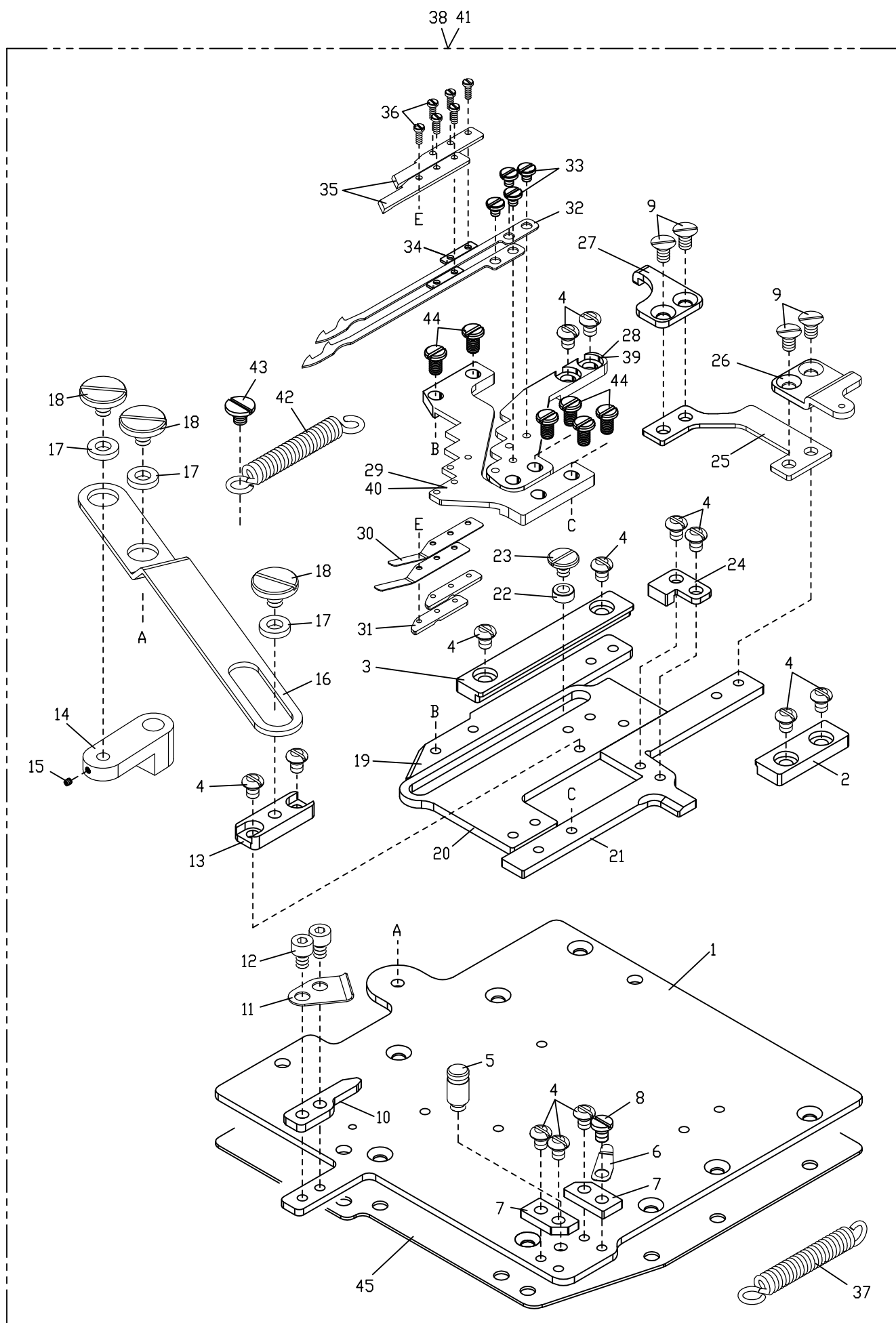


1. UTB12 下切線機構 Under Trimmer Components



1. UTB12 下切線機構 Under Trimmer Components

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	4UTB1201011	下軸內蓋 Crank Chamber Cover -----	1
2	4UTB120102	滑道 Lower Movable Knife Guide -----	1
3	4UTB1201031	滑道 Lower Movable Knife Guide -----	1
4	8MB04280507K	螺絲 Screw (F02-35 M4-0.7*5) -----	13
5	4UTB120105	螺樁 Stud -----	1
6	4UTB120106	簧片 Clamp Spring -----	1
7	4UTB120107	定位塊 Upper Knife Carrier Guide -----	2
8	8MB04280607A	螺絲 Screw (C35-02-02 M4-0.7*5.5) -----	1
9	8ME04280708A	螺絲 Screw (C02-06 M4-0.7*7) -----	4
10	4UTB1201101	定位塊 Upper Knife Carrier Guide -----	1
11	4UTB1201111	簧片 Clamp Spring -----	1
12	8MM04280607A	螺絲 Screw (M11-34 M4-0.7*6) -----	2
13	4UTB120113	固定座 Bracket Holder-----	1
14	4UTB120114	連結塊 Connection Block -----	1
15	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	1
16	4UTB120116	驅動臂 Driving Lever-----	1
17	4UTB120117	隔環 Spacer -----	3
18	8MB05320715A	螺絲 Screw (UTB12-01-18 M5-0.8*7) -----	3
19	4UTB1201191	滑道 Lower Movable Knife Guide -----	1
20	4UTB1201201	活動座 Movable Block -----	1
21	4UTB1201211	滑道 Lower Movable Knife Guide -----	1
22	4UTB1201221	隔環 Spacer -----	1
23	8MB04280610X	螺絲 Screw (UTB12-01-23 M4-0.7*5.5) -----	1
24	4UTB1201241	定位塊 Upper Knife Carrier Guide -----	1
25	4UTB1201251	連結塊 Connection Block -----	1
26	4UTB1201261	拉簧座 Tension Spring Holder -----	1
27	4UTB120127	拉簧座 Tension Spring Holder -----	1
28	-----	活動刀座 Lower Knife Carrier -----	-
29	-----	固定刀座 Lower Knife Holder -----	-
30	-----	簧片 Clamp Spring -----	-
31	-----	墊片 Clamp Spring Pressure Holder -----	-
32	-----	活動刀片 Lower Movable Knife -----	-
33	-----	螺絲 Screw (UTB0436 M3-0.5*3) -----	-
34	-----	滑道 Lower Movable Knife Guide -----	-
35	-----	固定刀片 Lower Fixed Knife -----	-
36	-----	螺絲 Screw (UTB12-01-36 M2-0.4*5.5) -----	-
37	4UTB1201371	拉伸彈簧 Tension Spring -----	1
38	-----	下切線組 Under Trimmer Components -----	-
39	-----	活動刀座 Lower Knife Carrier -----	-
40	-----	固定刀座 Lower Knife Holder -----	-
41	-----	下切線組 Under Trimmer Components -----	-
42	4UTB120142	拉伸彈簧 Tension Spring -----	1
43	8MB03200407G	螺樁 Stud (UTB0128 M3-0.5*2) -----	1
44	8MB04280707X	螺絲 Screw (CXD38-01-44 M4-0.7*6.8) -----	6
45	4UTB080132	防漏墊片 Gasket -----	1

UTB12 : 用於 CXD3800 機型 (2顆換向閥)

機型 Model / 針距 Gauge Size : Y192M-01E / 6.4-6.4-6.4

序號 Ref. No.	28	29	30	31	32
物料編號 Part No.	4UTB1201281	4UTB1201291	4UTB120130	4UTB120131	4UTB1201321
用量 Req.	1	1	2	2	2

