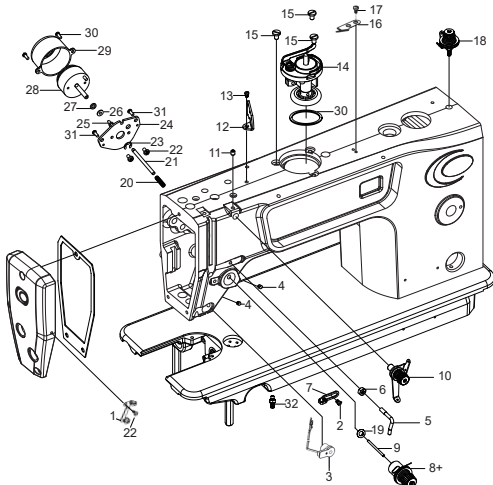
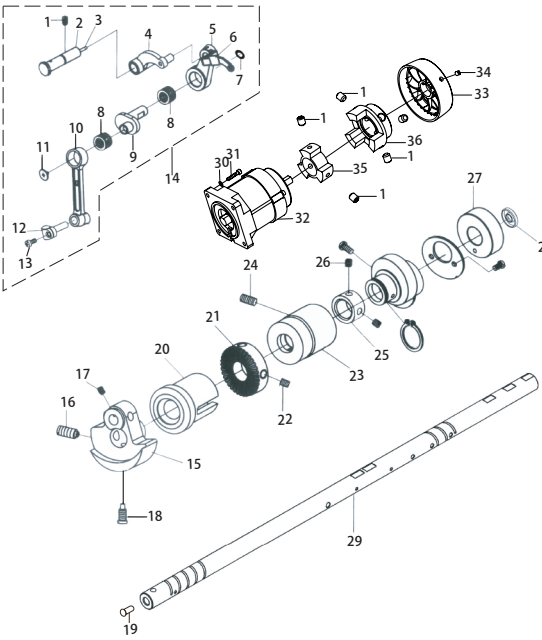
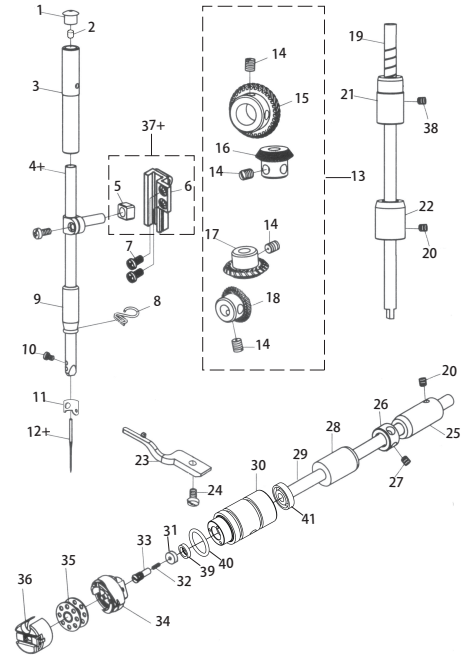
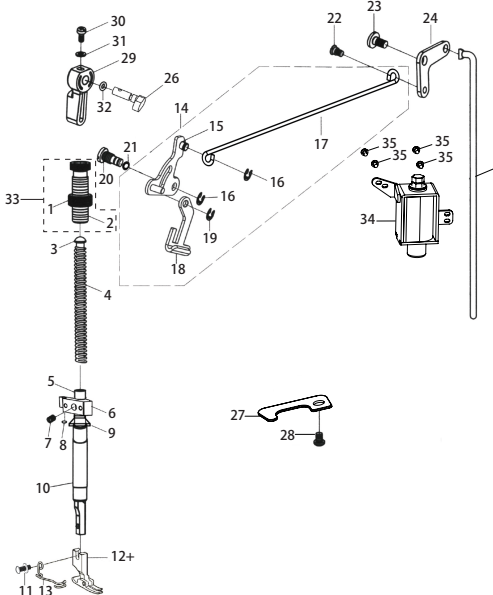
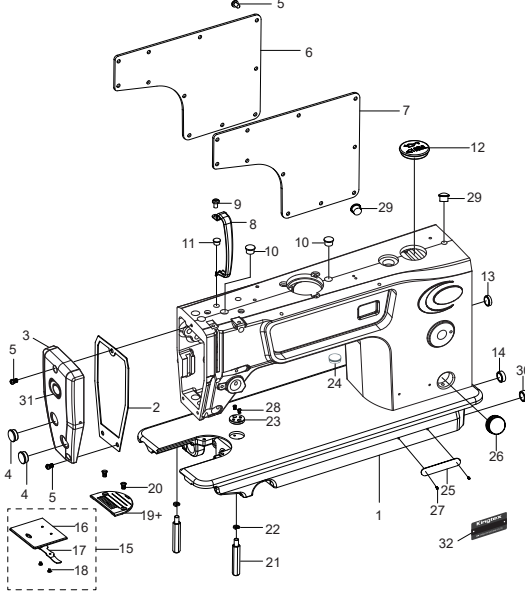
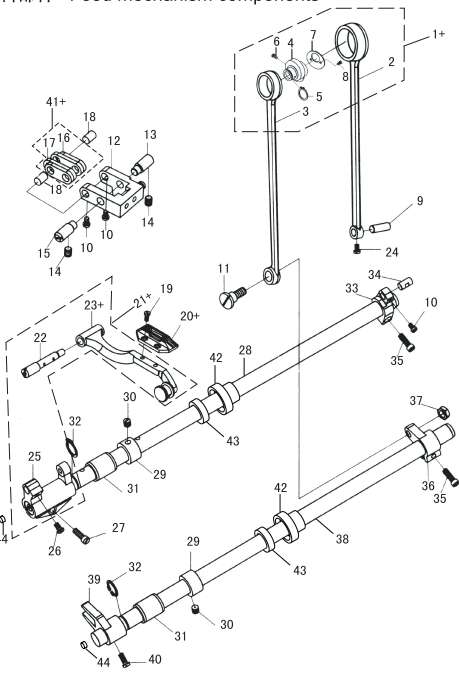
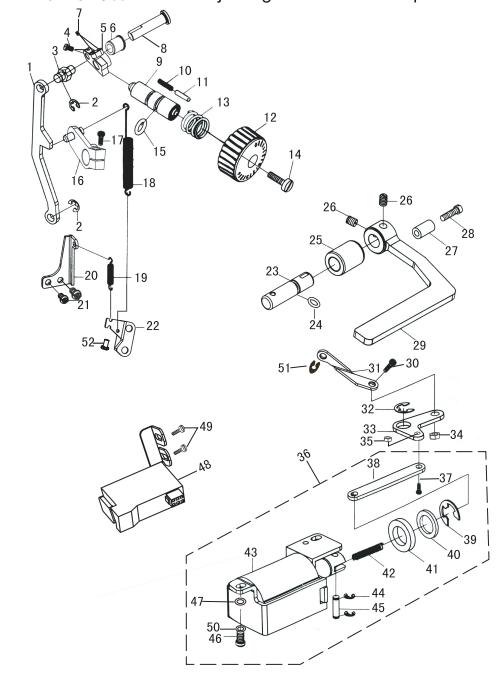
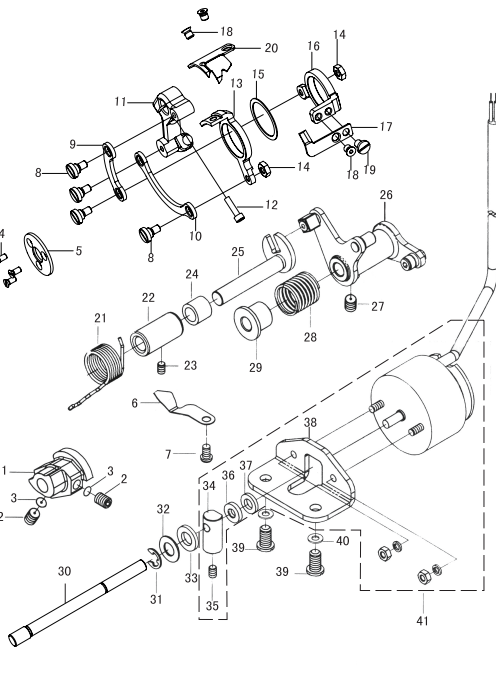
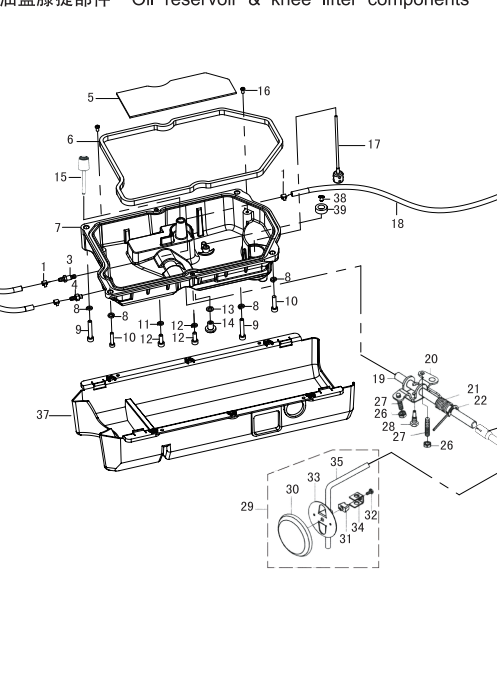
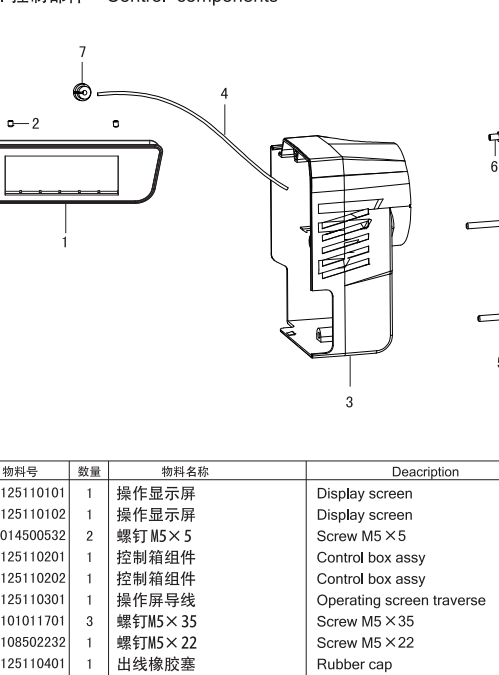


零件手册 PARTS BOOK 选购零件部件时，请注明序号，件号。 Please confirm the relative applications Ref. No,part No. when buying the parts.	2. 夹线、绕线部件 Thread tension & bobbin winder components 	3. 上轴挑线杆部件 Main shaft & thread take-up components 	4. 针杆、旋梭部件 Needle bar & hook components 	5. 压料、松线部件 Presser bar & tension release components 																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
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T6	23	K101012601	1	卷边器座	Edeg winding device	24	K125012401	1	电线过线圈	Thread guide ring	25	K125012801	1	商标牌	Brand	26	K124120901	1	油窗视窗	Oil window	27	K115012501	4	型号牌铆钉	Rivet	28	K101013201	2	螺钉SM4.37-40×5.5	Screw SM4.37-40×5.5	29	K101013301	2	孔塞8.8	Rubber plug 8.8	30	K125013001	2	孔塞15.3	Rubber plug 15.3	31	66488-1	1	铭板	Plate	32	66489-2	1	车型铭板	Model Plate	<table> <tr> <th>序号</th><th>物料号</th><th>数量</th><th>物料名称</th><th>Deacription</th></tr> <tr><td>1</td><td>K101020101</td><td>1</td><td>左线钩</td><td>Arm thread guide left</td></tr> <tr><td>2</td><td>K101020201</td><td>2</td><td>螺钉SM4.37-40×6</td><td>Screw SM4.37-40×6</td></tr> <tr><td>3</td><td>K102020107</td><td>1</td><td>电子夹线器</td><td>Electronic thread damp</td></tr> <tr><td>4</td><td>K101020401</td><td>2</td><td>螺钉SM5.95-28×7</td><td>Screw SM5.95-28×7</td></tr> <tr><td>5</td><td>K115090501</td><td>1</td><td>缓线调节钩</td><td>Slow adjusting hook</td></tr> <tr><td>6</td><td>K115111601</td><td>1</td><td>螺母SM4.37-40</td><td>Nut SM4.37-40</td></tr> <tr><td>7</td><td>K115090701</td><td>1</td><td>右线钩</td><td>Arm thread guide right</td></tr> <tr><td>8+</td><td>K101020801</td><td>1</td><td>夹线器组件M</td><td>Therad tension asm M</td></tr> <tr><td>8+</td><td>K101020802</td><td>1</td><td>夹线器组件H</td><td>Therad tension asm H</td></tr> <tr><td>9</td><td>K101022001</td><td>1</td><td>松线辅钉</td><td>Tension release supportting pin</td></tr> <tr><td>10</td><td>K101022101</td><td>1</td><td>调线夹线器组件</td><td>Thread tension assy</td></tr> <tr><td>11</td><td>K101022201</td><td>1</td><td>螺钉SM4.76-28×6</td><td>Screw SM4.76-28×6</td></tr> <tr><td>12</td><td>K115090301</td><td>1</td><td>穿线板</td><td>Thread guide plate</td></tr> <tr><td>13</td><td>K101010901</td><td>1</td><td>螺钉SM4.76-28×6</td><td>Screw SM4.76-28×6</td></tr> <tr><td>14</td><td>K101022501</td><td>1</td><td>绕线器组件</td><td>Bobbin winder unit</td></tr> <tr><td>15</td><td>K101022601</td><td>3</td><td>螺钉M5×10</td><td>Screw M5×10</td></tr> 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<tr><td>27</td><td>K169093901</td><td>1</td><td>缓冲垫6.5×2</td><td>Cushion pad 6.5×2</td></tr> <tr><td>28</td><td>K691220000</td><td>1</td><td>挺线电磁铁</td><td>Elec.tension release assy</td></tr> <tr><td>29</td><td>K169123001</td><td>1</td><td>电磁铁罩</td><td>Solenoid cover</td></tr> <tr><td>30</td><td>K125023001</td><td>1</td><td>绕线器垫圈</td><td>Washer</td></tr> <tr><td>31</td><td>K062500816</td><td>2</td><td>螺钉M5×8</td><td>Screw