

VX SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL
VX1500



**HIGH SPEED FEED-UP-ARM
INTERLOCK MACHINE**

Parts List



精機機械股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

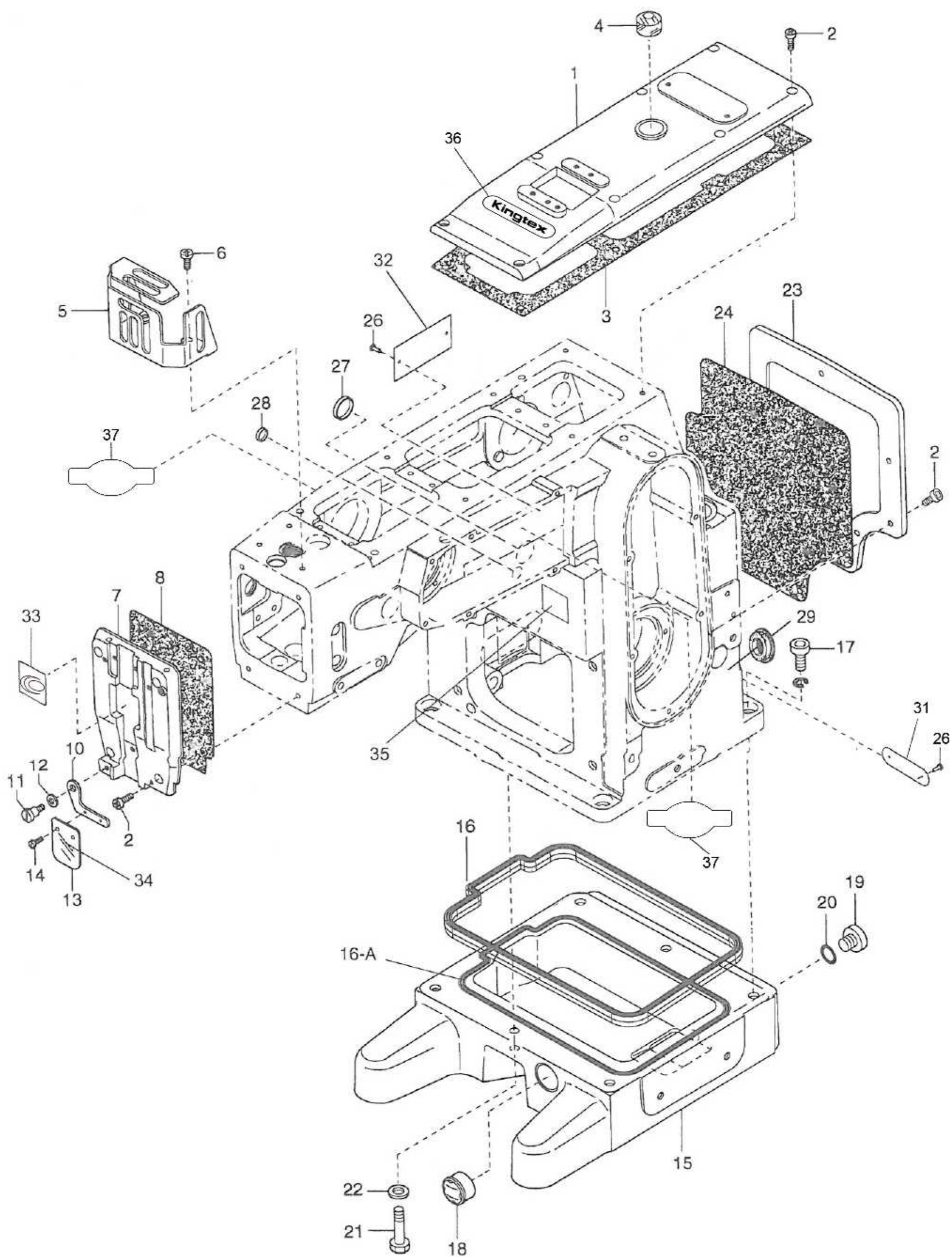
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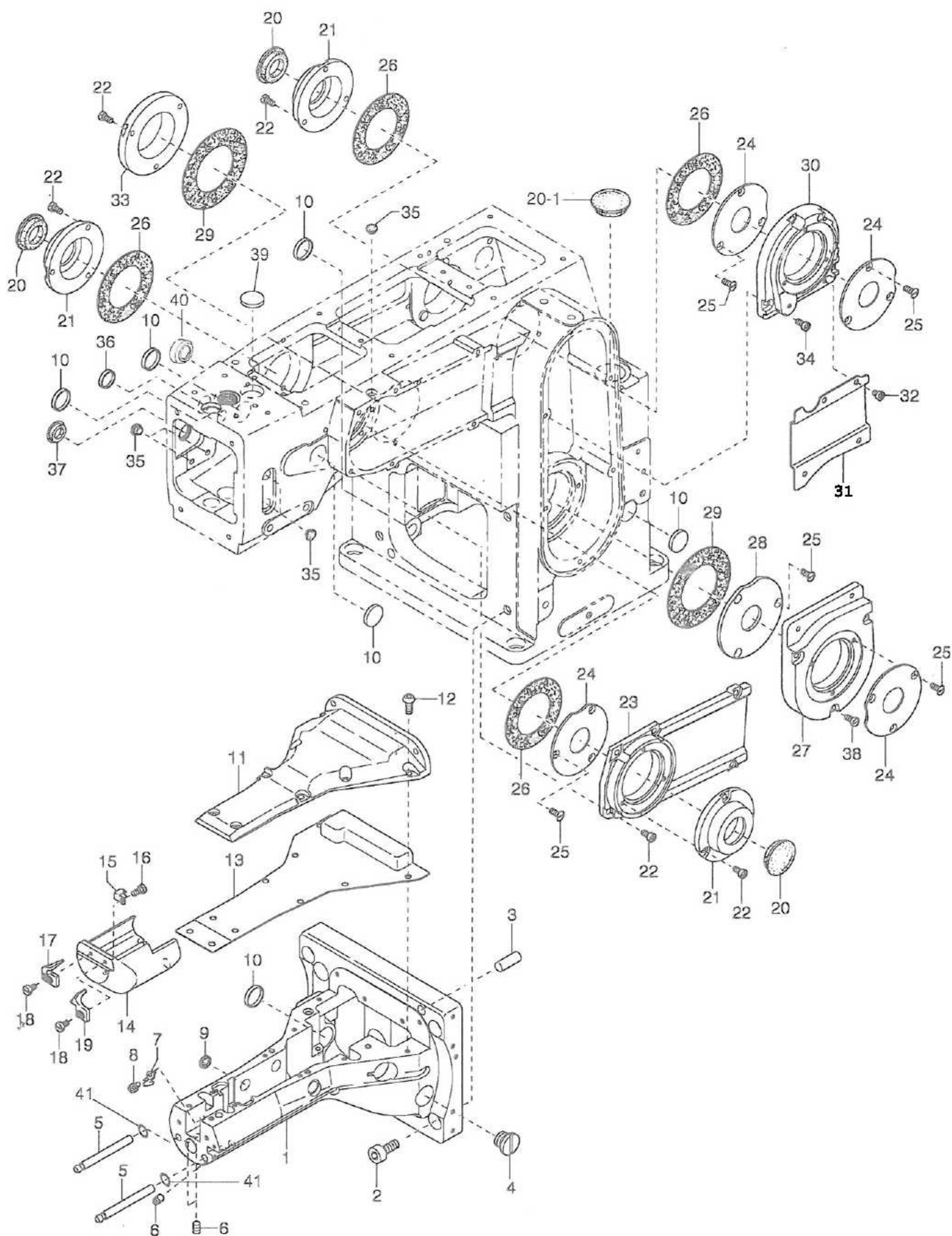
一、机体盖板/MISCELLANEOUS COVERS (1)



一、机体盖板/MISCELLANEOUS COVERS (1)

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500004	Arm Top Cover	上盖板	1
2	110045	Screw(M4-0.7X12)	盖板螺丝(M4-0.7*12)	21
3	6500005	Arm Top Cover Gasket	油封	1
4	6100012	Oil Sight Window	油镜	1
5	6500028	Needle Bar Guard	针杆保护罩	1
6	110013	Screw(M4-0.7X8)	螺丝(M4-0.7*8)	2
7	6500006	Head Cover	面盖	1
8	6500007	Head Cover Gasket	面盖油封	1
9				
10	6500027	Eye Guard Holder	护目镜架	1
11	170044	Screw(M4-0.7X7)	螺丝(M4-0.7*7)	1
12	300104	Wave Washer	波形弹垫	1
13	6100757	Eye Guard	护目镜	1
14	004236	Screw(3/32-56X4.2)	螺丝(3/32-56*4.2)	2
15	6500002	Oil Reservoir	油底盘	1
16	6500003	Oil Reservoir Gasket	底盘油封	1
16-A	QB1500.1-16-A	Oil Reservoir Gasket Groove	底盘油封槽	1
17	120016	Screw(M8-1.25X20)	底盘螺丝(M8-1.25*20)	5
18	6500303	Oil Gauge	油位镜	1
19	005076	Drain Hole Screw(3/8-24X8)	螺丝(3/8-24*8)	1
20	KT56	O-Ring(P10)	O型圈	1
21	009977	Screw(M6-1X25)	螺丝(M6-1*25)	1
22	300005	Washer	垫圈	1
23	6500008	Rear Cover	后盖板	1
24	6500009	Rear Cover Gasket	后盖油封	1
25				
26	000726	Rivet	商标铆钉	4
27	6200259	Seal Plug	油封塞	1
28	6500034	Seal Plug	油封塞	2
29	6200258	Cap	橡胶塞	1
30	QB1500.1-30	Spring Washer	弹簧垫圈	9
31	66480-14	Label	商标	1
32	66485-1	Label	商标	1
33	66488-6	Label	标牌	1
34	390147	Warning Label	警示标贴	1
35	390143	Warning Label	警示标贴	1
36	66488-5	Label	标记牌	1
37	66488-7	Label	标记牌	2

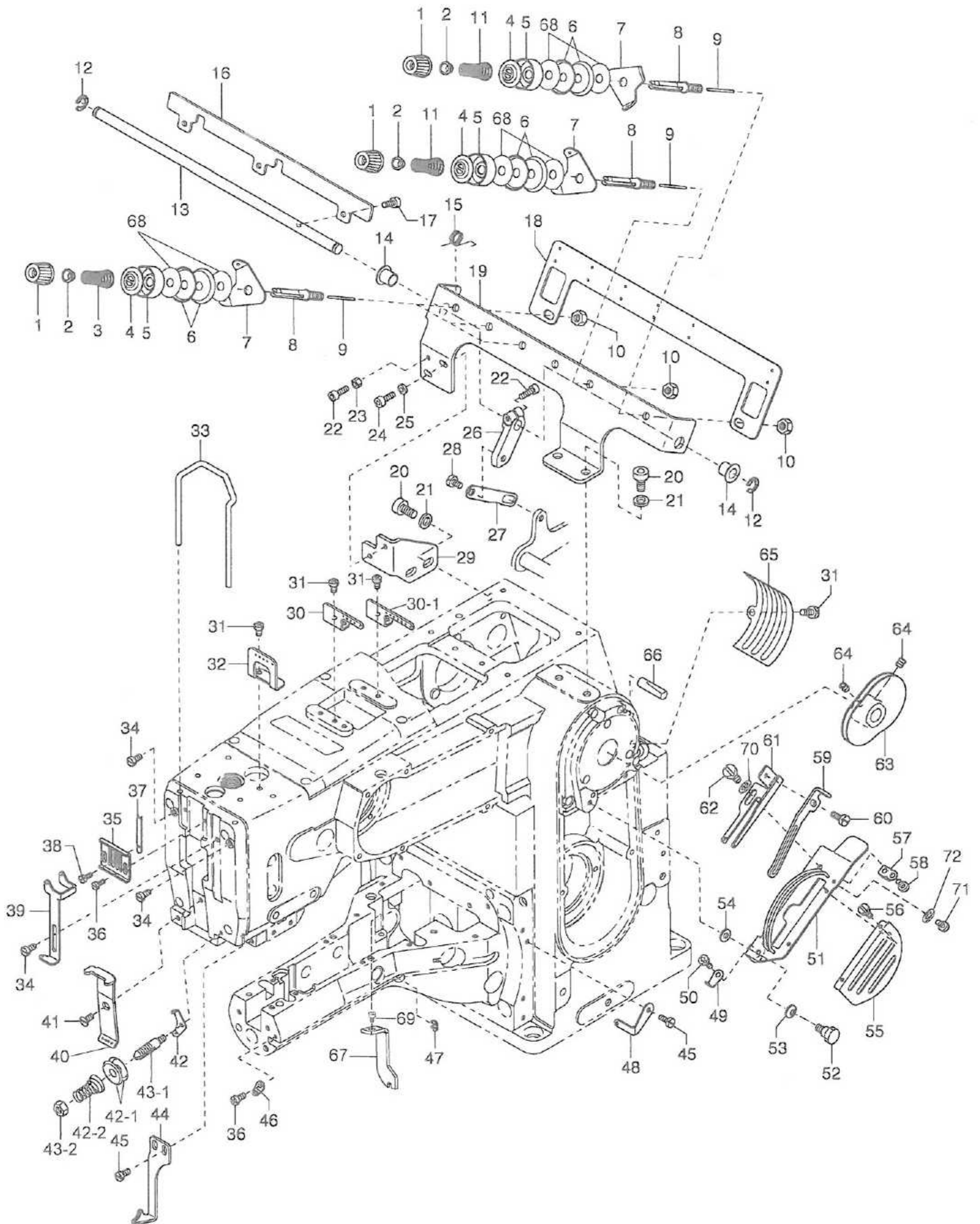
二、机体外部零件/MISCELLANEOUS COVERS (2)



二、机体外部零件/MISCELLANEOUS COVERS (2)

