

UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

UH9003F
UH9004F
UH9005F
UHD9003F
UHD9004F
UHD9005F

&
EG
SS
US
MN
SE
TL
CV

ULTRA HIGH SPEED OVERLOCK
MACHINE

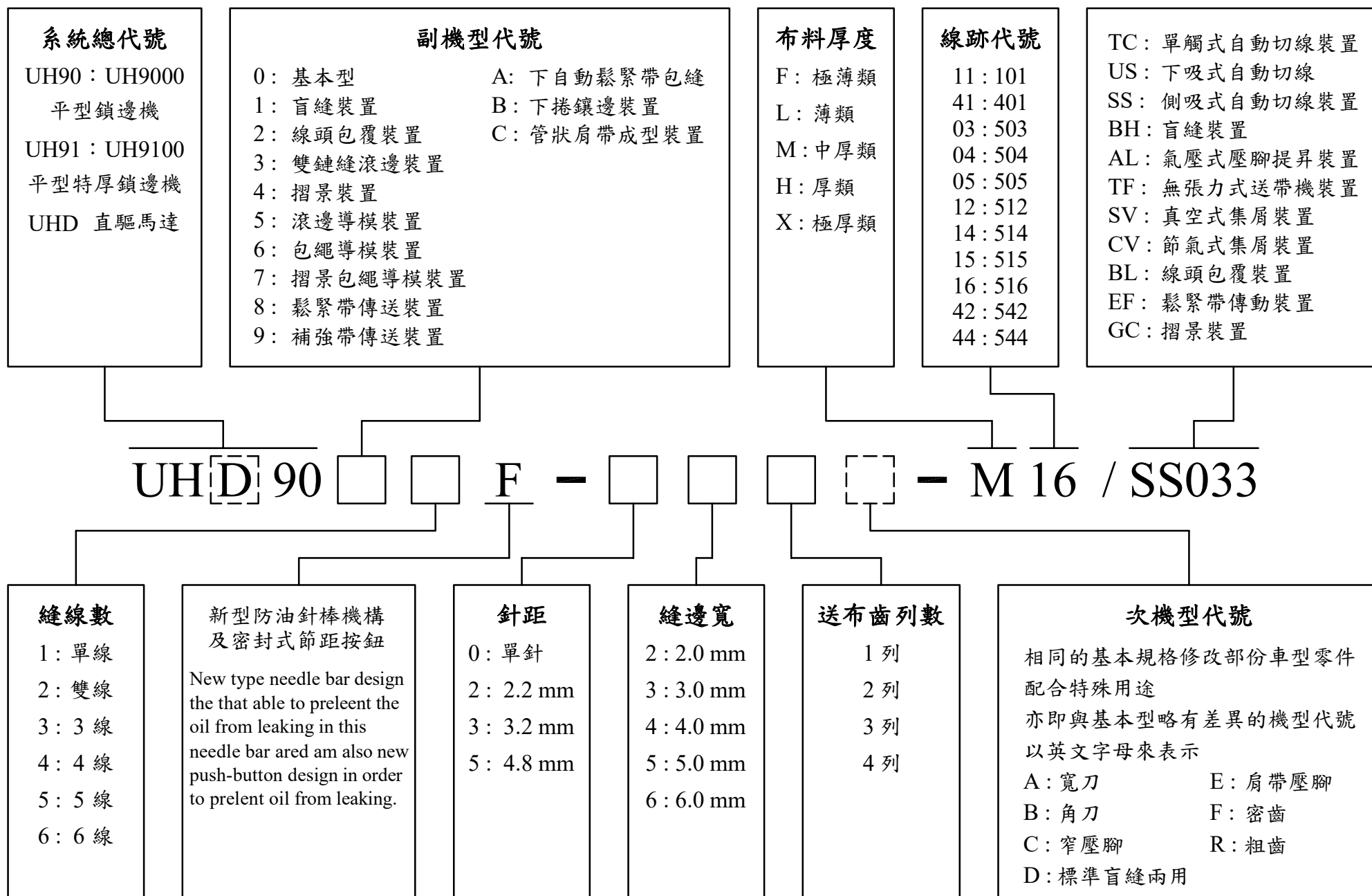
Parts List



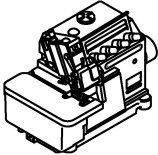
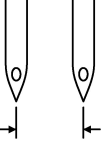
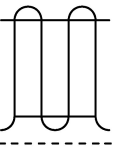
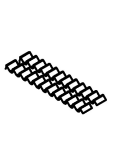
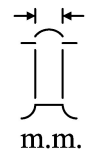
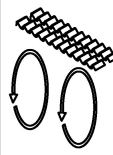
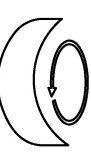
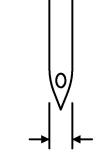
精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtensexing.com.tw>

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NO.UH6305-01-01

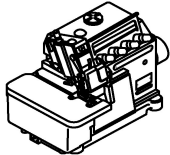
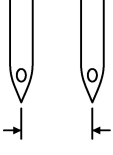
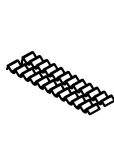
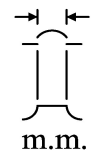
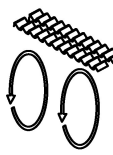
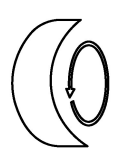
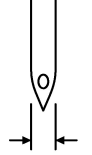
UH9000F 系列機型車型編號系統 Description of the UH9000F series code



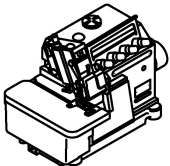
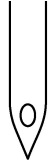
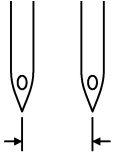
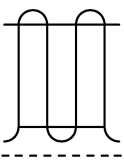
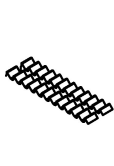
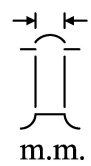
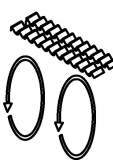
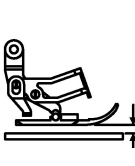
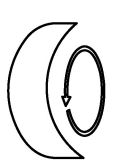
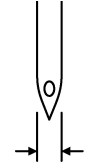
UH9000F 系列機型規格表 UH9000F SUBCLASS SPECIFICATIONS

												
適用範圍 Application	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width (mm)	齒列數 Feed Dog Rows	縫距 Stitch Length Max(mm)	差動比 Diff.Feed Ratio	壓腳提昇 Presserfoot Lift	轉速 Max Speed (s.p.m)	縫針 Needle Size	標準配備
下捲鑲邊裝置 Fine Edging	UH90B3F-022-F04	1	3	-	2	2	3.8	0.7~2	5	7000	DC*27#9	
	UH90B3F-022-L04	1	3	-	2	2	3.8	0.7~2	5	7000	DC*27#9	
一般包縫 Plain Seaming	UH9003F-032-M04	1	3	-	3	2	3.8	0.7~2	6	7000	DC*27#11	
	UH9003F-053-M04	1	3	-	4	3	3.8	0.7~2	6	7000	DC*27#11	
	UH9003F-053-H04	1	3	-	5	3	3.8	0.7~2	6	7000	DC*27#14	粗齒 針板大孔
盲縫 Blind Hemming	UH9013F-032-L05	1	3	-	3	2	3.8	0.7~2	5	7000	DC*27#9	
包線頭 Backlatching	UH9023F-032-M04	1	3	-	3	2	3.8	0.7~2	6	7000	DC*27#11	/BT086
	UH9023F-032-M04	1	3	-	3	2	3.8	0.7~2	6	7000	DC*27#11	/BT084
鬆緊帶傳送裝置 Elastic Tape Attaching	UH9083F-053-H04	1	3	-	5	3	3.8	0.7~2	6	7000	DC*27#14	粗齒 針板大孔
	UH9084F-243-H14	2	4	2.2	4 6	3	3.2	0.8~2.4	6	7000	DC*27#14	粗齒 針板大孔
一般包縫 Plain Seaming	UH9004F-232-M14	2	4	2.2	3 5	2	3.8	0.7~2	5.5	7000	DC*27#11	
	UH9004F-232F-M14	2	4	2.2	3 5	2	3.8	0.7~2	5.5	7000	DC*27#11	
	UH9004F-233-M14	2	4	2.2	3 5	3	3.8	0.7~2	5.5	7000	DC*27#11	
	UH9004F-242-M14	2	4	2.2	4 6	2	3.8	0.7~2	5.5	7000	DC*27#11	
	UH9004F-243-M14	2	4	2.2	4 6	3	3.8	0.7~2	5.5	7000	DC*27#11	
	UH9004F-253-M14	2	4	2.2	5 7	3	3.8	0.7~2	5.5	7000	DC*27#11	
	UH9004F-253-H14	2	4	2.2	5 7	3	3.8	0.7~2	5.5	7000	DC*27#14	針板大孔
	UH9004F-263-M14	2	4	2.2	6 8	3	3.8	0.7~2	5.5	6500	DC*27#11	
	UH9004F-353-M12	2	4	3	5 8	3	3.8	0.7~2	5.5	7000	DC*27#11	

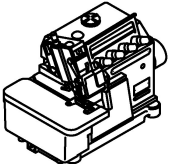
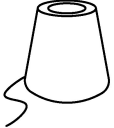
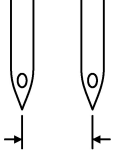
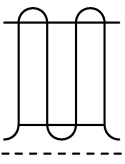
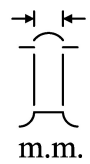
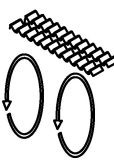
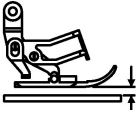
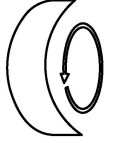
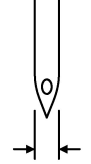
UH9000F 系列機型規格表 UH9000F SUBCLASS SPECIFICATIONS

												
適用範圍 Application	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width(mm)	齒列數 Feed Dog Rows	縫距 Stitch Length Max (mm)	差動比 Diff.Feed Ratio	壓腳提昇 Presserfoot Lift	轉速 Max Speed (s.p.m)	縫針 Needle Size	標準配備
包線頭 Backlatching	UH9024F-242-M14	2	4	2.2	4 6	2	3.8	0.7~2	5.5	7000	DC*27#11	/BT086
	UH9024F-242-M14	2	4	2.2	4 6	2	3.8	0.7~2	5.5	7000	DC*27#11	/BT084
一般安全縫 Safety	UH9005F-232-L16	2	5	2	3 5	2	3.8	0.7~2	6	7000	DC*27#11	
	UH9005F-332C-L16	2	5	3	3 6	2	3.8	0.7~2	6	7000	DC*27#11	
	UH9005F-332-M16	2	5	3	3 6	2	3.8	0.7~2	6	7000	DC*27#11	
	UH9005F-352-M16	2	5	3	5 8	2	3.8	0.7~2	6	7000	DC*27#11	
	UH9005F-353-M16	2	5	3	5 8	3	3.8	0.7~2	6	7000	DC*27#11	
	UH9005F-553-M16	2	5	5	5 10	3	3.8	0.7~2	6	7000	DC*27#11	
	UH9005F-553-H16	2	5	5	5 10	3	4.5	0.6~1.6	6	6000	DC*27#16	粗齒 針板大孔
摺景 Gathering	UH9045F-353-M16	2	5	3	5 8	3	3	1.0~3.0	5	5500	DC*27#11	
口袋邊包縫 Pocket Bags Seaming	UH9055F-353-M16	2	5	3	5 8	3	3	0.6~1.6	5	5500	DC*27#11	
滾邊車縫 Piping Sewing	UH9065F-353-M16	2	5	3	5 8	3	3.8	0.6~1.6	5	5500	DC*27#11	
滾邊及縮摺 Gathering & Piping	UH9075F-353-M16	2	5	3	5 8	3	3	1.0~3.0	5	5000	DC*27#11	/GC061
	UH9075F-353-M16	2	5	3	5 8	3	3	1.0~3.0	5	5000	DC*27#11	/GC061A
特厚布料車縫 Extra Heavy Weight Material Seaming	UH9105F-553-X16	2	5	5	5 10	3	4.5	0.6~1.6	8	5500	DC*27#19	粗齒 針板大孔

UH9000F系列機型規格表 UH9000F SUBCLASS SPECIFICATIONS

												
適用範圍 Application	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width(mm)	齒列數 Feed Dog Rows	縫距 Stitch Length Max(mm)	差動比 Diff.Feed Ratio	壓腳提昇 Presserfoot Lift	轉速 Max Speed (s.p.m)	縫針 Needle Size	標準配備
補強帶 Reinforce Tape Sewing	UH9094F-243-H14	2	4	2.2	4 6	3	3.2	0.8~2.4	6	7000	DC*27#14	寬刀,粗齒,TB05,帶架,針板大孔
	UH9004F-243E-M14	2	4	2.2	4 6	3	3.8	0.7~2	6	7000	DC*27#11	附裝 (TB06) 補強帶導模補強帶壓腳
雙鎖鏈縫 Double Chain Stitching	UH9034F-503-M45	2	4	5	-	3	3.2	0.6~1.6	5	5000	DC*27#14	
摺景 Gathering	UH9044F-243-M14	2	4	2.2	4 6	3	3	1.0~3.0	5	5500	DC*27#11	
滾邊車縫 Piping Sewing	UH9064F-243-M14	2	4	2.2	4 6	3	3.8	0.6~1.6	5	5500	DC*27#11	
滾邊及縮摺 Gathering & Piping	UH9074F-243-M14	2	4	2.2	4 6	3	3	1.0~3.0	5	5500	DC*27#11	
六線萬用型 6-Thread Muti-Use Overlock Machine	UH9006F-3243-M44	3	6	3 × 2.2	4 7	3	3.8	0.7~2	5	6500	DC*27#11	
	UH9006F-5243-M44	3	6	5 × 2.2	4 9	3	3.8	0.7~2	5	6500	DC*27#11	
接合 Butt-End Sewing	UH9002F-032-M03	1	2	-	3	2	2.2	0.7~2	6	7000	DC*27#11	
	UH9002F-053-M03	1	2	-	5	3	2.2	0.7~2	6	7000	DC*27#11	

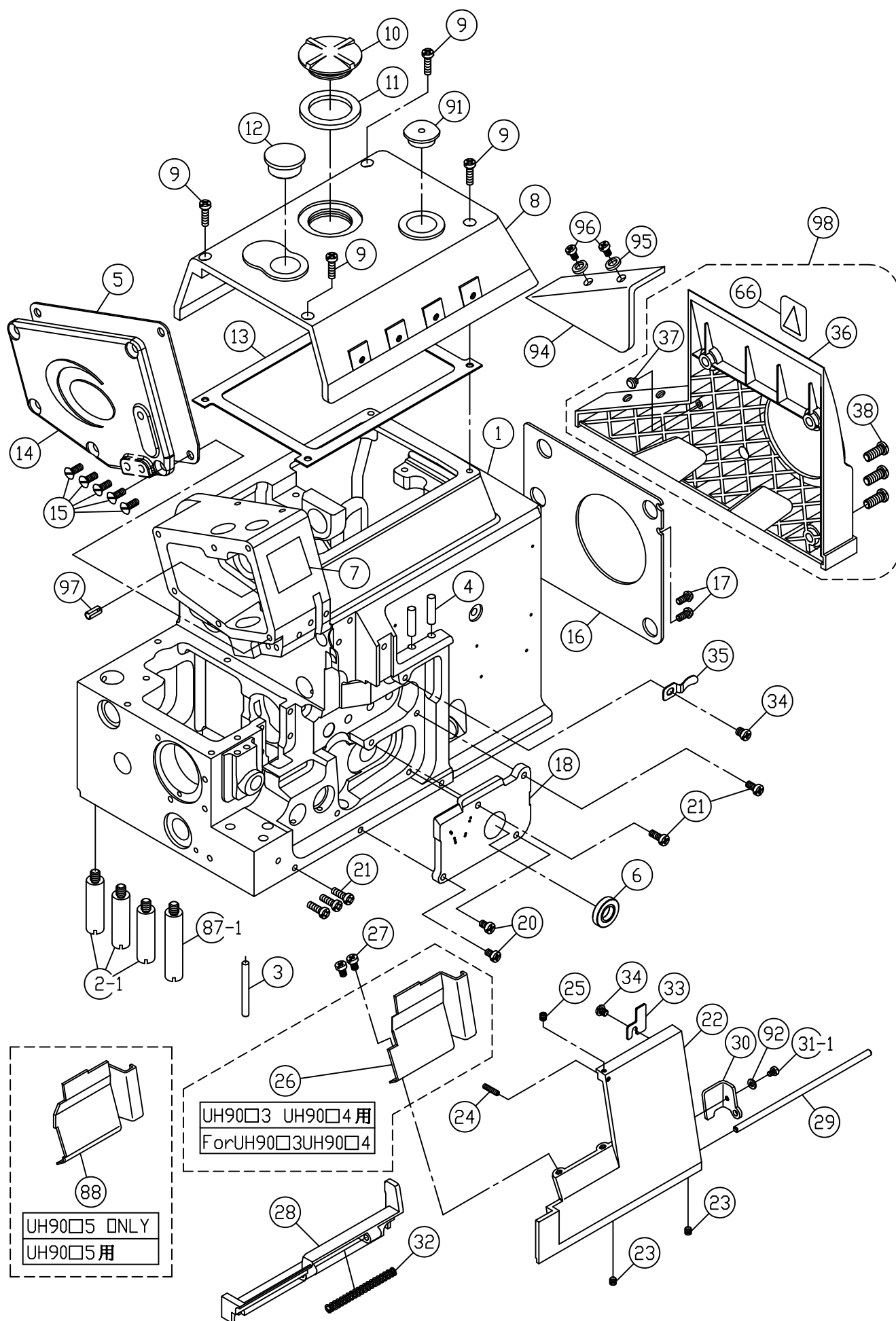
UH9000F系列機型規格表 UH9000F SUBCLASS SPECIFICATIONS

												
適用範圍 Application	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width (mm)	齒列數 Feed Dog Rows	縫距 Stitch Length Max(mm)	差動比 Diff.Feed Ratio	壓腳提昇 Presserfoot Lift	轉速 Max Speed (s.p.m)	縫針 Needle Size	標準配備
一般包縫 Plain Seaming	UH9004F-243F-M14	2	4	2.2	4 6	3	3.8	0.7~2	5.5	7000	DC*27#11	密齒
	UH9005F-353F-M16	2	5	3	5 8	3	3.8	0.7~2	6	7000	DC*27#11	密齒
	UH9005F-553F-M16	2	5	5	5 10	3	3.8	0.7~2	6	7000	DC*27#11	密齒

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CV . 節氣式集屑裝置 (CV08A、B、C、D、E、E-3、F-2、G-2、H-2、I-2、K、M-2) (CV58F-2)	Air Guide System -----	(1~ 22)

1. 本體與外裝零件 FRAME AND COVER (一)

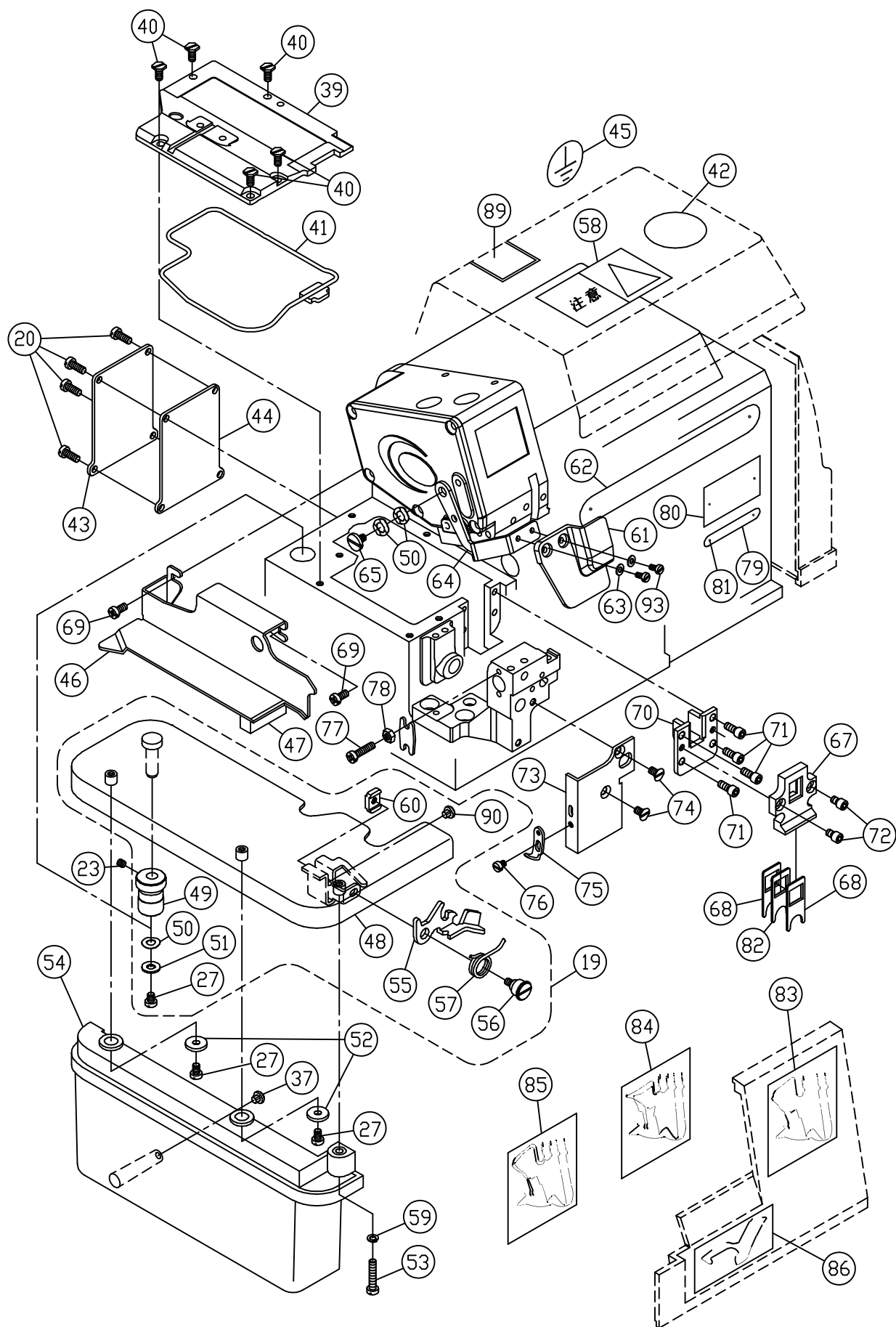


1. 本體與外裝零件 (一)

Frame And Cover (一)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2150000101	縫機本體	Framee	1
2-1	21200001021	支柱	Frame Support	3
3	2120000103	回油管	Pipe	1
4	2100000212	導線管	Thread Guide	2
5	2120001602	防漏墊片	Gasket	1
6	2120000106	油封	Gasket	1
7	66479-7	方型銘板	Name Plate	1
8	2122000127	上蓋	Top Cover	1
9	8MC04281407D	螺絲	Screw	4
10	2120000110	油窗	Oil Sight Window	1
11	2120000111	油封	Oil Seal	1
12	2120000191	孔塞	Plug	1
13	2120000113	防漏墊片	Gasket	1
14	2120001622	針棒側蓋	Side Cover	1
15	8ME04281008A	螺絲	Screw	2
16	2120000116	風扇封蓋	Fan Cover	1
17	8MB04280705K	螺絲	Screw	2
18	2120000118	封蓋	Cover	1
19	212A0000148	布板架	Cloth Plate Cover Asm.	1
20	8MC04281007D	螺絲	Screw	6
21	8MC04281207D	螺絲	Screw	5
22	2120000122	前蓋	Front Cover	1
23	8MN04280400A	螺絲	Screw	3
24	8MN03201200A	螺絲	Screw	1
25	8MN03200400A	螺絲	Screw	1
26	2120030126	導布屑	Chip Guard	1
27	8MC04280607D	螺絲	Screw	5
28	2120000128	鉸鏈	Hinge	1
29	2120000129	樞銷	Pin	1
30	2120000130	前蓋側檔	Front Cover Hook	1
31-1	8MB03200606A	螺絲	Screw	1
32	2120000132	彈簧	Spring	1
33	2120000133	扣緊掛鉤	Hook	1
34	8MC04280507D	螺絲	Screw	2
35	2120000135	鎖扣	Latch	1
36	21200001361	皮帶護蓋	Belt Cover	1
37	2120000137	孔塞	Cushion Rubber	2
38	8MC05321209D	螺絲	Screw	3
39	2120001617	護蓋	Feed Mechanish Cover	1
40	8MK04280807A	螺絲	Screw	5
41	2120001618	油封	Gasket	1
42	66453-6	安全指示貼紙	Name Plate	1
43	2120000143	背蓋	Cover	1
44	2120000144	防漏墊片	Gasket	1
45	66453-1	警示標示	Name Plate	1
46	2120000146	布板側檔	Fabric Guard	1
47	2120000147	減震墊	Rubber Plug	1
48	2120000148	布板	Cloth Plate	1

1. 本體與外裝零件 FRAME AND COVER (二)

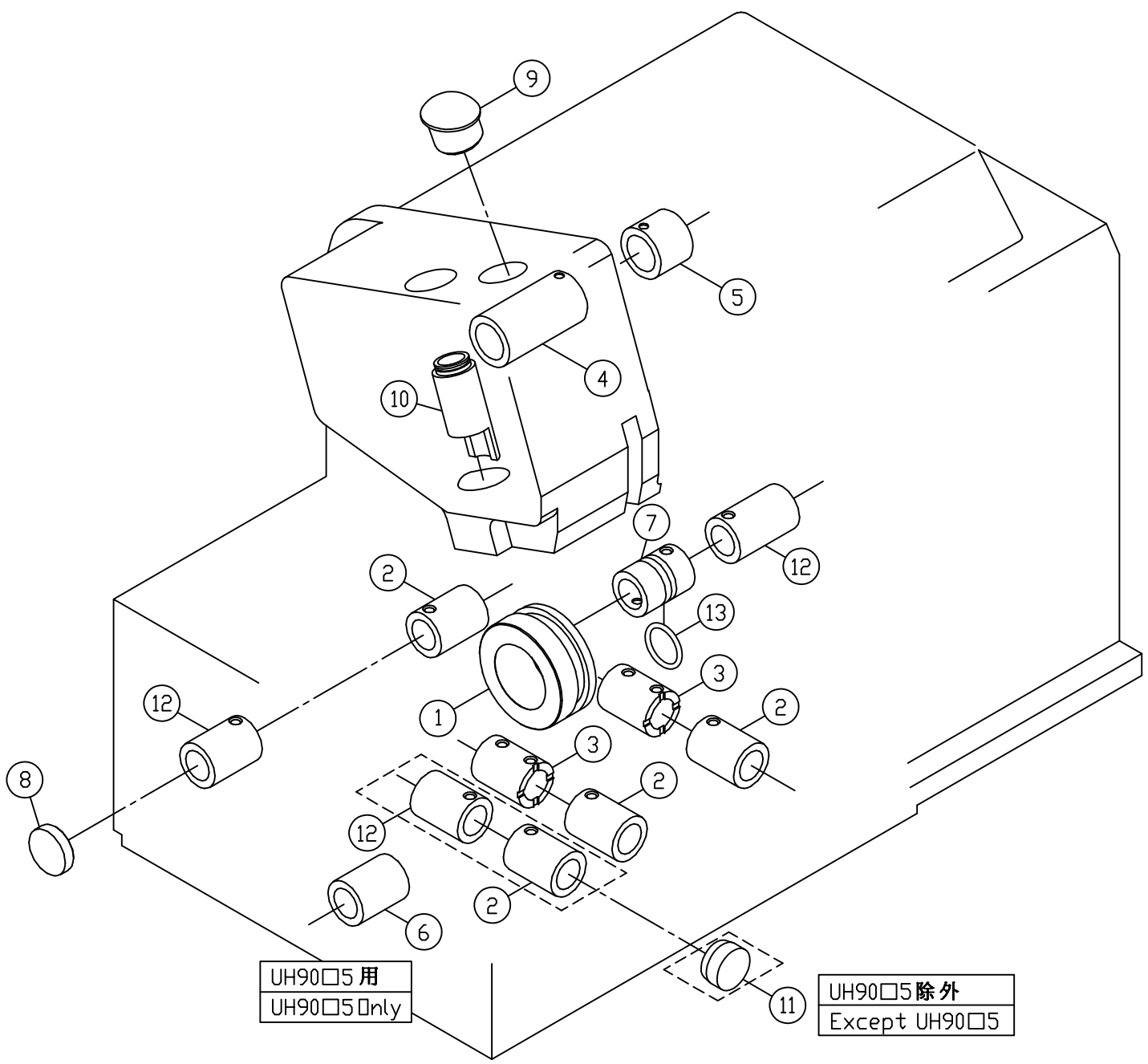


1. 本體與外裝零件 (二)

Frame And Cover (二)

序號	物料編號	名	稱	單位用量
Ref. No.	Parts No.	Description		Amt. Req.
49	2120000149	偏心套管	Eccentric Bushing	1
50	2120000150	波形墊圈	Waved Washer	3
51	2120000151	墊圈	Washer	1
52	2200000908	墊圈	Washer	2
53	8MC04282007D	螺絲	Screw	1
54	2120000154	布板架	Cloth Plate Cover	1
55	2120000155	布板鎖扣	Hook	1
56	2120000156	螺樁	Stud	1
57	2120000157	彈簧	Spring Washer	1
58	66453-2	安全指示貼紙	Name Plate	1
59	2120000159	墊圈	Washer	1
60	2120000160	夾板	Clamp	1
61	4BL1240607	護目鏡	Eye Guard	1
62	66479-8	橫條銘板	Name Plate	1
63	90PW030	墊圈	Washer	2
64	21200016111	支架	Bracket	1
65	8MB04280711E	螺絲	Screw	1
66	66453-3	安全指示貼紙	Name Plate	1
67	2120000167	油封座	Seal Guide	1
68	2120000168	油封	Oil Seal	2
69	8MC04280608D	螺絲	Screw	2
70	2120000170	導軌	Left Feed Bar Guide	1
71	8MM04280907A	螺絲	Screw	4
72	8MM04280507A	螺絲	Screw	2
73	2120000173	封蓋	Cover	1
74	8MF04280807C	螺絲	Screw	2
75	2120000175	鎖鉤	Hook	1
76	8MB85240406A	螺絲	Screw	1
77	8MC04281607D	螺絲	Screw	1
78	8MA04280307A	螺帽	Nut	1
79	66479-9	銘板	Type Plate	1
80	66479-10	銘板-型號牌	Name Plate	1
81	66620	鉚釘	Rivet	6
82	2120000197	油封	Gasket	1
83	66440-3	穿線貼紙	Threading Diagram For UH9003	1
84	66440-4	穿線貼紙	Threading Diagram For UH9004	1
85	66440-5	穿線貼紙	Threading Diagram For UH9005	1
86	66440-6	穿線貼紙	Threading Diagram For UH9005	1
87-1	21200001871	支柱	Frame Support	1
88	2120050188	導布屑	Chip Guard	1
89	66453-4	警示標示	Name Plate	1
90	2120000190	防震橡膠墊	Cushion Rubber	1
91	2120000210	孔塞	Plug	1
92	90PW030	墊圈	Washer	1
93	8MB03200505K	螺絲	Screw	2
94	2120000199	護蓋	Feed Mechanism Cover	1
95	2100000223	墊圈	Washer	2
96	8MC04280608D	螺絲	Screw	2
97	90SP0512	定位銷	Pin	1
98	212A00001361	皮帶護蓋組	Belt Cover Asm.	1