M5×8</td></tr> <tr><td>32</td><td>K125101801</td><td>2</td><td>回油接头</td><td>Oil return joint</td></tr> </table>	序号	物料号	数量	物料名称	Deacription	1	K101020101	1	左线钩	Arm thread guide left	2	K101020201	2	螺钉SM4.37-40×6	Screw SM4.37-40×6	3	K102020107	1	电子夹线器	Electronic thread damp	4	K101020401	2	螺钉SM5.95-28×7	Screw SM5.95-28×7	5	K115090501	1	缓线调节钩	Slow adjusting hook	6	K115111601	1	螺母SM4.37-40	Nut SM4.37-40	7	K115090701	1	右线钩	Arm thread guide right	8+	K101020801	1	夹线器组件M	Therad tension asm M	8+	K101020802	1	夹线器组件H	Therad tension asm H	9	K101022001	1	松线辅钉	Tension release supportting pin	10	K101022101	1	调线夹线器组件	Thread tension assy	11	K101022201	1	螺钉SM4.76-28×6	Screw SM4.76-28×6	12	K115090301	1	穿线板	Thread guide plate	13	K101010901	1	螺钉SM4.76-28×6	Screw SM4.76-28×6	14	K101022501	1	绕线器组件	Bobbin winder unit	15	K101022601	3	螺钉M5×10	Screw M5×10	16	K101022701	1	割线刀	Cutter	17	K101022801	2	螺钉SM3.57-40×6	Screw SM3.57-40×6	18	K101022901	1	绕线器夹线组件	Bobbin thread tension asm	19	K101023001	1	松线辅钉密封圈	Rubberring	20	K169122701	1	松线杆复位簧	Tension release return spring	21	K168070901	1	松线销	Tension release pin	22	K062400616	3	螺钉M4×6	Screw M4×6	23	K048040343	1	挡圈E4	Retaining ring E4	24	K168070861	1	电磁铁安装板	Solenoid setting plate	25	K018400632	1	六角螺栓M4×6	Hex bolts M4×6	26	K025040336	1	大垫圈M4	Big washer M4	27	K169093901	1	缓冲垫6.5×2	Cushion pad 6.5×2	28	K691220000	1	挺线电磁铁	Elec.tension release assy	29	K169123001	1	电磁铁罩	Solenoid cover	30	K125023001	1	绕线器垫圈	Washer	31	K062500816	2	螺钉M5×8	Screw M5×8	32	K125101801	2	回油接头	Oil return joint	<table> <tr> 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<tr><td>11</td><td>K101031101</td><td>1</td><td>挑线曲柄左旋螺钉</td><td>Screw (left twist)</td></tr> <tr><td>12</td><td>K101031201</td><td>1</td><td>针杆连接柱</td><td>Needle bar connection</td></tr> <tr><td>13</td><td>K101031301</td><td>1</td><td>螺钉SM3.57-40×7</td><td>Screw SM3.57-40×7</td></tr> <tr><td>14</td><td>K101031401</td><td>1</td><td>挑线杆组件</td><td>Thread take-up lever asm</td></tr> <tr><td>15</td><td>K101031501</td><td>1</td><td>针杆曲柄</td><td>Counter weight</td></tr> <tr><td>16</td><td>K101031601</td><td>1</td><td>螺钉SM7.14-28×16</td><td>Screw SM7.14-28×16</td></tr> <tr><td>17</td><td>K101031701</td><td>2</td><td>螺钉SM6.35-40×6</td><td>Screw SM6.35-40×6</td></tr> <tr><td>18</td><td>K101031801</td><td>1</td><td>螺钉SM7.14-28×15.5</td><td>Screw SM7.14-28×15.5</td></tr> <tr><td>19</td><td>K101031901</td><td>1</td><td>孔塞6.8</td><td>Rubber Plug 6.8</td></tr> <tr><td>20</td><td>K101032001</td><td>1</td><td>上轴前轴套</td><td>Main shaft front bushing</td></tr> <tr><td>21</td><td>K101032101</td><td>1</td><td>绕线器驱动轮</td><td>Bobbin winder driving wheel</td></tr> <tr><td>22</td><td>K012060832</td><td>2</td><td>螺钉M6×8</td><td>Screw M6×8</td></tr> <tr><td>23</td><td>K101032301</td><td>1</td><td>上轴中轴套</td><td>Bushing intermediate</td></tr> <tr><td>24</td><td>K101032401</td><td>1</td><td>螺钉SM5.95-28×10</td><td>Screw SM5.95-28×10</td></tr> <tr><td>25</td><td>K115024701</td><td>1</td><td>上轴挡圈</td><td>Thrust collar</td></tr> <tr><td>26</td><td>K115024801</td><td>2</td><td>螺钉SM6.35-40×8</td><td>Screw SM6.35-40×8</td></tr> <tr><td>27</td><td>K101032701</td><td>1</td><td>上轴后轴套</td><td>Main