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Vel. Ver1.0 2021.11

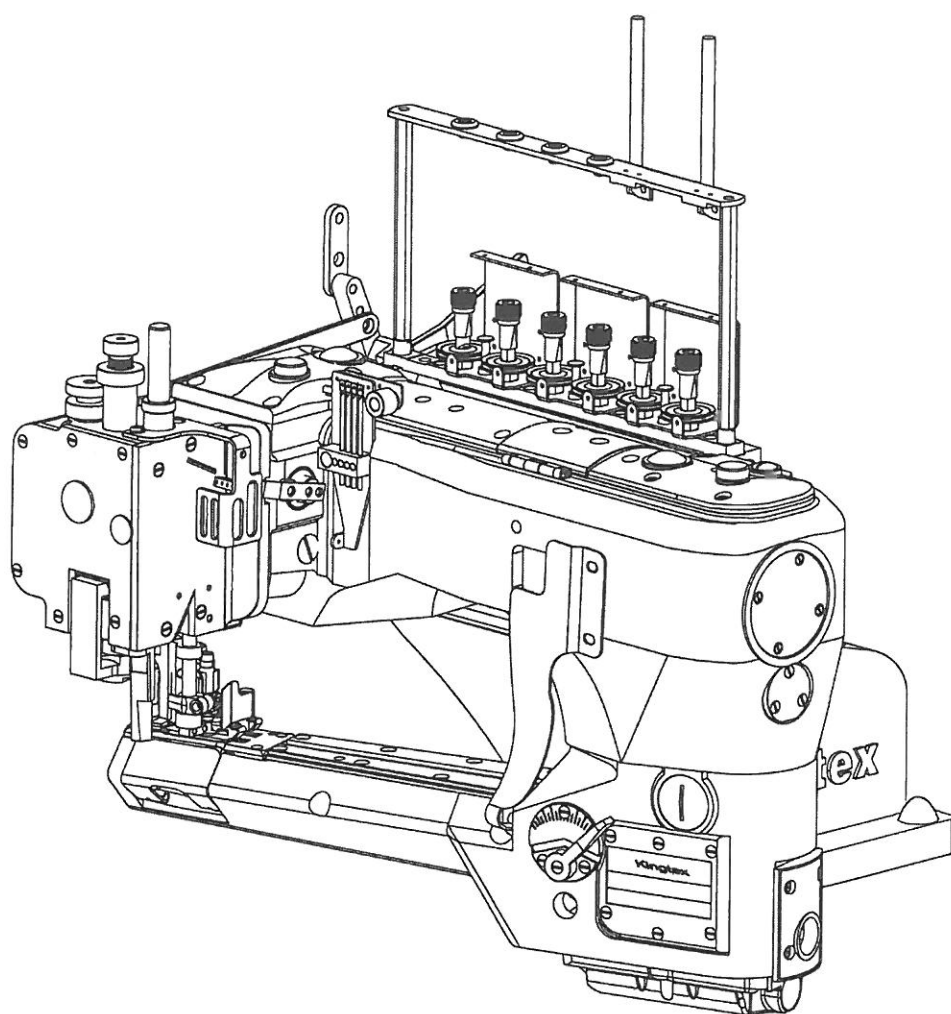
NO.6NT6301-12-11-05

ILLUSTRATED PARTS LIST

FEED-OFF-THE-ARM MACHINE FOR FLAT SEAMING

曲臂式四針六線併縫機

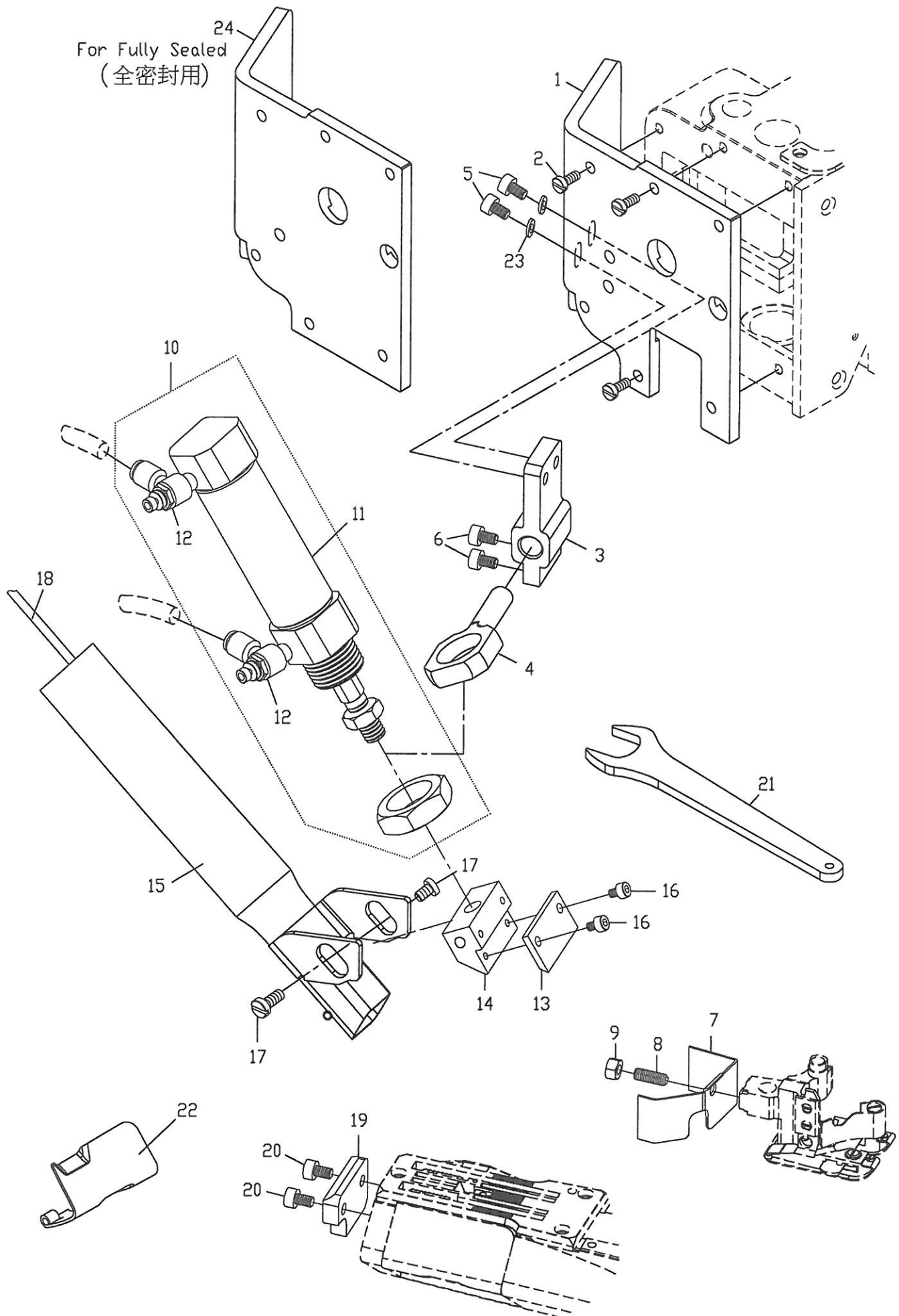
TC012S



CHING CHI MACHINE CO., LTD.

