

UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

UH9000F

UHD9000F

for

BH

BL

BT

BD

GC

EG

EF

TB

AG

FS

PFE

TC

AL

**FLAT BED OVERLOCK SPECIFIC
PARTS**

Parts List



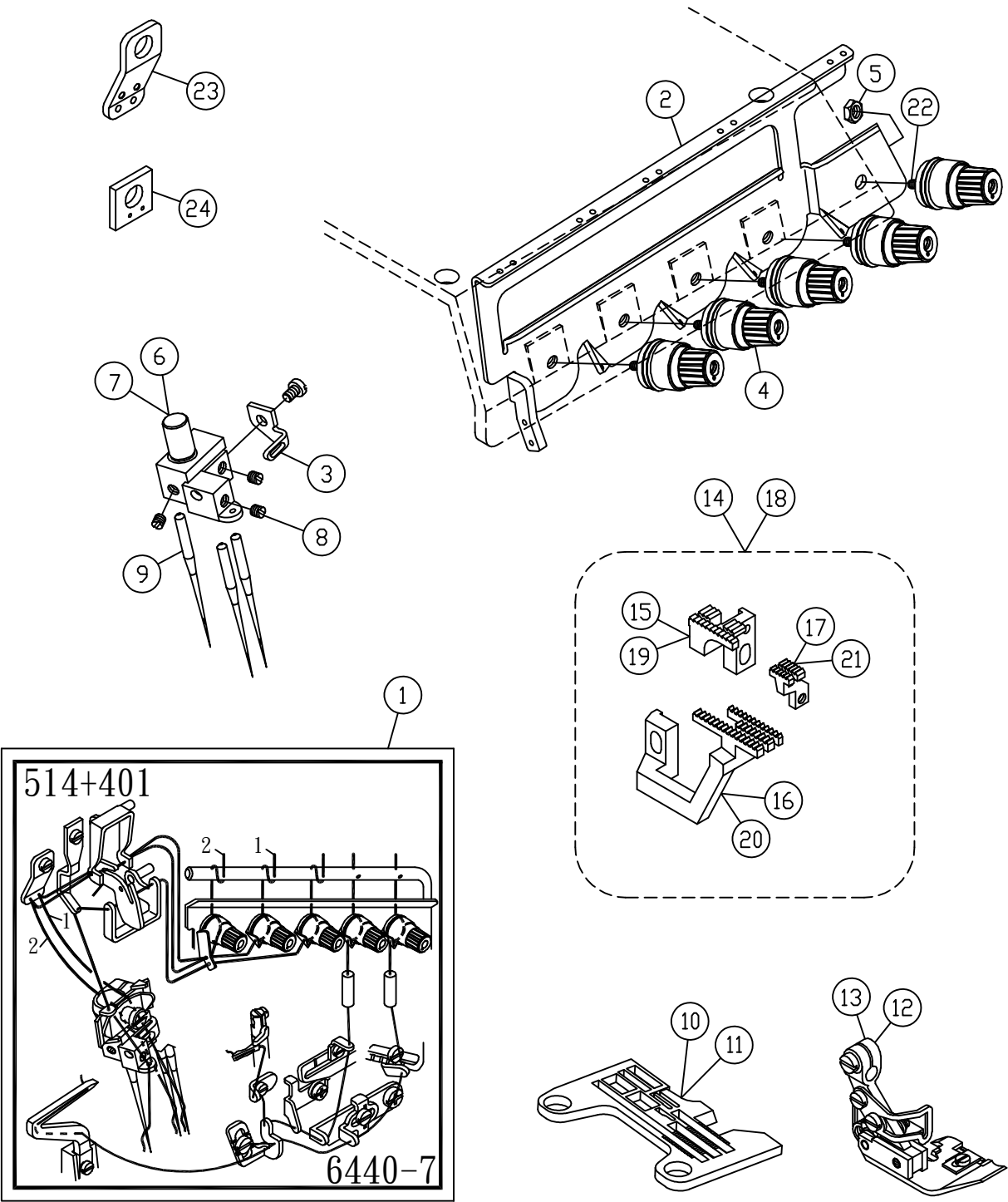
精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtensexing.com.tw>

Vel. Ver 1.0 2024.01
NO.UH8305-01-24-01

附件與副機型專用零件 SPECIFIC PARTS

六線萬用型 (UH9006F用)	6-Thread Muti-Use Overlock Machine -----	1
下捲鑲邊 (UH90B3F用)	Fine Edging For (UH90B3) -----	3
BH . 盲縫導模 (UH9013F用)	Blind Hemming (BH003) -----	5
BL . 縫線張力控制組	Thread Tension Control (BL073 BL074) -----	7
BT . 線頭夾持組與專用零件 (UH9023F、24F用)	Knife Assembly (BT086) -----	9
BT . 線頭夾持組與專用零件 (UH9023F、24F用)	Knife Assembly (BT084) -----	11
PFE . 電控式抬壓腳裝置與相關零件	Thread-Wipe Presser Foot Components (PFE011) --	13
GC . 摺景裝置 (UH9044F、45F、74F、75F用)	Gathering (GC060、GC061) -----	15~20
BD . 安全縫滾條導模 (UH9055F用)	String Forming Device (BD070) -----	21
EG . 滾邊車縫 (UH9064F、65F用)	Piping Sewing (EG008) -----	23
EF . 鬆緊帶張力調整機構 (UH9083F、84F用)	Elastic Tape Attaching (EF006) -----	25
鬆緊帶張力調整機構 (UHD9083F、84F用)	Elastic Tape Attaching (EF007) -----	27
TB . 補強帶導模 (一) (UH9094F)	Tape Guide Parts List (一) (TB005) -----	29
TB . 補強帶導模 (二) (UH9004F)	Tape Guide Parts List (二) (TB006) -----	31
特厚布料車縫 (UH9105F-553-X16用)	Extra Heavy Weight Material Seaming -----	33
AG . 角刀組 平寬刀組	Angled Knife Set (AG005 AG006 AG007 AG008) .	35
FS . 全沉式車板裝置	Parts For Fully-Submerged Installation (FS003) ----	37
SBL . 簡易包線頭	Simple Type Of Automatic Backlatcher Device ----	39
BD . 雙鎖鏈縫 (UH9034F用)	Double Chain Stitch (BD081) -----	41
TC . 單觸式自動切線 (TC021H、TC021K、TC022H、TC022K、TC022S)	Electrical One-Touch Type Tape Cutter -----	43~52
TC . 單觸式自動切線 (TC023H、TC023K、TC023S、TC024H、TC024K、TC024S)	Cylinder One-Touch Type Tape Cutter -----	53~64
AL . 氣動式壓腳提升裝置 (AL017、AL017A)	Pneumatic Presser Foot Lfter-----	65~68
厚布料車縫 (UH9104F-243-H14用)	Heavy Weight Material Seaming -----	69~70
索引表	Index -----	Index

六線萬用型 6-THREAD MUTI-USE OVERLOCK MACHINE (FOR UH9006F)

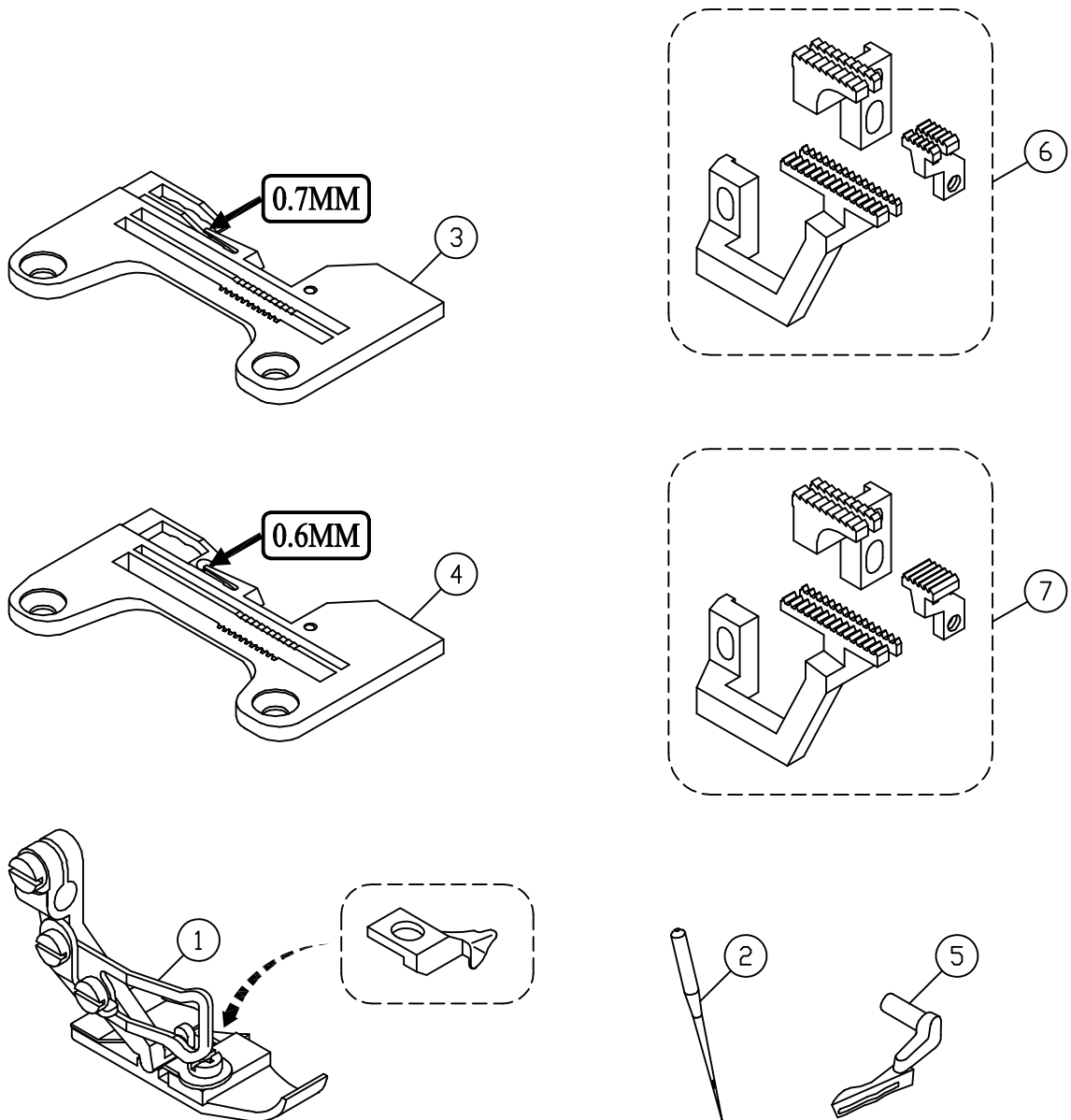


機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UH9006F-3243-M44		5212TP0041	5212PF0015	5212FD0011	5212DF0002	5212AF0001	5212NC0007
UH9006F-5243-M44		5212TP0042	5212PF0014	5212FD0011	5212DF0002	5212AF0001	5212NC0008

六線萬用型 6-Thread Muti-Use Overlock Machine (For UH9006F)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	66440-7	穿線貼紙	Threading Diagram For UH9006F	1
2	2120060126	導線板	Thread Guide Plate	1
3	2120060103	導線	Thread Guide	1
4	212A0001055	張力控制組(紅)	Tension Controlle Asm.	1
5	8SA44400307A	螺帽	Nut	1
6	5212NC0007	針留	Needle Holder	1
7	5212NC0008	針留	Needle Holder	1
8	8SH32440300A	螺絲	Screw	3
9	66732-11	針	Needle	3
10	5212TP0041	針板	Needle Plate	1
11	5212TP0042	針板	Needle Plate	1
12	5212PF0015	壓腳組	Presser Foot Asm.	1
13	5212PF0014	壓腳組	Presser Foot Asm.	1
14	5212DG0005	送布齒組	Feed Dog Asm.	1
15	5212FD0011	主送布齒	Main Feed Dog	1
16	5212DF0002	差動送布齒	Differential Feed Dog	1
17	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
18	5212DG0005	送布齒組	Feed Dog Asm.	1
19	5212FD0011	主送布齒	Main Feed Dog	1
20	5212DF0002	差動送布齒	Differential Feed Dog	1
21	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
22	2100041142	螺樁	Stud	1
23	2120060104	導線	Thread Guide	1
24	2100040752	定位片	Stopper	1

下捲鑲邊 FINE EDGING FOR (UH90B3F-022-F04) 、(UH90B3F-022-L04)

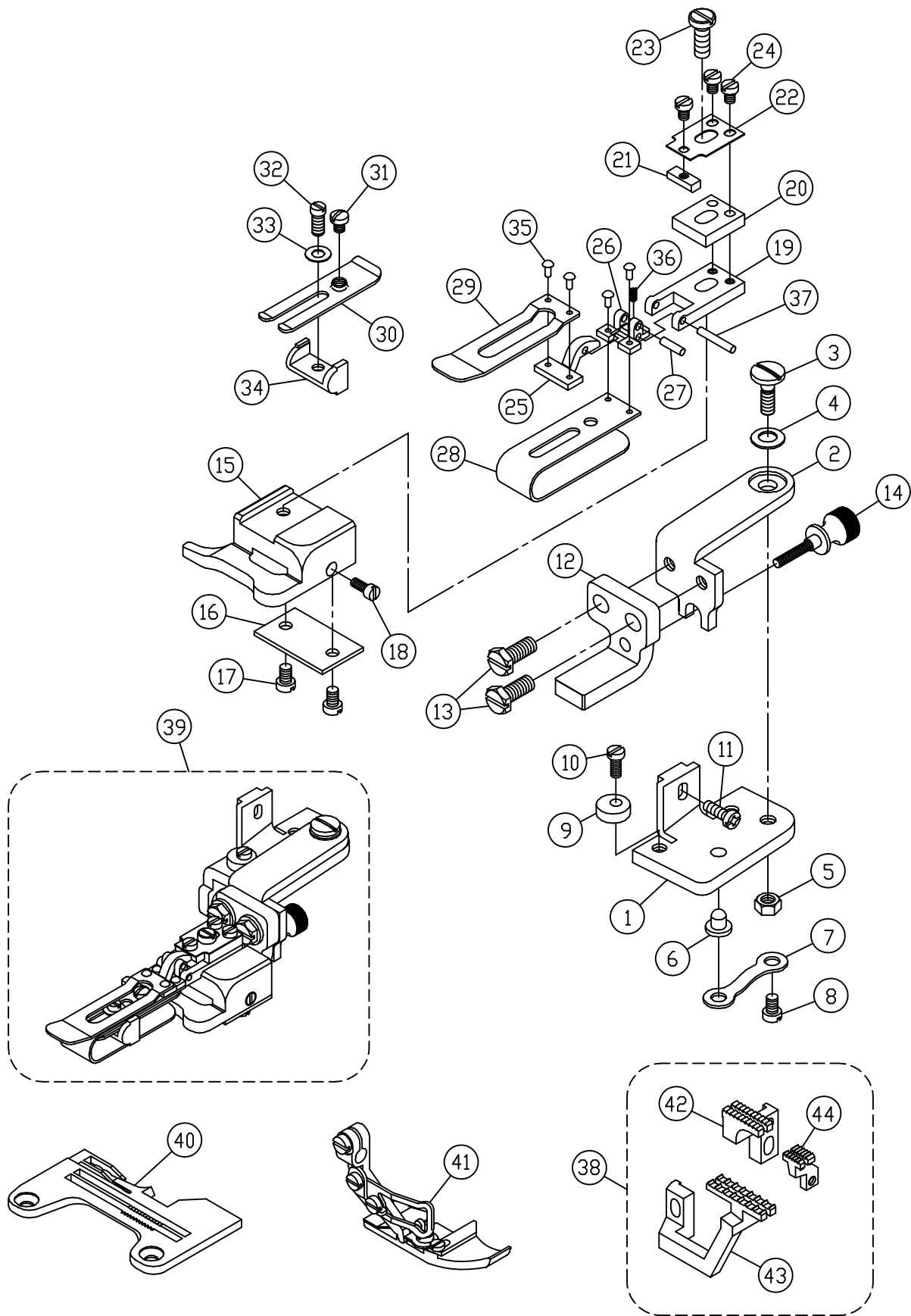


機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	上結線鉤 Upper Looper	針 Needle
UH90B3F-022-F04		5212TP0B02	5212PF0B02	5212DG0B02	5212UL0004	DC*27#9
UH90B3F-022-L04		5212TP0044	5212PF0B02	5212DG0001	5212UL0004	DC*27#9

下捲鑲邊 Fine Edging For (UH90B3-022-F04) 、(UH90B3F-022-L04)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	5212PF0B02	壓腳組	Presser Foot Asm.	1
2	66732-9	針	Needle	1
3	5212TP0044	針板	Needle Plate	1
4	5212TP0B02	針板	Needle Plate	1
5	5212UL0004	上結線鉤	Upper Looper	1
6	5212DG0001	送布齒組	Feed Dog Asm.	1
7	5212DG0B02	送布齒組	Feed Dog Asm.	1

BH003 盲縫導模 BLIND HEMMING



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH9013F-032-L05/BH003		5212TP0013	5212PF0101	5212FD0002	5212DF0003	5212AF0001

BH003 盲縫導模 Blind Hemming

序號	物料編號	名	稱	單位用量	
Ref. No.	Parts.No.	Description		Amt. Req.	
1	4BH0030101	承座	Bracket	1	
2	4BH0020102	活動臂	Arm	1	
3	8SC44401109E	樞銷螺栓	Screw	1	
4	4BH0020104	波形墊圈	Washer	1	
5	8SA44400307A	螺帽	Nut	1	
6	4BH0020106	定位銷	Pin	1	
7	4BH0020107	簧片	Spring	1	
8	8SC32440406A	螺絲	Screw	1	
9	4BH0020109	定位凸輪	Cam	1	
10	8SB32440705A	螺絲	Screw	1	
11	8MC04281207D	螺絲	Screw	1	
12	4BH0020112	導軌	Guide	1	
13	8SK44400907D	螺絲	Screw	2	
14	4BH0020114	調整螺樁	Stud	1	
15	4BH0030115	捲鈹舌	Glota Guide	1	
16	4BH0030116	托底板	Plate	1	
17	8SB32440505A	螺絲	Screw	2	
18	8SB24560504A	固定螺絲	Screw	1	
19	4BH0020119	固定座	Hing Seat	1	
20	4BH0020120	墊片	Spacer	1	
21	4BH0020121	鎖扣塊	Stopper	1	
22	4BH0020122	簧片	Spring	1	
23	8SC36401307D	螺絲	Screw	1	
24	8SB24560604B	螺絲	Screw	3	
25	4BH0020125	活頁座	Hook	1	
26	4BH0020126	活動座	Hing	1	
27	4BH0020127	樞銷	Pin	1	
28	4BH0020128	卷板	Folder	1	
29	4BH0020129	活頁	Lever	1	
*	30	4BH0020130	隔片	Spacer	1
*	31	8SB32440305A	螺絲	Screw	1
*	32	8SB32440704A	螺絲	Screw	1
*	33	4BH0020133	墊圈	Washer	1
*	34	4BH0020134	滑塊	Regulator	1
	35	4BH0020135	鉚釘	Rivet	4
	36	4BH0020136	彈簧	Spring	1
	37	4BH0020137	樞銷	Pin	1
	38	5212DG0001	送布齒組	Feed Dog Asm.	1
* *	39	4BH0030139	捲鈹組合	Folder Asm.	1
	40	*****	針板	Needle Plate	
	41	*****	壓腳組	Presser Foot Asm.	
	42	*****	主送布齒	Main Feed Dog	
	43	*****	差動送布齒	Differential Feed Dog	
	44	*****	輔助送布齒	Auxiliary Feed Dog	

* 薄物用

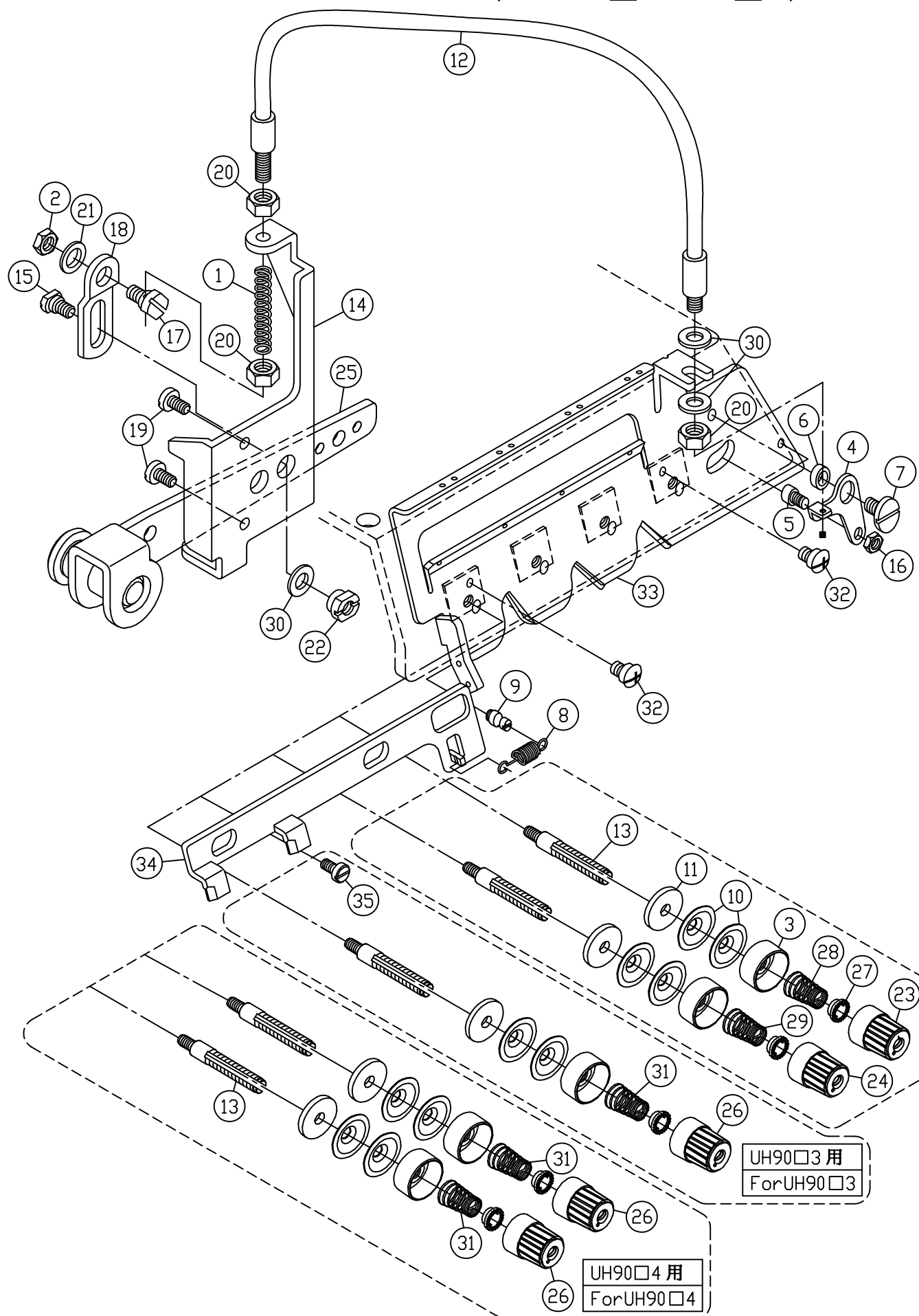
** 整組套件

***** 詳細資料請參照左圖

***** See Left Page

BL073 BL074 縫線張力控制組 (UH90□3F UH90□4F 用)

THREAD TENSION CONTROL (FOR UH90□3F UH90□4F)



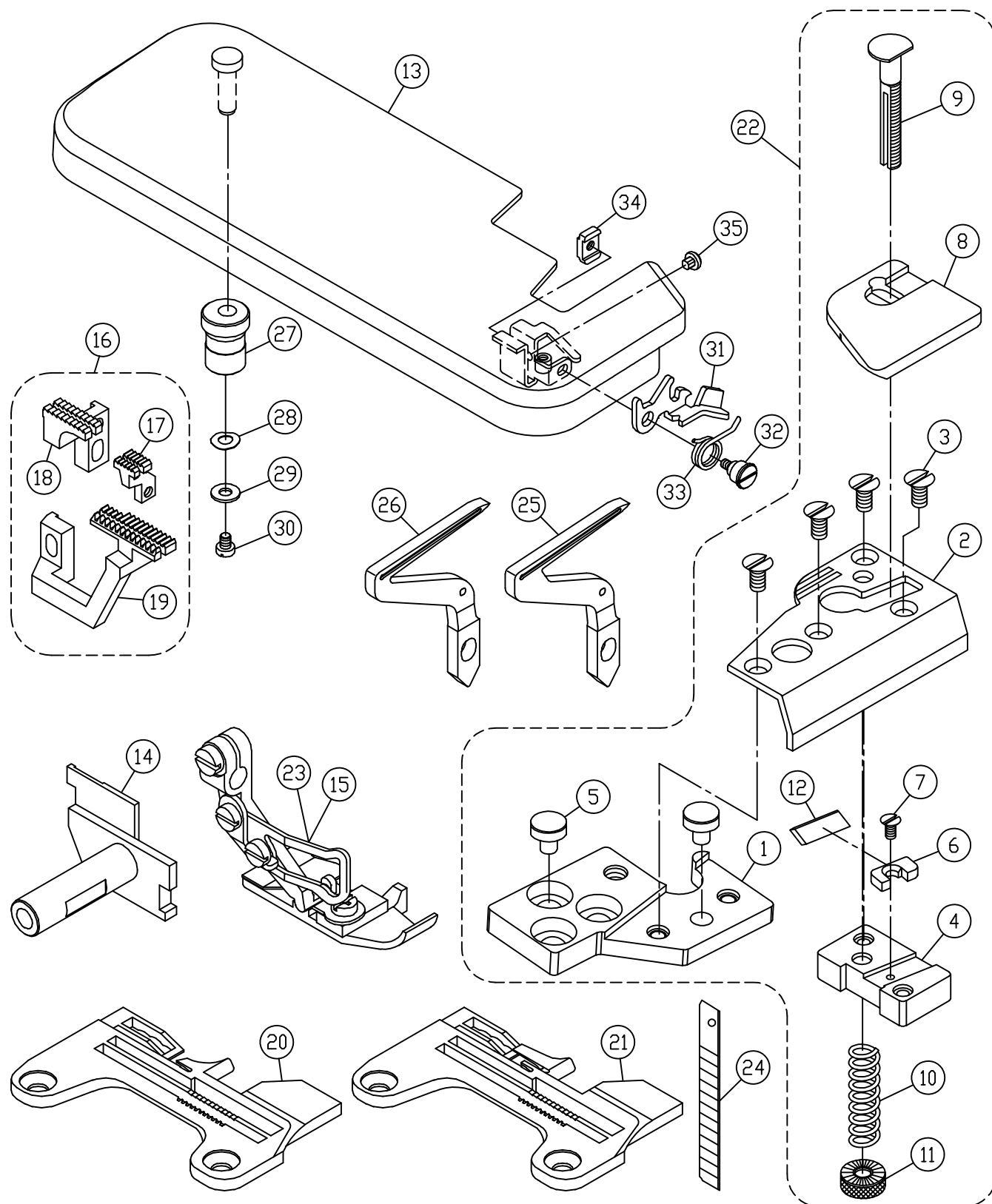
BL073 BL074 縫線張力控制組 (UH90□3F UH90□4F用)

Thread Tension Control (For UH90□3F UH90□4F)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.	
				BL073	BL074
1	4BL03C0108	壓縮彈簧	Spring	1	1
2	8MA06400510A	螺帽	Nut	1	1
3	2200000305	彈簧座	Tension Spring Retainer	3	4
4	4BL05301041	擺動臂	Arm	1	1
5	4BL0530105	驅動銷	Pin	1	1
6	4BL05301061	隔環	Ring	1	1
7	4BL0530107	樞銷螺樁	Stud	1	1
8	4BL0530108	拉伸彈簧	Spring	1	1
9	4BL0530109	螺樁	Stud	1	1
10	2100001126	張力控制盤	Tension Disc	6	8
11	2100001127	羊毛氈	Felt	3	4
12	4BL0530112	絞線組	Pipe Asm.	1	1
13	2100001120	螺樁	Stud	3	4
14	4BL0530114	支架	Guide Bracket	1	1
15	4BL0530115	螺樁	Stud	1	1
16	8MA04280307A	螺帽	Nut	1	1
17	4BL03B0113	螺絲	Screw	1	1
18	4BL0530137	連結片	Joint	1	1
19	8MC04281007D	螺絲	Screw	2	2
20	8MA05320408A	螺帽	Nut	3	3
21	2100000645	墊圈	Washer	1	1
22	4BL0530122	螺帽	Nut	1	1
23	2100001121	張力調整螺帽(藍)	Tension Nut (Blue)	1	1
24	2100001121	張力調整螺帽(黃)	Tension Nut (Yellow)	1	1
25	4BL0530139	拉桿	Lever	1	1
26	2100001121	張力調整螺帽(紅)	Tension Nut (Red)	1	2
27	2100001122	止滑齒輪	Bush	3	4
28	2100001132	錐型彈簧(藍)	Spring (Blue)	1	1
29	2100041131	錐型彈簧(黃)	Spring (Yellow)	1	1
30	2200001025	墊圈	Washer	3	3
31	2100001123	錐型彈簧(紅)	Spring (Red)	1	2
32	8MB04280807D	螺絲	Screw	2	2
33	4BL05301461	導線板	Thread Guide Plate	1	1
34	4BL0530147	楔板	Wedge Seat	1	1
35	8SB44400608K	螺絲	Screw	1	----

BT086 線頭夾持組與專用零件

KNIFE ASSEMBLY



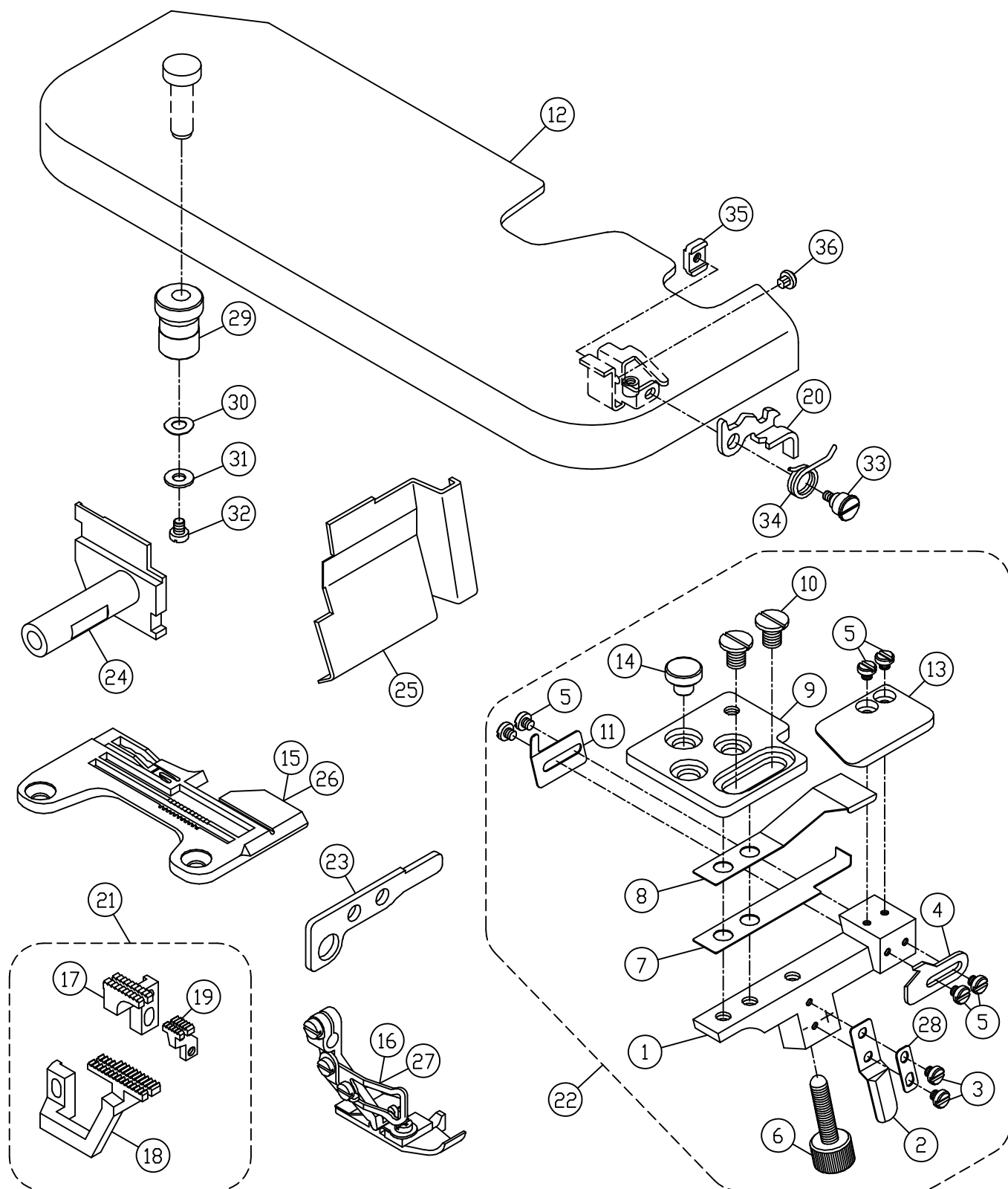
機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	下結線鉤 Lower Looper
UH9023F-032-M04/BT086	5212TP0055	5212PF0201	5212FD0003	5212DF0004	5212AF0001	5212LL0001	
UH9024F-242-M14/BT086	5212TP0056	5212PF0202	5212FD0003	5212DF0004	5212AF0001	5212LL0003	