shaft bushing rear</td></tr> <tr><td>28</td><td>K115024001</td><td>1</td><td>上轴后轴套油封</td><td>Oil seal</td></tr> <tr><td>29</td><td>K125032901</td><td>1</td><td>上轴</td><td>Main shaft</td></tr> <tr><td>30</td><td>K028060246</td><td>4</td><td>弹簧垫圈</td><td>Spring washer</td></tr> <tr><td>31</td><td>K018502032</td><td>4</td><td>螺钉M5×20</td><td>Screw M5×20</td></tr> <tr><td>32</td><td>K125030501</td><td>1</td><td>马达组件</td><td>Motor rotor assy</td></tr> <tr><td>33</td><td>K125033301</td><td>1</td><td>手轮</td><td>Hand wheel assy</td></tr> <tr><td>34</td><td>K012501032</td><td>2</td><td>螺钉M5×10</td><td>Screw M5×10</td></tr> <tr><td>35</td><td>K102030701</td><td>1</td><td>联轴器L</td><td>Coupling,L</td></tr> <tr><td>36</td><td>K125033601</td><td>1</td><td>联轴器R</td><td>Coupling,R</td></tr> </table>	序号	物料号	数量	物料名称	Deacription	1	K014600832	7	螺钉M6×8	Screw M6×8	2	K101030201	1	挑线连杆销	Thread take-up pin	3	K101092201	1	油线	Oil wick	4	K101030401	1	挑线连杆	Thread take-up lever	5	K101030501	1	挑线杆	Thread take-up bar	6	K101030601	1	挑线杆防油套	Thread take-up bar oil set	7	K115021401	1	垫圈8×15.5	Washer	8	K101030801	2	挑线杆滚针轴承	Needle bearing	9	K101030901	1	挑线曲柄	Needle bar crank	10	K101031001	1	针杆连杆	Needle bar connecting rod	11	K101031101	1	挑线曲柄左旋螺钉	Screw (left twist)	12	K101031201	1	针杆连接柱	Needle bar connection	13	K101031301	1	螺钉SM3.57-40×7	Screw SM3.57-40×7	14	K101031401	1	挑线杆组件	Thread take-up lever asm	15	K101031501	1	针杆曲柄	Counter weight	16	K101031601	1	螺钉SM7.14-28×16	Screw SM7.14-28×16	17	K101031701	2	螺钉SM6.35-40×6	Screw SM6.35-40×6	18	K101031801	1	螺钉SM7.14-28×15.5	Screw SM7.14-28×15.5	19	K101031901	1	孔塞6.8	Rubber Plug 6.8	20	K101032001	1	上轴前轴套	Main shaft front bushing	21	K101032101	1	绕线器驱动轮	Bobbin winder driving wheel	22	K012060832	2	螺钉M6×8	Screw M6×8	23	K101032301	1	上轴中轴套	Bushing intermediate	24	K101032401	1	螺钉SM5.95-28×10	Screw SM5.95-28×10	25	K115024701	1	上轴挡圈	Thrust collar	26	K115024801	2	螺钉SM6.35-40×8	Screw SM6.35-40×8	27	K101032701	1	上轴后轴套	Main shaft bushing rear	28	K115024001	1	上轴后轴套油封	Oil seal	29	K125032901	1	上轴	Main shaft	30	K028060246	4	弹簧垫圈	Spring washer	31	K018502032	4	螺钉M5×20	Screw M5×20	32	K125030501	1	马达组件	Motor rotor assy	33	K125033301	1	手轮	Hand wheel assy	34	K012501032	2	螺钉M5×10	Screw M5×10	35	K102030701	1	联轴器L	Coupling,L	36	K125033601	1	联轴器R	Coupling,R	<table> <tr> 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<tr><td>9+</td><td>K101040902</td><td>1</td><td>针杆下衬套H</td><td>Needle bar bushing lowerH</td></tr> <tr><td>10</td><td>K101041001</td><td>1</td><td>支针螺钉SM3.17-44×4.5</td><td>Screw SM3.17-44×4.5</td></tr> <tr><td>11</td><td>K101041101</td><td>1</td><td>针杆过线环</td><td>Needle bar thread guide ring</td></tr> <tr><td>12+</td><td>K115024101</td><td>1</td><td>机针 (DBXI)#14</td><td>Needle (DBXI)#14</td></tr> <tr><td>12+</td><td>K115024102</td><td>1</td><td>机针 (DPX5)#22</td><td>Needle (DPX5)#22</td></tr> <tr><td>13</td><td>K115072501</td><td>1</td><td>伞齿轮组件</td><td>Gear and pinion asm</td></tr> <tr><td>14</td><td>K101041401</td><td>1</td><td>上轴伞齿轮</td><td>Gear</td></tr> <tr><td>15</td><td>K101041501</td><td>8</td><td>螺钉SM6.35-40×8</td><td>Screw