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500001	Sewing Cylinder	下机体	1
2	120016	Screw(M8-1.25x20)	螺丝(M8-1.25*20)	4
3	340026	Pin	下机体连接销	2
4	190036	Plug Screw(M14-1x4)	螺丝(M14-14*4)	1
5	6500026	Cylinder Front Cover Pin	弯针套连接杆	2
6	160001	Screw(M4-0.7x4)	螺丝(M4-0.7*4)	4
7	6200020	Thead Chain Cutting Knife	钩线刀	1
8	110038	Screw(M2.5-0.4x4.5)	螺丝(M2.5-0.4*4)	1
9	6500034	Seal Plug	油封	1
10	6200259	Seal Plug	油封	6
11	6500010	Cylinder Top Cover	下机体盖	1
12	190077	Screw(M4-0.7x10)	螺丝(M4-0.7*10)	8
13	6500011	Cylinder Top Cover(inner)	下机体内盖板	1
14	6500012	Cylinder Front Cover	弯针套	1
15	6500314	Cover Latch Spring	弯针套卡簧	1
16	110033	Screw(M3-0.5x6)	螺丝(M3-0.5*6)	1
17	6500242	Fabric Guide(Left)	左倒骨道片	1
18	110084	Screw(M3-0.5x4.2)	螺丝(M3-0.5*4.2)	2
19	6500243	Fabric Guide(Right)	右倒骨道片	1
20	6500036	Cap	橡胶孔塞	3
20-1	6500331	Cap(ø18.5)	橡胶孔塞(ø18.5)	1
21	6500019	Bearing Cover(Small)	前轴承盖	3
22	110013	Screw(M4-0.7x10)	螺丝(M4-7*10)	9
22-1	110013	Screw(M4-0.7x8)	螺丝(M4-7*8)	7
23	6500016	Lateral Belt Cover	前轴右侧轴承座	1
24	6500022	Bearing Plate(Small)	内油封盖	4
25	130007	Screw(M4-0.7x10)	螺丝(M4-0.7*10)	15
26	6500020	Bearing Cover(Small) Gasket	内油封盖垫	4
27	6500015	Vertical Belt Cover(Lower)	主轴右侧轴承座	1
28	6500021	Bearing Plate(Large)	主轴内侧油封盖	1
29	6500018	Bearing Cover(Large) Gasket	主轴内侧油封盖垫	2
30	6500013	Vertical Belt Cover(Upper)	后轴右轴承盖(右)	1
31	6500014	Vertical Belt Cover(Middle)	主轴同步带盖板	1
32	110012	Screw(M4-0.7x5)	螺丝(M4-0.7*5)	4
33	6500017	Bearing Cover	主轴左侧轴承盖	1
34	110045	Screw(M4-0.7x12)	螺丝(M4-0.7*12)	5
35	6500033	Seal Plug	油封塞	4
36	6200209	Seal Plug	油封塞	1
37	190015	Cap	橡胶孔塞	1
38	110016	Screw(M4-0.7x15)	螺丝(M4-0.7*15)	3
39	QB1500.2-39	cap(ø2.05x4)	孔塞(ø2.05x4)	1
40	6700001	lifter pin seal plug	曲柄固定轴油封	1
41	6500301	o-ring	O型垫圈	2

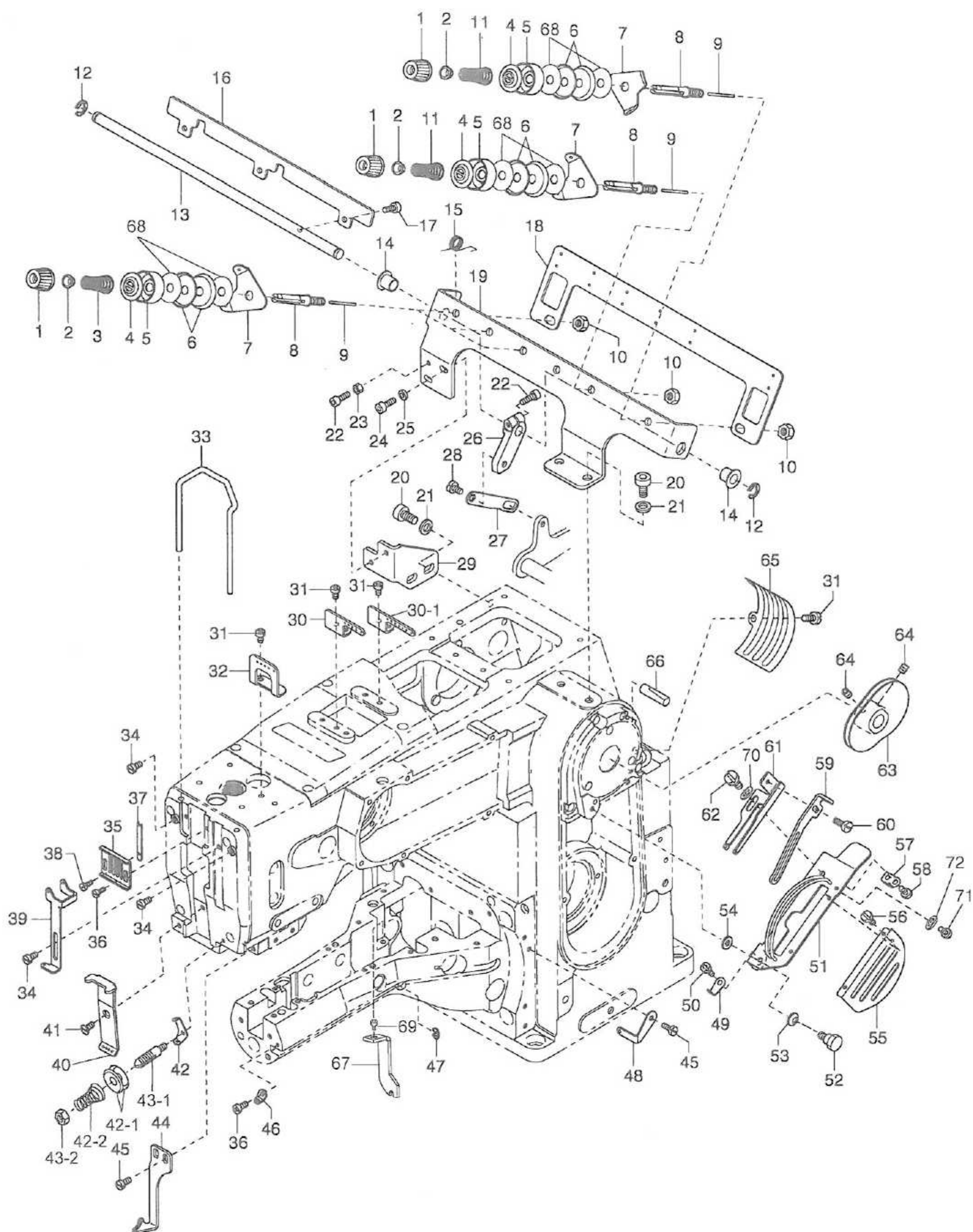
三、过线部件/MISCELLANEOUS THREAD EYELETS



三、过线部件/MISCELLANEOUS THREAD EYELETS

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6100056A	Thread Tension Spring Cap	夹线螺母	5
2	6100057	Tension Spring Bushing	套管	5
3	6100058	Tension Spring (Needle)	夹线簧(粗)	3
4	6500302	Tension Spring Lift Washer	松线板	5
5	6100060	Thread Tension Spring Retainer	夹线簧套	5
6	6100062	Tension Disc	夹线班	10
7	6500212	Tension Disc Eyelet	过线板	5
8	190095	Tension Post	夹线螺钉	5
9	6500211	Tension Disc Separator Pin	松线顶针	5
10	100003	Nut	夹线螺母	5
11	6100059	Looper Thread Tension Spring	夹线簧(细)	2
12	6100343	Retaining Ring	开口卡簧	2
13	6500209	Tension Release Shaft	松线轴	1
14	6500213	Tension Release Bushing	轴位衬圈	2
15	6500214	Return Spring	复位簧	1
16	6500210	Tension Disc Separator	松线板	1
17	120008	Screw(M4-0.7x8)	螺丝(M4-0.7*8)	3
18	6500206	Thread Guide Plate	上过线板	1
19	6500215	Tension Post Support	夹线座	1
20	120010	Screw(M6-1x10)	螺丝(M6-1*10)	4
21	000425	Washer	垫圈	4
22	120009	Screw(M4-0.7x12)	螺丝(M4-0.7*12)	2
23	000015	Nut	螺母	1
24	009770	Screw(M4-0.7x12)	螺丝(M4-0.7*12)	2
25	000538	Washer	垫圈	2
26	6500208	Tension Release Lever	送线连接杠杆	1
27	6500207	Tension Release Lever Connector	连接板	1
28	170048	Screw(M5-0.8x5)	螺丝(M5-0.8*5)	1
29	6500216	Connecting Plate	松线架副板	1
30	6500217	Needle Thread Eyelet(short)	后过线板(短)	1
30-1	6500217	Needle Thread Eyelet(long)	后过线板(长)	1
31	110012	Screw(M4-0.7x5)	螺丝(M4-0.7*5)	8
32	6500219	Needle Thread Eyelet(Middle)	中过线板	1
33	6500223	Needle Thread Eyelet(Front)	前过线板	1
34	110001	Screw(M4-0.7x5.4)	螺丝(M4-0.7*5.4)	3
35	6500221	Holder	前过线调节板	1
36	110084	Screw(M3-0.5x4.2)	螺丝(M3-0.5*4.2)	1
37	6500222	Needle Thread Strike-off Pin	线量调节片	4
38	110023	Screw(M2-0.4x3.5)	螺丝(M2-0.4*3.5)	4
39	6500224	Top Cover Thread Take-up Eyelet	绷线过线架	1
40	6500218	Needle Thread Guide	上侧盖过线板	1

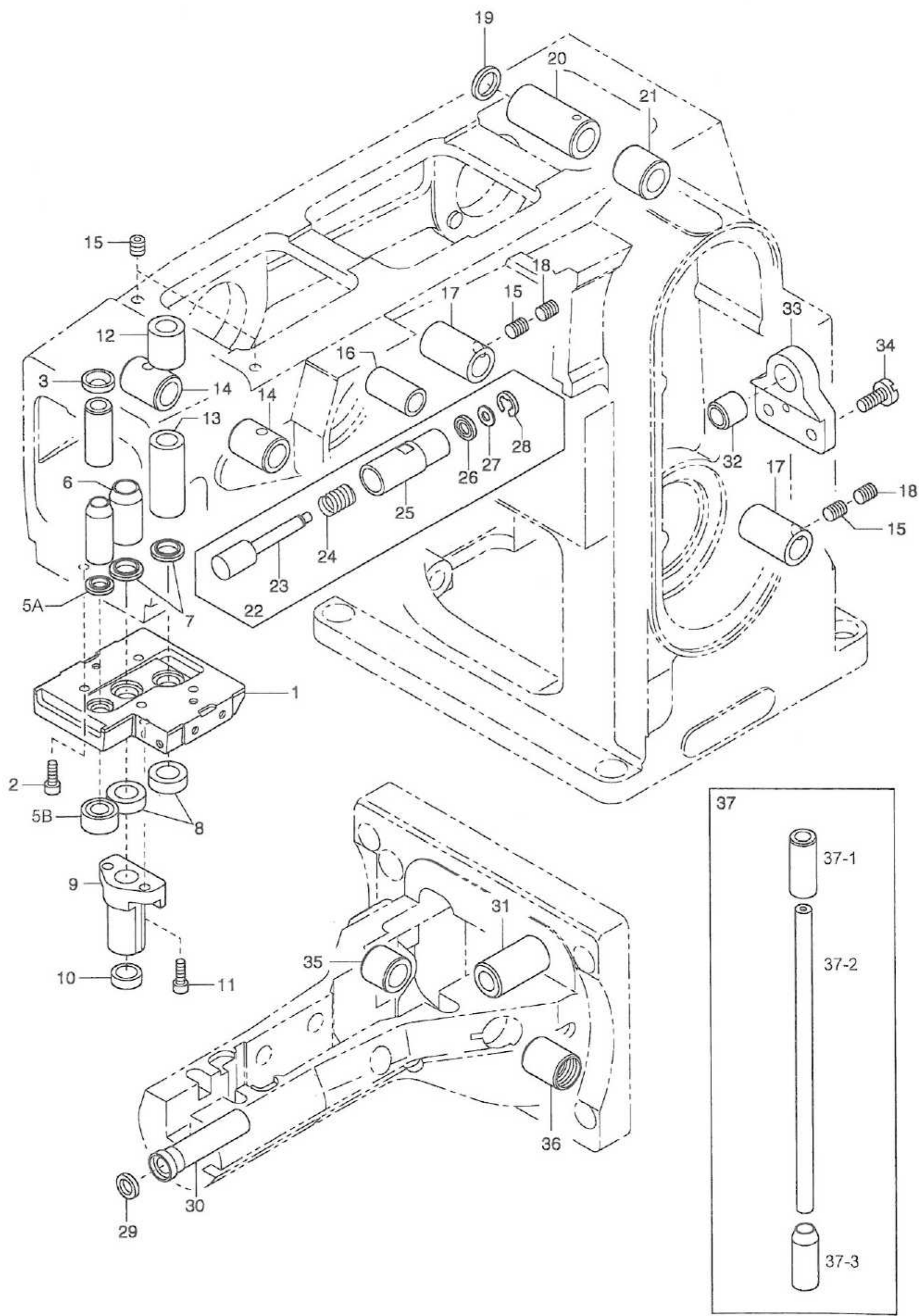
三、过线部件/MISCELLANEOUS THREAD EYELETS



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序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
41	130021	Screw(M4-0.7x4.3)	螺丝(M4-0.7*4.3)	1
42	6500328	Top Cover Thread Eyelet	绷针过线片	1
43				
44	6500225	Top Cover Thread Guide	绷针导线架	1
45	110009	Screw(M4-0.7x8)	螺丝(M4-0.7*8)	3
46	6500231	Looper Thread Eyelet(Front)	勾针前过线片	1
47	6500231	Looper Thread Eyelet(Middle)	勾针中过线片	1
48	6500312	Looper Thread Eyelet	勾针后过线片	1
49	6100071	Looper Thread Eyelet	凸轮架小过线	1
50	110013	Screw(M4-0.7x8)	螺丝(M4-0.7*8)	1
51	6500228	Thread Take-up Eyelet Holder	凸轮架	1
52	170032	Screw(M4-0.7x5)	螺丝(M4-0.7*5)	1
53	000010	Conical Spring Washer	轴位垫	1
54	300006	Washer	垫圈	1
55	6500226	Thread Take-up Cover	保护罩	1
56	110002	Screw(M3.5-0.5x5)	螺丝(M3.5-0.5*5)	2
57	6500314	Cover Latch Spring	卡簧	1
58	110033	Screw(M3-0.5x6)	螺丝(M3-0.5*6)	3
59	6500230	Looper Thread Guide	凸轮分线片	1
60	110050	Screw(M3.5-0.6x45)	螺丝(3.5-0.6*45)	1
61	6500029	Thread Take-up Eyelet	凸轮过线调节架	1
62	110008	Screw(M4-0.7x5)	螺丝(M4-0.7*5)	1
63	6500233	Looper Thread Take-up	松线凸轮	1
64	160003	Screw(M5-0.8x5)	螺丝(M5-0.8*5)	2
65	6500227	Thread Take-up Cover(Rear)	后保护罩	1
66	340019	Pin	卡簧销	1
67	6300330	Lid	挡片	1
68	6100061	Tension SP Felt	夹线毛毡	10
69	QB1500.3-69	Screw	挡片螺钉	1
70	QB1500.3-70	Washer	垫片	1
71	QB1500.3-71	Screw	调节螺钉	1
72	QB1500.3-72	Nut	调节螺母	1
42-1	6509330	Supplementary Tension Disc	小夹线板	2
42-2	6500330	Supplementary Tension Spring	小夹线簧	1
43-1	001223	Tension Post	夹线螺丝	1
43-2	001224	Nut	夹线螺母	1

