod Air Switch	1
7	CV28B-2	真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭)	Chain & Waste Removal Assembly & Filter/Regulator	1
8	4BL1240201	氣壓缸(含螺帽)	Air Cylinder (Nut)	1
9	4BL1240202	氣缸支架	Bracket	1
10	4BL1240203	套筒	Knuckle	1
11	CV28D-1	真空吸風切線線屑集塵組&廢布收集組&三方位空氣	Chain & Waste Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
12	CV28B-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
13	K-100	真空送氣管	Venturi Tube	1
14	4UTB000305	節流閥	Speed Controller	1
15	2100000323	墊圈	Washer	2
16	90SW070	彈簧墊圈	Spring Washer	2
17	8MM06401410A	螺絲	Bolt	2
18	8WD45001900A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV38E 氣缸抬壓腳

AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0380101

TO PRESSER
FOOT LIFT
CONNECTOR

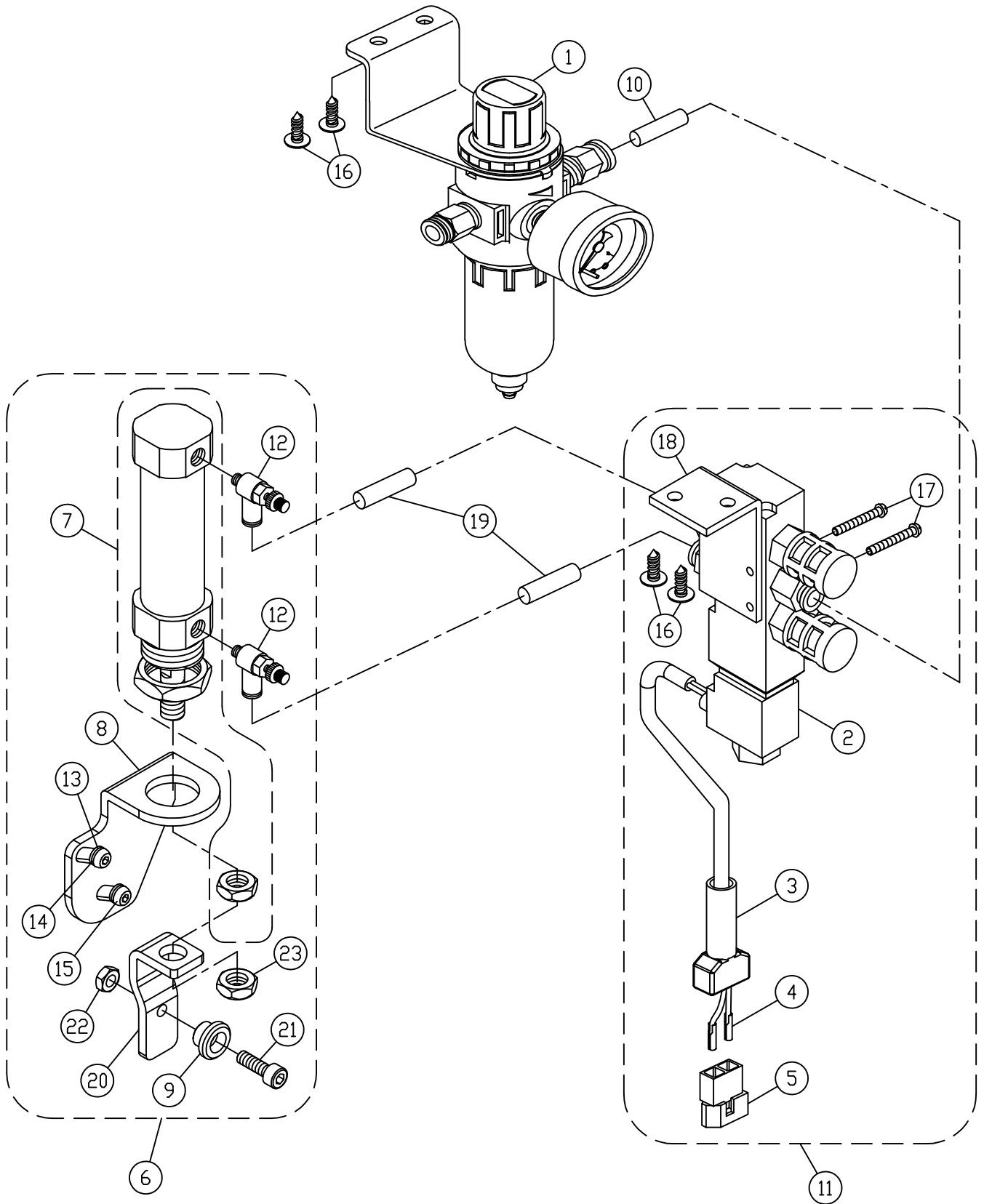
序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-102/ST	三方位腳踏空氣控制開關組	Soft Touch 3-Position Treadle Rod Air Switch	1
2	4CV0380101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
3	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
4	4BL1240202	氣缸支架	Bracket	1
5	4BL1240201	氣壓缸(含螺帽)	Air Cylinder (Nut)	1
6	4BL1240203	套筒	Knuckle	1
7	CV08E-2	抬壓腳裝置	Presser Foot Assembly Asm.	1
8	4UTB000305	節流閥	Speed Controller	1
9	2100000323	墊圈	Washer	2
10	90SW070	彈簧墊圈	Spring Washer	2
11	8MM06401410A	螺絲	Bolt	2
12	8WD45001900A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV58E-3 氣缸抬壓腳

AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0580108

TO PRESSER
FOOT LIFT
CONNECTOR

CV58E-3 氣缸抬壓腳

Air Cylinder For Presser Foot Assembly

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
2	4TC0010303	換向閥(6mm)	Electrical Controller	1
3	4AL013013	連接器套頭2P	Power Cord Cap	1
4	4AL013015	2P母端子	Power Cord	2
5	4AL013017	2P母扣連接器	Power Cord	1
6	4CV0580108	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
7	4UTB030223	氣壓缸	Cylinder	1
8	4CV58F0107	氣缸支架	Bracket	1
9	4CV58F0106	套筒	Knuckle	1
10	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	1
11	4CV58FA0102	電磁閥組	Electrical Controller Asm.	1
12	4UTB000305	節流閥	Speed Controller	2
13	2100000323	墊圈	Washer	2
14	90SW070	彈簧墊圈	Spring Washer	2
15	8MP06401211A	螺絲	Screw (UTB1-03-02)	2
16	8WD45001900A	螺絲	Screw	4
17	8MC03202006D	螺絲	Screw	2
18	4TC00103011	楔片座	Bracket	1
19	4CV58F0104	φ6空氣管	Air Tube (L=300mm)	2
20	4CV58F0105	支架	Bracket	1
21	8MM05321209A	螺絲	Screw (FT05-24)	1
22	8MA05320408A	螺帽	Nut (CT10-28)	1
23	8MA10800714A	螺帽	Nut (SH17-05)	1

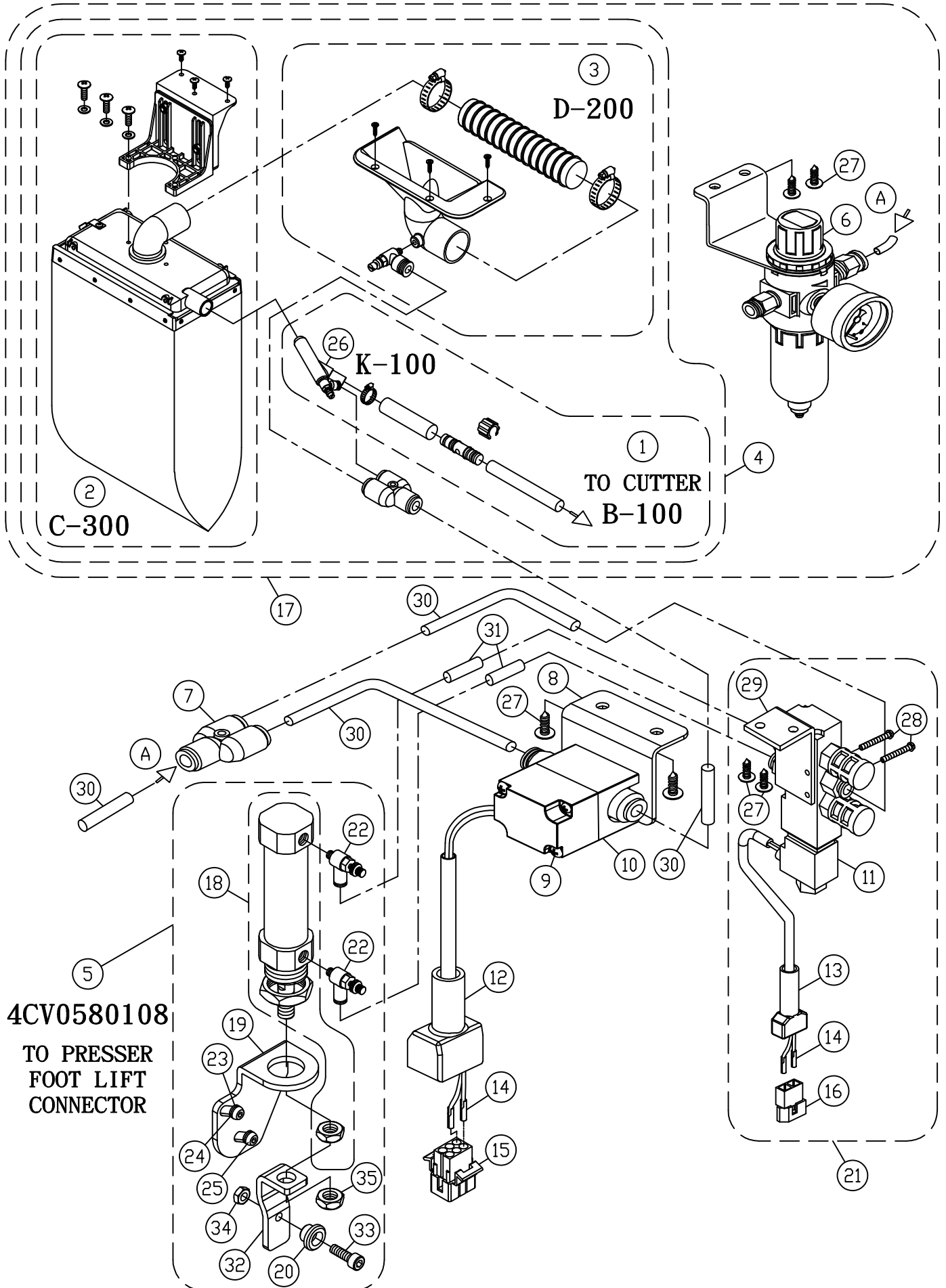
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV68F-2 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