SM6.35-40×8</td></tr> <tr><td>16</td><td>K101041601</td><td>1</td><td>竖轴上伞齿轮</td><td>Pinion</td></tr> <tr><td>17</td><td>K101041701</td><td>1</td><td>竖轴下伞齿轮</td><td>Gear</td></tr> <tr><td>18</td><td>K101041801</td><td>1</td><td>下轴伞齿轮</td><td>Pinion</td></tr> <tr><td>19</td><td>K101041901</td><td>1</td><td>竖轴</td><td>Upright shaft</td></tr> <tr><td>20</td><td>K101032401</td><td>1</td><td>螺钉SM5.95-28×10</td><td>Screw SM5.95-28×10</td></tr> <tr><td>21</td><td>K101042101</td><td>1</td><td>竖轴上轴套</td><td>Upright shaft bushing,upper</td></tr> <tr><td>22</td><td>K101042201</td><td>1</td><td>竖轴下轴套</td><td>Upright shaft bushing,lower</td></tr> <tr><td>23</td><td>K115072201</td><td>1</td><td>旋梭定位钩</td><td>Bobbing case holder</td></tr> <tr><td>24</td><td>K125042401</td><td>1</td><td>螺钉SM4.37-40×8</td><td>Screw SM4.37-40×8</td></tr> <tr><td>25</td><td>K101042501</td><td>1</td><td>下轴后轴套</td><td>Bushing rear</td></tr> <tr><td>26</td><td>K101042601</td><td>1</td><td>下轴挡圈</td><td>Thrust collar</td></tr> <tr><td>27</td><td>K101042701</td><td>2</td><td>螺钉SM4.37-40×5</td><td>Screw SM4.37-40×5</td></tr> <tr><td>28</td><td>K115073201</td><td>1</td><td>下轴中轴套</td><td>Bushing middle</td></tr> <tr><td>29</td><td>K101041901</td><td>1</td><td>下轴</td><td>Lower shaft</td></tr> <tr><td>30</td><td>K168051401</td><td>1</td><td>泵轴套</td><td>Pump sleeve</td></tr> <tr><td>31</td><td>K115073401</td><td>1</td><td>油封</td><td>Oil seal</td></tr> <tr><td>32</td><td>K115071901</td><td>1</td><td>下轴限油芯</td><td>Oil wick</td></tr> <tr><td>33</td><td>K115071401</td><td>1</td><td>下轴限油螺钉</td><td>Oil seal screw</td></tr> <tr><td>34</td><td>K115072301</td><td>1</td><td>旋梭组件</td><td>Hook asm</td></tr> <tr><td>35</td><td>K115072401</td><td>1</td><td>梭心</td><td>Bobbin</td></tr> <tr><td>36</td><td>K115072701</td><td>1</td><td>梭心套组件</td><td>Bobbin case asm</td></tr> <tr><td>37+</td><td>K101043701</td><td>1</td><td>针杆滑块槽组件M</td><td>Needle bar guide grooreM</td></tr> <tr><td>37+</td><td>K101043702</td><td>1</td><td>针杆滑块槽组件H</td><td>Needle bar guide grooreH</td></tr> <tr><td>38</td><td>K014760432</td><td>1</td><td>螺钉SM5.95-28×4</td><td>Screw SM5.95-28×4</td></tr> <tr><td>39</td><td>K115071601</td><td>1</td><td>油封7×12×5</td><td>Oil seal 7×12×5</td></tr> <tr><td>40</td><td>K125044001</td><td>2</td><td>O型圈19.5×2.6</td><td>O ring 19.5×2.6</td></tr> <tr><td>41</td><td>K125044101</td><td>1</td><td>油封7.5×22×7.4</td><td>Oil seal 7.5×22×7.4</td></tr> </table>	序号	物料号	数量	物料名称	Deacription	1	K115010801	1	针杆上轴套孔塞	Cap	2	K101040201	1	油毡7.8×6	Felt	3	K101040301	1	针杆上轴套	Needle bar bushing upper	4+	K101040401	1	针杆M	Needle bar,M	4+	K101040402	1	针杆H	Needle bar,H	5	K101040501	1	针杆连接柱滑块	Slide block	6	K101040601	1	针杆导架槽座	Needle bar guide groove	7	K115024601	2	螺钉SM3.57-40×6	Screw SM3.57-40×6	8	K101040801	1	针杆下衬套线钩	Needle bar thread guide	9+	K101040901	1	针杆下衬套M	Needle bar bushing lowerM	9+	K101040902	1	针杆下衬套H	Needle bar bushing lowerH	10	K101041001	1	支针螺钉SM3.17-44×4.5	Screw SM3.17-44×4.5	11	K101041101	1	针杆过线环	Needle bar thread guide ring	12+	K115024101	1	机针 (DBXI)#14	Needle (DBXI)#14	12+	K115024102	1	机针 (DPX5)#22	Needle (DPX5)#22	13	K115072501	1	伞齿轮组件	Gear and pinion asm	14	K101041401	1	上轴伞齿轮	Gear	15	K101041501	8	螺钉SM6.35-40×8	Screw SM6.35-40×8	16	K101041601	1	竖轴上伞齿轮	Pinion	17	K101041701	1	竖轴下伞齿轮	Gear	18	K101041801	1	下轴伞齿轮	Pinion	19	K101041901	