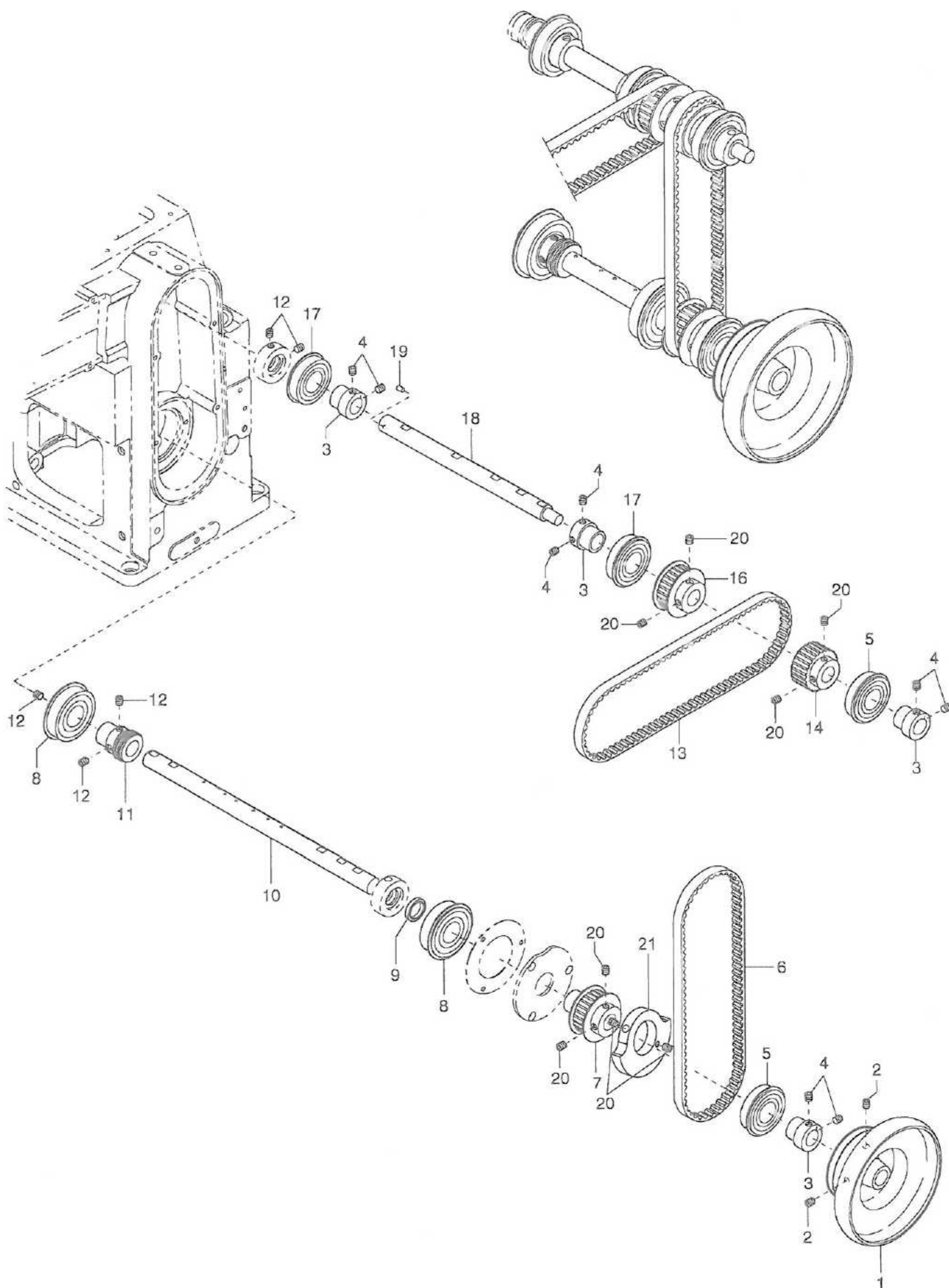
四、机体轴套/MISCELLANEOUS BUSHINGS



四、机体轴套/MISCELLANEOUS BUSHINGS

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500024	Needle Bar Oil Defender	针杆承油座	1
2	120001	Screw(M4-0.7x14)	螺丝(M4-0.7*14)	4
3	6100105	Oil Seal	针杆上铜套油封	1
5A	6500066	Oil Seal	针杆下铜套油封	1
5	6101044	Oil Seal	针杆承油座油封	1
6	6500169	Presser Bar Bushing	压脚轴铜套	1
7	6500170	Oil Seal	压脚轴铜套油封	2
8	6500172	Oil Seal	压脚轴承油座油封	2
9	6500171	Presser Bar Guide(Lower)	压脚轴下铜套	1
10	6500316	Oil Seal	压脚轴下铜套油封	1
11	120009	Screw(M4-0.7x12)	螺丝(M4-0.7*12)	2
12	6100112	Spreader Shaft Bushing(Upper)	绷针轴上铜套	1
13	6500078	Spreader Shaft Bushing(Lower)	绷针轴下铜套	1
14	6500062	Needle Bar Rocking Shaft Bushing	针杆摆轴铜套	2
15	160039	Screw(M5-0.8x8)	螺丝(M5-0.8*8)	4
16	6200081	Control Lever Shaft Bushing	差动调节轴铜套	1
17	6500084	Looper Rocker Shaft Bushing	勾针横轴铜套	2
18	160003	Screw(M5-0.8x5)	螺丝(M5-0.8*5)	2
19	6500320	Oil Seal	抬压脚轴油封	1
20	6500183	Lifter Lever Bushing(Left)	抬压脚轴长铜套	1
21	6500184	Lifter Lever Bushing(Right)	抬压脚轴短铜套	1
22	6500166	Pushbutton, C. Set	开针按钮组件	1
23	6500167	Pushbutton Pin	按钮轴	1
24	6200036	Pushbutton Spring	按钮簧	1
25	6500168	Pushbutton Sleeve	按钮轴套	1
26	6200171	Oil Seal	按钮轴套油封	1
27	000399	Washer	垫圈	1
28	6100333	Retaining Ring	开口卡簧	1
29	6200323	Oil Seal	弯针轴前铜套油封	1
30	6500080	Looper Shaft Bushing(Front)	弯针轴前铜套	1
31	6500081	Looper Shaft Bushing(Middle)	弯针轴中铜套	1
32	6500083	Looper Shaft Bushing(Rear)	弯针轴后铜套	1
33	6500082	Looper Shaft Bracket	弯针轴后铜套座	1
34	110011	Screw(M5-0.8x10)	螺丝(M5-0.8*10)	2
35	6500158	Feed Bar Shaft Bushing(Left)	送料轴左铜套	1
36	6500159	Feed Bar Shaft Bushing(Right)	送料轴右铜套	1
37-1	6500052	Needle Bar & Bushing(upper)	针杆上铜套	1
37-2	6500666	Needle Bar	针杆	1
37-3	650066	Needle Bar & Bushing (lower)	针杆下铜套	1

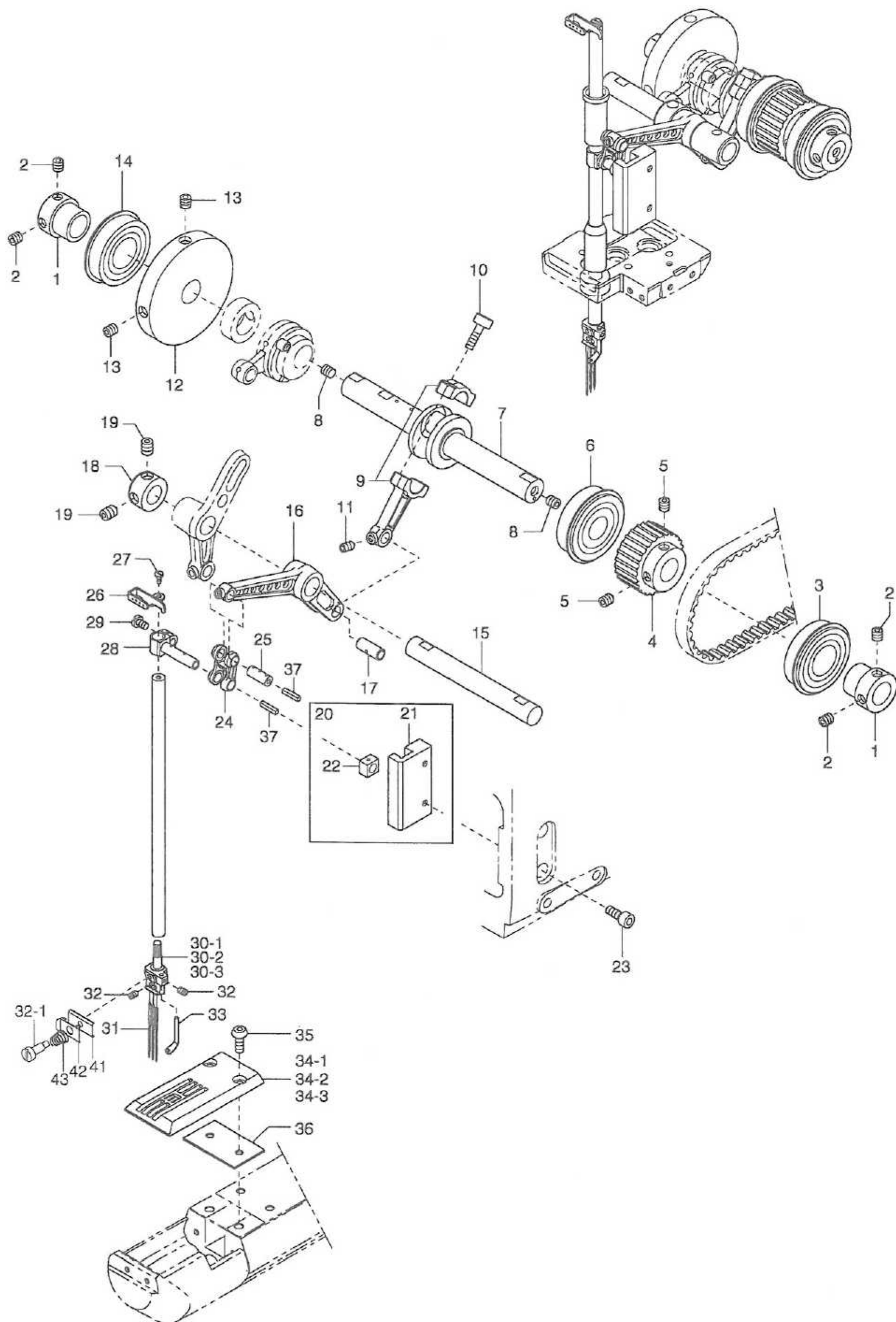
五、主轴部件/MISCELLANEOUS CRANKSHAFT



五、主轴部件/MISCELLANEOUS CRANKSHAFT

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500044	Pulley	手轮	1
2	009740	Screw(M6-1x10)	螺丝(M6-1*10)	2
3	6500048	Adapter	轴承内套	4
4	160004	Screw(M6-1x4.8)	螺丝(M6-1*4.8)	8
5	6500051	Ball Bearing(42x20)	轴承(42*20)	2
6	6500043	Timing Belt(420-P5M)	主轴同步带(420-P5M)	1
7	6500041	Main Shaft Timing Pulley(Lower)	主轴同步带轮	1
8	6500040	Ball Bearing (47x20)	轴承(47*20)	2
9	6500319	Oil Seal	油封	1
10	6500039	Main Shaft	主轴	1
11	6100126	Oil Pump Driving Worm	油泵蜗轮	1
12	160007	Screw(M6-1x6)	螺丝(M6-1*6)	5
13	6500049	Timing Belt(Lateral)(500-P5M-13)	上轴同步带(500-P5M-13)	1
14	6500042	Main Shaft Timing Pulley(Upper)	主轴付同步轮	1
15				
16	6500050	Upper Shaft Timing Pulley	上轴主同步轮	1
17	6500047	Ball Bearing(42x20)	轴承(42*20)	2
18	6500046	Upper Shaft	上轴	1
19	340002	Pin	上轴封油销	1
20	160024	Screw(M6-1x8)	螺丝(M6-1*8)	8
21	6509001	Main Shaft Counter Weight	主轴平衡轮	1
22	6509301	Main Shaft Collar	主轴紧圈	1