2. 軸襯及孔塞 BUSHING AND PLUG

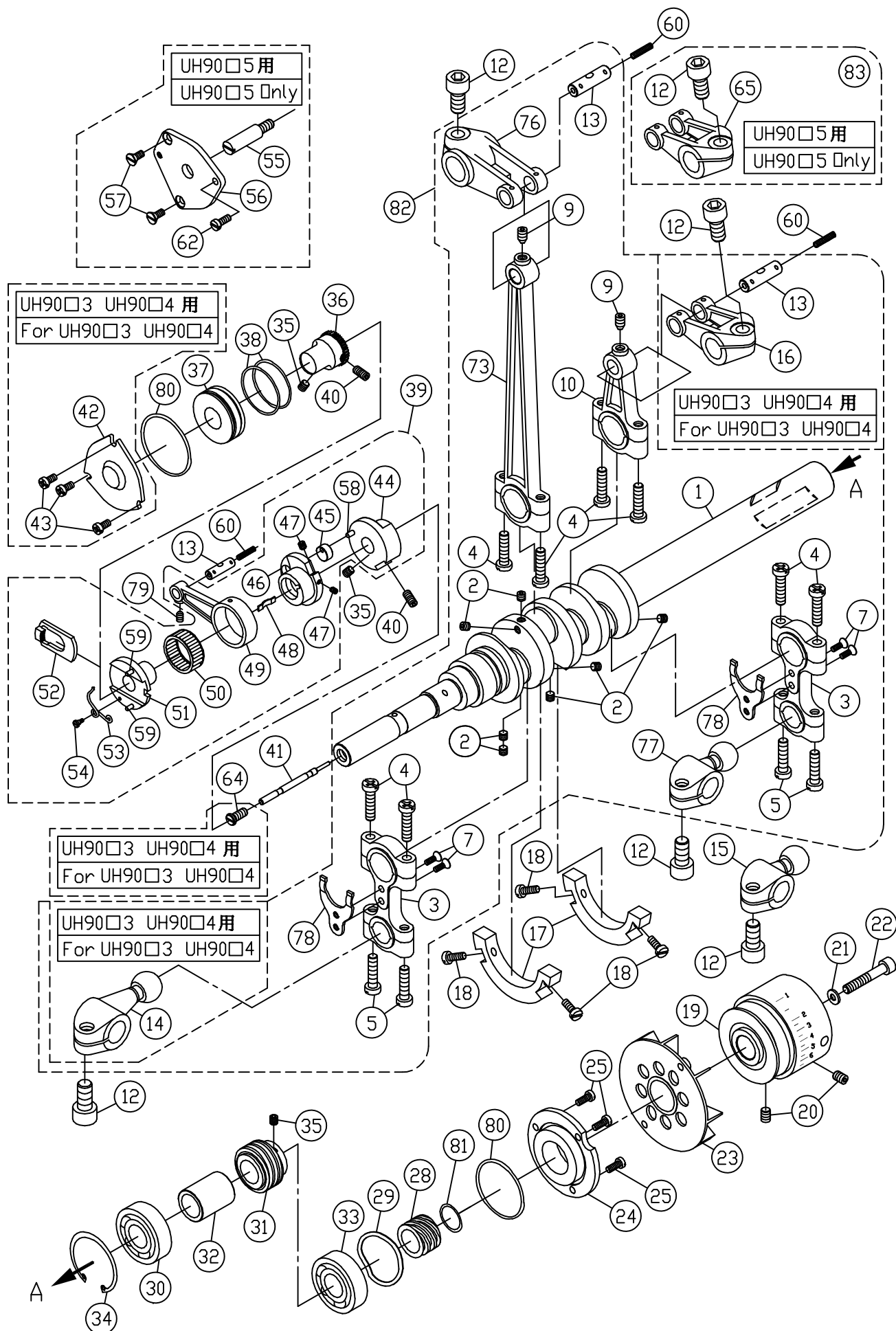


2. 軸襯及孔塞

Bushing And Plug

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000201	軸襯	Bushing	1
2	2120000202	軸襯	Bushing	3(3、4) 4(5)
3	2120000203	軸襯	Bushing	2
4	2120000204	軸襯	Bushing	1
5	2130000206	軸襯	Bushing	1
6	21200002061	軸襯	Bushing	1
7	2120000207	軸襯	Bushing	1
8	2120000208	孔塞	Plug	1
9	2120000209	孔塞	Plug	1
10	2120001608	軸襯	Bushing	1
11	2120000211	孔塞	Plug	1
12	2120000212	軸襯	Bushing	2(3、4) 3(5)
13	2120000608	油環	O-Ring	1

3. 主軸及嵌附零件 MAIN SHAFT COMPONENTS



3. 主軸及嵌附零件

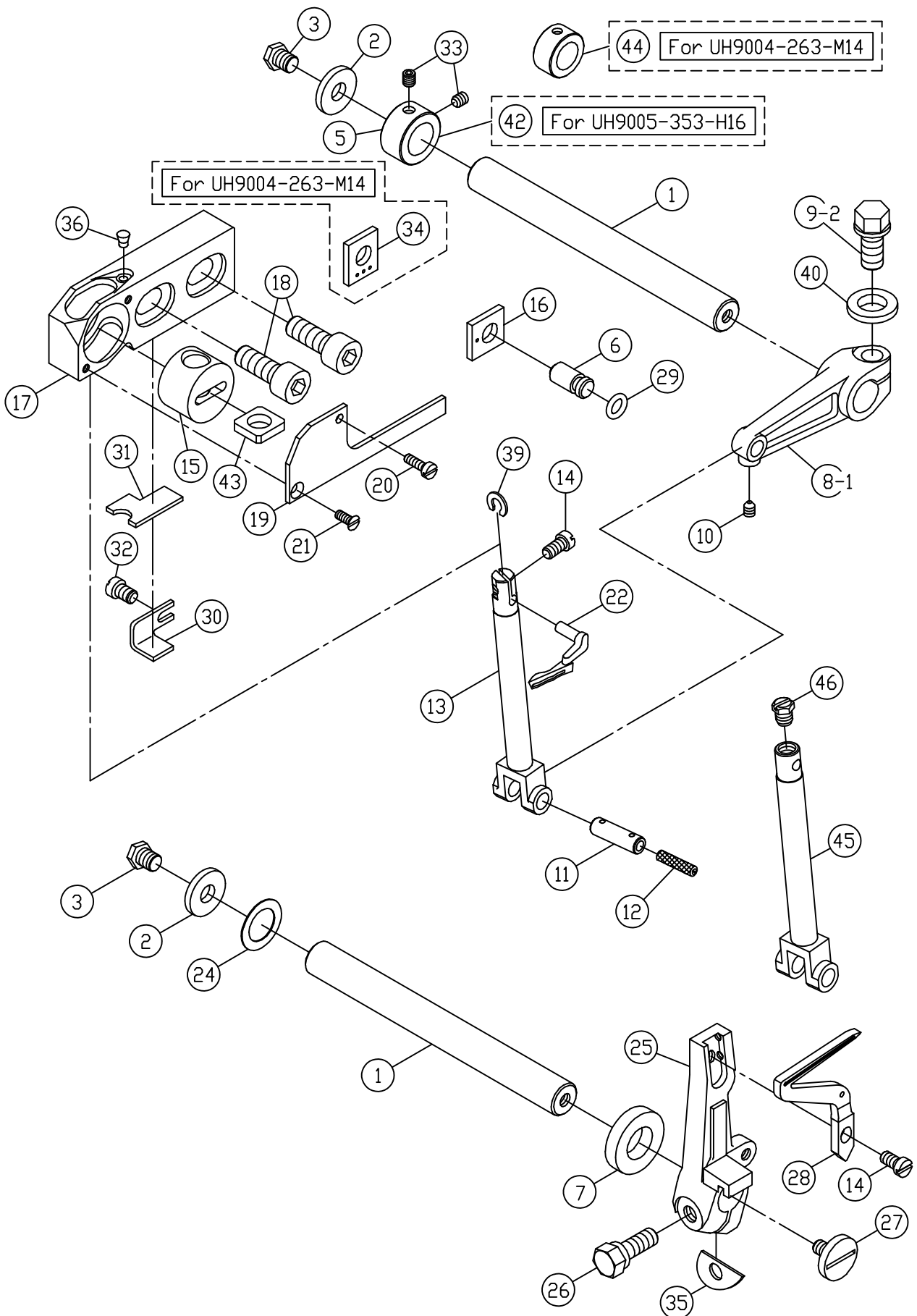
Main Shaft Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000301	主軸	Crankshafe	1
2	8MN85240300A	螺絲	Screw	7
3	2120000303	連桿	Looper Rod	2
4	8MB04281507B	螺絲	Screw	8
5	8MC04281407D	螺絲	Screw	4
7	8MB03200505K	螺絲	Screw	4
9	8MN04280600C	螺絲	Screw	2
10	2120000310	連桿	Upper Kniferod	1
12	8MM06401210A	螺絲	Screw	4
13	2120000313	曲柄銷	Level Pin	3
14	2120030314	球軸曲柄	Crank	1
*	15	2120000315	球頭曲柄	1
	16	2120000316	曲柄	1
17	2130000317	配重	Balance Weight	2
18	8MB03200806K	螺絲	Screw	4
19	2120000319	手輪	Pulley	1
20	8MN06400800A	螺絲	Screw	2
21	2200000910	墊圈	Spring Washer	1
22	8MM06403510B	螺絲	Screw	1
23	2120000323	風扇	Fan	1
24	2120000324	封蓋	Thrust Holder	1
25	8MC04281007D	螺絲	Screw	3
28	2120000328	聚油環	Position Lock Ring	1
29	2100000316	波型墊圈	Washer	1
30	90BB174012	滾珠軸承	Ball Bearing	1
31	2120000331	蝸桿	Worm	1
32	2120000332	隔環	Collar	1
33	90BB1740121	滾珠軸承	Ball Bearing	1
34	2120000334	扣環	Ring	1
35	8MN05320500E	螺絲	Screw	3
36	2120000336	離合齒輪	Ratchat Gear	1
37	90BB1535112	滾珠軸承	Ball Bearing	1
38	2120000338	油環	O-Ring	2
39	212A0000346	偏心輪組	Eccentric Asm.	1
40	8MN05321000A	螺絲	Screw	2
41	2120000341	填隙銷	Pin	1
42	2120030342	封蓋	Cover	1
43	8MC04280807D	螺絲	Screw	3
44	2120000344	基準定位輪	Regulator	1
45	2120000345	導環	Feed Pin	1
46	2120000346	變距偏心輪	Eccentric	1
47	8MN03200400A	螺絲	Screw	2
48	2120000348	簧片	Spring	1
49	2120000349	連桿	Connection	1
50	90NB222610	滾針軸承	Needle Bearing	1
51	2120000351	偏心輪	Eccentric	1
52	2120000352	離合板	Pawl	1
53	2120000353	彈簧	Spring	1
54	2120000354	螺樁	Stud	1
55	2120050355	揚線凸輪軸	Shaft	1
56	2120050356	封蓋	Cover	1
57	8ME04281008A	螺絲	Screw	2
58	90ST0312	銷	Pin	1
59	90SP7510	彈簧銷	Pin	2
60	66800	油線	Oil Wick	3
62	8MB04281008K	螺絲	Screw	1
64	8MB06401309A	螺絲	Screw	1
65	2120050365	曲柄	Level	1
73	2120000375	連桿	Needle Bar Rod	1
76	2120030376	曲柄	Level	1
77	2120000377	球頭曲柄	Crank	1
78	2100000335	導軌	Guide	2
79	8MN04280500C	螺絲	Screw	1
80	21200003261	油環	O-Ring	2
81	21200003271	O形油環	O-Ring	1
82	212A0000301	主軸組	Crankshafe Asm.	1
83	212A0050365	曲柄組	Level Asm.	1

* UH9004F-263-M14用、UH9105F用

4. 上下結線鉤傳動機構

UPPER & LOWER LOOPER DRIVING MECHANISM



4. 上下結線鉤傳動機構

Upper & Lower Looper Driving Mechanism

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000401	軸	Shaft	2
2	2120000402	止推墊圈	Washer	2
3	8MK05320808A	螺絲	Screw	2
5	2120000405	變距隔環	Spacer	1
6	2100000750	定位銷	Pin	1
7	2120000407	油封	Oil Seal	1
8-1	21200004081	曲柄	Lever	1
9-2	8MK06301408J	螺絲	Screw	1
10	8MN03200400C	螺絲	Screw	1
11	2120000411	曲柄銷	Pin	1
12	2120000412	羊毛氈	Felt	1
13	2120000413	上結線鉤座	Upper Looper Holder	1
14	8MB85240705A	螺絲	Screw	2
15	21200004151	擺動軸承	Upper Looper Holder Guide	1
16	2100030749	定位片	Stopper	1
17	2120000417	軸承座	Upper Looper Holder Base	1
18	8MM06401610A	螺絲	Screw	2
19	2120000419	封蓋	Cover	1
20	8MB75180805A	螺絲	Screw	1
21	8ME75180605A	螺絲	Screw	1
22	*****	上結線鉤	Upper Looper	1
24	2120000424	止推墊圈	Spring Washer	1
25	2120000425	擺動臂	Lower Looper Arm	1
26	8MK05321308C	螺絲	Screw	1
27	8MB04280713A	螺絲	Screw	1
28	*****	下結線鉤	Lower Looper	1
29	90OR040	O形環	O-Ring	1
30	2120000430	壓板	Cover	1
31	2120000431	羊毛氈	Felt	1
32	8MB03200406A	螺絲	Screw	1
33	8MN04280400A	螺絲	Screw	2
.1 34	2120000434	定位片	Stopper	1
35	2120000435	限位墊片	Spacer	1
36	2120000436	孔塞	Plug	1
39	4BD0800114	墊圈	Washer	1
40	2120000440	墊圈	Spring Washer	1
.2 42	2120000442	變距隔環	Spacer	1
43	2120000443	羊毛氈	Felt	1
.1 44	2120000444	變距隔環	Spacer	1
• 45	2120000429	上結線鉤座	Upper Looper Holder	1
• 46	8MK44400605D	螺絲	Screw	2

.1 For UH9004-263-M14

.2 For UH9005-353-H16

***** 詳細資料請參照附件

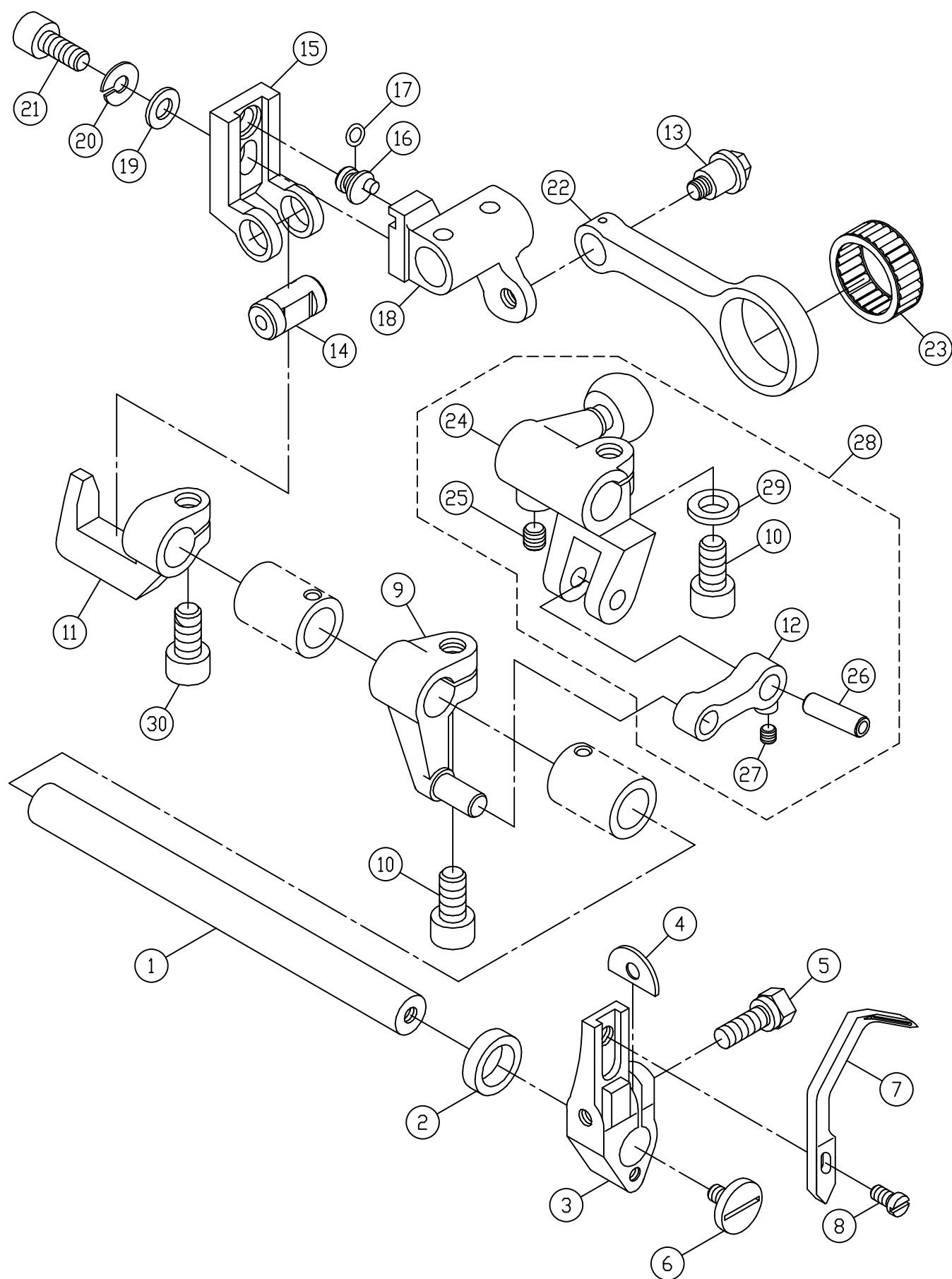
***** is one of the gauge parts

• 特註品

Custom-made Item

5. 鏈結線鉤傳動機構 (UH90□5F 用)

CHAIN LOOPER DRIVING MECHANISM (FOR UH90□5F ONLY)



5. 鏈結線鉤傳動機構 Chain Looper Driving Mechanism
(For UH9005F/UHD9005F/UHF9005/UHU9005)

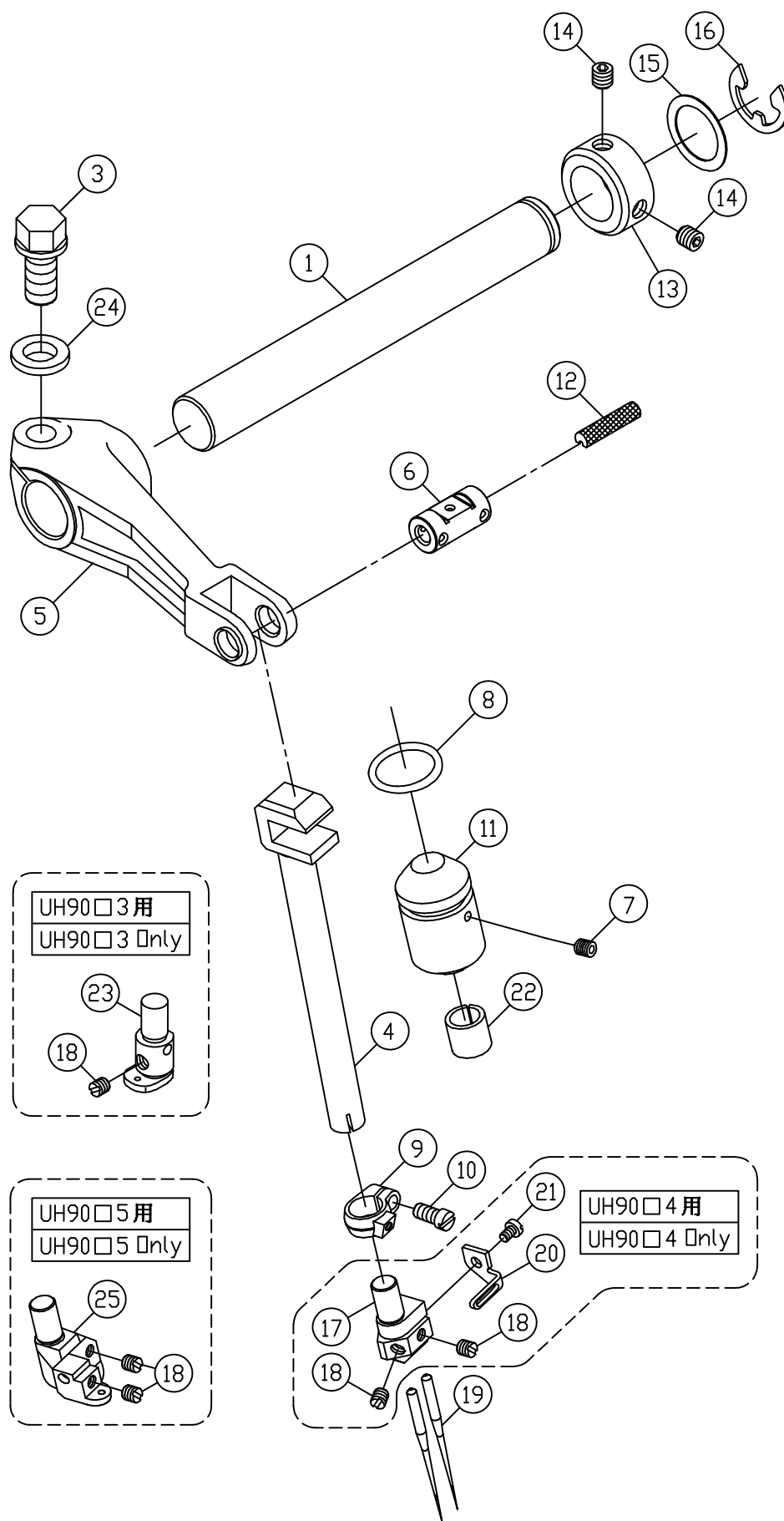
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120050501	軸	Shaft	1
2	2120050502	油封	Oil Seal	1
3	2120050503	鏈結線鉤座	Chain Looper Arm	1
4	2120000435	限位墊片	Spacer	1
5	8MK05321308C	螺絲	Screw	1
6	8MB04280713A	螺絲	Screw	1
7	*****	鏈結線鉤	Chainstitch Looper	
8	8MB85240705A	螺絲	Screw	1
9	2120050509	曲柄	Crank	1
* 10	8MM06401210A	螺絲	Screw	2
11	21200505111	擺動接頭	Connecter	1
* 12	2120000512	連桿	Link	1
13	2120050513	螺樁	Stud	1
14	2120050514	樞銷	Pin	1
15	2120050515	變距滑塊	Slider	1
16	2120050516	變距轉子	Pin	1
17	2120000918	油環	Gasket	1
18	2120050518	變距滑塊	Crank	1
19	2200001025	墊圈	Washer	1
20	90SW050	彈簧墊圈	Spring Washer	1
21	8MM05321209A	螺絲	Screw	1
22	21200505221	連桿	Connection Rod	1
23	90NB182208	滾針軸承	Needle Bearing	1
* 24	2120050530	球頭曲柄	Crank	1
* 25	8MN05320500E	螺絲	Screw	1
* 26	2120000611	連結銷	Pin	1
* 27	8MN04280500C	螺絲	Screw	1
* 28	212A0050530	球頭曲柄組	Crank Asm.	1
29	2120000440	墊圈	Spring Washer	1
30	8MM06301210A	螺絲	Screw	1

* These parts will have to buy in complete set.

***** 詳細資料請參照附件

***** is one of the gauge parts

6. 針棒傳動機構 NEEDLE BAR COMPONENTS



6. 針棒傳動機構

Needle Bar Components

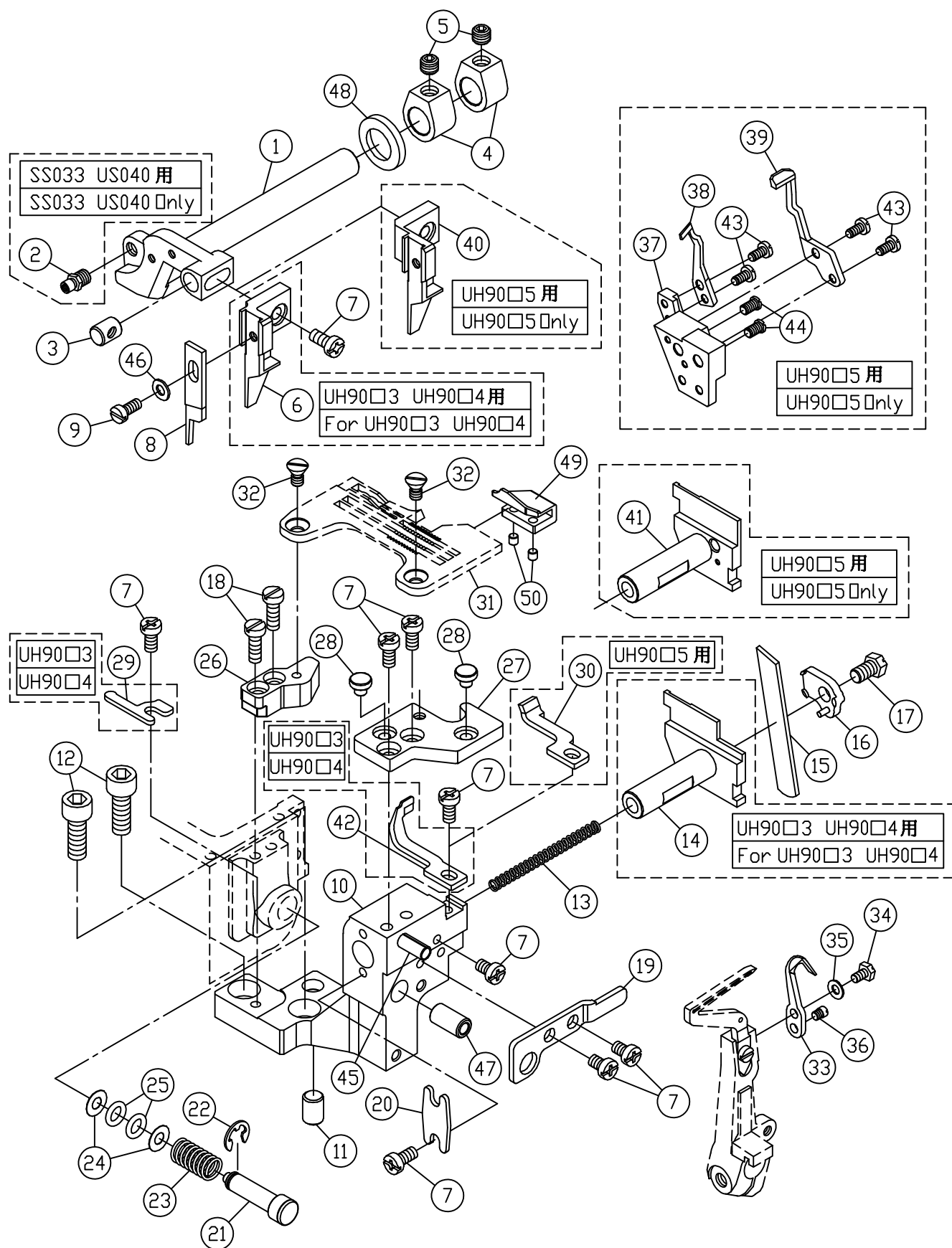
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2122000303	軸	Shaft	1
3	8MK06301408J	螺絲	Screw	1
4	2120000627	針棒	Needle Bar	1
5	2120000625	針棒驅動臂	Lever	1
6	2120000626	連結銷	Pin	1
7	8MN04280500C	螺絲	Screw	1
8	21200006083	油環	O-Ring	1
9	2120000629	束圈	Clamp	1
10	8MB03200604A	螺絲	Screw	1
11	2120000628	軸襯	Bushing	1
12	2120000612	羊毛氈	Felt	1
13	2130000613	定位環	Collar	1
14	8MN03200300A	螺絲	Screw	2
15	2120000615	止推墊圈	Washer	1
16	90ER080	E形扣環	E-Ring	1
17	*****	針留	Needle Holder	
18	8SH32440300A	螺絲	Screw	1(3) 2(4、5)
19	*****	針	Needle	
20	2120040620	導線	Thread Guide	1
21	8MB02160304A	螺絲	Screw	1
22	2120000630	羊毛氈	Felt	1
23	*****	針留	Needle Holder	
24	2120000440	墊圈	Spring Washer	1
25	*****	針留	Needle Holder	

***** 詳細資料請參照附件

***** is one of the gauge parts

7. 上,下刀修邊及導針機構

UPPER AND LOWER KNIFE COMPONENTS



7. 上,下刀修邊及導針機構

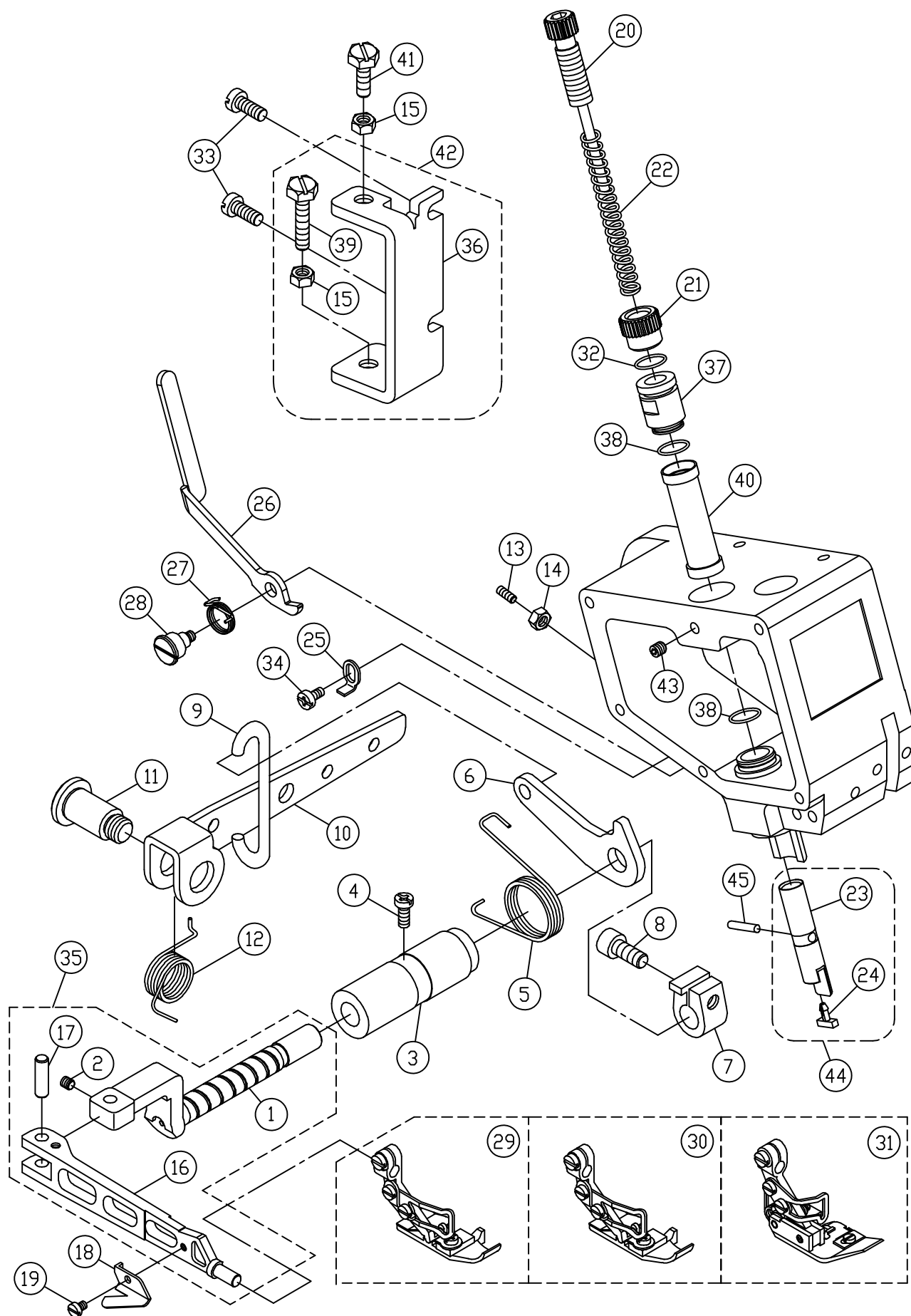
Upper And Lower Knife Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	21200007011	上刀軸	Upper Knife Shaft	1
2	2120000702	驅動銷	Pin	1
3	2120000703	固定銷	Pin	1
4	2120000704	定位環	Collar	2
5	8MN06400500A	螺絲	Screw	2
6	21200307061-1	上刀座	Upper Knife Clamp	1
7	8MC04280807D	螺絲	Screw	9
8	2120000708	上刀	Upper Knife	1
9	8MB85240806A	螺絲	Screw	1
10	2120001614	下刀架	Bracket	1
11	2120000711	定位銷	Pin	1
12	8MM06401610A	螺絲	Screw	2
13	2120000713	緊迫彈簧	Spring	1
14	2120030714	下刀架	Lower Knife Holder	1
15	2120000715	下刀片	Lower Knife/Thick	1
16	2120000716	壓板	Lower Knife Clamp	1
17	8MK05321108A	螺絲	Screw	1
18	8MC04281207D	螺絲	Screw	2
19	2120000719	導軌	Guide	1
20	2120000720	封蓋	Plate	1
21	2120001620	止動按鈕	Push Button	1
22	90ER060	E形扣環	E-Ring	1
23	2130000342	壓縮彈簧	Spring	1
24	2130000357	墊圈	Washer	2
25	2130000362	O型環	O-Ring	2
26	2120001613	後針板座	Rear Support	1
27	2120000727	前針板座	Front Support	1
28	2120000137	孔塞	Cushion Rubber	2
29	2120000729	定位片	Stopper	1
30	*****	前導針器	Needle Guard (Front)	
31	*****	針板	Needle Plate	
32	8MF04280807C	螺絲	Screw	2
33	*****	活動導針器	Traveling Needle Guide	
34	8MK03200506A	螺絲	Screw	1
35	90PW030	墊圈	Washer	1
36	8MB03200304A	螺絲	Screw	1
37	2120050737	導針器座	Bracket	1
38	*****	導針器	Needle Guard	
39	*****	導針器	Needle Guard	
40	2120050740	上刀座	Upper Knife Clamp	1
41	2120050741	下刀架	Lower Knife Holder	1
42	*****	前導針器	Needle Guard (Front)	
43	8MB03200606A	螺絲	Screw	4
44	8MB04281006A	螺絲	Screw	2
45	90SP0514	彈簧銷	Pin	1
46	2100000223	墊圈	Washer	1
47	2122000337	隔環	Spacer	1
48	2120050502	油封	Oil Seal	1
• 49	4CP0100107	導模	Binder	1
• 50	8MN03200300A	螺絲	Screw	2