1	竖轴	Upright shaft	20	K101032401	1	螺钉SM5.95-28×10	Screw SM5.95-28×10	21	K101042101	1	竖轴上轴套	Upright shaft bushing,upper	22	K101042201	1	竖轴下轴套	Upright shaft bushing,lower	23	K115072201	1	旋梭定位钩	Bobbing case holder	24	K125042401	1	螺钉SM4.37-40×8	Screw SM4.37-40×8	25	K101042501	1	下轴后轴套	Bushing rear	26	K101042601	1	下轴挡圈	Thrust collar	27	K101042701	2	螺钉SM4.37-40×5	Screw SM4.37-40×5	28	K115073201	1	下轴中轴套	Bushing middle	29	K101041901	1	下轴	Lower shaft	30	K168051401	1	泵轴套	Pump sleeve	31	K115073401	1	油封	Oil seal	32	K115071901	1	下轴限油芯	Oil wick	33	K115071401	1	下轴限油螺钉	Oil seal screw	34	K115072301	1	旋梭组件	Hook asm	35	K115072401	1	梭心	Bobbin	36	K115072701	1	梭心套组件	Bobbin case asm	37+	K101043701	1	针杆滑块槽组件M	Needle bar guide grooreM	37+	K101043702	1	针杆滑块槽组件H	Needle bar guide grooreH	38	K014760432	1	螺钉SM5.95-28×4	Screw 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<tr><td>9</td><td>K101050901</td><td>1</td><td>防油圈</td><td>Oil ring</td></tr> <tr><td>10</td><td>K101051001</td><td>1</td><td>压杆衬套</td><td>Presser bar bushing lower</td></tr> <tr><td>11</td><td>K115031001</td><td>1</td><td>螺钉SM3.57-40×10.5</td><td>Screw SM3.57-40×10.5</td></tr> <tr><td>12+</td><td>K115030701</td><td>1</td><td>压脚组件M</td><td>Presser foot asm M</td></tr> <tr><td>12+</td><td>K115030702</td><td>1</td><td>压脚组件H</td><td>Presser foot asm H</td></tr> <tr><td>13</td><td>K101051301</td><td>1</td><td>护指器</td><td>Finger guard</td></tr> <tr><td>14</td><td>K102050101</td><td>1</td><td>抬压脚前杠杆组件</td><td>Hand lifter link asm</td></tr> <tr><td>15</td><td>K101051501</td><td>1</td><td>抬压脚前杠杆</td><td>Hank lifter link</td></tr> <tr><td>16</td><td>K048050342</td><td>8</td><td>挡圈E5</td><td>Snap ring E5</td></tr> <tr><td>17</td><td>K102051701</td><td>1</td><td>抬压脚拉杆</td><td>Lifting lever link</td></tr> <tr><td>18</td><td>K102051801</td><td>1</td><td>压脚升降板</td><td>Lifting lever</td></tr> <tr><td>19</td><td>K048040342</td><td>3</td><td>挡圈E4</td><td>Snap ring E4</td></tr> <tr><td>20</td><td>K101052001</td><td>2</td><td>前杠杆螺纹销</td><td>Lever link pin</td></tr> <tr><td>21</td><td>K101052101</td><td>2</td><td>防油橡胶垫 (薄)</td><td>Washer</td></tr> <tr><td>22</td><td>K101052201</td><td>1</td><td>抬压脚拉杆螺钉</td><td>Hinge screw</td></tr> <tr><td>23</td><td>K101052301</td><td>1</td><td>后杠杆轴位螺钉</td><td>Hinge screw</td></tr> <tr><td>24</td><td>K125053401</td><td>1</td><td>抬压脚后杠杆</td><td>Lifting lever connecting rod</td></tr> <tr><td>25</td><td>K125052501</td><td>1</td><td>膝控提升杆</td><td>Knee lifter connecting rod</td></tr> <tr><td>26</td><td>K102050601</td><td>1</td><td>抬压脚凸轮轴</td><td>Presser lifter cam shaft</td></tr> <tr><td>27</td><td>K152211301</td><td>1</td><td>压板</td><td>Pressure plate</td></tr> <tr><td>28</td><td>K101053301</td><td>1</td><td>螺钉SM5.95-28×9</td><td>Screw SM5.95-28×9</td></tr> <tr><td>29</td><td>K101054401</td><td>1</td><td>抬压脚扳手</td><td>Hand lifter</td></tr> <tr><td>30</td><td>K101054501</td><td>1</td><td>螺钉SM3.57-40×9.5</td><td>Screw SM3.57-40×9.5</td></tr> <tr><td>31</td><td>K101054601</td><td>1</td><td>平垫圈3.7</td><td>Washer 3.7</td></tr> <tr><td>32</td><td>K081004070</td><td></td></tr></table>	序号	物料号	数量	物料名称	Deacription	1	K101050101	1	调压螺母	Presser adjusting screw nut	2	K101050201	1	调压螺钉	Presser spring regulator	