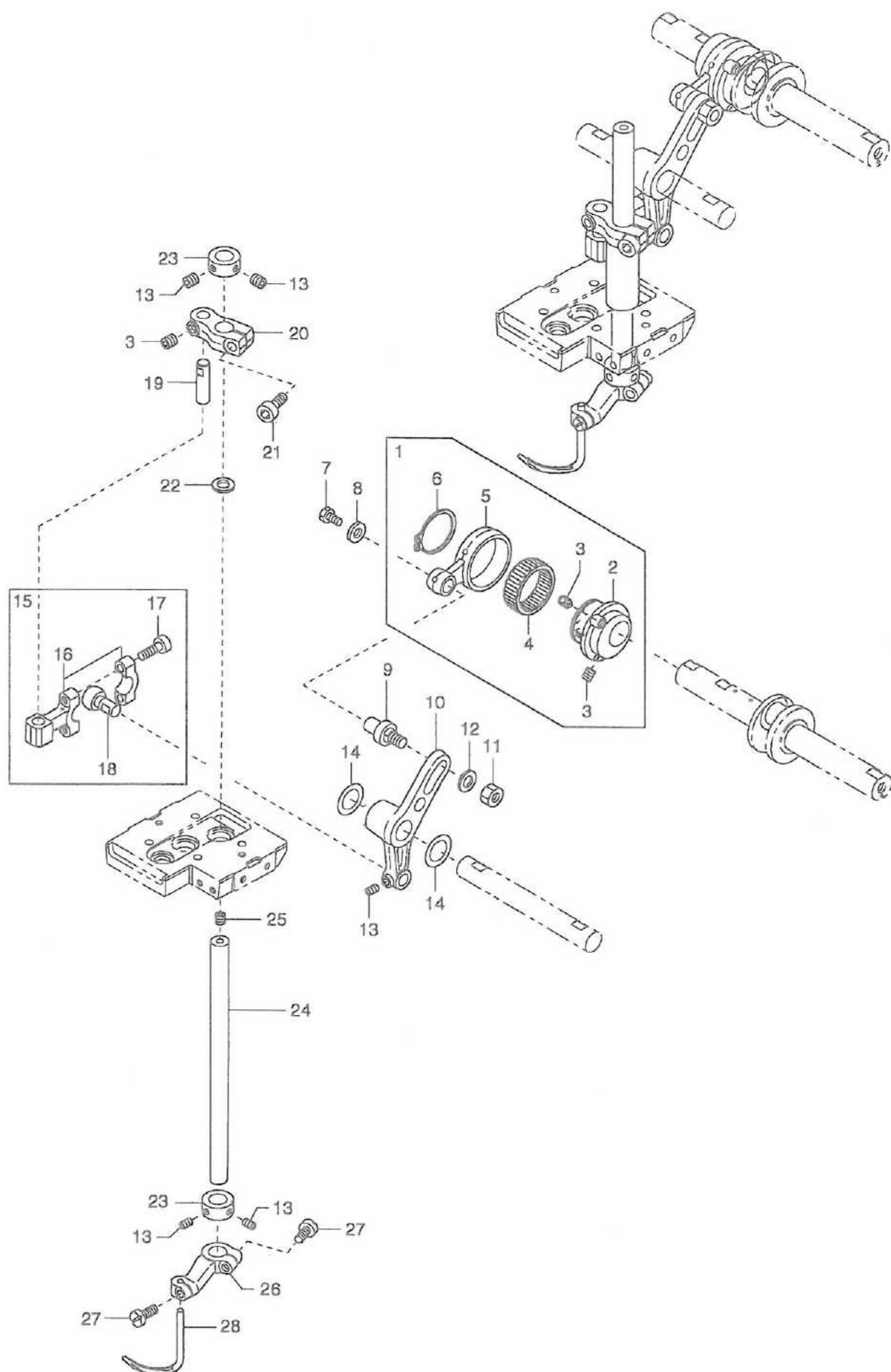
六、针杆机构/NEEDLE BAR DRIVING MECHANISM



六、针杆机构/NEEDLE BAR DRIVING MECHANISM

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500048	Adapter	上轴承内套	2
2	160004	Screw(M6-1x4.8)	螺丝(M6-1*4.8)	4
3	6500051	Ball Bearing(42x20)	卡位轴承(42*20)	1
4	6500042	Main Shaft Timing Pulley(Upper)	上轴付同步轮	1
5	160024	Screw(M6-1x8)	螺丝(M6-1*8)	2
6	6500063	Ball Bearing(42x15)	卡位轴承(42*15)	1
7	6500053	Needle Bar Driving Shaft	针杆曲轴	1
8	160007	Screw(M6-1x6)	螺丝(M6-1*6)	2
9	6500057	Needle Bar Connecting Rod	针杆铜连杆	1
10	120001	Screw(M4-0.7x14)	螺丝(M4-0.7*14)	2
11	160002	Screw(M4-0.7x5)	螺丝(M4-0.7*5)	1
12	6500064	Counter Weight	平衡轮	1
13	009740	Screw(M6-1x10)	螺丝(M6-1*10)	2
14	6500047	Ball Bearing(42x20)	卡位轴承(M42*20)	1
15	6500056	Needle Bar Rocking Shaft	针杆摆杆轴	1
16	6500054	Needle Bar Driving Lever	针杆摆杆	1
17	6500055	Driving Lever Pin	针杆连杆连接销	1
18	6200086	Collar(12x20x10mm)	紧圈(12*20*5)	1
19	160003	Screw(M5-0.8x5)	螺丝(M5-0.8*5)	2
20	6500059	Needle Bar Guide, C. Set	针杆滑套组件	1
21	6500060	Needle Bar Guide	针杆滑套座	1
22	6500061	Slide Block	针杆滑块	1
23	120018	Screw(M4-0.7x10)	螺丝(M4-0.7*10)	2
24	6200087	Needle Bar Connecting Link	针杆小连杆	1
25	6200101	Needle Bar Connecting Link Pin	针杆小连杆连接销	1
26	6500220	Needle Bar Thread Eyelet	针杆上过线道片	1
27	004358	Screw(9/64-40x5.6)	螺丝(9/64-40*5.6)	1
28	6500058	Needle Bar Bracket	针杆夹头	1
29	110035	Screw(M4-0.7x10)	螺丝(M4-0.7*10)	1
30-1	6509102	Needle Clamp(4.8mm)	针夹(4.8mm)	1
30-2	6509103	Needle Clamp(5.6mm)	针夹(5.6mm)	1
30-3	6509104	Needle Clamp(6.4mm)	针夹(6.4mm)	1
31		Needle	机针UY128GAS 9#-14#	3
32	SK216	Screw	螺丝	4
32-1	001901	Screw	螺丝	1
33	6100176	Top Cover Thread Eyelet	绷针小过线	1
34-1	6508022	Stitch Plate(4.8mm)	针板(4.8mm)	1
34-2	6508023	Stitch Plate(5.6mm)	针板(5.6mm)	1
34-3	6508024	Stitch Plate(6.4mm)	针板(6.4mm)	1
35	190077	Screw(M4-0.7x10)	螺丝(M4-0.7*10)	2
36	6500025	Stitch Plate Spacer	针板垫	1
37	000321	Oil Wick	油芯	2
41	6509106	Tension Clamp	小压线板	1
42	6509107	Tension Disc Eyelet	小过线板	1
43	6509108	Supplementary Tension Spring	小夹线簧	1

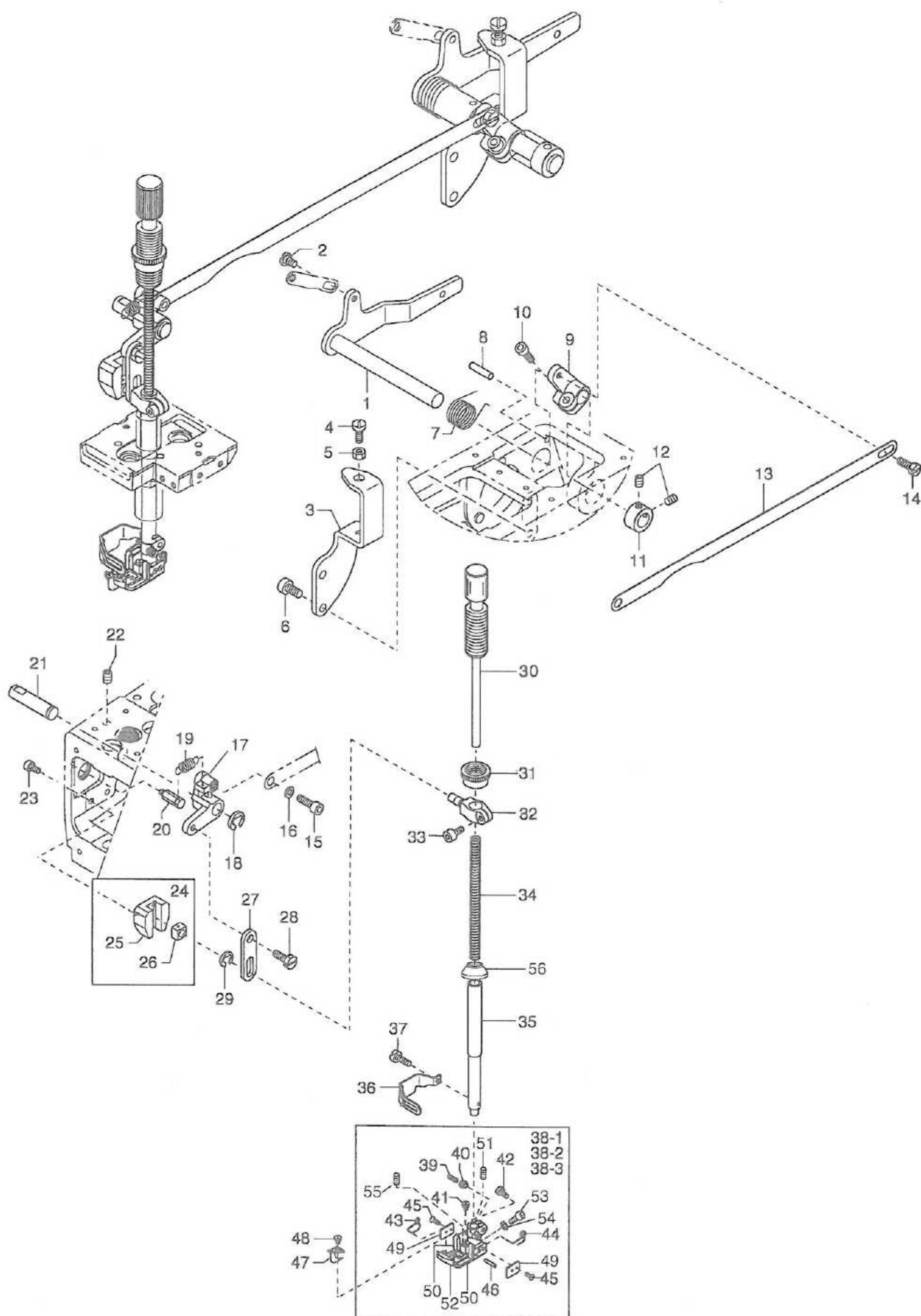
七、绷针机构/SPREADER MECHANISM



七、绷针机构/SPREADER MECHANISM

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500067	Spreader Connecting Rod, C. Set	绷针凸轮偏中心组	1
2	6500068	Spreader Eccentric	绷针偏心轮	1
3	160003	Screw(M5-0.8x5)	螺丝(M5-0.8*5)	3
4	6100811	Roller Bearing	滚针轴承	1
5	6500069	Spreader Connecting Rod	绷针大连杆	1
6	6500075	Retaining Ring	卡簧	1
7	140014	Screw(M4-0.7x8)	螺丝(M4-0.7*4)	1
8	300006	Washer	垫圈	1
9	6500070	Adjusting Pin	绷针行程调节螺丝	1
10	6500071	Spreader Driving Arm	绷针曲柄	1
11	100003	Nut	螺母	1
12	000528	Washer	垫圈	1
13	160001	Screw(M4-0.7x4)	螺丝(M4-0.7*15)	5
14	6500157	Thrust Washer	摩擦垫片	2
15	6500072	Spreader Link, C. Set	绷针小连杆组件	1
16	6500073	Spreader Link	绷针小连杆	1
17	120001	Screw(M4-0.7x14)	螺丝(M4-0.7*14)	2
18	6500074	Spreader Ball	小连杆球曲柄	1
19	6500077	Pin	连接销	1
20	6500076	Spreader Rocking Arm	绷针轴曲柄	1
21	120017	Screw(M5-0.8x15)	螺丝(M5-0.8*15)	1
22	6200263	Thrust Plate	垫圈	1
23	6100235	Collar(10x17x8mm)	紧圈(10*17*8)	2
24	6500079	Spreader Shaft	绷针轴	1
25		Screw(M4x3)	紧定螺丝(M4*3)	1
26	6100228	Spreader Holder	绷针架	1
27	110031	Screw(M4-0.7x12)	螺丝(M4-0.7*12)	2
28	6109305	Spreader	绷针	1