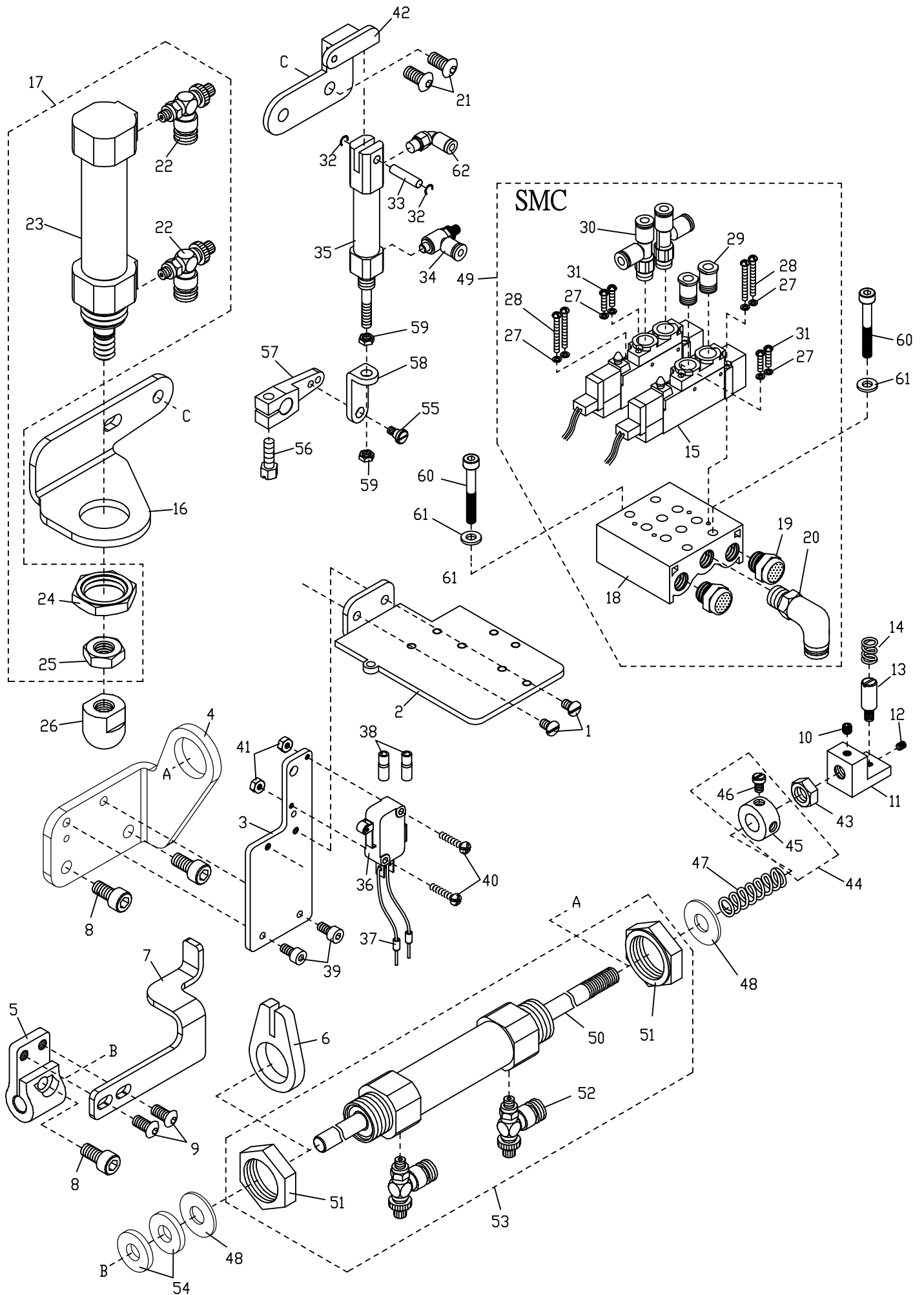
序號 Ref. No.	33	34	35	36	38
物料編號 Part No.	8MB03200306X	4UTB120134	4UTB120135	8MB02160604X	4UTB12A0138
用量 Req.	4	2	2	6	1

機型 Model / 針距 Gauge Size : Y223M-12E / 6.4-9.5-6.4

序號 Ref. No.	39	40	30	31	32
物料編號 Part No.	4UTB1201391	4UTB1201401	4UTB120130	4UTB120131	4UTB1201321
用量 Req.	1	1	2	2	2

序號 Ref. No.	33	34	35	36	41
物料編號 Part No.	8MB03200306X	4UTB120134	4UTB120135	8MB02160604X	4UTB12A0141
用量 Req.	4	2	2	6	1

