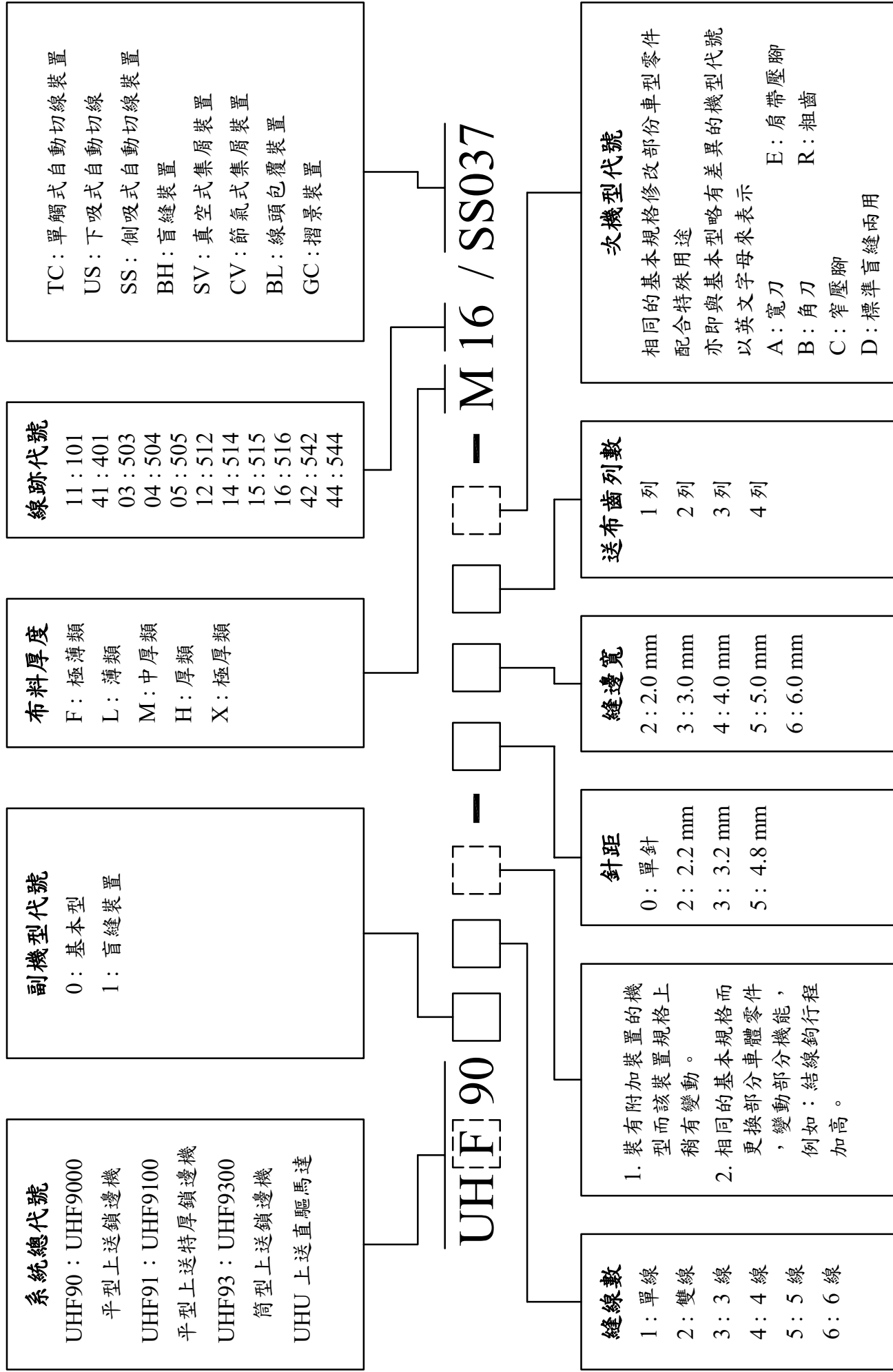
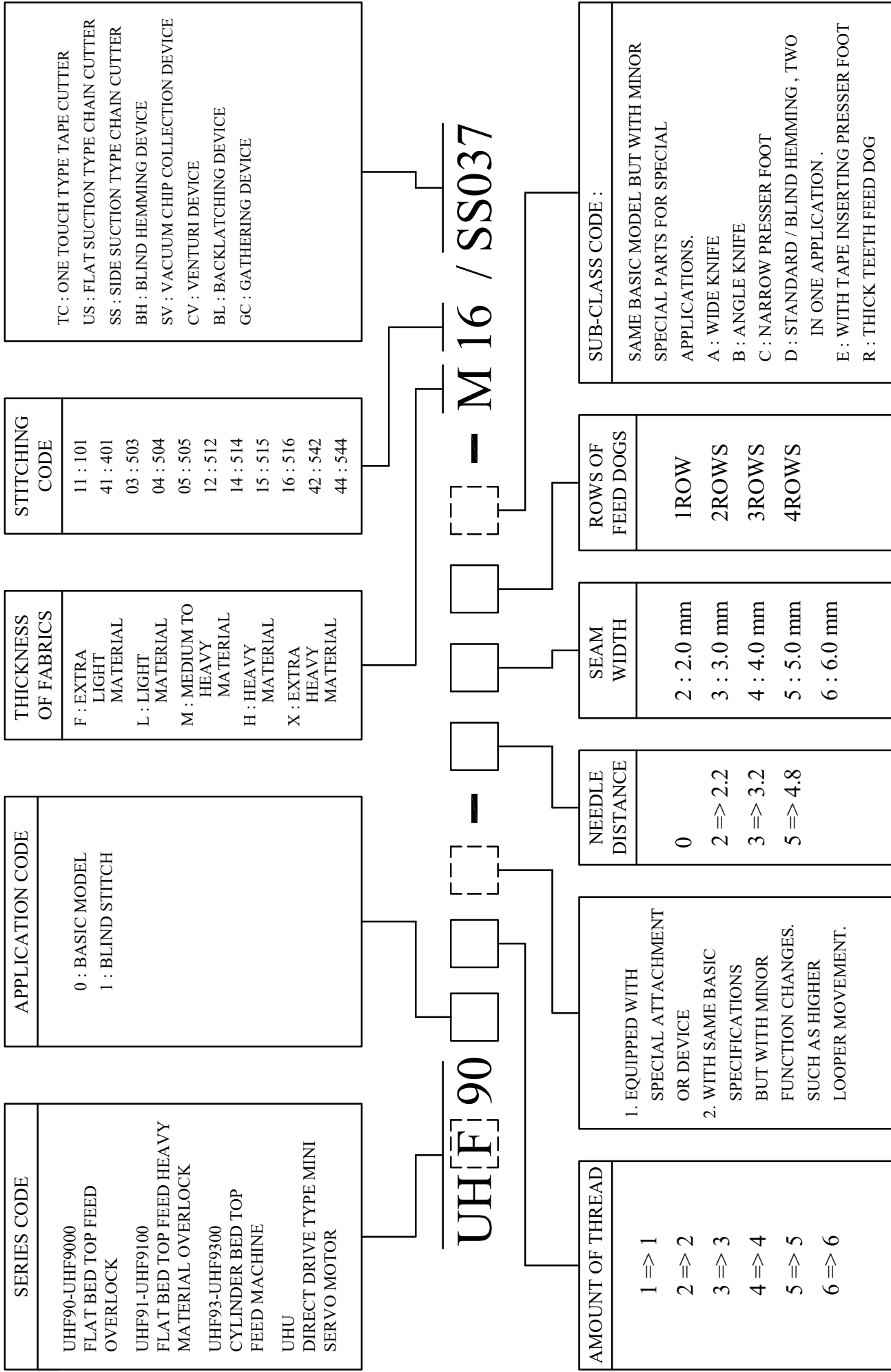


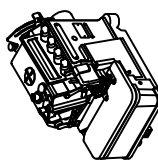
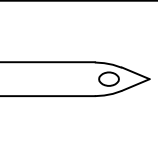
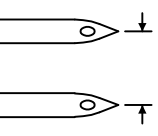
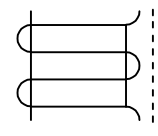
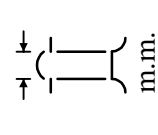
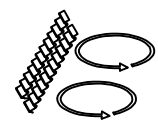
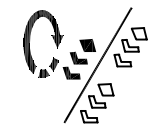
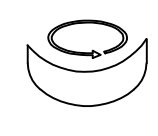
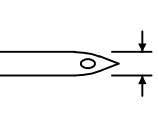
UHF9000 系列機型車型編號系統 Description of the UHF9000 series code



