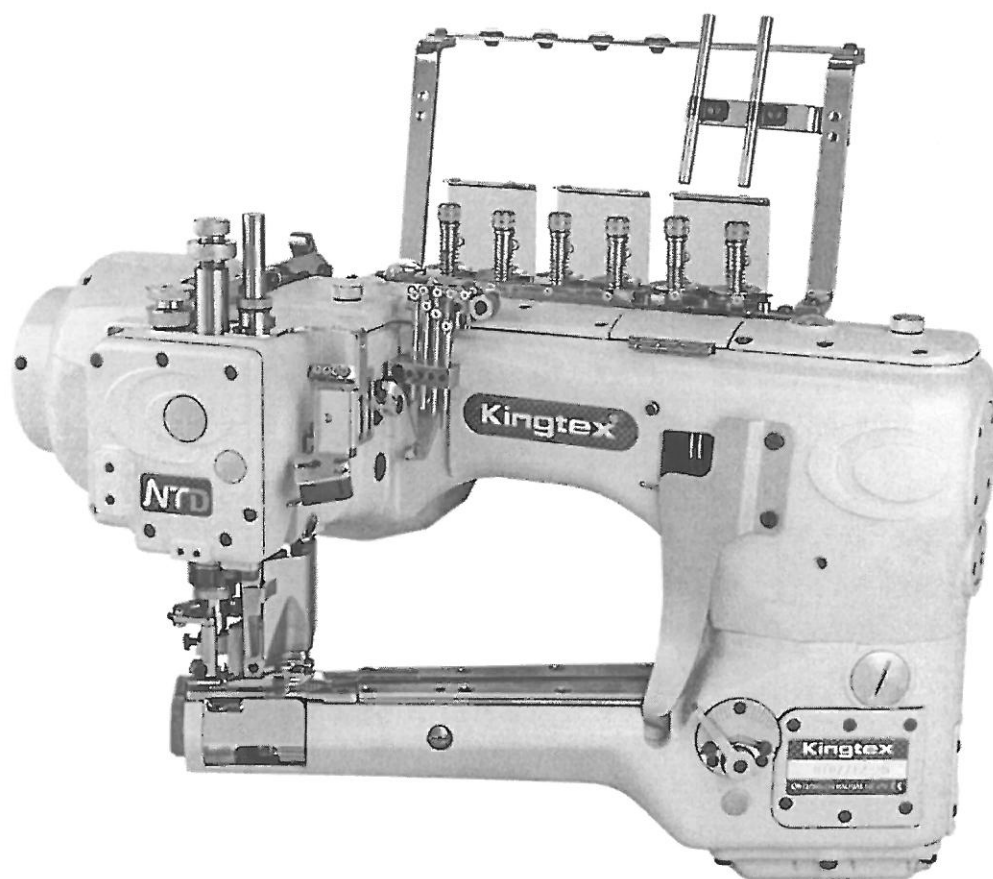


NTD SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

TTS37



**FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING**

Parts List



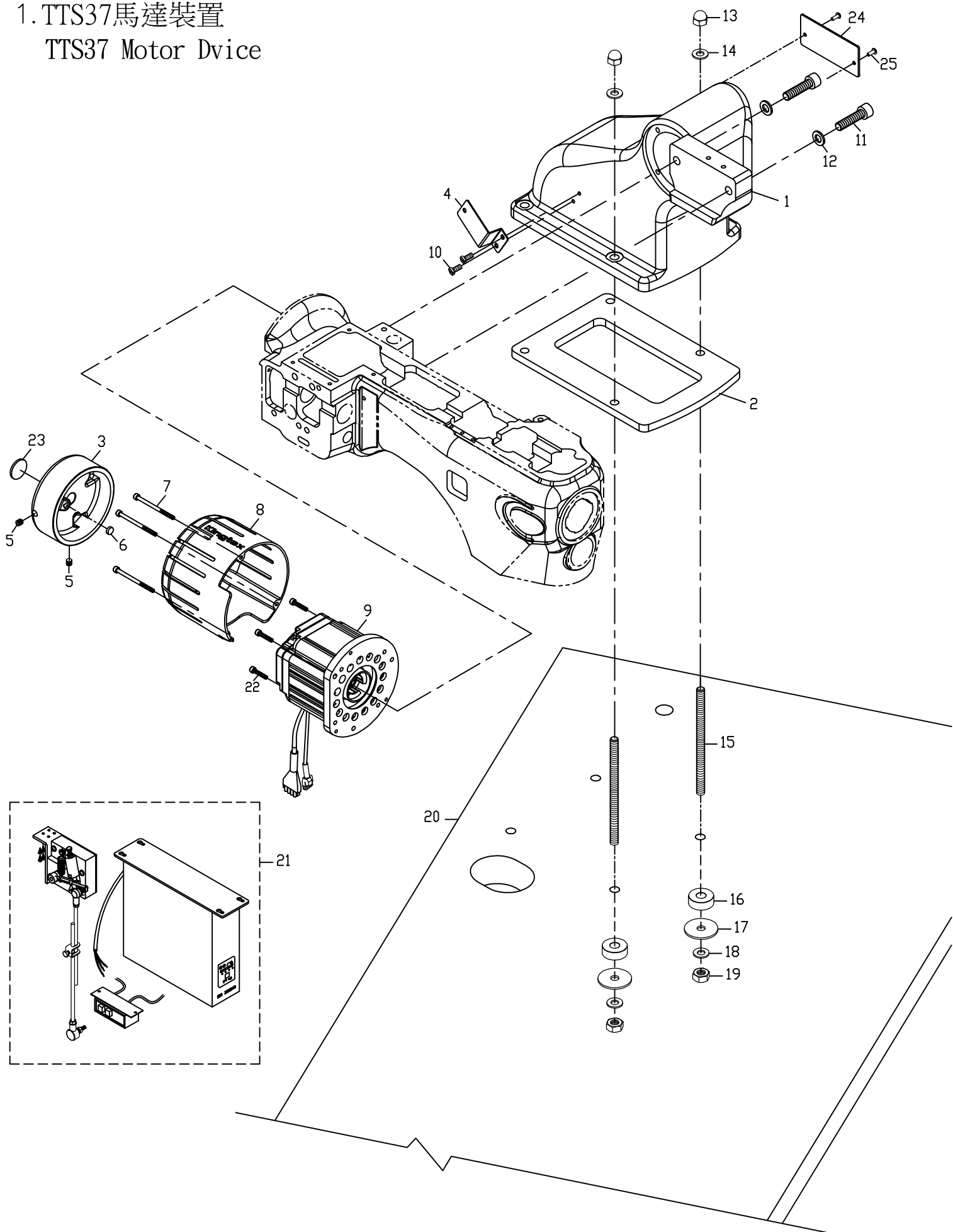
精機機械股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