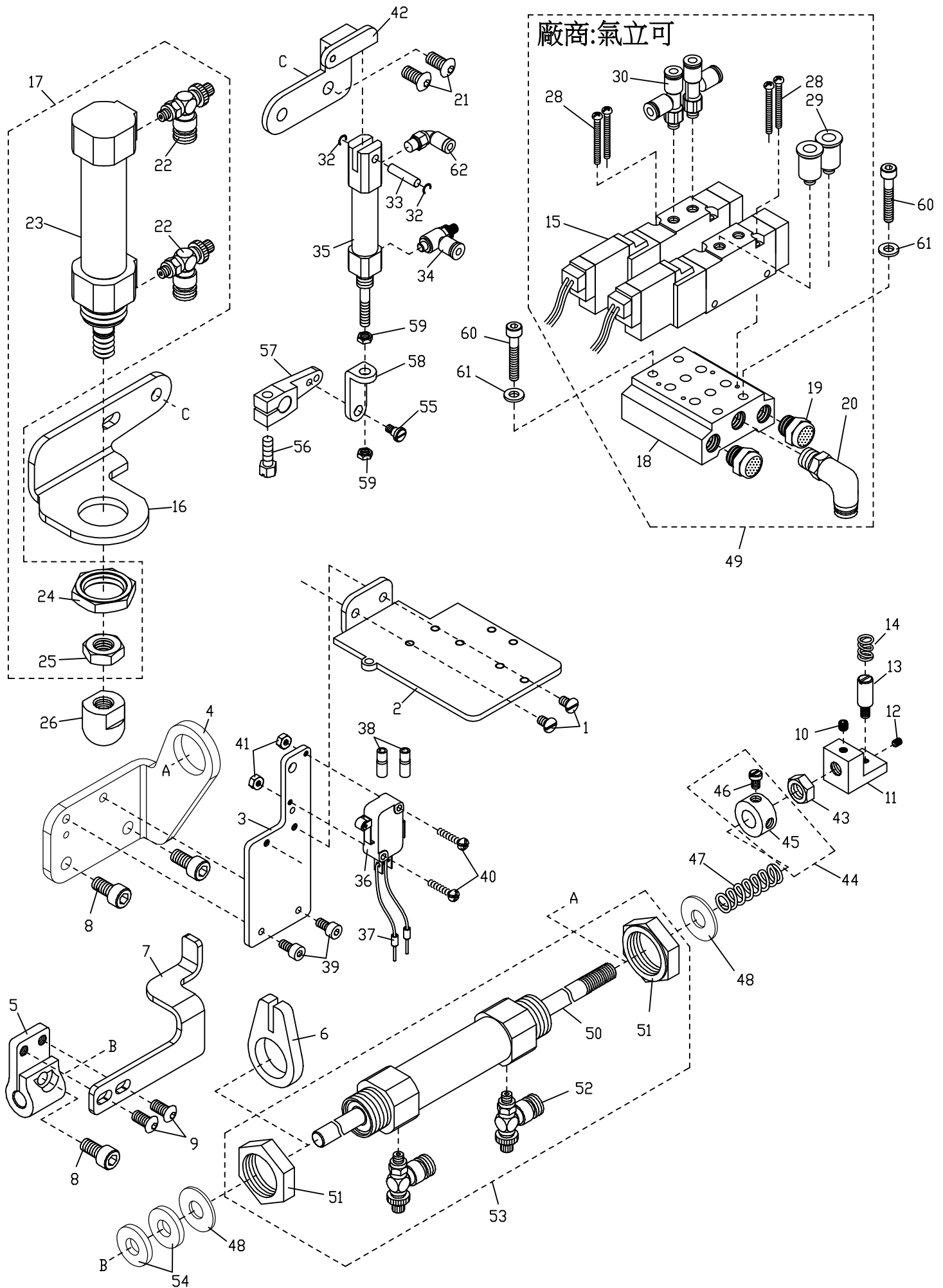
2. UTB12 空壓組件 Compressed Air Components



2. UTB12 空壓組件 Compressed Air Components

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	8MB04280607K	螺絲 Screw (MT0233 M4-0.7*6) -----	2
2	4UTB120202	基板 Base -----	1
3	4UTB120203	安全開關座 Safety Switch Bracket -----	1
4	4UTB120204	氣缸座 Cyliner Bracket-----	1
5	4UTB020205	固定座 Bracket Holder-----	1
6	4UTB0202061	導軌 Yoke Guide -----	1
7	4UTB120207	限位片 Stopper -----	1
8	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	3
9	8MP05320810A	螺絲 Screw (STB0117 M5-0.8*8) -----	2
10	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
11	4UTB020211	承座 Plunger -----	1
12	8MN03200400A	螺絲 Screw (UH0125 M3-0.5*4) -----	1
13	8MB04280607M	螺樁 Stud (UTC2-01-34 M4-0.7*5.5) -----	1
14	2200000816	彈簧 Spring -----	1
15	4UTB010315S	換向閥 Electromagnetic Valve -----	2
16	4UTB030216	固定座 Bracket Holder-----	1
17	4UTB03A0217	氣壓缸組 Cylinder Asm-----	1
18	4UTB010318S	換向閥座 Electromagnetic Valve Base -----	1
19	4UTG010319S	消音器 Silencer -----	2
20	4UTB020266S	空氣管接頭 Elbow Connector -----	1
21	8MP06401211A	螺絲 Screw (UTB0302 M6-1*12) -----	2
22	4UTB000305	節流閥 Speed Controller -----	2
23	4UTB030223	氣壓缸 Cylinder -----	1
24	8MA22600627A	螺帽 Nut (UTB30225 M22-1.5*6) -----	1
25	8MA10600617A	螺帽 Nut -----	1
26	4PFE010113	套管 Clutch Sleeve -----	1
27	4UTB010314S	彈簧墊圈 Spring Washer -----	8
28	4UTB010313S	螺絲 Screw-----	4