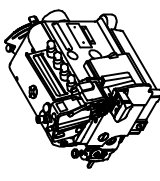
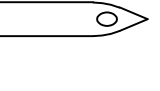
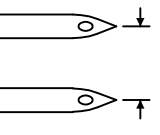
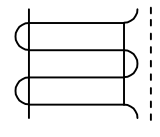
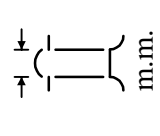
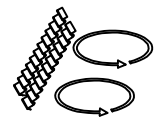
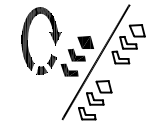
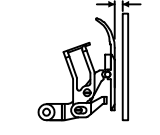
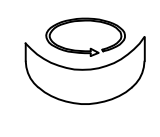
UHF9000 SERIES MACHINE NUMBERING SYSTEM



UHF9000 系列機型規格表 UHF9000 SUBCLASS SPECIFICATIONS

適用範圍 Application											
機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width (mm)	縫距 Stitch Length Max (mm)	差動比 Diff. Feed Ratio	上送差動比 Flat Bed Top Feed Diff. Feed Ratio	壓腳提昇 Presserfoot Lift	轉數 Max Speed (s.p.m)	縫針 Needle Size	
一般上送包縫 Flat Bed Top Feed Plain Seaming	UHF9004-243-M14	2	4	2.2	4 6	3.8	0.7~2	5.5	6500	DC*27#11	
	UHF9004-253-M14	2	4	2.2	5 7	3.8	0.7~2	5.5	6500	DC*27#11	
	UHF9004-253-H14	2	4	2.2	5 7	3.8	0.7~2	5.5	6500	DC*27#14	
	UHF9004-263-M14	2	4	2.2	6 8	3.8	0.7~2	5.5	6500	DC*27#11	
一般上送安全縫 Flat Bed Top Feed Safety	UHF9005-353-M16	2	5	3	5 8	3.8	0.7~2	6	6000	DC*27#11	
	UHF9005-553-M16	2	5	5	5 10	3.8	0.7~2	6	6000	DC*27#11	
	UHF9005-553-H16	2	5	5	5 10	4.5	0.6~1.6	6	6000	DC*27#16	
平型上送 特厚鎖邊機 Flat Bed Top Feed Heavy Material Overlock	UHF9105-553-X16	2	5	5	5 10	4.5	0.6~1.6	8	5500	DC*27#19	
	UHU9004-243-M14	2	4	2.2	4 6	3.8	0.7~2	5.5	6500	DC*27#11	
	UHU9004-253-M14	2	4	2.2	5 7	3.8	0.7~2	5.5	6500	DC*27#11	
	UHU9004-253-H14	2	4	2.2	5 7	3.8	0.7~2	5.5	6500	DC*27#14	
一般上送安全縫 Flat Bed Top Feed Safety	UHU9004-263-M14	2	4	2.2	6 8	3.8	0.7~2	5.5	6500	DC*27#11	
	UHU9005-353-M16	2	5	3	5 8	3.8	0.7~2	6	6000	DC*27#11	
	UHU9005-553-M16	2	5	5	5 10	3.8	0.7~2	6	6000	DC*27#11	
	UHU9005-553-H16	2	5	5	5 10	4.5	0.6~1.6	6	6000	DC*27#16	
平型上送 特厚鎖邊機 Flat Bed Top Feed Heavy Material Overlock	UHU9105-553-X16	2	5	5	5 10	4.5	0.6~1.6	8	5500	DC*27#19	

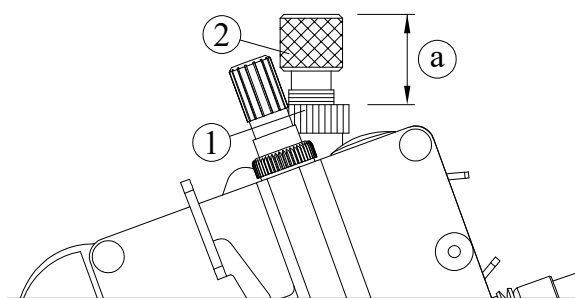
UHF9300 系列機型規格表 UHF9300 SUBCLASS SPECIFICATIONS

適用範圍 Application										
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width (mm)	縫距 Stitch Length Max (mm)	差動比 Diff. Feed Ratio	壓腳提昇 Presserfoot Lift	轉數 Max Speed (s.p.m)	縫針 Needle Size
	UHF9303-032-M04	1	3	-	3	3.8	0.8~1.8	6	7000	DC*27#11
筒型盲縫上送鎖邊機 Blind Hemming Cylinder Bed Top Feed Machine	UHF9303-053-M04	1	3	-	4	3.8	0.8~1.8	6	7000	DC*27#11
	UHF9313-032-L05	1	3	-	3	3.8	0.8~1.8	6	7000	DC*27#9
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	UHF9304-233-M14	2	4	2.2	5 7	3.8	0.8~1.8	8	6500	DC*27#11
	UHF9304-243-M14	2	4	2.2	5 7	3.8	0.8~1.8	8	6500	DC*27#11
	UHF9304-253-M14	2	4	2.2	5 7	3.8	0.8~1.8	8	6500	DC*27#11
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	UHU9303-032-M04	1	3	-	3	3.8	0.8~1.8	6	7000	DC*27#11
	UHU9303-053-M04	1	3	-	4	3.8	0.8~1.8	6	7000	DC*27#11
筒型盲縫上送鎖邊機 Blind Hemming Cylinder Bed Top Feed Machine	UHU9313-032-L05	1	3	-	3	3.8	0.8~1.8	6	7000	DC*27#9
	UHU9304-233-M14	2	4	2.2	5 7	3.8	0.8~1.8	8	6500	DC*27#11
	UHU9304-243-M14	2	4	2.2	5 7	3.8	0.8~1.8	8	6500	DC*27#11
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	UHU9304-253-M14	2	4	2.2	5 7	3.8	0.8~1.8	8	6500	DC*27#11

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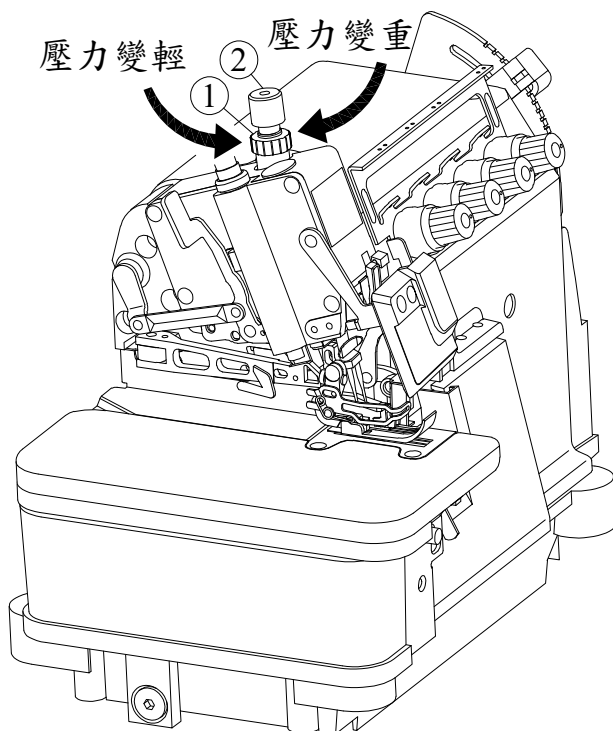
1. 上送布齒壓力的調整



往左鬆開螺帽①，
往右鎖緊調整螺樁②，
則壓力會增強，同時送布力
也會加強。

註：

如果壓力過輕，上送布齒
可能會導致跳躍，造成不
穩定的供給和噪音。

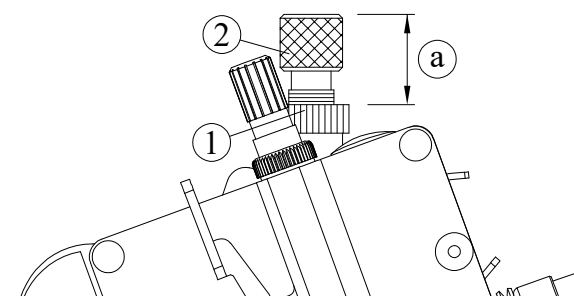


附表 1 上送布齒壓力調整螺絲的高度

機型	a (mm)
UHF9004-243-M14	25.5
UHF9004-253-M14	25.5
UHF9004-253-H14	25.5
UHF9004-263-M14	25.5
UHF9005-353-M16	24
UHF9005-553-M16	24
UHF9005-553-H16	24
UHF9105-553-X16	23.5
UHF9044-253-M14	25.5
UHF9045-353-M16	25

機型	a (mm)
UHF9303-032-M04	24
UHF9303-053-M04	24
UHF9313-032-L05	25.5
UHF9304-233-M14	25.5
UHF9304-243-M14	25.5
UHF9304-253-M14	25.5

1. THE PRESSURE ADJUSTMENT OF TOP FEED DOG



TURNING LEFT LOOSENING NUT (1) ,
THEN , TURNING RIGHT , TIGHTENING
ADJUSTMENT NUT (2) , WILL INCREASE
THE PRESSURE OF TOP FEED DOG AND
FEEDING AMOUNT WILL BE INCREASED
AT THE SAME TIME .