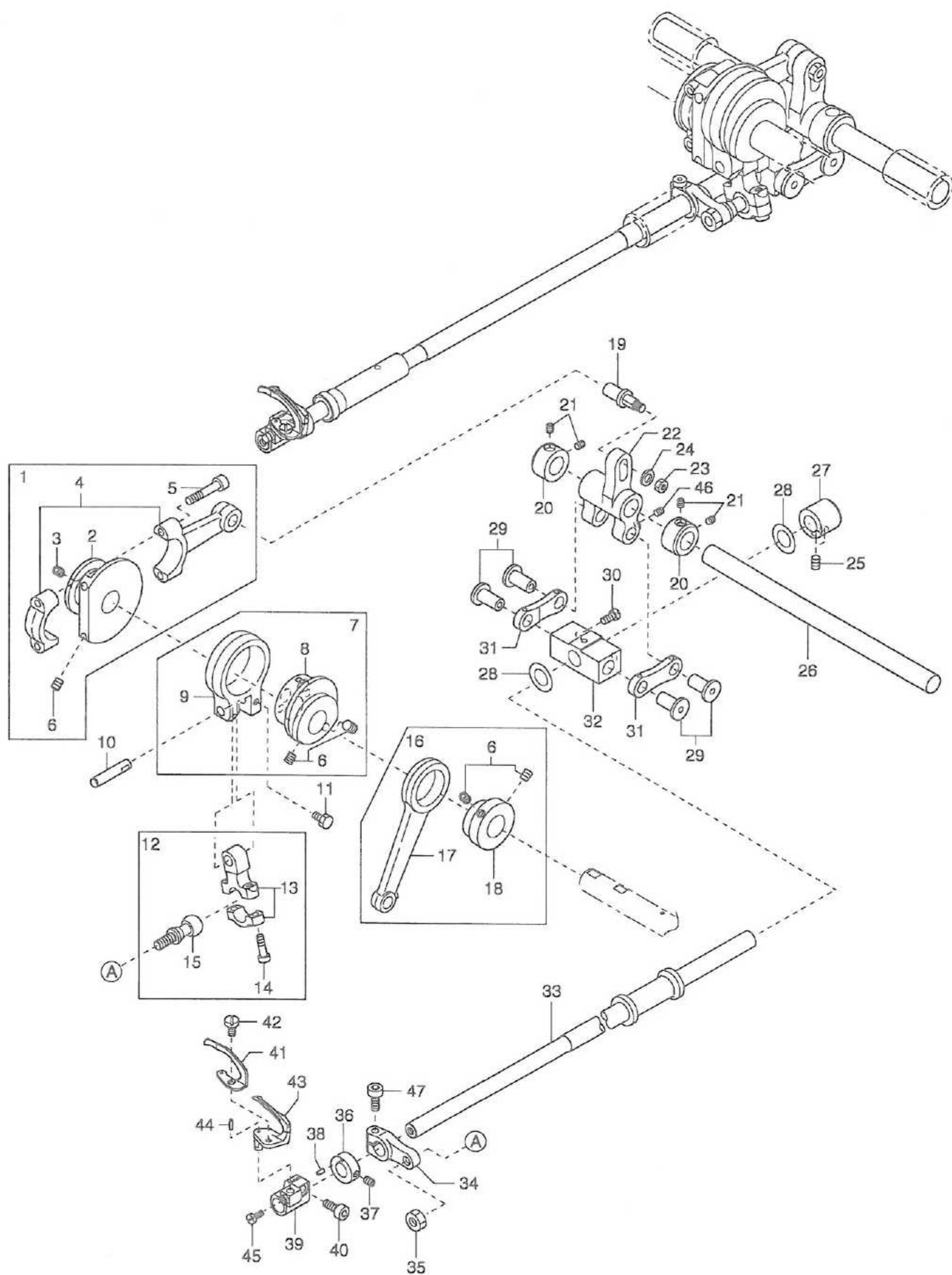
八、抬压脚机构/PRESSER FOOT MECHANISM



八、抬压脚机构/PRESSER FOOT MECHANISM

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500180	Lifter Lever	抬压脚杠杆	1
2	170048	Screw(M5-0.8x5)	螺丝(M5-0.8*18)	1
3	6500188	Lifter Lever Stopper	抬压脚限位板	1
4	110021	Screw(M5-0.8x18)	螺丝(M5-0.8*18)	1
5	000206	Nut	螺母	1
6	120006	Screw(M6-1x12)	螺丝(M6-1*12)	2
7	6500310	Spring	复位簧	1
8	340003	Knock Pin(5x20mm)	复位簧挡销	1
9	6500177	Lifter Shaft Lever	抬压脚连接杠杆	1
10	120017	Screw(M5-0.8x15)	螺丝(M5-0.8*15)	1
11	6200086	Collar(12x20x10mm)	紧圈(12*20*102)	1
12	160003	Screw(M5-0.8x5)	螺丝(M6-0.8*4.8)	2
13	6500176	Lifter Connecting Plate	连接钢条	1
14	140035	Screw(M5-0.8x4.8)	螺丝(M5-0.8*4.8)	1
15	005049	Screw(M5-0.8x8)	螺丝(M5-0.8*8)	1
16	300000	Washer	垫圈	1
17	6500175	Lifter Link Lever	压脚吊杆曲柄	1
18	6200038	Retaining Ring	开口卡簧	1
19	6500306	Return Spring	拉簧	1
20	6500182	Spring Hanger	拉簧固定销	1
21	6500181	Lifter Pin	曲柄固定轴	1
22	160007	Screw(M6-1x6)	螺丝(M6-1*6)	1
23	120008	Screw(M4-0.7x8)	螺丝(M4-0.6*8)	2
24	6500189	Presser Bar Guide, C. Set	压脚滑块组件	1
25	6500190	Presser Bar Guide	压脚滑块座	1
26	6500061	Slide Block	压脚滑块	1
27	6500174	Lifter Link	压脚杆连接片	1
28	140034	Screw(M5-0.8x10.5)	螺丝(M5-0.8*10.5)	1
29	6200346	Connection Bushing	开口卡簧	1
30	6500178	Presser Spring Regulator	压脚调节螺杆	1
31	000445	Lock Nut	抬压杆连接片	1
32	6500179	Presser Bar Connecting Bracket	压脚轴夹头	1
33	120018	Screw(M4-0.7x10)	螺丝(M4-0.7*10)	1
34	6100788	Presser Bar Spring	压脚弹簧	1
35	6500173	Presser Bar	压脚轴	1
36	6100205	Finger Guard	防护片	1
37	110033	Screw(M3-0.5x6)	螺丝(M3-0.5*6)	1
38-1	6507002	Presser Foot, C. Set(4.8mm)	压脚(4.8mm)	1
38-2	6507003	Presser Foot, C. Set(5.6mm)	压脚(5.6mm)	1
38-3	6507004	Presser Foot, C. Set(6.4mm)	压脚(6.4mm)	1
39	260006	Screw(1/8-44x9.5)	压脚调节螺钉	1
40	000327	Nut	螺母	1
41	110084	Screw(M3-0.5X4.2)	螺丝(M3-0.5*4.2)	1
42	110004	Screw(M3-0.6X8)	螺丝(M3-0.6*8)	1
43	6107005	Presser Foot Spring (Left)	压脚弹簧(左)	1
44	6107006	Presser Foot Spring (Right)	压脚弹簧(右)	1
45	130016	Screw(M2.5-0.45x4)	螺丝(M2.5-0.45*4)	4
46	6107003	Pin	连接销	1
47	6307004	Fabric Guide	导布片	1
48	110027	Screw (M2.7-0.45x3.5)	螺丝(M2.7-0.45*3.5)	1
49A	6307005	Block Lid (Left)	活动压脚挡片(左)	1
49B	6307005	Block Lid (Right)	活动压脚挡片(右)	1
50A	6307006	Block (Left)	活动压脚(左)	1
50B	6307006	Block (Right)	活动压脚(右)	1
51	6107007	Presser Bar Spring	压脚弹簧	1
52	QB1500.8-52	Presser Foot Clamp	压脚底板	1
53	QB1500.8-53	Screw	压脚螺钉	1
54	QB1500.8-54	Washer	压脚螺钉垫片	1
55	QB1500.8-55	Screw	压脚锁紧螺钉	1
56	MJ13	Presser Bar Seal Plug	压脚轴油封	1

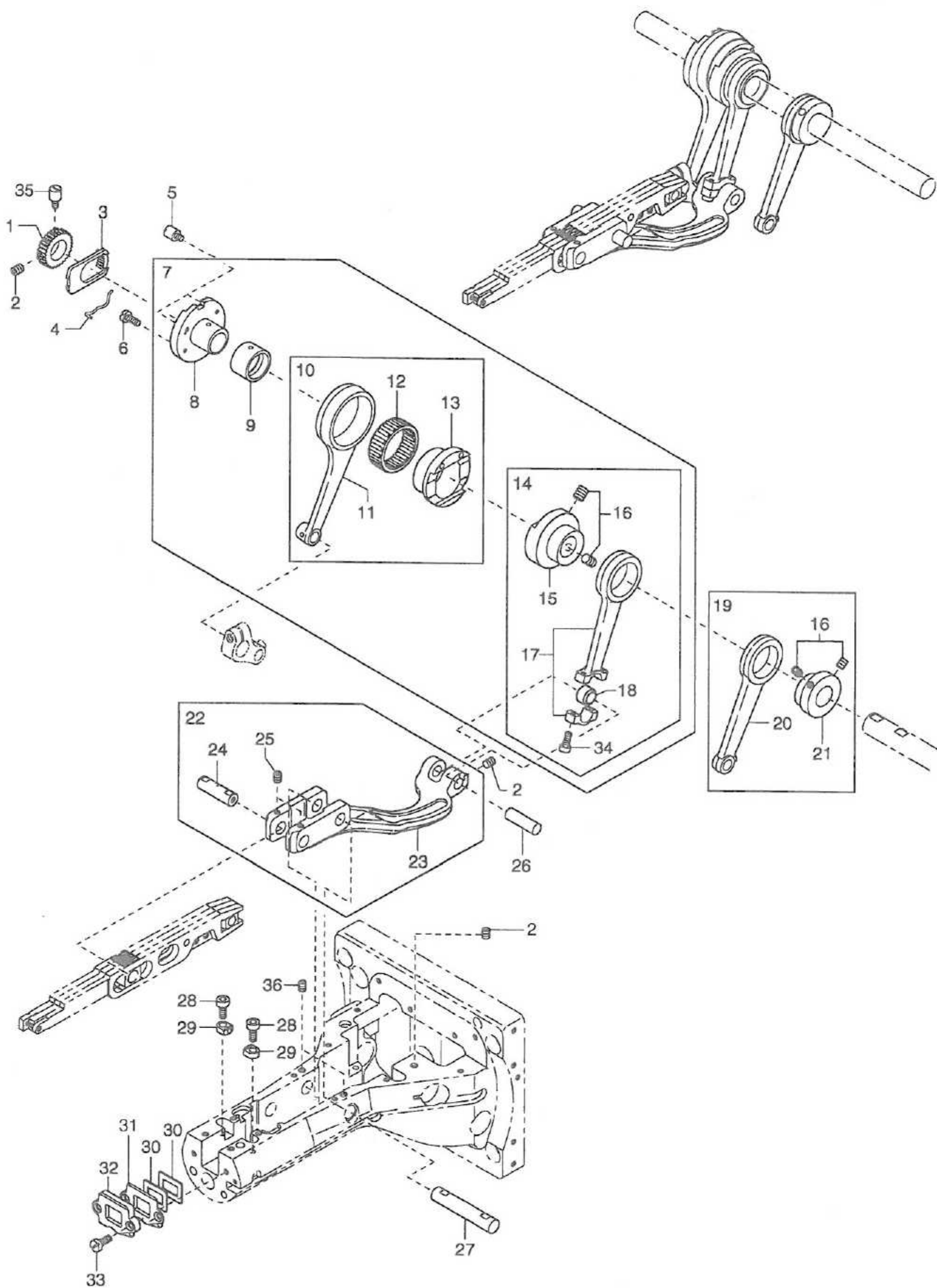
九、弯针机构/LOOPER DRIVING MECHANISM



九、弯针机构/LOOPER DRIVING MECHANISM

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500085	Looper Rocker Connecting Rod, C. Set	弯针前后摆动凸轮组	1
2	6500086	Looper Rocker Eccentric	偏心凸轮	1
3	006206	Screw(M5-0.8x8)	螺丝(M5-0.8*8)	1
4	6500087	Looper Rocker Connecting Rod	弯针前后摆动铜连杆	1
5	120060	Screw(M4-0.7x2.5)	螺丝(M4-0.7*25)	1
6	160039	Screw(M5-0.8x8)	螺丝(M5-0.8*8)	5
7	6500099	Looper Connecting Rod, C. Set	弯针左右摆动凸轮组	1
8	6500100	Looper Eccentric	弯针左右摆动偏心凸轮	1
9	6500105	Looper Connecting Rod	弯针左右摆动大连杆	1
10	6500104	Pin	大连杆连接销	1
11	140014	Screw(M4-0.7x8)	螺丝(M4-0.7*8)	1
12	6500101	Looper Lever Link, C. Set	弯针左右摆动小连杆组	1
13	6500102	Looper Lever Link	弯针左右摆动小连杆	1
14	120009	Screw(M4-0.7x12)	螺丝(M4-0.7*12)	2
15	6500103	Looper Driving Ball	小连杆球曲柄	1
16	6500108	Needle Guard Connecting Rod, C. Set	护针偏心凸轮组	1
17	6500110	Needle Guard Connecting Rod	护针连杆	1
18	6500109	Needle Guard Eccentric	护针偏心轮	1
19	6500098	Connecting Rod Pin	前后运动量调节螺丝	1
20	6200086	Collar(12x20x10mm)	紧圈(12*20*10)	2
21	160003	Screw(M5-0.8x5)	螺丝(M5-0.8*5)	4
22	6500089	Looper Rocker Shaft Lever	前后运动量调节曲柄	1
23	100002	Nut	螺母	1
24	300000	Washer	垫圈	1
25	160001	Screw(M4-0.7x4)	螺丝(M4-0.7*4)	2
26	6500088	Looper Rocker Shaft	弯针横轴	1
27	6500094	Collar(9x16x14mm)	弯针轴夹紧轴套	1
28	6500095	Thrust Ring	磨擦片	2
29	6500090	Pin	轴位销	4
30	110068	Screw(M4-0.7x8)	螺丝(M4-0.7*8)	2
31	6500097	Looper Rocker Connecting Link	前后运动连杆接片	2
32	6500093	Looper Shaft Joint	连接座	1
33	6500092	Looper Shaft	弯针轴	1
34	6500096	Looper Driving Lever	弯针摆杆	1
35	100003	Nut	螺母	1
36	6500106	Collar(8x15x5.6mm)	弯针座紧圈	1
37	160030	Screw(1/8-44*24)	内六角螺丝(1/8-44*24)	1
38	000687	Pin	紧圈销	1
39	6500107	Looper Holder	弯针架	1
40	120018	Screw(M4-0.7x10)	螺丝(M4-0.7*10)	1
41	6509200	Needle Guard (Front)	前护针	1
42	110084	Screw (M3-0.5x4.2)	螺丝(M3-0.5*4.2)	1
43	6509300	Looper	弯针	1
44	000711	Pin	前护针定位销	1
45	110050	Screw (M3.5-0.6x4.5)	螺丝(M3.5-0.6*4.2)	1
46	009736	Screw (M4-0.7x6)	螺丝(M4-0.7*6)	2
47	120001	Screw (M4-0.7x14)	螺丝(M4-0.7*14)	1

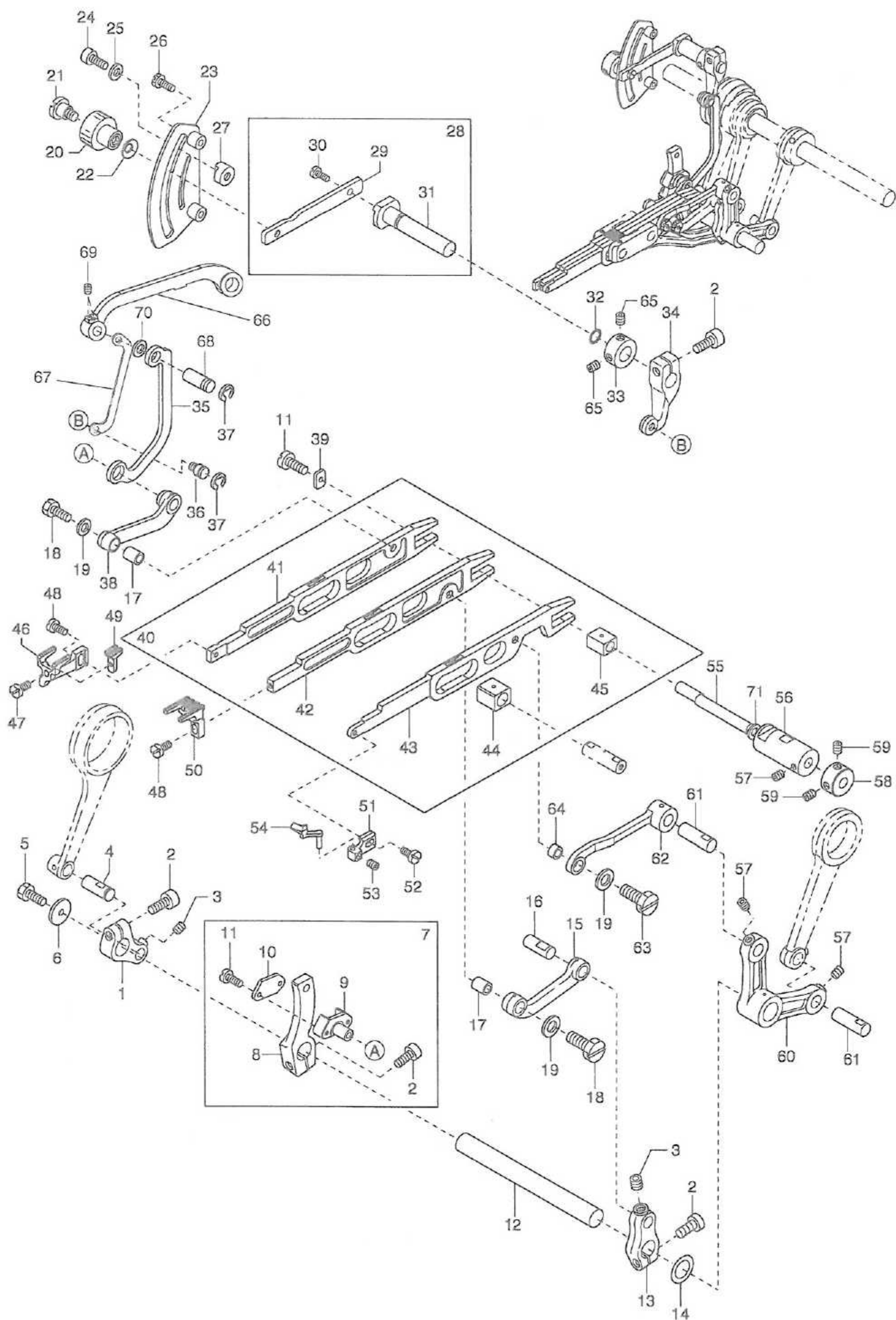
十、送料机构(1)/FEED DRIVING MECHANISM (1)



十、送料机构(1)/FEED DRIVING MECHANISM (1)

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500311	Feed Dog Regulating Gear	开针定位齿轮	1
2	160003	Screw(M5-0.8x5)	螺丝(M5-0.8*5)	3
3	6500322	Feed Dog Regulating Plate	开针锁片	1
4	6500324	Feed Dog Regulating Plate Spring	锁片压簧	1
5	180002	Screw(M3-0.5x4)	螺丝(M3-0.5*4)	1
6	110070	Screw(M3-0.5x6.3)	螺丝(M3-0.5*6.3)	1
7	6500116	Feed Regulator, C. Set	送料偏心组件	1
8	6500156	Feed Dog Regulating Eccentric	送料调整偏心	1
9	6500323	Eccentric Link	送料调整偏心衬套	1
10	6500153	Feed Bar Connecting Rod, C. Set	送料连杆组件	1
11	6500155	Feed Bar Connecting Rod	送料连杆	1
12	6500329	Roller Bearing	滚针	1
13	6500154	Feed Driving Eccentric	送料调整偏心套	1
14	6500117	Feed Lift Connecting Rod, C. Set(2)	抬压偏心组件	1
15	6500118	Feed Lift Eccentric	抬压偏心轮	1
16	160039	Screw(M5-0.8x8)	螺丝(M5-0.8*8)	4
17	6500119	Feed Lift Connecting Rod	抬压连杆	1
18	6500321	Rod Ball	连接球	1
19	6500108	Needle Guard Connecting Rod, C. Set	后护针连杆组件	1
20	6500110	Needle Guard Connecting Rod	后护针连杆	1
21	6500109	Needle Guard Eccentric	后护针偏心轮	1
22	6500143	Feed Bar, C. Set 2	牙架座组件	1
23	6500122	Feed Lift Arm	牙架座	1
24	6500124	Feed Lift Block(Front) Shaft	牙架滑块销	1
25	009736	Screw(M4-0.7x6)	螺丝(M4-0.7*6)	2
26	6500120	Pin	抬压连杆连接销	1
27	6500123	Feed Lift Shaft	牙架座连接销	1
28	120018	Screw(M4-0.7x10)	螺丝(M4-0.7*10)	2
29	6500162	Feed Bar Guide(Front)	牙架左右挡块	2
30	6500165	Feed Bar Shield(Rear)	牙架后封油片	2
31	6500164	Feed Bar Shield(Front)	牙架前封油片	1
32	6500163	Feed Bar Support	牙架封油仓	1
33	110009	Screw(M4-0.7x8)	螺丝(M4-0.7*8)	2
34	120009	Screw(M4-0.7x12)	螺丝(M4-0.7*12)	2
35	180003	Screw(M5-0.8x8)	螺丝(M4-0.8*8)	1
36	006212	Screw(M5-0.8x6)	螺丝(M5-0.8*6)	2