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1. TTS37馬達裝置 TTS37 Motor Device

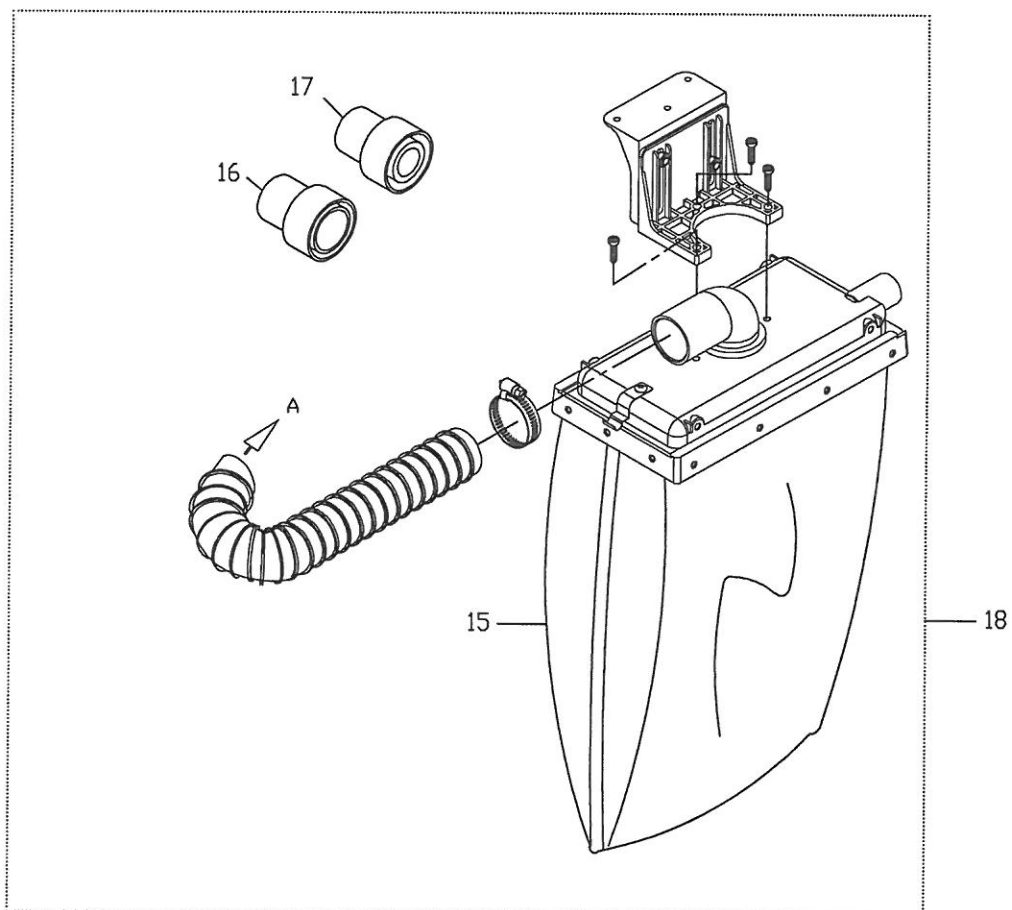
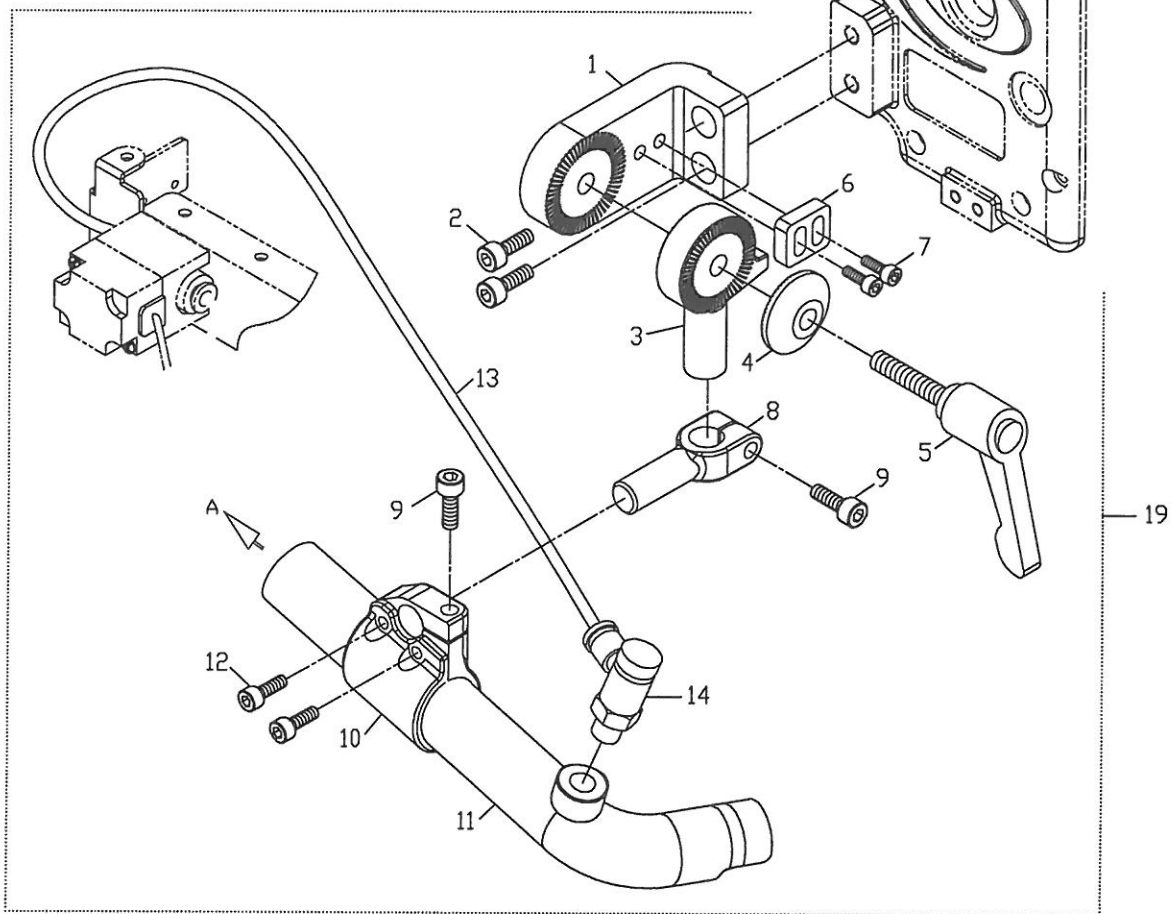