BT086 線頭夾持組與專用零件**Knife Assembly**

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4BT0860101	前針板座	Front Support	1
2	4BT0860102	刀座	Knife Holder	1
3	8ME03200606D	螺絲	Screw	4
4	4BT0860104	承座	Bracket	1
5	2120000137	孔塞	Plug	1
6	4BT0860106	固定塊	Bracket	1
7	8ME02160405A	螺絲	Screw	1
8	4BT0860108	護蓋	Cover	1
9	4BT0860109	螺絲	Screw	1
10	4BT0860110	彈簧	Spring	1
11	4BT0860111	螺帽	Nut	1
12	4BT0860112	割線刀	Knife	1
13	4BT0860113	布鈑	Cloth Plate	1
14	2120030714	下刀架	Lower Knife Holder	1
15	5212PF0201	壓腳組	Presser Foot Asm.	1
16	5212DG0201	送布齒組	Feed Dog Asm.	1
17	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
18	5212FD0003	主送布齒	Main Feed Dog	1
19	5212DF0004	差動送布齒	Differential Feed Dog	1
20	5212TP0055	針板	Needle Plate	1
21	5212TP0056	針板	Needle Plate	1
22	/BT086	線頭夾持組	Knife Assembly	1
23	5212PF0202	壓腳組	Presser Foot Asm.	1
24	4BT0860124	割線刀組	Knife	1
25	5212LL0003	下結線鉤	Lower Looper	1
26	5212LL0001	下結線鉤	Lower Looper	1
27	2120000149	偏心套管	Eccentric Bushing	1
28	2120000150	波形墊圈	Waved Washer	1
29	2120000151	墊圈	Washer	1
30	8MC04280607D	螺絲	Screw	1
31	2120000155	布鈑鎖扣	Hook	1
32	2120000156	螺樁	Stud	1
33	2120000157	彈簧	Spring	1
34	2120000160	夾板	Clamp	1
35	2120000190	防震橡膠墊	Cushion Rubber	1

BT084 線頭夾持組與專用零件

KNIFE ASSEMBLY



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	送布齒組 Feed Dog Asm.
UH9023F-032-M04/BT084		5212TP0050	5212PF0201	5212FD0003	5212DF0004	5212AF0001	5212DG0201
UH9024F-242-M14/BT084		5212TP0029	5212PF0202	5212FD0003	5212DF0004	5212AF0001	5212DG0201

BT084 線頭夾持組與專用零件

Knife Assembly

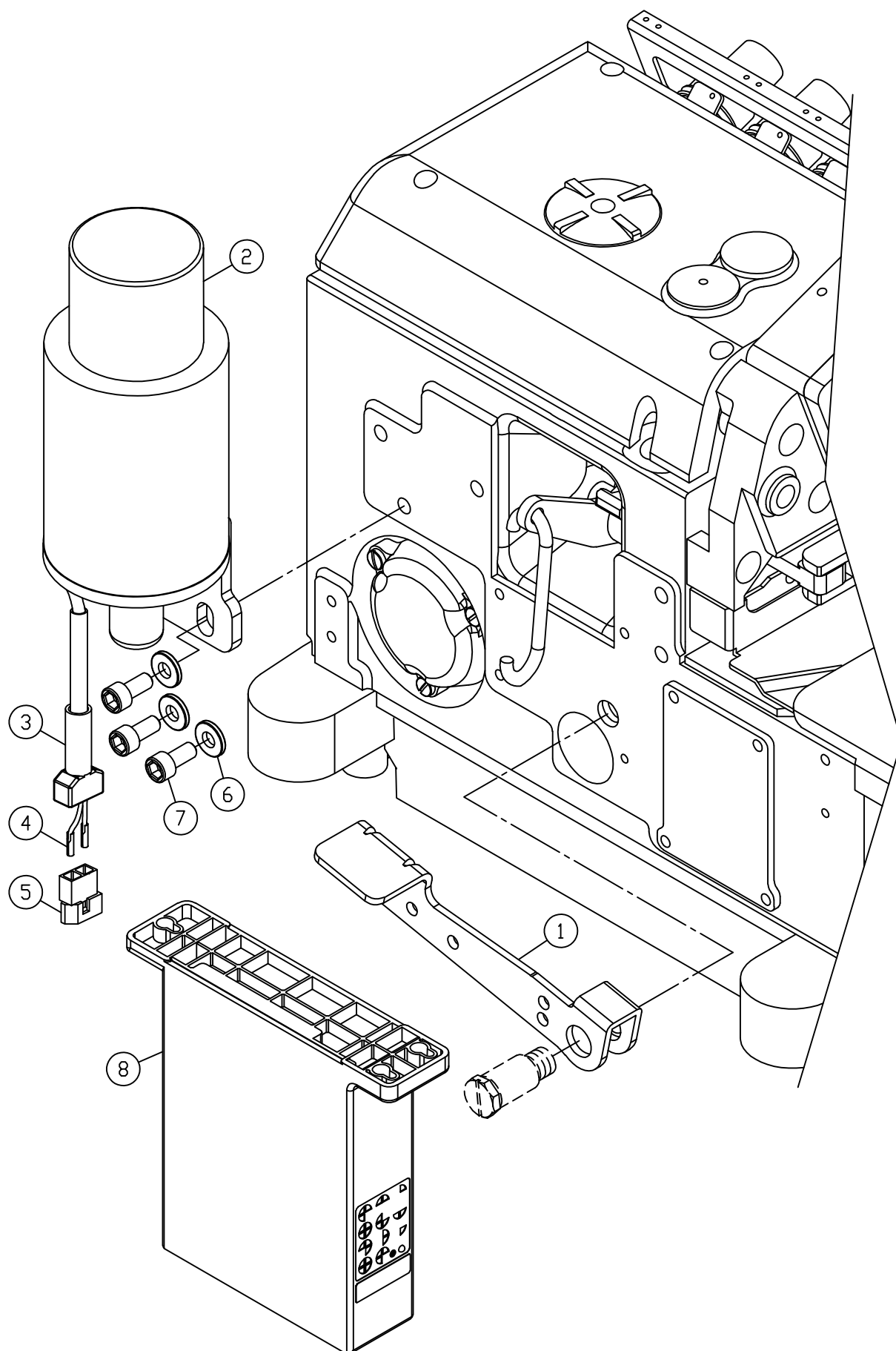
序號	物料編號	名	稱	單位用量
Ref. No.	Parts No.	Description		Amt. Req.
1	4BT0840105	夾簧座	Spring Base	1
2	4BT0820102	止動壓板	Stopper	1
3	8SB24560205A	螺絲	Screw	2
4	4BT0820104	切線刀	Cutter	1
5	8SB24560205A	螺絲	Screw	6
6	4BT0820106	螺絲	Screw	1
7	4BT0820107	調整簧片	Spring	1
8	4BT0820108	夾線簧片	Thread Holder	1
9	4BT0840101	針板座	Bracket	1
10	8SB44400608K	螺絲	Screw	2
11	4BT0820111	線頭定位鉤	Stopper	1
12	4BT0840102	布板	Cloth Plate	1
13	4BT0820113	護蓋	Spring Cover	1
14	2120000137	孔塞	Cushion Rubber	1
15	5212TP0050	針板	Needle Plate	1
16	5212PF0201	壓腳組	Presser Foot Asm.	1
17	* * * * *	主送布齒	Main Feed Dog	
18	* * * * *	差動送布齒	Differential Feed Dog	
19	* * * * *	輔助送布齒	Auxiliary Feed Dog	
20	4BT0840103	鎖鉤	Hook	1
21	5212DG0201	送布齒組	Feed Dog Asm.	1
* *	4BL073A0222	線頭夾持組	Knife Assembly	1
23	4BL0530301	導軌	Guide	1
24	4BL0530302	下刀座	Lower Knife Holder	1
25	4BT0840104	導布屑	Chip Guide	1
26	5212TP0029	針板	Needle Plate	1
27	5212PF0202	壓腳組	Presser Foot Asm.	1
28	4BT0820114	簧片	Spring	1
29	2120000149	偏心套管	Eccentric Bushing	1
30	2120000150	波形墊圈	Waved Washer	1
31	2120000151	墊圈	Washer	1
32	8MC04280607D	螺絲	Screw	1
33	2120000156	螺樁	Stud	1
34	2120000157	彈簧	Spring	1
35	2120000160	夾板	Clamp	1
36	2120000190	防震橡膠墊	Cushion Rubber	1

** 整組套件

***** 詳細資料請參照左圖

***** See Left Page

PFE011 電控式抬壓腳裝置與相關零件
THREAD-WIPE PRESSER FOOT COMPONENTS

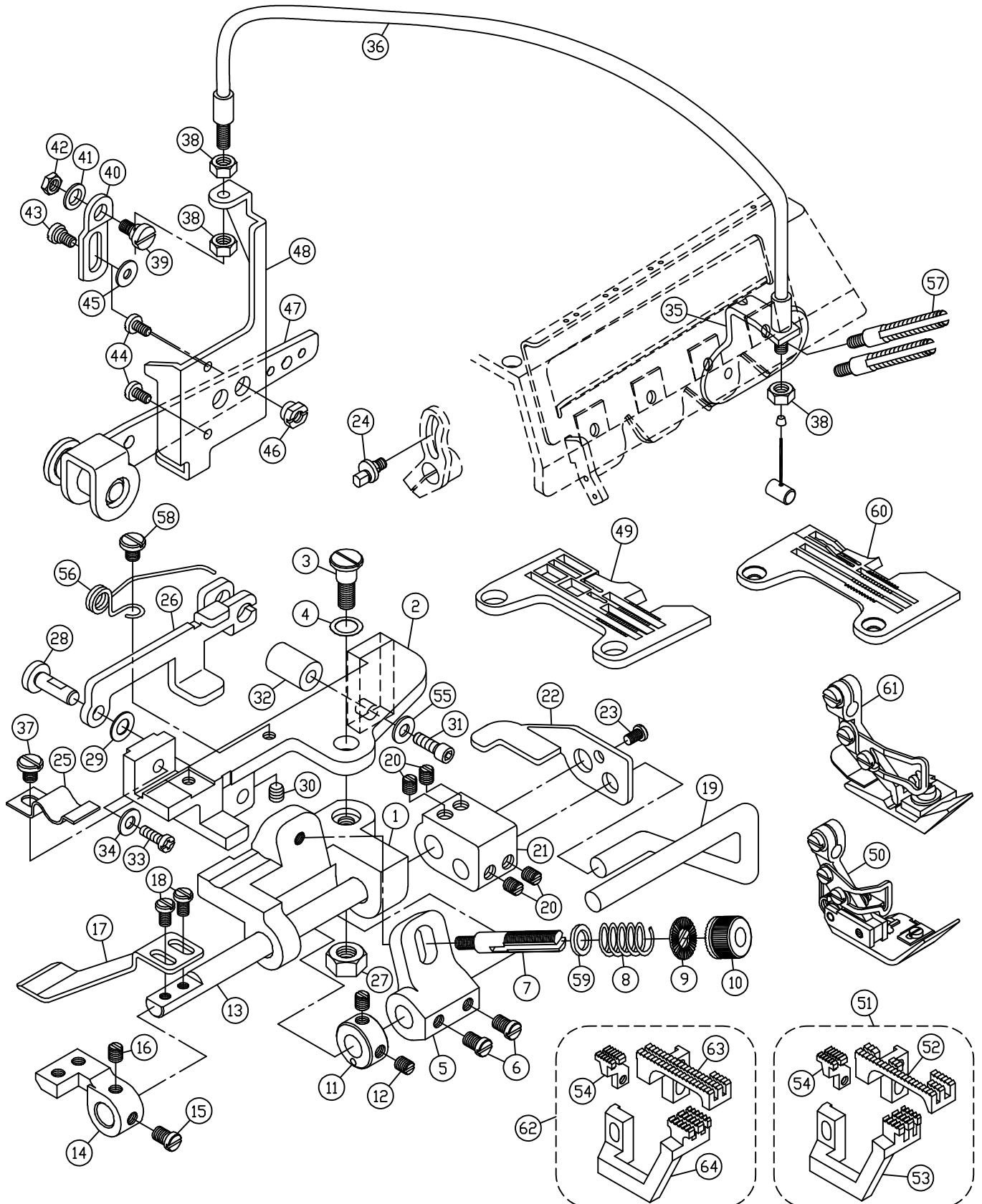


PFE011 電控式抬壓腳裝置與相關零件**Thread-Wipe Presser Foot Components**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4TC0220103	拉桿	Level	1
2	4TC0220102	電磁鐵組	Solenoid Asm.	1
3	4AL013013	連接器套頭2P	Power Cord Cap	1
4	4AL013015	2P母端子	Power Cord	2
5	4AL013017	2P母扣連接器	Power Cord	1
6	2100000323	墊圈	Washer	3
7	8MM06401210A	螺絲	Screw	3
* 8	4MN0280104	控制箱(TD-254)	Control Box	1

* For TD-254

GC060 (1) 摺景裝置 GATHERING

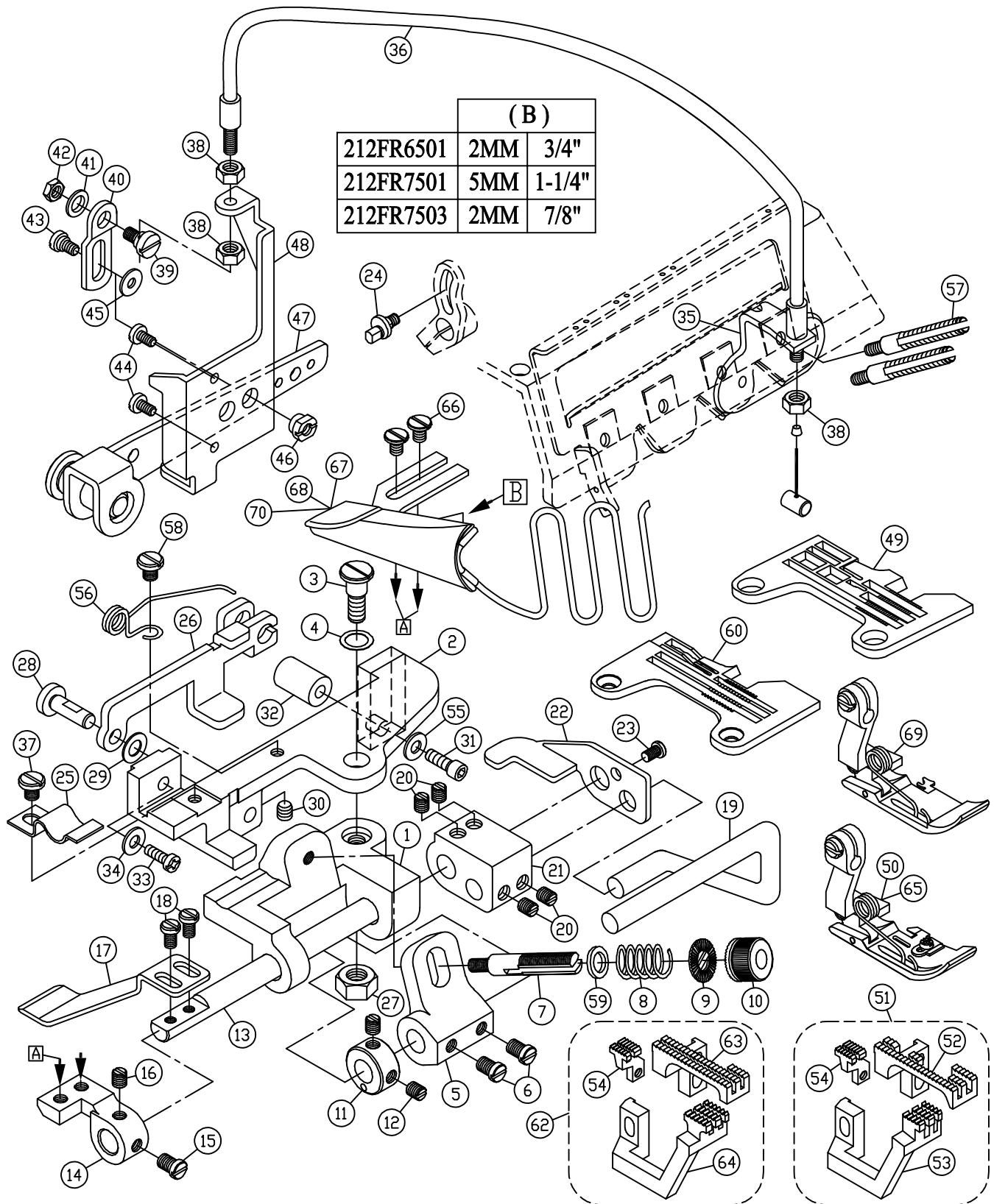


機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	送布齒組 Feed Dog Asm.
UH9044F-243-M14/GC060		5212TP0015	5212PF0404	5212FD0404	5212DF0404	5212AF0001	5212DG0404
UH9045F-353-M16/GC060		5212TP0038	5212PF0402	5212FD0014	5212DF0009	5212AF0001	5212DG0401

GC060 (1) 摺景裝置 Gathering

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4GC0600101	固定座	Bracket	1
2	4GC0600102	支架	Guide Bracket	1
3	4GC0600103	螺樁	Stud	1
4	4GC0600104	波型墊圈	Waved Washer	1
5	4GC0600105	承座	Bracket	1
6	8SB44400706B	螺絲	Screw	2
7	2100001120	螺樁	Stud	1
8	4ST0570226	壓縮彈簧	Spring	1
9	2100051135	止滑墊圈	Spring Bushing	1
10	2100051134	調節螺帽	Tension Nut	1
11	4ST0570229	定位環	Collar	1
12	8SH44400500A	螺絲	Screw	2
13	4GC0600113	軸	Shaft	1
14	4ST0570234	固定座	Bracket	1
15	8SB44400606A	螺絲	Screw	1
16	8SH44400500A	螺絲	Screw	1
17	4GC0600117	隔板	Blade	1
18	8SB36400708A	螺絲	Screw	2
19	4GC0600119	扳手	Lever	1
20	8MH05320400A	螺絲	Screw	4
21	4GC0600121	支架	Bracket	1
22	4GC0600122	連桿	Link	1
23	8MC04280607D	螺絲	Screw	1
24	4GC0600124	變距連結銷	Pin	1
25	4GC0600125	簧片	Spring	1
26	4GC0600126	拉桿	Lever	1
27	8SA64240511A	螺帽	Nut	1
28	4GC0600128	樞銷	Pin	1
29	4GC0600129	墊圈	Washer	1
30	8MN04280400A	螺絲	Screw	1
31	8MB05323009B	螺絲	Screw	1
32	4GC0600132	套管	Thread Guide	1
33	8MC04281407D	螺絲	Screw	1
34	2100000223	墊圈	Washer	1
35	4GC0600135	支架	Guide Bracket	1
36	4GC0600136	絞線組	Guide Asm.	1
37	8MB04280608A	螺絲	Screw	1
38	8MA05320408A	螺帽	Nut	3
39	4BL03B0113	螺絲	Screw	1
40	4BL0530137	連結片	Joint	1
41	2100000645	墊圈	Washer	1
42	8MA06400510A	螺帽	Nut	1
43	4BL0530115	螺樁	Stud	1
44	8MC04281007D	螺絲	Screw	2
45	2200001025	墊圈	Washer	1
46	4BL0530122	螺帽	Nut	1
47	4BL0530139	拉桿	Lever	1
48	4BL0530114	支架	Guide Bracket	1
49	5212TP0038	針板	Needle Plate	1
50	5212PF0402	壓腳組	Presser Foot Asm.	1
51	5212DG0401	送布齒組	Feed Dog Asm.	1
52	5212FD0014	主送布齒	Main Feed Dog	1
53	5212DF0009	差動送布齒	Differential Feed Dog	1
54	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
55	2200001025	墊圈	Washer	1
56	4GC0600156	彈簧	Spring	1
57	4GC0600157	螺樁	Stud	2
58	8SB44400608K	螺絲	Screw	1
59	4GC0600159	墊圈	Washer	1
60	5212TP0015	針板	Needle Plate	1
61	5212PF0404	壓腳組	Presser Foot Asm.	1
62	5212DG0404	送布齒組	Feed Dog Asm.	1
63	5212FD0404	主送布齒	Main Feed Dog	1
64	5212DF0404	差動送布齒	Differential Feed Dog	1

GC061 滾邊及縮摺 GATHERING & PIPING

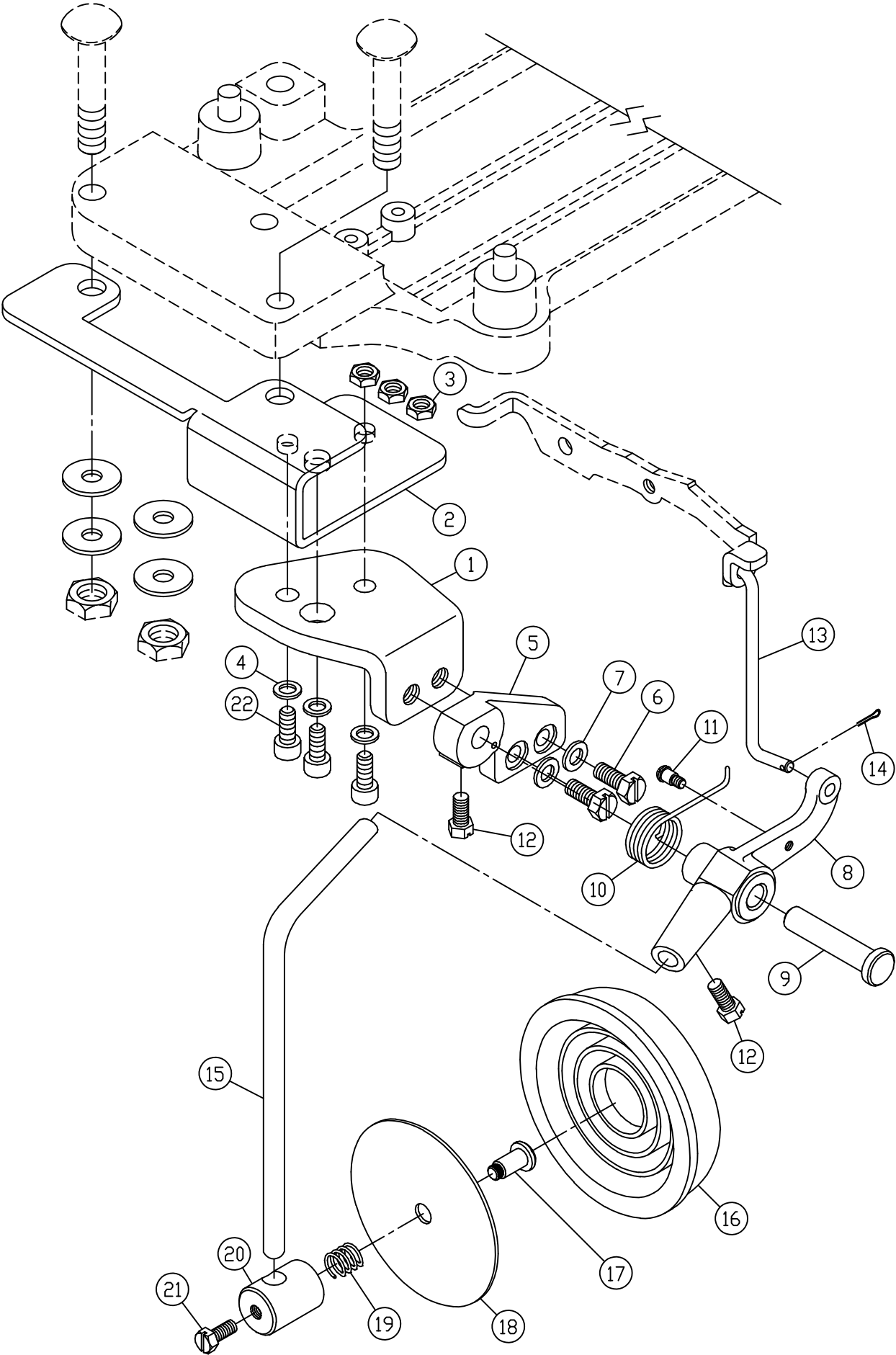


機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	送布齒組 Feed Dog Asm.
UH9074F-243-M14/GC061		5212TP0015	5212PF0601	5212FD0404	5212DF0404	5212AF0001	5212DG0404
UH9075F-353-M16/GC061		5212TP0038	5212PF0703	5212FD0014	5212DF0009	5212AF0001	5212DG0401
UH9075F-353-M16/GC061A		5212TP0038	5212PF0701	5212FD0014	5212DF0009	5212AF0001	5212DG0401

GC061 滾邊及縮摺 Gathering & Piping

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4GC0600101	固定座	Bracket	1
2	4GC0600102	支架	Guide Bracket	1
3	4GC0600103	螺樁	Stud	1
4	4GC0600104	波型墊圈	Waved Washer	1
5	4GC0600105	承座	Bracket	1
6	8SB44400706B	螺絲	Screw	2
7	2100001120	螺樁	Stud	1
8	4ST0570226	壓縮彈簧	Spring	1
9	2100051135	止滑墊圈	Spring Bushing	1
10	2100051134	調節螺帽	Tension Nut	1
11	4ST0570229	定位環	Collar	1
12	8SH44400500A	螺絲	Screw	2
13	4GC0600113	軸	Shaft	1
14	4ST0570234	固定座	Bracket	1
15	8SB44400606A	螺絲	Screw	1
16	8SH44400500A	螺絲	Screw	1
17	4GC0600117	隔板	Blade	1
18	8SB36400708A	螺絲	Screw	2
19	4GC0600119	扳手	Lever	1
20	8MH05320400A	螺絲	Screw	4
21	4GC0600121	支架	Bracket	1
22	4GC0600122	連桿	Link	1
23	8MC04280607D	螺絲	Screw	1
24	4GC0600124	螺絲	Screw	1
25	4GC0600125	簧片	Spring	1
26	4GC0600126	拉桿	Lever	1
27	8SA64240511A	螺帽	Nut	1
28	4GC0600128	樞銷	Pin	1
29	4GC0600129	墊圈	Washer	1
30	8MN04280400A	螺絲	Screw	1
31	8MB05323009B	螺絲	Screw	1
32	4GC0600132	套管	Thread Guide	1
33	8MC04281407D	螺絲	Screw	1
34	2100000223	墊圈	Washer	1
35	4GC0600135	支架	Guide Bracket	1
36	4GC0600136	絞線組	Guide Asm.	1
37	8MB04280608A	螺絲	Screw	1
38	8MA05320408A	螺帽	Nut	3
39	4BL03B0113	螺絲	Screw	1
40	4BL0530137	連結片	Joint	1
41	2100000645	墊圈	Washer	1
42	8MA06400510A	螺帽	Nut	1
43	4BL0530115	螺樁	Stud	1
44	8MC04281007D	螺絲	Screw	2
45	2200001025	墊圈	Washer	1
46	4BL0530122	螺帽	Nut	1
47	4BL0530139	拉桿	Lever	1
48	4BL0530114	支架	Guide Bracket	1
49	5212TP0038	針板	Needle Plate	1
50	5212PF0701	壓腳組	Presser Foot Asm.	1
51	5212DG0401	送布齒組	Feed Dog Asm.	1
52	5212FD0014	主送布齒	Main Feed Dog	1
53	5212DF0009	差動送布齒	Differential Feed Dog	1
54	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
55	2200001025	墊圈	Washer	1
56	4GC0600156	彈簧	Spring	1
57	4GC0600157	螺樁	Stud	2
58	8SB44400608K	螺絲	Screw	1
59	4GC0600159	墊圈	Washer	1
60	5212TP0015	針板	Needle Plate	1
62	5212DG0404	送布齒組	Feed Dog Asm.	1
63	5212FD0019	主送布齒	Main Feed Dog	1
64	5212DF0016	差動送布齒	Differential Feed Dog	1
65	5212PF0703	壓腳組	Presser Foot Asm.	1
66	8SB44400608K	螺絲	Screw	2
67	212FR7501	滾條導模	Binder (1-1/4") (B=5MM)	1
68	212FR6501	滾條導模	Binder (3/4") (B=2MM)	1
69	5212PF0601	壓腳組	Presser Foot Asm.	1
70	212FR7503	滾條導模	Binder (7/8") (B=2MM)	1