***** 詳細資料請參照附件
***** is one of the gauge parts

• 特註品
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8. 壓腳提昇機構 PRESSER FOOT COMPONENTS

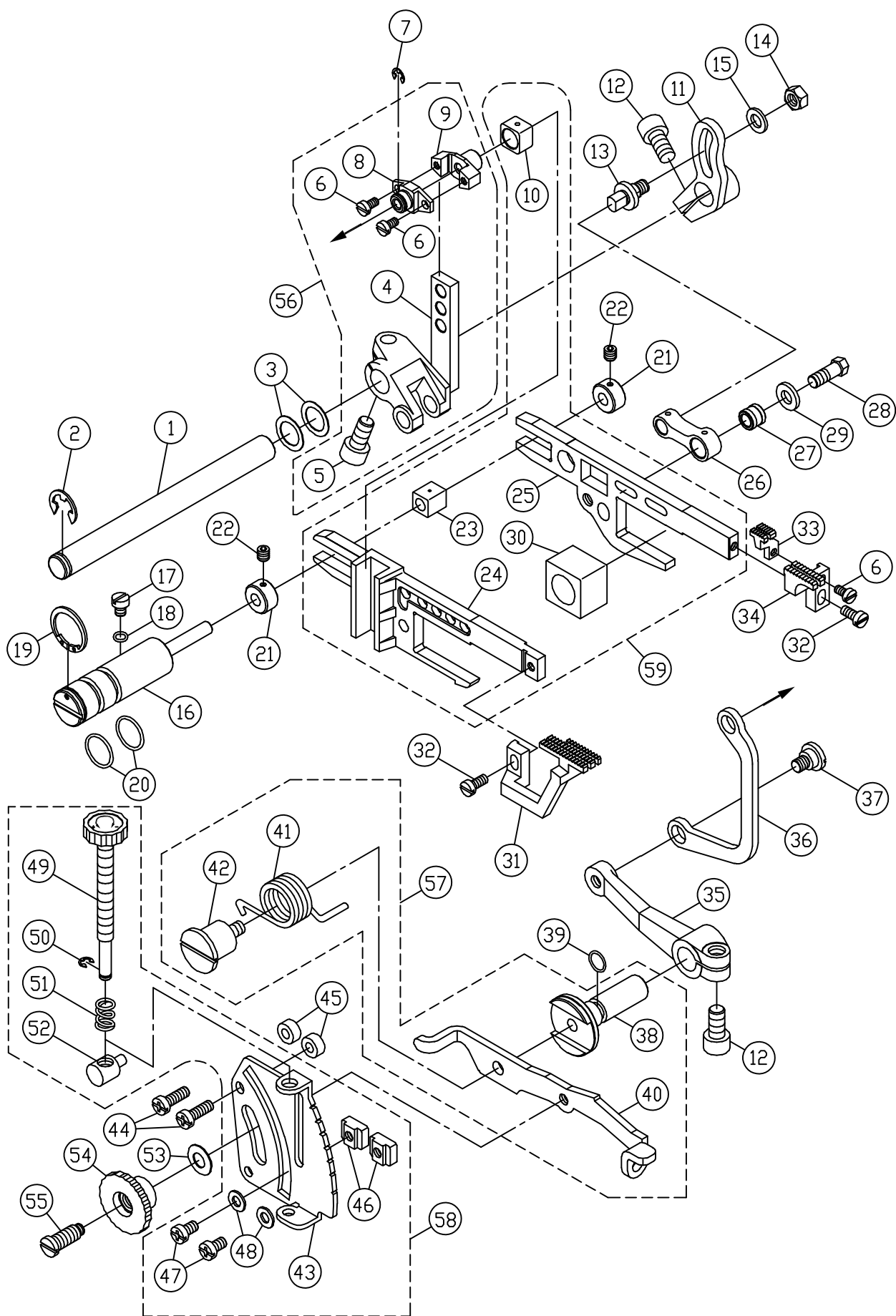


8. 壓腳提昇機構

Presser Foot Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000801	軸	Shaft	1
2	8MN04280400A	螺絲	Screw	1
3	2120000803	軸襯	Bushing	1
4	8MC04281607D	螺絲	Screw	1
5	2120000805	彈簧	Spring	1
6	2120000806	拉桿	Level	1
7	21200008071	定位環	Collar	1
8	8MM06301210A	螺絲	Screw	1
9	2120000809	掛鉤	Lifting Hook	1
10	2120000810	拉桿	Level	1
11	2120000811	螺樁	Stud	1
12	2120000812	回復彈簧	Spring	1
13	8MN03201200A	螺絲	Screw	1
14	8MA03200306A	螺帽	Nut	1
15	8MA05320408A	螺帽	Nut	2
16	2120000816	壓腳臂	Presser Arm	1
17	2100001004	樞銷	Pin	1
18	2120000818	割線刀	Chain Cutter	1
19	8MB03200406A	螺絲	Screw	1
20	2120001603	調節螺樁	Adjusting Screw	1
21	2120001604	螺帽	Nut	1
22	2120000822	彈簧	Spring	1
23	21200016091	壓桿	Presser Bar	1
24	2120000824	壓子	Plunger	1
25	2122000307	擋片	Stopper	1
26	2120001623	搬手	Lever	1
27	2120001624	彈簧	Spring	1
28	8MB04281412G	螺樁	Stud	1
29	*****	壓腳組	Presser Foot Asm.	
30	*****	壓腳組	Presser Foot Asm.	
31	*****	壓腳組	Presser Foot Asm.	
32	2120000608	油環	O-Ring	1
33	8MC04280807D	螺絲	Screw	2
34	8MC04280607D	螺絲	Screw	1
35	212A0000816	壓腳臂組	Presser Arm Asm.	1
36	21200008361	限位片	Stopper	1
37	2120001605	固定塊	Bracket	1
38	2120001606	O型環	O-Ring	2
39	8MK05322710A	螺絲	Screw	1
40	2120001607	襯套	Bush	1
41	8MK05321408A	螺絲	Screw	1
42	212A00008371	調節螺樁組	Adjusting Screw Asm.	1
43	8MN04280400A	螺絲	Screw	1
44	212A00016091	壓桿組	Presser Bar Asm.	1
45	90SP0316	彈簧銷	Spring Pin	1
	*****	詳細資料請參照附件		
	*****	is one of the gauge parts		

9. 進給驅動機構 FEED MECHANISM COMPONENTS



9. 進給驅動機構

Feed Mechanism Components

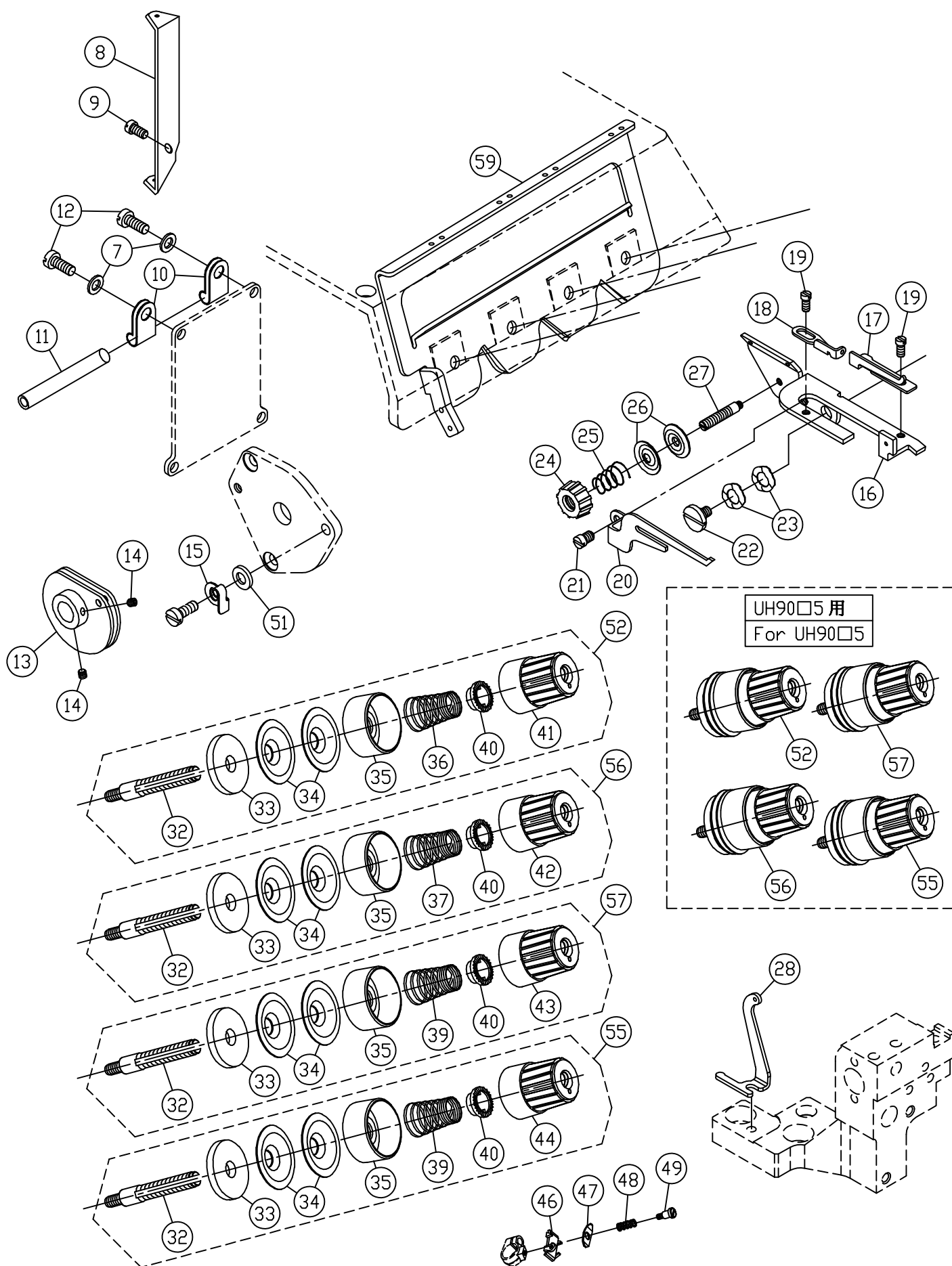
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000901	軸	Shaft	1
2	90ER070	E形扣環	E-Ring	1
3	2120000424	止推墊圈	Washer	2
4	2120000904	變距滑軌	Differential Feed Roker	1
5	8MM06301410A	螺絲	Screw	1
6	8MB03200606A	螺絲	Screw	3
7	90ER060	E形扣環	E-Ring	1
8	2120000908	滑塊擋板	Slider Cap	1
9	2120000909	滑塊	Slider	1
10	2120000910	滑塊	Slider Block	1
11	2120000911	曲柄	Crank	1
12	8MM06401210A	螺絲	Screw	2
13	2120000913	變距連結銷	Pin	1
14	8MA05320408A	螺帽	Nut	1
15	2200001025	墊圈	Washer	1
16	21200009162	懸臂軸	Shaft	1
17	8MB04280507A	螺絲	Screw	1
18	2120000959	墊圈	Washer	1
19	2120000919	扣環	Ring	1
20	2120000960	O形環	O-Ring	2
21	2120000921	定位環	Collar	2
22	8MN04280400A	螺絲	Screw	2
23	2120000923	滑塊	Block	1
24	2120000924	差動送布齒台架	Differential Feed Bar	1
25	2120000925	主動送布齒台架	Main Feed Bar	1
26	2120000926	連桿	Link	1
27	2120000526	隔環	Bushing	1
28	8MK05201307G	螺絲	Screw	1
29	2120000527	平墊圈	Washer	1
30	2120000930	滑塊	Block	1
31	*****	差動送布齒	Differential Feed Dog	
32	8MB85240806A	螺絲	Screw	2
33	*****	輔助送布齒	Auxiliary Feed Dog	
34	*****	主送布齒	Main Feed Dog	
35	2120000935	拉桿	Lever	1
36	2120000936	吊桿	Link	1
37	8MB05320911G	螺樁	Stud	1
38	2120000938	樞軸	Shaft	1
39	90OR070	O形環	O-Ring	1
40	2120000940	搬手	Lever	1
41	2120000941	彈簧	Spring	1
42	2120000942	螺樁	Stud	1
43	2120000943	指示板	Regulator Plate	1
44	8MC04281207D	螺絲	Screw	2
45	2120000945	隔環	Spacer	2
46	2120000946	限位環	Spacer	2
47	8MC04280607D	螺絲	Screw	2
48	2100000223	墊圈	Washer	2
49	2120000949	調節螺樁	Adjusting Screw	1
50	90ER030	E形扣環	E-Ring	1
51	2120000951	彈簧	Spring	1
52	2120000952	微調定位銷	Pin	1
53	2120000953	墊圈	Spring Washer	1
54	2120000954	螺帽	Nut	1
55	8MB06301608Q	螺絲	Screw	1
56	212A00009041	變距滑軌組	Differential Feed Roker	1
57	212A0000938	樞軸組	Shaft Asm.	1
58	212A0000949	調節螺樁組	Adjusting Screw Asm.	1
59	212A0000924	送布齒架組	Feed Bar Asm.	1

***** 詳細資料請參照附件

***** is one of the gauge parts

10. 縫線張力調節機構 (UH90□5F 用)

THREAD TENSION COMPONENTS (FOR UH90 □ 5F ONLY)



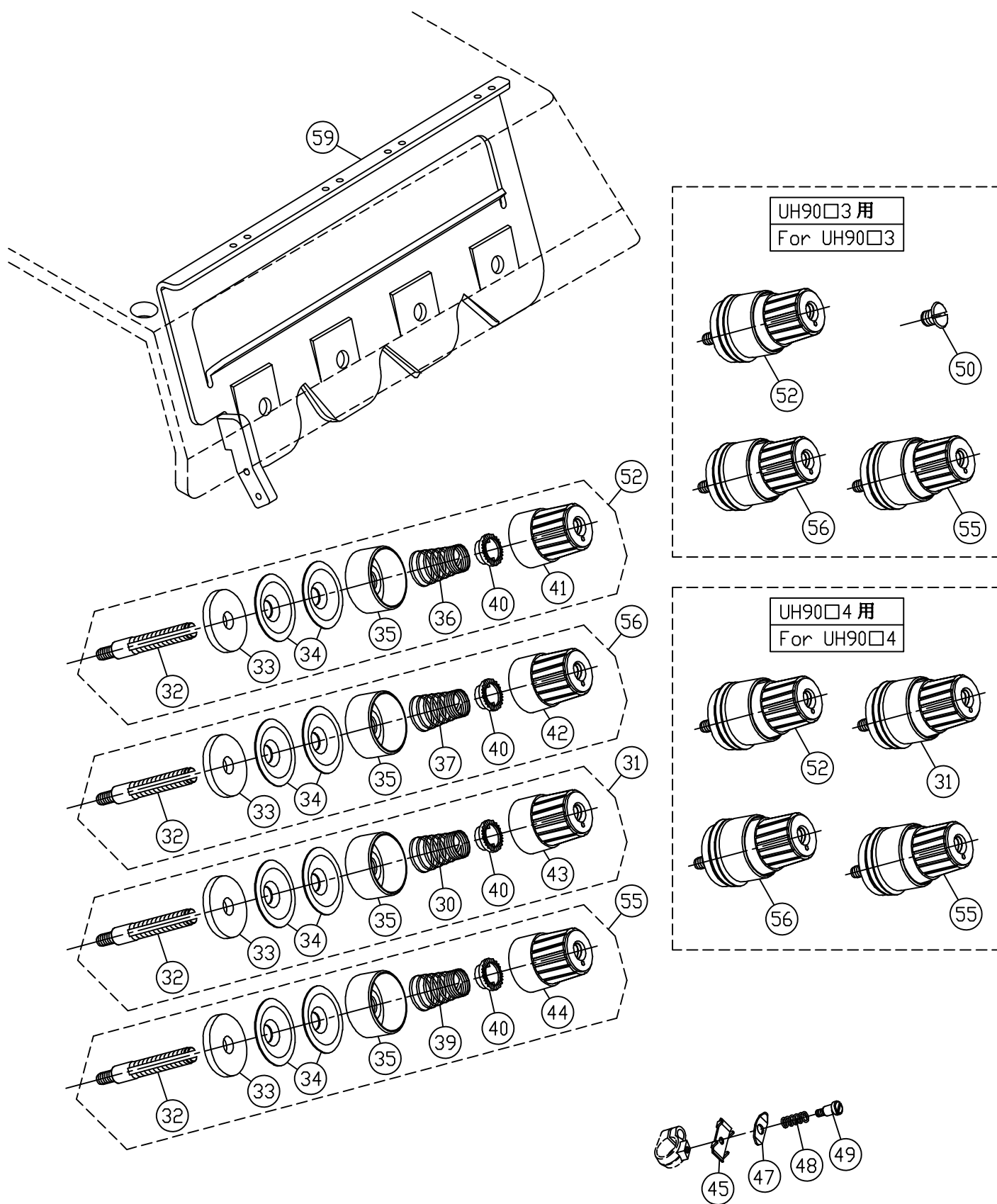
10. 縫線張力調節機構 (UH90□5F用)

Thread Tension Components (For UH90□5F Only)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
7	2100000223	墊圈	Washer	2
8	2120051008	導線	Thread Guide	1
9	8MC04280507D	螺絲	Screw	1
10	2120051010	管夾	Holder	2
11	2100051112	導線管	Thread Guide Tube	1
12	8MC04281207D	螺絲	Screw	2
13	2120051013	揚線凸輪	Thread Takeup	1
14	8MN03200300A	螺絲	Screw	2
15	2120051015	夾簧	Latch	1
16	2120051016	支架	Bracket	1
17	2120051017	導線	Thread Guide	1
18	2120051018	導線	Thread Guide	1
19	8MB03200406A	螺絲	Screw	2
20	2120051020	導線	Hook	1
21	8MC04280507D	螺絲	Screw	1
22	8MB04280711E	螺絲	Screw	1
23	2120000150	波形墊圈	Washer	2
24	2120051024	調整螺帽	Nut	1
25	2120051025	錐形彈簧	Spring	1
26	2120051026	張力控制盤	Tension Disc	2
27	2120051027	螺樁	Stud	1
28	2120001619	導線	Thread Guide	1
32	2100001120	螺樁	Stud	4
33	2100001127	羊毛氈	Felt	4
34	2100001126	張力控制盤	Tension Disc	8
35	2100001125	彈簧座	Tension Spring Retainer	4
36	2100001132	錐型彈簧(藍)	Spring (Blue)	1
37	2100041131	錐型彈簧(黃)	Spring (Yellow)	1
39	2100001123	錐型彈簧(紅)	Spring (Red)	2
40	2100001122	止滑齒輪	Bush	4
41	2100001121	張力調整螺帽(藍)	Tension Nut (Blue)	1
42	2100001121	張力調整螺帽(黃)	Tension Nut (Yellow)	1
43	2100001121	張力調整螺帽(綠)	Tension Nut (Green)	1
44	2100001121	張力調整螺帽(紅)	Tension Nut (Red)	1
46	2120051046	穩線壓板座	Thread Guide Plate	1
47	2120001047	穩線壓板	Tension Control Plate	1
48	2120001048	彈簧	Spring	1
49	2120001049	螺樁	Stud	1
51	2120001051	墊圈	Washer	1
52	212A0001052	張力控制組(藍)	Tension Controlle Asm.	1
55	212A0001055	張力控制組(紅)	Tension Controlle Asm.	1
56	212A0001056	張力控制組(黃)	Tension Controlle Asm.	1
57	212A0051057	張力控制組(綠)	Tension Controlle Asm.	1
59	2120001059	導線板	Thread Guide Plate	1

10-1. 縫線張力調節機構 (UH90□3F UH90□4F用)

THREAD TENSION COMPONENTS (FOR UH90□3F UH90□4F)

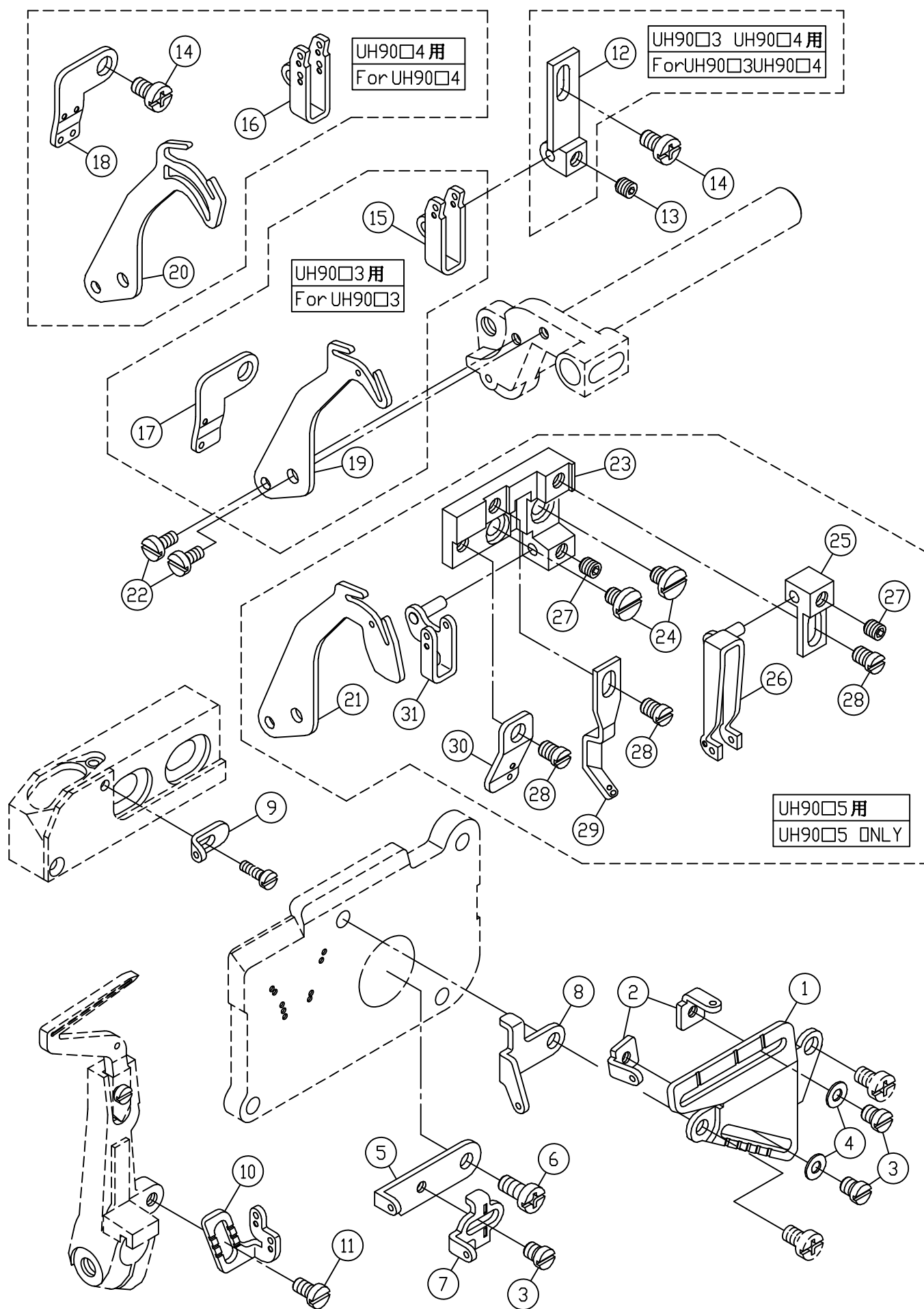


10-1. 縫線張力調節機構 (UH90□3F UH90□4F用)

Thread Tension Components (For UH90□3F UH90□4F)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
30	2100001124	錐型彈簧(綠)	Spring (Green)	1(4)
31	212A0041054	張力控制組(綠)	Tension Controlle Asm.	1(4)
32	2100001120	螺樁	Stud	3(3) 4(4)
33	2100001127	羊毛氈	Felt	3(3) 4(4)
34	2100001126	張力控制盤	Tension Disc	6(3) 8(4)
35	2100001125	彈簧座	Tension Spring Retainer	3(3) 4(4)
36	2100001132	錐型彈簧(藍)	Spring (Blue)	1(3、4)
37	2100041131	錐型彈簧(黃)	Spring (Yellow)	1(3、4)
39	2100001123	錐型彈簧(紅)	Spring (Red)	1(3、4)
40	2100001122	止滑齒輪	Bush	3(3) 4(4)
41	2100001121	張力調整螺帽(藍)	Tension Nut (Blue)	1(3、4)
42	2100001121	張力調整螺帽(黃)	Tension Nut (Yellow)	1(3、4)
43	2100001121	張力調整螺帽(綠)	Tension Nut (Green)	1(4)
44	2100001121	張力調整螺帽(紅)	Tension Nut (Red)	1(3、4)
45	2120031045	穩線壓板	Thread Guide Plate	1(3、4)
47	2120001047	穩線壓板	Tension Control Plate	1(3、4)
48	2120001048	彈簧	Spring	1(3、4)
49	2120001049	螺樁	Stud	1(3、4)
50	8SB44400608K	螺絲	Screw	1(3)
52	212A0001052	張力控制組(藍)	Tension Controlle Asm.	1(3、4)
55	212A0001055	張力控制組(紅)	Tension Controlle Asm.	1(3、4)
56	212A0001056	張力控制組(黃)	Tension Controlle Asm.	1(3、4)
59	2120001059	導線板	Thread Guide Plate	1

11. 導線揚線機構 THREAD GUIDE AND THREAD TAKEUP

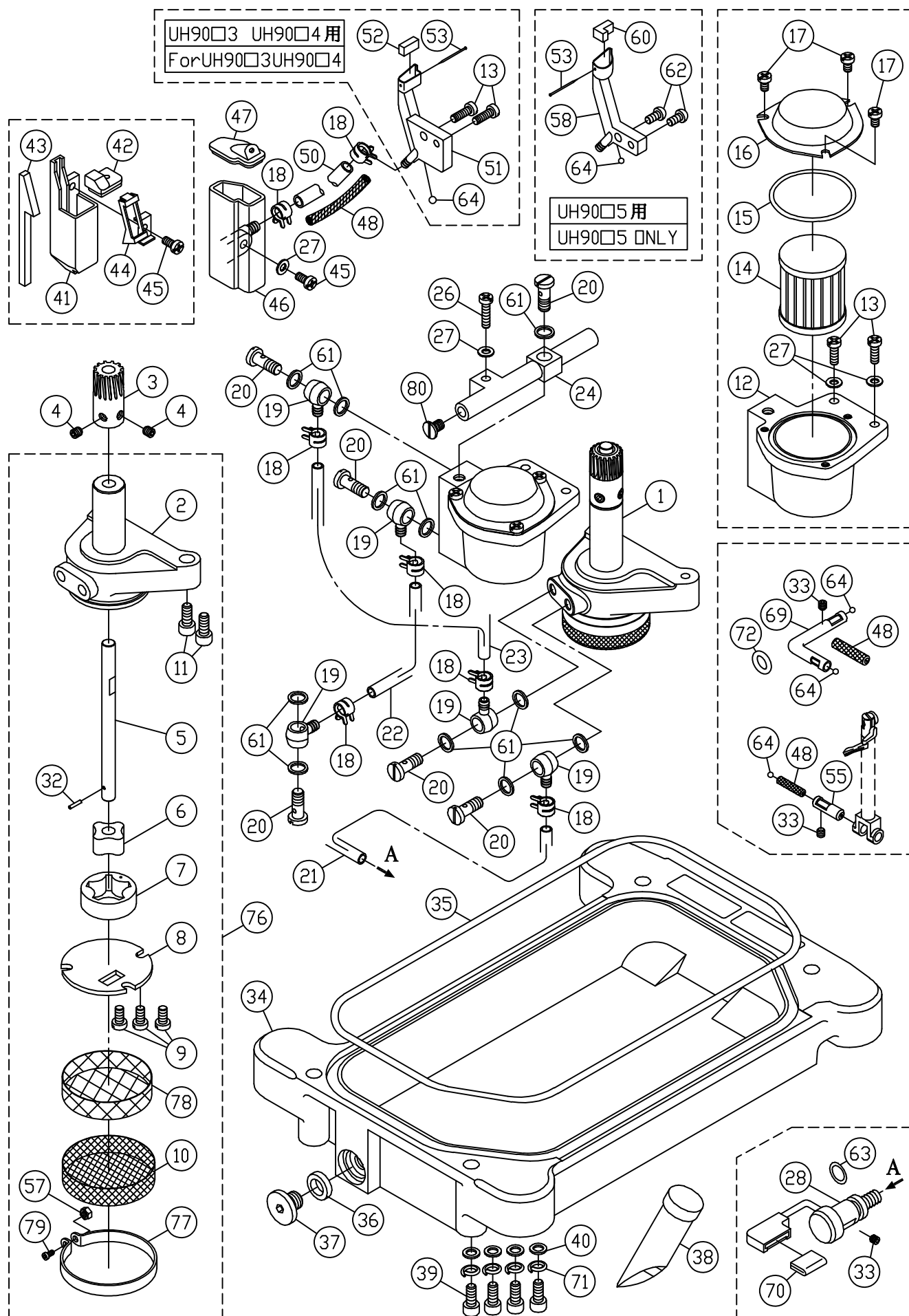


11. 導線揚線機構

Thread Guide And Thread Takeup

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001101	導線座	Bracket	1
2	2120001102	導線	Thread Guide (Right)	2
3	8MB03200406A	螺絲	Screw	3
4	90PW030	墊圈	Washer	2
5	2120001105	導線	Thread Takeup	1
6	8MC04280807D	螺絲	Screw	1
7	2120001107	導線	Thread Guide	1
8	2120001108	導線	Thread Guide	1
9	2120001109	導線	Thread Guide	1
10	2120001110	導線	Thread Takeup	1
11	8MB85240607K	螺絲	Screw	1
12	21200311121	導線座	Bracket	1
13	8MN04280400A	螺絲	Screw	1
14	8MC04280607D	螺絲	Screw	2
15	2120031115	導線	Thread Guide	1
16	2122000352	導線	Thread Guide	1
17	2120031117	導線	Thread Guide	1
18	2120041118	導線	Thread Guide	1
19	2120031119	揚線環	Thread Takeup	1
20	2120041120	揚線環	Thread Takeup	1
21	2120051121	揚線環	Thread Takeup	1
22	8MB03200606A	螺絲	Screw	2
23	2120051123	導線座	Bracket	1
24	8MB04280807A	螺絲	Screw	2
25	2120051125	支架	Bracket	1
26	2120051126	導線	Thread Guide	1
27	8MN04280400A	螺絲	Screw	2
28	8MB04280507A	螺絲	Screw	3
29	2120051129	導線	Thread Guide	1
30	2120051130	導線	Thread Guide	1
31	2120051131	導線	Thread Guide	1