Note :

IF THE PRESSURE IS TOO LIGHT , THE
TOP FEED DOG MAY PERFORM JUMPING ,
CAUSING UNEVEN FEED AND/OR NOISE .

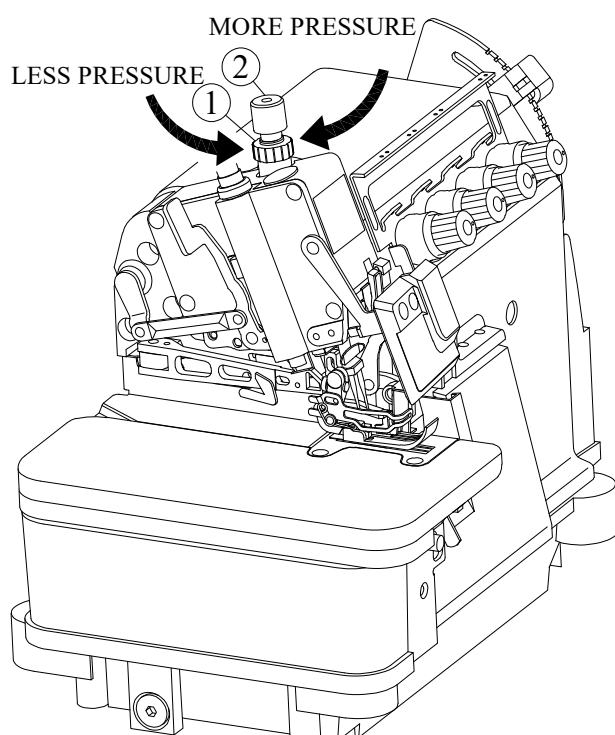
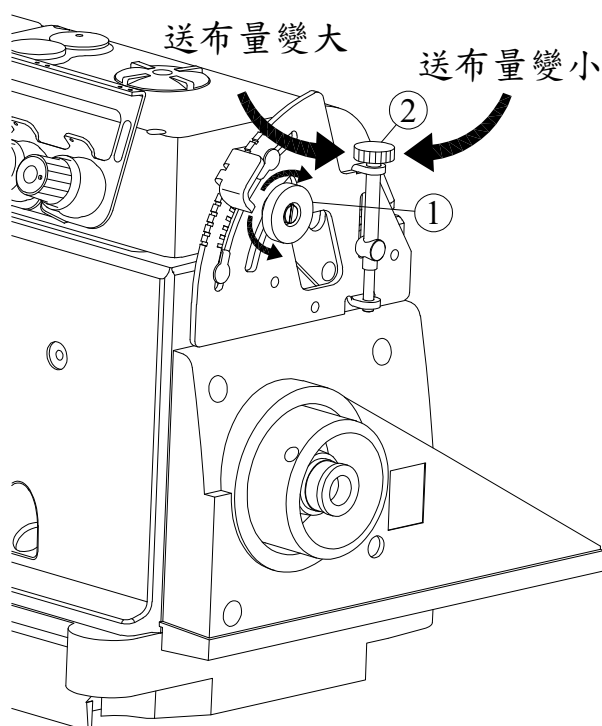


TABLE 1 HEIGHT OF THE TOP FEED DOG PRESSURE
ADJUSTING SCREW

SUBCLASS	a (mm)
UHF9004-243-M14	25.5
UHF9004-253-M14	25.5
UHF9004-253-H14	25.5
UHF9004-263-M14	25.5
UHF9005-353-M16	24
UHF9005-553-M16	24
UHF9005-553-H16	24
UHF9105-553-X16	23.5
UHF9044-253-M14	25.5
UHF9045-353-M16	25

SUBCLASS	a (mm)
UHF9303-032-M04	24
UHF9303-053-M04	24
UHF9313-032-L05	25.5
UHF9304-233-M14	25.5
UHF9304-243-M14	25.5
UHF9304-253-M14	25.5

2. 上送布齒前後運動量的調整

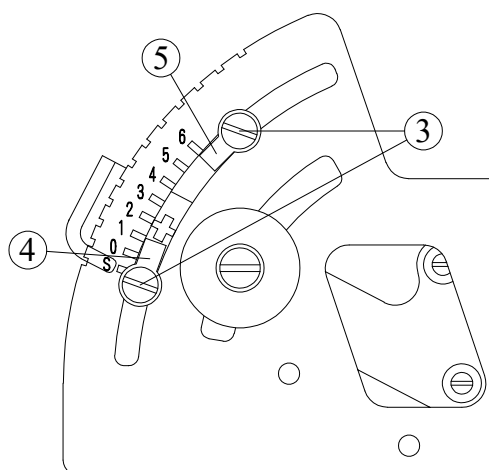


往左鬆開螺帽 ①

用調節螺樁 ②

往左旋轉加大上送布齒行程，
往右旋轉則縮小。

改變送布齒輸送量的調整範圍



放鬆螺絲 ③。藉由移動差動
分度板調整範圍 ④ 和 ⑤。

註：

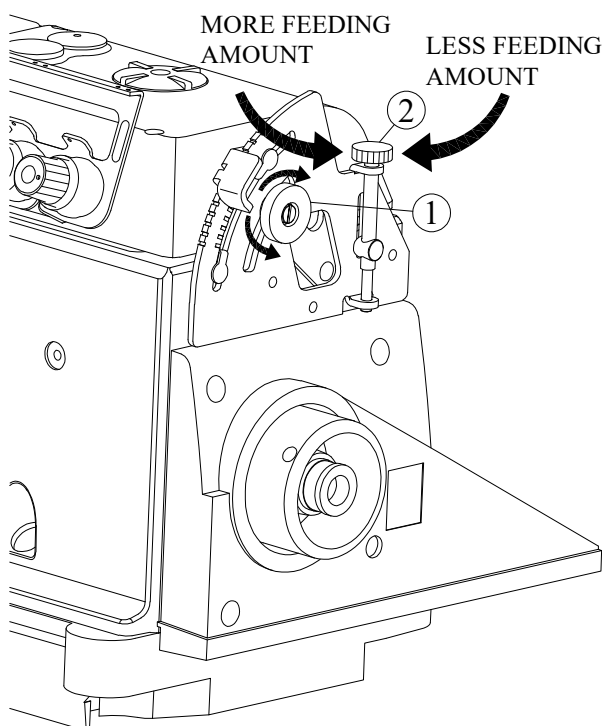
- 一刻度作為 1 公釐參考。
- 調節器的最大值為 12。然而，不超過每種型號設定的最大值。（附表 2）。

附表 2 調整前面對上送布齒範圍的輸送量

機型	送布齒輸送量
UHF9004-243-M14	1~6
UHF9004-253-M14	1~6
UHF9004-253-H14	1~6
UHF9004-263-M14	1~6
UHF9005-353-M16	1~6
UHF9005-553-M16	1~6
UHF9005-553-H16	1~6
UHF9105-553-X16	1~7
UHF9044-253-M14	2~8
UHF9045-353-M16	2~8

機型	送布齒輸送量
UHF9303-032-M04	1~6
UHF9303-053-M04	1~6
UHF9313-032-L05	1~6
UHF9304-233-M14	1~6
UHF9304-243-M14	1~6
UHF9304-253-M14	1~6

2. THE ADJUSTMENTS OF FEEDING AMOUNT FOR TOP FEED DOG

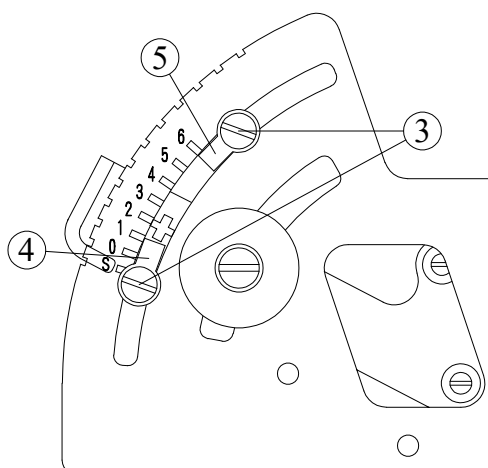


TURNING LEFT , LOOSENING NUT (1)
AND USING MICRO-ADJUSTMENT
SCREW (2) TO ADJUST TOP FEED DOG
FEEDING AMOUNT .

TURNING LEFT , INCREASING TOP FEED
DOG FEEDING AMOUNT .

TURNING RIGHT , DECREASING TOP
FEED DOG FEEDING AMOUNT .

TO CHANGE THE ADJUSTING RANGE OF FEED DOG FEEDING AMOUNT



LOOSEN SCREWS (3) . ADJUST THE
RANGE BY MOVING STOPPERS (4) AND
(5) .

Note :

- ONE GRADUATION INDICATES 1MM
AS A REFERENCE .
- THE MAXIMUM VALUE ON THE
REGULATOR IS 12 . HOWEVER , DO
NOT EXCEED THE MAXIMUM VALUE
SET FOR EACH MODEL . (TABLE 2).