3	K101050301	1	调压导杆	Presser guide bar	4	K101050401	1	调压簧	Presser adjusting spring	5	K101050501	1	压杆	Presser bar	6	K101050301	1	压杆导架	Presser bar guide bracket	7	K115024801	1	螺钉SM6.35-40×8	Screw SM6.35-40×8	8	K115034201	1	孔塞4.2×3.3	Rubber plug	9	K101050901	1	防油圈	Oil ring	10	K101051001	1	压杆衬套	Presser bar bushing lower	11	K115031001	1	螺钉SM3.57-40×10.5	Screw SM3.57-40×10.5	12+	K115030701	1	压脚组件M	Presser foot asm M	12+	K115030702	1	压脚组件H	Presser foot asm H	13	K101051301	1	护指器	Finger guard	14	K102050101	1	抬压脚前杠杆组件	Hand lifter link asm	15	K101051501	1	抬压脚前杠杆	Hank lifter link	16	K048050342	8	挡圈E5	Snap ring E5	17	K102051701	1	抬压脚拉杆	Lifting lever link	18	K102051801	1	压脚升降板	Lifting lever	19	K048040342	3	挡圈E4	Snap ring E4	20	K101052001	2	前杠杆螺纹销	Lever link pin	21	K101052101	2	防油橡胶垫 (薄)	Washer	22	K101052201	1	抬压脚拉杆螺钉	Hinge screw	23	K101052301	1	后杠杆轴位螺钉	Hinge screw	24	K125053401	1	抬压脚后杠杆	Lifting lever connecting rod	25	K125052501	1	膝控提升杆	Knee lifter connecting rod	26	K102050601	1	抬压脚凸轮轴	Presser lifter cam shaft	27	K152211301	1	压板	Pressure plate	28	K101053301	1	螺钉SM5.95-28×9	Screw SM5.95-28×9	29	K101054401	1	抬压脚扳手	Hand lifter	30	K101054501	1	螺钉SM3.57-40×9.5	Screw SM3.57-40×9.5	31	K101054601	1	平垫圈3.7	Washer 3.7	32	K081004070	
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7	K115024801	1	螺钉SM6.35-40×8	Screw SM6.35-40×8																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
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10	K101051001	1	压杆衬套	Presser bar bushing lower																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
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13	K101051301	1	护指器	Finger guard																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
14	K102050101	1	抬压脚前杠杆组件	Hand lifter link asm																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
15	K101051501	1	抬压脚前杠杆	Hank lifter link																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
16	K048050342	8	挡圈E5	Snap ring E5																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
17	K102051701	1	抬压脚拉杆	Lifting lever link																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
18	K102051801	1	压脚升降板	Lifting lever																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
19	K048040342	3	挡圈E4	Snap ring E4																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
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21	K101052101	2	防油橡胶垫 (薄)	Washer																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
22	K101052201	1	抬压脚拉杆螺钉	Hinge screw																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
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24	K125053401	1	抬压脚后杠杆	Lifting lever connecting rod																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
25	K125052501	1	膝控提升杆	Knee lifter connecting rod																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
26	K102050601	1	抬压脚凸轮轴	Presser lifter cam shaft																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
27	K152211301	1	压板	Pressure plate																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
28	K101053301	1	螺钉SM5.95-28×9	Screw SM5.95-28×9																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