12. 潤滑冷卻機構 LUBRICATION AND COOLING MECHANISM

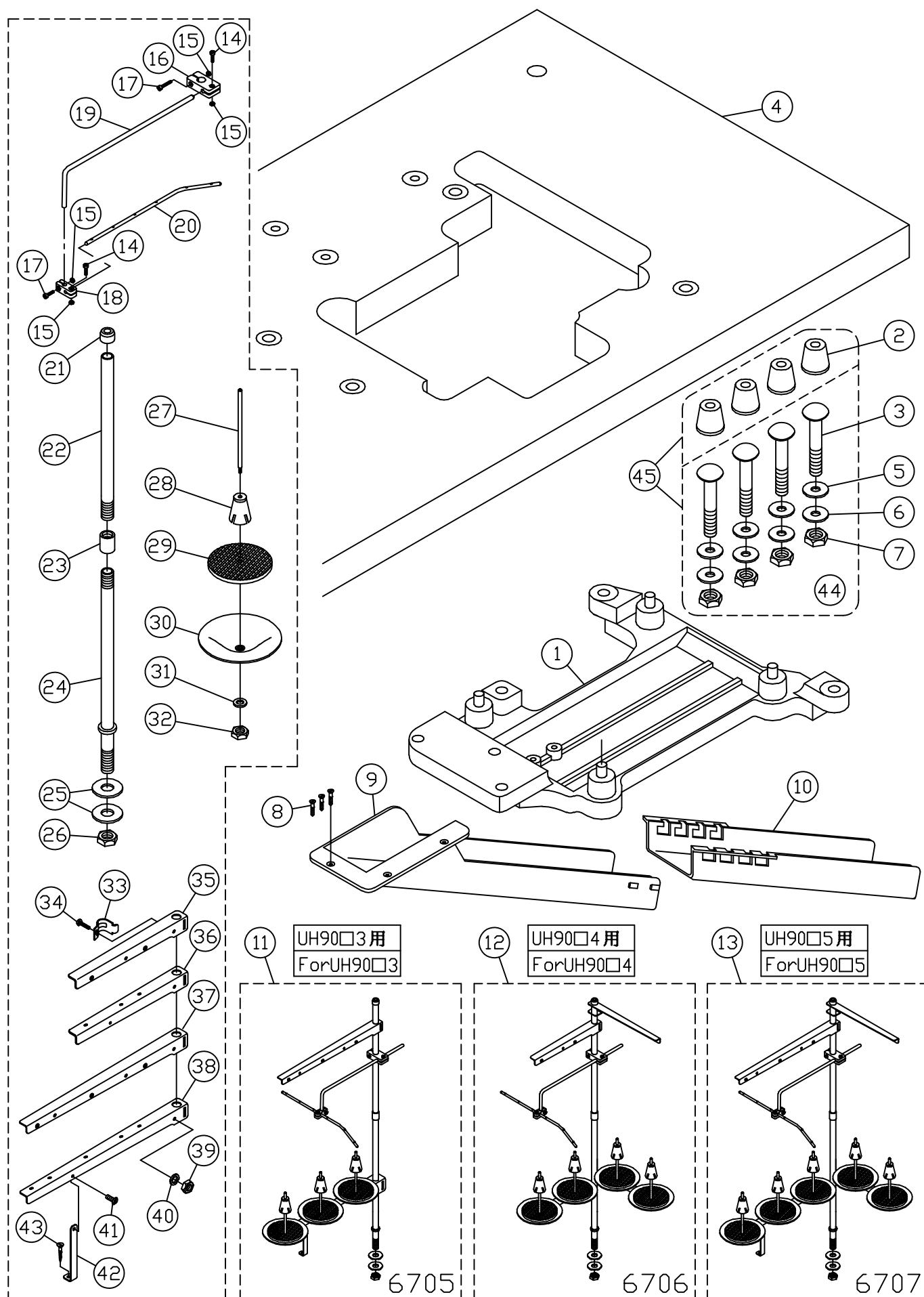


12. 潤滑冷卻機構

Lubrication And Cooling Mechanism

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	212A0001202	泵浦組	Pump Asm.	1
2	21200012022	泵浦座	Pump Seat	1
3	2120001203	蝸母	Worm Gear	1
4	8MN05320400A	螺絲	Screw	2
5	2120001205	軸	Shaft	1
6	2120001206	內轉子	Inside Rotor	1
7	2120001207	外轉子	Outside Rotor	1
8	2130001208	封蓋	Cover	1
9	8MC04280807D	螺絲	Screw	3
10	21300012101	濾網	Filter	1
11	8MB04281607A	螺絲	Screw	2
12	21200012121	濾心座	Filter Seat	1
13	8MC04281207D	螺絲	Screw	4
14	2100001521	紙質過濾器	Oil Filter	1
15	2120001215	油環	O-Ring	1
16	2120001216	封蓋	Cover	1
17	8WD04000807D	螺絲	Screw	3
18	2100001536	管夾	Tube	7
19	2100001535	接頭	Joint	5
20	2120001220	迴路螺絲	Screw	6
21	66792	油管	Oil Tube	1
22	66792	油管	Oil Tube	1
23	66792	油管	Oil Tube	1
24	2120001224	分油管	Oil Distributor	1
26	8MC04281607D	螺絲	Screw	1
27	2100000223	墊圈	Washer	4
28	2120001228	聚油環	Felt Housing	1
32	90SP0210	彈簧銷	Pin	1
33	8MN04280400A	螺絲	Screw	3
34	2120001234	油盤	Oil Reservoir	1
35	2120001235	油封	Gasket	1
36	2100000244	油封	Gasket	1
37	8SM95281017A	螺樁	Stud	1
38	2130001238	油面鏡	Oil Sight Window	1
39	8MM05321209A	螺絲	Screw	4
40	2120001240	墊圈	Washer	4
41	2120001241	矽油壺	Silicone Oil Reservoir (Upper)	1
42	2120001242	矽油壺蓋	Cover	1
43	2120001243	羊毛氈	Felt	1
44	2120001244	護蓋	Cover	1
45	8MC04281007D	螺絲	Screw	2
46	2120001246	油壺	Silicone Oil Reservoir (Lower)	1
47	2120001247	油壺蓋	Cover	1
48	66800	油線	Oil Wick	3
50	66792	油管	Oil Tube	1(3、4) 1(5)
51	2120031251	針冷卻器	Needle Thread Lubricator	1
52	2120031252	羊毛氈	Felt	1
53	2120001253	大頭針	Pin	1(3、4) 1(5)
55	2120001255	黃銅管	Tube	1
57	8MA03200306A	螺帽	Nut	1
58	2120051258	針冷卻器	Needle Thread Lubricator (For 5 Lines)	1
60	2120051260	羊毛氈	Felt	1
61	2100001534	墊圈	Washer	11
62	8MC04280807D	螺絲	Screw	2
63	90OR070	O形環	O-Ring	1
64	2120001264	孔塞	Plug	4(3、4) 4(5)
69	2120001269	潤滑油管	Tube	1
70	2120001270	羊毛氈	Felt	1
71	90SW050	彈簧墊圈	Washer	4
72	90OR040	O形環	O-Ring	1
76	212A00012021	泵浦座	Pump Seat	1
77	2130001212	夾簧	Latch	1
78	21300012131	油網	Oil Grid	1
79	8MM03200806A	螺絲	Screw	1
80	8SE44400608A	螺絲	Screw	1

13. 半沈式車板装置 PARTS FOR SEMI-SUBMERGED INSTALLATION

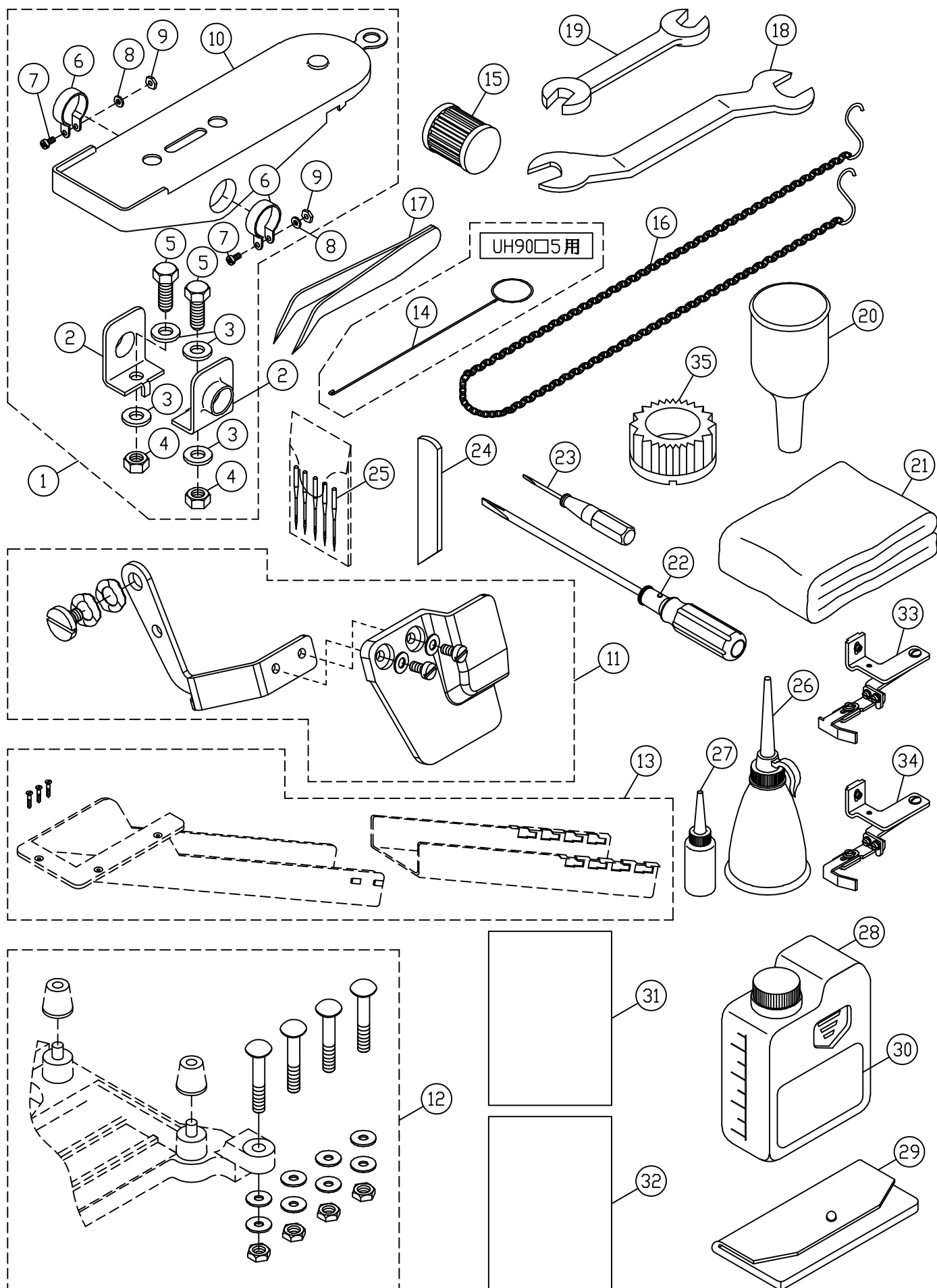


13. 半沉式車板裝置

Parts For Semi-Submerged Installation

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位 Amt.	用量 Req.
1	66911	托底板	Frame Support Plate	1	
2	66941	防震墊	Rubber	4	
3	66956	懸吊螺樁	Stud	4	
4	66814-1	UH車板半沉式	Table	1	
5	90PW100	墊圈	Washer	4	
6	90PW1001	墊圈	Washer	4	
7	8MA10800714A	螺帽	Nut	4	
8	8WF03131706A	木螺絲	Wood Screw	3	
9	66820-1	上導布屑	Waste Chute	1	
10	66820-2	下導布屑	Waste Chute	1	
11	66705	3線線架組	Thread Stand Asm.	1	
12	66706	4線線架組	Thread Stand Asm.	1	
13	66707	5線線架組	Thread Stand Asm.	1	
14	667058	螺絲	Screw	2	
15	667059	螺帽	Nut	4	
16	667057	接頭	Bracket	1	
17	6670510	螺絲	Screw	2	
18	6670512	接頭	Bracket	1	
19	6670511	旋臂	Arm	1	
20	6670513	導線桿	Thread Guide	1	
21	667051	柱帽	Rod Cup	1	
22	667052	上柱	Upper Thread Stand Rod	1	
23	667053	接頭	Joint	1	
24	667054	下柱	Lower Thread Stand Rod	1	
25	667055	墊圈	Washer	2	
26	667056	螺帽	Nut	1	
27	6670515	線盤軸	Spool Pin	1	
28	6670516	定心錐	Spool Retaining Fig	1	
29	6670517	緩衝墊	Seat	1	
30	6670518	線盤	Spool Tray	1	
31	6670519	彈簧墊圈	Spring Washer	1	
32	6670520	螺帽	Nut	1	
33	6670523	夾板	Clamp	2	
34	6670524	螺絲	Screw	1	
35	6670531	導線	Thread Guide	2(4)	1(5)
36	667061	線盤座	Spool Set Bracket	2(4)	1(5)
37	6670521	導線臂	Thread Guide	1(3)	、5)
38	6670522	線盤座	Thread Guide	1(3)	、5)
39	6670526	螺帽	Nut	1	
40	6670525	彈簧墊圈	Spring Washer	1	
41	6670528	螺絲	Screw	1(3)	、5)
42	6670527	撐桿	Support Rod	1(3)	、5)
43	6670530	木螺絲	Wood Screw	1(3)	、5)
44	/66956	懸吊螺樁組	Stud Asm.	1	
45	/66941	防震墊組	Rubber Asm.	1	

14. 備品 工具及隨車附件 ACCESSORIES



14. 備品 工具及隨車附件

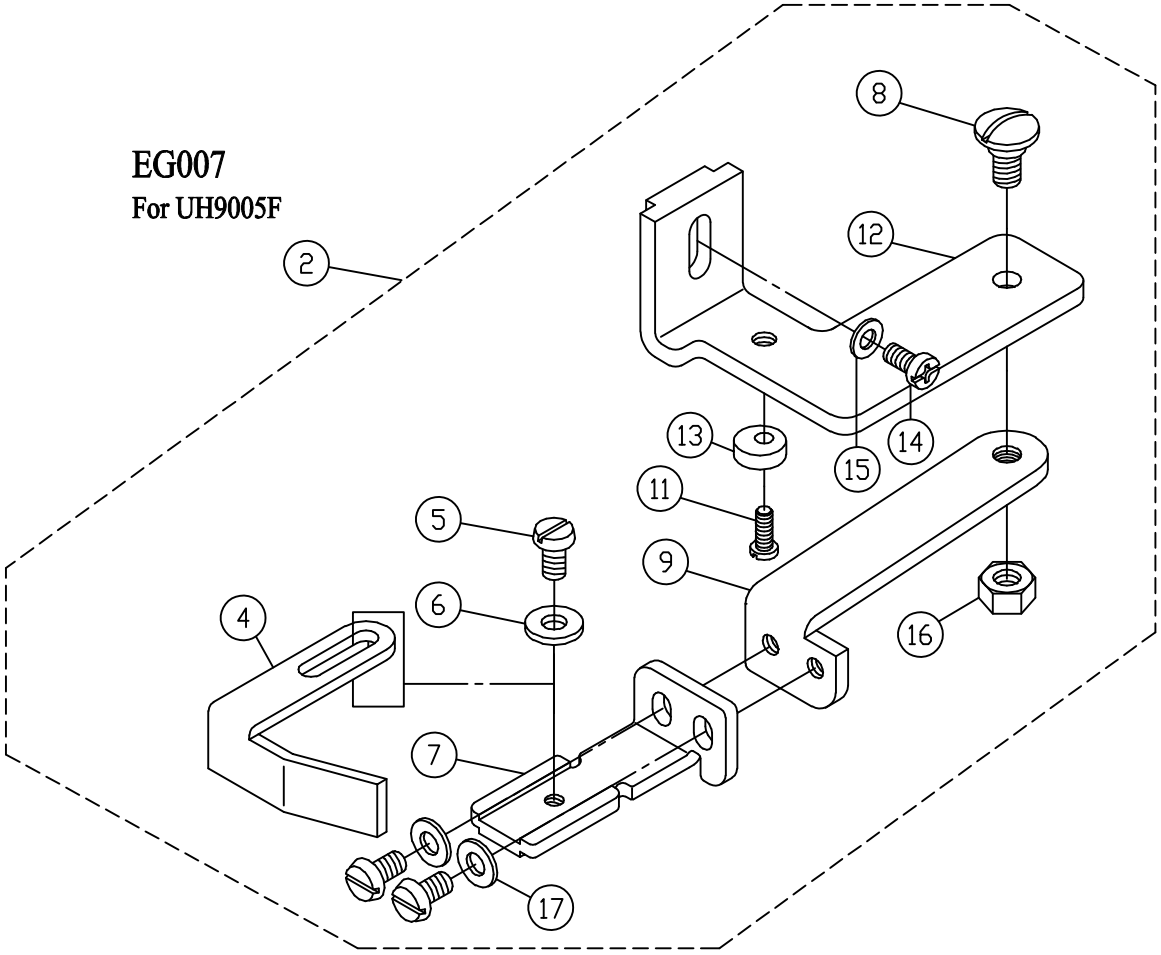
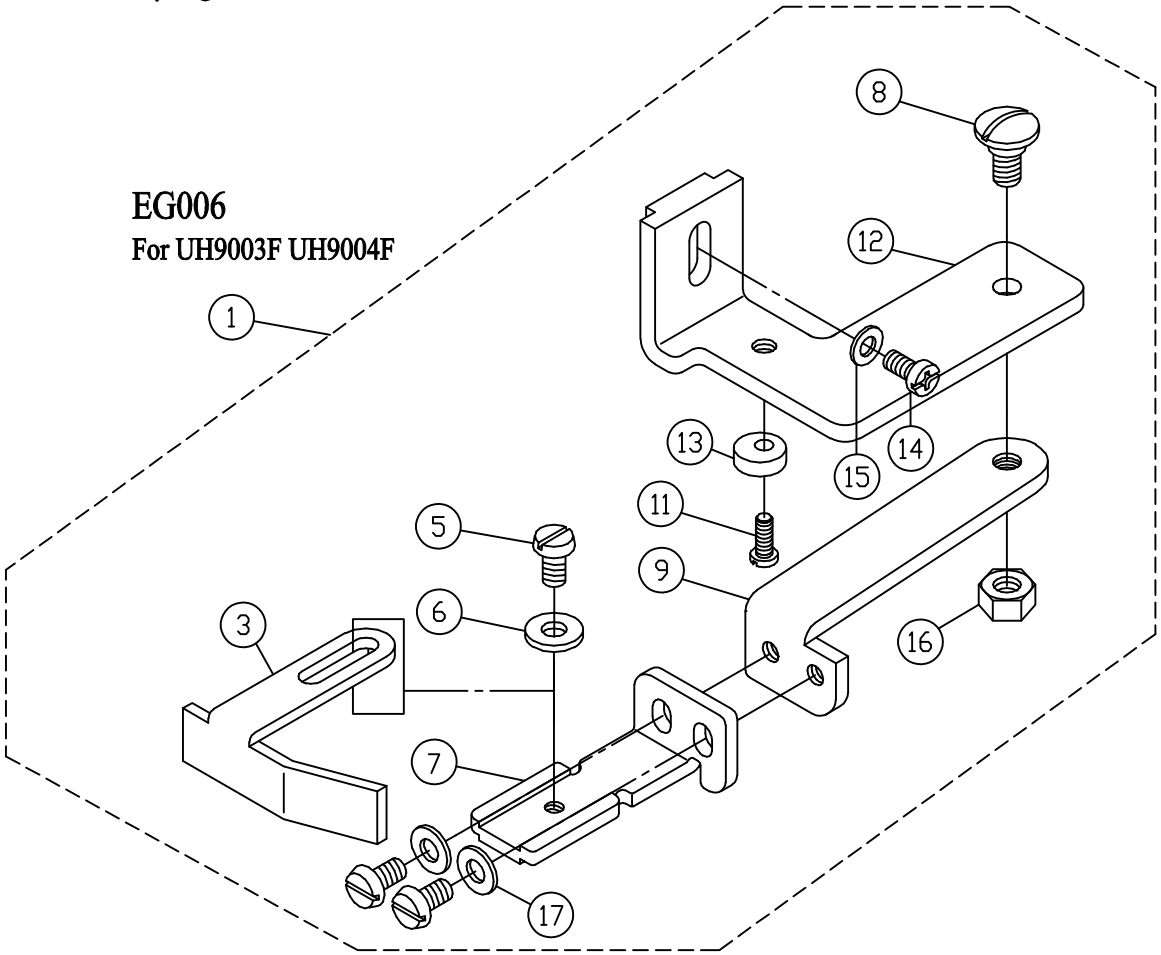
Accessories

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	66700	踏板組	Pedal Set	1
2	667002	樞軸	Bearing	2
3	667003	墊圈	Washer	4
4	667004	螺帽	Nut	2
5	667005	螺絲	Screw	2
6	667006	扣環	Snap Ring	2
7	667007	螺絲	Screw	2
8	667008	墊圈	Washer	2
9	667009	螺帽	Nut	2
10	667001	踏板	Pedal	1
11	212A0000164	護目鏡組	See Page II	1
12	*****	托底板	See Page Installation	1
13	66820	半沉式導布屑組	See Page Installation	1
14	66840	穿線鋼絲	Threading Bar	1
15	2100001521	紙質過濾器	Cartridge Filter	1
16	66695	鍊條組	Chain	1
17	66690	鑷子	Tweezers	1
18	66625	開口扳手12*14MM	Wrench	1
19	66613	開口扳手	Wrench	1
20	66722	漏斗	Oil Funnel	1
21	66845-2	防塵罩	Cover	1
22	66671	木柄一字起子	Screwdriver	1
23	66667	小平口起子	Screwdriver	1
24	2120000715	下刀片	Lower Knife	1
25	66732-11-5	針	Needle	1
26	66721	油壺	Container	1
27	66720	油壺	Oiler	1
28	66715	針車油	Oil Container	1
29	66831	工具袋	Accessories Bag	1
30	66453-9	油罐貼紙	Label	1
31	6UH9000F-5	使用說明書	Instruction Manual	1
32	6UH9000F-3	零件冊	Parts List	1
*	33 /EG006	導邊器組	Edge Guide Set	1
**	34 /EG007	導邊器組	Edge Guide Set	1
	35 66685	油鏡裝配工具	Oil Sight Window Wrench	1

* For UH9003F UH9004F

** For UH9005F

***** 資料參照 半沉式車板裝置

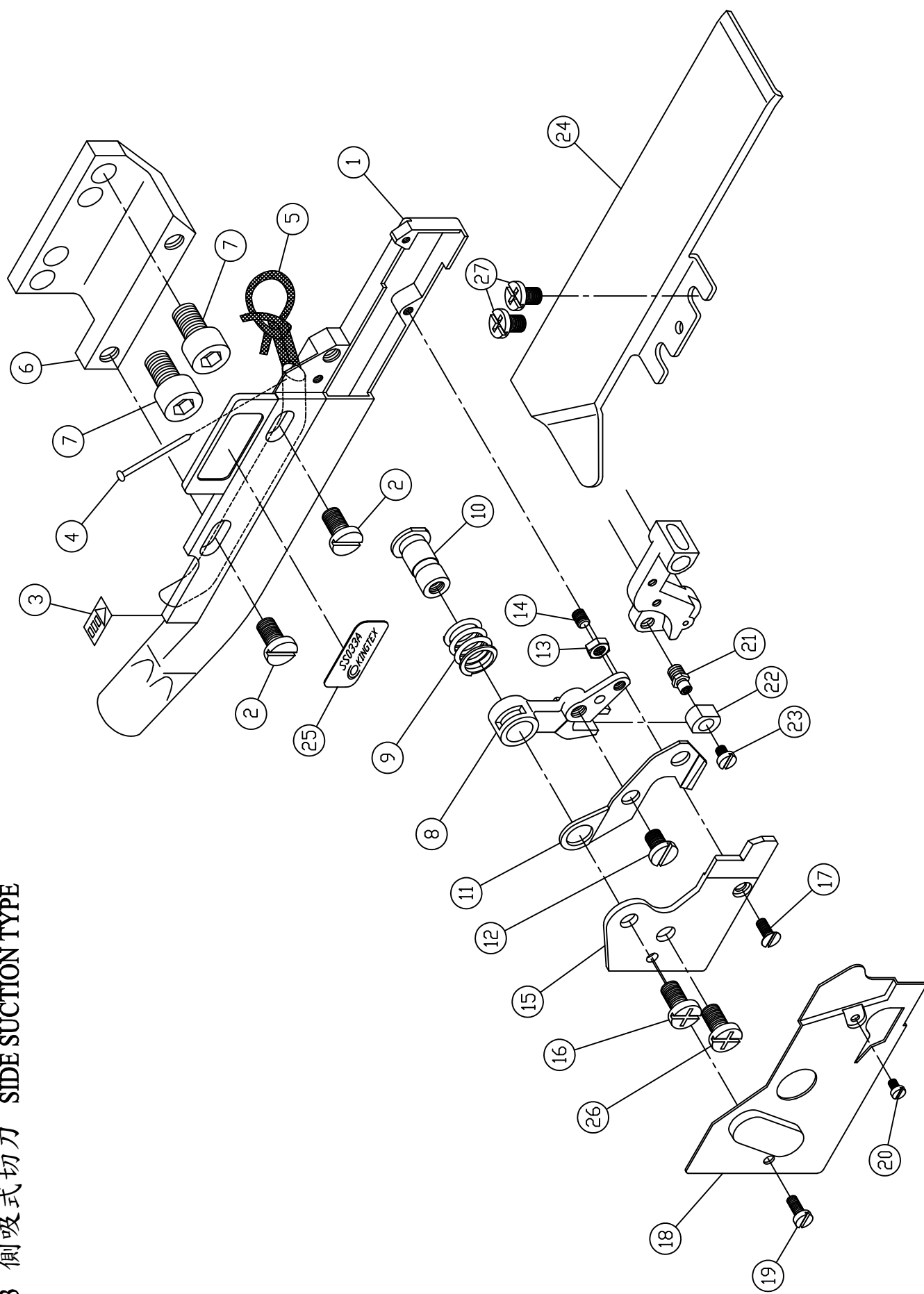


EG006 EG007 導邊器 Edge Guide Device

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
** 1	/EG006	導邊器組	Edge Guide Set	
** 2	/EG007	導邊器組	Edge Guide Set	
3	4EG0060103	導邊	Edge Guide	1
4	4EG0070104	導邊	Edge Guide	1
5	8SC36400707D	螺絲	Screw	3
6	4EG0010107	墊圈	Washer	1
7	4EG0060108	導邊座	Edge Guide Bracket	1
8	8SC44400908E	螺絲	Screw	1
9	4EG0060109	活頁	Hinge	1
11	8SB32440605K	螺絲	Screw	1
12	4EG0060112	支架	Bracket	1
13	4BH0020109	定位凸輪	Cam	1
14	8MC04281207D	螺絲	Screw	1
15	2100000223	墊圈	Washer	1
16	8SA44400307A	螺帽	Nut	1
17	4EG0060117	墊圈	Washer	2

** 整組套件

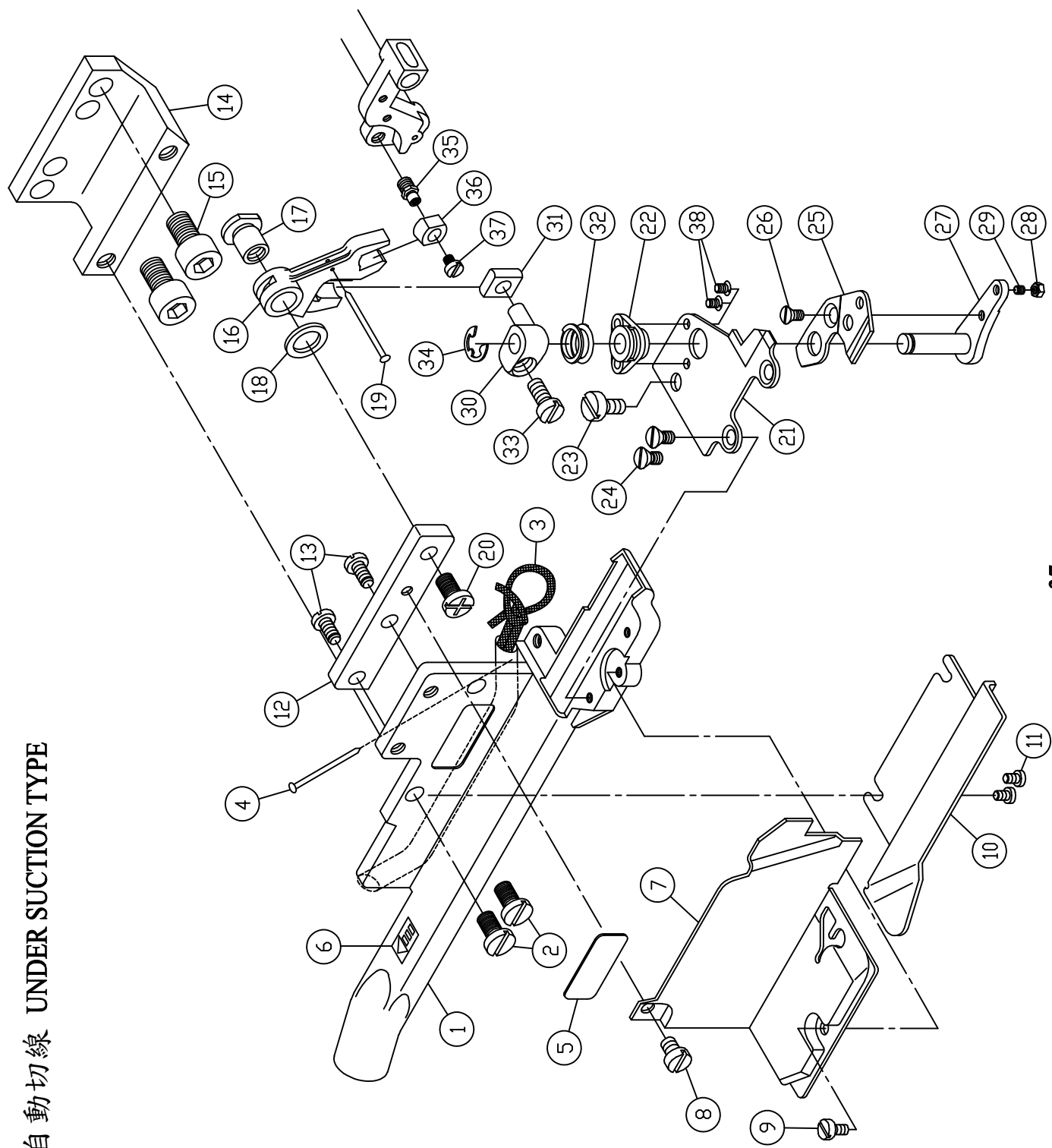
SS033 側吸式切刀 SIDE SUCTION TYPE



SS033 側吸式切刀 Side Suction Type

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4SS0330101	刀座	Knife Mounting Base	1
2	8MC95300808E	螺絲	Screw	2
3	66453-8	潤滑指示貼紙	Label	1
4	4SS0330104	固定銷	Pin	1
5	4SS0330105	油線	Oil Wick	1
6	4SS0330106	刀組座	Knife Base	1
7	8MM06401210A	螺絲	Screw	2
8	4SS0330108	驅動叉	Driving Lever	1
9	4SS0330109	彈簧	Spring	1
10	4SS0330110	螺樁	Stud	1
11	4SS0330111	活動刀片	Movable Knife	1
12	8MB04280607D	螺絲	Screw	1
13	8MA03200206A	螺帽	Nut	1
14	8MN03200400A	螺絲	Screw	1
15	4SS0330115	固定刀片	Fixed Knife	1
16	8MB95301008A	螺絲	Screw	1
17	8ME75180504A	螺絲	Screw	1
18	4SS0330118	護蓋	Cover	1
19	8MB75180605A	螺絲	Screw	1
20	8MB02160304A	螺絲	Screw	1
21	2120000702	驅動銷	Pin	1
22	4SS0330122	滑塊	Slide Block	1
23	8MB75180305K	螺絲	Screw	1
24	4SS0330124	布板側檔	Fabric Guard	1
25	4SS0330125	型號貼紙	Type Label	1
26	8MB95401008A	螺絲	Screw	1
27	8MC04280608D	螺絲	Screw	2