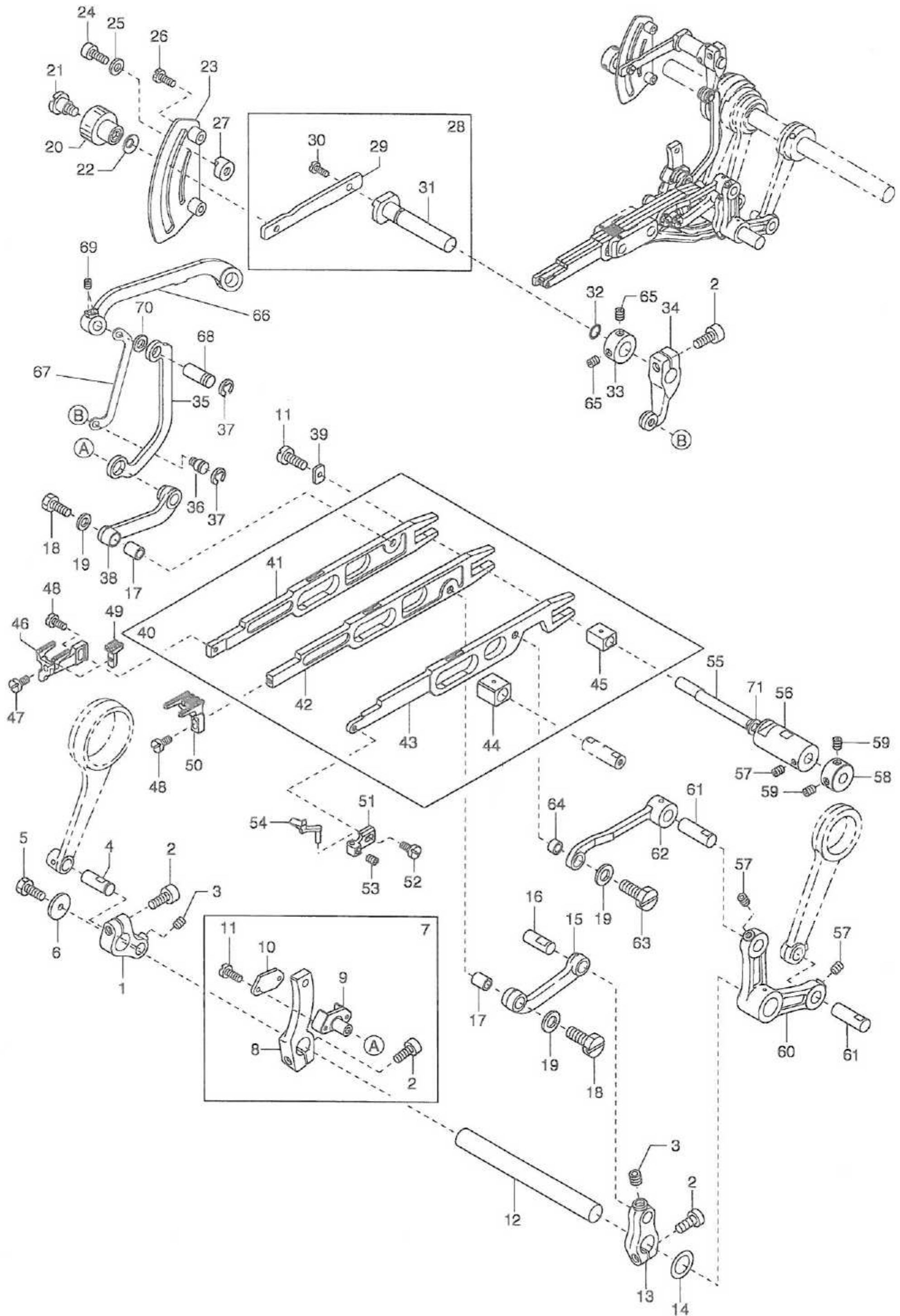
十一、送料机构(2)/FEED DRIVING MECHANISM (2)



十一、送料机构(2)/FEED DRIVING MECHANISM (2)

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500135	Feed Bar Driving Shaft Lever	送料轴曲柄	1
2	120013	Screw(M6-1x15)	螺丝(M6-1*15)	4
3	160007	Screw(M6-1x6)	螺丝(M6-1*6)	2
4	6500141	Connecting Rod Pin	曲柄连接销	1
5	140010	Screw(M4-1x6)	螺丝(M4-1*6)	1
6	6500161	Thrust Plate	垫圈	1
7	6500131	Differential Rocker, C. Set	差动调节曲柄组	1
8	6500132	Differential Rocker	差动调节滑曲柄	1
9	6500133	Slider	差动调节滑块	1
10	6500134	Slider Cap	差动调节滑块盖	1
11	110033	Screw(M3-0.5x6)	螺丝(M3-0.5*6)	2
12	6500160	Feed Bar Driving Shaft	主送料牙架片连接曲柄	1
13	6500163	Main Feed Bar Lever	送料轴曲柄	1
14	6500157	Thrust Washer	垫圈	1
15	6500138	Main Feed Bar Connection	送料小连杆	1
16	6200142	Connecting Link Pin	送料连杆连接销	1
17	6200265	Connecting Bushing	连杆衬套	2
18	140000	Screw(M5-0.5x15.5)	螺丝(M5-0.5*15.5)	2
19	300000	Washer	垫圈	3
20	6500317	Lock Nut	差动调节螺母	1
21	190004	Screw(M6-1x7.5, M4.5-0.5x3)	轴位螺丝(M6-1*7.5, M4.5-0.5*3)	1
22	000010	Conical Spring Washer	碟形弹簧垫圈	1
23	6500130	Differential Feed Gradustions	差动刻度板	1
24	005049	Screw(M5-0.8x8)	螺丝(M5-0.8*8)	1
25	000669	Washer	垫圈	1
26	110016	Screw(M4-0.7x15)	螺丝(M4-0.7*15)	2
27	6100269	Differential Lever Stop	限位螺母	1
28	6500125	Differential Lever(Left), C. Set	差动调节柄组	1
29	6500129	Differential Lever(Left)	差动调节手柄	1
30	110009	Screw(M4-0.7x8)	螺丝(M4-0.7*8)	1
31	6500128	Differential Lever Shaft	差动调节轴	1
32	6100363	O-ring(P7)	O型圈油封	1
33	6200092	Collar(10x19x9mm)	紧圈(10*19*9)	1
34	6500126	Differential Lever(Right)	差动调节轴曲柄	1
35	6500127	Slider Link	差动连接大连杆	1
36	6100360	Slider Link Pin	轴位螺丝	1
37	6100343	Retaining Ring	开口卡簧	2
38	6500137	Differential Feed Bar Connection	差动长连杆	1
39	6500151	Feed Lift Block(Rear) Lid	牙架片调节轴挡片	1
40	6500142	Feed Bar, C. Set 1	牙架片组件	1

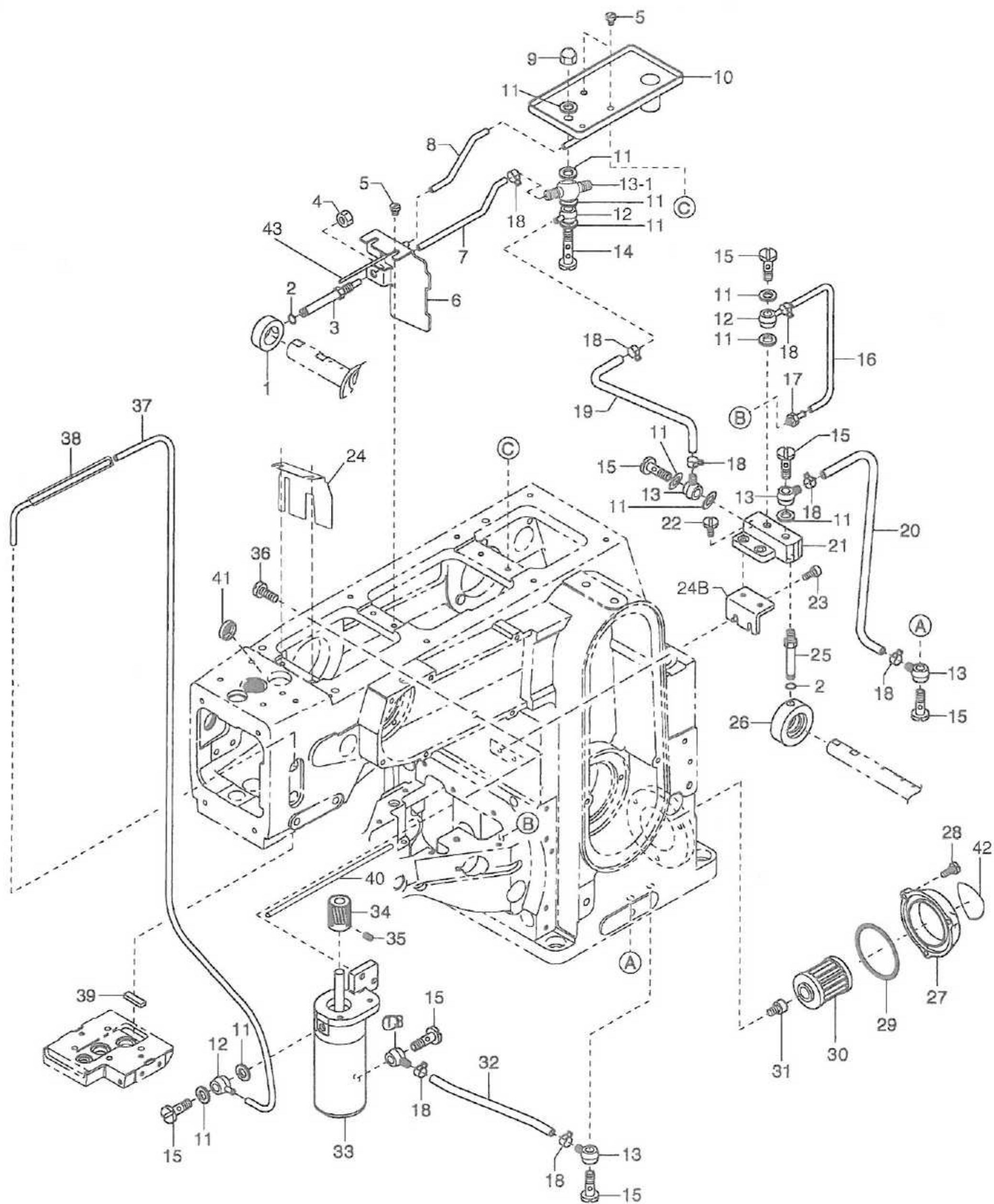
十一、送料机构(2)/FEED DRIVING MECHANISM (2)



十一、送料机构(2)/FEED DRIVING MECHANISM (2)

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
41	6500144	Differential Feed Bar	差动牙架片	1
42	6500145	Main Feed Bar	送料牙架片	1
43	6500146	Needle Guard Bar	护针架片	1
44	6500147	Feed Lift Block(Front)	牙架片前滑块	1
45	6500150	Feed Lift Block(Rear)	牙架片后滑块	1
46	6509002	Differential Feed Dog	差动主送料牙	1
47	110002	Screw(M3.5-0.5x5)	螺丝(M3.5-0.5*5)	1
48	110004	Screw(M3-0.6x8)	螺丝(M3-0.6*8)	2
49	6509022	Differential Feed Dog(Middle)	差动副送料牙	1
49-1	6509023	Fabric Guide Feed Dog(Middle)	立骨副送料牙	1
49-2	6509024	Fabric Guide Feed Dog (Middle)	倒骨副送料牙	1
50	6509012	Main Feed Dog	主送料牙	1
51	6500115	Needle Guard(Rear) Holder	后护针座	1
52	110050	Screw(M3.5-0.6x45)	螺丝(M3.5-0.6*45)	1
53	003657	Screw(M4-0.7x3)	螺丝(M40.7*3)	1
54	6509201	Needle Guard(Rear)	后护针	1
55	6500149	Feed Lift Block(Rear) Shaft	调节牙架偏心轴	1
56	6500148	Feed Bar Guide(Rear)	调节牙架偏心轴套	1
57	160001	Screw(M4-0.7x4)	螺丝(M4-0.7*4)	3
58	6500152	Collar(7x18.6x6mm)	紧圈(7*18.6*6)	1
59	160000	Screw(M4-0.7x3)	螺丝(M4-1.7*3)	2
60	6500112	Needle Guard Lever	护针曲柄	1
61	6500111	Pin	护针曲柄连接销	2
62	6500139	Needle Guard Bar Connection	护针小连杆	1
63	140033	Screw(M5-0.5x14)	螺丝(M5-0.5*4)	1
64	6500140	Connection Bushing	内衬轴套	1
65	160003	Screw(M5-0.8x5)	螺丝(M5-0.8*5)	2
66	6300138	Differential Ejector Rod	差动支承杆	1
67	3500340	Differential Feed Bar Connection (Short)	差动连接短连杆	1
68	QB1500.11-68	Pin(ø8x26)	连接销(ø8*26)	1
69	009736	Screw(M4*6)	内六角紧定螺钉(M4*6)	2
70	QB1500.11-70	Washer	垫片	1
71	QB1500.11-71	Gasket	密封圈	1