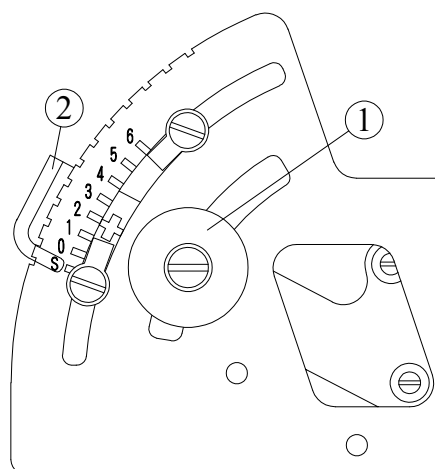
**TABLE 2 ADJUSTING RANGE OF THE FRONT-TO-BACK
FEEDING AMOUNT FOR TOP FEED DOG**

SUBCLASS	FEEDING AMONT
UHF9004-243-M14	1 ~ 6
UHF9004-253-M14	1 ~ 6
UHF9004-253-H14	1 ~ 6
UHF9004-263-M14	1 ~ 6
UHF9005-353-M16	1 ~ 6
UHF9005-553-M16	1 ~ 6
UHF9005-553-H16	1 ~ 6
UHF9105-553-X16	1 ~ 7
UHF9044-253-M14	2 ~ 8
UHF9045-353-M16	2 ~ 8

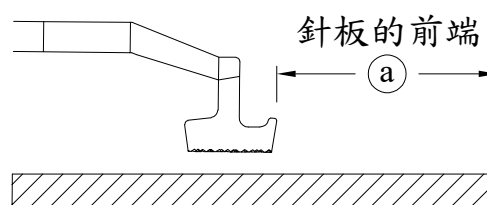
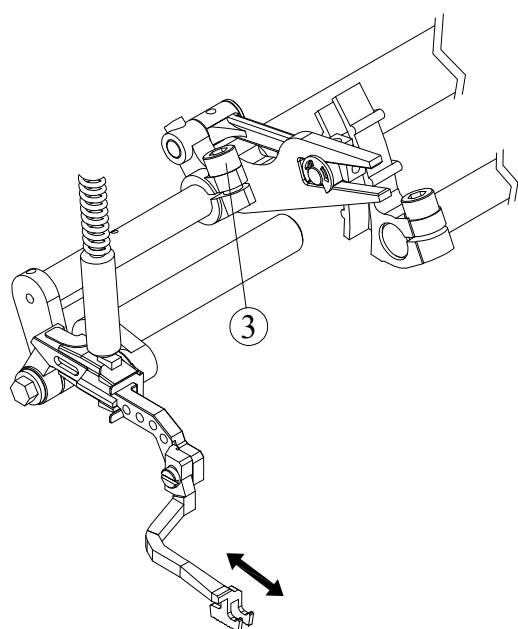
SUBCLASS	FEEDING AMONT
UHF9303-032-M04	1 ~ 6
UHF9303-053-M04	1 ~ 6
UHF9313-032-L05	1 ~ 6
UHF9304-233-M14	1 ~ 6
UHF9304-243-M14	1 ~ 6
UHF9304-253-M14	1 ~ 6

3. 調整上送布齒前後位置

在設置每台機器的最大讀數



1. 鬆開旋鈕 ①。設定上送布齒，調整控制桿 ② 在每台機器上的指示器的最大讀數。
鎖緊旋鈕 ①（附表 2）。
2. 轉動皮帶輪，直到上送布齒在其行程的極端尾部。
3. 鬆開螺絲 ③。調整距離(a)從針板的前端和移動上送布齒（附表 3）。
4. 鎖緊螺絲 ③。



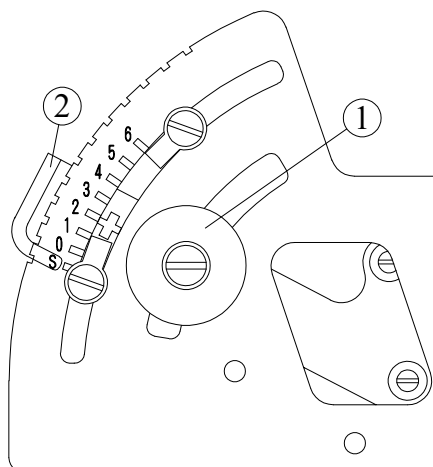
附表 3 上送布齒前後的位置

機型	a (mm)
UHF9004-243-M14	23.5
UHF9004-253-M14	23.5
UHF9004-253-H14	23.5
UHF9004-263-M14	23.5
UHF9005-353-M16	18
UHF9005-553-M16	18
UHF9005-553-H16	18
UHF9105-553-X16	18.5
UHF9044-253-M14	22
UHF9045-353-M16	19

機型	a (mm)
UHF9303-032-M04	23.5
UHF9303-053-M04	23.5
UHF9313-032-L05	23.5
UHF9304-233-M14	23.5
UHF9304-243-M14	23.5
UHF9304-253-M14	23.5

3. ADJUST THE TOP FEED DOG FRONT TO BACK

SET AT THE MAXIMUM READING
FOR EACH MACHINE



1. LOOSEN KNOB (1) . SET TOP FEED DOG ADJUSTING LEVER (2) AT THE MAXIMUM READING FOR EACH MACHINE ON THE INDICATOR . TIGHTEN KNOB (1) (SEE TABLE 2) .
2. TURN THE MACHINE PULLEY UNTIL THE TOP FEED DOG IS AT THE EXTREME REAR END OF ITS STROKE .
3. LOOSEN SCREW (3) . ADJUST DISTANCE (a) FROM THE FRONT END OF THE NEEDLE PLATE AND THAT OF THE TOP FEED DOG BY MOVING THE TOP FEED DOG (SEE TABLE 3) .
4. TIGHTEN SCREW (3) .

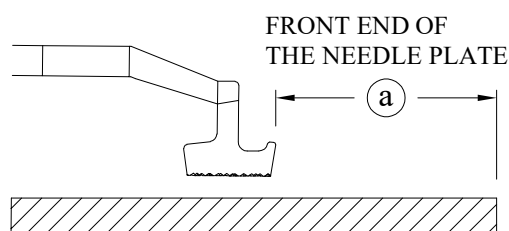
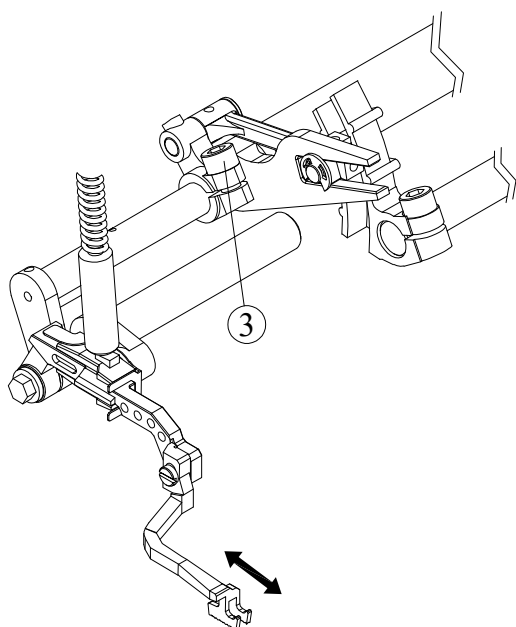
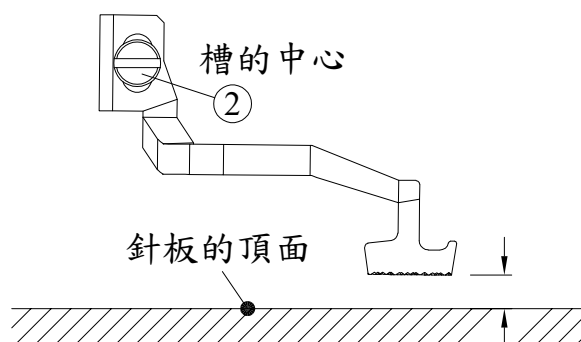
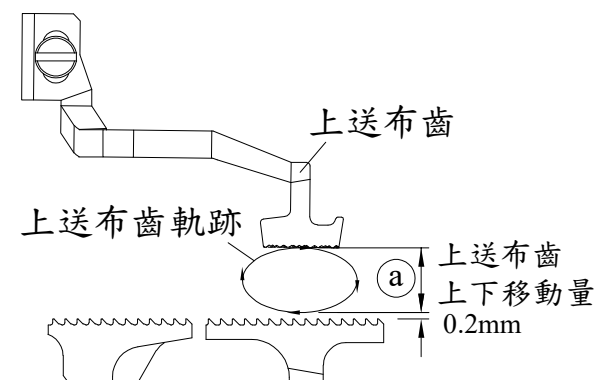
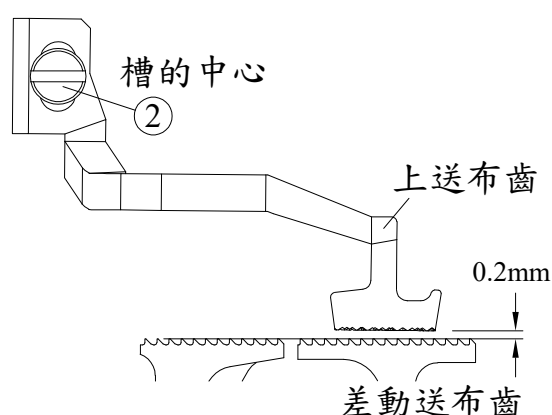
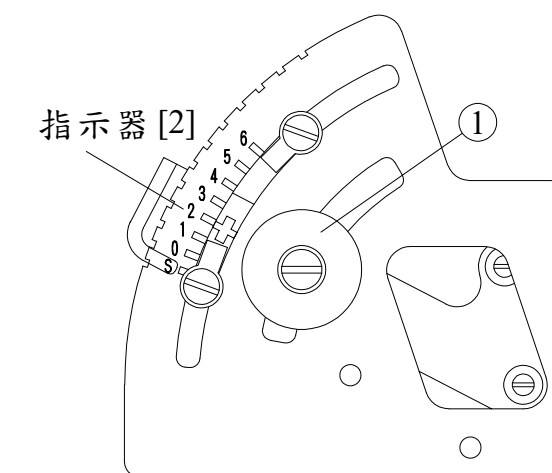