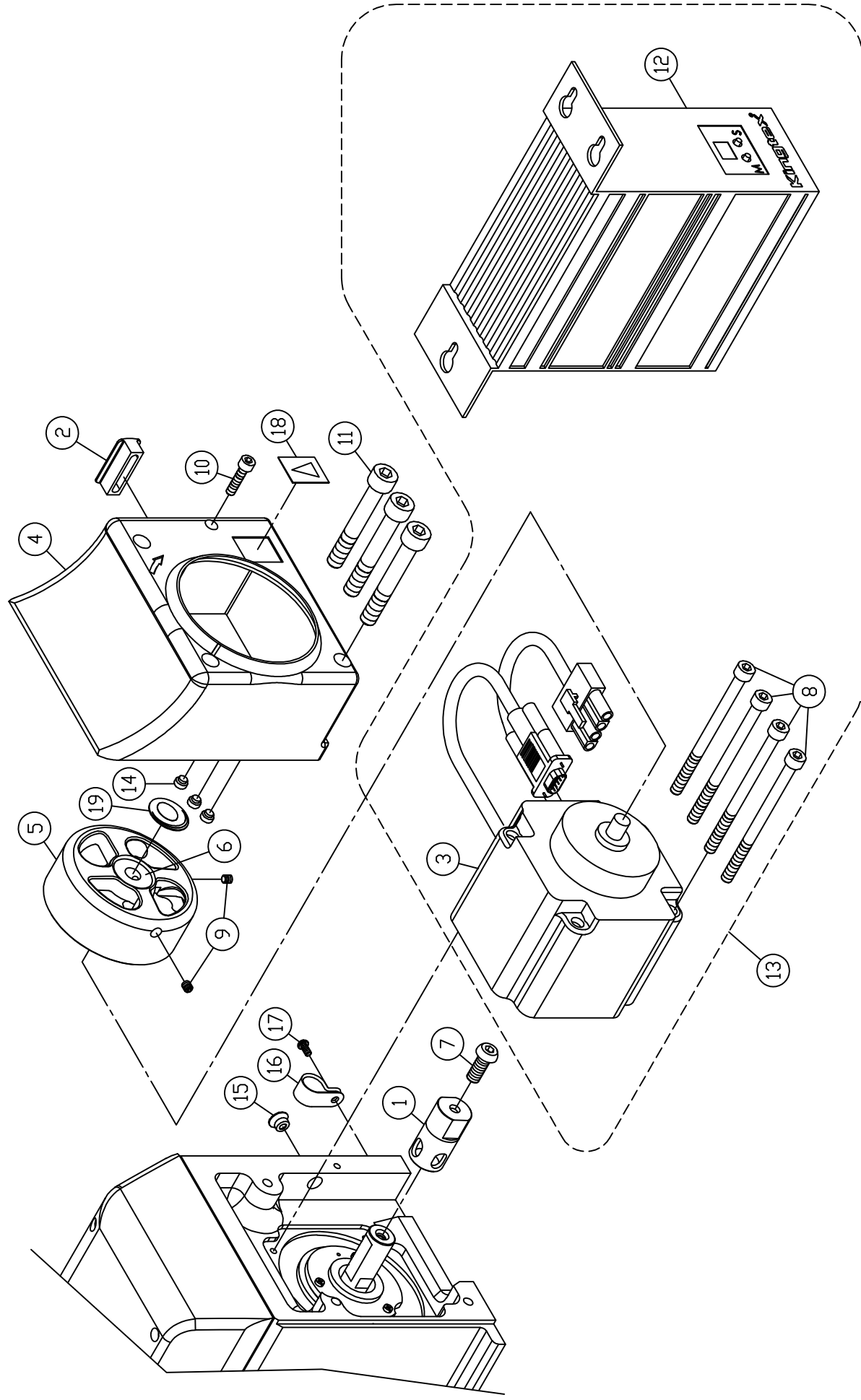
US040 下吸式自動切線 UNDER SUCTION TYPE



US040 下吸式自動切線 Under Suction Type

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4US0400101	刀座	Frame	1
2	8MC95300808E	螺絲	Screw	2
3	4US0400103	油線	Oil Wick	1
4	4US0400104	固定銷	Pin	1
5	4US0400105	型號貼紙	Name Plate	1
6	66453-8	潤滑指示貼紙	Oil Mark	1
7	4US0400139	護蓋	Cover	1
8	8MB03200406A	螺絲	Screw	1
9	8MB03200405A	螺絲	Screw	1
10	4US0400110	護蓋	Cover	1
11	8MB03200305A	螺絲	Screw	2
12	4US0400112	支架	Bracket	1
13	8MC04280807D	螺絲	Screw	2
14	4SS0330106	刀組座	Bracket	1
15	8MM06401210A	螺絲	Screw	2
16	4US0400116	擺動臂	Arm	1
17	4US0400117	襯套	Bush	1
18	2120000151	墊圈	Washer	1
19	4US0400119	固定銷	Pin	1
20	8MB95301008A	螺絲	Screw	1
21	4US0400121	固定刀片	Upper Knife	1
22	4US0400122	導套	Bush	1
23	8MB04280507K	螺絲	Screw	1
24	8ME03200406A	螺絲	Screw	2
25	4US0400125	活動刀片	Lower Knife	1
26	8ME03200406A	螺絲	Screw	1
27	4US0400127	旋轉臂	Level	1
28	8MA03200206A	螺帽	Nut	1
29	8MN03200400A	螺絲	Screw	1
30	4US0400130	擺動接頭	Joint	1
31	4US0400131	滑塊	Block	1
32	4US0400132	壓縮彈簧	Spring	1
33	8MB85240705A	螺絲	Screw	1
34	90ER040	E形扣環	E-Ring	1
35	2120000702	驅動銷	Driver Pin	1
36	4SS0330122	滑塊	Block	1
37	8MB75180305K	螺絲	Screw	1
38	8ME02160403A	螺絲	Screw	2

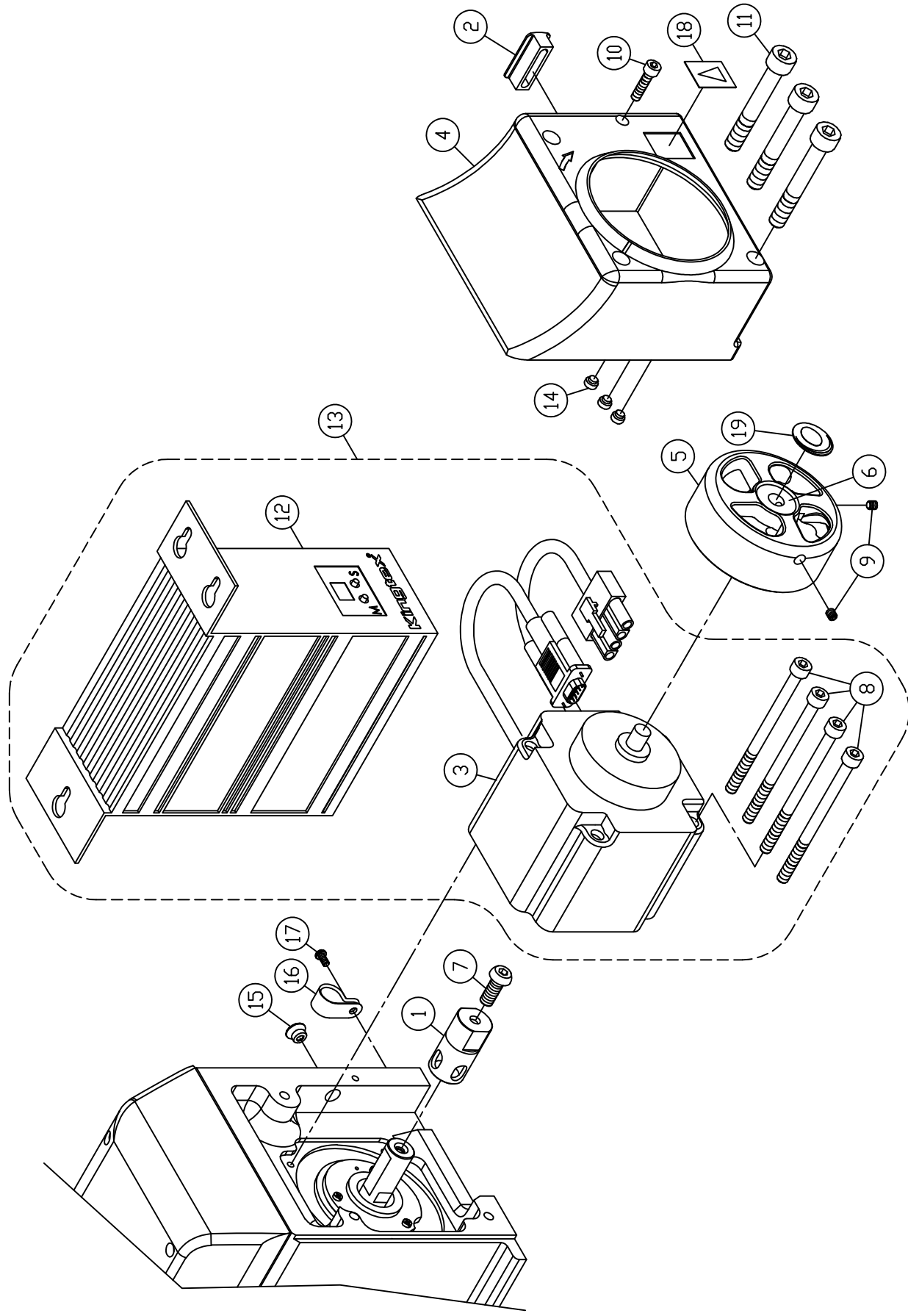
MN022 直驅馬達 LINER - MOTOR



MN022 直驅馬達 Liner - Motor

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0220101	套筒	Collar	1
2	4MN0210102	孔塞	Plug	1
3	4MN0220103	小型馬達 (2VP3421209C0G)	Mini - Motor	1
4	4MN0220124	馬達護蓋	Cover	1
5	4MN0220105	手輪	Pulley	1
6	4MN0220106	手輪套筒	Pulley Collar	1
7	8MP06401611A	螺絲	Screw	1
8	8MM05327509B	螺絲	Screw	4
9	8MN06400800A	螺絲	Screw	2
10	8MM04283407B	螺絲	Screw	1
11	8MM05326509B	螺絲	Screw	3
12	4MN0220107	控制箱 (GD40-4-K1-220)	Control Box	1
13	/SC701	UHD直驅馬達組 (1G4M54K112303)	Liner - Motor Asm.	1
14	2120000137	孔塞	Plug	3
15	22100002271	灰色孔塞	Plug	1
16	4MN0210108	管夾 (9/16)	Holder	1
17	8MC04280807D	螺絲	Screw	1
18	66453-3	安全指示貼紙	Name Plate	1
19	66485-10	手輪銘板	Plate	1

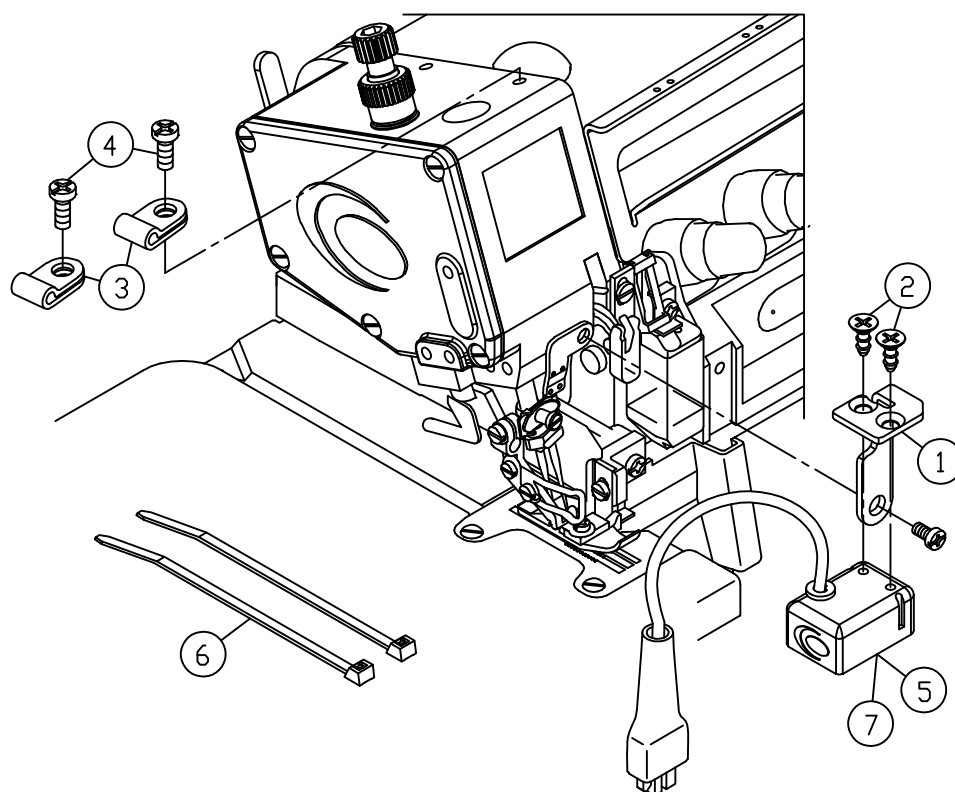
MN024 直驅馬達 LINER - MOTOR



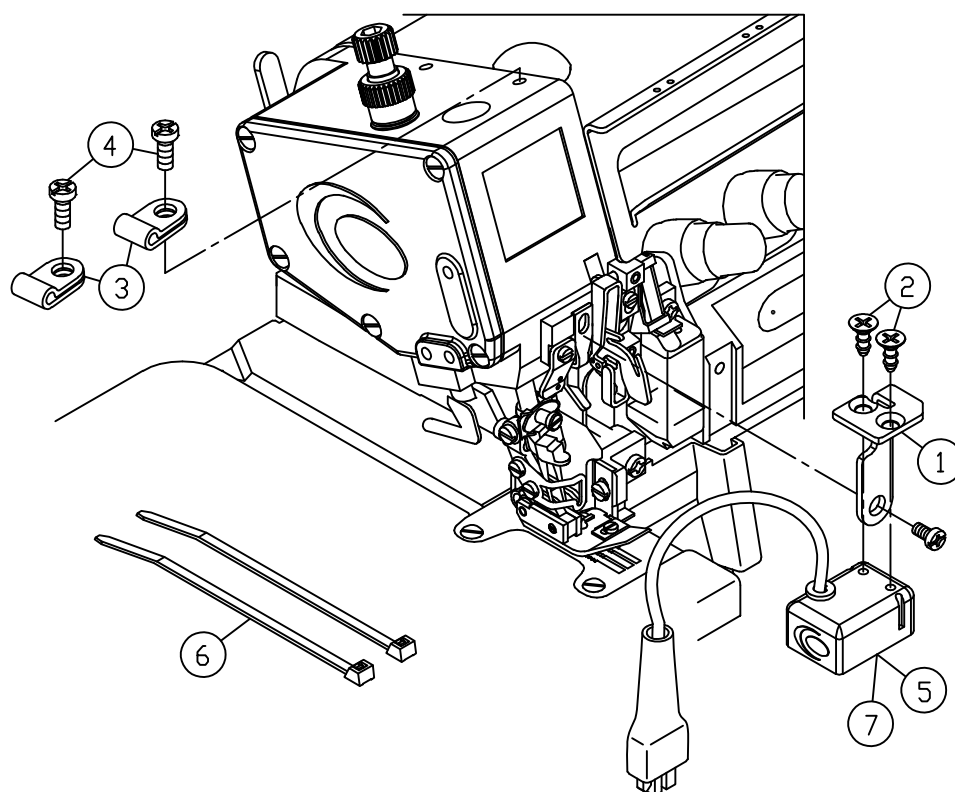
MN024 直驅馬達 Liner - Motor

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0220101	套筒	Collar	1
2	4MN0210102	孔塞	Plug	1
3	4MN0240103	小型馬達 (2VP3432209C01)	Mini - Motor (500W)	1
4	4MN0220124	馬達護蓋	Cover	1
5	4MN0220105	手輪	Pulley	1
6	4MN0220106	手輪套筒	Pulley Collar	1
7	8MP06401611A	螺絲	Screw	1
8	8MM05328009B	螺絲	Screw	4
9	8MN06400800A	螺絲	Screw	2
10	8MM04283407B	螺絲	Screw	1
11	8MM05326509B	螺絲	Screw	3
12	4MN0240107	控制箱 (GD50-4-K1-220)	Control Box (500W)	1
13	/SC703	UHD直驅馬達組 (1G4M54K112402)	Liner - Motor Asm. (500W)	1
14	2120000137	孔塞	Plug	3
15	22100002271	灰色孔塞	Plug	1
16	4MN0210108	管夾 (9/16)	Holder	1
17	8MC04280807D	螺絲	Screw	1
18	66453-3	安全指示貼紙	Name Plate	1
19	66485-10	手輪銘板	Plate	1

TL004 TL504 燈組 LED LIGHT ASM. (FOR 3、4 THREAD)



TL005 TL505 燈組 LED LIGHT ASM. (FOR 5、6 THREAD)



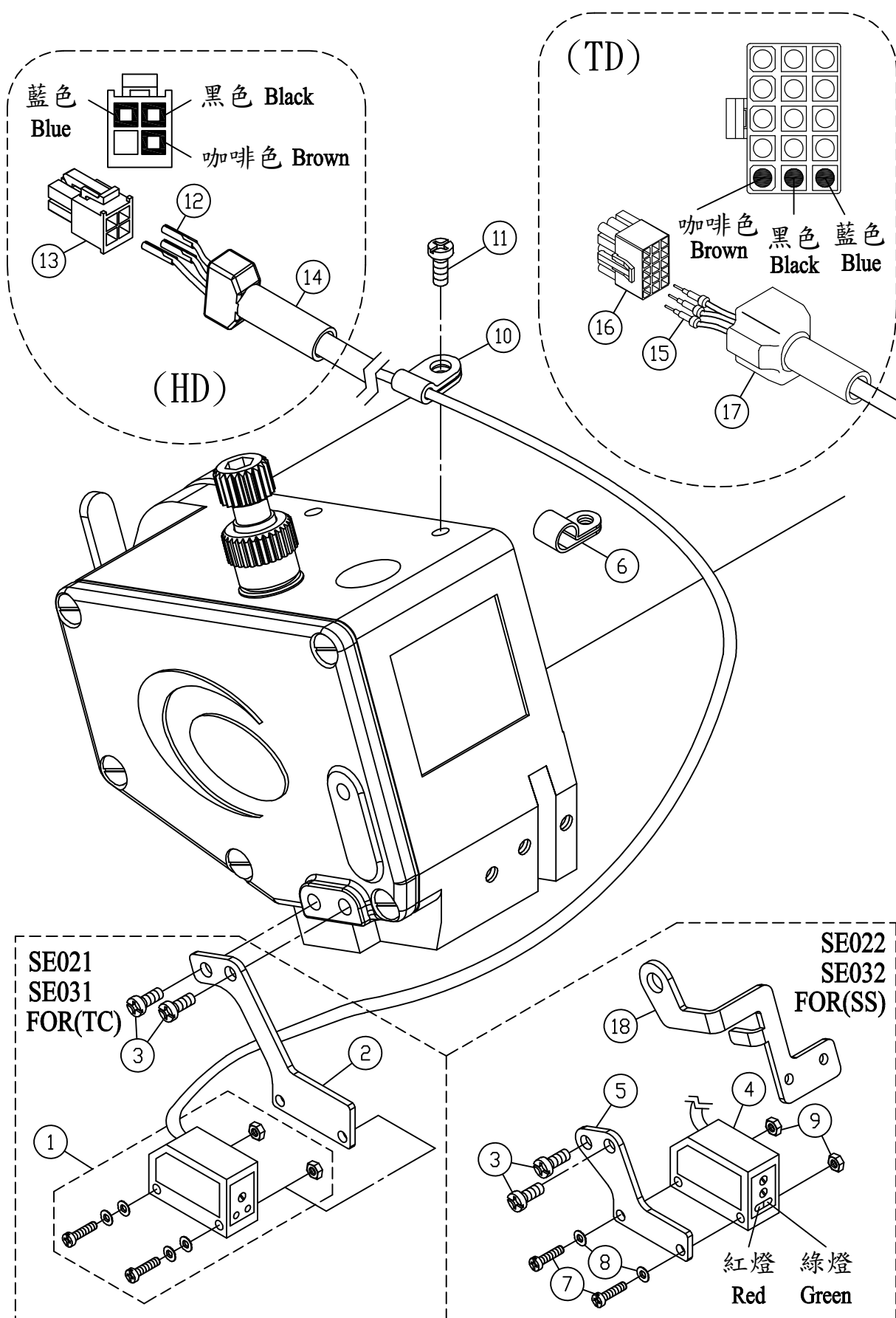
TL004 TL504 燈組 LED Light Asm. (For 3、4 Thread)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.	
				TL004	TL504
1	4TL0040101	支架	Holder Bracket	1	1
2	8TE03440806A	螺絲	Screw	2	2
3	4TR0130111	線夾	Cord Clamp (1/8")	2	2
4	8MC04280807D	螺絲	Screw	2	2
5	224A0001605	燈組	Light Asm. (DC 12V)	1	----
6	4UTB020306	束線	Plastic Binding Wire	2	2
7	4TL0040102	燈組	Light Asm. (DC 5V)	----	1

TL005 TL505 燈組 LED Light Asm. (For 5、6 Thread)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.	
				TL005	TL505
1	4TL0050101	支架	Holder Bracket	1	1
2	8TE03440806A	螺絲	Screw	2	2
3	4TR0130111	線夾	Cord Clamp (1/8")	2	2
4	8MC04280807D	螺絲	Screw	2	2
5	224A0001605	燈組	Light Asm. (DC 12V)	1	----
6	4UTB020306	束線	Plastic Binding Wire	2	2
7	4TL0040102	燈組	Light Asm. (DC 5V)	----	1

SE021 SE022 (HD) 反射式電眼開關組 相關零件
 SE031 SE032 (TD) REFLECTIVE TYPE EDGE SENSOR SET.



SE021 SE022 (HD) 反射式電眼開關組 相關零件

Reflective Type Edge Sensor Set.

序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位 稱	單位用量 Amt. Req.	
				SE021	SE022
1	4SE0010101	電眼	Photosensor (for TC:Type Tape Cutter)	1	----
2	4SE02101011	支架	Bracket	1	----
3	8MC04280607D	螺絲	Screw	2	2
4	4SE0120101	電眼	Photosensor (for SS:Side Suction Type)	----	1
5	4SE02201011	支架	Bracket	----	1
* 6	4PFE050113	固定夾 (1/4")	Thread Pipe Stay	1	1
7	8MC03201606D	螺絲	Screw (UTB1-03-35)	----	2
8	90PW030	墊圈	Washer	----	2
9	8MA03200306A	螺帽	Nut (FTB-01-11)	----	2
10	4PFE040103	管夾 (3/16")	Thread Pipe Stay	1	1
11	8MC04280807D	螺絲	Screw (C01-30)	1	1
12	4SE0110104	4P母端子	Power Cord	3	3
13	4SE0110102	4P公扣連接器	Power Cord	1	1
14	4SE0110103	連接器套頭4P	Power Cord Cap	1	1
18	21200016113	支架	Bracket	----	1

* For TL004 TL005

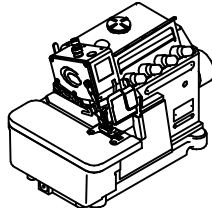
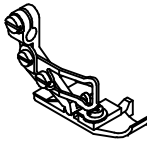
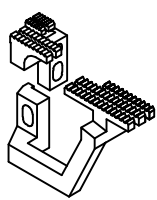
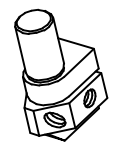
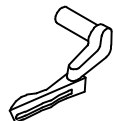
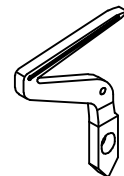
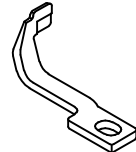
SE031 SE032 (TD) 反射式電眼開關組 相關零件

Reflective Type Edge Sensor Set.

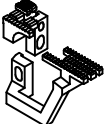
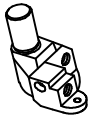
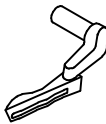
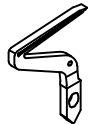
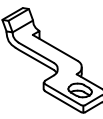
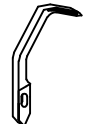
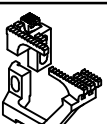
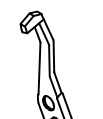
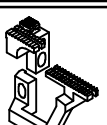
序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位 稱	單位用量 Amt. Req.	
				SE031	SE032
1	4SE0010101	電眼	Photosensor (for TC:Type Tape Cutter)	1	----
2	4SE02101011	支架	Bracket	1	----
3	8MC04280607D	螺絲	Screw	2	2
4	4SE0120101	電眼	Photosensor (for SS:Side Suction Type)	----	1
5	4SE02201011	支架	Bracket	----	1
* 6	4PFE050113	固定夾 (1/4")	Thread Pipe Stay	1	1
7	8MC03201606D	螺絲	Screw (UTB1-03-35)	----	2
8	90PW030	墊圈	Washer	----	2
9	8MA03200306A	螺帽	Nut (FTB-01-11)	----	2
10	4PFE040103	管夾 (3/16")	Thread Pipe Stay	1	1
11	8MC04280807D	螺絲	Screw (C01-30)	1	1
15	4AL013014	公端子	Power Cord	3	3
16	4AL013016	15P公扣連接器	Power Cord	1	1
17	4AL013012	連接器套頭15P	Power Cord Cap	1	1
18	21200016113	支架	Bracket	----	1

* For TL004 TL005

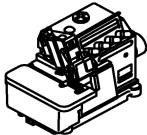
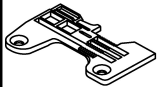
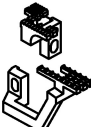
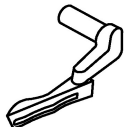
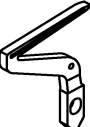
UH9000F 系列車型零件一覽表 Series Gauge Parts List

									
機型 Machinetype	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	縫針 Needle
UH90B3F-022-F04	5212TP0B02	5212PF0B02	5212DG0B02	5212NC0003	5212UL0004	5212LL0001	5212NG0002	5212NG0001	66732-9
UH90B3F-022-L04	5212TP0044	5212PF0B02	5212DG0001	5212NC0003	5212UL0004	5212LL0001	5212NG0002	5212NG0001	66732-9
UH9003F-032-M04	5212TP0013	5212PF0005	5212DG0001	5212NC0003	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9003F-053-M04	5212TP0020	5212PF0002	5212DG0002	5212NC0003	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9003F-053-H04	5212TP0011	5212PF0002	5212DG0901	5212NC0003	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-14
UH9013F-032-L05	5212TP0013	5212PF0101	5212DG0001	5212NC0003	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-9
UH9023F-032-M04/BT086	5212TP0055	5212PF0201	5212DG0201	5212NC0003	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9023F-032-M04/BT084	5212TP0050	5212PF0201	5212DG0201	5212NC0003	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9083F-053-H04	5212TP0011	5212PF0801	5212DG0901	5212NC0003	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-14
UH9084F-243-H14	5212TP0026	5212PF0802	5212DG0901	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-14
UH9004F-232-M14	5212TP0018	5212PF0003	5212DG0001	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004F-232F-M14	5212TP0028	5212PF0003	5212DG0009	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004F-233-M14	5212TP0016	5212PF0003	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004F-242-M14	5212TP0022	5212PF0003	5212DG0009	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004F-243-M14	5212TP0015	5212PF0004	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004F-253-M14	5212TP0024	5212PF0004	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004F-253-H14	5212TP0025	5212PF0004	5212DG0901	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-14
UH9004F-263-M14	5212TP0021	5212PF0006	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9004F-353-M12	5212TP0023	5212PF0007	5212DG0007	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9024F-242-M14/BT086	5212TP00561	5212PF0202	5212DG0201	5212NC0001-1	5212UL0002	5212LL0003	5212NG0002	5212NG0001	66732-11
UH9024F-242-M14/BT084	5212TP00291	5212PF0202	5212DG0201	5212NC0001-1	5212UL0002	5212LL0003	5212NG0002	5212NG0001	66732-11
UH9094F-243-H14	5212TP0019	5212PF0902	5212DG0901	5212NC0001-1	5212UL0003	5212LL0002	5212NG0002	5212NG0001	66732-14
UH9004F-243E-M14	5212TP0015	5212PF0902	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9044F-243-M14	5212TP0015	5212PF0404	5212DG0404	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9064F-243-M14	5212TP0015	5212PF0601	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11
UH9074F-243-M14	5212TP0015	5212PF0601	5212DG0404	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11

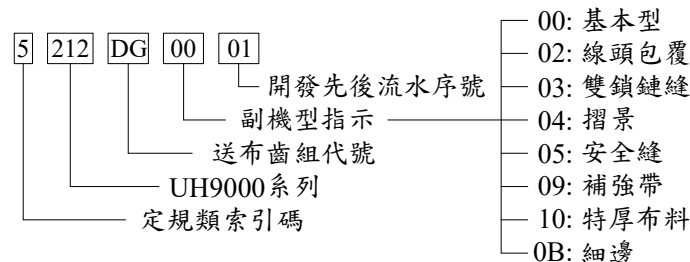
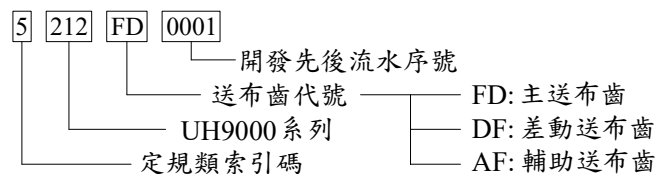
UH9000F 系列車型零件一覽表 Series Gauge Parts List

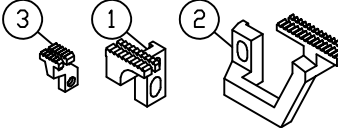
												
機型 Machinetype	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	鏈導針 Needle Guard	鏈導針 Needle Guard	鏈結線鉤 Needle Looper	縫針 Needle
UH9005F-232-L16	5212TP0035	5212PF0013	5212DG0003	5212NC0005	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9005F-332C-L16	5212TP0032	5212PF0012	5212DG0003	5212NC0004	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9005F-332-M16	5212TP0032	5212PF0010	5212DG0003	5212NC0004	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9005F-352-M16	5212TP0036	5212PF0010	5212DG0003	5212NC0004	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9005F-353-M16	5212TP0031	5212PF0010	5212DG0004	5212NC0004	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9005F-553-M16	5212TP0030	5212PF0011	5212DG0005	5212NC0002	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9005F-553-H16	5212TP0039	5212PF0011	5212DG0006	5212NC0002	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-16
UH9045F-353-M16	5212TP0038	5212PF0402	5212DG0401	5212NC0004	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9055F-353-M16	5212TP0040	5212PF0501	5212DG0501	5212NC0004	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9065F-353-M16	5212TP0031	5212PF0703	5212DG0004	5212NC0004	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9075F-353-M16/GC061	5212TP0038	5212PF0703	5212DG0401	5212NC0004	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9075F-353-M16/GC061A	5212TP0038	5212PF0701	5212DG0401	5212NC0004	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9105F-553-X16	5212TP0043	5212PF1001	5212DG1001	5212NC1001	5212UL0006	5212LL0002	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-19
UH9006F-3243-M44	5212TP0041	5212PF0015	5212DG0005	5212NC0007	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9006F-5243-M44	5212TP0042	5212PF0014	5212DG0005	5212NC0008	5212UL0002	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
												
機型 Machinetype	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	前導針器 Front Needle (Front)	後導針器 Front Needle (After)	鏈導針 Needle Guard	鏈導針 Needle Guard	鏈結線鉤 Needle Looper	縫針 Needle
UH9034F-503-M45/BD081	5212TP3401	5212PF0302	5212DG0301	5212NC3401	—	—	5212NG0007	5212NG0006	5212NG0003	5212NG0004	5210CL63416	66732-14
												
機型 Machinetype	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	縫針 Needle			
UH9002F-032-M03	5212TP0013	5212PF0005	5212DG0001	5212NC0003	5212UL0007	5212LL0001	5212NG0002	5212NG0001	66732-11			
UH9002F-053-M03	5212TP0020	5212PF0002	5212DG0002	5212NC0003	5212UL0007	5212LL0001	5212NG0002	5212NG0001	66732-11			

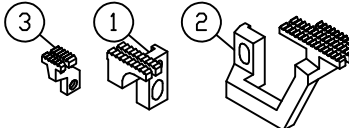
UH9000F 系列車型零件一覽表 Series Gauge Parts List

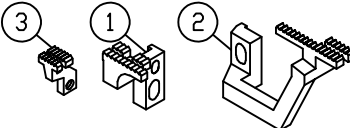
												
機型 Machinetype	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	鏈導針 Needle Guard	鏈導針 Needle Guard	鏈結線鉤 Needle Looper	縫針 Needle
UH9004F-243F-M14	5212TP0015	5212PF0004	5212DG0008	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	***	***	***	66732-11
UH9005F-353F-M16	5212TP0031	5212PF0010	5212DG0021	5212NC0004	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11
UH9005F-553F-M16	5212TP0030	5212PF0011	5212DG0022	5212NC0002	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11