29	4UTB010312S	空氣管接頭 Connector -----	2
30	4UTB010311S	空氣管接頭 Connector -----	2
31	4UTB010362S	螺絲 Screw-----	4
32	4PA0000262	C型扣環 C-Ring -----	2
33	4PA0000261	銷 Pin -----	1
34	4STB000121	節流閥 Speed Controller -----	1
35	4PA0000256	氣壓缸 Cyliner -----	1
36	4UTB000336	安全開關 Safety Switch -----	1
37	4UTB020272	公端子 Power cord -----	2
38	4UTB020228	絕緣套管 Bushing -----	2
39	8MM04280807A	螺絲 Screw (MT0124 M4-0.7*8) -----	2
40	8MC03201606D	螺絲 Screw (UTB03351 M3-0.5*16) -----	2
41	8MA03200306A	螺帽 Nut (FTB0111 M3-0.5*3) -----	2
42	4PA0000259	接頭 Joint -----	1
43	8MA08500513A	螺帽 Nut (FTC10126 M8-1.25*5)-----	1
44	4UTB01A0255	定位環組 Collar Asm-----	1
45	4UTB010245	定位環 Collar -----	1
46	8MC95300606F	螺絲 Screw(CT0823 M4.5-0.75*5) -----	1
47	4UTB120247	彈簧 Spring -----	1
48	2200001510	墊片 Washer -----	2
49	4UTB01A03491S	換向閥組 Electromagnetic Valve Asm-----	1
50	4UTB120250	氣壓缸 Cylinder -----	1
51	8MA20600627A	螺帽 Nut (UTB20230 M20-1.5*6) -----	2
52	4UTB000344	節流閥 Speed Controller -----	2
53	4UTB12A0253	氣壓缸組 Cylinder Asm. -----	1
54	4UTB120254	減震墊 Rubber cushion -----	2
55	8MB04280908G	螺樁 Stud (UTB0339 M4-0.7*8) -----	1
56	8MK95301407A	螺絲 Screw (CT0837 M4.5-0.75*14) -----	1
57	4UTB120257	曲柄 Tension Release Lever -----	1
58	4UTB120258	接頭 Joint -----	1
59	8MA04280307A	螺帽 Nut -----	2
60	8MM04283007B	螺絲 Screw (UTB01-03-16 M4-0.7*30) -----	2
61	90SW040	彈簧墊圈 Spring Washer -----	2
62	4AL013002	L型接頭 L Type Controller (M5 - φ4) -----	1