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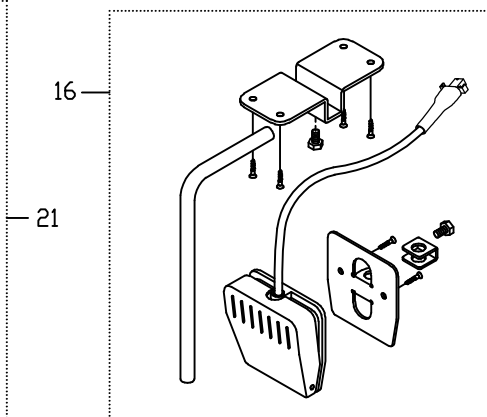
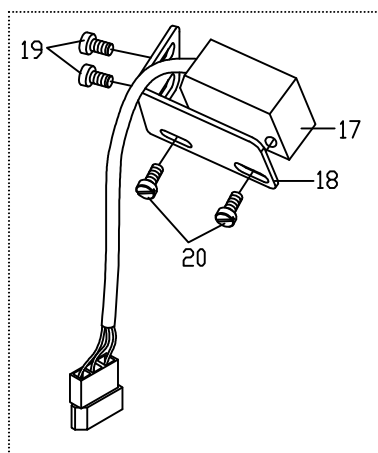
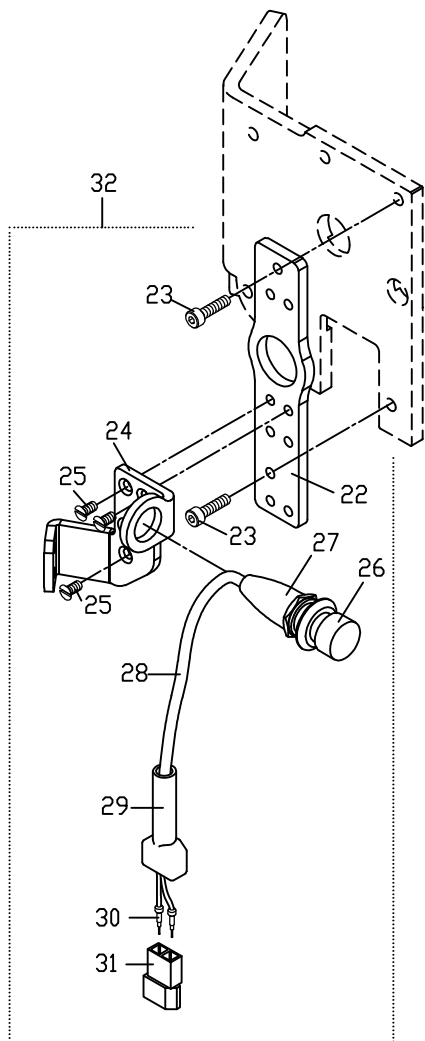