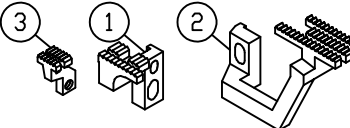
UH90 3F UH90 4F UH90 5F 系列送布齒列表

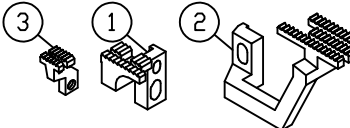


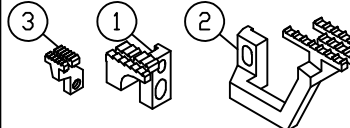
送布齒組件編號	5212DG0001
	
1 主送布齒	5212FD0002
2 差動送布齒	5212DF0003
3 輔助送布齒	5212AF0001

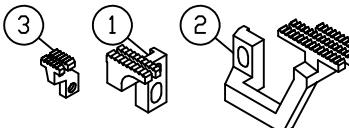
送布齒組件編號	5212DG0002
	
1 主送布齒	5212FD0001
2 差動送布齒	5212DF0001
3 輔助送布齒	5212AF0001

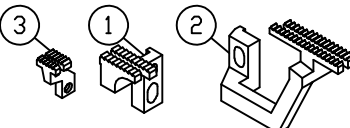
送布齒組件編號	5212DG0003
	
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2 差動送布齒	5212DF0006
3 輔助送布齒	5212AF0001

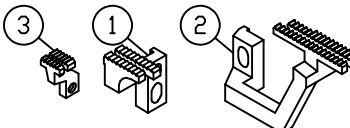
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1 主送布齒	5212FD0011
2 差動送布齒	5212DF0005
3 輔助送布齒	5212AF0001

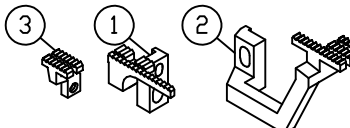
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2 差動送布齒	5212DF0002
3 輔助送布齒	5212AF0001

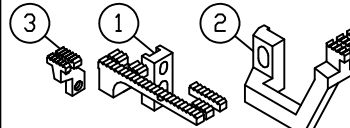
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3 輔助送布齒	5212AF0001

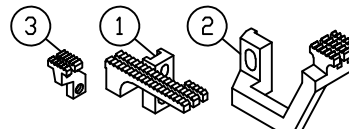
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1 主送布齒	5212FD0005
2 差動送布齒	5212DF0013
3 輔助送布齒	5212AF0001

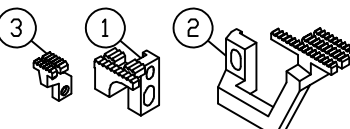
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1 主送布齒	5212FD0003
2 差動送布齒	5212DF0016
3 輔助送布齒	5212AF0001

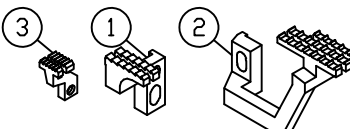
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1 主送布齒	5212FD0003
2 差動送布齒	5212DF0004
3 輔助送布齒	5212AF0001

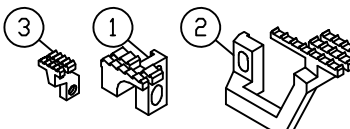
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2 差動送布齒	5212DF0015
3 輔助送布齒	5212AF0005

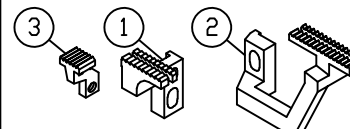
送布齒組件編號	5212DG0401
	
1 主送布齒	5212FD0014
2 差動送布齒	5212DF0009
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG0404
	
1 主送布齒	5212FD0404
2 差動送布齒	5212DF0404
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG0501
	
1 主送布齒	5212FD0011
2 差動送布齒	5212DF0010
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG0901
	
1 主送布齒	5212FD0004
2 差動送布齒	5212DF0011
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG1001
	
1 主送布齒	5212FD0017
2 差動送布齒	5212DF0014
3 輔助送布齒	5212AF0004

送布齒組件編號	5212DG0B02
	
1 主送布齒	5212FD0B02
2 差動送布齒	5212DF0B02
3 輔助送布齒	5212AF0B02

UH90 3F UH90 4F UH90 5F 系列送布齒列表

5 212 FD 0001

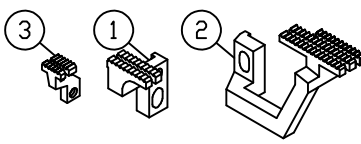
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送布齒代號
UH9000系列
定規類索引碼

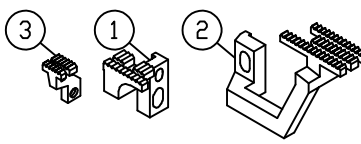
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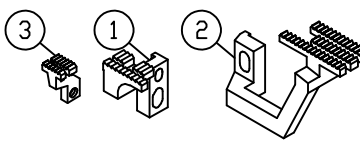
5 212 DG 00 01

開發先後流水序號
副機型指示
送布齒組代號
UH9000系列
定規類索引碼

00: 基本型
02: 線頭包覆
03: 雙鎖鏈縫
04: 摺景
05: 安全縫
09: 補強帶
10: 特厚布料
0B: 細邊

送布齒組件編號	5212DG0008
	
1 主送布齒	5212FD0020
2 差動送布齒	5212DF0017
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG0021
	
1 主送布齒	5212FD0021
2 差動送布齒	5212DF0021
3 輔助送布齒	5212AF0001

送布齒組件編號	5212DG0022
	
1 主送布齒	5212FD0021
2 差動送布齒	5212DF0022
3 輔助送布齒	5212AF0001

UH90□3F UH90□4F 系列壓腳組件(零件)一覽表

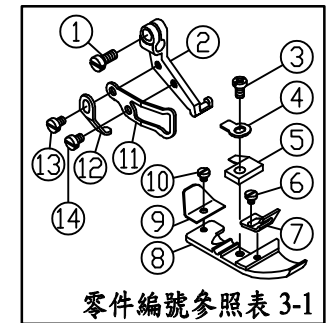
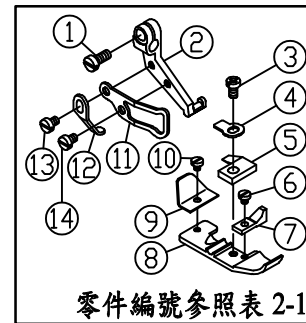
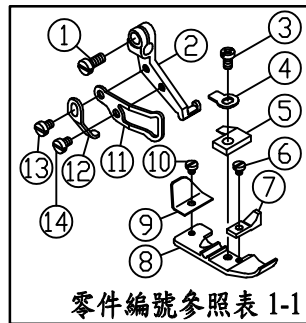


表 1

機 型	壓腳組件編號
UH9002F-032-M03	5212PF0005
UH9002F-053-M03	5212PF0002
UH9003F-032-M04	5212PF0005
UH9003F-053-M04	5212PF0002
UH9003F-053-H04	5212PF0002
UH9023F-032-M04/BT086	5212PF0201
UH9023F-032-M04/BT084	5212PF0201

表 1-1

序號	零件編號	序號	零件編號
1	8MB85240806P	8	參照表 1-2
2	5212PF0002C	9	5212PF0002E
3	8SB32440606A	10	8SB24560305P
4	5212PF0002H	11	5212PF0002G
5	參照表 1-2	12	5212PF0002F
6	8SB24560405P	13	8MB03200506A
7	5212PF0002D	14	8MB03200406K

表 1-2

組件編號 \ 序號	5	8
5212PF0002	5212PF0002B	5212PF0002A
5212PF0005	5212PF0005B	5212PF0002A
5212PF0201	5212PF0201B	5212PF0201A

表 2

機 型	壓腳組件編號
UH9004F-232-M14	5212PF0003
UH9004F-232F-M14	5212PF0003
UH9004F-233-M14	5212PF0003
UH9004F-242-M14	5212PF0003
UH9004F-243-M14	5212PF0004
UH9004F-253-M14	5212PF0004
UH9004F-253-H14	5212PF0004
UH9004F-263-M14	5212PF0006
UH9004F-353-M12	5212PF0007
UH9024F-242-M14/BT086	5212PF0202
UH9024F-242-M14/BT084	5212PF0202

表 2-1

序號	零件編號	序號	零件編號
1	8MB85240806P	8	參照表 2-2
2	參照表 2-2	9	5212PF0002E
3	8SB32440606A	10	8SB24560305P
4	5212PF0002H	11	5212PF0002G
5	參照表 2-2	12	5212PF0002F
6	8SB24560405P	13	8MB03200506A
7	5212PF0002D	14	8MB03200406K

表 3

機 型	壓腳組件編號
UH9004F-243E-M14	5212PF0902
UH9094F-243-H14	5212PF0902

表 3-1

序號	零件編號	序號	零件編號
1	8MB85240806P	8	5210PF94A43B
2	5212PF0002C	9	5210PF03032E
3	8SB32440505A	10	8SB24560205A
4	5212PF0002H	11	5212PF0002G
5	5212PF0902B	12	5212PF0002F
6	8SB24560405P	13	8MB03200506A
7	5212PF0901D	14	8MB03200406K

表 2-2

組件編號 \ 序號	2	5	8
5212PF0003	5212PF0002C	5212PF0003B	5212PF0002A
5212PF0004	5212PF0002C	5212PF0004B	5212PF0002A
5212PF0006	5212PF0002C	5212PF0006B	5212PF0002A
5212PF0007	5212PF0013C	5212PF0001B	5212PF0021A
5212PF0202	5212PF0002C	5212PF0202B	5212PF0201A

UH90 □ □ 3F UH90 □ □ 4F UH90 □ □ 5F 系列壓腳組件(零件)一覽表

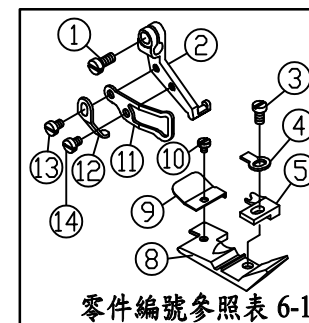
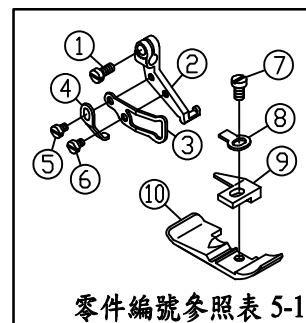
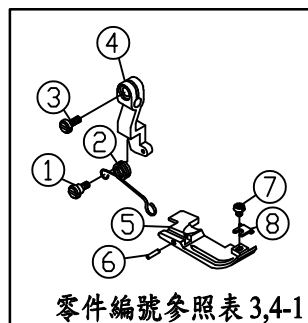


表 3

機 型	壓腳組件編號
UH9065F-353-M16	5212PF0703(R1.2)
UH9075F-353-M16/GC061	5212PF0703(R1.2)
UH9075F-353-M16/GC061A	5212PF0701(R3)

表 3-1

序號	零件編號	序號	零件編號
1	8SC32440406A	5	參照表 3-2
2	5210PF75C32D	6	5210PF34D03E
3	8SB36400606A	7	8SB24560305A
4	5212PF0701C	8	5210PF75C32C

表 3-2

序號	零件編號	壓腳組件編號
5	5210PF75C32B1	5212PF0701(R3)
	5210PF75C32B	5212PF0703(R1.2)

表 4

機 型	壓腳組件編號
UH9064F-243-M14	5212PF0601
UH9074F-243-M14	5212PF0601

表 4-1

序號	零件編號	序號	零件編號
1	8SC32440406A	4	5212PF0701C
2	5210PF75C32D	5	5210PF74A43B
3	8SB36400606A	6	5210PF34D03E

表 5

機 型	壓腳組件編號
UH9013F-032-L05	5212PF0101

表 5-1

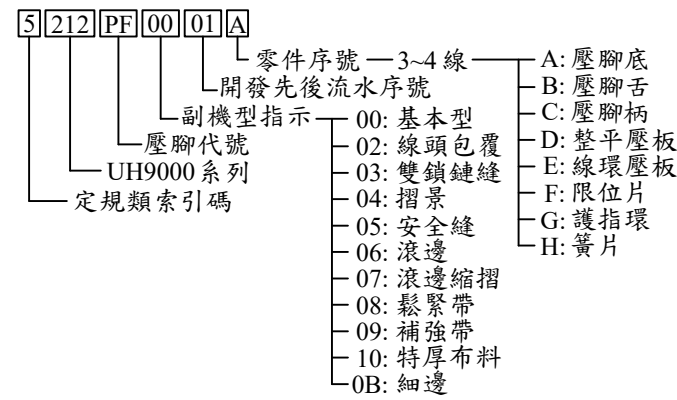
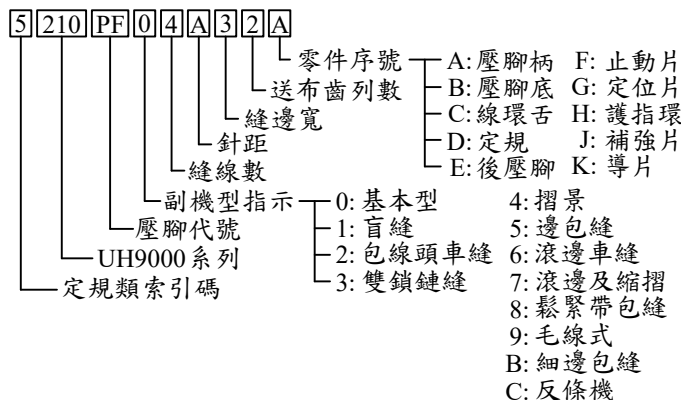
序號	零件編號	序號	零件編號
1	8MB85240806P	6	8MB03200406K
2	5212PF0002C	7	8SB32440505A
3	5212PF0002G	8	5212PF0002H
4	5212PF0002F	9	5210PF13032C
5	8MB03200506A	10	5210PF13032B

表 6

機 型	壓腳組件編號
UH9044F-243-M14	5212PF0404

表 6-1

序號	零件編號	序號	零件編號
1	8MB85240806P	7	5210PF03032E
2	5212PF0002C	8	8SB24560205A
3	8SB32440505A	9	5212PF0002G
4	5212PF0002H	10	5212PF0002F
5	5210PF04A32C	11	8MB03200506A
6	5210PF43033B	12	8MB03200406K



UH9□□□ F系列壓腳組件(零件)一覽表

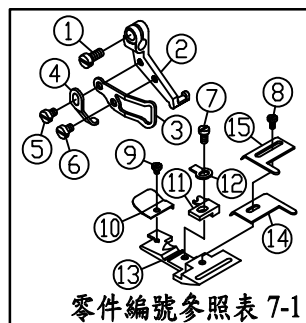
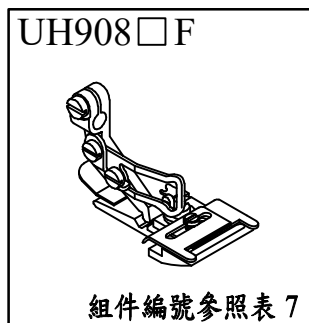


表 7

機 型	壓腳組件編號
UH9083F-053-H04	5212PF0801
UH9084F-243-H14	5212PF0802

表 7-1

序號	零件編號	序號	零件編號
1	8MB85240806P	9	8SB24560205A
2	5212PF0801C	10	5210PF03032E
3	5212PF0002G	11	參照表 7-2
4	5212PF0002F	12	5210PF03032G
5	8MB03200506A	13	5212PF0801A
6	8MB03200406K	14	5210PF83053J
7	8SB32440505A	15	5210PF83053K
8	8SB32440505A		

表 7-2

組件編號 \ 序號	11
5212PF0801	5212PF0801B
5212PF0802	5212PF0802B

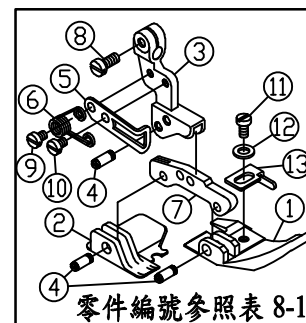
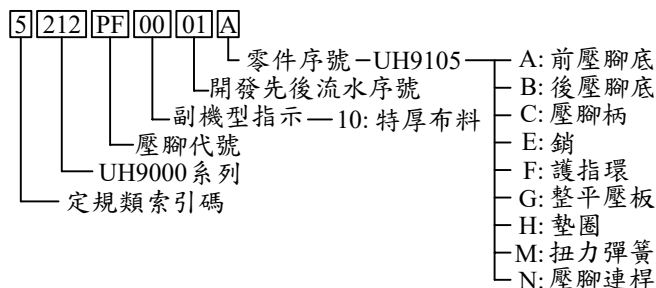


表 8

機 型	壓腳組件編號
UH9105F-553-X16	5212PF1001

表 8-1

序號	零件編號	序號	零件編號
1	5212PF1001A	8	8MB85240806P
2	5212PF1001B	9	8MB03200506A
3	5212PF1001C	10	8MB03200406K
4	5212PF0011E	11	8SB32440505P
5	5212PF1001F	12	5212PF1001H
6	5212PF1001M	13	5212PF1001G
7	5212PF1001N		



UH90 □ □ F 系列壓腳組件(零件)一覽表

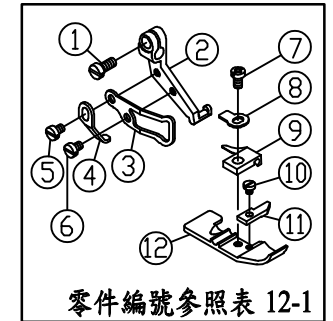
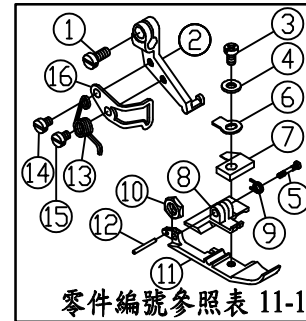
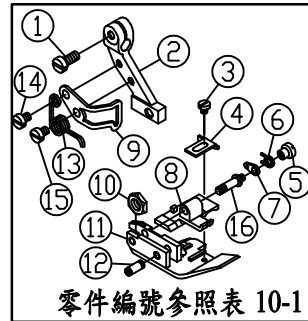


表 10

機 型	壓腳組件編號
UH9005F-332-M16	5212PF0010
UH9005F-352-M16	5212PF0010
UH9005F-353-M16	5212PF0010
UH9005F-553-M16	5212PF0011
UH9005F-553-H16	5212PF0011
UH9045F-353-M16	5212PF0402
UH9055F-353-M16	5212PF0501
UH9006F-3243-M44	5212PF0015
UH9006F-5243-M44	5212PF0014

表 10-1

序號	零件編號	序號	零件編號
1	8MB85240806P	9	5212PF0011F
2	參照表 10-2	10	8SA32440205A
3	8SB24560305P	11	參照表 10-2
4	參照表 10-2	12	5212PF0011E
5	5212PF0011K	13	5212PF0011M
6	5212PF0011J	14	8MB03200506A
7	5212PF0011H	15	8MB03200406K
8	參照表 10-2	16	5212PF0011D

表 11

機 型	壓腳組件編號
UH9005F-232-L16	5212PF0013
UH9005F-332C-L16	5212PF0012

表 11-1

序號	零件編號	序號	零件編號
1	8MB85240806P	9	5212PF0012G
2	5212PF0012C	10	8SA24560204A
3	8SB32440605K	11	參照表 11-2
4	5212PF0012H	12	5212PF0012J
5	5212PF0012D	13	5212PF0012K
6	5212PF0012E	14	8MB03200506A
7	參照表 11-2	15	8MB03200406K
8	參照表 11-2	16	5212PF0002G

表 11-2

組件編號	序號	7	8	11
5212PF0012		5212PF0012F	5212PF0012B	5212PF0012A
5212PF0013		5212PF0013F	5212PF0013B	5212PF0013A

表 10-2

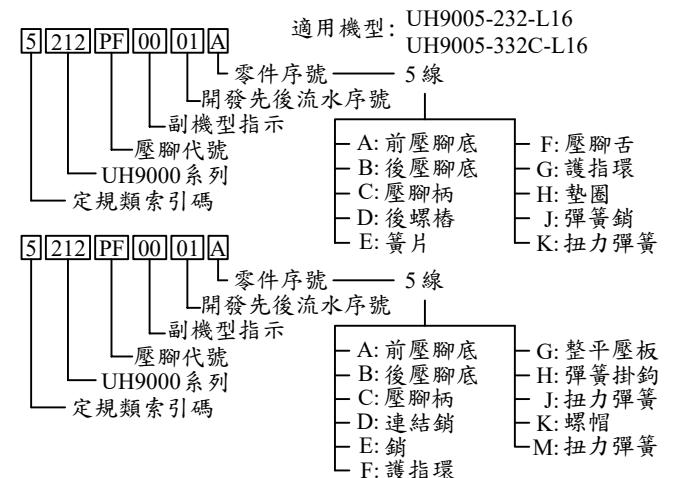
組件編號	序號	2	4	8	11
5212PF0010		5212PF0010C	5212PF0011G	5212PF0010B	5212PF0010A
5212PF0011		5212PF0011C	5212PF0011G	5212PF0011B	5212PF0011A
5212PF0014		5212PF0011C	5212PF0011G	5212PF0011B	5212PF0014A
5212PF0015		5212PF0010C	5212PF0011G	5212PF0010B	5212PF0015A
5212PF0402		5212PF0011C	5212PF0401G	5212PF0011B	5212PF0402A
5212PF0501		5212PF0010C	5212PF0011G	5212PF0010B	5212PF0502A

表 12

機 型	壓腳組件編號
UH90B3F-022-F04	5212PF0B02
UH90B3F-022-L04	5212PF0B02

表 12-1

序號	零件編號	序號	零件編號
1	8MB85240806P	7	8SB32440505A
2	5212PF0002C	8	5212PF0002H
3	5212PF0002G	9	5212PF0B02B
4	5212PF0002F	10	8SB24560405A
5	8MB03200506A	11	5210PF03032D
6	8MB03200406K	12	5212PF0B02A



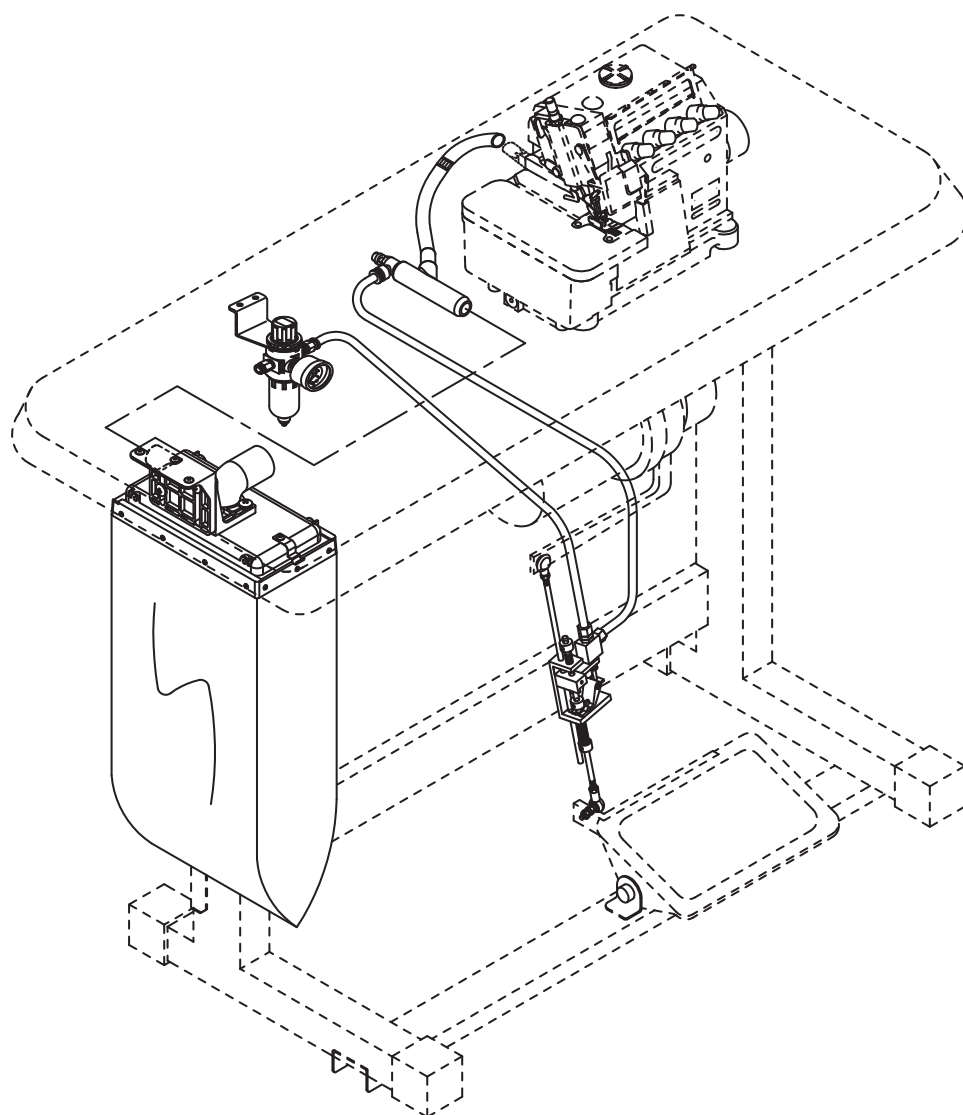
UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

CV08

CV58



VENTURI DEVICE

Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

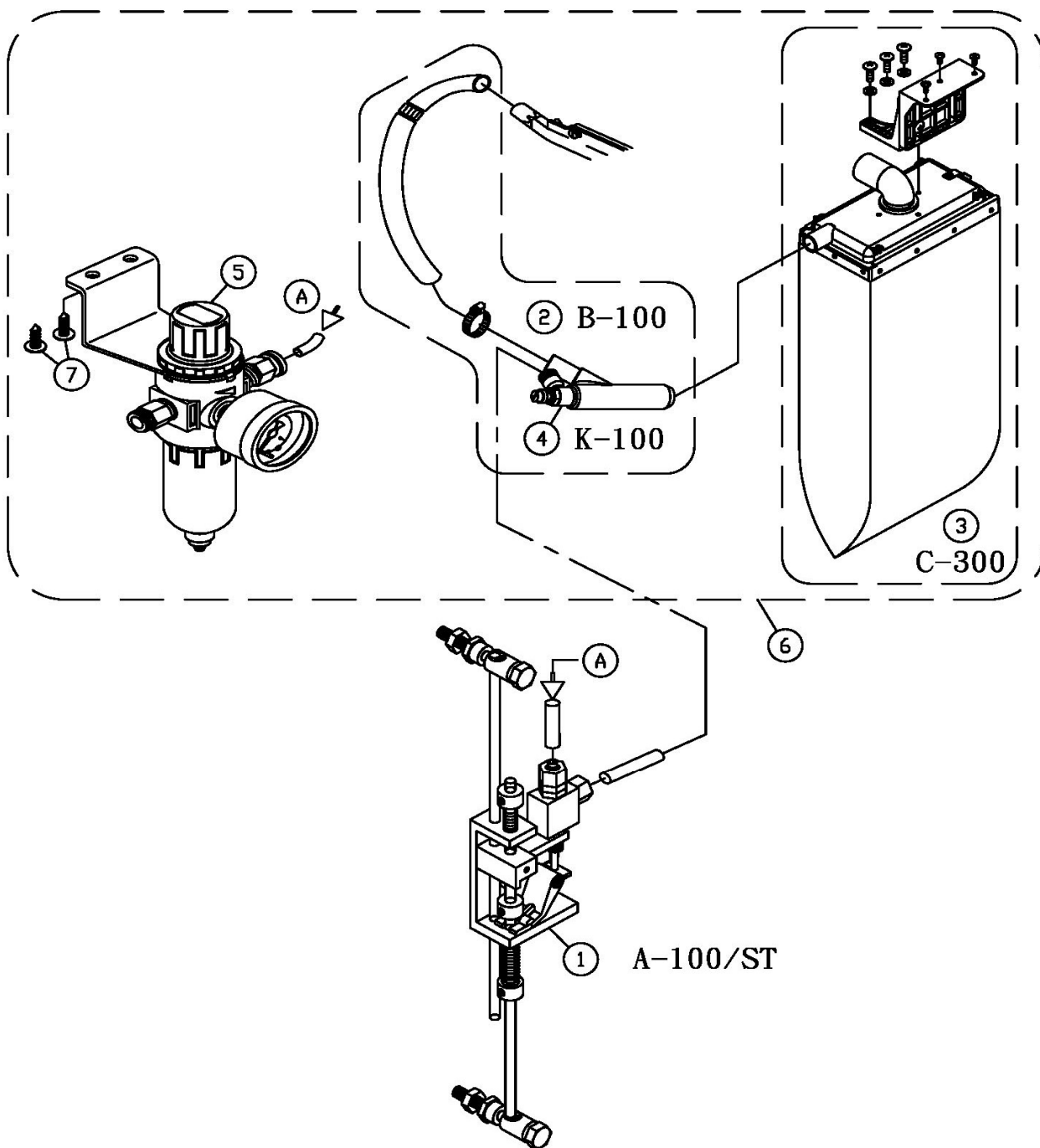
UH9000F 用

離合器馬達 Clutch Motor	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter
CV08A		●	
CV08B	●	●	
CV08C		●	●
CV08D	●	●	●
CV08E			●
CV08K	●		
皮帶GD40-2馬達用 直驅馬達TD-654電控用 Direct Drive Type Mini Servo Motor TD-654	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter
CV08E-3			●
CV08F-2	●	●	●
CV08G-2	●	●	
CV08H-2		●	●
CV08I-2		●	
CV08M-2	●		
CV58F-2	●	●	●

UH9000F用CV系列目錄 TABLE OF CONTENTS

CV08A	真空吸風切線線屑集塵組	Chain Removal Assembly -----	1
CV08B	真空吸風切線線屑集塵組&廢布收集組 -----		2
	Chain & Waste Removal Assembly		
CV08C	真空吸風切線線屑集塵組:三方位空氣/氣缸抬壓腳 -----		3
	Chain Removal & Air Cylinder For Presser Foot Assembly		
CV08D	真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----		4
	Chain & Waste Removal Cylinder For Presser Foot Assembly		
CV08E	氣缸抬壓腳	Air Cylinder For Presser Foot Assembly -----	5
CV08E-3	氣缸抬壓腳	Air Cylinder For Presser Foot Assembly -----	7
CV08F-2	真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----		9
	Chain & Waste Removal Cylinder For Presser Foot Assembly		
CV08G-2	真空吸風切線線屑集塵組&廢布收集組 -----		11
	Chain & Waste Removal Assembly		
CV08H-2	真空吸風切線線屑集塵組:三方位空氣/氣缸抬壓腳 -----		13
	Chain Removal & Air Cylinder For Presser Foot Assembly		
CV08I-2	真空吸風切線線屑集塵組	Chain Removal Assembly -----	15
CV08K	廢布收集組	Waste Removal Assembly -----	17
CV08M-2	廢布收集組	Waste Removal Assembly -----	19
CV58F-2	真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----		21
	Chain & Waste Removal Cylinder For Presser Foot Assembly		