29	K101054401	1	抬压脚扳手	Hand lifter																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
30	K101054501	1	螺钉SM3.57-40×9.5	Screw SM3.57-40×9.5																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
31	K101054601	1	平垫圈3.7	Washer 3.7																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
32	K081004070																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														

6. 送料部件 Feed mechanism components				7. 送料调节部件 Feed adjusting mechanism components				8. 自动剪线部件 Automatic thread trimmer components				10. 油盘膝提部件 Oil reservoir & knee lifter components				11. 控制部件 Control components			
																			
序号	物料号	数量	物料名称	Deacription	序号	物料号	数量	物料名称	Deacription	序号	物料号	数量	物料名称	Deacription	序号	物料号	数量	物料名称	Deacription
1+	K101060101	1	连杆组件M	Connecting rod asm M	1+	K102070301	1	倒送料连杆M	Feed rod M	1	K125080101	1	切线凸轮	Thread trimmer cam	1	K125110101	1	操作显示屏	Display screen
1+	K101060102	1	连杆组件H	Connecting rod asm H	1+	K102070302	1	倒送料连杆H	Feed rod H	2	K014771032	2	螺钉SM6.35~40×8	Screw SM6.35-40×8	2	K125102601	2	连接油管(短)	Connecting tubing, S
2	K101060201	1	送料连杆	Rocker shaft connecting rob	2	K048050342	2	挡圈E5	Snap ring E5	3	K115110601	2	平垫圈5.4	Washer5.4	3	K168082601	1	供油嘴	Oil feeding pipe
3	K101060301	1	抬牙连杆	Feed dog driving connecting rob	3	K101070301	1	倒送料连杆销	Feed regulator pin	4	K125080401	3	压板螺钉M3×5	Screw M3×5	4	K125101801	1	回油接头	Oil Return Tie-in
4	K101060401	1	送料偏心凸轮	Feeding eccentric wheel	4	K101062401	2	螺钉SM3.57~40×6	Screw SM3.57-40×6	5	K125082501	1	动力压板	Knife holder presser plate	5	K125101901	1	油盘挡油板	Oil reservoir oil baffle plate
5	K048200142	1	挡圈C20	Retaining ring	5+	K101070501	1	送料调节器M	Feed regulator M	6	K125082201	1	分线器	Protect needle patch	6	K125101201	1	油盘密封垫	Oil reservoir gasket
6	K101060601	2	螺钉SM6.35~40×11	Screw SM6.35-40×11	5+	K101070502	1	送料调节器H	Feed regulator H	7	K101080701	1	螺钉SM3.57~40×5	Screw SM3.57-40×5	7	K125101101	1	油盘	Oil reservoir
7	K101060701	1	送料偏心轮盖板	Feeding eccentric wheel cover	6	K101070601	1	送料调节器轴套	Feed regulator brushing	8	K125080601	4	动力驱动轴位螺钉M4×6	Hinge screw M4×6	8	K028060246	4	弹簧垫圈T6	Spring washer T6
8	K101042001	2	螺钉SM3.57~40×6	Screw SM3.57-40×6	7	K012501032	2	螺钉M5×10	Screw M5×10	9	K125081901	1	刀架短连杆	Knife holder connecting rod,S	9	K018064032	2	螺钉M6×40	Screw M6×40
9	K101060901	1	送料连杆销	Feeding eccentric rod pin	8	K101070801	1	送料调节器轴	Feed regulator shaft	10	K125082001	1	刀架长连杆	Knife holder connecting rod,L	10	K018062032	2	螺钉M6×20	Screw M6×20
10	K101022801	3	螺钉SM3.57~40×6	Screw SM3.57-40×6	9	K101070901	1	送料调节器螺栓	Feed regulator screw	11	K125082101	1	切线曲柄	Thread trimmer lever	11	K028040246	2	弹簧垫圈T4	Spring washer T4
11	K101061101	1	抬牙连杆轴位螺钉	Hinge screw	10	K101071001	1	送料距锁合簧	Spring	12	K018501432	1	螺钉M5×14	Screw M5×14	12	K018401436	2	螺钉M4×14	Screw M4×14
12+	K101061201	1	送料摆动板座组件M	Feed adjust link assy M	11	K102070601	1	止动销	Pin	13	K125081701	1	下刀架	Knife holder,D	13	K101052701	1	防油密封圈(厚)	Oil proof sealing ring ,H
12+	K101061202	1	送料摆动板座组件H	Feed adjust link assy H	12+	K125071201	1	送料距旋钮M	Feed dialM	14	K021400306	2	螺母M4	Nut M4	14	K115080901	1	螺钉M8×12.5	Screw M8×12.5