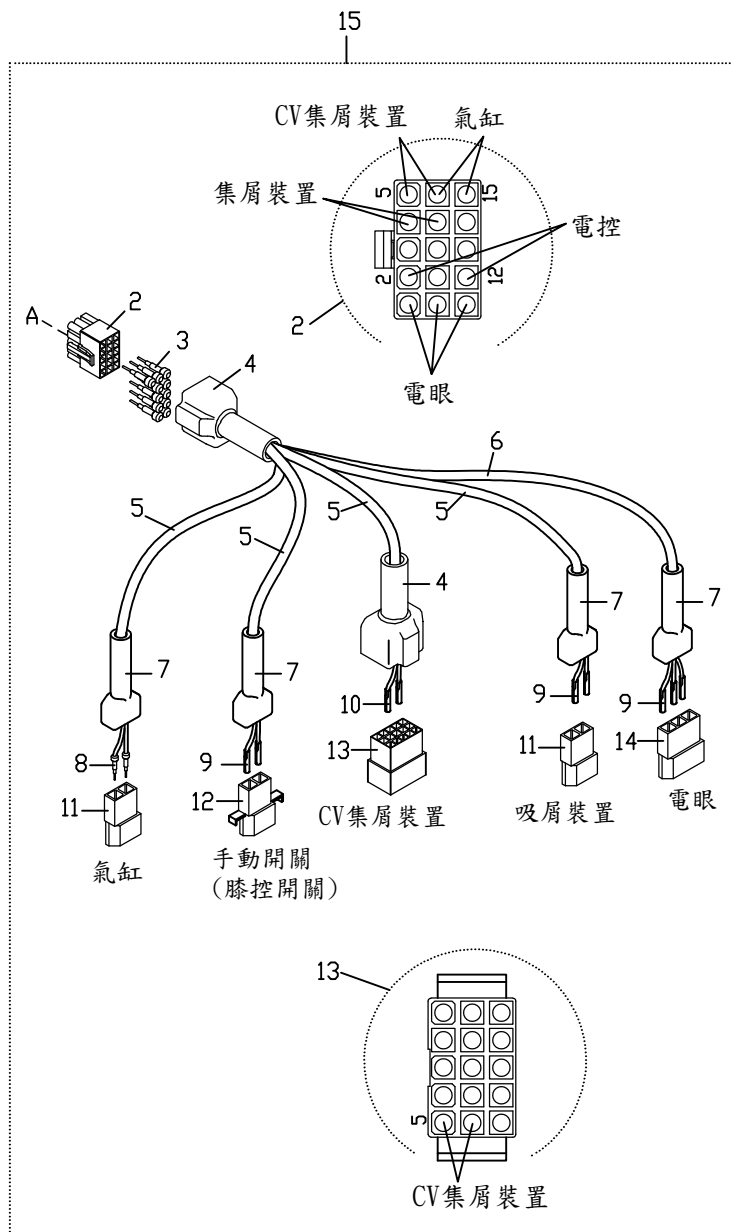
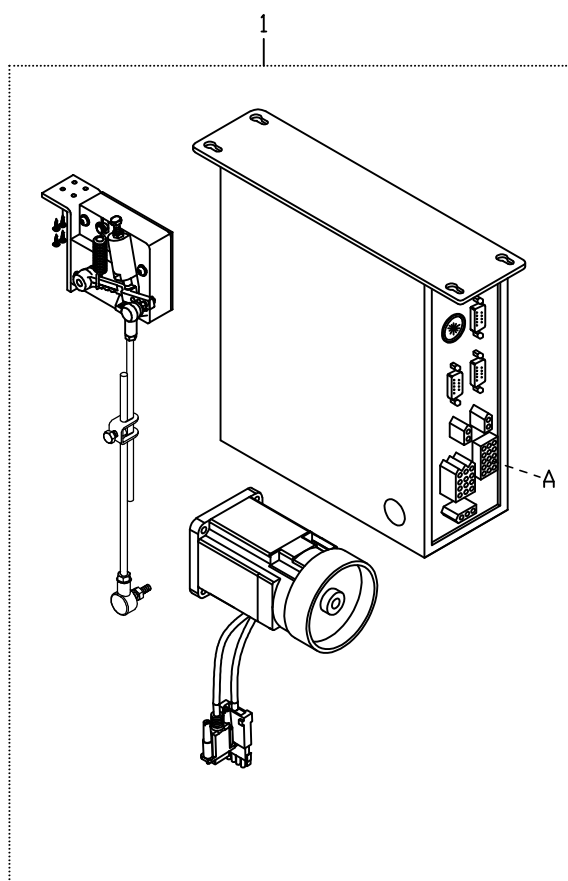
1.TC012S 氣動式切線裝置 Pneumatic Type Tape Cutter Device