CV08A 真空吸風切線線屑集塵組 CHAIN REMOVAL ASSEMBLY

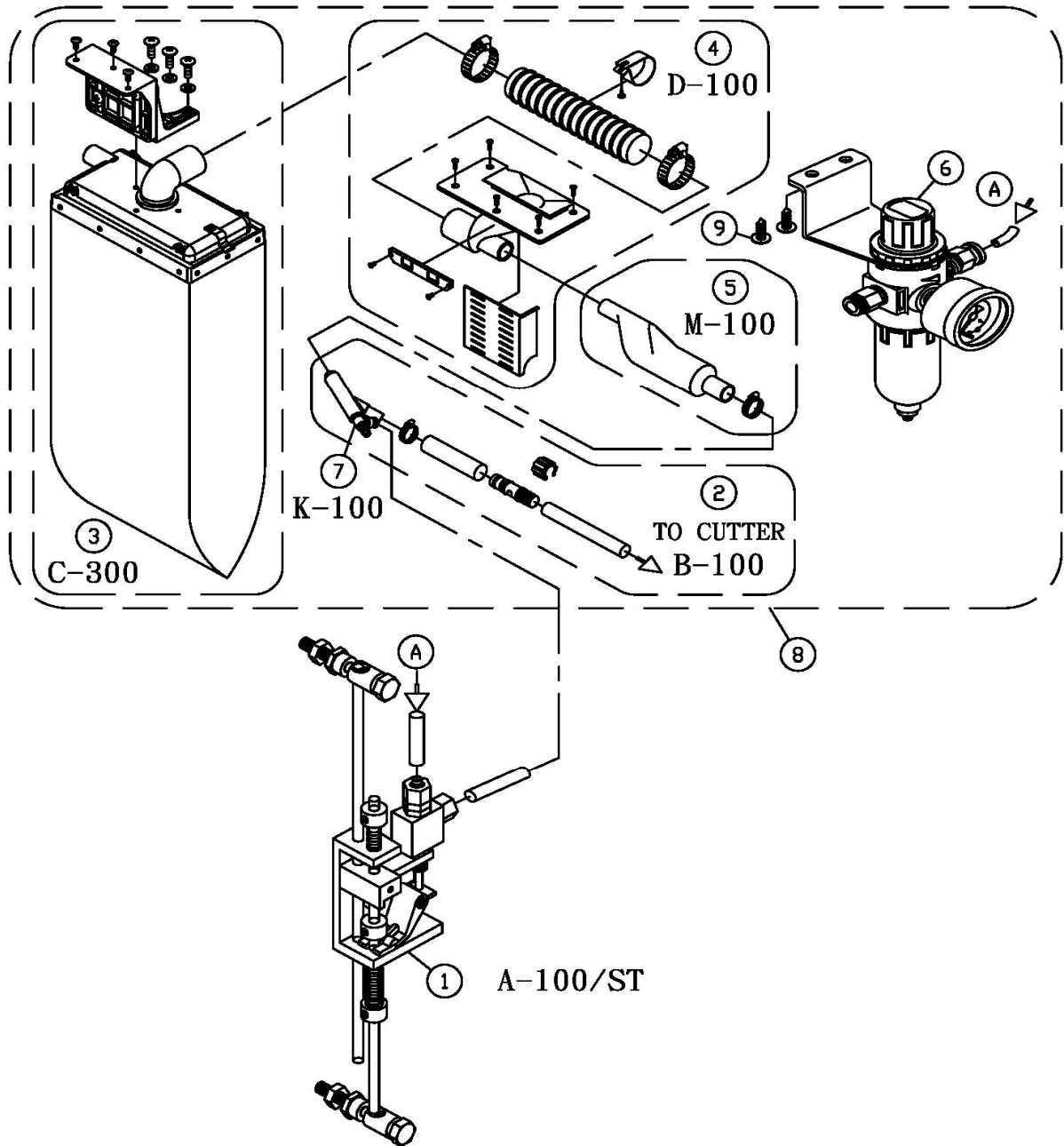


序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-100/ST	腳踏空氣控制開關組	Soft Touch Heel Action Treadle Rod Air Switch	1
2	B-100	真空送氣組	Vacuun Chain Removal	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管	Venturi Tube	1
5	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
6	CV08A-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
7	8WD45001900A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08B 真空吸風切線線屑集塵組&廢布收集組
CHAIN & WASTE REMOVAL ASSEMBLY



序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位 Amt. Req.
1	A-100/ST	腳踏空氣控制開關組 Soft Touch Heel Action Treadle Rod Air Switch	1
2	B-100	真空送氣組 Vacuum Chain Removal	1
3	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
4	D-100	吸線屑&吸布屑主座 Waste & Lint Remover Funnel	1
5	M-100	消音組 Muffler	1
6	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
7	K-100	真空送氣管 Venturi Tube	1
8	CV08B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly	1
9	8WD45001900A	螺絲 Screw	2

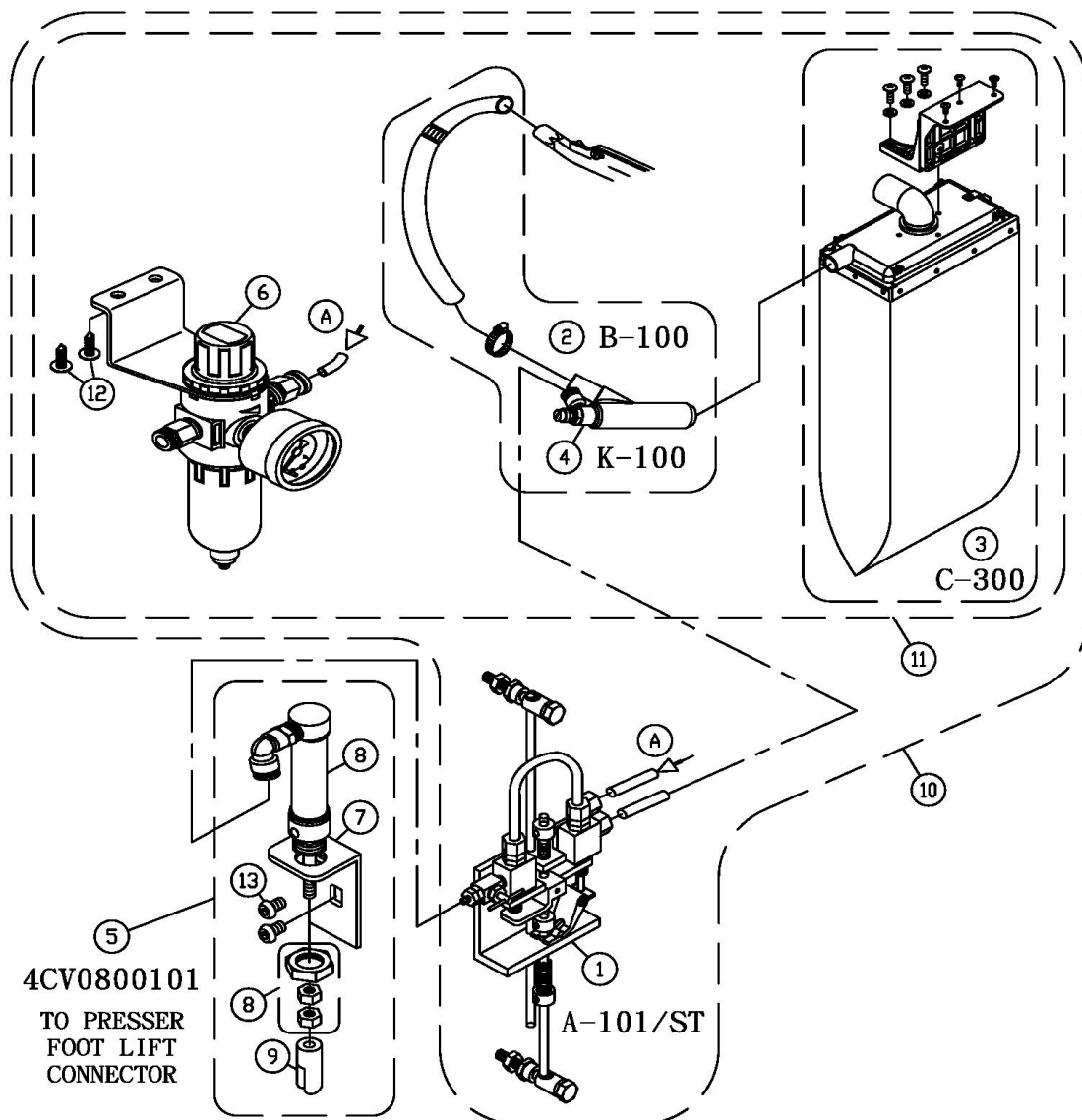
* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08C 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位 Amt. Req.
1	A-101/ST	三方位腳踏空氣控制開關組 Soft Touch 3-Position Treadle Rod Air Switch	1
2	B-100	真空送氣組 Vacuum Chain Removal	1
3	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管 Venturi Tube	1
5	4CV0800101	抬壓腳用-氣缸組 Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
7	4CV0800101-1	氣缸支架 Cylinder Holder	1
8	4CV0800101-2	單動氣缸組(含螺帽) Air Cylinder Asm. (Nut)	1
9	4AL0070102	套筒 Clutch Sleere	1
10	CV08C-1	真空吸風切線線屑集塵組&三方位空氣 Chain Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
11	CV08A-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly	1
12	8WD45001900A	螺絲 Screw	2
13	8MP06401011A	螺絲 Screw	2

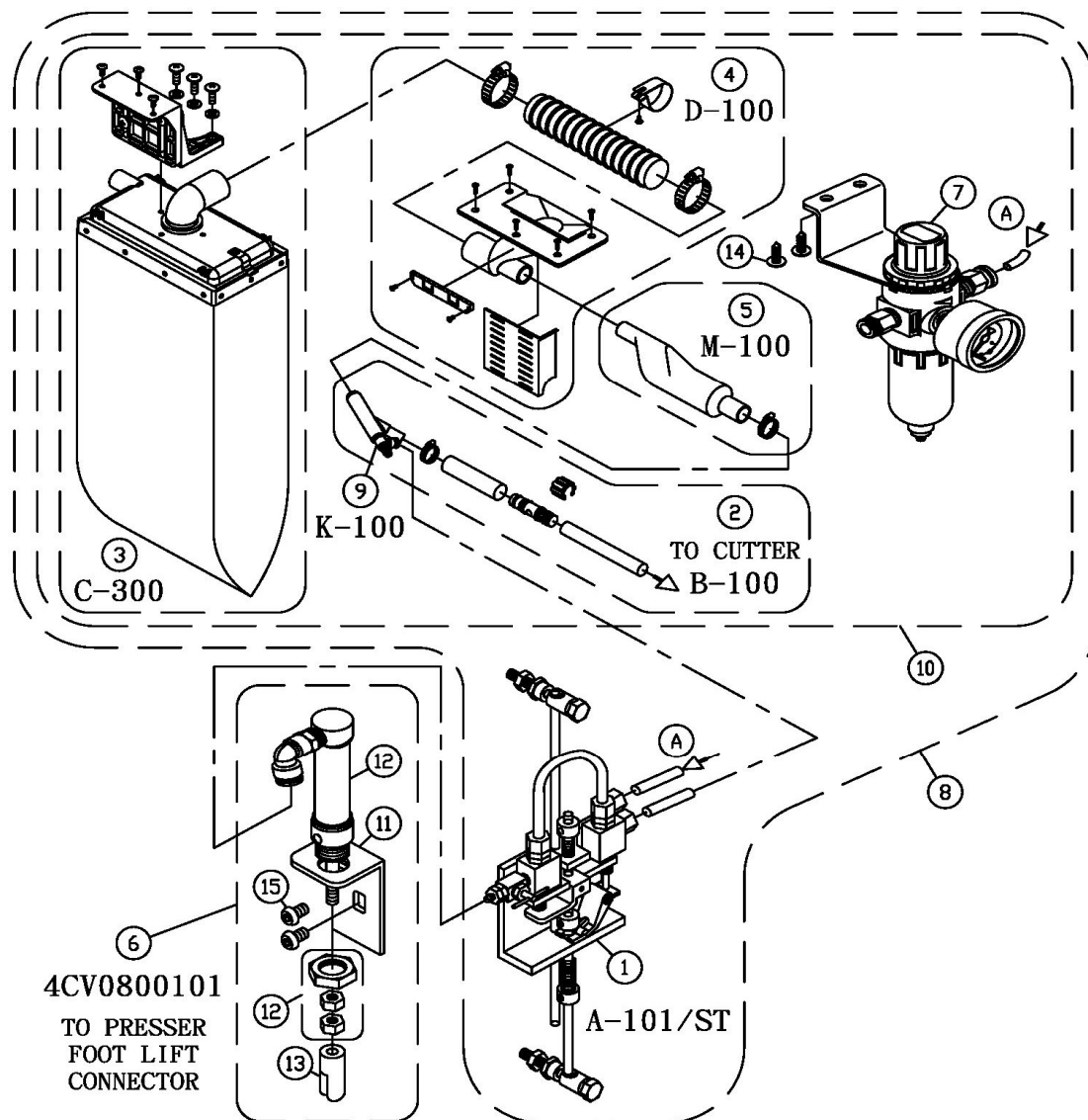
* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08D 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



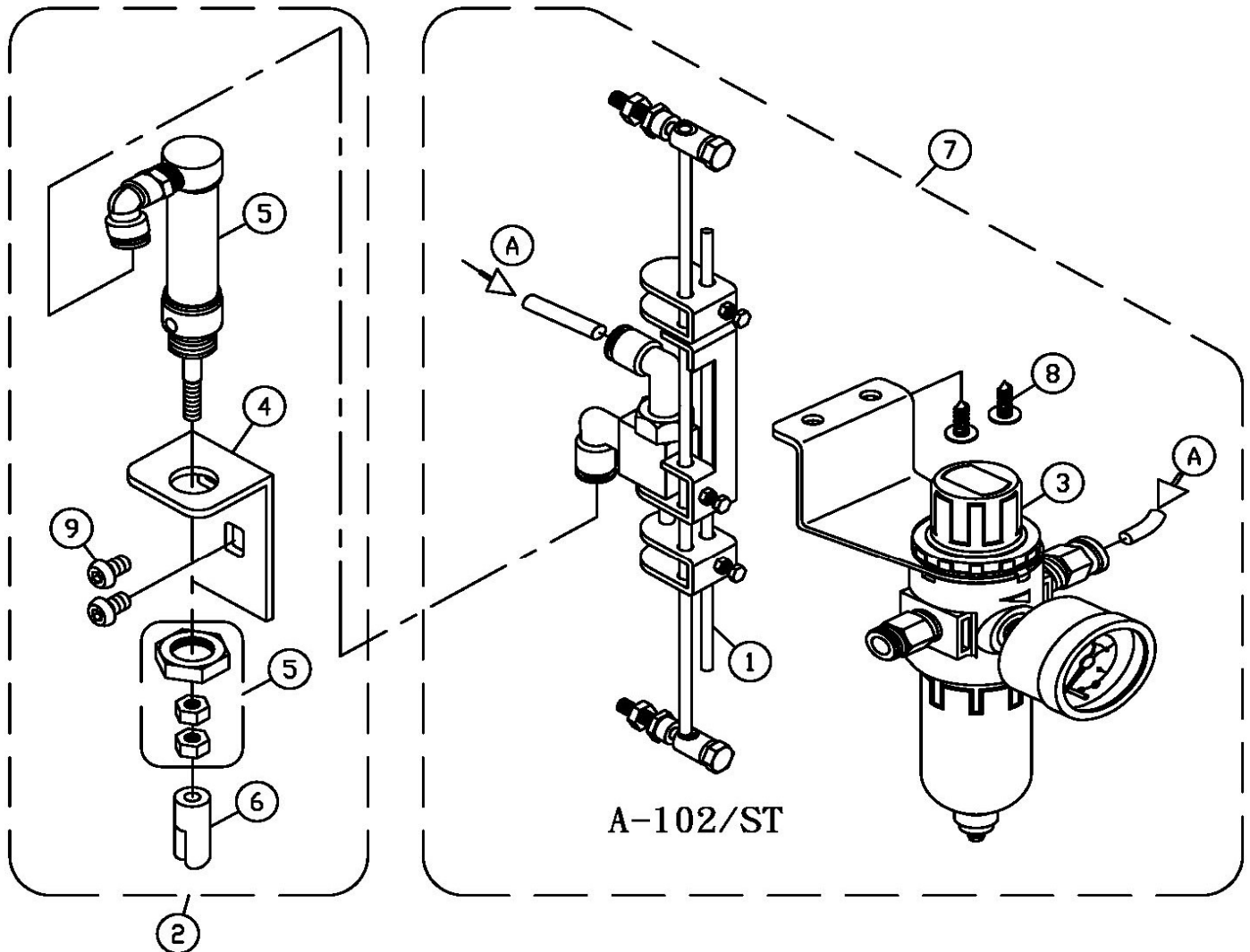
序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位 Amt. Req.
1	A-101/ST	三方位腳踏空氣控制開關組 Soft Touch 3-Position Treadle Rod Air Switch	1
2	B-100	真空送氣組 Vacuum Chain Removal	1
3	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
4	D-100	吸線屑&吸布屑主座 Waste & Lint Remover Funnel	1
5	M-100	消音組 Muffler	1
6	4CV0800101	抬壓腳用-氣缸組 Air Cylinder For Presser Foot Assembly	1
7	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
8	CV08D-1	真空吸風切線線屑集塵組&廢布收集組&三方位空氣 Chain & Waste Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
9	K-100	真空送氣管 Venturi Tube	1
10	CV08B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly	1
11	4CV0800101-1	氣缸支架 Cylinder Holder	1
12	4CV0800101-2	單動氣缸組(含螺帽) Air Cylinder Asm. (Nut)	1
13	4AL0070102	套筒 Clutch Sleeve	1
14	8WD45001900A	螺絲 Screw	2
15	8MP06401011A	螺絲 Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08E 氣缸抬壓腳

AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0800101

TO PRESSER
FOOT LIFT
CONNECTOR

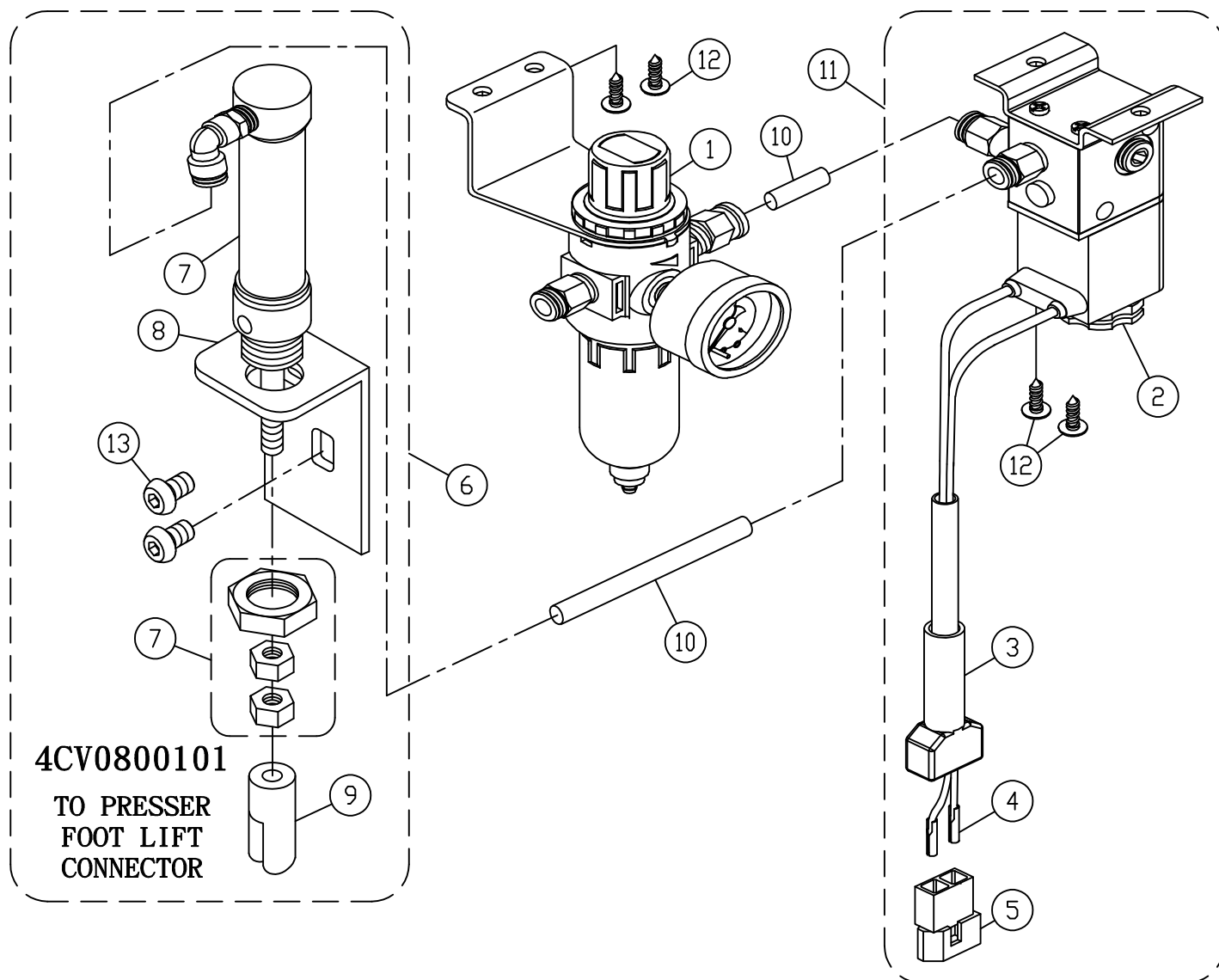
序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位 Amt. Req.
1	A-102/ST	三方位腳踏空氣控制開關組 Soft Touch 3-Position Treadle Rod Air Switch	1
2	4CV0800101	抬壓腳用-氣缸組 Air Cylinder For Presser Foot Assembly	1
3	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
4	4CV0800101-1	氣缸支架 Cylinder Holder	1
5	4CV0800101-2	單動氣缸組(含螺帽) Air Cylinder Asm. (Nut)	1
6	4AL0070102	套筒 Clutch Sleere	1
7	CV08E-2	抬壓腳裝置 Presser Foot Assembly Asm.	1
8	8WD45001900A	螺絲 Screw	2
9	8MP06401011A	螺絲 Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08E-3 氣缸抬壓腳

AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



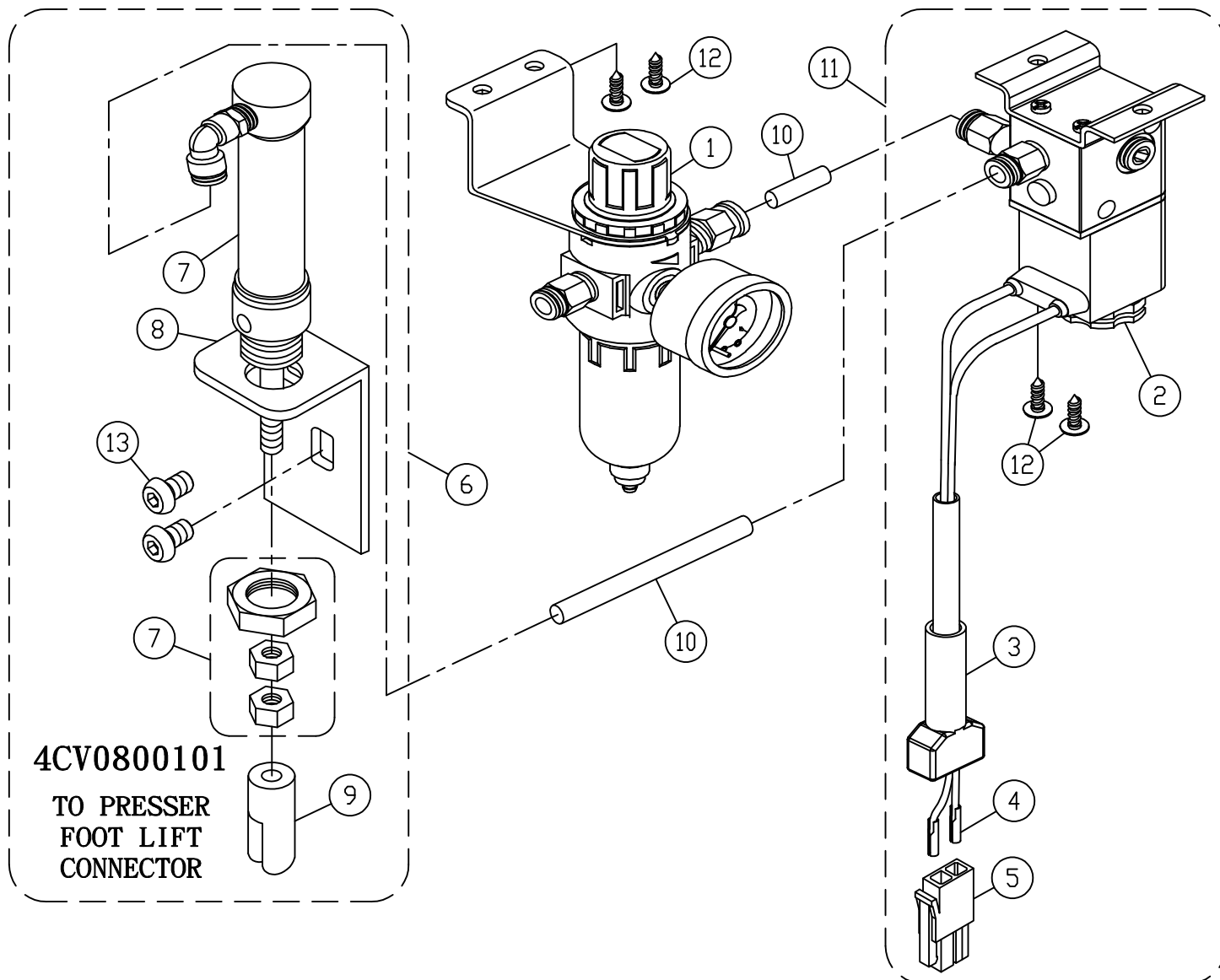
序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
2	4CV08F0103	電磁閥	Electrical Controller	1
3	4AL013013	連接器套頭2P	Power Cord Cap	1
4	4AL013015	2P母端子	Power Cord	2
5	4AL013017	2P母扣連接器	Power Cord	1
6	4CV0800101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
7	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
8	4CV0800101-1	氣缸支架	Cylinder Holder	1
9	4AL0070102	套筒	Clutch Sleere	1
10	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2
11	4CV08FA0103	電磁閥組	Electrical Controller Asm.	1
12	8WD45001900A	螺絲	Screw	4
13	8MP06401011A	螺絲	Screw	2

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV08E-4 氣缸抬壓腳

AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
2	4CV08F0103	電磁閥	Electrical Controller	1
3	4CV08F0111	連接器套頭2P	Power Cord Cap	1
4	4CV08F0112	2P母端子	Power Cord	2
5	4CV08F0114	2P公扣連接器	Power Cord	1
6	4CV0800101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
7	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
8	4CV0800101-1	氣缸支架	Cylinder Holder	1
9	4AL0070102	套筒	Clutch Sleere	1
10	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2
11	4CV08FA0104	電磁閥組	Electrical Controller Asm.	1
12	8WD45001900A	螺絲	Screw	4
13	8MP06401011A	螺絲	Screw	2

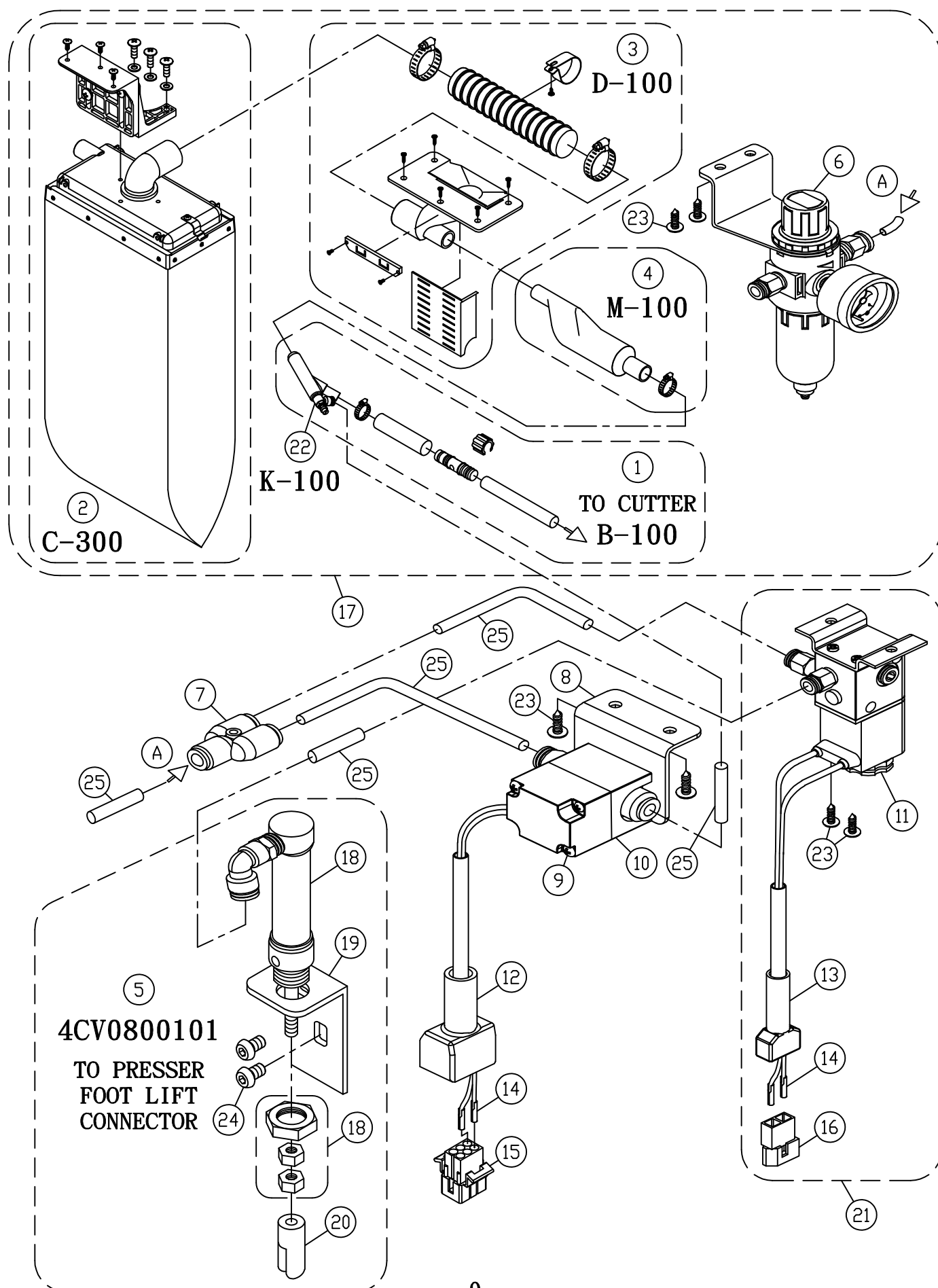
* 必須配合直驅馬達使用 (型號: F3)速普

* These two devices must be used together with liner-motor (Model No: F3)

CV08F-2 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



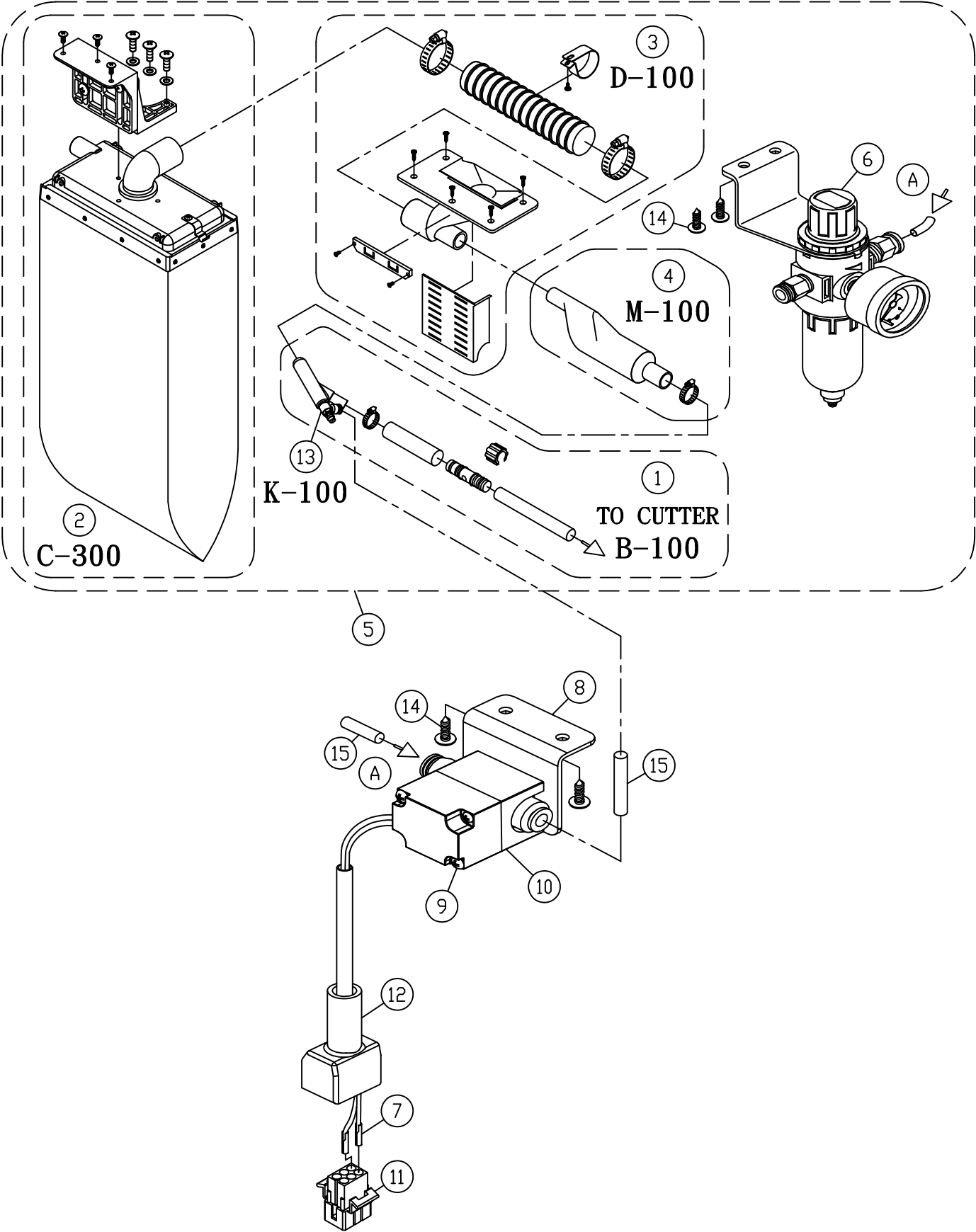
CV08F-2 真空吸風切線線屑集塵組**廢布收集組&三方位空氣/氣缸抬壓腳****Chain & Waste Removal Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	M-100	消音組	Muffler	1
5	4CV0800101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4TC012016	Y型三通接頭	Y Connector	1
8	4CV08F0101	固定座	Bracket	1
9	8MC03204506D	螺絲	Screw	2
10	4CV08F0102	電磁閥	Electrical Controller	1
11	4CV08F0103	電磁閥	Electrical Controller	1
12	4TT-S34033	連接器套頭6P	Power Cord Cap	1
13	4AL013013	連接器套頭2P	Power Cord Cap	1
14	4AL013015	2P母端子	Power Cord	4
15	4TT-S34032	6P母扣連接器	Power Cord	1
16	4AL013017	2P母扣連接器	Power Cord	1
17	CV08B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
18	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
19	4CV0800101-1	氣缸支架	Cylinder Holder	1
20	4AL0070102	套筒	Clutch Sleere	1
21	4CV08FA0103	電磁閥組	Electrical Controller Asm.	1
22	K-100	真空送氣管	Venturi Tube	1
23	8WD45001900A	螺絲	Screw	6
24	8MP06401011A	螺絲	Screw	2
25	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	5