13	K101061301	1	送料摆动板座右销	Adjusting link fulcrum shaft,R	12+	K125071202	1	送料距旋钮H	Feed dialH	15	K125081801	1	刀架垫片	Knife holder washer	15	K125101501	1	抬压脚顶销	Hand lifter pin
14	K101032401	2	螺钉SM5.95~28×10	Screw SM5.95-28×10	13	K115047301	1	送料距旋钮弹簧	Feed dial spring	16	K125081601	1	上刀架	Knife holder,U	16	K062400616	2	螺钉M4×6	Screw M4×6
15	K101061501	1	送料摆动板座左销	Adjusting link fulcrum shaft,L	14	K101071501	1	螺钉SM4.76~28×18	Screw SM4.76-28×18	17	K125081401	1	上动力	Movable knife,U	17	K125101601	1	浮球组件	Floating ball assy
16+	K101061601	2	送料短摆动板M	Connecting link short pin,M	15	K115040701	2	0型圈9.2×2.7	Rubber ring	18	K115111301	3	螺钉SM4.37	Screw SM4.37	18	K125103201	1	连接油管(长)	Connecting tubing, L
16+	K101061602	2	送料短摆动板H	Connecting link short pin,H	16	K102070701	1	倒送料曲柄组件	Feed reverse arm asm	19	K125080501	1	调压螺钉SM4.37~40×6	Screw SM4.37-40×6	19	K125102701	1	抬压脚轴	Knee press cross shaft
17	K101061701	2	送料长摆动板	Connecting link long pin	17	K101071801	1	螺钉SM4.76~28×18	Screw SM4.76-28×18	20	K125081501	1	下动力	Movable knife,D	20	K125102901	1	抬压脚双向曲柄	Connecting rod vertical
18	K101061801	2	短摆动板连接销	Walking foot short pin	18	K101071901	1	倒送料拉簧	Feed reverse spring	21	K125080501	1	动力复位簧	Matorial positiong return spring	21	K125103001	1	双向曲柄扭簧	Spring
19	K115047001	2	螺钉SM3.57~44×6.5	Screw SM3.57-44×6.5	19	K101072001	1	摆动板座复位簧	Adjusting link spring	22	K125082401	1	切线轴套	Thread shear cam rock arm assy	22	K101100901	1	挡圈E10	Snap ring E10
20+	K115046901	1	送料牙M	Feed dog M	20	K101072101	1	摆动板座复位板	Adjusting link guide spring	23	K101032401	1	螺钉SM5.95~28×10	Screw SM5.95-28×10	23	K115060201	1	膝胶接头	Bracket
20+	K115046902	1	送料牙H	Feed dog H	21	K101072201	2	螺钉SM4.37~40×5	Screw SM4.37-40×5	24	K115112201	1	曲柄轴套	Crank shaft bushing	24	K115060301	2	接头螺钉M6×15	Screw M6×15
21+	K101062101	1	牙架组件M	Feed bar assy,M	22	K101072301	1	拉簧固定板	Feed spring hood	25	K101082501	1	动力驱动轴	Therad trimmer cam lever unit	25	K115060401	1	接头螺钉M6×24	Screw M6×24
21+	K101062102	1	牙架组件H	Feed bar assy,H	23	K101072401	1	倒送料扳手轴	Feed reverse shaft	26	K101082601	1	动力驱动摇杆总组件	Therad trimmer cam lever unit	26	K101101301	1	调节螺母M6	Nut M6
22	K101062201	1	牙架销	Feed bar shaft	24	K115045001	1	0形圈7.3×1.6	Rubber ring	27	K101031701	1	螺钉SM6.35~40×6	Screw SM6.35-40×6	27	K101101401	1	限位调节螺钉M6×30	Screw M6×30
23+	K101062301	1	牙架M	Feed bar,M	25	K101072601	1	切刀驱动曲柄轴	Forked shaft	29	K115112801	1	复位簧塑料挡圈	Collar	28	K101101501	1	双向曲柄定位螺钉	Screw
23+	K101062302	1	牙架H	Feed bar,H	26	K101020401	2	螺钉SM5.95~28×7	Screw SM5.95-28×7	30	K125082601	1	切线驱动轴	Thread trimmer cam lever shaft	29	K115060101	1	膝胶组件	Knee pad plate asm
24	K101062401	1	螺钉SM3.57~40×6	Screw SM3.57-40×6	27	K101072801	1	倒送料扳手限位圈	Recerse feed lever stopper	31	K048060342	1	挡圈E6	Retaining ring,E6	30	K115060901	1	操纵橡胶垫	Knee pad rubber blanket
25	K101062501	1	牙架座	Feed holder	28	K101072901	1	螺钉M5×18	Screw M5×18	32	K115113201	1	摇杆垫圈8	Washer 8	31	K101101801	1	橡胶垫支架	Knee pad plate support
26	K101062601	1	螺钉SM4.37~40×7	Screw SM4.37-40×7	29	K101073001	1	倒送料扳手	Reverse feed control lever	33	K115113101	1	减震垫圈	Cushion mat	32	K115060801	1	支架调节螺钉M6×12	Screw M6×12
27	K101062701	1	螺钉SM4.76~28×12	Screw SM4.76-28×12	30	K101073101	2	螺钉SM6.35~28×13.5	Screw SM6.35-28×13.5	34	K101083401	1	电磁铁接头	Solenoid plug	33	K115060601	1	膝提板	Knee pad plate
28	K125062801	1	送料轴	Feed rocker shaft	31	K125073101													