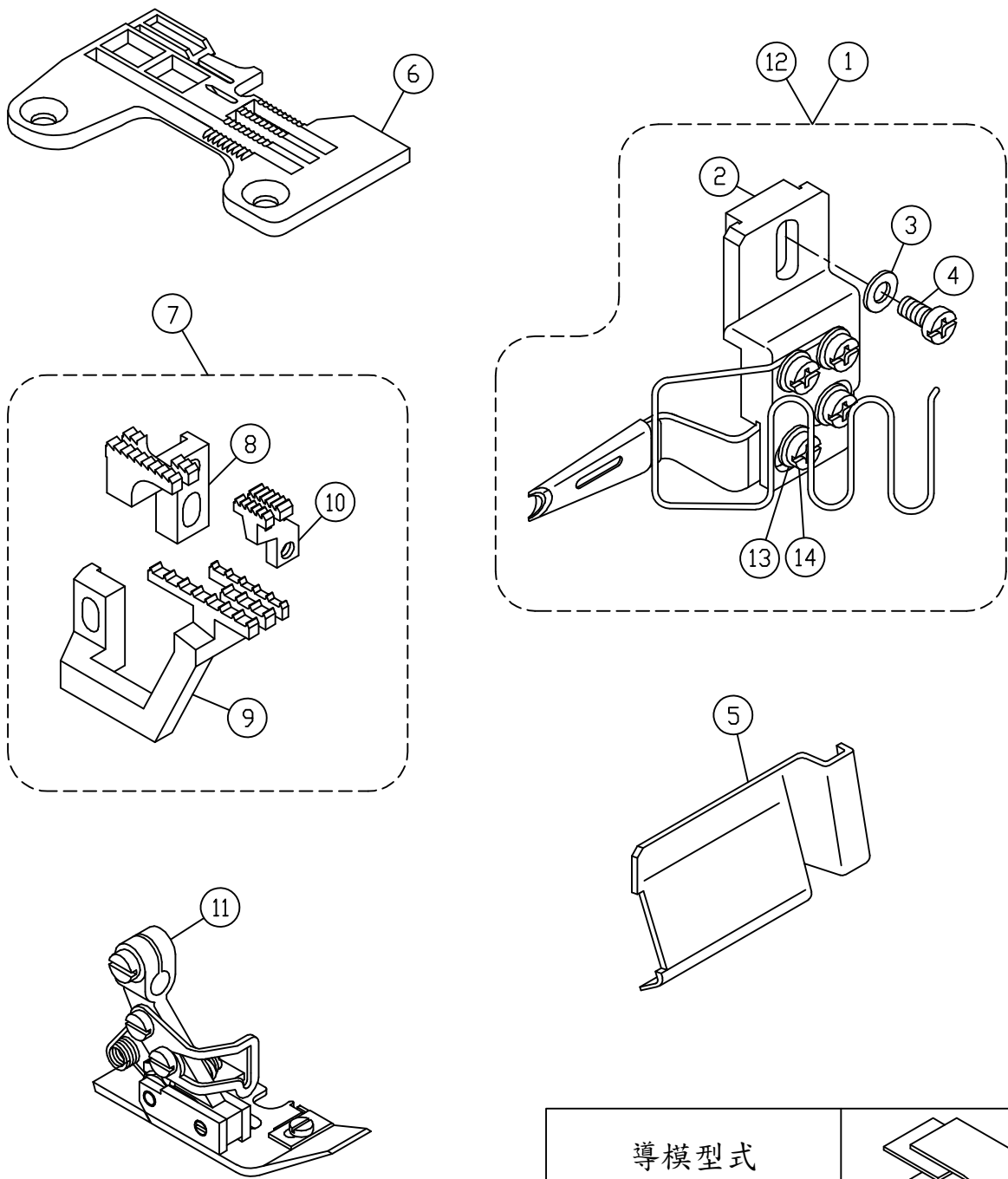
GC060 (2) 摺景裝置 GATHERING FOR (UH9044F UH9045F)
(UH9074F UH9075F/GC061 UH9075F/GC061A)

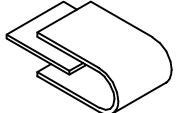


GC060 (2) 摺景裝置 Gathering For (UH9044F UH9045F)
(UH9074F UH9075F/GC061 UH9075F/GC061A)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4ST0570301	支架	Bracket	1
2	4GC0600201	支架	Bracket	1
3	8MA08500612A	螺帽	Nut	3
4	90PW080	墊圈	Washer	3
5	4ST0570305	支架	Bracket	1
6	8FK64281510A	螺絲	Screw	2
7	4ST0570307	墊圈	Washer	2
8	4ST0570308	擺動臂	Lower Looper Arm	1
9	4ST0570309	樞銷	Pin	1
10	4ST0570310	彈簧	Spring	1
11	8SC44401007F	螺絲	Screw	1
12	8FK64281210A	螺絲	Screw	2
13	4GC0600202	吊鉤	Hanger	1
14	90SL0220	開口銷	Pin	1
15	4ST0570315	曲柄	Crank	1
16	4ST0570316	橡膠墊	Pad	1
17	8SC64401713F	螺絲	Screw	1
18	4ST0570318	座板	Disc	1
19	4ST0570319	壓縮彈簧	Spring	1
20	4ST0570320	彈簧座	Bracket	1
21	8SK64401009A	螺絲	Screw	1
22	8MM08501613A	螺絲	Screw	3

BD070 安全縫滾條導模 STRING FORMING DEVICE



導模型式 Folder Type	 2折 Two Fold	
尺寸	3/8"	1/2"

機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH9055F-353-M16/BD070		5212TP0040	5212PF0501	5212FD0011	5212DF0010	5212AF0001

BD070 安全縫滾條導模 String Forming Device

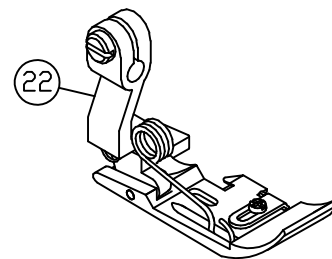
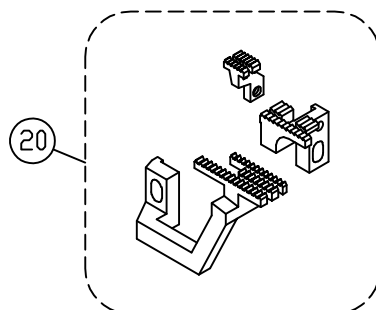
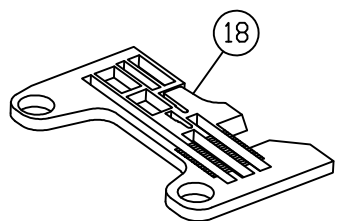
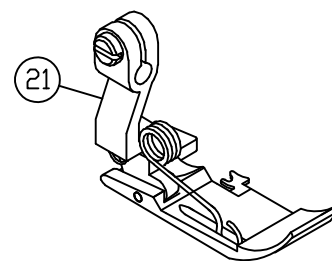
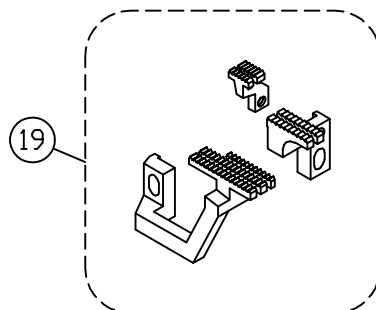
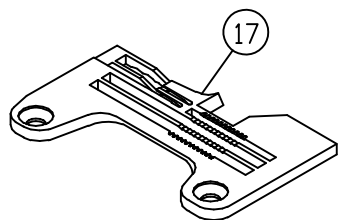
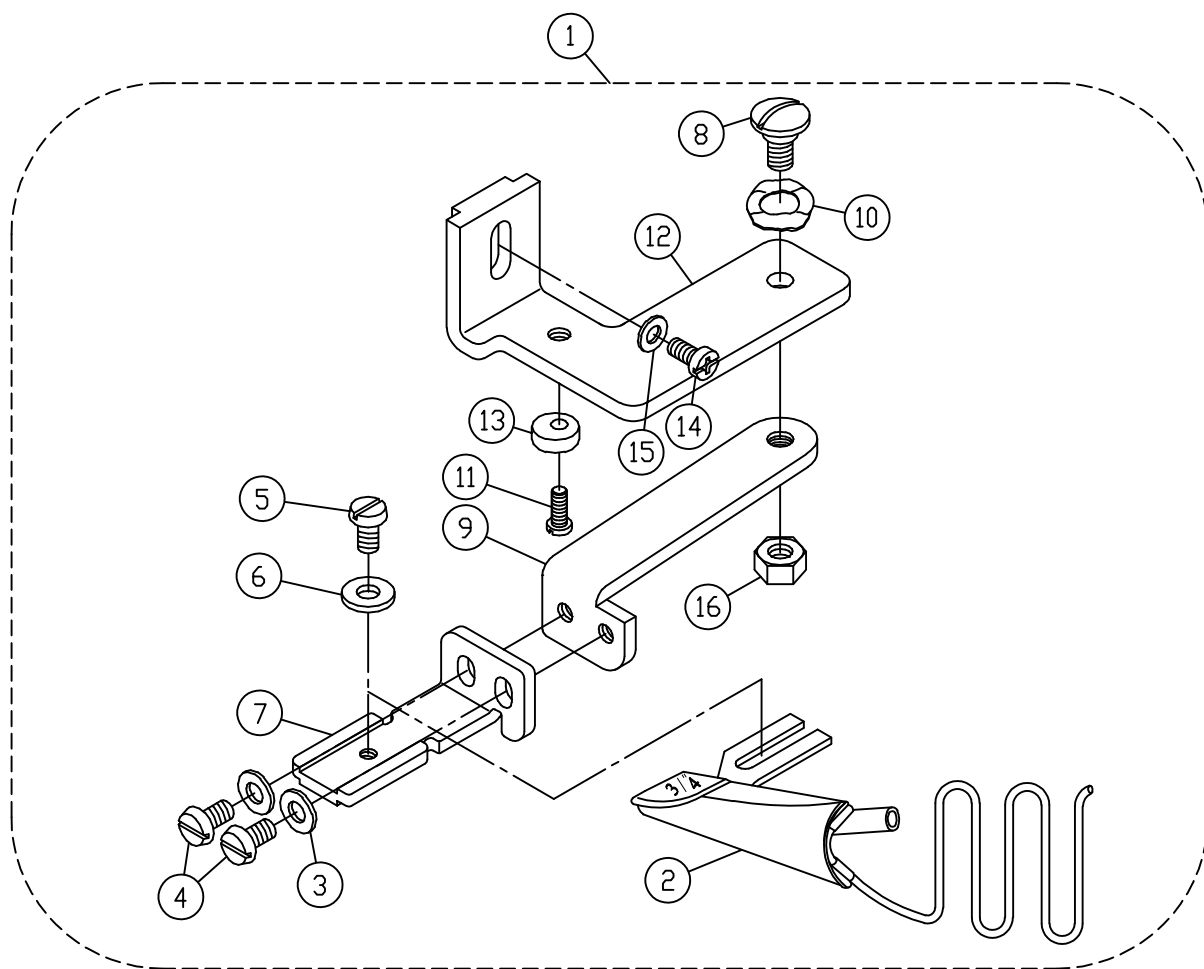
序號	物料編號	名	稱	單位用量	
Ref. No.	Parts.No.	Description		Amt. Req.	
* *	1	212FR5501	滾條導模組	Binder Asm. (1/2")	1
	2	4BD0700109	承座	Bracket	1
	3	2100000223	墊圈	Washer	1
	4	8MC04281207D	螺絲	Screw	1
	5	4BD0700110	導布屑	Chip Guide	1
	6	*****	針板	Needle Plate	
	7	5212DG0501	送布齒組	Feed Dog Asm.	1
	8	*****	主送布齒	Main Feed Dog	
	9	*****	差動送布齒	Differential Feed Dog	
	10	*****	輔助送布齒	Auxiliary Feed Dog	
	11	*****	壓腳組	Presser Foot Asm.	
* *	12	212FR5502	滾條導模組	Binder Asm. (3/8")	1
	13	2100000223	墊圈	Washer	4
	14	8SB36400505A	螺絲	Screw	4

** 整組套件

***** 詳細資料請參照左圖

***** See Left Page

EG008 滾邊車縫 PIPING SEWING



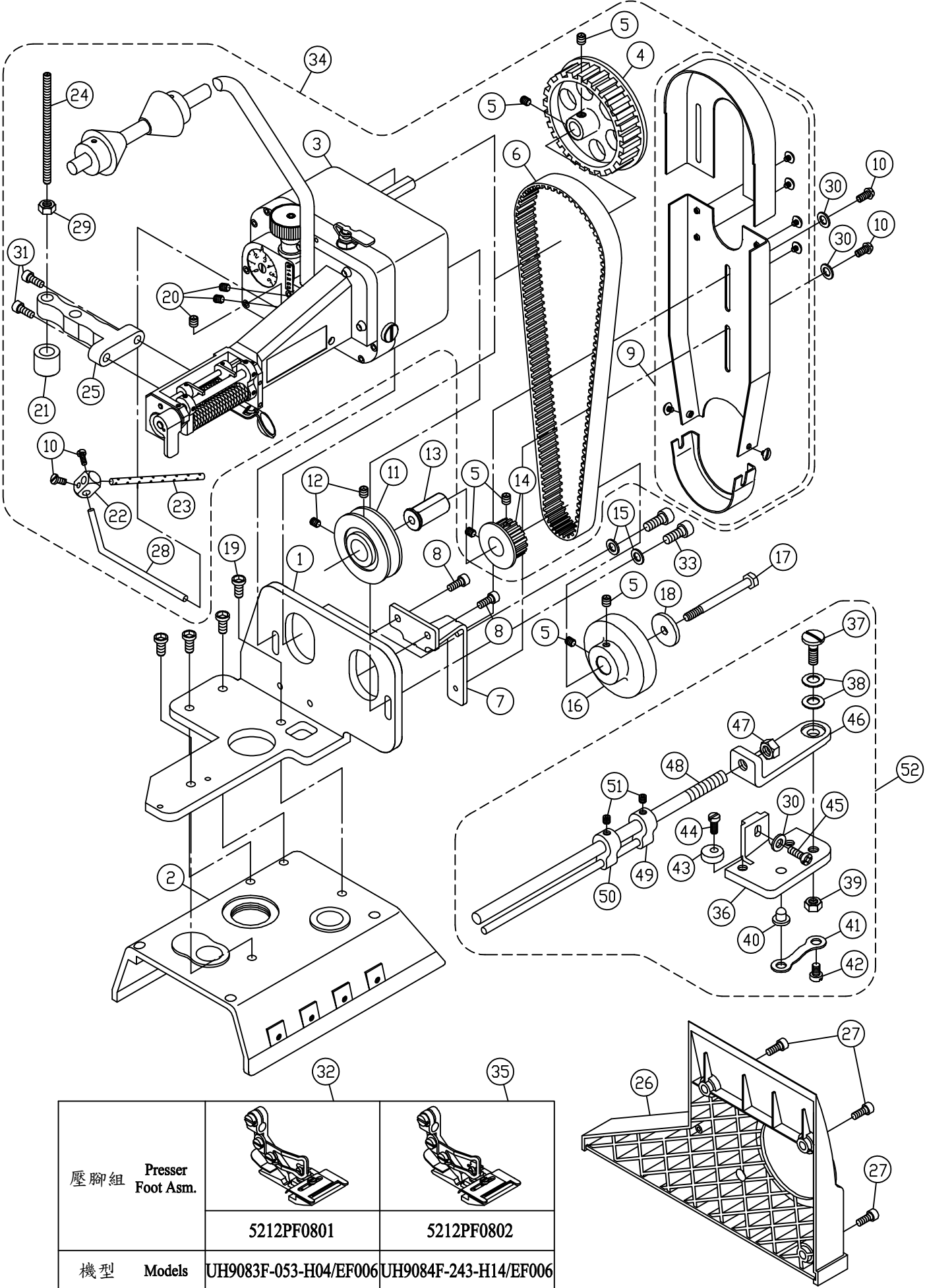
機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UH9064F-243-M14/EG008		5212TP0015	5212PF0601	5212FD0001	5212DF0001	5212AF0001	5212NC0001
UH9065F-353-M16/EG008		5212TP0031	5212PF0703	5212FD0011	5212DF0005	5212AF0001	5212NC0004

EG008 滾邊車縫 Piping Sewing

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
* *	1	/EG008	滾條導模組	Binder Asm.
	2	212FR6501	滾條導模	Binder (3/4")
	3	4EG0060117	墊圈	Washer
	4	8SC36400707D	螺絲	Screw
	5	8SC36400707D	螺絲	Screw
	6	4EG0010107	墊圈	Washer
	7	04EG0060108	導邊器座	Edge Guide Bracket
	8	8SC44400908E	螺絲	Screw
	9	4EG0060109	活頁	Hinge
	10	4EG0080101	皿型墊圈	Waved Washer
	11	8SB32440605K	螺絲	Screw
	12	4EG0060112	支架	Bracket
	13	4BH0020109	定位凸輪	Cam
	14	8MC04281207D	螺絲	Screw
	15	2100000223	墊圈	Washer
	16	8SA44400307A	螺帽	Nut
	17	5212TP0015	針板	Needle Plate
	18	5212TP0031	針板	Needle Plate
	19	5212DG0002	送布齒組	Feed Dog Asm.
	20	5212DG0004	送布齒組	Feed Dog Asm.
	21	5212PF0601	壓腳組	Presser Foot Asm.
	22	5212PF0703	壓腳組	Presser Foot Asm.

* * 整組套件

EF006 鬆緊帶張力調整機構 ELASTIC TAPE ATTACHING

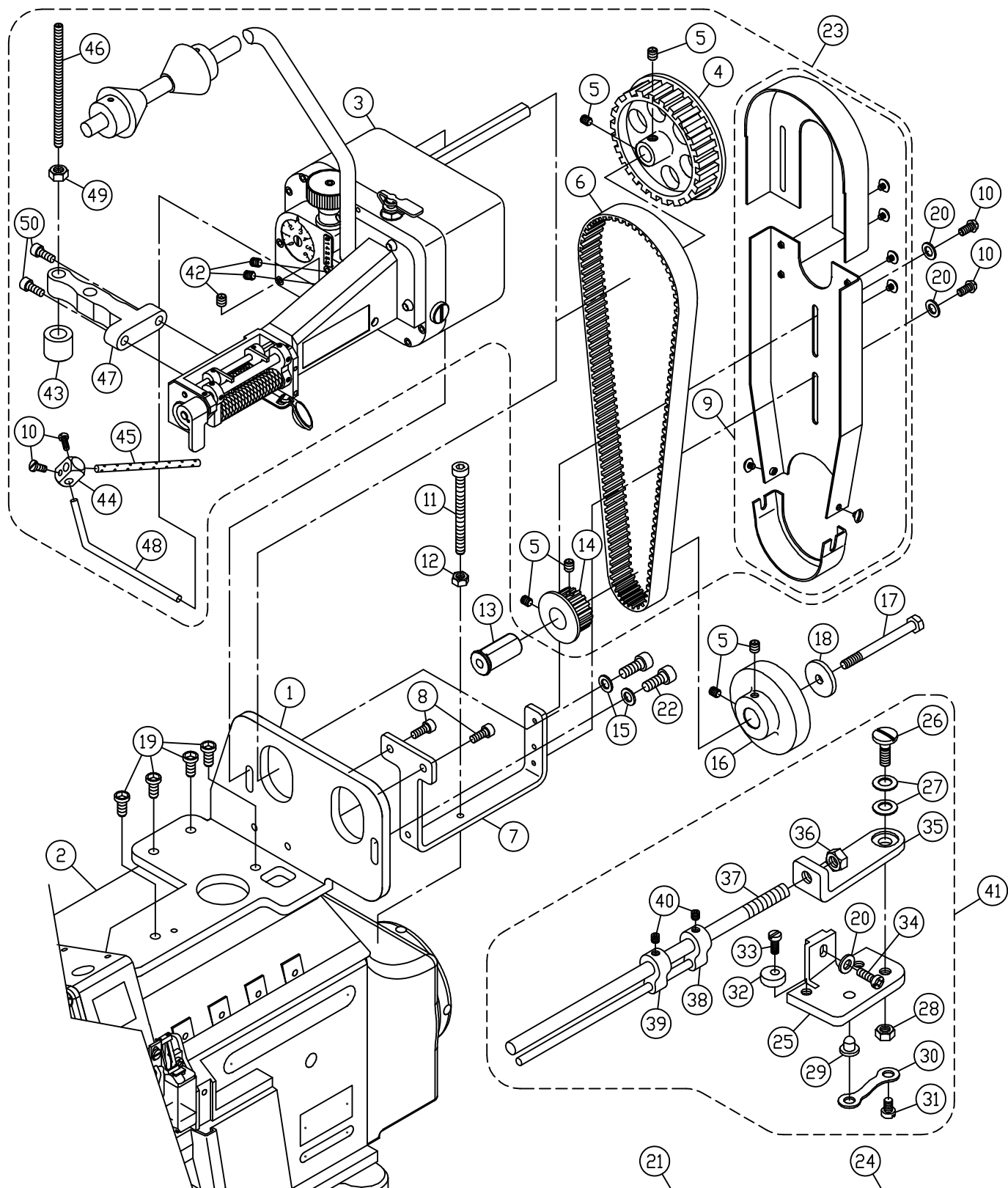


EF006 鬆緊帶張力調整機構 Elastic Tape Attaching

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位 Amt.	用量 Req.
1	4EF0060101	變速機座	Transmission	1
2	4EF0060102	上蓋	Cover	1
3	4EF0060103	鬆緊帶傳送滾輪組	Elastic Asm.	1
4	4EF0060104	齒形皮帶輪	Timing Gear	1
5	8MN05320500E	螺絲	Screw	6
6	4EF0060106	齒形皮帶	Timing Gear (228XL*12MM)	1
7	4EF0060107	支架	Bracket	1
8	8MM05320809A	螺絲	Screw	2
9	4EF0060109	皮帶護蓋	Belt Cover	1
10	8MC04280507D	螺絲	Screw	4
11	4EF0060111	皮帶輪	Pully	1
12	8MN06400800C	螺絲	Screw	2
13	4EF0060113	連結軸	Shaft	1
14	4EF0060114	齒形皮帶輪	Timing Gear	1
15	2200001025	墊圈	Washer	2
16	4EF0060116	手輪	Hand Wheel	1
17	8MM06404310B	螺絲	Screw	1
18	4EF0040107	墊圈	Washer	1
19	8MM06401210A	螺絲	Screw	4
20	8MN06400800A	螺絲	Screw	3
21	4EF0060155	螺帽	Nut	1
22	4EF0060156	調整架	Bracket	1
23	4EF0060157	導線桿	Thread Guide	1
24	4EF0060158	螺絲	Screw	1
25	4EF0060159	支撐架	Bracket	1
26	4EF0060126	皮帶蓋	Belt Cover	1
27	8MC05321209D	螺絲	Screw	3
28	4EF0060154	支架	Bracket	1
29	8MA06400510A	螺帽	Nut	1
30	90PW040	墊圈	Washer	3
31	8MM04281207A	螺絲	Screw	2
32	*****	壓腳組	Presser Foot Asm.	1
33	8MM05321609A	螺絲	Screw	2
34	4EF006A0106	鬆緊帶組	Elastic Asm.	1
35	*****	壓腳組	Presser Foot Asm.	1
36	4BH0030101	承座	Bracket	1
37	8SC44401109E	樞銷螺栓	Screw	1
38	4BH0020104	波形墊圈	Waved Washer	2
39	8SA44400307A	螺帽	Nut	1
40	4BH0020106	定位銷	Pin	1
41	4BH0020107	簧片	Spring	1
42	8SC32440406A	螺絲	Screw	1
43	4BH0020109	定位凸輪	Cam	1
44	8SB32440505A	螺絲	Screw	1
45	8MC04281207D	螺絲	Screw	1
46	4EF0060146	活動臂	Arm	1
47	8MA05320408A	螺帽	Nut	1
48	4EF0060148	連桿	Connection	1
49	2210090314	右導模	Tape Guide (R)	1
50	4EF0060150	導模滑桿	Tape Guide Bar	1
51	8MN03200300A	螺絲	Screw	2
52	4EF006A0146	導帶組	Thread Gear Set	1

***** 詳細資料請參照左圖
 ***** See Left Page

EF007 鬆緊帶張力調整機構 ELASTIC TAPE ATTACHING



壓腳組 Presser Foot Asm.		
	5212PF0801	5212PF0802
機型 Models	UHD9083F-053-H04/EF007	UHD9084F-243-H14/EF007

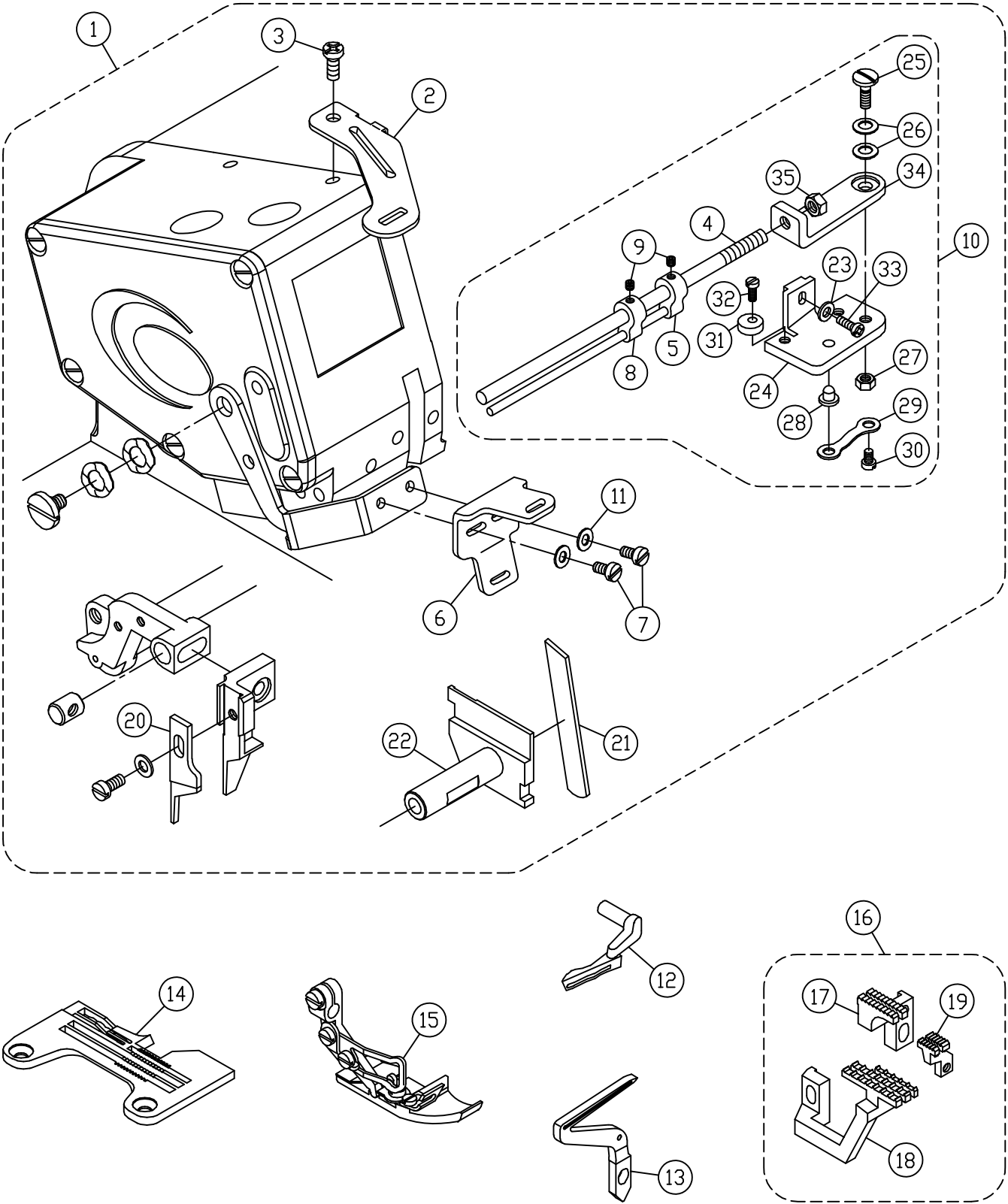
EF007 鬆緊帶張力調整機構 Elastic Tape Attaching (For UHD9083F UHD9084F)

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位 Amt. Req.
1	4EF0060101	變速機座	1
2	4EF0060102	上蓋	1
3	4EF0060103	鬆緊帶傳送滾輪組	1
4	4EF0060104	齒形皮帶輪	1
5	8MN05320500E	螺絲	6
6	4EF0060106	齒形皮帶	1
7	4EF0070101	支架	1
8	8MM05320809A	螺絲	2
9	4EF0060109	皮帶護蓋	1
10	8MC04280507D	螺絲	4
11	8MM05324507A	螺絲	1
12	8MA05320408A	螺帽	1
13	4EF0060113	連結軸	1
14	4EF0060114	齒形皮帶輪	1
15	2200001025	墊圈	2
16	4EF0060116	手輪	1
17	8MM06404310B	螺絲	1
18	4EF0040107	墊圈	1
19	8MM06401210A	螺絲	4
20	90PW040	墊圈	3
21	*****	壓腳組	1
22	8MM05321609A	螺絲	2
23	4EF007A0106	鬆緊帶組	1
24	*****	壓腳組	1
25	4BH0030101	承座	1
26	8SC44401109E	樞鎖螺栓	1
27	4BH0020104	波形墊圈	2
28	8SA44400307A	螺帽	1
29	4BH0020106	定位銷	1
30	4BH0020107	簧片	1
31	8SC32440406A	螺絲	1
32	4BH0020109	定位凸輪	1
33	8SB32440505A	螺絲	1
34	8MC04281207D	螺絲	1
35	4EF0060146	活動臂	1
36	8MA05320408A	螺帽	1
37	4EF0060148	連桿	1
38	2210090314	右導模	1
39	4EF0060150	導模滑桿	1
40	8MN03200300A	螺絲	2
41	4EF006A0146	導帶組	1
42	8MN06400800A	螺絲	3
43	4EF0060155	螺帽	1
44	4EF0060156	調整架	1
45	4EF0060157	導線桿	1
46	4EF0060158	螺絲	1
47	4EF0060159	支撐架	1
48	4EF0060154	支架	1
49	8MA06400510A	螺帽	1
50	8MM04281207A	螺絲	2

***** 詳細資料請參照左圖

***** See Left Page

TB005 補強帶導模 TAPE GUIDE PARTS LIST (一)



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH9094F-243-H14/TB005		5212TP0019	5212PF0902	5212FD0004	5212DF0011	5212AF0001

TB005 補強帶導模 Tape Guide Parts List (一)