1. TC012S氣動式切線裝置 Pneumatic Type Tape Cutter Device

序號 Ref.No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	4TC112001	針棒封蓋 Cover -----	1
2	8MB85241107A	螺絲 Screw (NT67-01-35 M3.5-0.6*11) -----	4
3	4TC112002	氣壓缸支架 Bracket -----	1
4	4TC112003	氣壓缸接頭 Cylinder Head-----	1
5	8MM05321409A	螺絲 ScrewTTS31-03 F05-24 M5-0.7*14) -----	2
6	8MM05321209A	螺絲 Screw F05-24 M5-0.7*12) -----	2
7	4TC012039	護手 Guard Cover-----	1
8	8SN44401000A	螺絲 Screw (TC013-16 11/64"-40*10)-----	1
9	8SA44400408A	螺帽 Nut (TC013-1-17)-----	1
10	4TC012A005	氣壓缸組 Cylinder Asm.-----	1
11	4TC012005	氣壓缸 Cylinder-----	1
12	4UTB000305	節流閥 Connector-----	2
13	4TC012008	上刀 Knife-----	1
14	4TC012037	上刀座 Knife Seat-----	1
15	4TC012038	集屑管 Suction Pipe Unit-----	1
16	8MM03200606A	螺絲 Screw (C13-04-06 M3-0.5*6)-----	2
17	8MB04280607K	螺絲 Screw (M02-33 M4-0.7*6)-----	2
18	4AL013010	ø6空氣管 Air Tube 1500MM-----	1
19	4TC0120121	刀鉗 Anvil-----	1
20	8MM04280807A	螺絲 Screw (M01-24 M4-0.7*8)-----	2
21	66630-26	開口扳手 Wrench-----	1
22	240001180	防塵罩 Cover-----	1
23	2100000526	墊圈 Washer-----	2
24	4TC112024	針棒封蓋 Cover For Fully Sealed -----	1