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV08G-2 真空吸風切線線屑集塵組&廢布收集組
CHAIN & WASTE REMOVAL ASSEMBLY



CV08G-2 真空吸風切線線屑集塵組&廢布收集組**Chain & Waste Removal Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removel	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	M-100	消音組	Muffler	1
5	CV08B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4AL013015	2P母端子	Power Cord	2
8	4CV08F0101	固定座	Bracket	1
9	8MC03204506D	螺絲	Screw	2
10	4CV08F0102	電磁閥	Electrical Controller	1
11	4TT-S34032	6P母扣連接器	Power Cord	1
12	4TT-S34033	連接器套頭6P	Power Cord Cap	1
13	K-100	真空送氣管	Venturi Tube	1
14	8WD45001900A	螺絲	Screw	4
15	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2

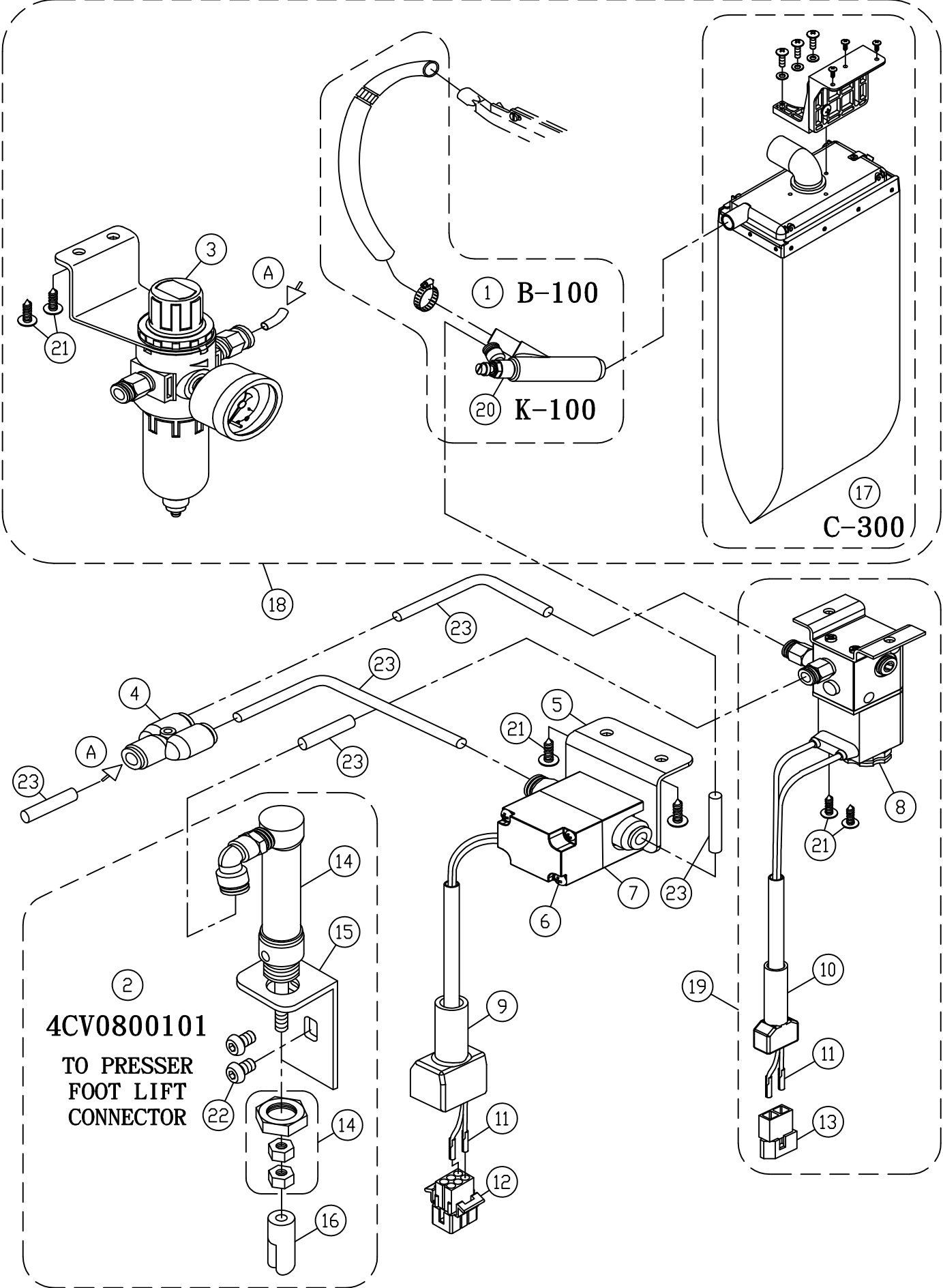
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV08H-2 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



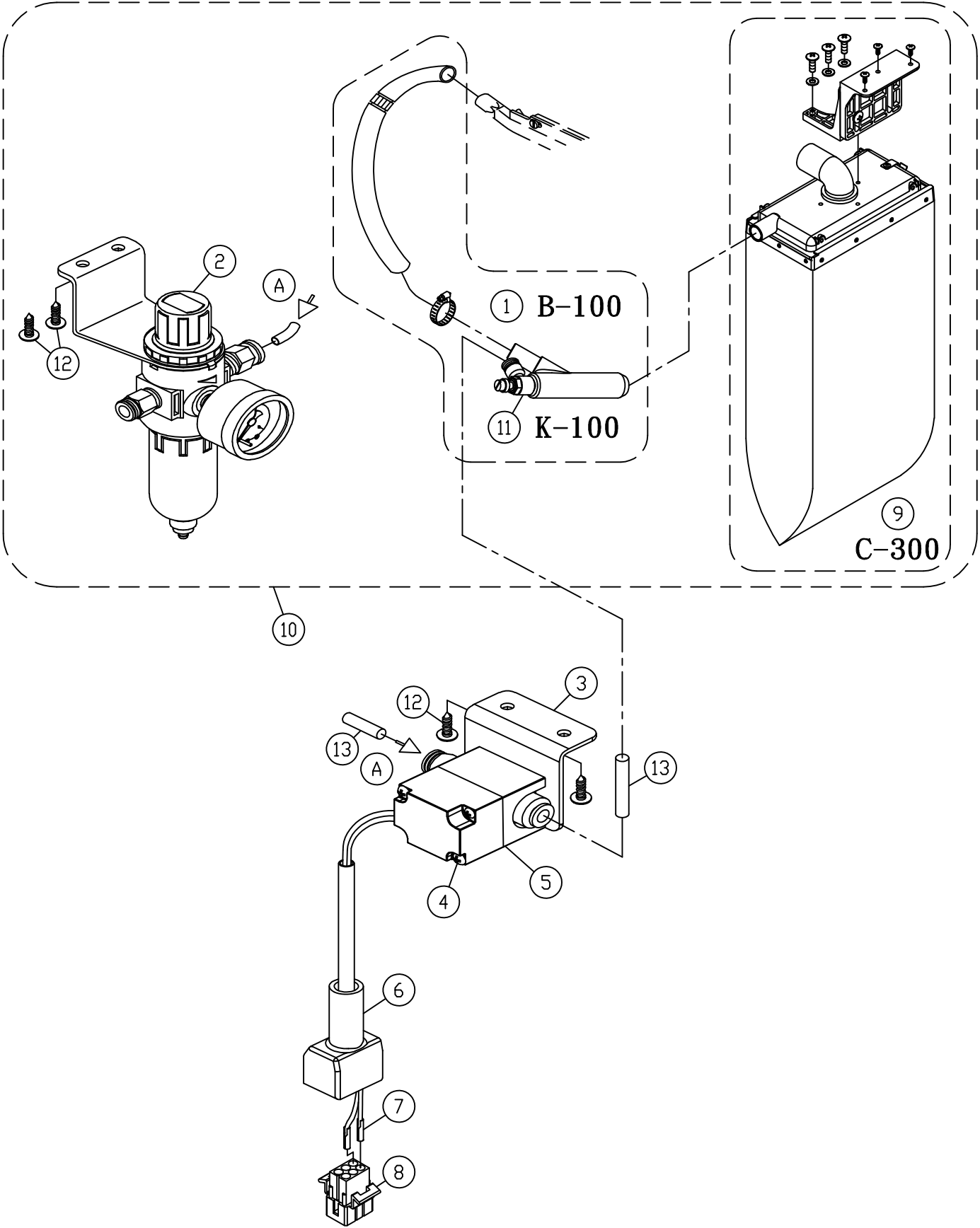
CV08H-2 真空吸風切線線屑集塵組**三方位空氣/氣缸抬壓腳****Chain Removal & Air Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	4CV0800101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
3	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
4	4TC012016	Y型三通接頭	Y Connector	1
5	4CV08F0101	固定座	Bracket	1
6	8MC03204506D	螺絲	Screw	2
7	4CV08F0102	電磁閥	Electrical Controller	1
8	4CV08F0103	電磁閥	Electrical Controller	1
9	4TT-S34033	連接器套頭6P	Power Cord Cap	1
10	4AL013013	連接器套頭2P	Power Cord Cap	1
11	4AL013015	2P母端子	Power Cord	4
12	4TT-S34032	6P母扣連接器	Power Cord	1
13	4AL013017	2P母扣連接器	Power Cord	1
14	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
15	4CV0800101-1	氣缸支架	Cylinder Holder	1
16	4AL0070102	套筒	Clutch Sleere	1
17	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
18	CV08A-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
19	4CV08FA0103	電磁閥組	Electrical Controller Asm.	1
20	K-100	真空送氣管	Venturi Tube	1
21	8WD45001900A	螺絲	Screw	6
22	8MP06401011A	螺絲	Screw	2
23	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	5

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV08I-2 真空吸風切線線屑集塵組
CHAIN REMOVAL ASSEMBLY



CV08I-2 真空吸風切線線屑集塵組

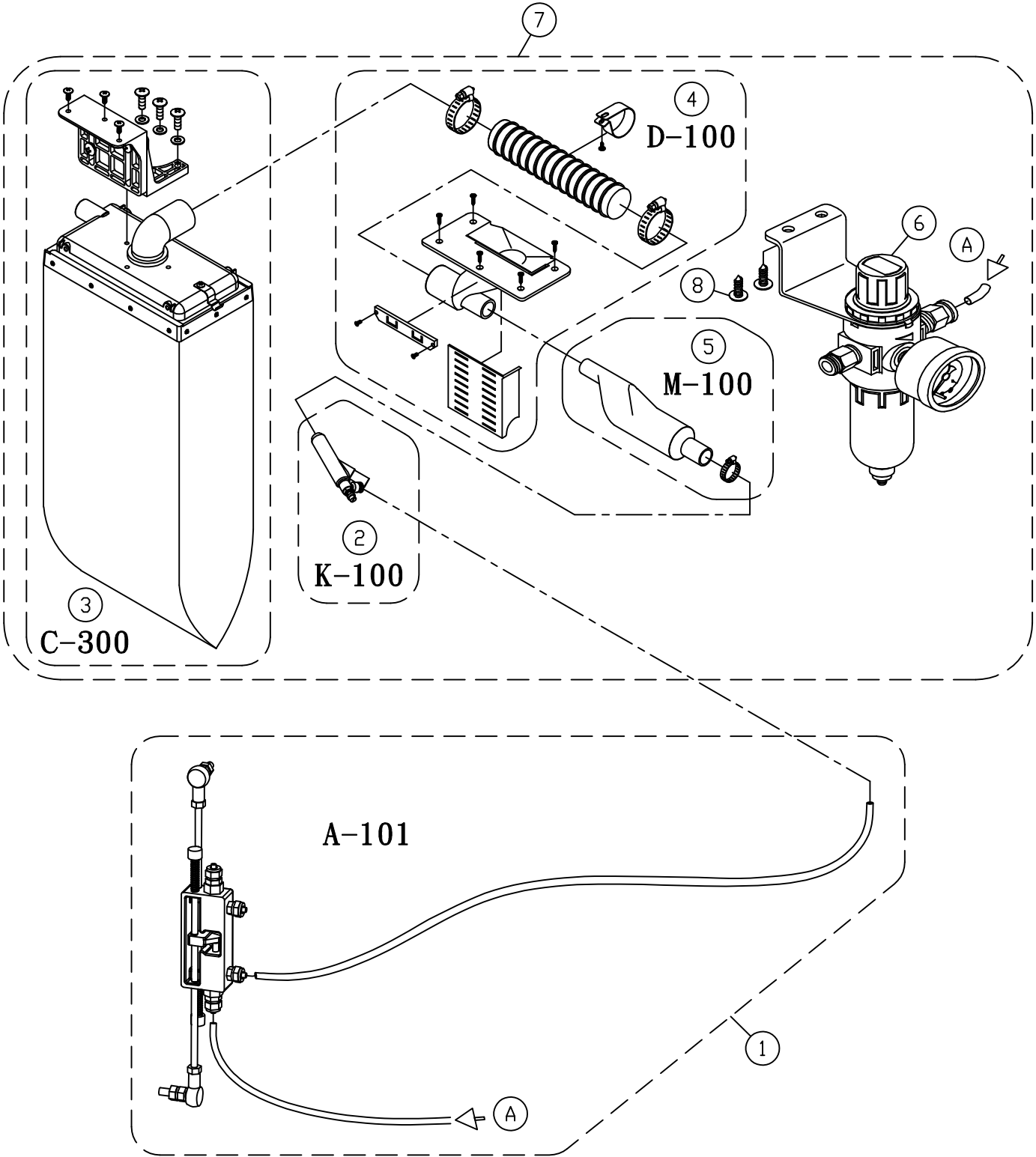
Chain Removal Assembly

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removel	1
2	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
3	4CV08F0101	固定座	Bracket	1
4	8MC03204506D	螺絲	Screw	2
5	4CV08F0102	電磁閥	Electrical Controller	1
6	4TT-S34033	連接器套頭6P	Power Cord Cap	1
7	4AL013015	2P母端子	Power Cord	2
8	4TT-S34032	6P母扣連接器	Power Cord	1
9	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
10	CV08A-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
11	K-100	真空送氣管	Venturi Tube	1
12	8WD45001900A	螺絲	Screw	4
13	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV08K 廢布收集組 WASTE REMOVAL ASSEMBLY



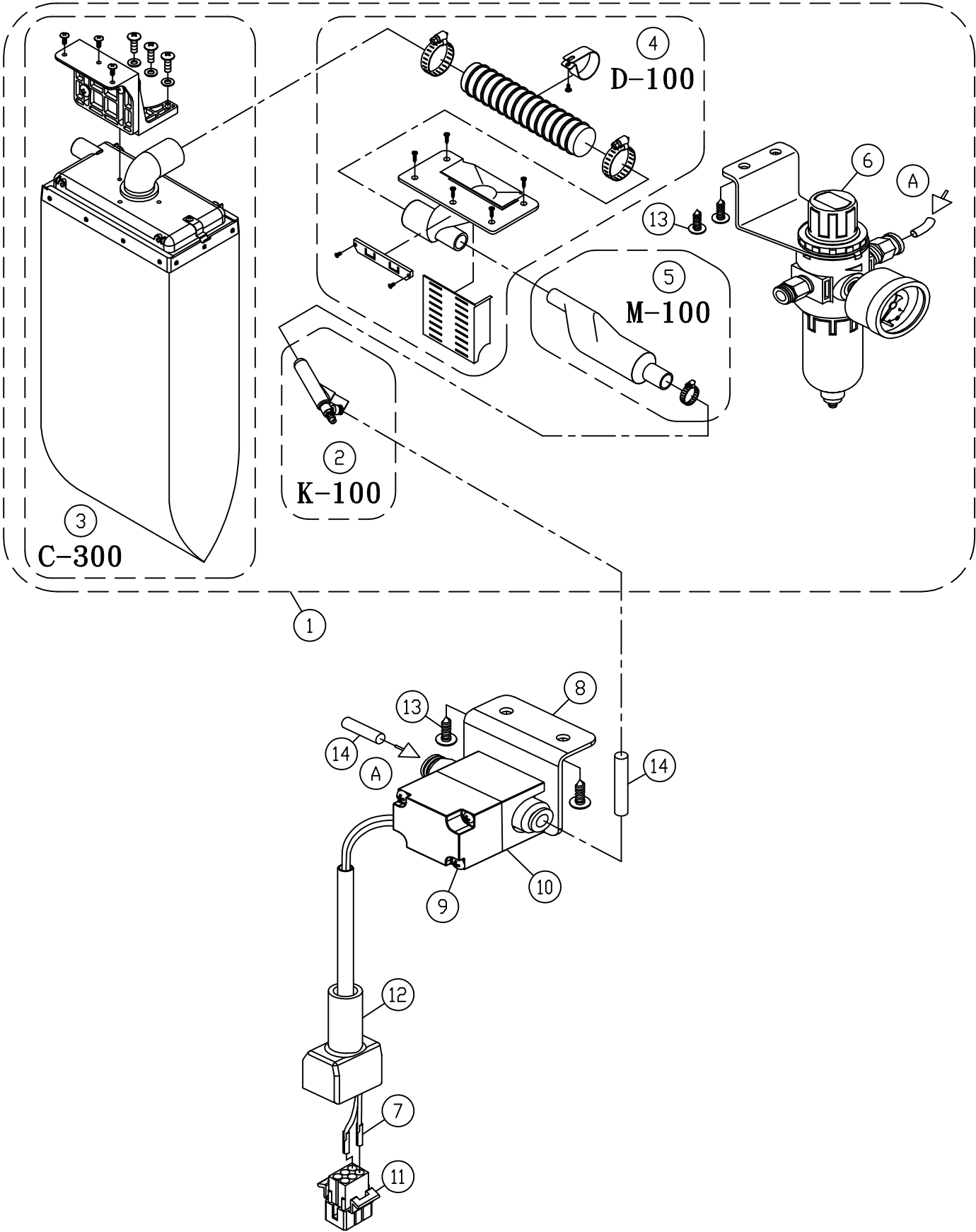
CV08K 廢布收集組 Waste Removal Assembly

序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位用量 Amt. Req.
1	A-101	腳踏空氣控制開關組 Soft Touch Heel Action Treadle Rod Air Switch	1
2	K-100	真空送氣管 Venturi Tube	1
3	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
4	D-100	吸線屑&吸布屑主座 Waste & Lint Remover Funnel	1
5	M-100	消音組 Muffler	1
6	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
7	CV08K-1	廢布收集組 Waste Removal Assembly	1
8	8WD45001900A	螺絲 Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08M-2 廢布收集組 WASTE REMOVAL ASSEMBLY



CV08M-2 廢布收集組 Waste Removal Assembly

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	CV08K-1	廢布收集組	Waste Removal Assembly	1
2	K-100	真空送氣管	Venturi Tube	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
5	M-100	消音組	Muffler	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4AL013015	2P母端子	Power Cord	2
8	4CV08F0101	固定座	Bracket	1
9	8MC03204506D	螺絲	Screw	2
10	4CV08F0102	電磁閥	Electrical Controller	1
11	4TT-S34032	6P母扣連接器	Power Cord	1
12	4TT-S34033	連接器套頭6P	Power Cord Cap	1
13	8WD45001900A	螺絲	Screw	4
14	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	2

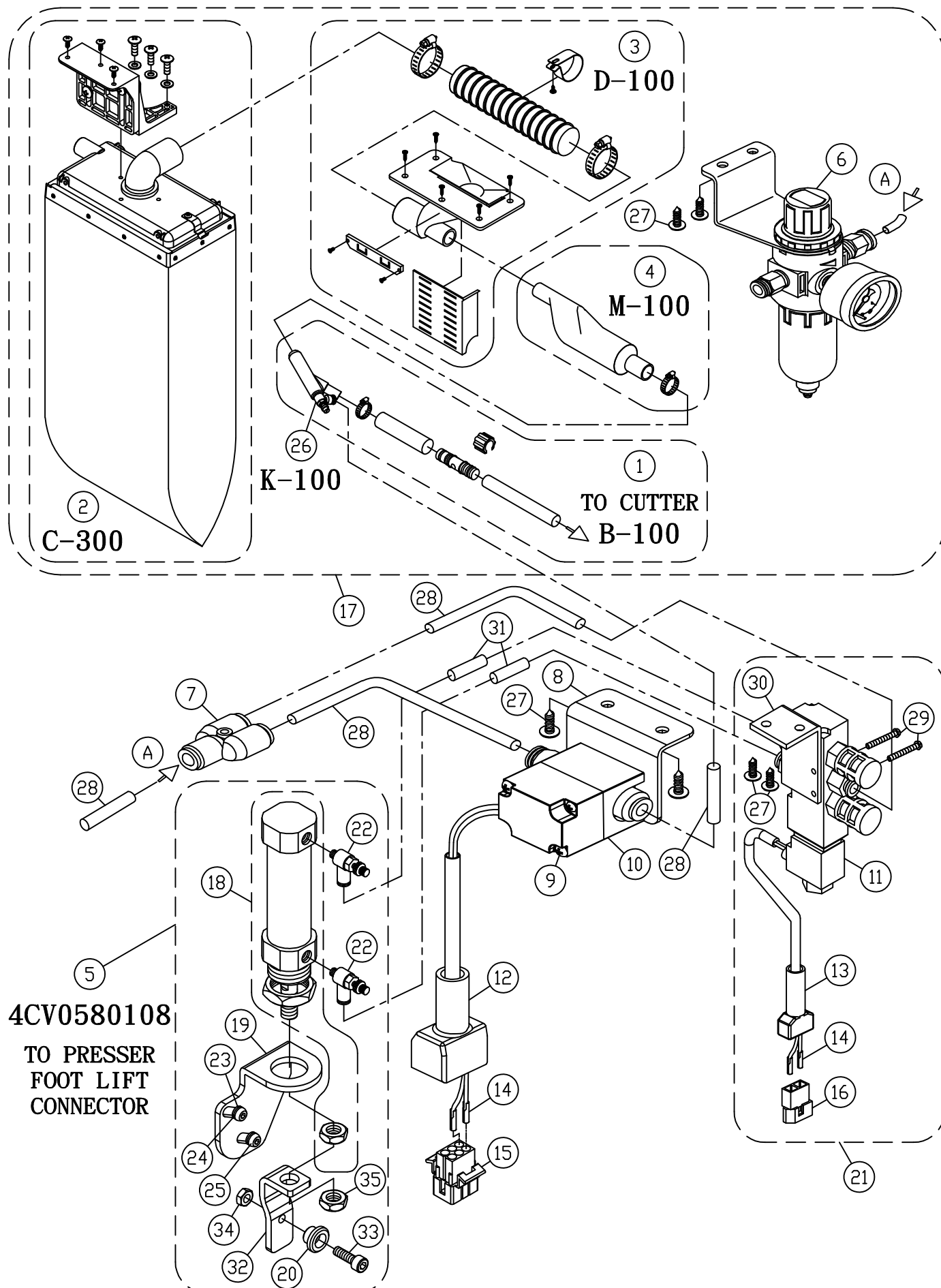
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV58F-2 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



CV58F-2 真空吸風切線線屑集塵組**廢布收集組&三方位空氣/氣缸抬壓腳****Chain & Waste Removal Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	M-100	消音組	Muffler	1
5	4CV0580108	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4TC012016	Y型三通接頭	Y Connector	1
8	4CV08F0101	固定座	Bracket	1
9	8MC03204506D	螺絲	Screw	2
10	4CV08F0102	電磁閥	Electrical Controller	1
11	4TC0010303	換向閥(6mm)	Electrical Controller	1
12	4TT-S34033	連接器套頭6P	Power Cord Cap	1
13	4AL013013	連接器套頭2P	Power Cord Cap	1
14	4AL013015	2P母端子	Power Cord	4
15	4TT-S34032	6P母扣連接器	Power Cord	1
16	4AL013017	2P母扣連接器	Power Cord	1
17	CV08B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
18	4UTB030223	氣壓缸	Cylinder	1
19	4CV58F0107	氣缸支架	Bracket	1
20	4CV58F0106	套筒	Knuckle	1
21	4CV58FA0102	電磁閥組	Electrical Controller Asm.	1
22	4UTB000305	節流閥	Speed Controller	2
23	2100000323	墊圈	Washer	2
24	90SW070	彈簧墊圈	Spring Washer	2
25	8MP06401211A	螺絲	Screw (UTB1-03-02)	2
26	K-100	真空送氣管	Venturi Tube	1
27	8WD45001900A	螺絲	Screw	6
28	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	4
29	8MC03202006D	螺絲	Screw	2
30	4TC00103011	楔片座	Bracket	1
31	4CV58F0104	φ6空氣管	Air Tube (L=300mm)	2
32	4CV58F0105	支架	Bracket	1
33	8MM05321209A	螺絲	Screw (FT05-24)	1
34	8MA05320408A	螺帽	Nut (CT10-28)	1
35	8MA10800714A	螺帽	Nut (SH17-05)	1

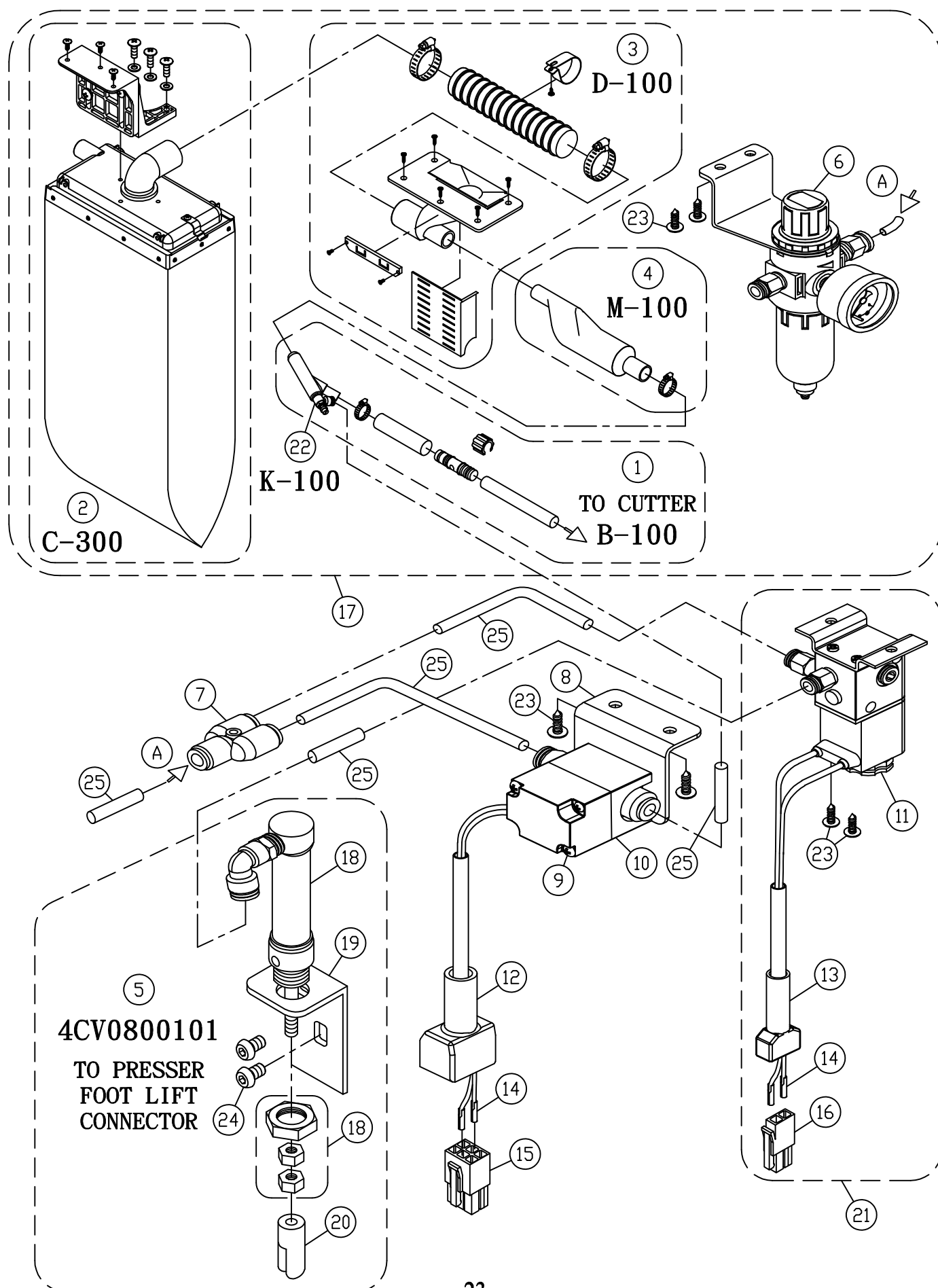
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV08F-3 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



CV08F-3 真空吸風切線線屑集塵組**廢布收集組&三方位空氣/氣缸抬壓腳(速普用)****Chain & Waste Removal Cylinder For Presser Foot Assembly**

序號	物料編號	名	稱	單位用量
Ref. No.	Parts.No.	Description		Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	M-100	消音組	Muffler	1
5	4CV0800101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4TC012016	Y型三通接頭	Y Connector	1
8	4CV08F0101	固定座	Bracket	1
9	8MC03204506D	螺絲	Screw	2
10	4CV08F0102	電磁閥	Electrical Controller	1
11	4CV08F0103	電磁閥	Electrical Controller	1
12	4CV08F0110	連接器套頭6P	Power Cord Cap	1
13	4CV08F0111	連接器套頭2P	Power Cord Cap	1
14	4CV08F0112	2P母端子	Power Cord	4
15	4CV08F0113	6P母扣連接器	Power Cord	1
16	4CV08F0114	2P母扣連接器	Power Cord	1
17	CV08B-1	真空吸風切線線屑集塵組&廢布收集組		1
		Chain & Waste Removal Assembly		
18	4CV0800101-2	單動氣缸組(含螺帽)	Air Cylinder Asm. (Nut)	1
19	4CV0800101-1	氣缸支架	Cylinder Holder	1
20	4AL0070102	套筒	Clutch Sleere	1
21	4CV08FA0104	電磁閥組	Electrical Controller Asm.	1
22	K-100	真空送氣管	Venturi Tube	1
23	8WD45001900A	螺絲	Screw	6
24	8MP06401011A	螺絲	Screw	2
25	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	5

* 必須配合直驅馬達使用 (型號: F4)

* These two devices must be used together with liner-motor (Model No: F4)



NTD77 / TC026
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MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、 Elastic hemmer)



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Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



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