TABLE 3 TOP FEED DOG FRONT-TO-BACK POSITION

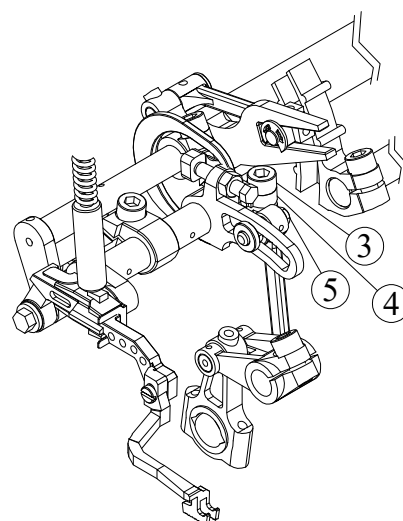
SUBCLASS	a (mm)
UHF9004-243-M14	23.5
UHF9004-253-M14	23.5
UHF9004-253-H14	23.5
UHF9004-263-M14	23.5
UHF9005-353-M16	18
UHF9005-553-M16	18
UHF9005-553-H16	18
UHF9105-553-X16	18.5
UHF9044-253-M14	22
UHF9045-353-M16	19

SUBCLASS	a (mm)
UHF9303-032-M04	23.5
UHF9303-053-M04	23.5
UHF9313-032-L05	23.5
UHF9304-233-M14	23.5
UHF9304-243-M14	23.5
UHF9304-253-M14	23.5

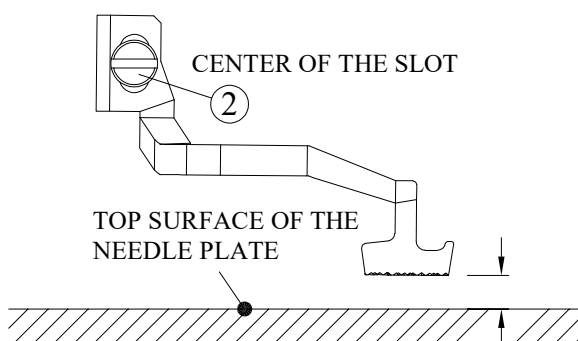
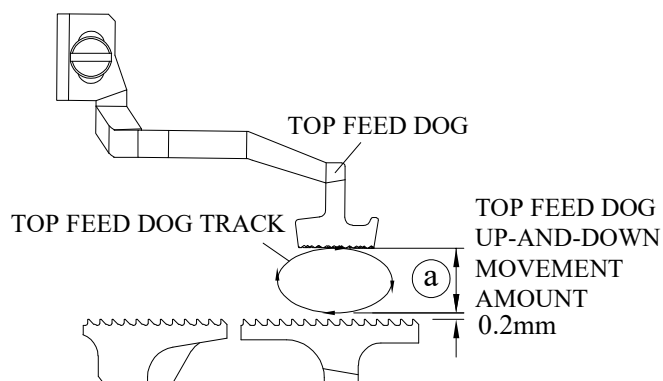
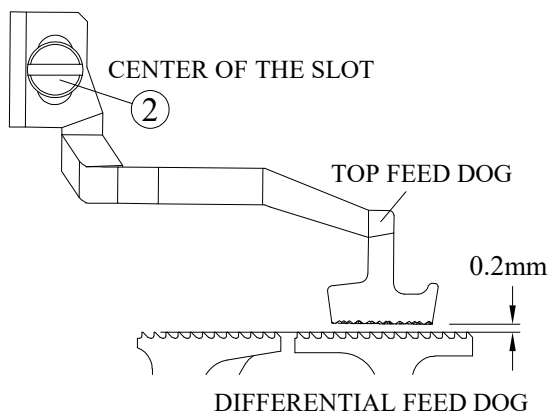
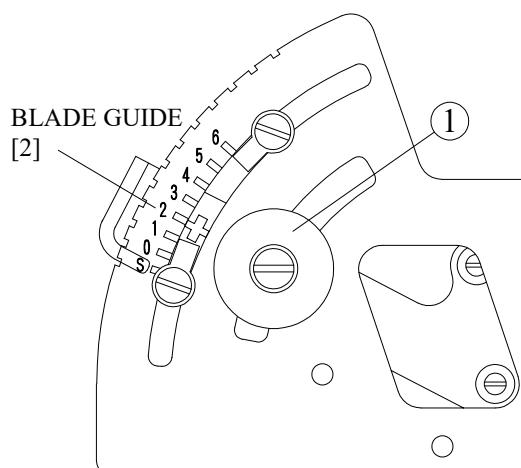
4. 調整送布齒上下運動量



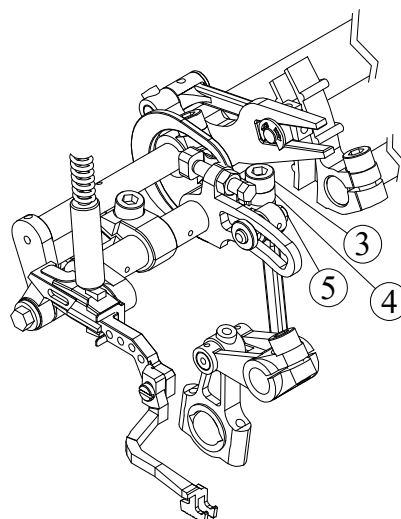
1. 鬆開旋鈕 ①，設定指示器為 2 調整拉桿的頂端進給。然後鎖緊旋鈕 ①。
2. 若要調整上下位置。
 - 1) 鬆開螺絲 ②。在上送布齒的槽孔中心螺絲 ②。然後鎖緊螺絲 ②。
 - 2) 轉動皮帶輪，直到上送布齒在其行程的底部。
 - 3) 鬆開螺絲 ③。移動上送布齒設定上送布齒和差動送布齒之間間隙在 0.2 公釐。
 - 4) 鎖緊螺絲 ③。
3. 若要調整上送布齒上下運動量。
 - 1) 鬆開螺絲 ④。上下運動量 (a) 移動鏈接 ⑤，調整上送布齒上下運動量 (a) 如所需求。
若要設定上下運動量 (a)，轉動皮帶輪直到上送布齒在其行程的頂部，然後用直尺或游標卡尺測量上送布齒的高度（請參閱附表 4 (a)）。
 - 2) 鎖緊螺絲 ④。



4. ADJUSTING THE FEED DOG AMOUNT OF UP-AND-DOWN MOVEMENT



1. LOOSEN KNOB (1) AND SET THE TOP FEED ADJUSTING LEVER AT 2 ON THE INDICATOR . THEN TIGHTEN KNOB (1) .
2. TO ADJUST THE UP-AND-DOWN POSITION .
 - 1) LOOSEN SCREW (2) . CENTER SCREW (2) IN THE SLOT OF THE TOP FEED DOG . THEN TIGHTEN SCREW (2) .
 - 2) TURN THE MACHINE PULLEY UNTIL THE TOP FEED DOG IS AT THE BOTTOM OF ITS STROKE.
 - 3) LOOSEN SCREW (3) . SET THE CLEARANCE BETWEEN THE TOP FEED DOG AND THE DIFFERENTIAL FEED DOG AT 0.2MM BY MOVING THE TOP FEED DOG .
 - 4) TIGHTEN SCREW (3) .
3. TO ADJUST THE AMOUNT OF THE TOP FEED DOG UP-AND-DOWN MOVEMENT.
 - 1) LOOSEN SCREW (4) . ADJUST TOP FEED DOG UP-AND-DOWN MOVEMENT AMOUNT (a) BY MOVING LINK (5) AS REQUIRED . TO SET UP-AND-DOWN MOVEMENT AMOUNT (a) , TURN THE MACHINE PULLEY UNTIL THE TOP FEED DOG IS AT THE TOP OF ITS TRAVEL , AND THEN MEASURE THE HEIGHT OF THE TOP FEED DOG WITH A RULER OR CALIPER (REFER TO TABLE 4 FOR (a)) .
 - 2) TIGHTEN SCREW (4) .