2.TC012S/TC112S空壓組件(1) Compressed Air Components



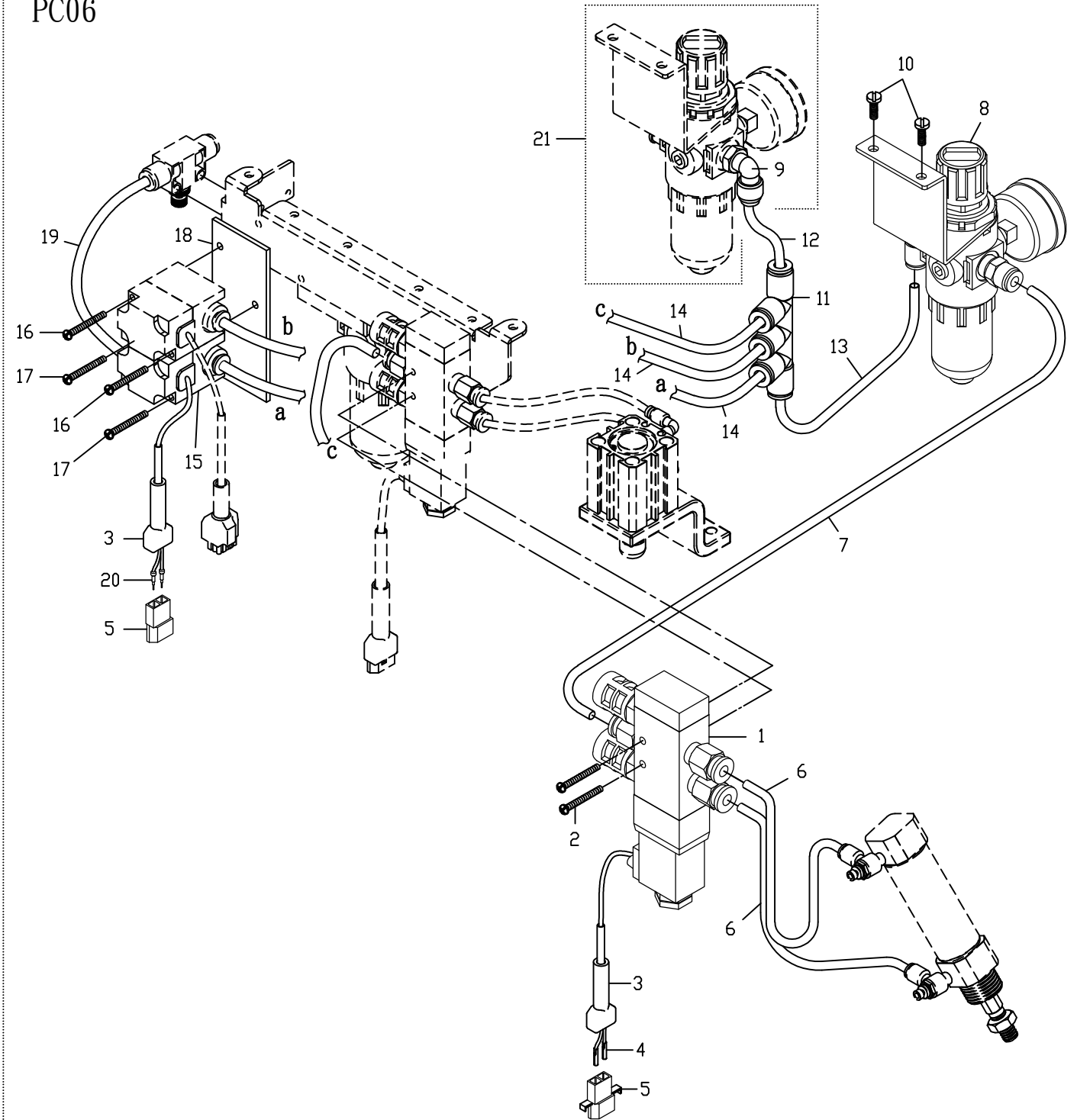
2. TC012S/TC112S空壓組件(1) Compressed Air Components