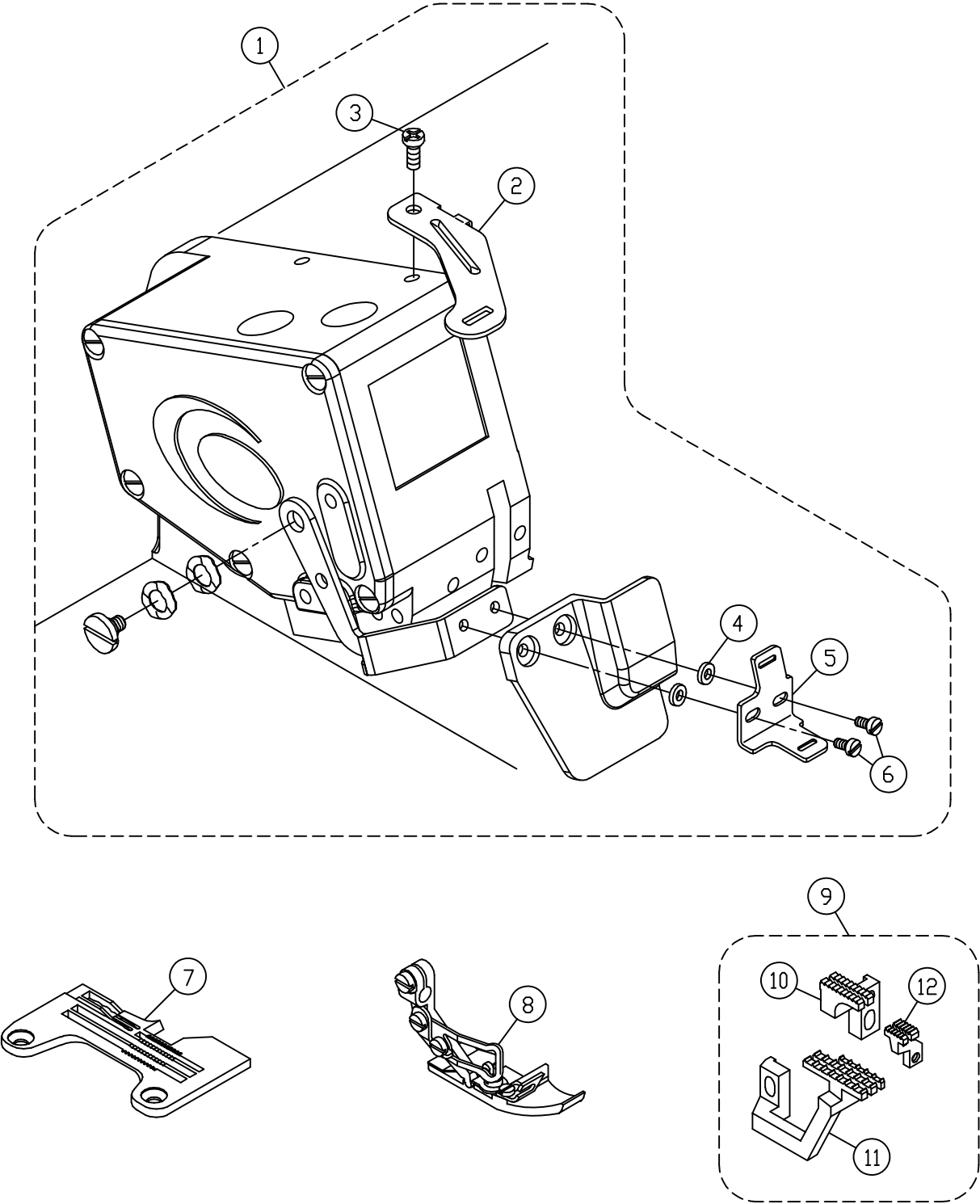
序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
* *	1	/TB005	補強帶導模組	Tape Guide Asm.
	2	4TB0050102	導帶	Tape Guide 1
	3	8MC04280807D	螺絲	Screw 1
	4	4EF0060148	連桿	Connection 1
	5	2210090314	右導模	Tape Guide (R) 1
	6	4TB0050106	導帶	Tape Guide 1
	7	8MB03200606A	螺絲	Screw 2
	8	4EF0060150	導模滑桿	Tape Guide Bar 1
	9	8MN03200300A	螺絲	Screw 2
	10	4EF006A0146	導帶組	Thread Gear Set 1
	11	90PW030	墊圈	Washer 2
	12	5212UL0003	上結線鉤	Upper Looper 1
	13	5212LL0002	下結線鉤	Lower Looper 1
	14	* * * * *	針板	Needle Plate
	15	* * * * *	壓腳組	Presser Foot Asm.
	16	5212DG0901	送布齒組	Feed Dog Asm. 1
	17	* * * * *	主送布齒	Main Feed Dog
	18	* * * * *	差動送布齒	Differential Feed Dog
	19	* * * * *	輔助送布齒	Auxiliary Feed Dog
	20	4AG0050103	平寬刀(上)	Angled Knife 1
	21	4AG0050104	平寬刀(下)	Angled Knife 1
	22	4AG0050105	下刀架	Bracket 1
	23	90PW040	墊圈	Washer 1
	24	4BH0030101	承座	Bracket 1
	25	8SC44401109E	樞銷螺栓	Screw 1
	26	4BH0020104	波形墊圈	Waved Washer 2
	27	8SA44400307A	螺帽	Nut 1
	28	4BH0020106	定位銷	Pin 1
	29	4BH0020107	簧片	Spring 1
	30	8SC32440406A	螺絲	Screw 1
	31	4BH0020109	定位凸輪	Cam 1
	32	8SB32440505A	螺絲	Screw 1
	33	8MC04281207D	螺絲	Screw 1
	34	4EF0060146	活動臂	Arm 1
	35	8MA05320408A	螺帽	Nut 1

* * 整組套件

* * * * * 詳細資料請參照左圖

* * * * * See Left Page

TB006 補強帶導模 TAPE GUIDE PARTS LIST (二)



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH9004F-243-M14/TB006		5212TP0015	5212PF0902	5212FD0001	5212DF0001	5212AF0001

TB006 補強帶導模 Tape Guide Parts List (二)

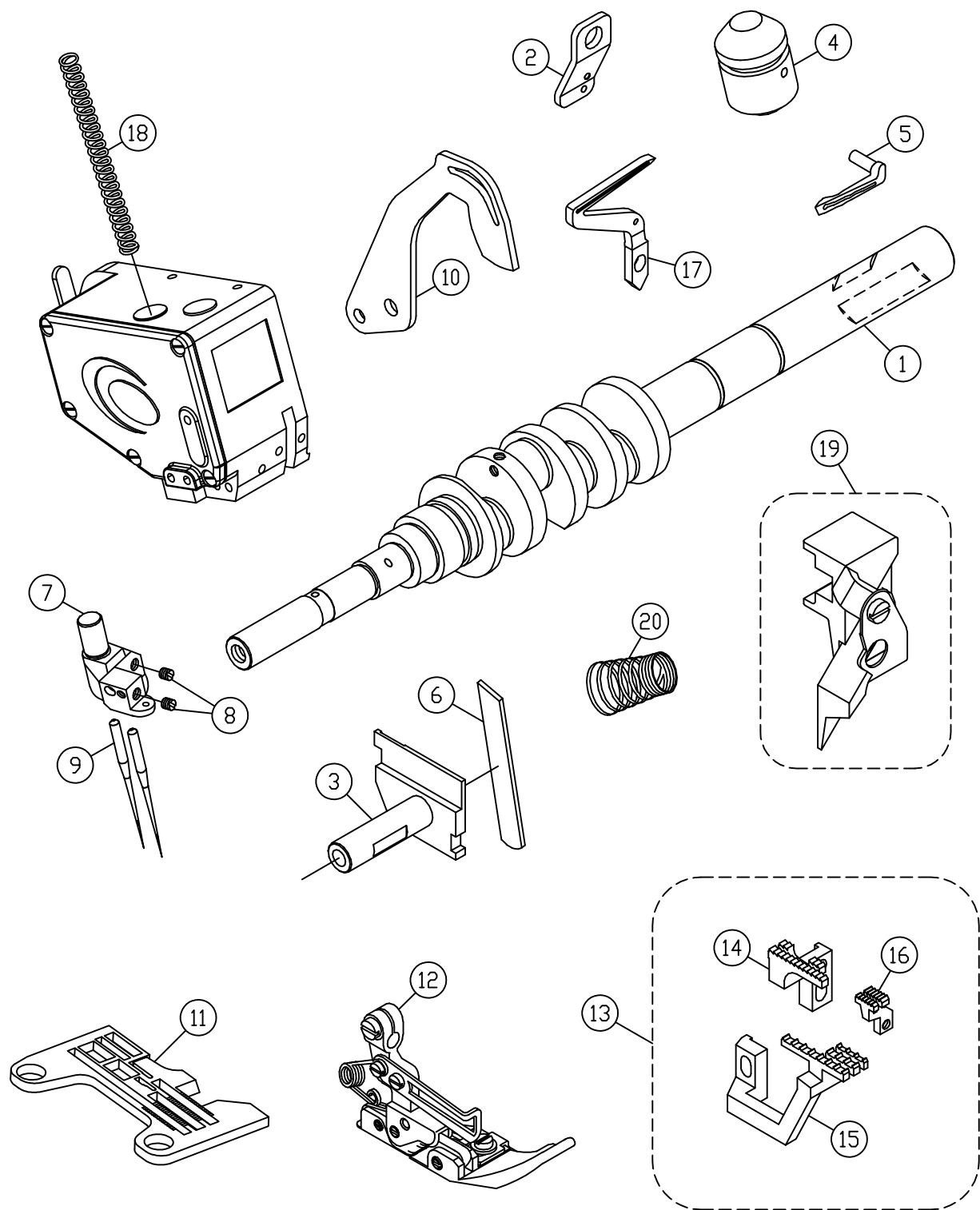
序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
** 1	/TB006	補強帶導模組	Tape Guide Asm.	
2	4TB0050102	導帶	Tape Guide	1
3	8MC04280807D	螺絲	Screw	1
4	4TB0060104	隔環	Bushing	2
5	4TB0060105	導帶	Tape Guide	1
6	8MB03200806K	螺絲	Screw	2
7	*****	針板	Needle Plate	
8	*****	壓腳組	Presser Foot Asm.	
9	5212DG0002	送布齒組	Feed Dog Asm.	1
10	*****	主送布齒	Main Feed Dog	
11	*****	差動送布齒	Differential Feed Dog	
12	*****	輔助送布齒	Auxiliary Feed Dog	

** 整組套件

***** 詳細資料請參照左圖

***** See Left Page

UH9105F 更換零件 SPARE PARTS



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UH9105F-553-X16		5212TP0043	5212PF1001	5212FD0017	5212DF0014	5212AF0004	5212NC1001

UH9105F 更換零件 Spare Parts

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001501	主軸	Crankshafe	1
2	2121001502	導線	Thread Guide	1
3	4AG0060106	下刀架	Bracket	1
4	2121001504	軸襯	Bushing	1
5	5212UL0006	上結線鉤	Upper Looper	1
6	4AG0050104	平寬刀(下)	Angled Knife	1
7	5212NC1001	針留	Needle Holder	1
8	8SH32440300A	螺絲	Screw	2
9	66732-19	針	Needle (DC*27#19)	2
10	2121001522	揚線環	Thread Takeup	1
11	*****	針板	Needle Plate	
12	*****	壓腳組	Presser Foot Asm.	
13	5212DG1001	送布齒組	Feed Dog Asm.	1
14	*****	主送布齒	Main Feed Dog	
15	*****	差動送布齒	Differential Feed Dog	
16	*****	輔助送布齒	Auxiliary Feed Dog	
17	5212LL0002	下結線鉤	Lower Looper	1
18	2121001518	彈簧	Spring	1
**	19	/AG004	角刀組	1
•	20	2121001528	錐型彈簧(橘)	1

** 整組套件

***** 詳細資料請參照左圖

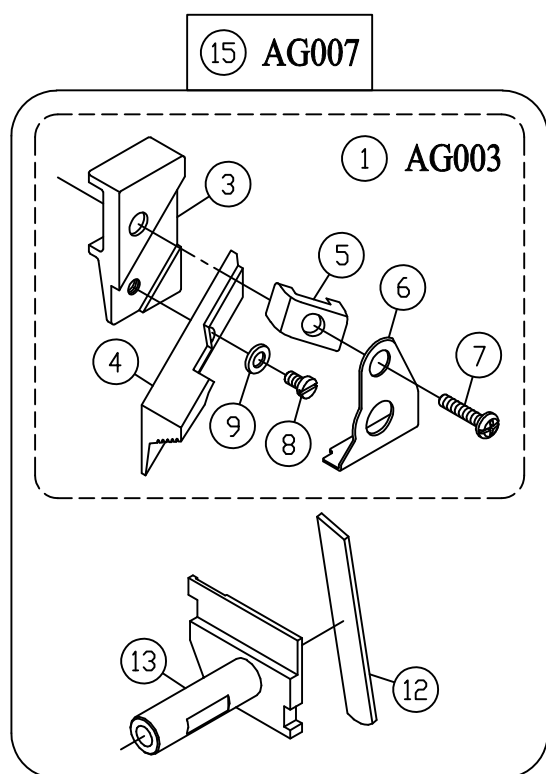
***** See Left Page

• 特註品

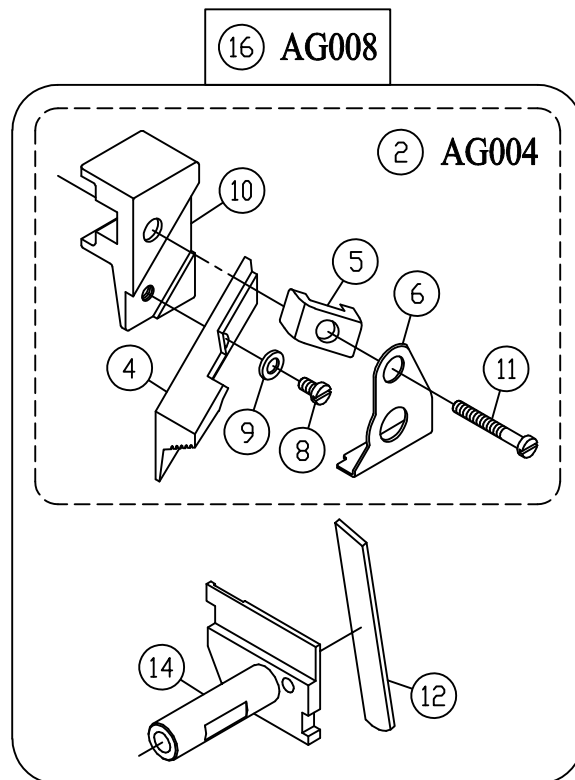
Custom-made Item

附件與裝置 ATTACHMENTS AND DEVICE (ANGLED KNIFE SET)

角刀組 AG007 AG008



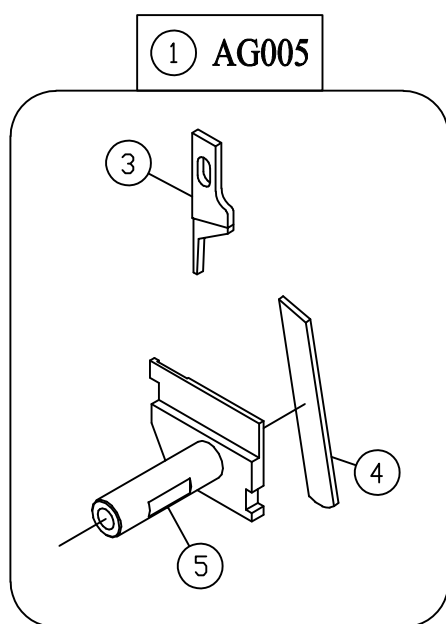
AG007 角刀組 3、4 線用



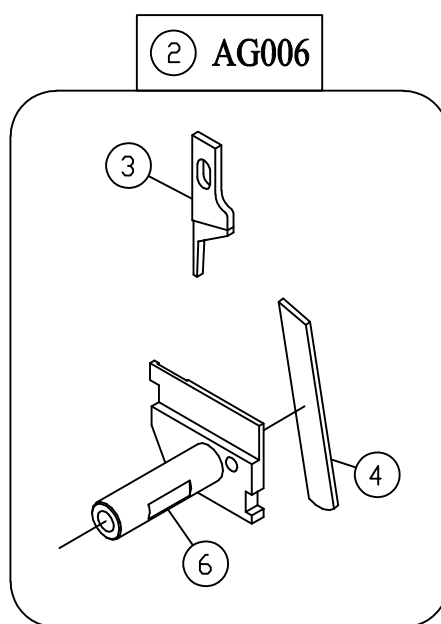
AG008 角刀組 5 線用

附件與裝置 ATTACHMENTS AND DEVICE (FLAT KNIFE SET)

平寬刀組 AG005 AG006



AG005 平寬刀組 3、4 線用



AG006 平寬刀組 5 線用

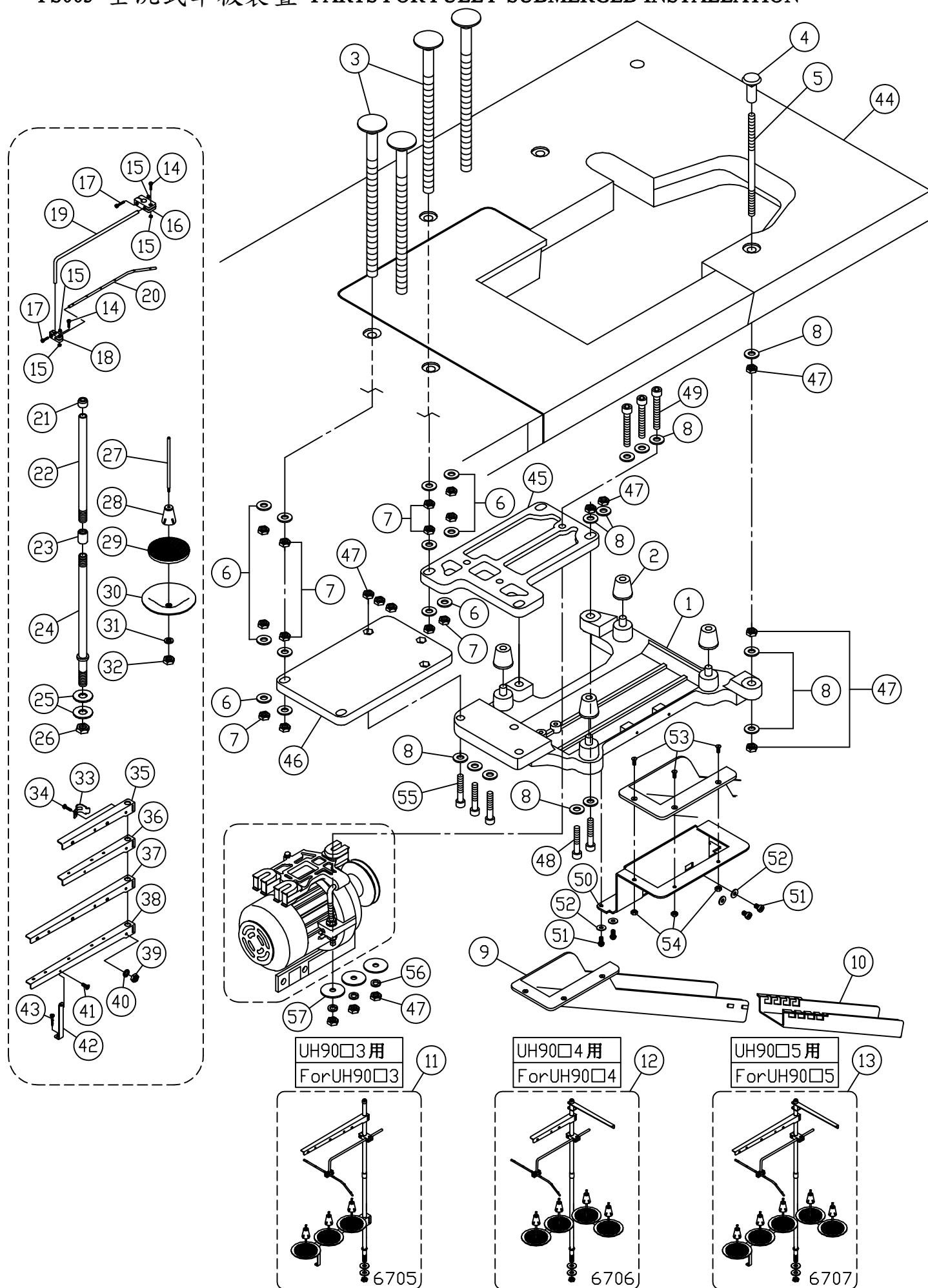
附件與裝置 Attachments And Device (Angled Knife Set)
角刀組 AG007 AG008

				單位用量	
				Amt. Req.	
				AG007	AG008
序號	物料編號	名	稱		
Ref. No.	Parts.No.	Description			
**	1	/AG003	上角刀組 (UH9003F, 4F用)	Upper Angled Knife Set (For UH9003F, 4F)	----
**	2	/AG004	上角刀組 (UH9005F用)	Upper Angled Knife Set (For UH9005F)	----
	3	4AG0030103	角刀座 (UH9003F, 4F用)	Knife Set (For UH9003F, 4F)	1 ----
	4	4AG0030104	上角刀	Upper Angled Knife	1 1
	5	4AG0030105	角刀壓板	Presser Plate	1 1
	6	4AG0030106	切屑壓板	Angle Knife Cover	1 1
	7	8MC04281607D	螺絲 (UH9003F, 4F用)	Screw (For UH9003F, 4F)	1 ----
	8	8MB03200406A	螺絲	Screw	1 1
	9	4AG0030109	墊圈	Washer	1 1
	10	4AG0040110	角刀座 (UH9005F用)	Knife Set (For UH9005F)	---- 1
	11	8MB04282207B	螺絲 (UH9005F用)	Screw (For UH9005F)	---- 1
	12	4AG0050104	下平寬刀	Lower Knife	1 1
	13	4AG0050105	下刀架 (UH9003F, 4F用)	Bracket (For UH9003F, 4F)	1 ----
	14	4AG0060106	下刀架 (UH9005F用)	Bracket (For UH9005F)	---- 1
**	15	/AG007	角刀組 (UH9003F, 4F用)	Angled Knife Set (For UH9003F, 4F)	----
**	16	/AG008	角刀組 (UH9005F用)	Angled Knife Set (For UH9005F)	----
** 整組套件					

附件與裝置 Attachments And Device (Flat Knife Set)
平寬刀組 AG005 AG006

				單位用量	
				Amt. Req.	
				AG005	AG006
序號	物料編號	名	稱		
Ref. No.	Parts.No.	Description			
**	1	/AG005	平寬刀組 (UH9003F, 4F用)	Flat Knife Set (For UH9003F, 4F)	----
**	2	/AG006	平寬刀組 (UH9005F用)	Flat Knife Set (For UH9005F)	----
	3	4AG0050103	上平寬刀	Upper Knife	1 1
	4	4AG0050104	下平寬刀	Lower Knife	1 1
	5	4AG0050105	下刀架 (UH9003F, 4F用)	Bracket (For UH9003F, 4F)	1 ----
	6	4AG0060106	下刀架 (UH9005F用)	Bracket (For UH9005F)	---- 1
** 整組套件					

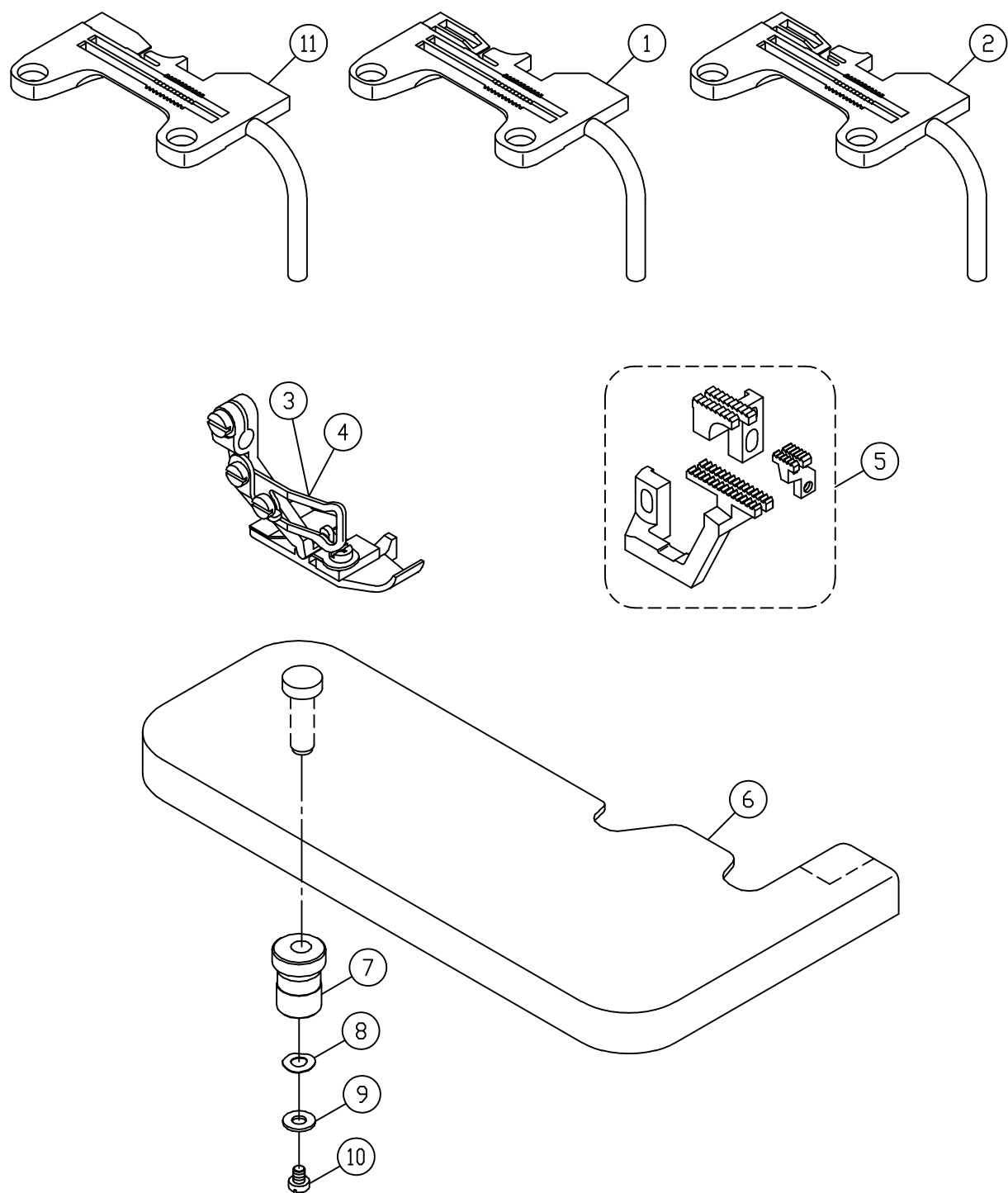
FS003 全沉式車板裝置 PARTS FOR FULLY-SUBMERGED INSTALLATION



FS003 全沉式車板裝置 Parts For Fully-Submerged Installation

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	66911-1	托底板	Frame Support Plate	1
2	66941	防震墊	Rubber	4
3	66957	懸吊螺樁	Stud	4
4	66958-1	懸吊螺帽	Nut	1
5	66958-2	螺樁	Stud	1
6	90PW1001	墊圈	Washer	12
7	8MA10800714A	螺帽	Nut	12
8	2200001510	墊圈	Washer	13
9	66820-1	上導布屑	Waste Chute	1
10	66820-2	下導布屑	Waste Chute	1
11	66705	3線線架組	Thread Stand Asm.	1
12	66706	4線線架組	Thread Stand Asm.	1
13	66707	5線線架組	Thread Stand Asm.	1
14	667058	螺絲	Screw	2
15	667059	螺帽	Nut	4
16	667057	接頭	Bracket	1
17	6670510	螺絲	Screw	2
18	6670512	接頭	Bracket	1
19	6670511	旋臂	Arm	1
20	6670513	導線桿	Thread Guide	1
21	667051	柱帽	Rod Cup	1
22	667052	上柱	Upper Thread Stand Rod	1
23	667053	接頭	Joint	1
24	667054	下柱	Lower Thread Stand Rod	1
25	667055	墊圈	Washer	2
26	667056	螺帽	Nut	1
27	6670515	線盤軸	Spool Pin	1
28	6670516	定心錐	Spool Retaining Fig	1
29	6670517	緩衝墊	Seat	1
30	6670518	線盤	Spool Tray	1
31	6670519	彈簧墊圈	Spring Washer	1
32	6670520	螺帽	Nut	1
33	6670523	夾板	Clamp	3線用2個 4線用4個
34	6670524	螺絲	Screw	3線用2個 4線用4個
35	6670531	導線	Thread Guide	4線用2個 5線用1個
36	667061	線盤座	Spool Set Bracket	4線用2個 5線用1個
37	6670521	導線臂	Thread Guide	3線5線用1個
38	6670522	線盤座	Thread Guide	3線5線用1個
39	6670526	螺帽	Nut	1
40	6670525	彈簧墊圈	Spring Washer	1
41	6670528	螺絲	Screw	3線5線用1個
42	6670527	撐桿	Support Rod	3線5線用1個
43	6670530	木螺絲	Wood Screw	3線5線用1個
44	66814-2	UH車板全沉式	Table	1
45	66911-2	連結板(一)	Aux Plate (一)	1
46	66911-3	連結板(二)	Aux Plate (二)	1
47	8MA08500612A	螺帽	Nut	11
48	8MM08504513A	螺絲	Screw	2
49	8MM08506013A	螺絲	Screw	3
50	6682011	支架	Bracket	1
51	8MC04280807D	螺絲	Screw	4
52	2100000223	墊圈	Washer	4
53	8ME04281008A	螺絲	Screw	3
54	8MA04280307A	螺帽	Nut	3
55	8MM08504013A	螺絲	Screw	3
56	90SW080	彈簧墊圈	Spring Washer	3
57	90PW083002	平墊圈	Washer	3

SBL 簡易包線頭 SIMPLE TYPE OF AUTOMATIC BACKLATCHER DEVICE

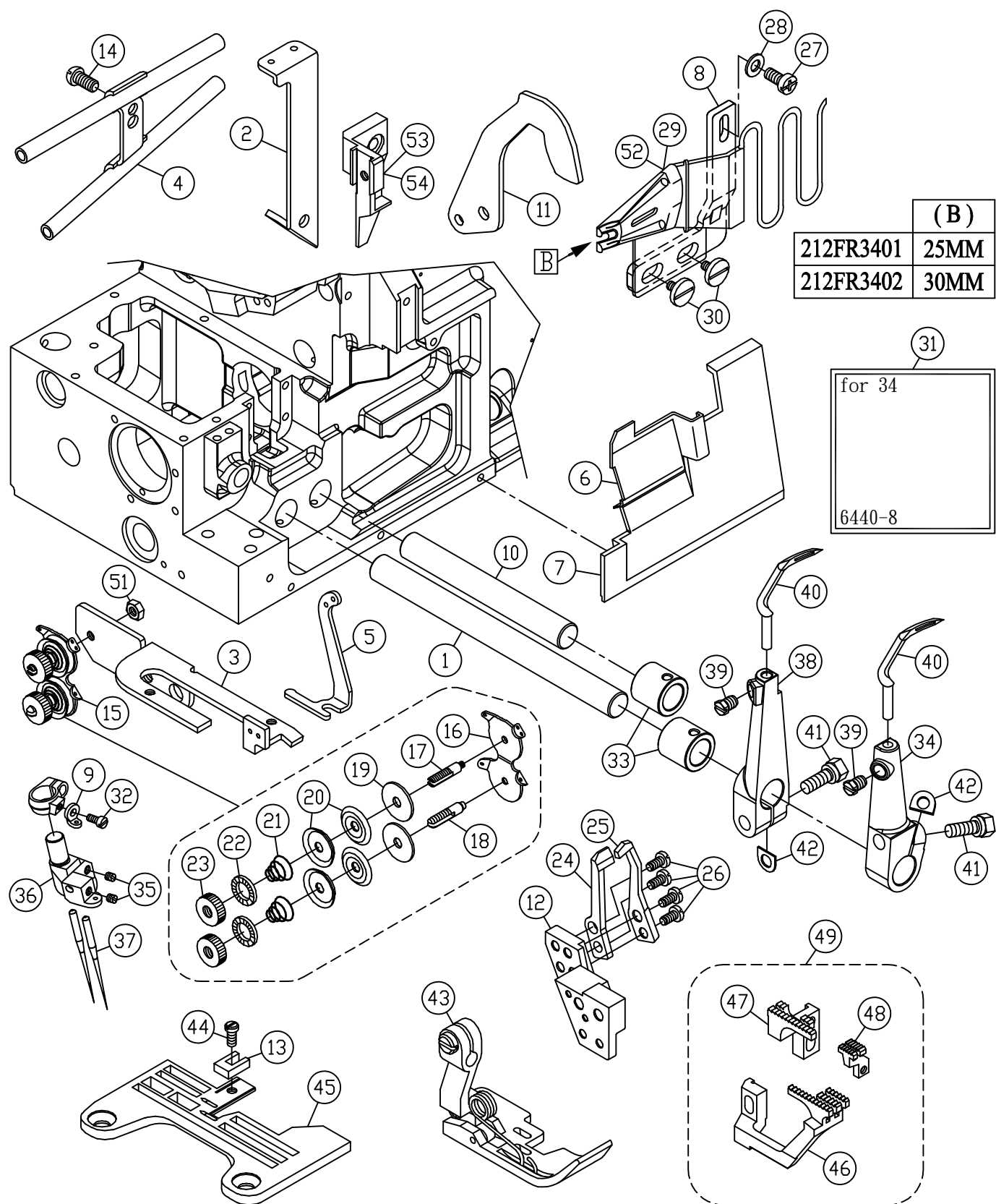


機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.
UHD9023F-032-M04/SBL		5212TP0128	5212PF0201	5212DG0125
UHD9023F-052-M04/SBL		5212TP0127	5212PF0201	5212DG0125
UHD9024F-242-M14/SBL		5212TP0126	5212PF0202	5212DG0125

SBL 簡易包線頭 Simple Type Of Automatic Backlatcher Device

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	5212TP0127	針板	Needle Plate	1
2	5212TP0126	針板	Needle Plate	1
3	5212PF0201	壓腳組	Presser Foot Asm.	1
4	5212PF0202	壓腳組	Presser Foot Asm.	1
5	5212DG0125	送布齒組	Feed Dog Asm.	1
6	4BL1250101	布板	Cloth Plate	1
7	2120000149	偏心套管	Eccentric Bushing	1
8	2120000150	波形墊圈	Waved Washer	1
9	2120000151	墊圈	Washer	1
10	8MC04280607D	螺絲	Screw	1
11	5212TP0128	針板	Needle Plate	1