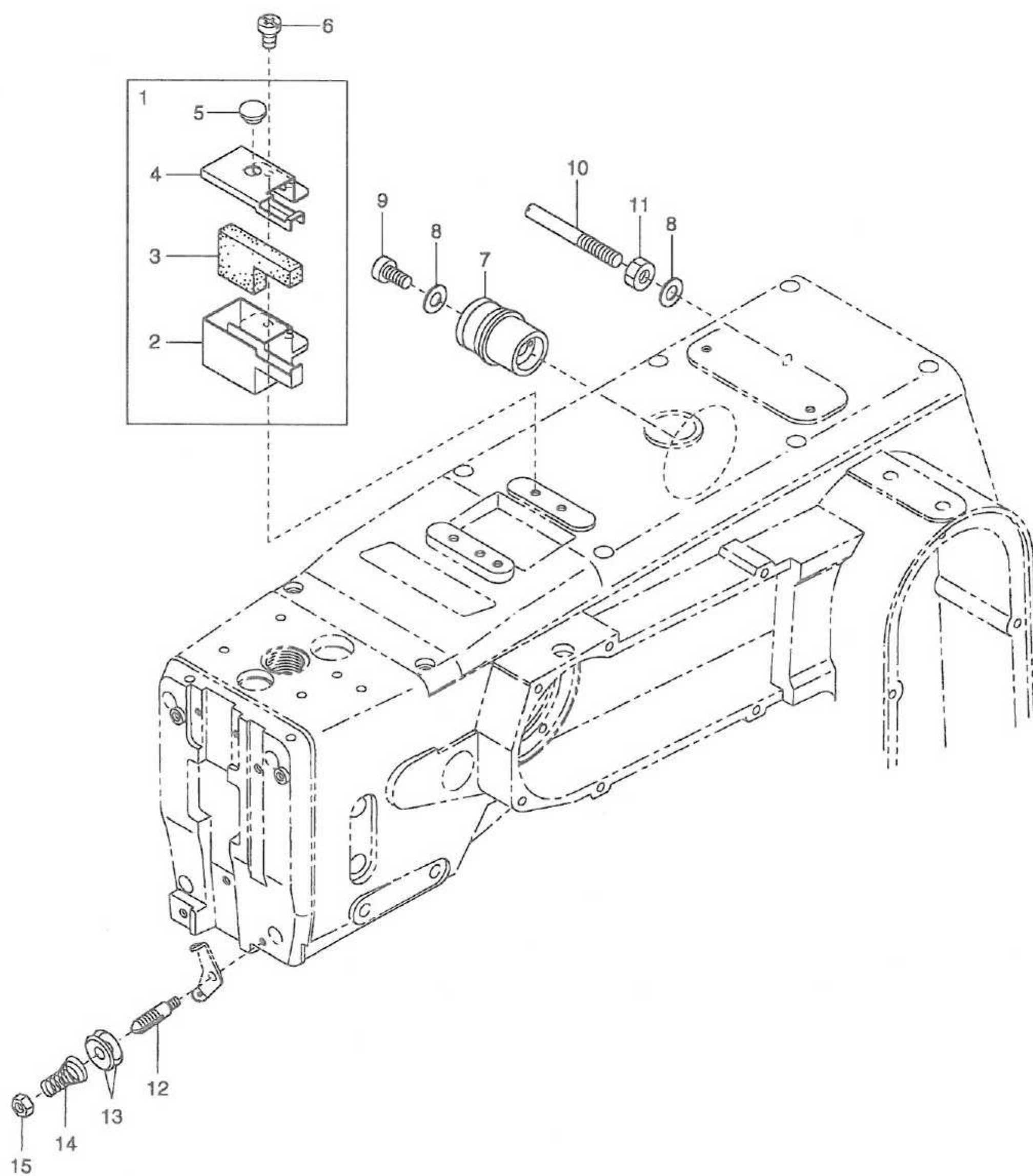
十二、供油部件/LUBRICATING MECHANISM



十二、供油部件/LUBRICATING MECHANISM

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500065	Oil Sleeve	针杆曲轴进油套	1
2	6500301	O-ring(P3)	O型垫圈	2
3	6500194	Oil Pipe(Short)	短注油管	1
4	100003	Nut	螺母	1
5	110001	Screw(M4-0.7x5.4)	螺丝(M4-0.7*5.4)	4
6	6500196	Lubricating Pipe, C. Set	油管连接板	1
7	6500204	Oil Tube (3x5x70)	(长)进油管	1
8	6500202	Oil Tube (3x5x100)	(短)进油管	1
9	320015	Nozzule	喷油螺帽	1
10	6500195	Oil Receiver	承油板	1
11	000567	Washer	垫圈	11
12	320001	Oil Tube Fitting One Way End	细嘴分油套	3
13	6100310	Tube Joint	粗嘴分油套	5
13-1	650045	Oil Tube Fitting Two Way End	双嘴分油套	1
14	320009	Fitting Stud(Long)	分油套螺丝(长)	1
15	320008	Fitting Stud(Short)	分油套螺丝(短)	7
16	6500203	Oil Tube(3x5x250)	油管(3*5*250)	1
17	6500300	Pipe Joint	油管接头	1
18	6100303	Oil Tube Clamp	油管卡紧圈	8
19	6500200	Oil Tube(4x6x200)	油管(4*6*200)	1
20	6500313	Oil Tube(4x6x290)	油管(4*6*290)	1
21	6500191	Lubricating Block	分油座	1
22	110035	Screw(M4-0.7X10)	螺丝(M4-0.7*10)	2
23	120018	Screw(M4-0.7x10)	螺丝(M4-0.7*10)	2
24	6500192	Lubricating Block Support	分油座连接板	1
24B	6500192-1	Lubricating Block Support	分油座连接板厚	1
25	6500193	Oil Pipe(Long)	主油铜管	1
26	6500045	Oil Sleeve	主轴进油套	1
27	6500238	Oil Filter Cap	滤油器盖板	1
28	110045	Screw(M4-0.7x12)	螺丝(M4-0.7*12)	3
29	6100370	O-ring(P42)	滤油器盖板油封	1
30	6100296	Oil Filter	滤油器	1
31	6100297	Filter Housing	供油空心螺丝	1
32	6500201	Oil Tube(4x6x150)	油管(4*6*150)	1
33	6500197	Oil Pump, C. Set (1)	油泵	1
34	6100616	Worm Wheel	油泵蜗杆	1
35	160001	Screw(M4-0.7x4)	螺丝(M4-0.7*4)	2
36	110021	Screw(M5-0.8x18)	螺丝(M5-0.8*18)	2
37	6500205	Oil Tube(3x5x590)	油管(3*5*590)	1
38	6500199	Arm Draining Pipe	吸油铜管	1
39	310000	Felt	吸油毛毡	1
41	QB1500.12-41	Cpa	橡胶塞	2
42	QB1500.12-42	Warning Label	警示标贴	1
43	QB1500.12-43	Oil Tube	油管	1

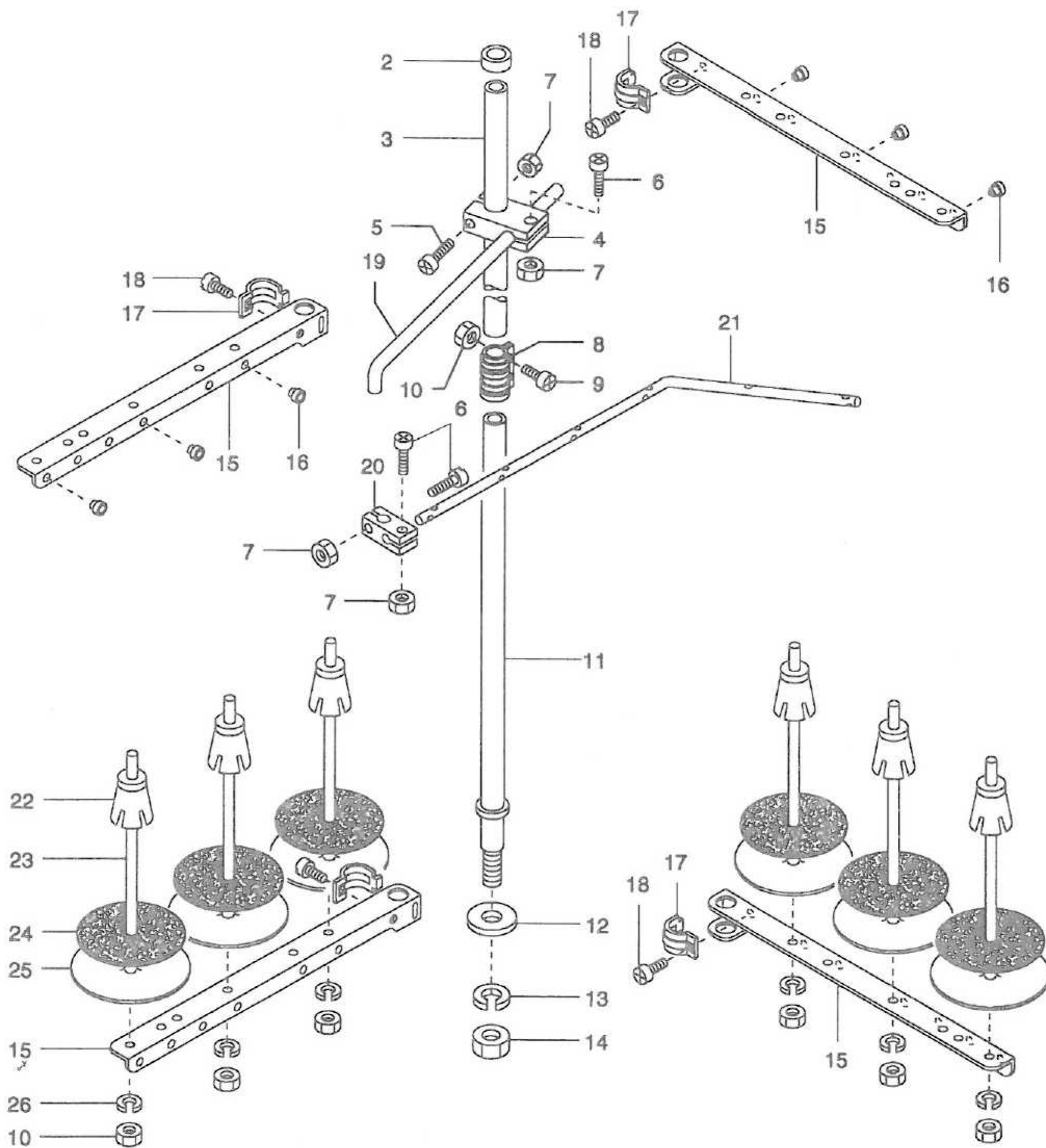
十三、辅助装置/EXTRA PARTS



十三、辅助装置/EXTRA PARTS

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500234	SP Device C. Set	冷却盒组件	1
2	6500235	SP Container	冷却盒	1
3	6500237	SP Felt	毛毡	1
4	6500236	SP Container Cover	冷却盒盖	1
5	6100017	Seal Plug	注油塞	1
6	110012	Screw(M4-0.7x5)	螺丝(M4-0.7*5)	2
7	6500037	Synchronizer Adapter	定针器安装套	1
8	000425	Washer	垫圈	2
9	120006	Screw(M6-1x12)	螺丝(M6-1*12)	1
10	6500038	Synchronizer Positioning Pin	定针器定位杆	1
11	100003	Nut	螺母	1
12	006558	Tension Post	小夹线螺丝	1
13	6100086	Supplementary Tension Disc	小夹线板	2
14	6100087	Supplementary Tension Spring	小夹线簧	1
15	000361	Nut	小夹线螺母	1

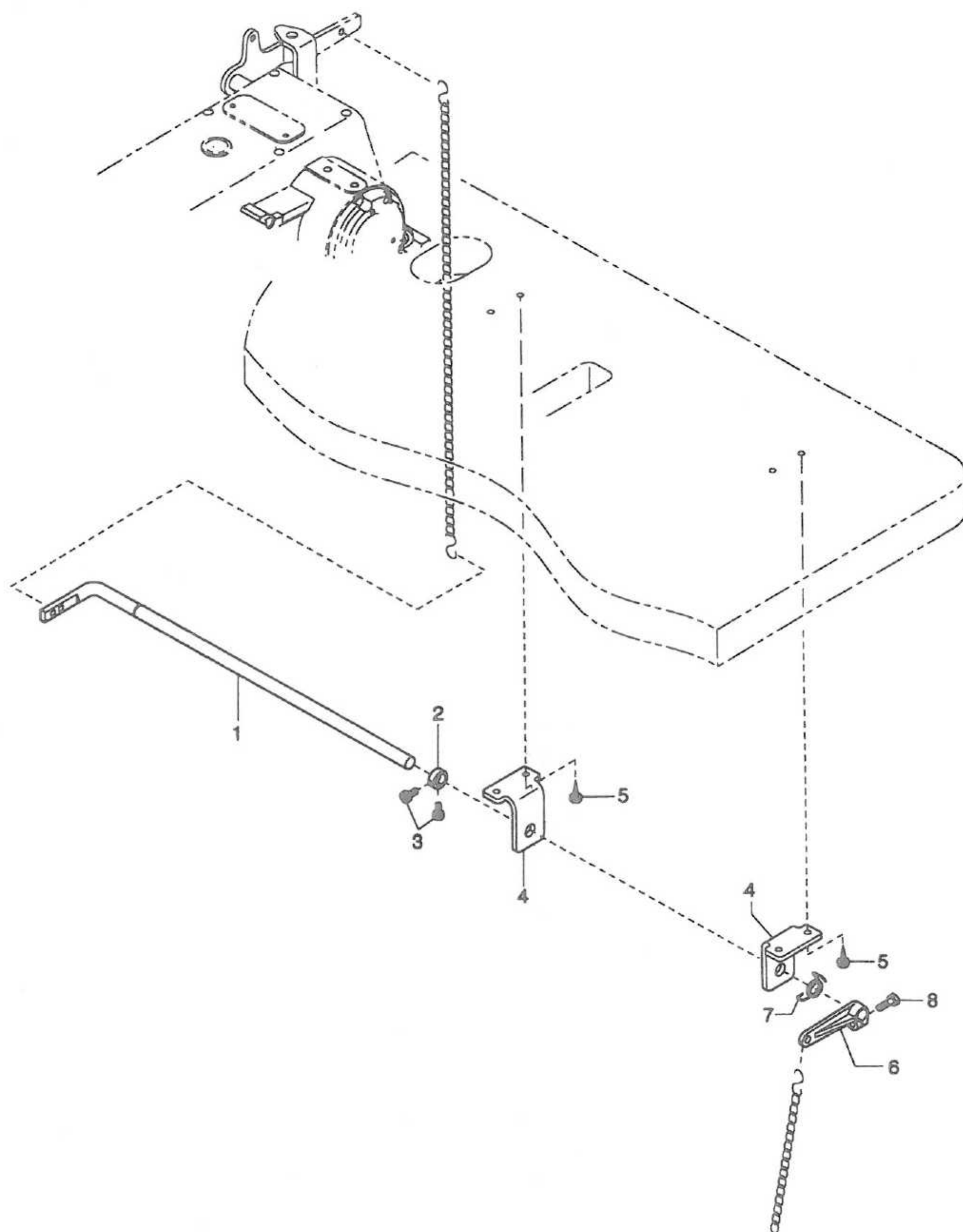
十四、线架/THREAD STAND



十四、线架/THREAD STAND

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6802627	Thread Stand, C. Set(6 Spools Type)	线架组	1
2	6802601	Column Cap	橡胶套	1
3	6802602	Column Pipe(Upper)	上立柱	1
4	6802603	Thread Guide Holder(Large)	转换接头(大)	1
5	911002	Screw(M4-0.7x20)	螺钉(M4-0.7*20)	1
6	911001	Screw(M4-0.7x12)	螺钉(M4-0.7*12)	3
7	910001	Nut	螺母	4
8	6802604	Column Pipe Connector	立柱连接夹头	1
9	911006	Screw(M5-0.8x13)	螺钉(M5-0.8*13)	2
10	910000	Nut	螺母	8
11	6802605	Column Pipe(Lower)	下立柱	1
12	930052	Washer	垫片	1
13	930053	Spring Washer	弹簧垫圈	1
14	910003	Nut (M16-1.5)	螺母	1
15	6802607	Thread Hanger(3 Spools Type)	过线架	4
16	6802608	Thread Eyelet	过线瓷眼	6
17	6802609	Thread Hanger Holder	上过线架夹头	4
18	911060	Screw(M6-1x15)	螺钉(M6-1*15)	4
19	6802610	Thread Guide Arm	分线过渡杆	1
20	6802611	Thread Guide Holder(Small)	转换接头(小)	1
21	6802628	Thread Guide(6 Spools Type)	分线杆	1
22	6802613	Spool Cushion	线团伞形承架	6
23	6802614	Spool Pin	托盘立柱	6
24	6802615	Spool Mat	海绵垫	6
25	6802616	Spool Seat Disc	线托盘	6
26	930055	Spring Washer	弹簧垫	6