序號 Ref.No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	-----	迷你馬達組 i70m-4-S2-220 Min-Motor Asm. -----	1
2	4AL013016	15PIN連接器(公) Power Cord -----	1
3	4AL013014	端子(公) Power Cord -----	11
4	4AL013012	15PIN連接器套頭 Power Cord Cap -----	2
5	4TC012032	電線 Cable 350L -----	4
6	4TC013035	三心電線 Cable 350L -----	1
7	4AL013013	2PIN連接器套頭 Power Cord Cap -----	4
8	4PFE040108	端子(公) Power Cord -----	2
9	4AL013015	端子(母) Power Cord -----	7
10	4TC012035	15PIN端子(母) Power Cord -----	2
11	4AL013017	2PIN母扣連接器 Power Cord -----	2
12	4PFE040107	2PIN公扣連接器 Power Cord -----	1
13	4TC012034	15PIN連接器(母) Power Cord -----	1
14	4TC013031	3PIN連接器(母) Power Cord -----	1
15	4TC013A035	5線電線 Cable Asm. -----	1
16	4TC001A0310	膝控開關組 Knee Switch,Complete Set -----	1
17	4SE0150101	電眼 Photosensor -----	1
18	4TC0140207	支架 Bracket -----	1
19	8MB85240607K	螺絲 Screw (C06-37 M3.5-0.6*6) -----	2
20	8MB03200806K	螺絲 Screw (C06-23 M3-0.5*8) -----	2
21	/SE015	電眼組 Photosensor Set -----	1
22	4TC1120131	支架 Bracket -----	1
23	8MM85241607A	螺絲 Screw (CV010-02 M3.5-0.6*16) -----	2
24	4TC0140204	支架 Bracket -----	1
25	8SF36400506A	螺絲 Screw (RP01A-02-17 9/64"*5) -----	3
26	4TC012030	按鈕開關 Push Button Switch -----	1
27	4TC012036	鱷魚夾套 Power Covd Cap -----	1
28	4PFE040106	電線 Cable 1150mm -----	1
29	4AL013013	2PIN連接器套頭 Power Cord Cap -----	1
30	4PFE040108	端子(公) Power Cord -----	2
31	4AL013017	2PIN母扣連接器 Power Cord -----	1
32	4TC014A0204	按鈕開關組 Push Button Switch Set -----	1

2.TC012S/TC112S空壓組件(2) Compressed Air Components

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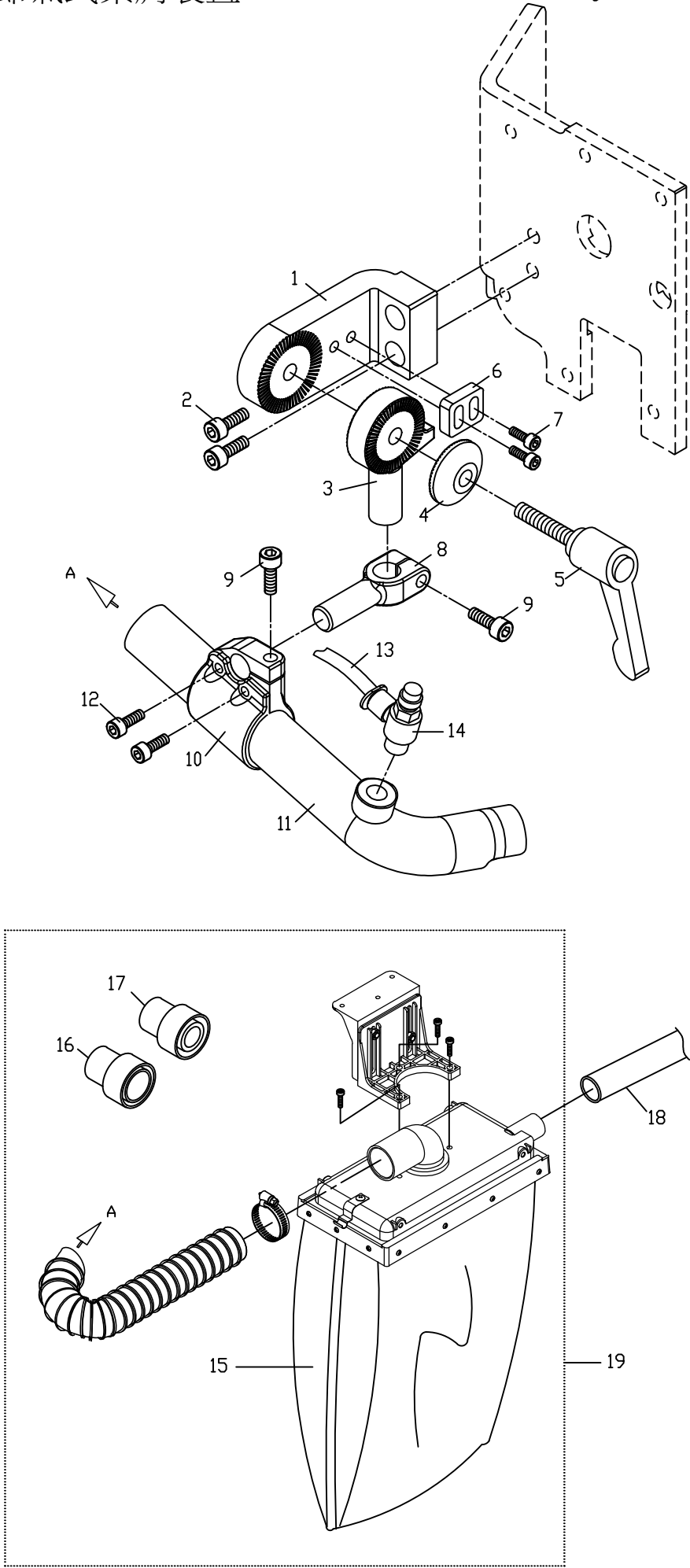
PC06