BD081 雙鎖鏈縫 DOUBLE CHAIN STITCH



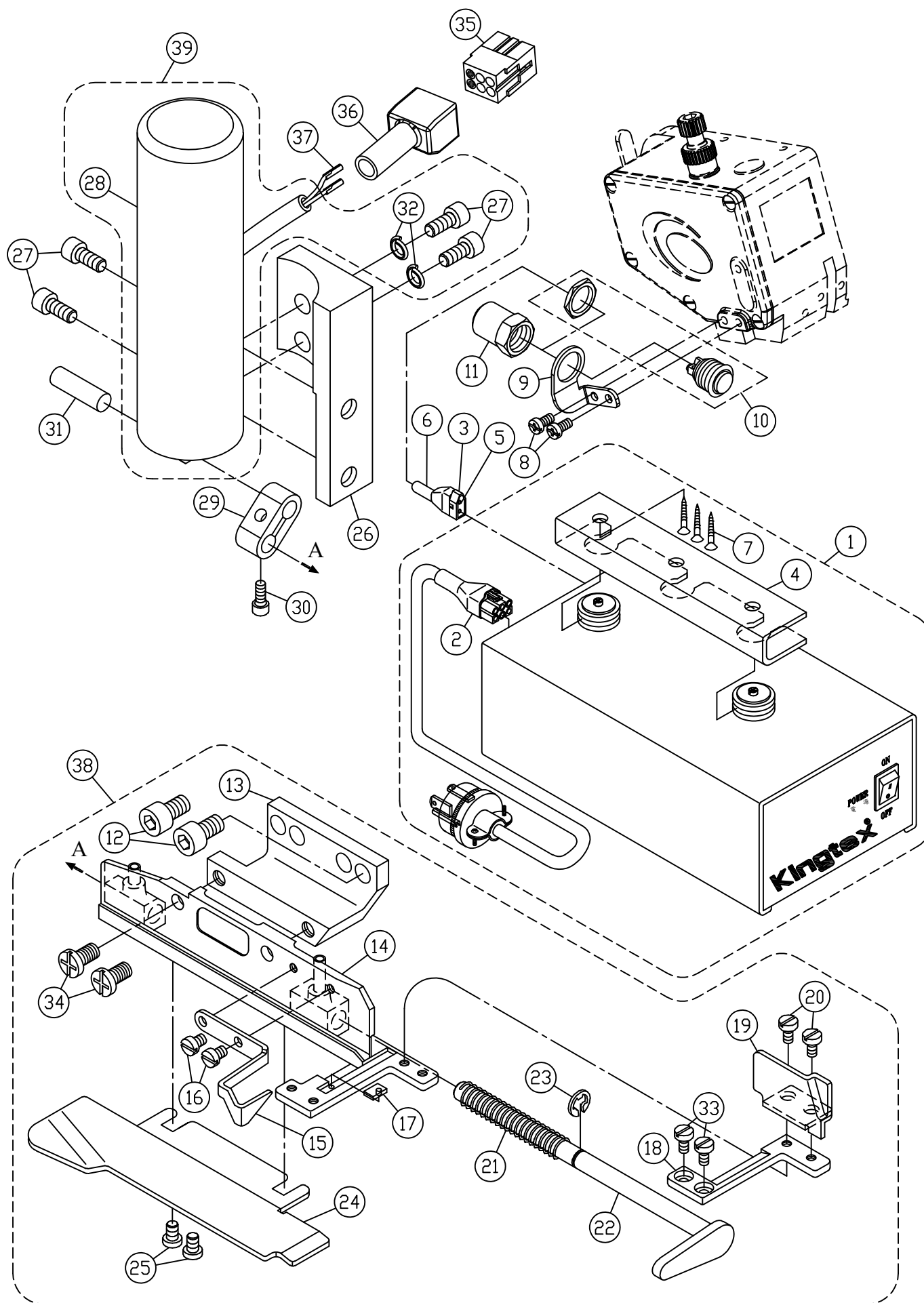
機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UH9034F-503-M45/BD081		5212TP3401	5212PF0302	5212FD0018	5212DF0015	5212AF0005	5212NC3401

BD081 雙鎖鏈縫 Double Chain Stitch

序號	物料編號	名	稱	單位用量
Ref. No.	Parts.No.	Description		Amt. Req.
1	4BD0800117	軸	Shaft	1
2	4BD0800102	導線	Thread Guide	1
3	4BD0800103	支架	Bracket	1
4	4BD0800104	導線管	Thread Guide	1
5	2120001621	導線	Thread Guide	1
6	4BD0800106	導布屑	Chip Guard	1
7	4BD0800107	前蓋	Front Cover	1
8	4BD0800108	支架	Bracket	1
9	4BD0800109	導線	Thread Guide	1
10	4BD0800118	軸	Shaft	1
11	4BD0800111	揚線環	Thread Guide	1
12	4BD0800112	導針器座	Bracket	1
13	4BD0800113	定規	Curl Guard	1
14	8MC04281207D	螺絲	Screw	1
* *	15	4BD0670134	彈力調整組	1
	16	4BD0670142	導線	1
	17	2100051137	螺樁	1
	18	4BD0670140	螺樁	1
	19	2100001127	羊毛氈	2
	20	2100001126	張力控制盤	4
	21	4BD0800122	彈簧	2
	22	2100051135	止滑墊圈	2
	23	2100051134	調節螺帽	2
	24	5212NG0007	前導針器	1
	25	5212NG0006	後導針器	1
	26	8MB03200606A	螺絲	4
	27	8MC04281207D	螺絲	1
	28	2100000223	墊圈	1
	29	212FR3401	導模(25MM)	1
	30	8MB04280713A	螺絲	2
	31	66440-8	穿線貼紙	1
	32	8MB02160404A	螺絲	1
	33	4BD0800119	軸襯	2
	34	4BD0800128	前結線鉤座	1
	35	8SH32440300A	螺絲	2
	36	5212NC3401	針留	1
	37	66732-14	針	2
	38	4BD0800127	前結線鉤座	1
	39	8SK44400605D	螺絲	2
	40	5210CL63416	結線鉤	2
	41	8MK05321308C	螺絲	2
	42	2120000435	限位墊片	2
	43	5212PF0302	壓腳組	1
	44	8MB03200806K	螺絲	1
	45	5212TP3401	針板	1
	46	5212FD0018	主送布齒	1
	47	5212DF0015	差動送布齒	1
	48	5212AF0005	輔助送布齒	1
	49	5212DG0301	送布齒組	1
	50	4BD0800116	- - - - -	停用
	51	8SA44400307A	螺帽	1
	52	212FR3402	導模(30MM)	1
	53	4BD0800123	上刀座(30MM 用)	1
	54	4BD0800126	上刀座	1

** 整組套件

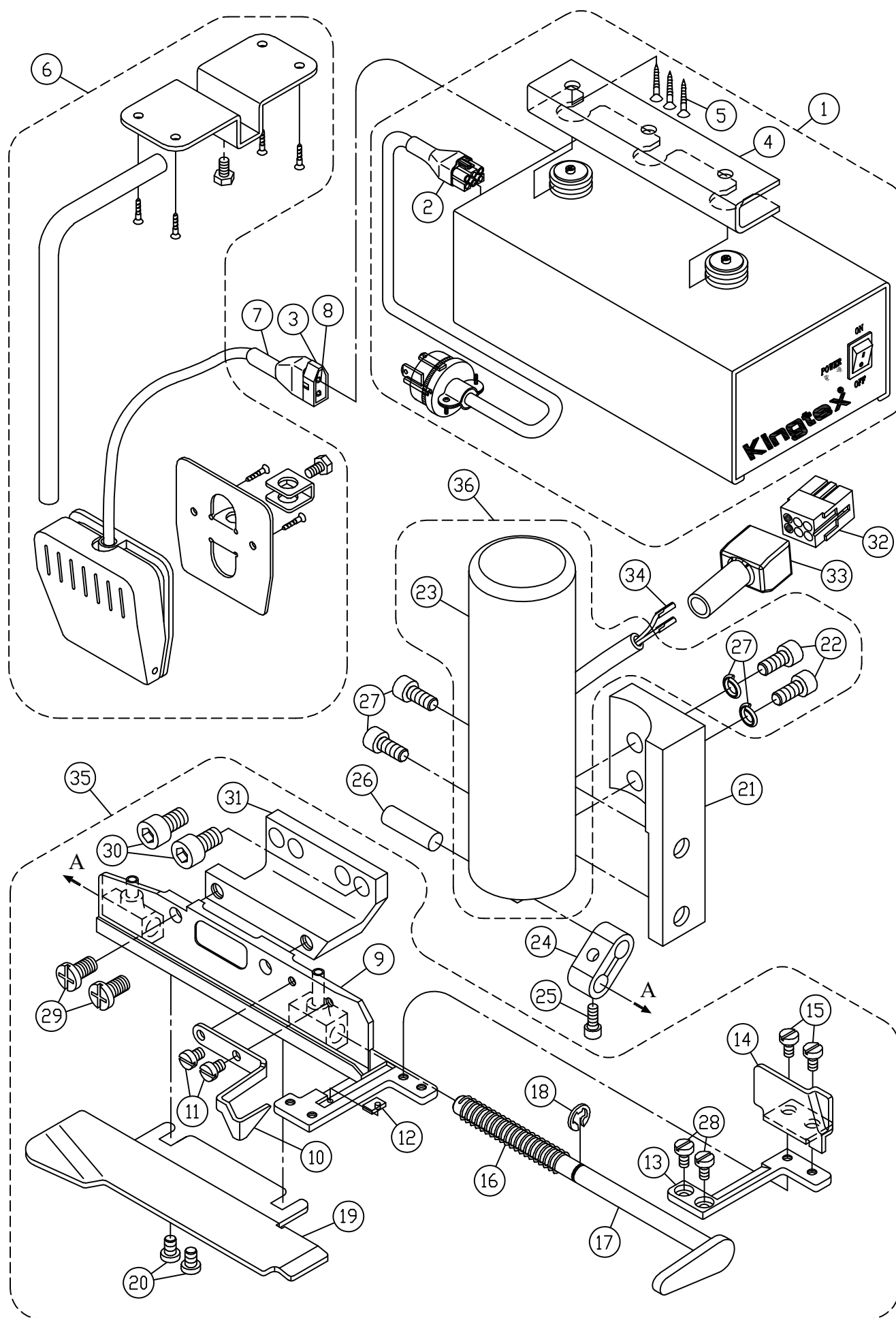
TC021H 單觸式自動切線 ELECTRICAL ONE-TOUCH TYPE TAPE CUTTER



TC021H 單觸式自動切線 Electrical One-Touch Type Tape Cutter

序號	物料編號	名	稱	單位用量
Ref. No.	Parts No.	Description		Amt. Req.
1	4CB0050101	控制箱	Control Box	1
2	4TC0070127	電源線	Power Cord	1
3	4AL013017	2P母扣連接器	Power Cord	1
4	4TC0070123	固定板	Setting Plate	1
5	4PFE040108	2P公端子	Power Cord	2
6	4AL013013	連接器套頭2P	Power Cord Cap	1
7	8WE45002100A	螺絲	Screw	3
8	8MC04280607D	螺絲	Screw	2
9	4TC01101151	支架	Bracket	1
10	4TC0260204	手動開關	Push Button Switch	1
11	4TC0260205	護罩	Cover	1
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0100141	布板側檔	Pipe Cover	1
25	8MB03200305A	螺絲	Screw	2
26	4TC0110120	固定座	Bracket	1
27	8MM06401210A	螺絲	Screw	4
28	4TC0110123	磁力線圈	Solenoid	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	90SW070	彈簧墊圈	Spring Washer	2
33	8MB03200405A	螺絲	Screw	2
34	8MC95300808E	螺絲	Screw	2
35	4TT-S34032	6P母扣連接器	Power Cord	1
36	4TT-S34033	連接器套頭6P	Power Cord Cap	1
37	4AL013015	2P母端子	Power Cord	2
38	4TC021A0101	刀座組	Frame Asm.	1
39	4TC011A0123	磁力線圈組	Solenoid Asm.	1

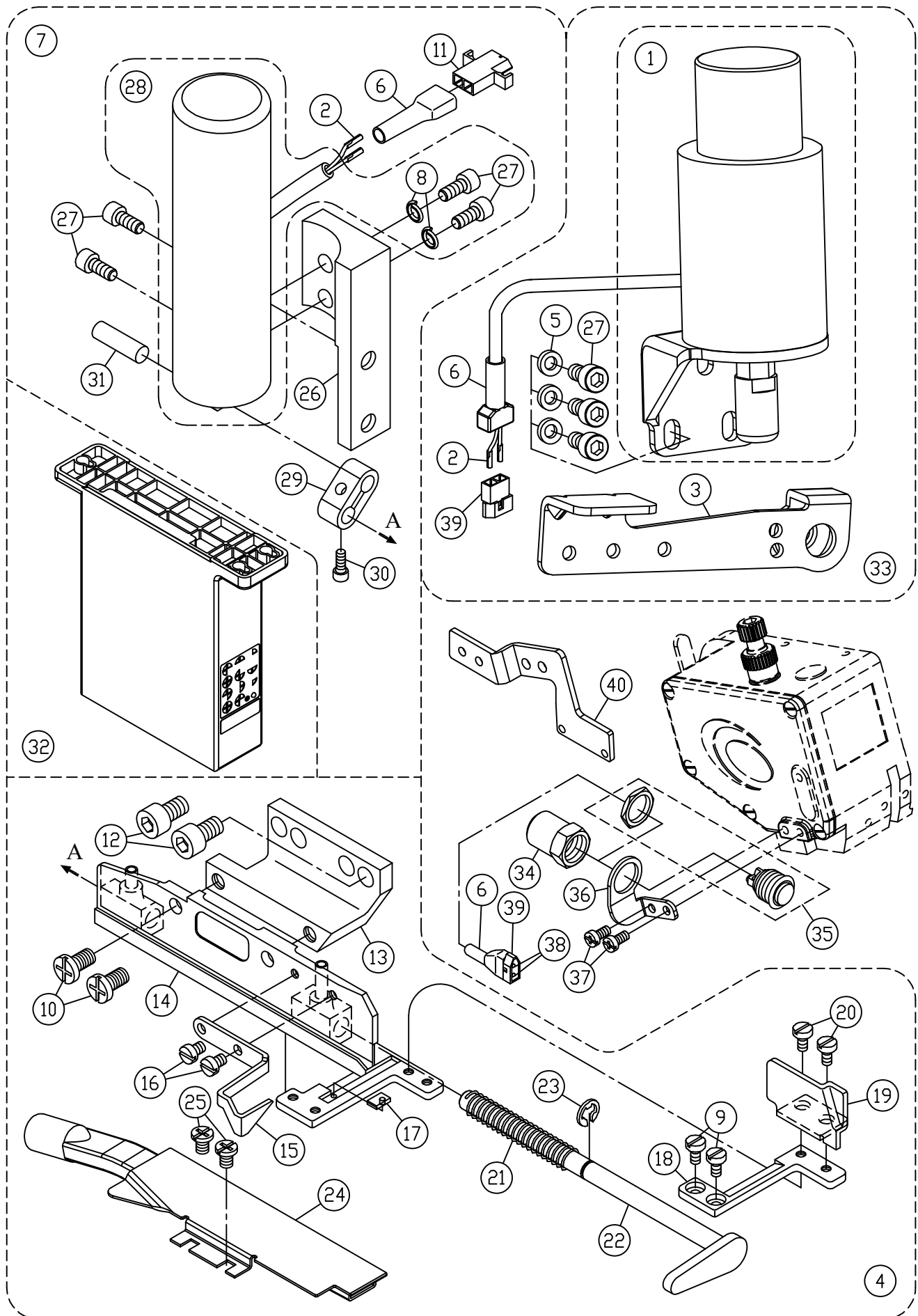
TC021K 單觸式自動切線 ELECTRICAL ONE-TOUCH TYPE TAPE CUTTER



TC021K 單觸式自動切線 Electrical One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4CB0050101	控制箱	Control Box	1
2	4TC0070127	電源線	Power Cord	1
3	4AL013017	2P母扣連接器	Power Cord	1
4	4TC0070123	固定板	Setting Plate	1
5	8WE45002100A	螺絲	Screw	3
6	4TC001A0310	膝控開關組	Knee-Controlled Switch	1
7	4AL013013	連接器套頭2P	Power Cord Cap	1
8	4PFE040108	2P公端子	Power Cord	2
9	4TC0100131	刀座	Frame	1
10	4TC0100132	護指環	Collar	1
11	8MB03200406A	螺絲	Screw	2
12	4TC0100134	緩衝墊	Stopper	1
13	4TC0100135	固定刀片	Upper Knife	1
14	4TC0100136	布板側檔	Pipe Cover	1
15	8MB03200606K	螺絲	Screw	2
16	4TC0100138	彈簧	Spring	1
17	4TC0100139	活動刀片	Lower Knife	1
18	4TC0100140	E型扣環	E-Ring	1
19	4TC0100141	布板側檔	Pipe Cover	1
20	8MB03200305A	螺絲	Screw	2
21	4TC0110120	固定座	Bracket	1
22	8MM06401210A	螺絲	Screw	4
23	4TC0110123	磁力線圈	Solenoid	1
24	4TC0110121	連結塊	Connecting Block	1
25	8MM04280807A	螺絲	Screw	1
26	2120000611	連結銷	Pin	1
27	90SW070	彈簧墊圈	Spring Washer	2
28	8MB03200405A	螺絲	Screw	2
29	8MC95300808E	螺絲	Screw	2
30	8MM06401210A	螺絲	Screw	2
31	4TC0100130	刀組座	Bracket	1
32	4TT-S34032	6P母扣連接器	Power Cord	1
33	4TT-S34033	連接器套頭6P	Power Cord Cap	1
34	4AL013015	2P母端子	Power Cord	2
35	4TC021A0101	刀座組	Frame Asm.	1
36	4TC011A0123	磁力線圈組	Solenoid Asm.	1

TC022H 單觸式自動切線 ELECTRICAL ONE-TOUCH TYPE TAPE CUTTER

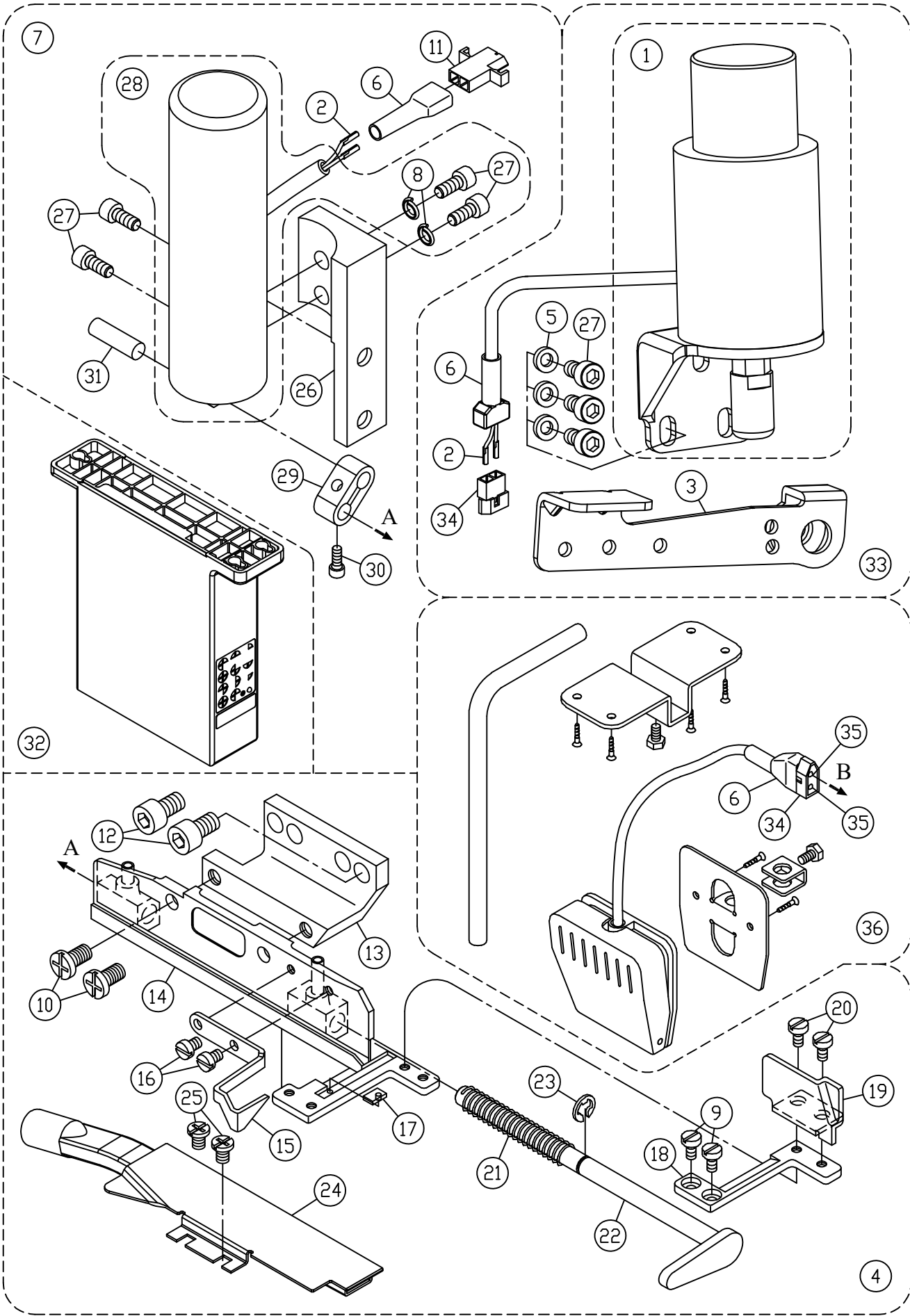


TC022H 單觸式自動切線 Electrical One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	4TC0220102	電磁鐵組 Solenoid Asm.	1
2	4AL013015	2P母端子 Power Cord	2
3	4TC0220103	拉桿 Level	1
4	4TC023A0105	刀座組 Frame Asm.	1
5	2100000323	墊圈 Washer	3
6	4AL013013	連接器套頭2P Power Cord Cap	2
7	4TC011A0123	磁力線圈組 Solenoid Asm.	1
8	90SW070	彈簧墊圈 Spring Washer	2
9	8MB03200405A	螺絲 Screw	2
10	8MC95300808E	螺絲 Screw	2
11	4PFE040107	2P公扣連接器 Power Cord	1
12	8MM06401210A	螺絲 Screw	2
13	4TC0100130	刀組座 Bracket	1
14	4TC0100131	刀座 Frame	1
15	4TC0100132	護指環 Collar	1
16	8MB03200406A	螺絲 Screw	2
17	4TC0100134	緩衝墊 Stopper	1
18	4TC0100135	固定刀片 Upper Knife	1
19	4TC0100136	布板側檔 Pipe Cover	1
20	8MB03200606K	螺絲 Screw	2
21	4TC0100138	彈簧 Spring	1
22	4TC0100139	活動刀片 Lower Knife	1
23	4TC0100140	E型扣環 E-Ring	1
24	4TC0110114	吸風布板側檔 Pipe Cover	1
25	8MC04280608D	螺絲 Screw	2
26	4TC0110120	固定座 Bracket	1
27	8MM06401210A	螺絲 Screw	7
28	4TC0110123	磁力線圈 Solenoid	1
29	4TC0110121	連結塊 Connecting Block	1
30	8MM04280807A	螺絲 Screw	1
31	2120000611	連結銷 Pin	1
32	4MN0280104	控制箱(TD-254) Control Box	1
33	/PFE011	電控式抬壓腳組 Thread-Wipe Presser Foot Components	1
34	4TC0260205	護罩 Cover	1
35	4TC0260204	手動開關 Push Button Switch	1
36	4TC01101151	支架 Bracket	1
37	8MC04280608D	螺絲 Screw	2
38	4PFE040108	2P公端子 Power Cord	2
39	4AL013017	2P母扣連接器 Power Cord	2
* 40	4SE0110101	支架 Bracket	1

* For UHU9000

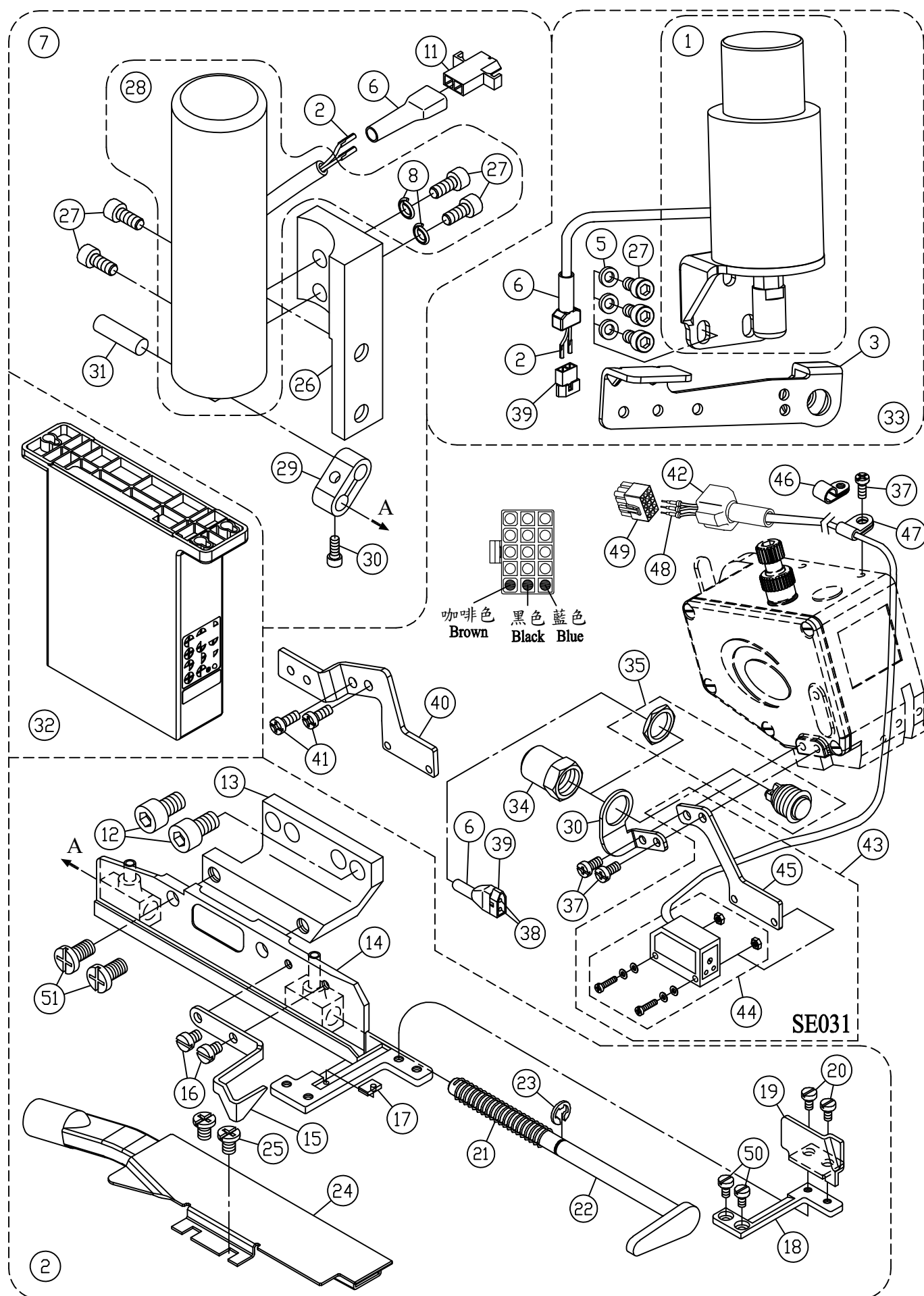
TC022K 單觸式自動切線 ELECTRICAL ONE-TOUCH TYPE TAPE CUTTER



TC022K 單觸式自動切線 Electrical One-Touch Type Tape Cutter

序號	物料編號	名	稱	單位用量
Ref. No.	Parts No.	Description		Amt. Req.
1	4TC0220102	電磁鐵組	Solenoid Asm.	1
2	4AL013015	2P母端子	Power Cord	4
3	4TC0220103	拉桿	Level	1
4	4TC023A0105	刀座組	Frame Asm.	1
5	2100000323	墊圈	Washer	3
6	4AL013013	連接器套頭2P	Power Cord Cap	3
7	4TC011A0123	磁力線圈組	Solenoid Asm.	1
8	90SW070	彈簧墊圈	Spring Washer	2
9	8MB03200405A	螺絲	Screw	2
10	8MC95300808E	螺絲	Screw	2
11	4PFE040107	2P公扣連接器	Power Cord	1
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0110114	吸風布板側檔	Pipe Cover	1
25	8MC04280608D	螺絲	Screw	2
26	4TC0110120	固定座	Bracket	1
27	8MM06401210A	螺絲	Screw	7
28	4TC0110123	磁力線圈	Solenoid	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	4MN0280104	控制箱(TD-254)	Control Box	1
33	/PFE011	電控式抬壓腳組	Thread-Wipe Presser Foot Components	1
34	4AL013017	2P母扣連接器	Power Cord	2
35	4PFE040108	2P公端子	Power Cord	2
36	4TC001A0310	膝控開關組	Knee-Controlled Switch	1