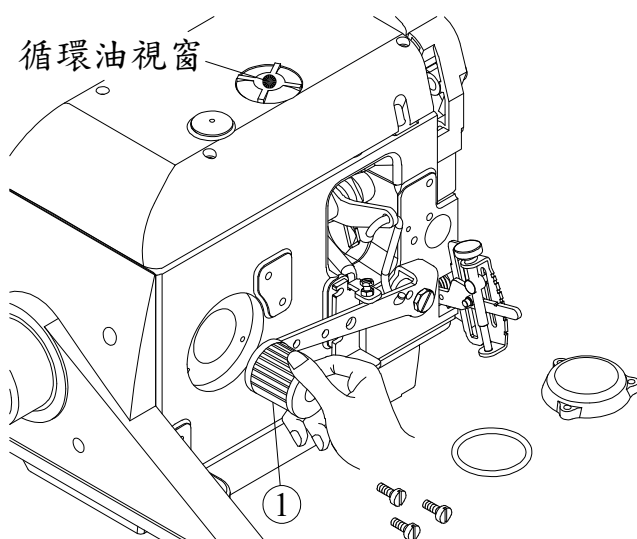


附表 4 上送布齒的上下運動量

機型	a (mm)
UHF9004-243-M14	3.5
UHF9004-253-M14	3.5
UHF9004-253-H14	3.5
UHF9004-263-M14	3.5
UHF9005-353-M16	3.5
UHF9005-553-M16	3.5
UHF9005-553-H16	3.5
UHF9105-553-X16	5.5
UHF9044-253-M14	5
UHF9045-353-M16	4

機型	a (mm)
UHF9303-032-M04	3.5
UHF9303-053-M04	3.5
UHF9313-032-L05	4.5
UHF9304-233-M14	4.5
UHF9304-243-M14	4.5
UHF9304-253-M14	4.5

5. 更換濾清器



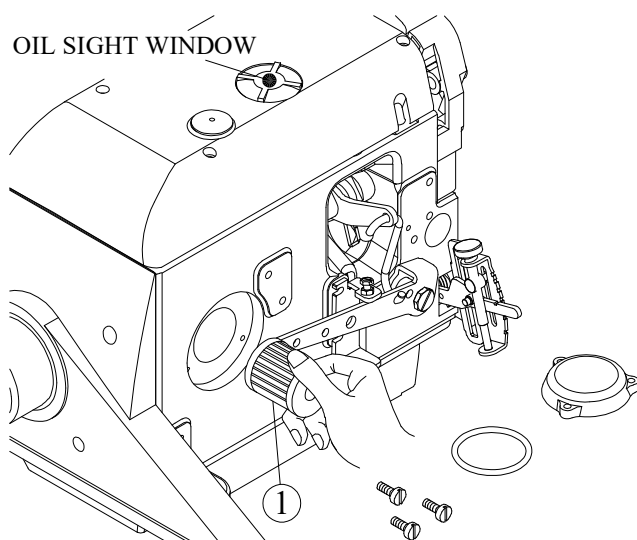
縫機使用約六個月後，或是由循環油視窗發現噴油量不正常，請立即更換濾清器 ①。

TABLE 4 AMOUNT OF THE TOP FEED DOG UP-AND-DOWN MOVEMENT

SUBCLASS	a (mm)
UHF9004-243-M14	3.5
UHF9004-253-M14	3.5
UHF9004-253-H14	3.5
UHF9004-263-M14	3.5
UHF9005-353-M16	3.5
UHF9005-553-M16	3.5
UHF9005-553-H16	3.5
UHF9105-553-X16	5.5
UHF9044-253-M14	5
UHF9045-353-M16	4

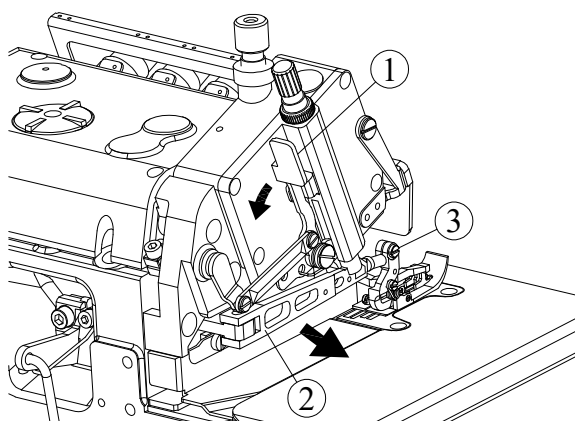
SUBCLASS	a (mm)
UHF9303-032-M04	3.5
UHF9303-053-M04	3.5
UHF9313-032-L05	4.5
UHF9304-233-M14	4.5
UHF9304-243-M14	4.5
UHF9304-253-M14	4.5

5. CHANGE OIL FILTER

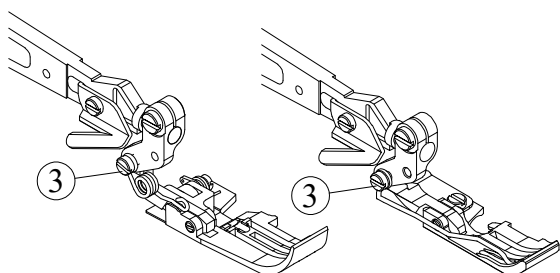


PLEASE CHANGE OIL FILTER AFTER APPROX 6 MONTHS USAGE OR FOUND OUT OIL CIRCULATION WAS NOT NORMAL FROM OIL SIGHT WINDOW .

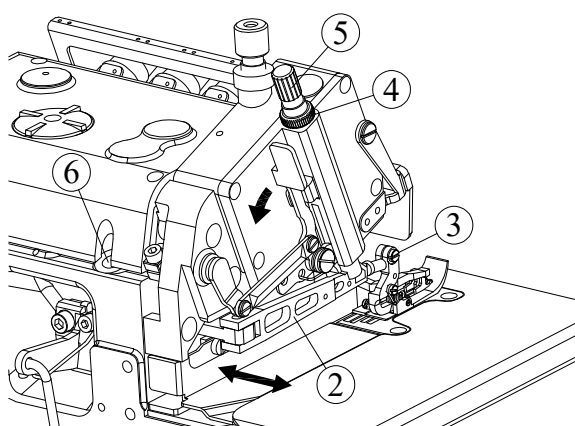
6. 更換壓腳



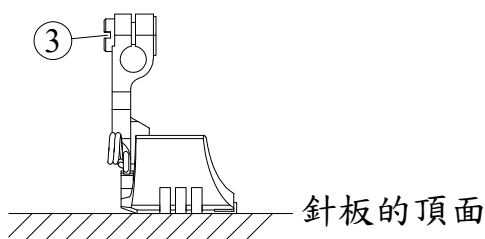
1. 轉動皮帶輪，直到針在其行程的頂端。
2. 壓下搬手 ① 並且擺動壓腳臂 ② 到布板旁邊。
3. 鬆開螺絲 ③。更換壓腳。然後鎖緊螺絲 ③。
4. 壓下搬手 ① 並且放在壓腳臂 ② 後面。



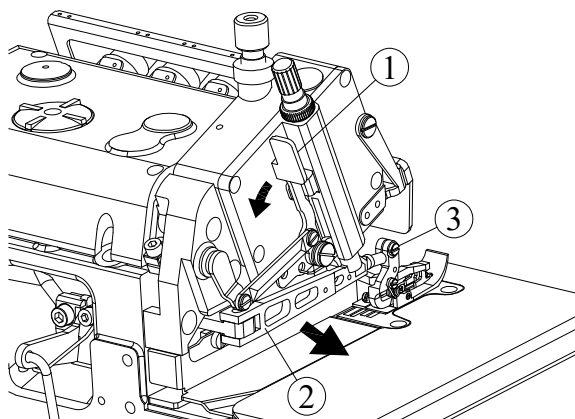
7. 調整壓腳位置



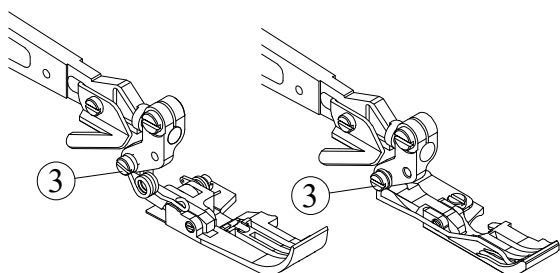
1. 鬆開螺帽 ④。鬆開螺絲 ⑤，以消除壓腳臂 ② 的壓力。
2. 轉動皮帶輪，直到針在其行程的底部。
3. 鬆開螺絲 ③。對齊落針與針板，壓腳。調整壓腳，以便它緊緊地接觸針板的頂面。然後鎖緊螺絲 ③。
4. 鬆開螺絲 ⑥。移動壓腳臂 ② 進行細微的調整。
5. 鎖緊螺絲 ⑥。
6. 調整壓力時，鎖緊螺絲 ⑤。然後鎖緊螺帽 ④。