2. T012S/TC112S空壓組件(2) Compressed Air Components

序號 Ref.No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	4TC012A017	換向閥組 Electromagnetic Valve Asm.-----	1
2	8MC03204005A	螺絲 Screw(TC012-03 M3-0.5*40)-----	2
3	4AL013013	2PIN連接器套頭 Power Cord Cap-----	2
4	4AL013015	端子(母) Power Cord-----	2
5	4PFE040107	2PIN公扣連接器 Power Cord-----	2
6	4AL013010	Φ6空氣管 Air Tube 1100MM-----	2
7	4AL013010	Φ6空氣管 Air Tube 1100MM-----	1
8	4PC01002	調壓濾水閥組 Regulator Asm.-----	1
9	4AL013027	L型接頭 Connector-----	1
10	8MB05320710A	螺絲 Screw(CT03-02-17 M5-0.8*7)-----	2
11	4TC112017	5通接頭 Connector -----	1
12	4AL013010	Φ6空氣管 Air Tube 50MM-----	1
13	4AL013010	Φ6空氣管 Air Tube 210MM-----	1
14	4AL013010	Φ6空氣管 Air Tube 200MM-----	3
15	4CV08F0102	電磁閥 Electrical contorller-----	1
16	8MC03205005A	螺絲 Screw(TC013-03-36 M3-0.5*50)-----	2
17	8MC03204505A	螺絲 Screw(CV010-47 M3-0.5*45)-----	2
18	4TC013025	支架 Bracket -----	1
19	4AL013010	Φ6空氣管 Air Tube 100MM-----	1
20	4AL013014	端子(公) Power Cord-----	2
21	4TC112018	調壓濾水閥組 Regulator Asm.-----	1
22	/PC06	空壓元件集成 Penu Components Set -----	1

3.CV022 節氣式集屑裝置 Chain Removal Assembly



3. CV022 節氣式集屑裝置 Chain Removal Assembly

序號 Ref.No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	4CV0220501	支架座 Bracket-----	1
2	8MM05320809A	螺絲 Screw(C11-45 M5-0.8*8)-----	2
3	4CV0220503	圓棒 Round bar-----	1
4	4CV0220504	墊圈 Washer-----	1
5	4EG0300105	板手 Adjustable Hand Levers-----	1
6	4CV0220506	楔片 Blank-----	1
7	8MM04281207A	螺絲 Screw (C02-02 M4-0.7*12)-----	2
8	4CV0220508	接頭 Connector-----	1
9	8MM06402010A	螺絲 Screw (S04-44 M6-1*20)-----	2
10	4CV0220510	承座 Bracket-----	1
11	4CV0220511	吸屑管 Suction Pipe Unit-----	1
12	8MM04281407A	螺絲 Screw (F10-03 M4-0.7*14)-----	2
13	4AL013010	空氣管 Air Tube $\phi 6 \times 1200\text{MM}$ -----	1
14	4CV0220514	調速閥 connector (PT1/8"*6MM管 "B")-----	1
15	C-300	集屑袋 Suction Pipe Unit Bag-----	1
16	M-20001	轉接頭 Suction Pipe Unit Cap $\phi 19\text{MM}$ -----	1
17	M-20002	轉接頭 Suction Pipe Unit Cap $\phi 25\text{MM}$ -----	1
18	4TC112019	集屑軟管 Suction Pipe Unit $\phi 18 \times 1850\text{MM}$ -----	1
19	CV012D	集屑袋組 Suction Pipe Unit Bag Asm.-----	1

精 機 機 械 廠 股 份 有 限 公 司



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