TC022S 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER



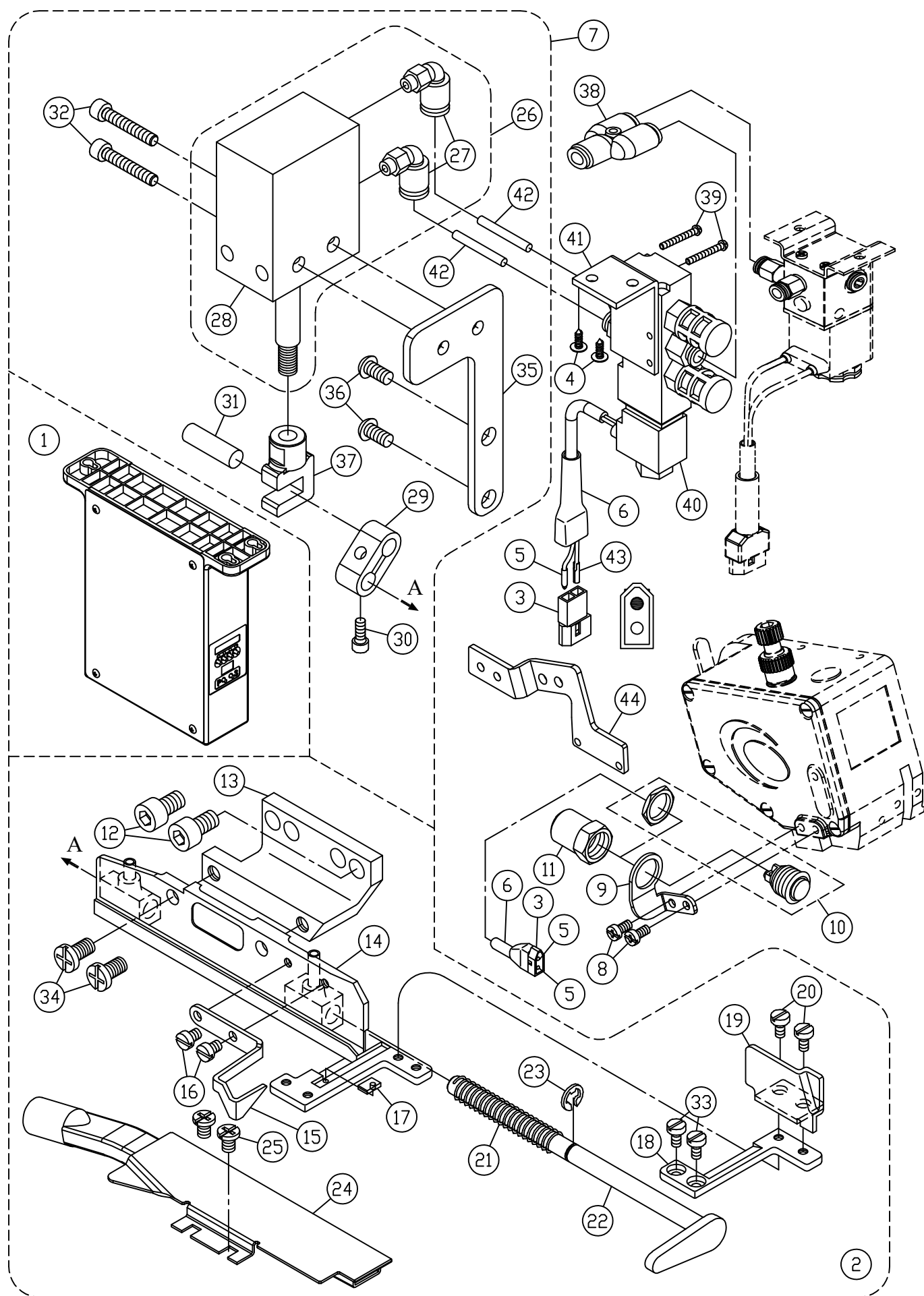
TC022S 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4TC0220102	電磁鐵組	Solenoid Asm.	1
2	4AL013015	2P母端子	Power Cord	2
3	4TC0220103	拉桿	Level	1
4	4TC023A0105	刀座組	Frame Asm.	1
5	2100000323	墊圈	Washer	3
6	4AL013013	連接器套頭2P	Power Cord Cap	3
7	4TC011A0123	磁力線圈組	Solenoid Asm.	1
8	90SW070	彈簧墊圈	Spring Washer	2
9	8MB03200405A	螺絲	Screw	2
10	8MC95300808E	螺絲	Screw	2
11	4PFE040107	2P公扣連接器	Power Cord	1
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0110114	吸風布板側檔	Pipe Cover	1
25	8MC04280608D	螺絲	Screw	2
26	4TC0110120	固定座	Bracket	1
27	8MM06401210A	螺絲	Screw	7
28	4TC0110123	磁力線圈	Solenoid	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	4MN0280104	控制箱(TD-254)	Control Box	1
33	/PFE011	電控式抬壓腳組	Thread-Wipe Presser Foot Components	1
34	4TC0260205	護罩	Cover	1
35	4TC0260204	手動開關	Push Button Switch	1
36	4TC01101151	支架	Bracket	1
37	8MC04280807D	螺絲	Screw	3
38	4PFE040108	2P公端子	Power Cord	2
39	4AL013017	2P母扣連接器	Power Cord	2
* 40	4SE0110101	支架	Bracket	1
** 41	8MC04280607D	螺絲	Screw	2
42	4AL013012	連接器套頭15P	Power Cord Cap	1
43	4SE0010101	電眼組	Photosensor Asm.	1
44	4SE0010101	電眼	Photosensor (for TC-Type Tape Cutter)	1
45	4SE02101011	支架	Bracket	1
* 46	4PFE050113	固定夾 (1/4")	Thread Pipe Stay	1
47	4PFE040103	管夾 (3/16")	Thread Pipe Stay	1
48	4AL013014	公端子	Power Cord	3
49	4AL013016	15P公扣連接器	Power Cord	1
50	8MB03200405A	螺絲	Screw	2
51	8MC95300808E	螺絲	Screw	2

* For TL004 TL005

** For UHU9000

TC023H 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER

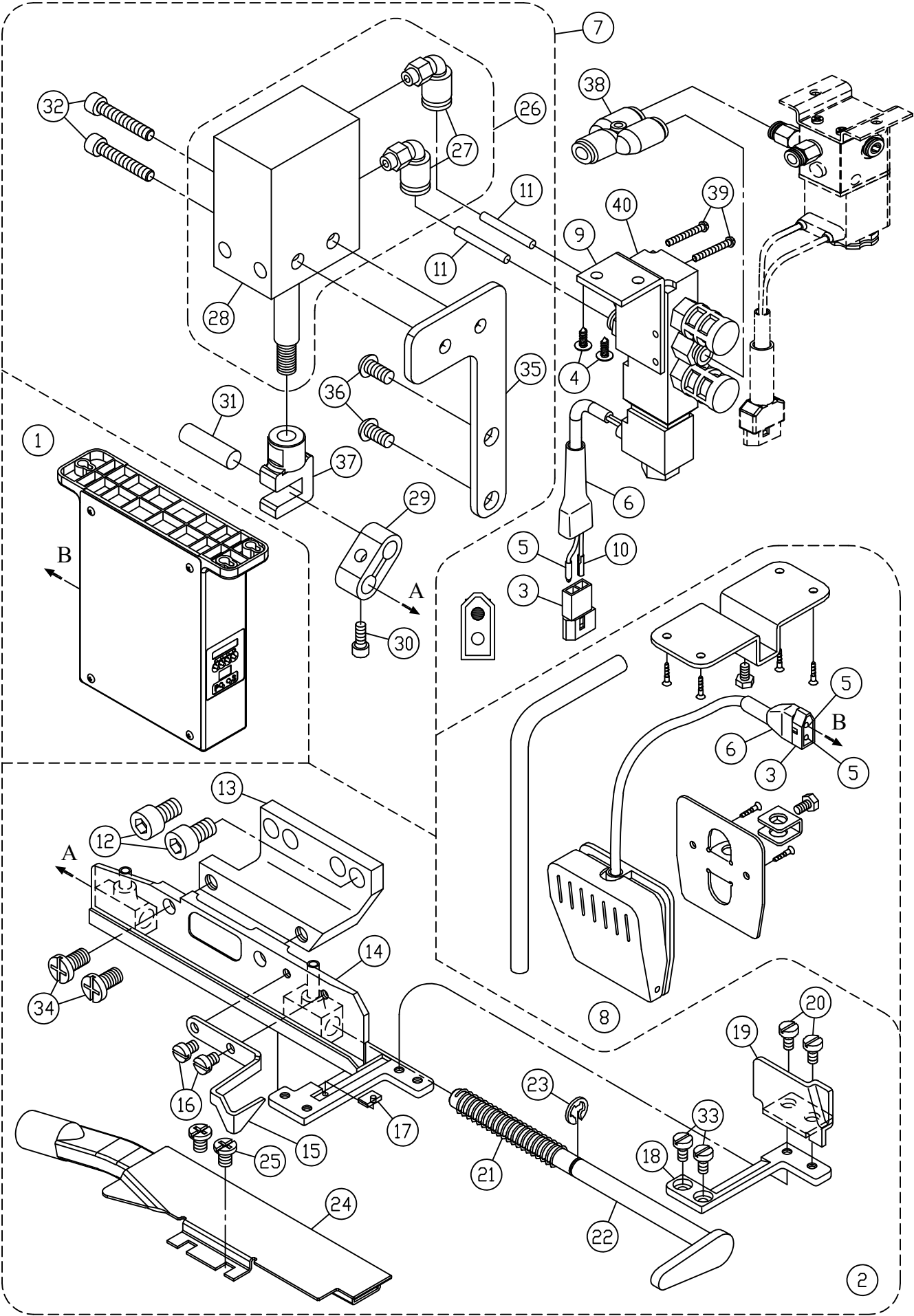


TC023H 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0280103	控制箱(TD-654)	Control Box	1
2	4TC023A0105	刀座組	Frame Asm.	1
3	4AL013017	2P母扣連接器	Power Cord	2
4	8WD45001900A	螺絲	Screw	2
5	4PFE040108	2P公端子	Power Cord	3
6	4AL013013	連接器套頭2P	Power Cord Cap	2
7	4TC023A0106	氣壓缸組	Air Cylinder Asm.	1
8	8MC04280607D	螺絲	Screw	2
9	4TC01101151	支架	Bracket	1
10	4TC0260204	手動開關	Push Button Switch	1
11	4TC0260205	護罩	Cover	1
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0110114	吸風布板側檔	Pipe Cover	1
25	8MC04280608D	螺絲	Screw	2
26	4TC011A0127	氣壓缸組	Air Cylinder Asm.	1
27	4TC0230102	6mm快速接頭	Joint	2
28	4TC0110127	氣壓缸	Cylinder	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	8MM05322109A	螺絲	Screw	2
33	8MB03200405A	螺絲	Screw	2
34	8MC95300808E	螺絲	Screw	2
35	4TC0110129	支架	Holder	1
36	8MP06401011A	螺絲	Screw	2
37	4TC0110128	套筒	Clutch Sleere	1
38	4TC012016	Y型三通接頭 (6mm)	Y Connector (6mm)	1
39	8MC03202006D	螺絲	Screw	2
40	4TC0010303	換向閥 (6mm)	Electrical Controller	1
41	4TC00103011	楔片座	Bracket	1
42	4TC0230103	φ6空氣管	Air Tube (L=2000mm)	2
43	4AL013015	2P母端子	Power Cord	1
* 44	4SE0110101	支架	Bracket	1

* For UHU9000

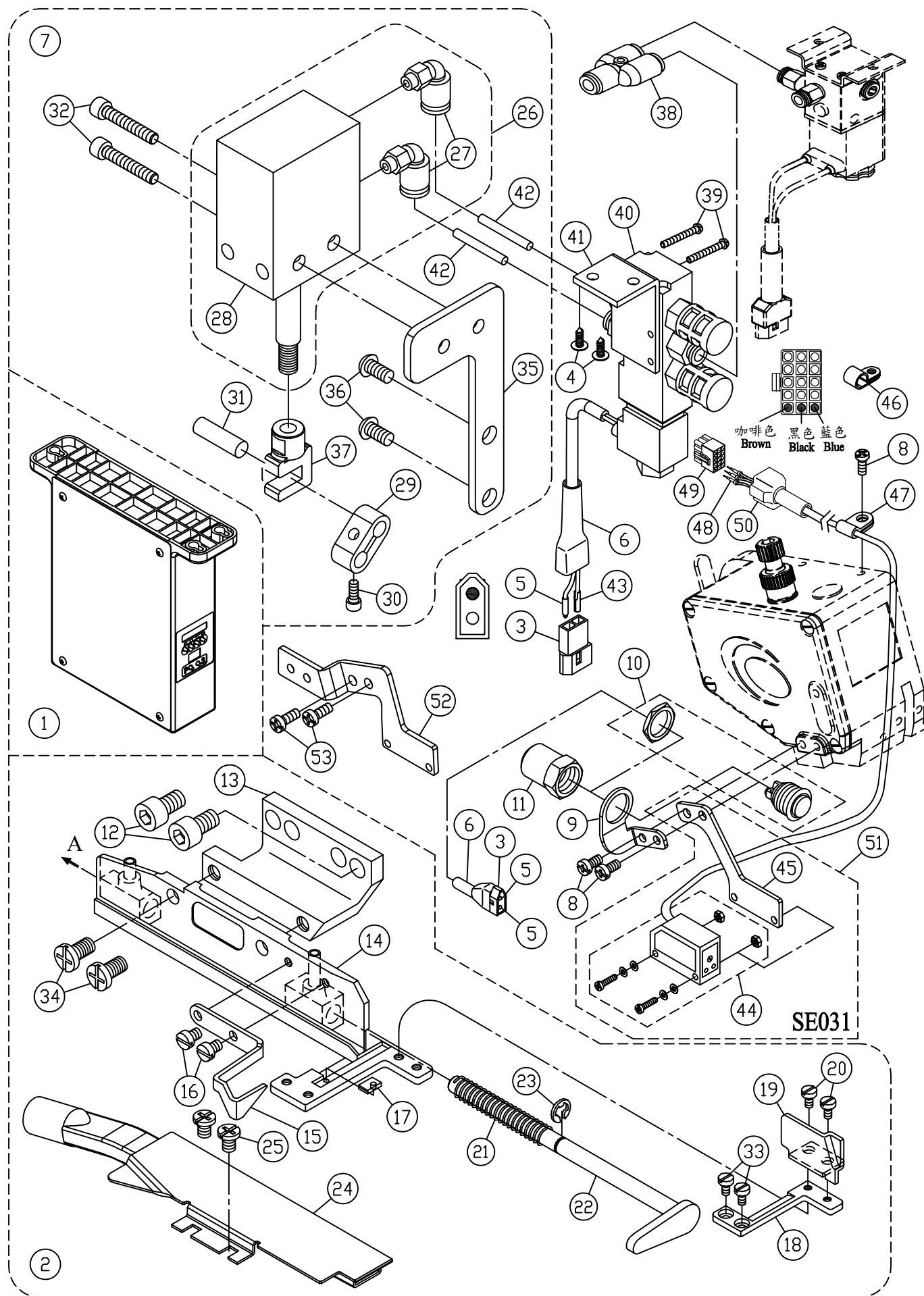
TC023K 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER



TC023K 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0280103	控制箱(TD-654)	Control Box	1
2	4TC023A0105	刀座組	Frame Asm.	1
3	4AL013017	2P母扣連接器	Power Cord	2
4	8WD45001900A	螺絲	Screw	2
5	4PFE040108	2P公端子	Power Cord	3
6	4AL013013	連接器套頭2P	Power Cord Cap	2
7	4TC023A0106	氣壓缸組	Air Cylinder Asm.	1
8	4TC001A0310	膝控開關組	Knee-Controlled Switch	1
9	4TC00103011	楔片座	Bracket	1
10	4AL013015	2P母端子	Power Cord	1
11	4TC0230103	φ6空氣管	Air Tube (L=2000mm)	2
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0110114	吸風布板側檔	Pipe Cover	1
25	8MC04280608D	螺絲	Screw	2
26	4TC011A0127	氣壓缸組	Air Cylinder Asm.	1
27	4TC0230102	6mm快速接頭	Joint	2
28	4TC0110127	氣壓缸	Cylinder	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	8MM05322109A	螺絲	Screw	2
33	8MB03200405A	螺絲	Screw	2
34	8MC95300808E	螺絲	Screw	2
35	4TC0110129	支架	Holder	1
36	8MP06401011A	螺絲	Screw	2
37	4TC0110128	套筒	Clutch Sleere	1
38	4TC012016	Y型三通接頭 (6mm)	Y Connector (6mm)	1
39	8MC03202006D	螺絲	Screw	2
40	4TC0010303	換向閥 (6mm)	Electrical Controller	1

TC023S 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER



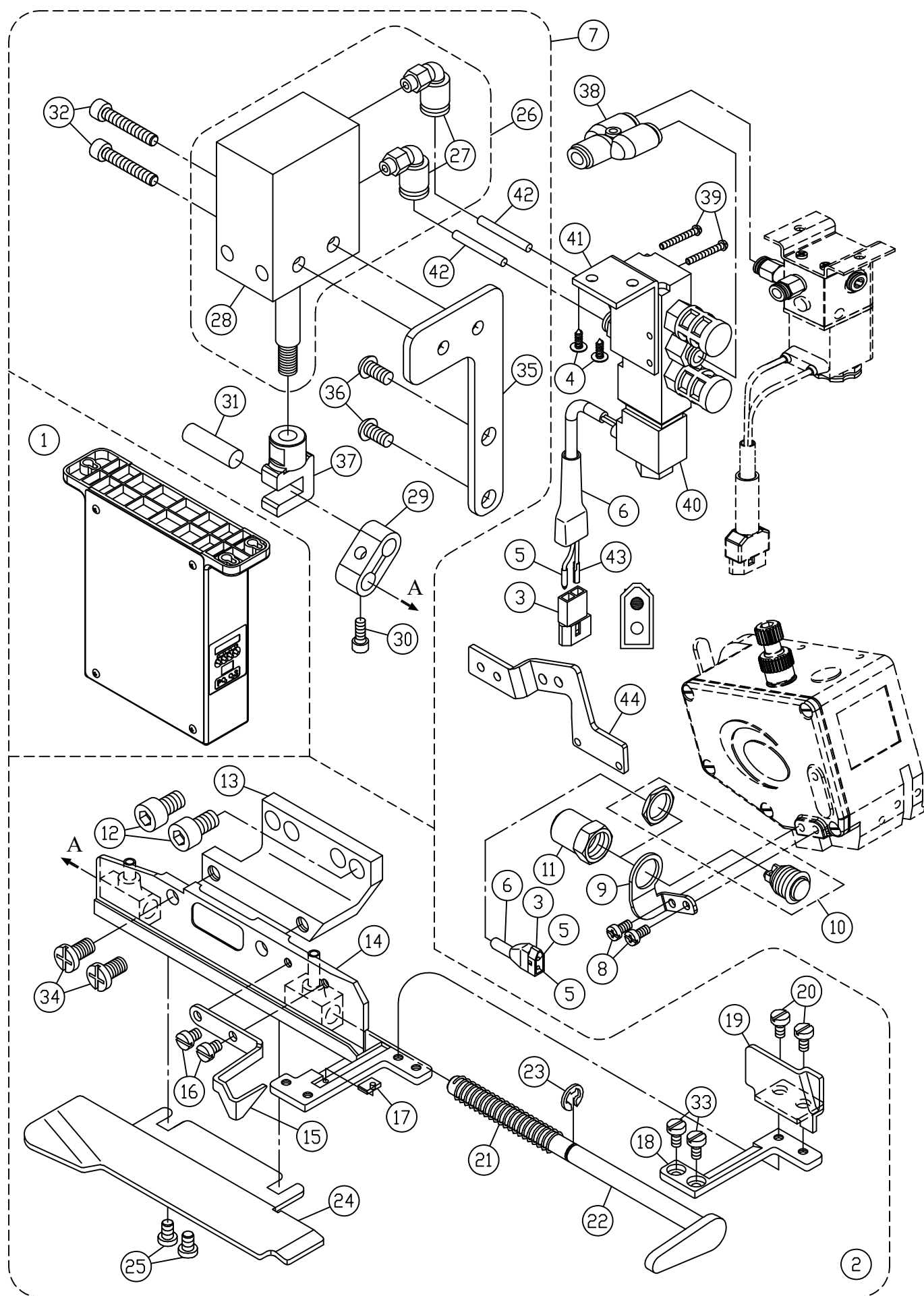
TC023S 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0280103	控制箱 (TD-654)	Control Box	1
2	4TC023A0105	刀座組	Frame Asm.	1
3	4AL013017	2P母扣連接器	Power Cord	2
4	8WD45001900A	螺絲	Screw	2
5	4PFE040108	2P公端子	Power Cord	3
6	4AL013013	連接器套頭2P	Power Cord Cap	2
7	4TC023A0106	氣壓缸組	Air Cylinder Asm.	1
8	8MC04280807D	螺絲	Screw	3
9	4TC01101151	支架	Bracket	1
10	4TC0260204	手動開關	Push Button Switch	1
11	4TC0260205	護罩	Cover	1
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0110114	吸風布板側檔	Pipe Cover	1
25	8MC04280608D	螺絲	Screw	2
26	4TC011A0127	氣壓缸組	Air Cylinder Asm.	1
27	4TC0230102	6mm快速接頭	Joint	2
28	4TC0110127	氣壓缸	Cylinder	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	8MM05322109A	螺絲	Screw	2
33	8MB03200405A	螺絲	Screw	2
34	8MC95300808E	螺絲	Screw	2
35	4TC0110129	支架	Holder	1
36	8MP06401011A	螺絲	Screw	2
37	4TC0110128	套筒	Clutch Sleere	1
38	4TC012016	Y型三通接頭 (6mm)	Y Connector (6mm)	1
39	8MC03202006D	螺絲	Screw	2
40	4TC0010303	換向閥 (6mm)	Electrical Controller	1
41	4TC00103011	楔片座	Bracket	1
42	4TC0230103	φ6空氣管	Air Tube (L=2000mm)	2
43	4AL013015	2P母端子	Power Cord	1
44	4SE0010101	電眼	Photosensor (for TC:Type Tape Cutter)	1
45	4SE02101011	支架	Bracket	1
* 46	4PFE050113	固定夾 (1/4")	Thread Pipe Stay	1
47	4PFE040103	管夾 (3/16")	Thread Pipe Stay	1
48	4AL013014	公端子	Power Cord	3
49	4AL013016	15P公扣連接器	Power Cord	1
50	4AL013012	連接器套頭15P	Power Cord Cap	1
51	4SE0010101	電眼組	Photosensor Asm.	1
* * 52	4SE0110101	支架	Bracket	1
* * 53	8MC04280607D	螺絲	Screw	2

* For TL004 TL005

* * For UHU9000

TC024H 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER

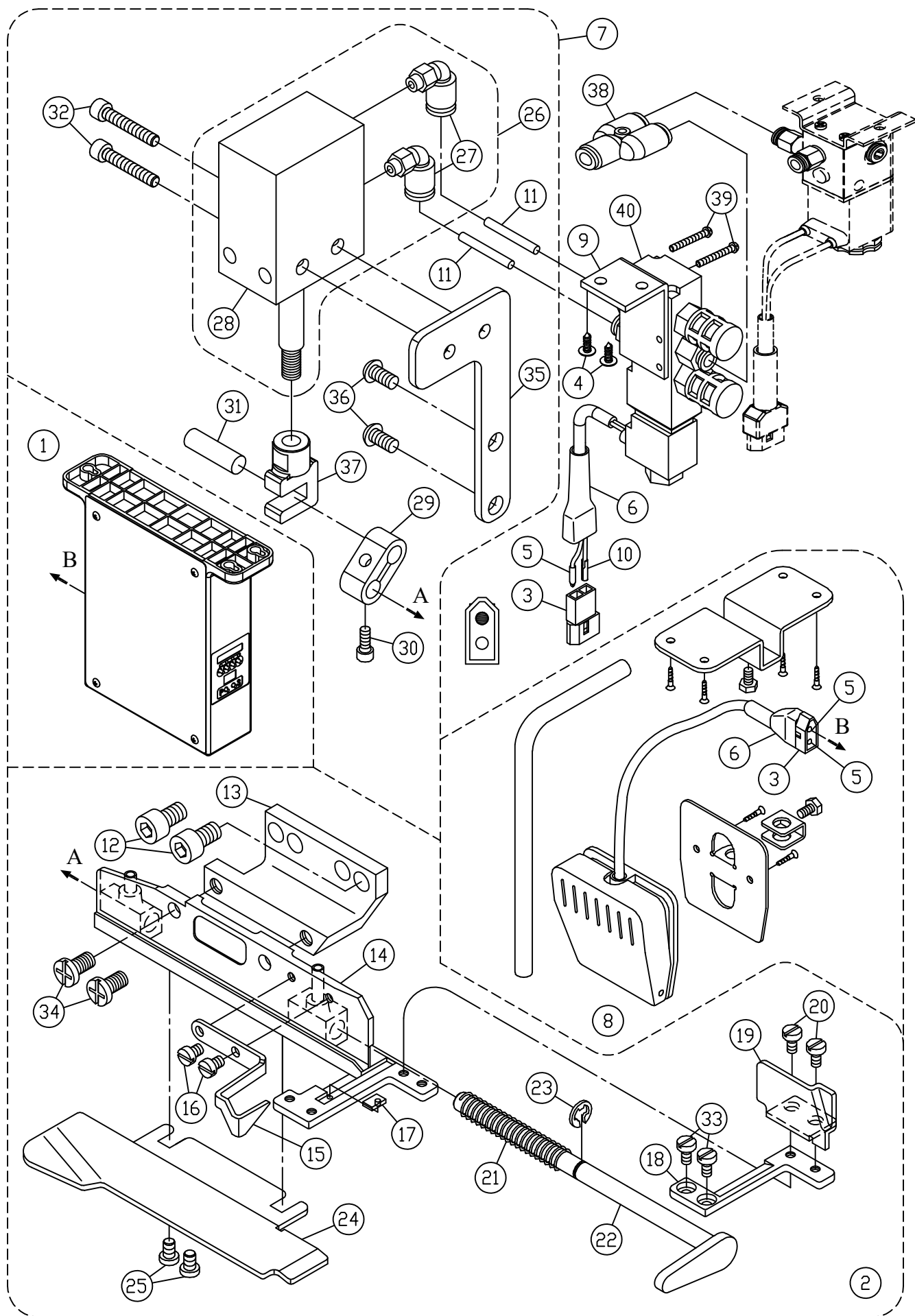


TC024H 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0280103	控制箱(TD-654)	Control Box	1
2	4TC021A0101	刀座組	Frame Asm.	1
3	4AL013017	2P母扣連接器	Power Cord	2
4	8WD45001900A	螺絲	Screw	2
5	4PFE040108	2P公端子	Power Cord	3
6	4AL013013	連接器套頭2P	Power Cord Cap	2
7	4TC023A0106	氣壓缸組	Air Cylinder Asm.	1
8	8MC04280607D	螺絲	Screw	2
9	4TC01101151	支架	Bracket	1
10	4TC0260204	手動開關	Push Button Switch	1
11	4TC0260205	護罩	Cover	1
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0100141	布板側檔	Pipe Cover	1
25	8MB03200305A	螺絲	Screw	2
26	4TC011A0127	氣壓缸組	Air Cylinder Asm.	1
27	4TC0230102	6mm快速接頭	Joint	2
28	4TC0110127	氣壓缸	Cylinder	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	8MM05322109A	螺絲	Screw	2
33	8MB03200405A	螺絲	Screw	2
34	8MC95300808E	螺絲	Screw	2
35	4TC0110129	支架	Holder	1
36	8MP06401011A	螺絲	Screw	2
37	4TC0110128	套筒	Clutch Sleere	1
38	4TC012016	Y型三通接頭 (6mm)	Y Connector (6mm)	1
39	8MC03202006D	螺絲	Screw	2
40	4TC0010303	換向閥 (6mm)	Electrical Controller	1
41	4TC00103011	楔片座	Bracket	1
42	4TC0230103	φ6空氣管	Air Tube (L=2000mm)	2
43	4AL013015	2P母端子	Power Cord	1
* 44	4SE0110101	支架	Bracket	1

* For UHU9000

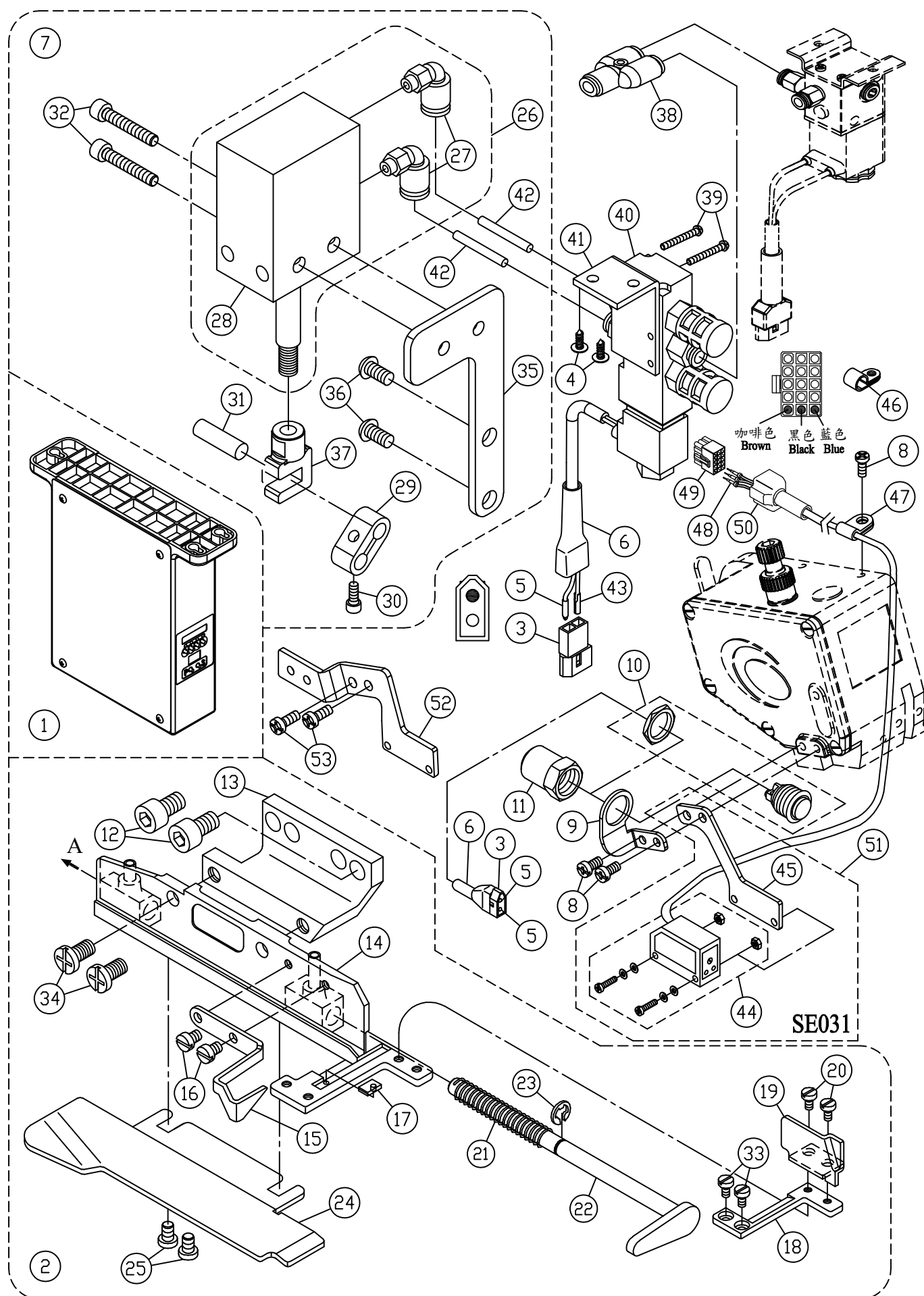
TC024K 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER



TC024K 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0280103	控制箱(TD-654)	Control Box	1
2	4TC021A0101	刀座組	Frame Asm.	1
3	4AL013017	2P母扣連接器	Power Cord	2
4	8WD45001900A	螺絲	Screw	2
5	4PFE040108	2P公端子	Power Cord	3
6	4AL013013	連接器套頭2P	Power Cord Cap	2
7	4TC023A0106	氣壓缸組	Air Cylinder Asm.	1
8	4TC001A0310	膝控開關組	Knee-Controlled Switch	1
9	4TC00103011	楔片座	Bracket	1
10	4AL013015	2P母端子	Power Cord	1
11	4TC0230103	φ6空氣管	Air Tube (L=2000mm)	2
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0100141	布板側檔	Pipe Cover	1
25	8MB03200305A	螺絲	Screw	2
26	4TC011A0127	氣壓缸組	Air Cylinder Asm.	1
27	4TC0230102	6mm快速接頭	Joint	2
28	4TC0110127	氣壓缸	Cylinder	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	8MM05322109A	螺絲	Screw	2
33	8MB03200405A	螺絲	Screw	2
34	8MC95300808E	螺絲	Screw	2
35	4TC0110129	支架	Holder	1
36	8MP06401011A	螺絲	Screw	2
37	4TC0110128	套筒	Clutch Sleere	1
38	4TC012016	Y型三通接頭 (6mm)	Y Connector (6mm)	1
39	8MC03202006D	螺絲	Screw	2
40	4TC0010303	換向閥 (6mm)	Electrical Controller	1