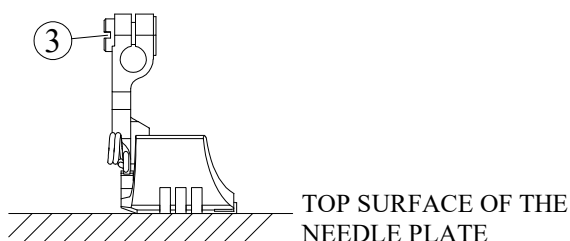
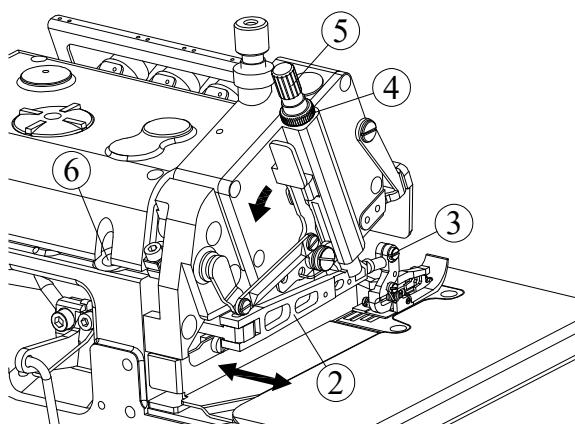
6. TO REPLACE THE PRESSER FOOT



1. TURN THE MACHINE PULLEY UNTIL THE NEEDLE IS AT THE TOP OF ITS STROKE .
2. PRESS LEVER (1) DOWN AND SWING PRESSER ARM (2) ASIDE TO THE CLOTH PLATE .
3. LOOSEN SCREW (3) . REPLACE THE PRESSER FOOT . THEN TIGHTEN SCREW (3) .
4. PRESS LEVER (1) DOWN AND PUT PRESSER ARM (2) BACK .

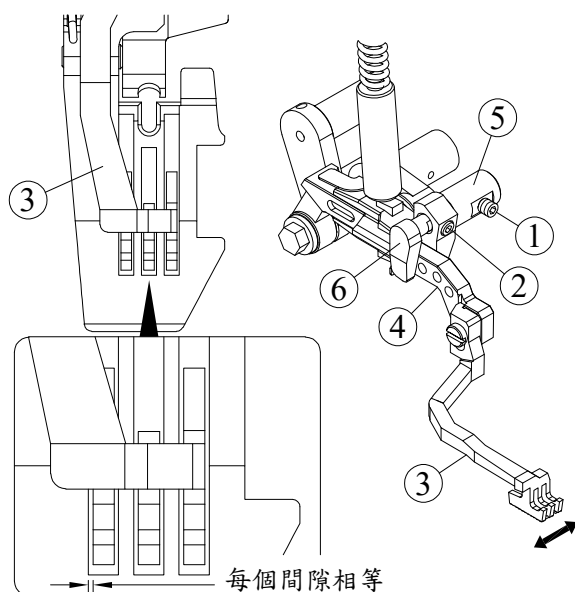


7. TO ADJUST THE POSITION OF THE PRESSER FOOT



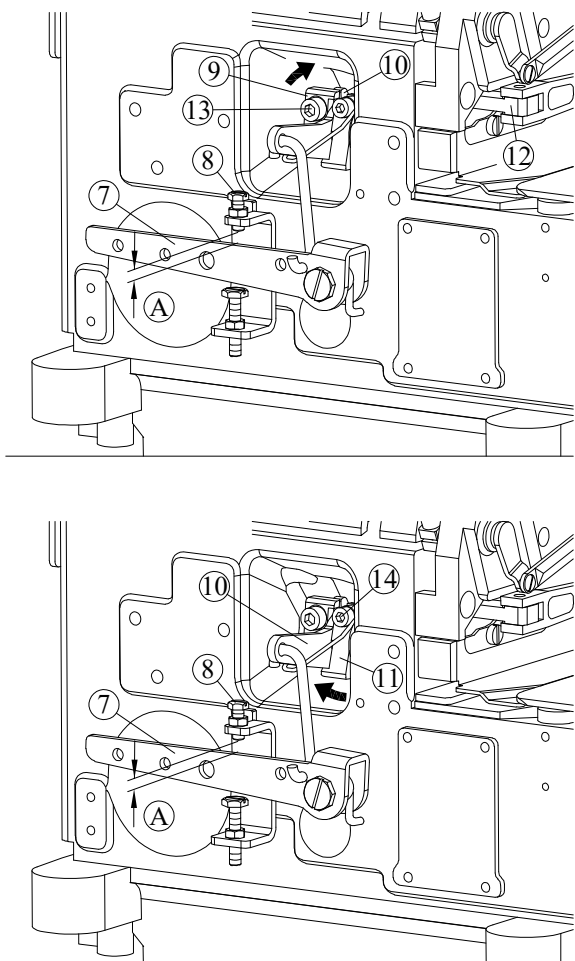
1. LOOSEN NUT (4) . LOOSEN SCREW (5) TO REMOVE PRESSURE ON PRESSER ARM (2) .
2. TURN THE MACHINE PULLEY UNTIL THE NEEDLE IS AT THE BOTTOM OF ITS STROKE .
3. LOOSEN SCREW (3) . ALIGN THE NEEDLE DROP ON THE PRESSER FOOT WITH THAT OF THE NEEDLE PLATE . ADJUST THE PRESSER FOOT SO THAT IT TOUCHES THE TOP SURFACE OF THE NEEDLE PLATE TIGHTLY . THEN TIGHTEN SCREW (3) .
4. LOOSEN SCREW (6) . MOVE PRESSER ARM (2) TO MAKE A FINE ADJUSTMENT .
5. TIGHTEN SCREW (6) .
6. TIGHTEN SCREW (5) WHILE ADJUSTING THE PRESSURE . THEN TIGHTEN NUT (4) .

8. 調整上送布齒的左右位置



1. 鬆開螺絲 ① 和 ②。藉由移動導軌 ⑤ 和 ⑥ 調整上送布齒 ③ 的位置。
2. 檢查導軌 ⑤ 和 ⑥ 的位置通過轉動皮帶輪，以便上送布齒台架 ④ 能夠順利地移動。
3. 鎖緊螺絲 ① 和 ②。

9. 調整壓腳和上送布齒的上升時序



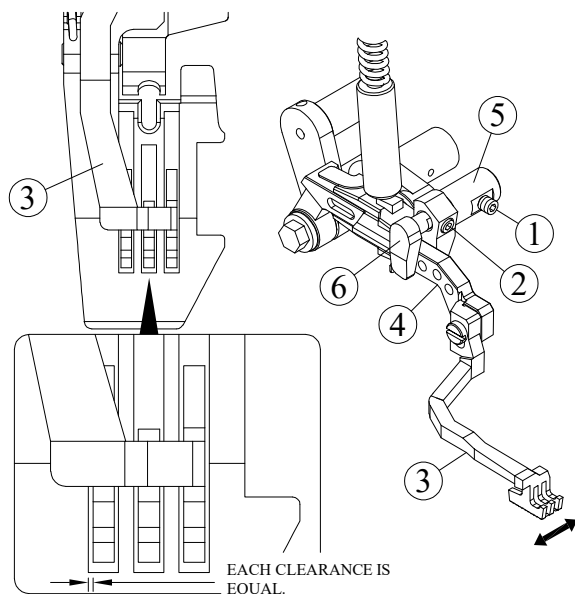
1. 轉動皮帶輪，直到針在其行程的底部。
- (若要調整壓腳上升的時序)
2. 按下壓腳提升拉桿 ⑦。保持距離 A (附表 9) 使用量規等。
3. 鬆開螺絲 ⑬。朝箭頭的方向輕輕地按定位環 ⑨，以便它接觸在壓腳臂 ⑫ 上的拉桿 ⑩。鎖緊螺絲 ⑬。

- (若要調整上送布齒的上升時序)
4. 按下壓腳提升拉桿 ⑦。保持距離 A (附表 9) 使用量規等。
5. 鬆開螺絲 ⑭。朝箭頭的方向輕輕地按定位環 ⑪，以便它接觸拉桿 ⑩。鎖緊螺絲 ⑭。

附表 9 壓腳和上送布齒的上升時序距離

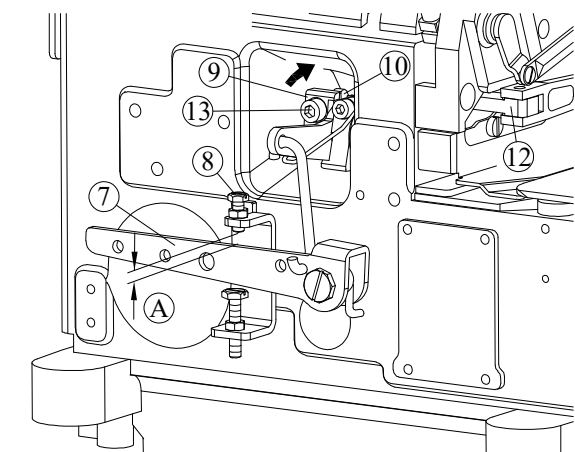
壓腳		上送布齒	
UHF9004	UHF9005	UHF9004	UHF9005
2mm	8mm	6mm	1mm

8. TO ADJUST THE LEFT-AND-RIGHT POSITION OF THE TOP FEED DOG



1. LOOSEN SCREWS (1) AND (2) . ADJUST THE POSITION OF TOP FEED DOG (3) BY MOVING TOP FEED BAR GUIDES (5) AND (6) .
2. CHECK THE POSITION OF TOP FEED BAR GUIDES (5) AND (6) BY TURNING THE MACHINE PULLEY SO THAT TOP FEED BAR (4) CAN MOVE SMOOTHLY .
3. TIGHTEN SCREWS (1) AND (2) .