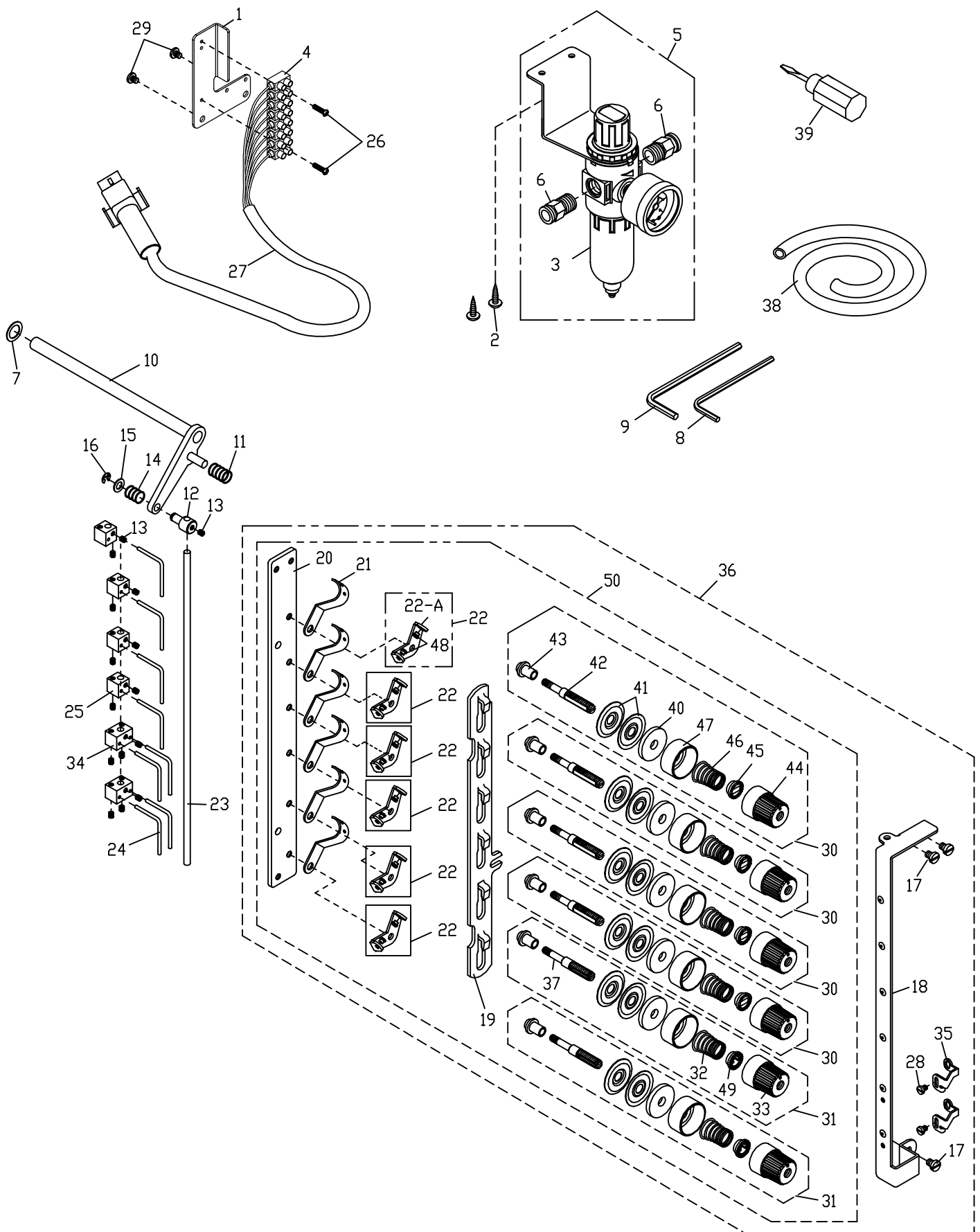
3. UTB12C 空壓組件 Compressed Air Components