CV68F-2 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

Chain & Waste Removal Cylinder For Presser Foot Assembly

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-200	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	CV28B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
5	4CV0580108	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4TC012016	Y型三通接頭	Y Connector	1
8	4CV08F0101	固定座	Bracket	1
9	8MC03204506D	螺絲	Screw	2
10	4CV08F0102	電磁閥	Electrical Controller	1
11	4TC0010303	換向閥(6mm)	Electrical Controller	1
12	4TT-S34033	連接器套頭6P	Power Cord Cap	1
13	4AL013013	連接器套頭2P	Power Cord Cap	1
14	4AL013015	2P母端子	Power Cord	4
15	4TT-S34032	6P母扣連接器	Power Cord	1
16	4AL013017	2P母扣連接器	Power Cord	1
17	CV28B-2	真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭) Chain & Waste Removal Assembly & Filter/Regulator		1
18	4UTB030223	氣壓缸	Cylinder	1
19	4CV58F0107	支架	Bracket	1
20	4CV58F0106	套筒	Knuckle	1
21	4CV58FA0102	電磁閥組	Electrical Controller Asm.	1
22	4UTB000305	節流閥	Speed Controller	2
23	2100000323	墊圈	Washer	2
24	90SW070	彈簧墊圈	Spring Washer	2
25	8MP06401211A	螺絲	Screw (UTB1-03-02)	2
26	K-100	真空送氣管	Venturi Tube	1
27	8WD45001900A	螺絲	Screw	6
28	8MC03202006D	螺絲	Screw	2
29	4TC00103011	楔片座	Bracket	1
30	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	4
31	4CV58F0104	φ6空氣管	Air Tube (L=300mm)	2
32	4CV58F0105	支架	Bracket	1
33	8MM05321209A	螺絲	Screw (FT05-24)	1
34	8MA05320408A	螺帽	Nut (CT10-28)	1
35	8MA10800714A	螺帽	Nut (SH17-05)	1