TC024S 單觸式自動切線 CYLINDER ONE-TOUCH TYPE TAPE CUTTER



TC024S 單觸式自動切線 Cylinder One-Touch Type Tape Cutter

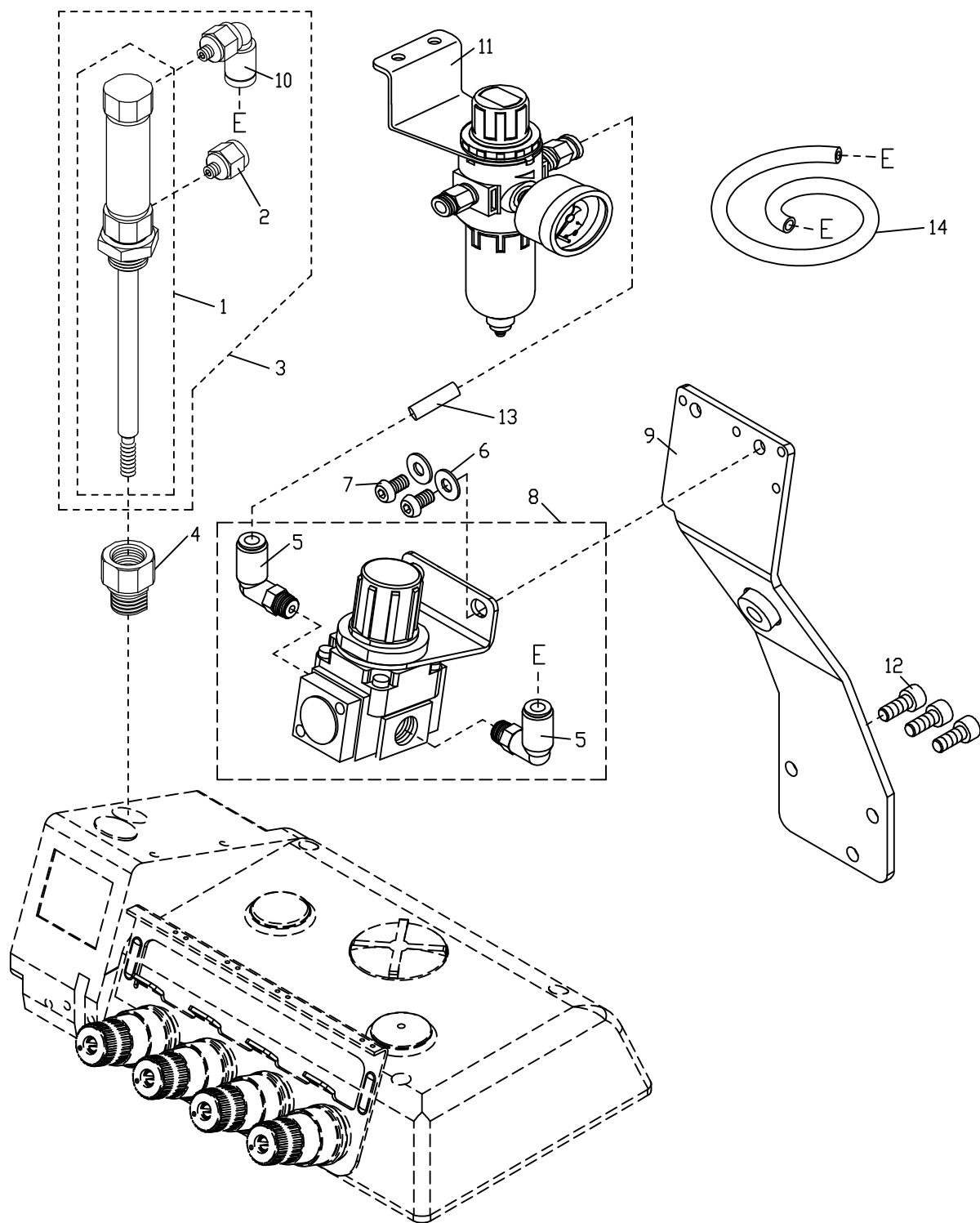
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0280103	控制箱 (TD-654)	Control Box	1
2	4TC021A0101	刀座組	Frame Asm.	1
3	4AL013017	2P母扣連接器	Power Cord	2
4	8WD45001900A	螺絲	Screw	2
5	4PFE040108	2P公端子	Power Cord	3
6	4AL013013	連接器套頭2P	Power Cord Cap	2
7	4TC023A0106	氣壓缸組	Air Cylinder Asm.	1
8	8MC04280807D	螺絲	Screw	3
9	4TC01101151	支架	Bracket	1
10	4TC0260204	手動開關	Push Button Switch	1
11	4TC0260205	護罩	Cover	1
12	8MM06401210A	螺絲	Screw	2
13	4TC0100130	刀組座	Bracket	1
14	4TC0100131	刀座	Frame	1
15	4TC0100132	護指環	Collar	1
16	8MB03200406A	螺絲	Screw	2
17	4TC0100134	緩衝墊	Stopper	1
18	4TC0100135	固定刀片	Upper Knife	1
19	4TC0100136	布板側檔	Pipe Cover	1
20	8MB03200606K	螺絲	Screw	2
21	4TC0100138	彈簧	Spring	1
22	4TC0100139	活動刀片	Lower Knife	1
23	4TC0100140	E型扣環	E-Ring	1
24	4TC0100141	布板側檔	Pipe Cover	1
25	8MB03200305A	螺絲	Screw	2
26	4TC011A0127	氣壓缸組	Air Cylinder Asm.	1
27	4TC0230102	6mm快速接頭	Joint	2
28	4TC0110127	氣壓缸	Cylinder	1
29	4TC0110121	連結塊	Connecting Block	1
30	8MM04280807A	螺絲	Screw	1
31	2120000611	連結銷	Pin	1
32	8MM05322109A	螺絲	Screw	2
33	8MB03200405A	螺絲	Screw	2
34	8MC95300808E	螺絲	Screw	2
35	4TC0110129	支架	Holder	1
36	8MP06401011A	螺絲	Screw	2
37	4TC0110128	套筒	Clutch Sleere	1
38	4TC012016	Y型三通接頭 (6mm)	Y Connector (6mm)	1
39	8MC03202006D	螺絲	Screw	2
40	4TC0010303	換向閥 (6mm)	Electrical Controller	1
41	4TC00103011	楔片座	Bracket	1
42	4TC0230103	φ6空氣管	Air Tube (L=2000mm)	2
43	4AL013015	2P母端子	Power Cord	1
44	4SE0010101	電眼	Photosensor (for TC:Type Tape Cutter)	1
45	4SE02101011	支架	Bracket	1
* 46	4PFE050113	固定夾 (1/4")	Thread Pipe Stay	1
47	4PFE040103	管夾 (3/16")	Thread Pipe Stay	1
48	4AL013014	公端子	Power Cord	3
49	4AL013016	15P公扣連接器	Power Cord	1
50	4AL013012	連接器套頭15P	Power Cord Cap	1
51	4SE0010101	電眼組	Photosensor Asm.	1
** 52	4SE0110101	支架	Bracket	1
** 53	8MC04280607D	螺絲	Screw	2

* For TL004 TL005

** For UHU9000

AL017 氣動式壓腳提升裝置

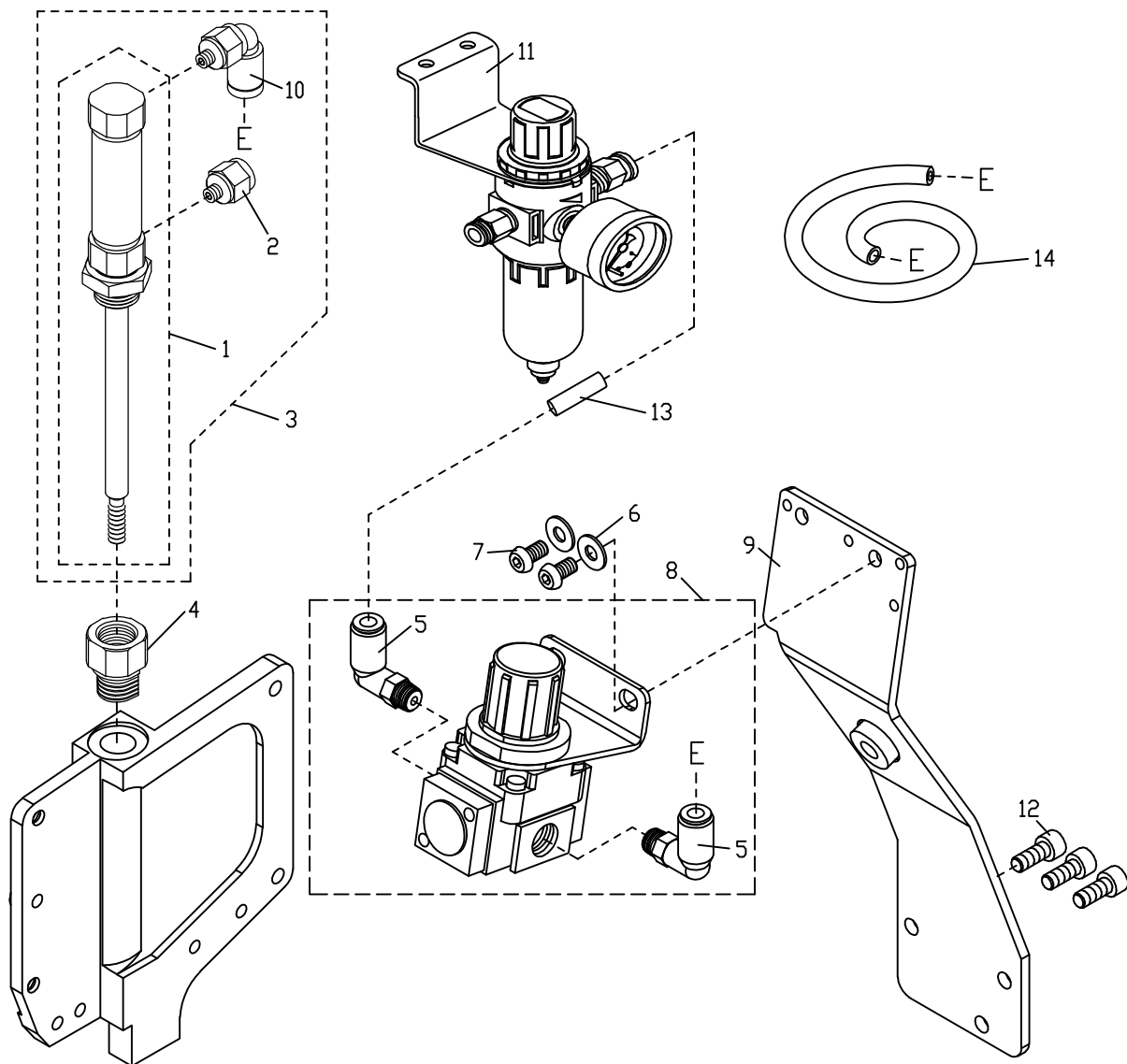
Pneumatic Presser Foot Lifter FOR (UH9000F/UHD9000F)



AL017 氣動式壓腳提升裝置 Pneumatic Presser Foot Lifter For AL017
FOR (UH9000F/UHD9000F)

序 號 Ref. No.	物 料 編 號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	4AL0150101	氣壓缸 Cylinder -----	1
2	4AL0150102	節流閥 Speed Controller -----	1
3	4AL015A0103	氣壓缸組 Cylinder Asm-----	1
4	4AL0170104	螺樁 Stud -----	1
5	4AL0170105	φ 6空氣管接頭 Connector -----	2
6	2100000645	墊圈 Washer -----	2
7	8MP06401011A	螺絲 Screw (MT0234 M6-1*10) -----	2
8	4AL0170108	調節閥 Speed Controller -----	1
9	4AL0170109	支架 Holder Bracket -----	1
10	4TCS310124	φ 6空氣管接頭 Connector -----	1
11	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator -----	1
12	8MM06401410A	螺絲 Screw (UH0808 M6-1*14) -----	3
13	91060101005	空氣管 (φ 6* φ 4*600L) Connector -----	1
14	91060101005	空氣管 (φ 6* φ 4*300L) Connector -----	1

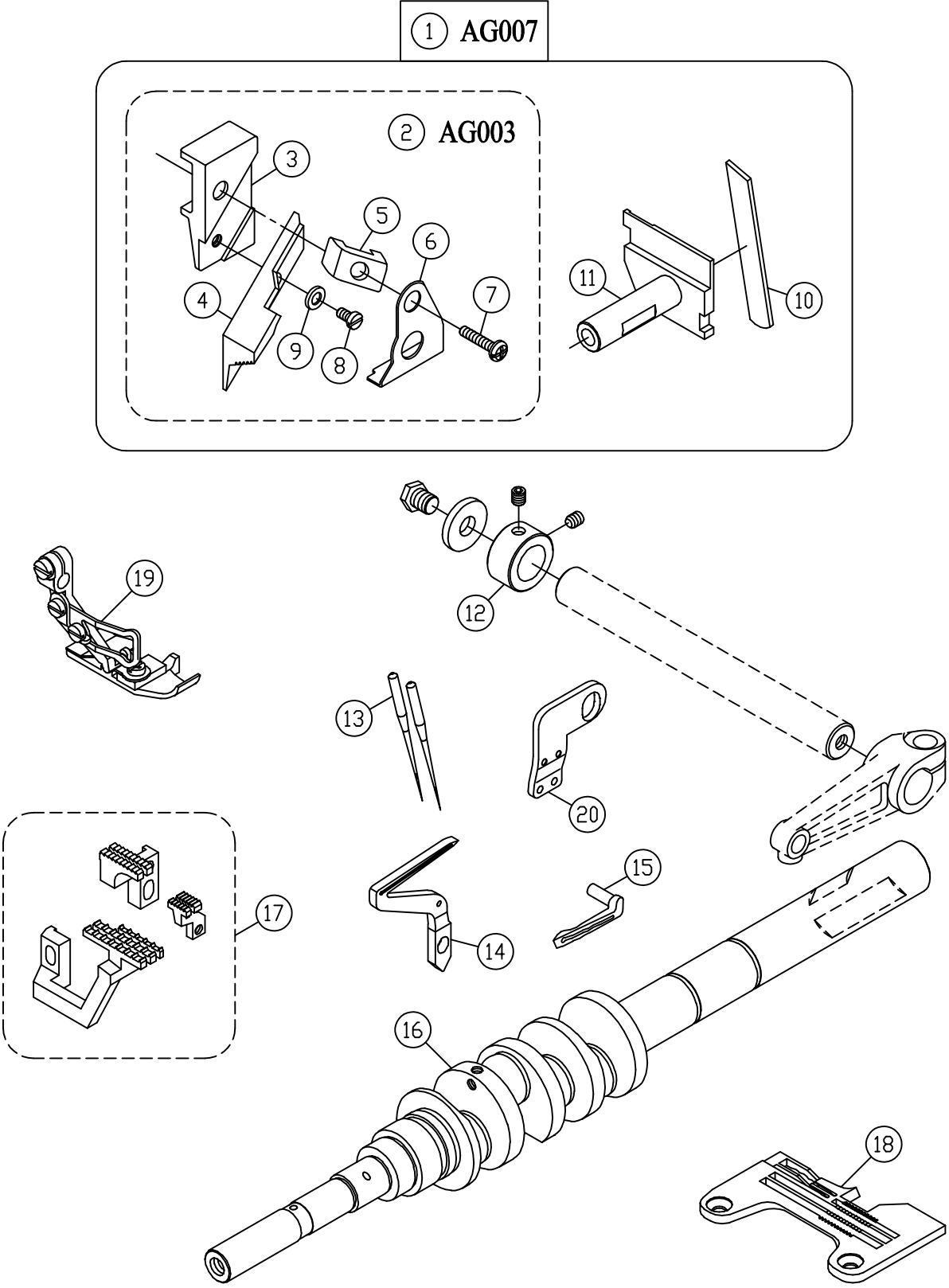
AL17A 氣動式壓腳提升裝置 Pneumatic Presser Foot Lifter
FOR (UH9300/UHD9300/UHF9000/UHF9300/UHU9000/UHU9300)



AL017A 氣動式壓腳提升裝置 Pneumatic Presser Foot Lifter For AL017A
FOR (UH9300/UHD9300/UHF9000/UHU9000/UHF9300/UHU9300)

序 號 Ref. No.	物 料 編 號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	4AL0150101	氣壓缸 Cylinder -----	1
2	4AL0150102	節流閥 Speed Controller -----	1
3	4AL015A0103	氣壓缸組 Cylinder Asm-----	1
4	4AL0170110	螺樁 Stud -----	1
5	4AL0170105	φ 6空氣管接頭 Connector -----	2
6	2100000645	墊圈 Washer -----	2
7	8MP06401011A	螺絲 Screw (MT0234 M6-1*10) -----	2
8	4AL0170108	調節閥 Speed Controller -----	1
9	4AL0170109	支架 Holder Bracket -----	1
10	4TCS310124	φ 6空氣管接頭 Connector -----	1
11	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator -----	1
12	8MM06401410A	螺絲 Screw (UH0808 M6-1*14) -----	3
13	91060101005	空氣管 (φ 6* φ 4*600L) Connector -----	1
14	91060101005	空氣管 (φ 6* φ 4*300L) Connector -----	1

UH9104F 更換零件 SPARE PARTS



機型 Models	更換零件 Main Parts	針板 Needle Plate	上送壓腳組 Top Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH9104F-243-H14		5212TP0019	5212PF0004	5212FD0004	5212DF0011	5212AF0001

UH9104F 更換零件 Spare Parts

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
** 1	/AG007	角刀組	Angled Knife Set	1
** 2	/AG003	上角刀組	Upper Angled Knife Set	1
3	4AG0030103	角刀座	Knife Set	1
4	4AG0030104	上角刀	Upper Angled Knife	1
5	4AG0030105	角刀壓板	Presser Plate	1
6	4AG0030106	切屑壓板	Angle Knife Cover	1
7	8MC04281607D	螺絲	Screw	1
8	8MB03200406A	螺絲	Screw	1
9	4AG0030109	墊圈	Washer	1
10	4AG0050104	下平寬刀	Lower Knife	1
11	4AG0050105	下刀架	Bracket	1
12	2120000444	變距隔環	Spacer	1
13	66732-14	針	Needle (DC*27#14)	2
14	5212LL0002	下結線鉤	Lower Looper	1
15	5212UL0006	上結線鉤	Upper Looper	1
16	2120001501	主軸	Crankshafe	1
17	5212DG0901	送布齒組	Feed Dog Asm.	1
18	5212TP0019	針板	Needle Plate	1
19	5212PF0004	上送壓腳組	Top Presser Foot Asm.	1
20	2121001510	導線	Thread Guide	1

** 整組套件

UH9000F 副機型索引表 INDEX

物料編號 Parts NO.	組 Group	序號 Rer.No.	單位用量 Amt. Req.	物料編號 Parts NO.	組 Group	序號 Rer.No.	單位用量 Amt. Req.	物料編號 Parts NO.	組 Group	序號 Rer.No.	單位用量 Amt. Req.
66705	FS003	11	1	2100001121	BL074	26	2	2200001025	BL073	30	3
66706	FS003	12	1	2100001122	BL073	27	3	2200001025	BL074	30	3
66707	FS003	13	1	2100001122	BL074	27	4	2200001025	GC060(1)	45	1
66941	FS003	2	4	2100001123	BL073	31	1	2200001025	GC060(1)	55	1
66957	FS003	3	4	2100001123	BL074	31	2	2200001025	GC061	45	1
667051	FS003	21	1	2100001126	BL073	10	6	2200001025	GC061	55	1
667052	FS003	22	1	2100001126	BL074	10	8	2200001025	EF006	15	2
667053	FS003	23	1	2100001126	BD081	20	4	2200001025	EF007	15	2
667054	FS003	24	1	2100001127	BL073	11	3	2200001510	FS003	8	13
667055	FS003	25	2	2100001127	BL074	11	4	2210090314	EF006	49	1
667056	FS003	26	1	2100001127	BD081	19	2	2210090314	EF007	38	1
667057	FS003	16	1	2100001132	BL073	28	1	2210090314	TB005	5	1
667058	FS003	14	2	2100001132	BL074	28	1	/AG004	UH9105F	19	1
667059	FS003	15	4	2100040752	UH9006F	24	1	/BT086	BT086	22	1
667061	FS003	36	1	2100041131	BL073	29	1	/EG008	EG008	1	1
6670510	FS003	17	2	2100041131	BL074	29	1	/PFE011	TC022H	33	1
6670511	FS003	19	1	2100041142	UH9006F	22	1	/PFE011	TC022K	33	1
6670512	FS003	18	1	2100051134	GC060(1)	10	1	/PFE011	TC022S	33	1
6670513	FS003	20	1	2100051134	GC061	10	1	/TB005	TB005	1	1
6670515	FS003	27	1	2100051134	BD081	23	2	/TB006	TB006	1	1
6670516	FS003	28	1	2100051135	GC060(1)	9	1	04EG0060108	EG008	7	1
6670517	FS003	29	1	2100051135	GC061	9	1	212A0001055	UH9006F	4	1
6670518	FS003	30	1	2100051135	BD081	22	2	212FR3401	BD081	29	1
6670519	FS003	31	1	2100051137	BD081	17	1	212FR3402	BD081	52	1
6670520	FS003	32	1	2120000137	BT086	5	1	212FR5501	BD070	1	1
6670521	FS003	37	1	2120000137	BT084	14	1	212FR5502	BD070	12	1
6670522	FS003	38	1	2120000149	BT086	27	1	212FR6501	GC061	68	1
6670523	FS003	33	2	2120000149	BT084	29	1	212FR6501	EG008	2	1
6670524	FS003	34	2	2120000149	SBL	7	1	212FR7501	GC061	67	1
6670525	FS003	40	1	2120000150	BT086	28	1	212FR7503	GC061	70	1
6670526	FS003	39	1	2120000150	BT084	30	1	4AG0030103	AG007	3	1
6670527	FS003	42	1	2120000150	SBL	8	1	4AG0030104	AG007	4	1
6670528	FS003	41	1	2120000151	BT086	29	1	4AG0030104	AG008	4	1
6670530	FS003	43	1	2120000151	BT084	31	1	4AG0030105	AG007	5	1
6670531	FS003	35	1	2120000151	SBL	9	1	4AG0030105	AG008	5	1
6682011	FS003	50	1	2120000435	BD081	42	2	4AG0030106	AG007	6	1
2100000223	GC060(1)	34	1	2120000611	TC021H	31	1	4AG0030106	AG008	6	1
2100000223	GC061	34	1	2120000611	TC021K	26	1	4AG0030109	AG007	9	1
2100000223	BD070	3	1	2120000611	TC022H	31	1	4AG0030109	AG008	9	1
2100000223	BD070	13	4	2120000611	TC022K	31	1	4AG0040110	AG008	10	1
2100000223	EG008	15	1	2120000611	TC022S	31	1	4AG0050103	TB005	20	1
2100000223	FS003	52	4	2120000611	TC023H	31	1	4AG0050103	AG005	3	1
2100000223	BD081	28	1	2120000611	TC023K	31	1	4AG0050103	AG006	3	1
2100000323	PFE011	6	3	2120000611	TC023S	31	1	4AG0050104	TB005	21	1
2100000323	TC022H	5	3	2120000611	TC024H	31	1	4AG0050104	UH9105F	6	1
2100000323	TC022K	5	3	2120000611	TC024K	31	1	4AG0050104	AG007	12	1
2100000323	TC022S	5	3	2120000611	TC024S	31	1	4AG0050104	AG008	12	1
2100000645	BL073	21	1	2120001501	UH9105F	1	1	4AG0050104	AG005	4	1
2100000645	BL074	21	1	2120001621	BD081	5	1	4AG0050104	AG006	4	1
2100000645	GC060(1)	41	1	2120030714	BT086	14	1	4AG0050105	TB005	22	1
2100000645	GC061	41	1	2120060103	UH9006F	3	1	4AG0050105	AG007	13	1
2100001120	BL073	13	3	2120060104	UH9006F	23	1	4AG0050105	AG005	5	1
2100001120	BL074	13	4	2120060126	UH9006F	2	1	4AG0060106	UH9105F	3	1
2100001120	GC060(1)	7	1	2121001502	UH9105F	2	1	4AG0060106	AG008	14	1
2100001120	GC061	7	1	2121001504	UH9105F	4	1	4AG0060106	AG006	6	1
2100001121	BL073	23	1	2121001518	UH9105F	18	1	4AL013012	TC022S	42	1
2100001121	BL073	24	1	2121001522	UH9105F	10	1	4AL013012	TC023S	50	1
2100001121	BL073	26	1	2121001528	UH9105F	20	1	4AL013012	TC024S	50	1
2100001121	BL074	23	1	2200000305	BL073	3	3	4AL013013	PFE011	3	1
2100001121	BL074	24	1	2200000305	BL074	3	4	4AL013013	TC021H	6	1

UH9000F 副機型索引表 INDEX

物料編號	組	序號	單位用量	物料編號	組	序號	單位用量	物料編號	組	序號	單位用量
Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
4AL013013	TC021K	7	1	4BD0800126	BD081	54	1	4BL0530108	BL074	8	1
4AL013013	TC022H	6	2	4BD0800127	BD081	38	1	4BL0530109	BL073	9	1
4AL013013	TC022K	6	3	4BD0800128	BD081	34	1	4BL0530109	BL074	9	1
4AL013013	TC022S	6	3	4BH0020102	BH003	2	1	4BL0530112	BL073	12	1
4AL013013	TC023H	6	2	4BH0020104	BH003	4	1	4BL0530112	BL074	12	1
4AL013013	TC023K	6	2	4BH0020104	EF006	38	2	4BL0530114	BL073	14	1
4AL013013	TC023S	6	2	4BH0020104	EF007	27	2	4BL0530114	BL074	14	1
4AL013013	TC024H	6	2	4BH0020104	TB005	26	2	4BL0530114	GC060(1)	48	1
4AL013013	TC024K	6	2	4BH0020106	BH003	6	1	4BL0530114	GC061	48	1
4AL013013	TC024S	6	2	4BH0020106	EF006	40	1	4BL0530115	BL073	15	1
4AL013014	TC022S	48	3	4BH0020106	EF007	29	1	4BL0530115	BL074	15	1
4AL013014	TC023S	48	3	4BH0020106	TB005	28	1	4BL0530115	GC060(1)	43	1
4AL013014	TC024S	48	3	4BH0020107	BH003	7	1	4BL0530115	GC061	43	1
4AL013015	PFE011	4	2	4BH0020107	EF006	41	1	4BL0530122	BL073	22	1
4AL013015	TC021H	37	2	4BH0020107	EF007	30	1	4BL0530122	BL074	22	1
4AL013015	TC021K	34	2	4BH0020107	TB005	29	1	4BL0530122	GC060(1)	46	1
4AL013015	TC022H	2	2	4BH0020109	BH003	9	1	4BL0530122	GC061	46	1
4AL013015	TC022K	2	4	4BH0020109	EG008	13	1	4BL0530137	BL073	18	1
4AL013015	TC022S	2	2	4BH0020109	EF006	43	1	4BL0530137	BL074	18	1
4AL013015	TC023H	10	1	4BH0020109	EF007	32	1	4BL0530137	GC060(1)	40	1
4AL013015	TC023K	10	1	4BH0020109	TB005	31	1	4BL0530137	GC061	40	1
4AL013015	TC023S	43	1	4BH0020112	BH003	12	1	4BL0530139	BL073	25	1
4AL013015	TC024H	43	1	4BH0020114	BH003	14	1	4BL0530139	BL074	25	1
4AL013015	TC024K	10	1	4BH0020119	BH003	19	1	4BL0530139	GC060(1)	47	1
4AL013015	TC024S	43	1	4BH0020120	BH003	20	1	4BL0530139	GC061	47	1
4AL013016	TC022S	49	1	4BH0020121	BH003	21	1	4BL05301461	BL073	33	1
4AL013016	TC023S	49	1	4BH0020122	BH003	22	1	4BL05301461	BL074	33	1
4AL013016	TC024S	49	1	4BH0020125	BH003	25	1	4BL0530147	BL073	34	1
4AL013017	PFE011	5	1	4BH0020126	BH003	26	1	4BL0530147	BL074	34	1
4AL013017	TC021H	3	1	4BH0020127	BH003	27	1	4BL0530301	BT084	23	1
4AL013017	TC021K	3	1	4BH0020128	BH003	28	1	4BL0530302	BT084	24	1
4AL013017	TC022H	39	2	4BH0020129	BH003	29	1	4BL073A0222	BT084	22	1
4AL013017	TC022K	34	2	4BH0020130	BH003	30	1	4BL1250101	SBL	6	1
4AL013017	TC022S	39	2	4BH0020133	BH003	33	1	4BT0820102	BT084	2	1
4AL013017	TC023H	3	2	4BH0020134	BH003	34	1	4BT0820104	BT084	4	1
4AL013017	TC023K	3	2	4BH0020135	BH003	35	4	4BT0820106	BT084	6	1
4AL013017	TC023S	3	2	4BH0020136	BH003	36	1	4BT0820107	BT084	7	1
4AL013017	TC024H	3	2	4BH0020137	BH003	37	1	4BT0820108	BT084	8	1
4AL013017	TC024K	3	2	4BH0030101	BH003	1	1	4BT0820111	BT084	11	1
4AL013017	TC024S	3	2	4BH0030101	EF006	36	1	4BT0820113	BT084	13	1
4BD0670134	BD081	15	1	4BH0030101	EF007	25	1	4BT0820114	BT084	28	1
4BD0670140	BD081	18	1	4BH0030101	TB005	24	1	4BT0840101	BT084	9	1
4BD0670142	BD081	16	1	4BH0030115	BH003	15	1	4BT0840102	BT084	12	1
4BD0700109	BD070	2	1	4BH0030116	BH003	16	1	4BT0840103	BT084	20	1
4BD0700110	BD070	5	1	4BH0030139	BH003	39	1	4BT0840104	BT084	25	1
4BD0800102	BD081	2	1	4BL03B0113	BL073	17	1	4BT0840105	BT084	1	1
4BD0800103	BD081	3	1	4BL03B0113	BL074	17	1	4BT0860101	BT086	1	1
4BD0800104	BD081	4	1	4BL03B0113	GC060(1)	39	1	4BT0860102	BT086	2	1
4BD0800106	BD081	6	1	4BL03B0113	GC061	39	1	4BT0860104	BT086	4	1
4BD0800107	BD081	7	1	4BL03C0108	BL073	1	1	4BT0860106	BT086	6	1
4BD0800108	BD081	8	1	4BL03C0108	BL074	1	1	4BT0860108	BT086	8	1
4BD0800109	BD081	9	1	4BL05301041	BL073	4	1	4BT0860109	BT086	9	1
4BD0800111	BD081	11	1	4BL05301041	BL074	4	1	4BT0860110	BT086	10	1
4BD0800112	BD081	12	1	4BL0530105	BL073	5	1	4BT0860111	BT086	11	1
4BD0800113	BD081	13	1	4BL0530105	BL074	5	1	4BT0860112	BT086	12	1
4BD0800117	BD081	1	1	4BL05301061	BL073	6	1	4BT0860113	BT086	13	1
4BD0800118	BD081	10	1	4BL05301061	BL074	6	1	4BT0860124	BT086	24	1
4BD0800119	BD081	33	2	4BL0530107	BL073	7	1	4CB0050101	TC021H	1	1
4BD0800122	BD081	21	2	4BL0530107	BL074	7	1	4CB0050101	TC021K	1	1
4BD0800123	BD081	53	1	4BL0530108	BL073	8	1	4EF0040107	EF006	18	1