3. UTB12C 空壓組件 Compressed Air Components

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	8MB04280607K	螺絲 Screw (MT0233 M4-0.7*6) -----	2
2	4UTB120202	基板 Base -----	1
3	4UTB120203	安全開關座 Safety Switch Bracket -----	1
4	4UTB120204	氣缸座 Cyliner Bracket-----	1
5	4UTB020205	固定座 Bracket Holder-----	1
6	4UTB0202061	導軌 Yoke Guide -----	1
7	4UTB120207	限位片 Stopper -----	1
8	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	3
9	8MP05320810A	螺絲 Screw (STB0117 M5-0.8*8) -----	2
10	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
11	4UTB020211	承座 Plunger -----	1
12	8MN03200400A	螺絲 Screw (UH0125 M3-0.5*4) -----	1
13	8MB04280607M	螺樁 Stud (UTC2-01-34 M4-0.7*5.5) -----	1
14	2200000816	彈簧 Spring -----	1
15	4UTB0103151	換向閥 Electromagnetic Valve -----	2
16	4UTB030216	固定座 Bracket Holder-----	1
17	4UTB03A0217	氣壓缸組 Cylinder Asm-----	1
18	4UTB0103181	換向閥座 Electromagnetic Valve Base -----	1
19	4UTG010319	消音器 Silencer -----	2
20	4UTB0202661	空氣管接頭 Elbow Connector -----	1
21	8MP06401211A	螺絲 Screw (UTB0302 M6-1*12) -----	2
22	4UTB000305	節流閥 Speed Controller -----	2
23	4UTB030223	氣壓缸 Cylinder -----	1
24	8MA22600627A	螺帽 Nut (UTB30225 M22-1.5*6) -----	1
25	8MA10600617A	螺帽 Nut -----	1
26	4PFE010113	套管 Clutch Sleeve -----	1
27	-----	-----	-
28	4UTB0103131	螺絲 Screw (UTB0313 M2.5-0.45*25)-----	4
29	4UTB0103121	空氣管接頭 Connector -----	2
30	4UTB0103111	空氣管接頭 Connector -----	2
31	-----	-----	-
32	4PA0000262	C型扣環 C-Ring -----	2
33	4PA0000261	銷 Pin -----	1
34	4STB000121	節流閥 Speed Controller -----	1
35	4PA0000256	氣壓缸 Cyliner -----	1
36	4UTB000336	安全開關 Safety Switch -----	1
37	4UTB020272	公端子 Power cord -----	2
38	4UTB020228	絕緣套管 Bushing -----	2
39	8MM04280807A	螺絲 Screw (MT0124 M4-0.7*8) -----	2
40	8MC03201606D	螺絲 Screw (UTB03351 M3-0.5*16) -----	2
41	8MA03200306A	螺帽 Nut (FTB0111 M3-0.5*3) -----	2
42	4PA0000259	接頭 Joint -----	1
43	8MA08500513A	螺帽 Nut (FTC10126 M8-1.25*5)-----	1
44	4UTB01A0255	定位環組 Collar Asm-----	1
45	4UTB010245	定位環 Collar -----	1
46	8MC95300606F	螺絲 Screw(CT0823 M4.5-0.75*5) -----	1
47	4UTB120247	彈簧 Spring -----	1
48	2200001510	墊片 Washer -----	2
49	4UTB01A03492	換向閥組 Electromagnetic Valve Asm-----	1
50	4UTB120250	氣壓缸 Cylinder -----	1
51	8MA20600627A	螺帽 Nut (UTB20230 M20-1.5*6) -----	2
52	4UTB000344	節流閥 Speed Controller -----	2
53	4UTB12A0253	氣壓缸組 Cylinder Asm. -----	1
54	4UTB120254	減震墊 Rubber cushion -----	2
55	8MB04280908G	螺樁 Stud (UTB0339 M4-0.7*8) -----	1
56	8MK95301407A	螺絲 Screw (CT0837 M4.5-0.75*14) -----	1
57	4UTB120257	曲柄 Tension Release Lever -----	1
58	4UTB120258	接頭 Joint -----	1
59	8MA04280307A	螺帽 Nut -----	2
60	8MM04282507B	螺絲 Screw (FT0719 M4-0.7*25) -----	2
61	90SW040	彈簧墊圈 Spring Washer -----	2
62	4AL013002	L型接頭 L Type Controller (M5 - φ4) -----	1