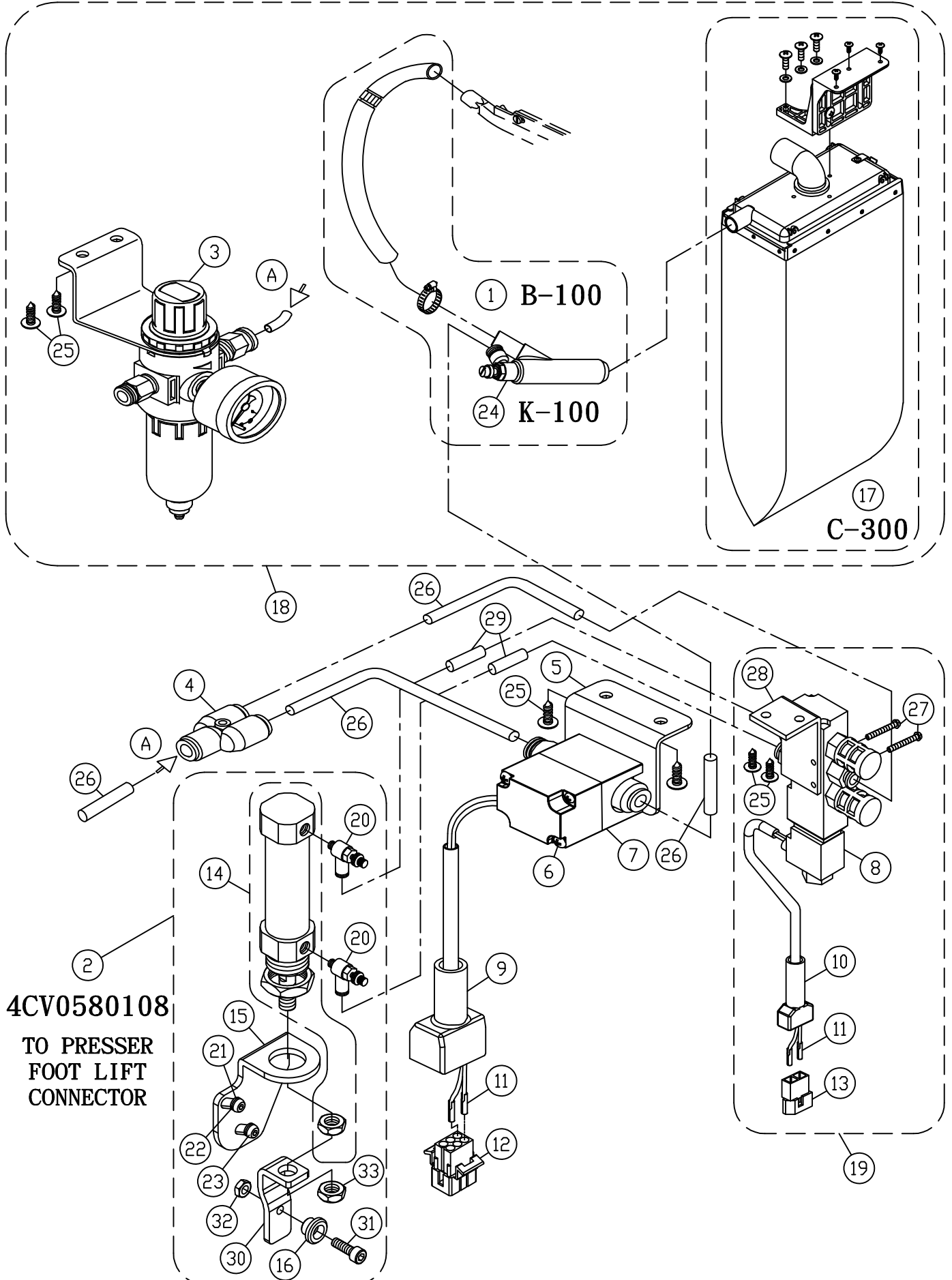
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV58H-2 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



CV58H-2 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

Chain Removal & Air Cylinder For Presser Foot Assembly

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	4CV0580108	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
3	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
4	4TC012016	Y型三通接頭	Y Connector	1
5	4CV08F0101	固定座	Bracket	1
6	8MC03204506D	螺絲	Screw	2
7	4CV08F0102	電磁閥	Electrical Controller	1
8	4TC0010303	換向閥(6mm)	Electrical Controller	1
9	4TT-S34033	連接器套頭6P	Power Cord Cap	1
10	4AL013013	連接器套頭2P	Power Cord Cap	1
11	4AL013015	2P母端子	Power Cord	4
12	4TT-S34032	6P母扣連接器	Power Cord	1
13	4AL013017	2P母扣連接器	Power Cord	1
14	4UTB030223	氣壓缸	Cylinder	1
15	4CV58F0107	氣缸支架	Bracket	1
16	4CV58F0106	套筒	Knuckle	1
17	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
18	CV08A-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
19	4CV58FA0102	電磁閥組	Electrical Controller Asm.	1
20	4UTB000305	節流閥	Speed Controller	2
21	2100000323	墊圈	Washer	2
22	90SW070	彈簧墊圈	Spring Washer	2
23	8MP06401211A	螺絲	Screw (UTB1-03-02)	2
24	K-100	真空送氣管	Venturi Tube	1
25	8WD45001900A	螺絲	Screw	6
26	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	4
27	8MC03202006D	螺絲	Screw	2
28	4TC00103011	楔片座	Bracket	1
29	4CV58F0104	φ6空氣管	Air Tube (L=300mm)	2
30	4CV58F0105	支架	Bracket	1
31	8MM05321209A	螺絲	Screw (FT05-24)	1
32	8MA05320408A	螺帽	Nut (CT10-28)	1
33	8MA10800714A	螺帽	Nut (SH17-05)	1

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)



NTD77 / TC026
FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device \ Elastic hemmer)



UHU9304-243-M14 / TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



精機機械廠股份有限公司
CHING CHI MACHINE CO., LTD
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