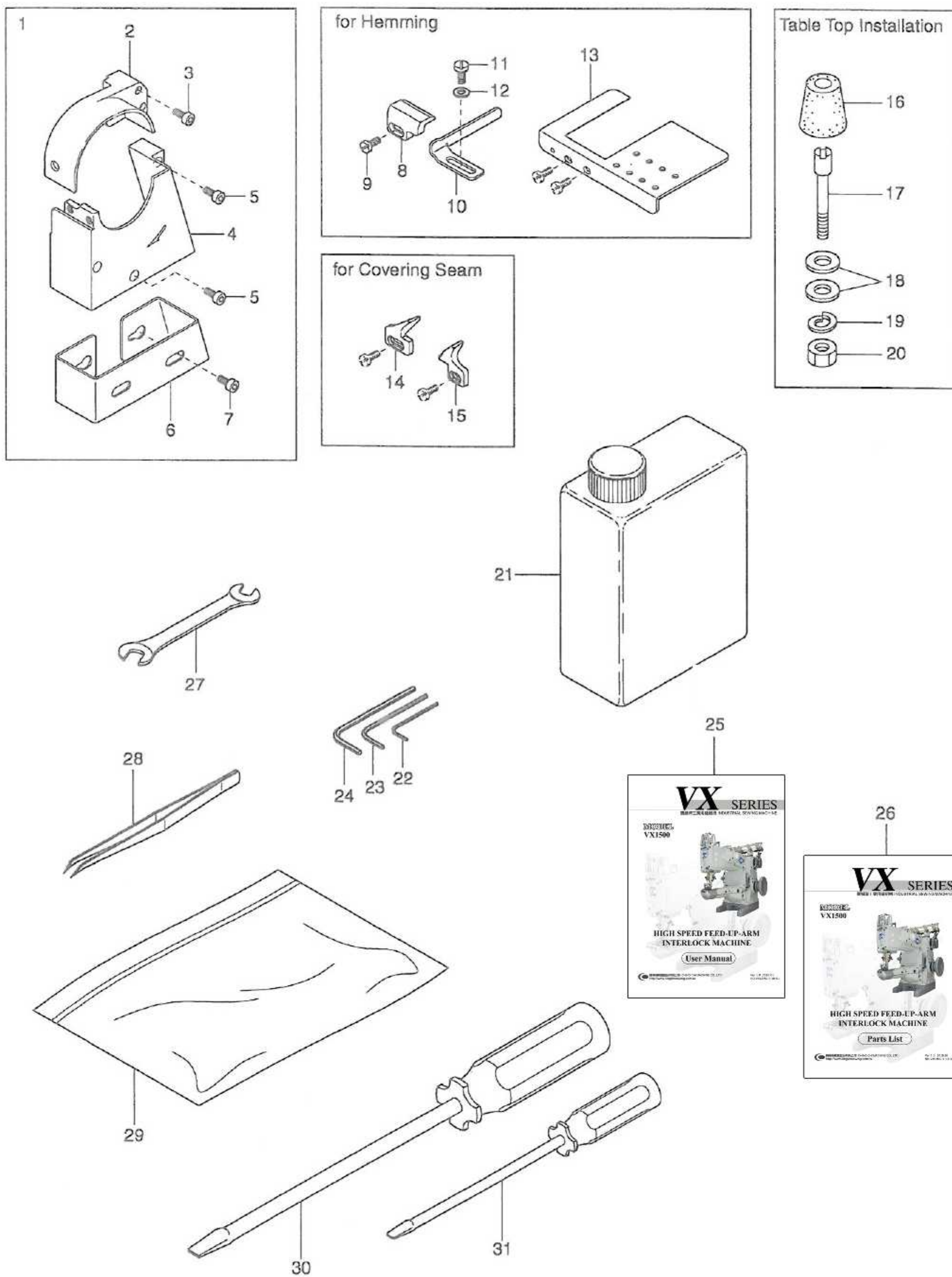
十五、安装辅助件(1)/ACCESSORIES(1)



十五、安装辅助件(1)/ACCESSORIES(1)

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500245	Presser Lifter Shaft (Lower)	抬压脚过渡轴	1
2	6200086	Collar (12x20x10mm)	紧圈(12*20*10)	1
3	110017	Screw M5-0.8x8	螺丝(M5-0.8*8)	2
4	6500244	Presser Lifter Shaft Support	支撑架	2
5	006905	Wood Screw (ø5.2x20)	自攻螺丝(ø5.2*20)	4
6	6500246	Lifter Shaft Lever	连接杠杆	1
7	6500247	Return Spring	复位簧	1
8	140019	Screw (M4-0.7x30)	螺丝(M4-0.7*30)	1

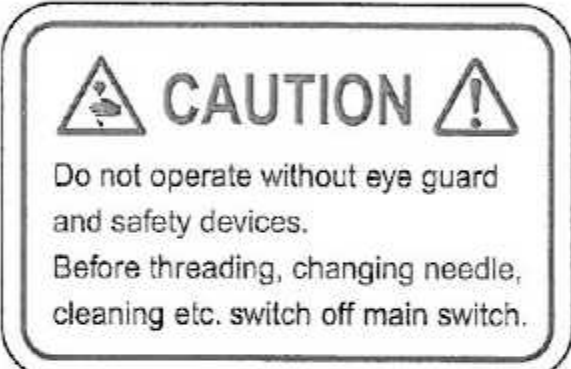
十六、安装辅助件(2)/ACCESSORIES(2)



十六、安装辅助件(2)/ACCESSORIES(2)

序 号 Ref.No.	零件编号 Parts No.	Description	零件名称	单位数量 Amt.Req
1	6500029	Belt Cover, C. Set	皮带保护罩组件	1
2	6500030	Belt Cover(Upper)	皮带保护罩(上)	1
3	006219	Screw(M4-0.7x30)	螺丝(M4-0.7*30)	2
4	6500031	Belt Cover(Lower)	皮带保护罩(中)	1
5	009753	Screw(M6-1x30)	螺丝(M6-1*30)	3
6	6500032	Supplementary Belt Cover	皮带保护罩(下)	1
7	009954	Screw (M6-1x30)	螺丝(M6-1*30)	2
8	6500249	Fabric Edge Guide(Left)	下摆左道向片	1
9	110085	Screw	一字槽螺丝	1
10	6500248	Fabric Edge Guide(Right)	下摆右道向片	1
11	110104	Screw	一字槽螺丝	2
12	000538	Washer	垫圈	2
13	6500239	Supplementary Cover	缝台	1
14	6500240	Fabric Guide(Left)	左倒骨	1
15	6500241	Fabric Guide(Right)	右倒骨	1
16	6100449	Oil Reservoir Rubber Cushion	底座减震垫脚	4
17	180008	Setting Screw(M6-1x6)	上乘式螺钉(M6-1*6)	4
18	000528	Washer	垫圈	8
19	000667	Spring Washer	弹簧垫圈	4
20	000011	Nut	螺母	4
21	6802722	SF Oil 28	油壶	1
22	6802723	Hexagonal Wrench(2.0mm)	内六角扳手(2.2MM)	1
23	6802725	Hexagonal Wrench(2.5mm)	内六角扳手(2.5MM)	1
24	6802724	Hexagonal Wrench(3mm)	内六角扳手(3.0MM)	1
25	6VX62MC-1-18-01	Instruction Book	使用 说明书	1
26	6VX63MC-1-18-01	Parts List	零件图	1
27	6802726	Wrench (8x10)	外六角扳手(8*10)	1
28	6500307	Thread Tweezers	穿线钳	1
29	6802721	Bag	附件袋	1
30	6500308	Screw driver(5.5x200 Mm)	一字螺丝刀(5.5*200)	1
31	6500309	Screw driver(2.5x75 Mm)	一字螺丝刀(2.5*45)	1

十七、警告标志/WARNING LABEL

LABEL 标记牌	PARTS. NO. 图号	DESCRIPTION 描述
	390140	CAUTION IN OPERATION
	390143	操作注意
	390144	DANGER: WARNING OF ELECTRIC SHOCK BY HIGH-VOLTAGE 注意高压电流
	390145	"Be sure to connect earth line." 接地标志
	390190	ROTATING-DIRECTION SYMBOL: CHECK CORRECT ROTATING DIRECTION 转动方向
	390147	EYE GUARD: TAKE CARE NOT CAUSE INJURY TO EYES BELT COVER: DO NOT INSERT FINGERS 注意安全，运转时，手不可靠近
	390148	CAUTION FOR HIGH TEMPERATURE: DO NOT TOUCH STEPPING MOTOR AND SOLENOID 高温部位注意

十八、针位组部件/CLASS LIST OF MAIN SPARE PARTS

Main parts Models	Needle Clamp	Stitch Plate	Presser Foot.C.Set	Differential Feed Dog	Main Feed Dog	Differential Feed Dog (Middle)
	针夹	针板	压脚组件	差动主送具	主送料具	差动副送具
VX1500-0-248M	6509102	6508022	6507002	6509002	6509012	6509022
VX1500-0-356M	9509103	6508023	6507003	6509002	6509012	6509022
VX1500-0-364M	6509104	6508024	6507004	6509002	6509012	6509022

Main parts Models	Looper	Spreader	Needle Guard (Front)	Needle Guard (Rear)
	弯针	绷针	前护针	后护针
VX1500-0-248M	6509300	6109305	6509200	6509201
VX1500-0-356M	6509300	6109305	6509200	6509201
VX1500-0-364M	6509300	6109305	6509200	6509201

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6200259	1	27	
6200263	7	22	
6200265	11	17	
6200323	4	29	
6200346	8	29	
6300138	11	66	
6300330	3	67	
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6500003	1	16	
6500004	1	1	
6500005	1	3	
6500006	1	7	
6500007	1	8	
6500008	1	23	
6500009	1	24	
6500010	2	11	
6500011	2	13	
6500012	2	14	
6500013	2	30	
6500014	2	31	
6500015	2	27	
6500016	2	23	
6500017	2	33	
6500018	2	29	
6500019	2	21	
6500020	2	26	
6500021	2	28	
6500022	2	24	
6500024	4	1	
6500025	6	36	
6500026	2	5	
6500027	1	10	
6500028	1	5	
6500029	3	61	
6500029	16	1	
6500030	16	2	
6500031	16	4	
6500032	16	6	
6500033	2	35	
6500033	13	5	
6500034	1	28	
6500034	2	9	
6500036	2	20	
6500037	13	7	
6500038	13	10	
6500039	5	10	
6500040	5	8	
6500041	5	7	
6500042	5	14	
6500042	6	4	
6500043	5	6	
6500044	5	1	
6500045	12	26	
6500046	5	18	
6500047	5	17	
6500047	6	14	
6500048	5	3	
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6500058	6	28		6500118	10	15		6500179	8	32	
6500059	6	20		6500119	10	17		6500180	8	1	
6500060	6	21		6500120	10	26		6500181	8	21	
6500061	6	22		6500122	10	23		6500182	8	20	
6500061	8	26		6500123	10	27		6500183	4	20	
6500062	4	14		6500124	10	24		6500184	4	21	
6500063	6	6		6500125	11	28		6500188	8	3	
6500064	6	12		6500126	11	34		6500189	8	24	
6500065	12	1		6500127	11	35		6500190	8	25	
6500066	4	5A		6500128	11	31		6500191	12	21	
6500067	7	1		6500129	11	29		6500192	12	24	
6500068	7	2		6500130	11	23		6500192-1	12	24B	
6500069	7	5		6500131	11	7		6500193	12	25	
6500070	7	9		6500132	11	8		6500194	12	3	
6500071	7	10		6500133	11	9		6500195	12	10	
6500072	7	15		6500134	11	10		6500196	12	6	
6500073	7	16		6500135	11	1		6500197	12	33	
6500074	7	18		6500136	11	13		6500199	12	38	
6500075	7	6		6500137	11	38		6500200	12	19	
6500076	7	20		6500138	11	15		6500201	12	32	
6500077	7	19		6500139	11	62		6500202	12	8	
6500078	4	13		6500140	11	64		6500203	12	16	
6500079	7	24		6500141	11	4		6500204	12	7	
6500080	4	30		6500142	11	40		6500205	12	37	
6500081	4	31		6500143	10	22		6500206	3	18	
6500082	4	33		6500144	11	41		6500207	3	27	
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6500085	9	1		6500147	11	44		6500210	3	16	
6500086	9	2		6500148	11	56		6500211	3	9	
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6500092	9	33		6500153	10	10		6500216	3	29	
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6500096	9	34		6500157	7	14		6500219	3	32	
6500097	9	31		6500157	11	14		6500220	6	26	
6500098	9	19		6500158	4	35		6500221	3	35	
6500099	9	7		6500159	4	36		6500222	3	37	
6500100	9	8		6500160	11	12		6500223	3	33	
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6500102	9	13		6500162	10	29		6500225	3	44	
6500103	9	15		6500163	10	32		6500226	3	55	
6500104	9	10		6500164	10	31		6500227	3	65	
6500105	9	9		6500165	10	30		6500228	3	51	
6500106	9	36		6500166	4	22		6500230	3	59	
6500107	9	39		6500167	4	23		6500231	3	46	
6500108	9	16		6500168	4	25		6560231	3	47	
6500108	10	19		6500169	4	6		6500233	3	63	
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6500109	10	21		6500171	4	9		6500235	13	2	
6500110	9	17		6500172	4	8		6500236	13	4	
6500110	10	20		6500173	8	35		6500237	13	3	
6500111	11	61		6500174	8	27		6500238	12	27	
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6500244	15	4		6700001	2	40		QB1500.12-41	12	41	
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6500248	16	10		6802603	14	4					
6500249	16	8		6802604	14	8					
6500300	12	17		6802605	14	11					
6500301	12	2		6802607	14	15					
6500301	2	41		6802608	14	16					
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6500303	1	18		6802610	14	19					
6500306	8	19		6802611	14	20					
6500307	16	28		6802613	14	22					
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6500309	16	31		6802615	14	24					
6500310	8	7		6802616	14	25					
6500311	10	1		6802627	14	1					
6500312	3	48		6802628	14	21					
6500313	12	20		6802721	16	29					
6500314	2	15		6802722	16	21					
6500314	3	57		6802723	16	22					
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