4. UTB12 鬆線機構及更換零件 Thread ension Components And Motor Components

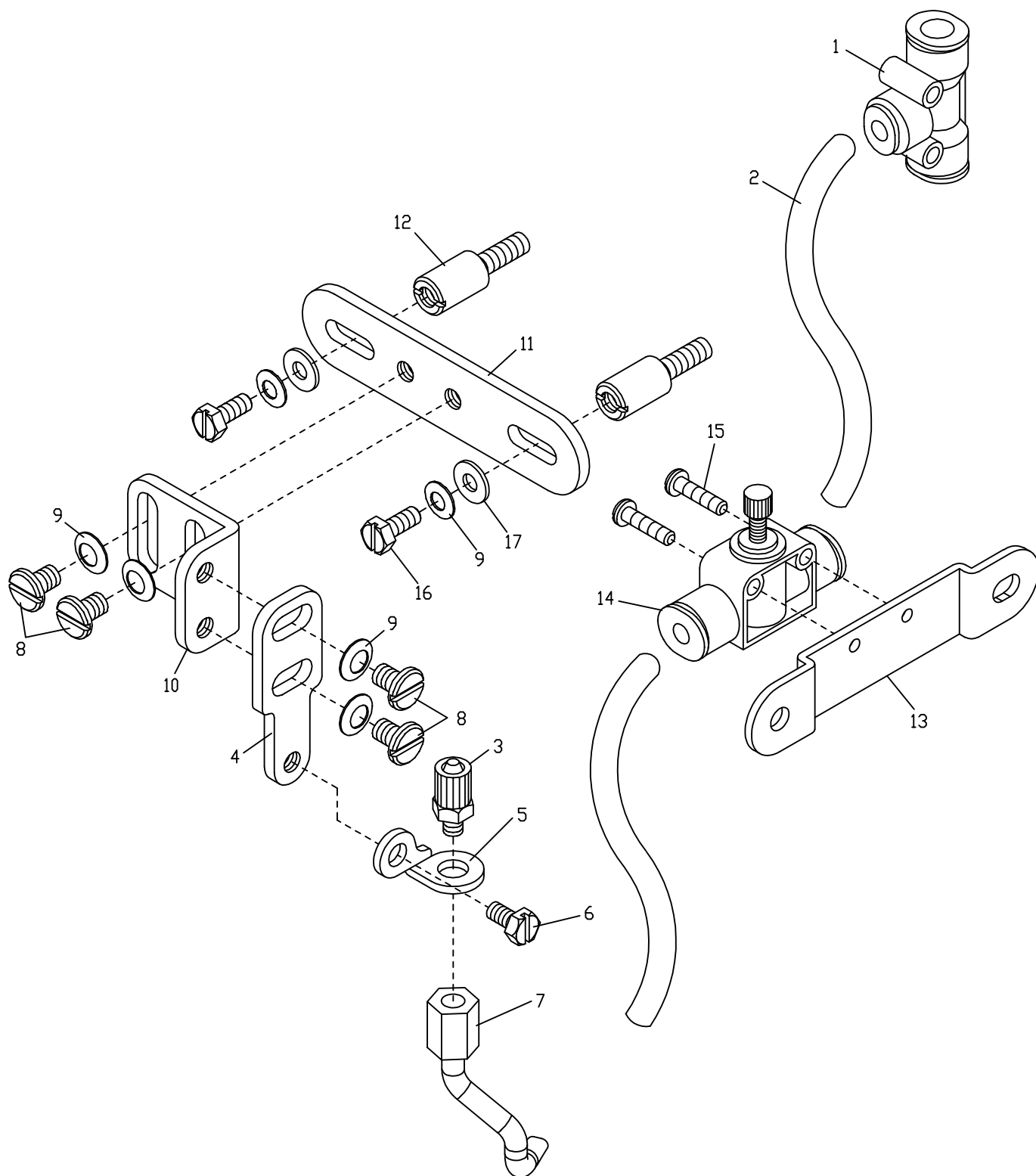


4. UTB12 鬆線機構及更換零件

Thread Tension Components And Motor Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	4UTB080301	端子座固定架 Terminal Holder Support -----	1
2	8WD30000015B	木螺絲 Wood Screw -----	2
3	4UTB0004321	調壓濾水閥 Regulator -----	1
4	4UTB000457	控制線接頭 Connector-----	1
5	4UTB00A04582	調壓濾水閥組 Regulator Asm.-----	1
6	4UTB010456	8mm空氣管接頭 Connector -----	2
7	4UTB010459	墊片 Clamp Spring Pressure Holder -----	1
8	66635	六角板手 Allen Key 2MM -----	1
9	66640	六角板手 Allen Key 2.5MM -----	1
10	4UTB000410	曲柄 Tension Release Shaft -----	1
11	4UTB000411	彈簧 Spring -----	1
12	4UTB000412	接頭 Pin -----	1
13	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) (see the table) -----	15
14	4UTB000414	彈簧 Spring -----	1
15	2200001025	墊圈 Washer -----	1
16	90ER030	E 形扣環 E Ring -----	1
17	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	3
18	4UTB040318	導線 Thread Guide Eyelet -----	1
19	4UTB0403191	鬆線滑板 Release Wedge -----	1
20	4UTB040320	導線座 Tension Post Support -----	1
21	2200000312	導線 Thread Guide (see the table) -----	6
22	2600000355	導線組 Thread Guide Asm. -----	6
22-A	2600000355A	導線 Thread Guide -----	6
23	4UTB040323	導桿 Guide Bar -----	1
24	4UTB000424	鬆線桿 Release Bar (see the table) -----	8
25	4UTB000425	鬆線座 Thread Pull-off Block (see the table) -----	4
26	8MC03201006D	螺絲 Screw (UTB0426 M3-0.5*10) -----	2
27	4UTB000427	換向閥用控制線 Terminal Holder -----	1
28	8MB03200306X	螺絲 Screw (UTB0436 M3-0.5*3) -----	2
29	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	2
30	231A0001922	張力控制組 Tension Asm. (Red) (see the table) -----	4
31	220A0000315	張力控制組 Tension Asm. (Yellow) (see the table) -----	2
32	2100041131	彈簧 Spring (Yellow) (SH1131) (see the table) -----	2