UH9000F 副機型索引表 INDEX

物料編號	組	序號	單位用量	物料編號	組	序號	單位用量	物料編號	組	序號	單位用量
Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
4EF0040107	EF007	18	1	4GC0600104	GC060(1)	4	1	4PFE040108	TC023K	5	3
4EF0060101	EF006	1	1	4GC0600104	GC061	4	1	4PFE040108	TC023S	5	3
4EF0060101	EF007	1	1	4GC0600105	GC060(1)	5	1	4PFE040108	TC024H	5	3
4EF0060102	EF006	2	1	4GC0600105	GC061	5	1	4PFE040108	TC024K	5	3
4EF0060102	EF007	2	1	4GC0600113	GC060(1)	13	1	4PFE040108	TC024S	5	3
4EF0060103	EF006	3	1	4GC0600113	GC061	13	1	4PFE050113	TC022S	46	1
4EF0060103	EF007	3	1	4GC0600117	GC060(1)	17	1	4PFE050113	TC023S	46	1
4EF0060104	EF006	4	1	4GC0600117	GC061	17	1	4PFE050113	TC024S	46	1
4EF0060104	EF007	4	1	4GC0600119	GC060(1)	19	1	4SE0010101	TC022S	43	1
4EF0060106	EF006	6	1	4GC0600119	GC061	19	1	4SE0010101	TC022S	44	1
4EF0060106	EF007	6	1	4GC0600121	GC060(1)	21	1	4SE0010101	TC023S	44	1
4EF0060107	EF006	7	1	4GC0600121	GC061	21	1	4SE0010101	TC023S	51	1
4EF0060109	EF006	9	1	4GC0600122	GC060(1)	22	1	4SE0010101	TC024S	44	1
4EF0060109	EF007	9	1	4GC0600122	GC061	22	1	4SE0010101	TC024S	51	1
4EF0060111	EF006	11	1	4GC0600124	GC060(1)	24	1	4SE0110101	TC022H	40	1
4EF0060113	EF006	13	1	4GC0600124	GC061	24	1	4SE0110101	TC022S	40	1
4EF0060113	EF007	13	1	4GC0600125	GC060(1)	25	1	4SE0110101	TC023S	52	1
4EF0060114	EF006	14	1	4GC0600125	GC061	25	1	4SE0110101	TC024H	44	1
4EF0060114	EF007	14	1	4GC0600126	GC060(1)	26	1	4SE0110101	TC024S	52	1
4EF0060116	EF006	16	1	4GC0600126	GC061	26	1	4SE02101011	TC022S	45	1
4EF0060116	EF007	16	1	4GC0600128	GC060(1)	28	1	4SE02101011	TC023S	45	1
4EF0060126	EF006	26	1	4GC0600128	GC061	28	1	4SE02101011	TC024S	45	1
4EF0060146	EF006	46	1	4GC0600129	GC060(1)	29	1	4ST0570226	GC060(1)	8	1
4EF0060146	EF007	35	1	4GC0600129	GC061	29	1	4ST0570226	GC061	8	1
4EF0060146	TB005	34	1	4GC0600132	GC060(1)	32	1	4ST0570229	GC060(1)	11	1
4EF0060148	EF006	48	1	4GC0600132	GC061	32	1	4ST0570229	GC061	11	1
4EF0060148	EF007	37	1	4GC0600135	GC060(1)	35	1	4ST0570234	GC060(1)	14	1
4EF0060148	TB005	4	1	4GC0600135	GC061	35	1	4ST0570234	GC061	14	1
4EF0060150	EF006	50	1	4GC0600136	GC060(1)	36	1	4ST0570301	GC060(2)	1	1
4EF0060150	EF007	39	1	4GC0600136	GC061	36	1	4ST0570305	GC060(2)	5	1
4EF0060150	TB005	8	1	4GC0600156	GC060(1)	56	1	4ST0570307	GC060(2)	7	2
4EF0060154	EF006	28	1	4GC0600156	GC061	56	1	4ST0570308	GC060(2)	8	1
4EF0060154	EF007	48	1	4GC0600157	GC060(1)	57	2	4ST0570309	GC060(2)	9	1
4EF0060155	EF006	21	1	4GC0600157	GC061	57	2	4ST0570310	GC060(2)	10	1
4EF0060155	EF007	43	1	4GC0600159	GC060(1)	59	1	4ST0570315	GC060(2)	15	1
4EF0060156	EF006	22	1	4GC0600159	GC061	59	1	4ST0570316	GC060(2)	16	1
4EF0060156	EF007	44	1	4GC0600201	GC060(2)	2	1	4ST0570318	GC060(2)	18	1
4EF0060157	EF006	23	1	4GC0600202	GC060(2)	13	1	4ST0570319	GC060(2)	19	1
4EF0060157	EF007	45	1	4MN0280103	TC023H	1	1	4ST0570320	GC060(2)	20	1
4EF0060158	EF006	24	1	4MN0280103	TC023K	1	1	4TB0050102	TB005	2	1
4EF0060158	EF007	46	1	4MN0280103	TC023S	1	1	4TB0050102	TB006	2	1
4EF0060159	EF006	25	1	4MN0280103	TC024H	1	1	4TB0050106	TB005	6	1
4EF0060159	EF007	47	1	4MN0280103	TC024K	1	1	4TB0060104	TB006	4	2
4EF006A0106	EF006	34	1	4MN0280103	TC024S	1	1	4TB0060105	TB006	5	1
4EF006A0146	EF006	52	1	4MN0280104	PFE011	8	1	4TC00103011	TC023H	9	1
4EF006A0146	EF007	41	1	4MN0280104	TC022H	32	1	4TC00103011	TC023K	9	1
4EF006A0146	TB005	10	1	4MN0280104	TC022K	32	1	4TC00103011	TC023S	41	1
4EF0070101	EF007	7	1	4MN0280104	TC022S	32	1	4TC00103011	TC024H	41	1
4EF017A0106	EF007	23	1	4PFE040103	TC022S	47	1	4TC00103011	TC024K	9	1
4EG0010107	EG008	6	1	4PFE040103	TC023S	47	1	4TC00103011	TC024S	41	1
4EG0060109	EG008	9	1	4PFE040103	TC024S	47	1	4TC0010303	TC023H	40	1
4EG0060112	EG008	12	1	4PFE040107	TC022H	11	1	4TC0010303	TC023K	40	1
4EG0060117	EG008	3	2	4PFE040107	TC022K	11	1	4TC0010303	TC023S	40	1
4EG0080101	EG008	10	1	4PFE040107	TC022S	11	1	4TC0010303	TC024H	40	1
4GC0600101	GC060(1)	1	1	4PFE040108	TC021H	5	2	4TC0010303	TC024K	40	1
4GC0600101	GC061	1	1	4PFE040108	TC021K	8	2	4TC0010303	TC024S	40	1
4GC0600102	GC060(1)	2	1	4PFE040108	TC022H	38	2	4TC001A0310	TC021K	6	1
4GC0600102	GC061	2	1	4PFE040108	TC022K	35	2	4TC001A0310	TC022K	36	1
4GC0600103	GC060(1)	3	1	4PFE040108	TC022S	38	2	4TC001A0310	TC023H	8	1
4GC0600103	GC061	3	1	4PFE040108	TC023H	5	3	4TC001A0310	TC023K	8	1

UH9000F 副機型索引表 INDEX

物料編號	組	序號	單位用量	物料編號	組	序號	單位用量	物料編號	組	序號	單位用量
Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
4TC001A0310	TC024K	8	1	4TC0100136	TC021H	19	1	4TC01101151	TC024S	9	1
4TC0070123	TC021H	4	1	4TC0100136	TC021K	14	1	4TC0110120	TC021H	26	1
4TC0070123	TC021K	4	1	4TC0100136	TC022H	19	1	4TC0110120	TC021K	21	1
4TC0070127	TC021H	2	1	4TC0100136	TC022K	19	1	4TC0110120	TC022H	26	1
4TC0070127	TC021K	2	1	4TC0100136	TC022S	19	1	4TC0110120	TC022K	26	1
4TC0100130	TC021H	13	1	4TC0100136	TC023H	19	1	4TC0110120	TC022S	26	1
4TC0100130	TC021K	31	1	4TC0100136	TC023K	19	1	4TC0110121	TC021H	29	1
4TC0100130	TC022H	13	1	4TC0100136	TC023S	19	1	4TC0110121	TC021K	24	1
4TC0100130	TC022K	13	1	4TC0100136	TC024H	19	1	4TC0110121	TC022H	29	1
4TC0100130	TC022S	13	1	4TC0100136	TC024K	19	1	4TC0110121	TC022K	29	1
4TC0100130	TC023H	13	1	4TC0100136	TC024S	19	1	4TC0110121	TC022S	29	1
4TC0100130	TC023K	13	1	4TC0100138	TC021H	21	1	4TC0110121	TC023H	29	1
4TC0100130	TC023S	13	1	4TC0100138	TC021K	16	1	4TC0110121	TC023K	29	1
4TC0100130	TC024H	13	1	4TC0100138	TC022H	21	1	4TC0110121	TC023S	29	1
4TC0100130	TC024K	13	1	4TC0100138	TC022K	21	1	4TC0110121	TC024H	29	1
4TC0100130	TC024S	13	1	4TC0100138	TC022S	21	1	4TC0110121	TC024K	29	1
4TC0100131	TC021H	14	1	4TC0100138	TC023H	21	1	4TC0110121	TC024S	29	1
4TC0100131	TC021K	9	1	4TC0100138	TC023K	21	1	4TC0110123	TC021H	28	1
4TC0100131	TC022H	14	1	4TC0100138	TC023S	21	1	4TC0110123	TC021K	23	1
4TC0100131	TC022K	14	1	4TC0100138	TC024H	21	1	4TC0110123	TC022H	28	1
4TC0100131	TC022S	14	1	4TC0100138	TC024K	21	1	4TC0110123	TC022K	28	1
4TC0100131	TC023H	14	1	4TC0100138	TC024S	21	1	4TC0110123	TC022S	28	1
4TC0100131	TC023K	14	1	4TC0100139	TC021H	22	1	4TC0110127	TC023H	28	1
4TC0100131	TC023S	14	1	4TC0100139	TC021K	17	1	4TC0110127	TC023K	28	1
4TC0100131	TC024H	14	1	4TC0100139	TC022H	22	1	4TC0110127	TC023S	28	1
4TC0100131	TC024K	14	1	4TC0100139	TC022K	22	1	4TC0110127	TC024H	28	1
4TC0100131	TC024S	14	1	4TC0100139	TC022S	22	1	4TC0110127	TC024K	28	1
4TC0100132	TC021H	15	1	4TC0100139	TC023H	22	1	4TC0110127	TC024S	28	1
4TC0100132	TC021K	10	1	4TC0100139	TC023K	22	1	4TC0110128	TC023H	37	1
4TC0100132	TC022H	15	1	4TC0100139	TC023S	22	1	4TC0110128	TC023K	37	1
4TC0100132	TC022K	15	1	4TC0100139	TC024H	22	1	4TC0110128	TC023S	37	1
4TC0100132	TC022S	15	1	4TC0100139	TC024K	22	1	4TC0110128	TC024H	37	1
4TC0100132	TC023H	15	1	4TC0100139	TC024S	22	1	4TC0110128	TC024K	37	1
4TC0100132	TC023K	15	1	4TC0100140	TC021H	23	1	4TC0110128	TC024S	37	1
4TC0100132	TC023S	15	1	4TC0100140	TC021K	18	1	4TC0110129	TC023H	35	1
4TC0100132	TC024H	15	1	4TC0100140	TC022H	23	1	4TC0110129	TC023K	35	1
4TC0100132	TC024K	15	1	4TC0100140	TC022K	23	1	4TC0110129	TC023S	35	1
4TC0100132	TC024S	15	1	4TC0100140	TC022S	23	1	4TC0110129	TC024H	35	1
4TC0100134	TC021H	17	1	4TC0100140	TC023H	23	1	4TC0110129	TC024K	35	1
4TC0100134	TC021K	12	1	4TC0100140	TC023K	23	1	4TC0110129	TC024S	35	1
4TC0100134	TC022H	17	1	4TC0100140	TC023S	23	1	4TC011A0123	TC021H	39	1
4TC0100134	TC022K	17	1	4TC0100140	TC024H	23	1	4TC011A0123	TC021K	36	1
4TC0100134	TC022S	17	1	4TC0100140	TC024K	23	1	4TC011A0123	TC022H	7	1
4TC0100134	TC023H	17	1	4TC0100140	TC024S	23	1	4TC011A0123	TC022K	7	1
4TC0100134	TC023K	17	1	4TC0100141	TC021H	24	1	4TC011A0123	TC022S	7	1
4TC0100134	TC023S	17	1	4TC0100141	TC021K	19	1	4TC011A0127	TC023H	26	1
4TC0100134	TC024H	17	1	4TC0100141	TC024H	24	1	4TC011A0127	TC023K	26	1
4TC0100134	TC024K	17	1	4TC0100141	TC024K	24	1	4TC011A0127	TC023S	26	1
4TC0100134	TC024S	17	1	4TC0100141	TC024S	24	1	4TC011A0127	TC024H	26	1
4TC0100135	TC021H	18	1	4TC0110114	TC022H	24	1	4TC011A0127	TC024K	26	1
4TC0100135	TC021K	13	1	4TC0110114	TC022K	24	1	4TC011A0127	TC024S	26	1
4TC0100135	TC022H	18	1	4TC0110114	TC022S	24	1	4TC012016	TC023H	38	1
4TC0100135	TC022K	18	1	4TC0110114	TC023H	24	1	4TC012016	TC023K	38	1
4TC0100135	TC022S	18	1	4TC0110114	TC023K	24	1	4TC012016	TC023S	38	1
4TC0100135	TC023H	18	1	4TC0110114	TC023S	24	1	4TC012016	TC024H	38	1
4TC0100135	TC023K	18	1	4TC01101151	TC021H	9	1	4TC012016	TC024K	38	1
4TC0100135	TC023S	18	1	4TC01101151	TC022H	36	1	4TC012016	TC024S	38	1
4TC0100135	TC024H	18	1	4TC01101151	TC022S	36	1	4TC021A0101	TC021H	38	1
4TC0100135	TC024K	18	1	4TC01101151	TC023S	9	1	4TC021A0101	TC021K	35	1
4TC0100135	TC024S	18	1	4TC01101151	TC024H	9	1	4TC021A0101	TC024H	2	1

UH9000F 副機型索引表 INDEX

物料編號	組	序號	單位用量	物料編號	組	序號	單位用量	物料編號	組	序號	單位用量
Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
4TC021A0101	TC024K	2	1	5212DF0009	GC060(1)	53	1	5212TP0015	GC061	60	1
4TC021A0101	TC024S	2	1	5212DF0009	GC061	53	1	5212TP0015	EG008	17	1
4TC0220102	PFE011	2	1	5212DF0015	BD081	47	1	5212TP0029	BT084	26	1
4TC0220102	TC022H	1	1	5212DF0016	GC061	64	1	5212TP0031	EG008	18	1
4TC0220102	TC022K	1	1	5212DF0404	GC060(1)	64	1	5212TP0038	GC060(1)	49	1
4TC0220102	TC022S	1	1	5212DG0001	UH90B3F	6	1	5212TP0038	GC061	49	1
4TC0220103	PFE011	1	1	5212DG0001	BH003	38	1	5212TP0041	UH9006F	10	1
4TC0220103	TC022H	3	1	5212DG0002	EG008	19	1	5212TP0042	UH9006F	11	1
4TC0220103	TC022K	3	1	5212DG0002	TB006	9	1	5212TP0044	UH90B3F	3	1
4TC0220103	TC022S	3	1	5212DG0004	EG008	20	1	5212TP0050	BT084	15	1
4TC0230102	TC023H	27	2	5212DG0005	UH9006F	14	1	5212TP0055	BT086	20	1
4TC0230102	TC023K	27	2	5212DG0005	UH9006F	18	1	5212TP0056	BT086	21	1
4TC0230102	TC023S	27	2	5212DG0125	SBL	5	1	5212TP0126	SBL	2	1
4TC0230102	TC024H	27	2	5212DG0201	BT086	16	1	5212TP0127	SBL	1	1
4TC0230102	TC024K	27	2	5212DG0201	BT084	21	1	5212TP0128	SBL	11	1
4TC0230102	TC024S	27	2	5212DG0301	BD081	49	1	5212TP0B02	UH90B3F	4	1
4TC0230103	TC023H	11	2	5212DG0401	GC060(1)	51	1	5212TP3401	BD081	45	1
4TC0230103	TC023K	11	2	5212DG0401	GC061	51	1	5212UL0003	TB005	12	1
4TC0230103	TC023S	42	2	5212DG0404	GC060(1)	62	1	5212UL0004	UH90B3F	5	1
4TC0230103	TC024H	42	2	5212DG0404	GC061	62	1	5212UL0006	UH9105F	5	1
4TC0230103	TC024K	11	2	5212DG0501	BD070	7	1	66440-7	UH9006F	1	1
4TC0230103	TC024S	42	2	5212DG0901	TB005	16	1	66440-8	BD081	31	1
4TC023A0105	TC022H	4	1	5212DG0B02	UH90B3F	7	1	66732-11	UH9006F	9	3
4TC023A0105	TC022K	4	1	5212DG1001	UH9105F	13	1	66732-14	BD081	37	2
4TC023A0105	TC022S	4	1	5212FD0003	BT086	18	1	66732-19	UH9105F	9	2
4TC023A0105	TC023H	2	1	5212FD0011	UH9006F	15	1	66732-9	UH90B3F	2	1
4TC023A0105	TC023K	2	1	5212FD0011	UH9006F	19	1	66814-2	FS003	44	1
4TC023A0105	TC023S	2	1	5212FD0014	GC060(1)	52	1	66820-1	FS003	9	1
4TC023A0106	TC023H	7	1	5212FD0014	GC061	52	1	66820-2	FS003	10	1
4TC023A0106	TC023K	7	1	5212FD0018	BD081	46	1	66911-1	FS003	1	1
4TC023A0106	TC023S	7	1	5212FD0019	GC061	63	1	66911-2	FS003	45	1
4TC023A0106	TC024H	7	1	5212FD0404	GC060(1)	63	1	66911-3	FS003	46	1
4TC023A0106	TC024K	7	1	5212LL0001	BT086	26	1	66958-1	FS003	4	1
4TC023A0106	TC024S	7	1	5212LL0002	TB005	13	1	66958-2	FS003	5	1
4TC0260204	TC021H	10	1	5212LL0002	UH9105F	17	1	8FK64281210A	GC060(2)	12	2
4TC0260204	TC022H	35	1	5212LL0003	BT086	25	1	8FK64281510A	GC060(2)	6	2
4TC0260204	TC022S	35	1	5212NC0007	UH9006F	6	1	8MA04280307A	BL073	16	1
4TC0260204	TC023S	10	1	5212NC0008	UH9006F	7	1	8MA04280307A	BL074	16	1
4TC0260204	TC024H	10	1	5212NC1001	UH9105F	7	1	8MA04280307A	FS003	54	3
4TC0260204	TC024S	10	1	5212NC3401	BD081	36	1	8MA05320408A	BL073	20	3
4TC0260205	TC021H	11	1	5212NG0006	BD081	25	1	8MA05320408A	BL074	20	3
4TC0260205	TC022H	34	1	5212NG0007	BD081	24	1	8MA05320408A	GC060(1)	38	3
4TC0260205	TC022S	34	1	5212PF0014	UH9006F	13	1	8MA05320408A	GC061	38	3
4TC0260205	TC023S	11	1	5212PF0015	UH9006F	12	1	8MA05320408A	EF006	47	1
4TC0260205	TC024H	11	1	5212PF0201	BT086	15	1	8MA05320408A	EF007	12	1
4TC0260205	TC024S	11	1	5212PF0201	BT084	16	1	8MA05320408A	EF007	36	1
4TT-S34032	TC021H	35	1	5212PF0201	SBL	3	1	8MA05320408A	TB005	35	1
4TT-S34032	TC021K	32	1	5212PF0202	BT086	23	1	8MA06400510A	BL073	2	1
4TT-S34033	TC021H	36	1	5212PF0202	BT084	27	1	8MA06400510A	BL074	2	1
4TT-S34033	TC021K	33	1	5212PF0202	SBL	4	1	8MA06400510A	GC060(1)	42	1
5210CL63416	BD081	40	2	5212PF0302	BD081	43	1	8MA06400510A	GC061	42	1
5212AF0001	UH9006F	17	1	5212PF0402	GC060(1)	50	1	8MA06400510A	EF006	29	1
5212AF0001	UH9006F	21	1	5212PF0404	GC060(1)	61	1	8MA06400510A	EF007	49	1
5212AF0001	BT086	17	1	5212PF0601	GC061	69	1	8MA08500612A	GC060(2)	3	3
5212AF0001	GC060(1)	54	1	5212PF0601	EG008	21	1	8MA08500612A	FS003	47	11
5212AF0001	GC061	54	1	5212PF0701	GC061	50	1	8MA10800714A	FS003	7	12
5212AF0005	BD081	48	1	5212PF0703	GC061	65	1	8MB02160404A	BD081	32	1
5212DF0002	UH9006F	16	1	5212PF0703	EG008	22	1	8MB03200305A	TC021H	25	2
5212DF0002	UH9006F	20	1	5212PF0B02	UH90B3F	1	1	8MB03200305A	TC021K	20	2
5212DF0004	BT086	19	1	5212TP0015	GC060(1)	60	1	8MB03200305A	TC024H	25	2

UH9000F 副機型索引表 INDEX

物料編號	組	序號	單位用量	物料編號	組	序號	單位用量	物料編號	組	序號	單位用量
Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
8MB03200305A	TC024K	25	2	8MC04280607D	GC060(1)	23	1	8MM04280807A	TC023H	30	1
8MB03200305A	TC024S	25	2	8MC04280607D	GC061	23	1	8MM04280807A	TC023K	30	1
8MB03200405A	TC021H	33	2	8MC04280607D	SBL	10	1	8MM04280807A	TC023S	30	1
8MB03200405A	TC021K	28	2	8MC04280607D	TC021H	8	2	8MM04280807A	TC024H	30	1
8MB03200405A	TC022H	9	2	8MC04280607D	TC022S	41	2	8MM04280807A	TC024K	30	1
8MB03200405A	TC022K	9	2	8MC04280607D	TC023S	53	2	8MM04280807A	TC024S	30	1
8MB03200405A	TC022S	9	2	8MC04280607D	TC024H	8	2	8MM04281207A	EF006	31	2
8MB03200405A	TC022S	50	2	8MC04280607D	TC024S	53	2	8MM04281207A	EF007	50	2
8MB03200405A	TC023H	33	2	8MC04280608D	TC022H	25	2	8MM05320809A	EF006	8	2
8MB03200405A	TC023K	33	2	8MC04280608D	TC022H	37	2	8MM05320809A	EF007	8	2
8MB03200405A	TC023S	33	2	8MC04280608D	TC022K	25	2	8MM05321609A	EF006	33	2
8MB03200405A	TC024H	33	2	8MC04280608D	TC022S	25	2	8MM05321609A	EF007	22	2
8MB03200405A	TC024K	33	2	8MC04280608D	TC023H	25	2	8MM05322109A	TC023H	32	2
8MB03200405A	TC024S	33	2	8MC04280608D	TC023K	25	2	8MM05322109A	TC023K	32	2
8MB03200406A	AG007	8	1	8MC04280608D	TC023S	25	2	8MM05322109A	TC023S	32	2
8MB03200406A	AG008	8	1	8MC04280807D	TB005	3	1	8MM05322109A	TC024H	32	2
8MB03200406A	TC021H	16	2	8MC04280807D	TB006	3	1	8MM05322109A	TC024K	32	2
8MB03200406A	TC021K	11	2	8MC04280807D	FS003	51	4	8MM05322109A	TC024S	32	2
8MB03200406A	TC022H	16	2	8MC04280807D	TC022S	37	3	8MM05324507A	EF007	11	1
8MB03200406A	TC022K	16	2	8MC04280807D	TC023S	8	3	8MM06401210A	PFE011	7	3
8MB03200406A	TC022S	16	2	8MC04280807D	TC024S	8	3	8MM06401210A	EF006	19	4
8MB03200406A	TC023H	16	2	8MC04281007D	BL073	19	2	8MM06401210A	EF007	19	4
8MB03200406A	TC023K	16	2	8MC04281007D	BL074	19	2	8MM06401210A	TC021H	12	2
8MB03200406A	TC023S	16	2	8MC04281007D	GC060(1)	44	2	8MM06401210A	TC021H	27	4
8MB03200406A	TC024H	16	2	8MC04281007D	GC061	44	2	8MM06401210A	TC021K	22	4
8MB03200406A	TC024K	16	2	8MC04281207D	BH003	11	1	8MM06401210A	TC021K	30	2
8MB03200406A	TC024S	16	2	8MC04281207D	BD070	4	1	8MM06401210A	TC022H	12	2
8MB03200606A	TB005	7	2	8MC04281207D	EG008	14	1	8MM06401210A	TC022H	27	7
8MB03200606A	BD081	26	4	8MC04281207D	EF006	45	1	8MM06401210A	TC022K	12	2
8MB03200606K	TC021H	20	2	8MC04281207D	EF007	34	1	8MM06401210A	TC022K	27	7
8MB03200606K	TC021K	15	2	8MC04281207D	TB005	33	1	8MM06401210A	TC022S	12	2
8MB03200606K	TC022H	20	2	8MC04281207D	BD081	14	1	8MM06401210A	TC022S	27	7
8MB03200606K	TC022K	20	2	8MC04281207D	BD081	27	1	8MM06401210A	TC023H	12	2
8MB03200606K	TC022S	20	2	8MC04281407D	GC060(1)	33	1	8MM06401210A	TC023K	12	2
8MB03200606K	TC023H	20	2	8MC04281407D	GC061	33	1	8MM06401210A	TC023S	12	2
8MB03200606K	TC023K	20	2	8MC04281607D	AG007	7	1	8MM06401210A	TC024H	12	2
8MB03200606K	TC023S	20	2	8MC05321209D	EF006	27	3	8MM06401210A	TC024K	12	2
8MB03200606K	TC024H	20	2	8MC95300808E	TC021H	34	2	8MM06401210A	TC024S	12	2
8MB03200606K	TC024K	20	2	8MC95300808E	TC021K	29	2	8MM06404310B	EF006	17	1
8MB03200606K	TC024S	20	2	8MC95300808E	TC022H	10	2	8MM06404310B	EF007	17	1
8MB03200806K	TB006	6	2	8MC95300808E	TC022K	10	2	8MM08501613A	GC060(2)	22	3
8MB03200806K	BD081	44	1	8MC95300808E	TC022S	10	2	8MM08504013A	FS003	55	3
8MB04280608A	GC060(1)	37	1	8MC95300808E	TC022S	51	2	8MM08504513A	FS003	48	2
8MB04280608A	GC061	37	1	8MC95300808E	TC023H	34	2	8MM08506013A	FS003	49	3
8MB04280713A	BD081	30	2	8MC95300808E	TC023K	34	2	8MN03200300A	EF006	51	2
8MB04280807D	BL073	32	2	8MC95300808E	TC023S	34	2	8MN03200300A	EF007	40	2
8MB04280807D	BL074	32	2	8MC95300808E	TC024H	34	2	8MN03200300A	TB005	9	2
8MB04282207B	AG008	11	1	8MC95300808E	TC024K	34	2	8MN04280400A	GC060(1)	30	1
8MB05323009B	GC060(1)	31	1	8MC95300808E	TC024S	34	2	8MN04280400A	GC061	30	1
8MB05323009B	GC061	31	1	8ME02160405A	BT086	7	1	8MN05320500E	EF006	5	6
8MC03202006D	TC023H	39	2	8ME03200606D	BT086	3	4	8MN05320500E	EF007	5	6
8MC03202006D	TC023K	39	2	8ME04281008A	FS003	53	3	8MN06400800A	EF006	20	3
8MC03202006D	TC023S	39	2	8MH05320400A	GC060(1)	20	4	8MN06400800A	EF007	42	3
8MC03202006D	TC024H	39	2	8MH05320400A	GC061	20	4	8MN06400800C	EF006	12	2
8MC03202006D	TC024K	39	2	8MK05321308C	BD081	41	2	8MP06401011A	TC023H	36	2
8MC03202006D	TC024S	39	2	8MM04280807A	TC021H	30	1	8MP06401011A	TC023K	36	2
8MC04280507D	EF006	10	4	8MM04280807A	TC021K	25	1	8MP06401011A	TC023S	36	2
8MC04280507D	EF007	10	4	8MM04280807A	TC022H	30	1	8MP06401011A	TC024H	36	2
8MC04280607D	BT086	30	1	8MM04280807A	TC022K	30	1	8MP06401011A	TC024K	36	2
8MC04280607D	BT084	32	1	8MM04280807A	TC022S	30	1	8MP06401011A	TC024S	36	2

UH9000F 副機型索引表 INDEX

物料編號	組	序號	單位用量	物料編號	組	序號	單位用量	物料編號	組	序號	單位用量
Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.	Parts NO.	Group	Rer.No.	Amt. Req.
8SA44400307A	UH9006F	5	1	8WD45001900A	TC024H	4	2				
8SA44400307A	BH003	5	1	8WD45001900A	TC024K	4	2				
8SA44400307A	EG008	16	1	8WD45001900A	TC024S	4	2				
8SA44400307A	EF006	39	1	8WE45002100A	TC021H	7	3				
8SA44400307A	EF007	28	1	8WE45002100A	TC021K	5	3				
8SA44400307A	TB005	27	1	90PW030	TB005	11	2				
8SA44400307A	BD081	51	1	90PW040	EF006	30	3				
8SA64240511A	GC060(1)	27	1	90PW040	EF007	20	3				
8SA64240511A	GC061	27	1	90PW040	TB005	23	1				
8SB24560205A	BT084	3	2	90PW080	GC060(2)	4	3				
8SB24560205A	BT084	5	6	90PW083002	FS003	57	3				
8SB24560504A	BH003	18	1	90PW1001	FS003	6	12				
8SB24560604B	BH003	24	3	90SL0220	GC060(2)	14	1				
8SB32440305A	BH003	31	1	90SW070	TC021H	32	2				
8SB32440505A	BH003	17	2	90SW070	TC021K	27	2				
8SB32440505A	EF006	44	1	90SW070	TC022H	8	2				
8SB32440505A	EF007	33	1	90SW070	TC022K	8	2				
8SB32440505A	TB005	32	1	90SW070	TC022S	8	2				
8SB32440605K	EG008	11	1	90SW080	FS003	56	3				
8SB32440704A	BH003	32	1								
8SB32440705A	BH003	10	1								
8SB36400505A	BD070	14	4								
8SB36400708A	GC060(1)	18	2								
8SB36400708A	GC061	18	2								
8SB44400606A	GC060(1)	15	1								
8SB44400606A	GC061	15	1								
8SB44400608K	BL073	35	1								
8SB44400608K	BT084	10	2								
8SB44400608K	GC060(1)	58	1								
8SB44400608K	GC061	58	1								
8SB44400608K	GC061	66	2								
8SB44400706B	GC060(1)	6	2								
8SB44400706B	GC061	6	2								
8SC32440406A	BH003	8	1								
8SC32440406A	EF006	42	1								
8SC32440406A	EF007	31	1								
8SC32440406A	TB005	30	1								
8SC36400707D	EG008	4	2								
8SC36400707D	EG008	5	1								
8SC36401307D	BH003	23	1								
8SC44400908E	EG008	8	1								
8SC44401007F	GC060(2)	11	1								
8SC44401109E	BH003	3	1								
8SC44401109E	EF006	37	1								
8SC44401109E	EF007	26	1								
8SC44401109E	TB005	25	1								
8SC64401713F	GC060(2)	17	1								
8SH32440300A	UH9006F	8	3								
8SH32440300A	UH9105F	8	2								
8SH32440300A	BD081	35	2								
8SH44400500A	GC060(1)	12	2								
8SH44400500A	GC060(1)	16	1								
8SH44400500A	GC061	12	2								
8SH44400500A	GC061	16	1								
8SK44400605D	BD081	39	2								
8SK44400907D	BH003	13	2								
8SK64401009A	GC060(2)	21	1								
8WD45001900A	TC023H	4	2								
8WD45001900A	TC023K	4	2								
8WD45001900A	TC023S	4	2								



NTD77 / TC026
FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、 Elastic hemmer)



UHU9304-243-M14 / TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



精機機械廠股份有限公司
CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

The specifications and / or appearances of the equipments described in
this catalogue are subject to change without further notice.

本目錄所述產品, 因更新或改良, 可能不經事前預告, 而對產品之外觀, 規格, 內容進行修改, 特此聲明敬請鑒諒。