9. ADJUSTING THE RISING TIMING OF THE PRESSER FOOT AND THE TOP FEED DOG



1. TURN THE MACHINE PULLEY UNTIL THE NEEDLE IS AT THE BOTTOM OF ITS STROKE .

(TO ADJUST THE RISING TIMING OF THE PRESSER FOOT)

2. PRESS DOWN FOOT LIFT LEVER (7) . HOLD DISTANCE (A) (SEE TABLE 9) USING THE GAUGE , ETC .
3. LOOSEN SCREW (13) . PRESS COLLAR (9) LIGHTLY IN THE DIRECTION OF THE ARROW SO THAT IT TOUCHES LEVER (10) AND SIMULTANEOUSLY FITS ONTO PRESSER ARM (12) . TIGHTEN SCREW (13) .

(TO ADJUST THE RISING TIMING OF THE TOP FEED DOG)

4. PRESS DOWN FOOT LIFT LEVER (7) . HOLD DISTANCE (A) (SEE TABLE 9) USING THE GAUGE , ETC .
5. LOOSEN SCREW (14) . PRESS COLLAR (11) LIGHTLY IN THE DIRECTION OF THE ARROW SO THAT IT TOUCHES LEVER (10) . TIGHTEN SCREW (14) .

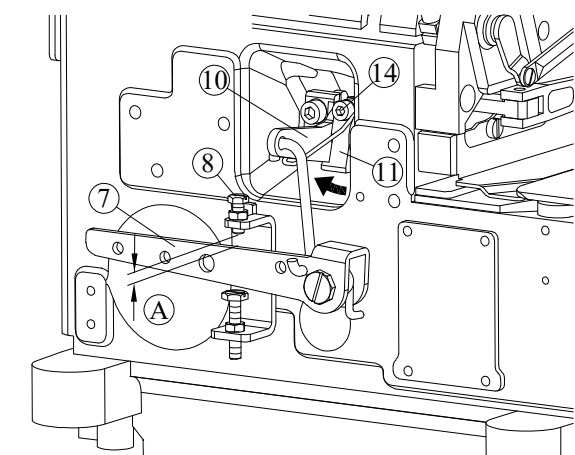
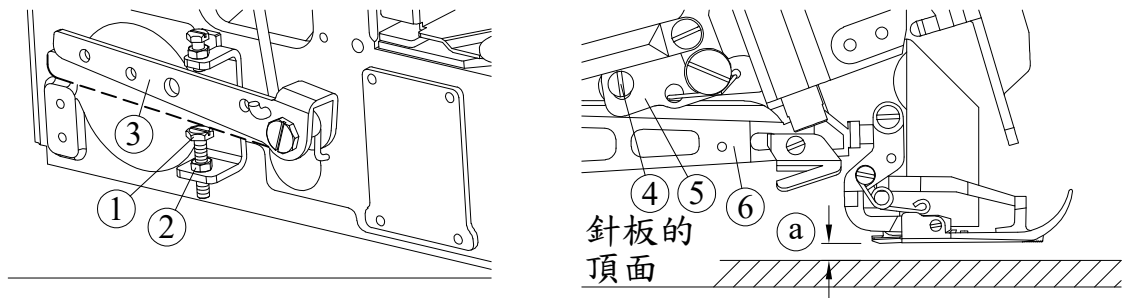


TABLE 9 RISING TIMING DISTANCE FOR THE PRESSER FOOT AND THE TOP FEED DOG

PRESSER FOOT		TOP FEED DOG	
UHF9004	UHF9005	UHF9004	UHF9005
2mm	8mm	6mm	1mm

10. 調整壓腳和上送布齒的提昇量



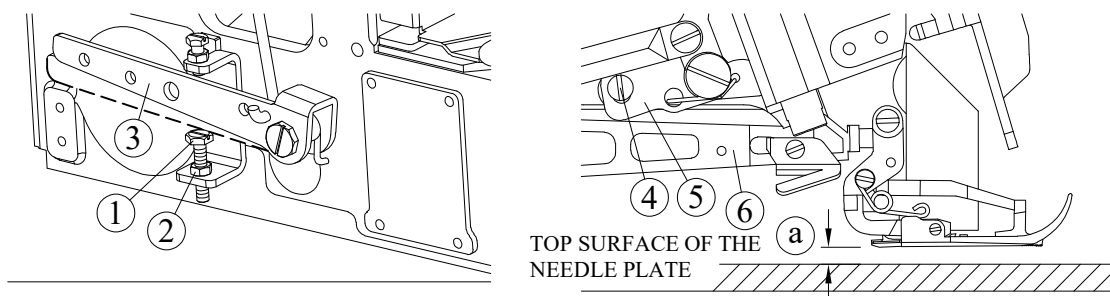
1. 轉動皮帶輪，直到上送布齒的齒面在針板頂面以下。
2. 鬆開螺帽 ②。
3. 降低壓腳提昇拉桿 ③，直到它觸及螺絲 ①。藉由轉動螺絲 ①，調整壓腳提昇高度 (a) (附表10) 如所需求。
4. 更換壓腳提昇拉桿 ③。鎖緊螺帽 ②。
5. 抬起壓腳。鬆開螺絲 ④。調整止動片 ⑤，以便它觸及壓腳臂 ⑥。鎖緊螺絲 ④。

附表 10 壓腳和上送布齒的提昇量

機型	a (mm)
UHF9004-243-M14	5.5
UHF9004-253-M14	5.5
UHF9004-253-H14	5.5
UHF9004-263-M14	5.5
UHF9005-353-M16	5
UHF9005-553-M16	5
UHF9005-553-H16	5
UHF9105-553-X16	7
UHF9044-253-M14	5.5
UHF9045-353-M16	5

機型	a (mm)
UHF9303-032-M04	5
UHF9303-053-M04	5
UHF9313-032-L05	5
UHF9304-233-M14	5.5
UHF9304-243-M14	5.5
UHF9304-253-M14	5.5

10. TO ADJUST THE LIFT OF THE PRESSER FOOT AND THE TOP FEED DOG



1. TURN THE MACHINE PULLEY UNTIL THE TEETH OF THE TOP FEED DOG ARE BELOW THE TOP SURFACE OF THE NEEDLE PLATE .
2. LOOSEN NUT (2) .
3. LOWER FOOT LIFT LEVER (3) UNTIL IT TOUCHES SCREW (1) . ADJUST FOOT LIFT (a) (SEE TABLE 10) BY TURNING SCREW (1) AS REQUIRED .
4. REPLACE FOOT LIFT LEVER (3) . TIGHTEN NUT (2) .
5. RAISE THE PRESSER FOOT . LOOSEN SCREW (4) . ADJUST STOPPER (5) SO THAT IT TOUCHES PRESSER ARM (6) . TIGHTEN SCREW (4) .

TABLE 10 FOOT LIFT OF THE PRESSER FOOT AND THE TOP FEED DOG

SUBCLASS	a (mm)
UHF9004-243-M14	5.5
UHF9004-253-M14	5.5
UHF9004-253-H14	5.5
UHF9004-263-M14	5.5
UHF9005-353-M16	5
UHF9005-553-M16	5
UHF9005-553-H16	5
UHF9105-553-X16	7
UHF9044-253-M14	5.5
UHF9045-353-M16	5

SUBCLASS	a (mm)
UHF9303-032-M04	5
UHF9303-053-M04	5
UHF9313-032-L05	5
UHF9304-233-M14	5.5
UHF9304-243-M14	5.5
UHF9304-253-M14	5.5



NTD7701
4-Needle, 6-Thread Flat-Seamer,
Feed-Off-The-Arm Machine



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device \ Elastic hemmer)



UHU9304/TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



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