33	2100001121A	張力調整螺帽 Tension Nut (Yellow) (SH1121) (see the table) -----	2
34	4UTB000434	鬆線座 Thread Pull-off Block (see the table) -----	2
35	4UTB000435	導線 Thread Guide Eyelet -----	2
36	4UTB09BA03431	鬆線組 Theard Tension Mechanism -----	1
37	22000003611	螺樁 Stud -----	2
38	4UTB010430	空氣管 Air Tube -----	1
39	66668	平口起子 Screwdriver -----	1
40	2100001127	羊毛氈 Felt (see the table) -----	6
41	2100001126	張力控制盤 Tension Disc (see the table) -----	12
42	22000003081	螺樁 Stud (see the table) -----	4
43	22000003091	隔環 Spacer (see the table) -----	6
44	2100001121	張力調整螺帽 Tension Nut (Red) (SH1121) (see the table) -----	4
45	2200000303	套管 Bushing (see the table) -----	4
46	2100001123	彈簧 Spring (Red) (SH1123) (see the table) -----	4
47	2200000305	彈簧座 Spring Seat (see the table) -----	6
48	240013087	磁導線環 Thread Eyelet -----	12
49	2100001122	止滑齒輪 Bush -----	2
50	260060A02221	鬆線組 Thread Tension Set Asm. -----	1

5. WPC05 吹氣式撥線裝置 Air-Wipe Components



5. WPC05 吹氣式撥線裝置 Air-Wipe Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	4WPC000101	T 型管接頭 T Connector -----	1
2	4WPC000102	空氣管 Air Tube -----	2
3	4WPC000103	接頭 Controller -----	1
4	4WPC050104	支持臂 Holder Arm -----	1
5	4WPC000105	支架 Holder Bracket -----	1
6	8MK04280507A	螺絲 Screw (WPC0106 M4-0.7*5) -----	1
7	4WPC050107	吹氣管 Blow Tube -----	1
8	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	4
9	90DW040	孟型墊圈 Dick Washer -----	6
10	4WPC000110	基板座 Connecting Bracket -----	1
11	4WPC000111	支架 Knife Holder Bracket -----	1
12	4STB030122	螺樁 Stud -----	2
13	4WPC0001131	支架 Holder Bracket -----	1
14	4WPC000114	節流閥 Speed Controller -----	1
15	8MC03201306D	螺絲 Screw (WPC0115 M3-0.5*12.5) -----	2
16	8MK04281007A	螺絲 Screw (FT0217 M4-0.7*10)-----	2
17	90PW040	墊圈 Spring Washer -----	2

* WPC05 用於 CXD3800 機型