1. TTS37 馬達裝置 Motor Dvice

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
1	4TTS370101	車頭座 Machine Head Supporting Block-----	1
2	4TTS370102	減震墊 Supporting Block Cushion-----	1
3	4TTS370103	手輪 Handwheel-----	1
4	4TT-S35007	集線護罩 Cover-----	1
5	8MN06400800A	螺絲 Screw (C05-49 M6-1*8)-----	2
6	4TTS370106	磁鐵 Magnet-----	1
7	8MM04286007A	螺絲 Screw (TTS37-01-07 M4-0.7*60)-----	3
8	4TTS370108	馬達護罩 Cover-----	1
9	4TTS370109	馬達 Motor-----	1
10	8MB05321008B	螺絲 Screw (NT67-17-20 M5-0.8*10)-----	2
11	8MM10604016X	螺絲 Screw (TT-S11-15 M10-1.5*40)-----	2
12	90PW101802	墊圈 Washer-----	2
13	8MD08500713A	螺帽 Nut (NT67-S11-03 M8-1.25*7)-----	4
14	90PW080	墊圈 Washer-----	4
15	66969-2	懸吊螺樁 Bolt-----	4
16	66946-1	減震橡膠 Cushion-----	4
17	90PW083002	墊圈 Washer-----	4
18	90SW080	墊圈 Washer-----	4
19	8MA08500613A	螺帽 Nut (RP1-02-08 M8-1.25*6)-----	4
20	66810-1	車板 Machine Table-----	1
21	-----	控制箱 i60 Control box-----	1
22	8MM05321409X	螺絲 Screw (TTS31-03 M5-0.8*14)-----	3
23	66500-3	銘板 Plate-----	1
24	66500-6	銘板 Plate-----	1
25	66620	鉚釘 River -----	2

2. CV023 節氣式集屑裝置

CV023 Chain Removal Assembly



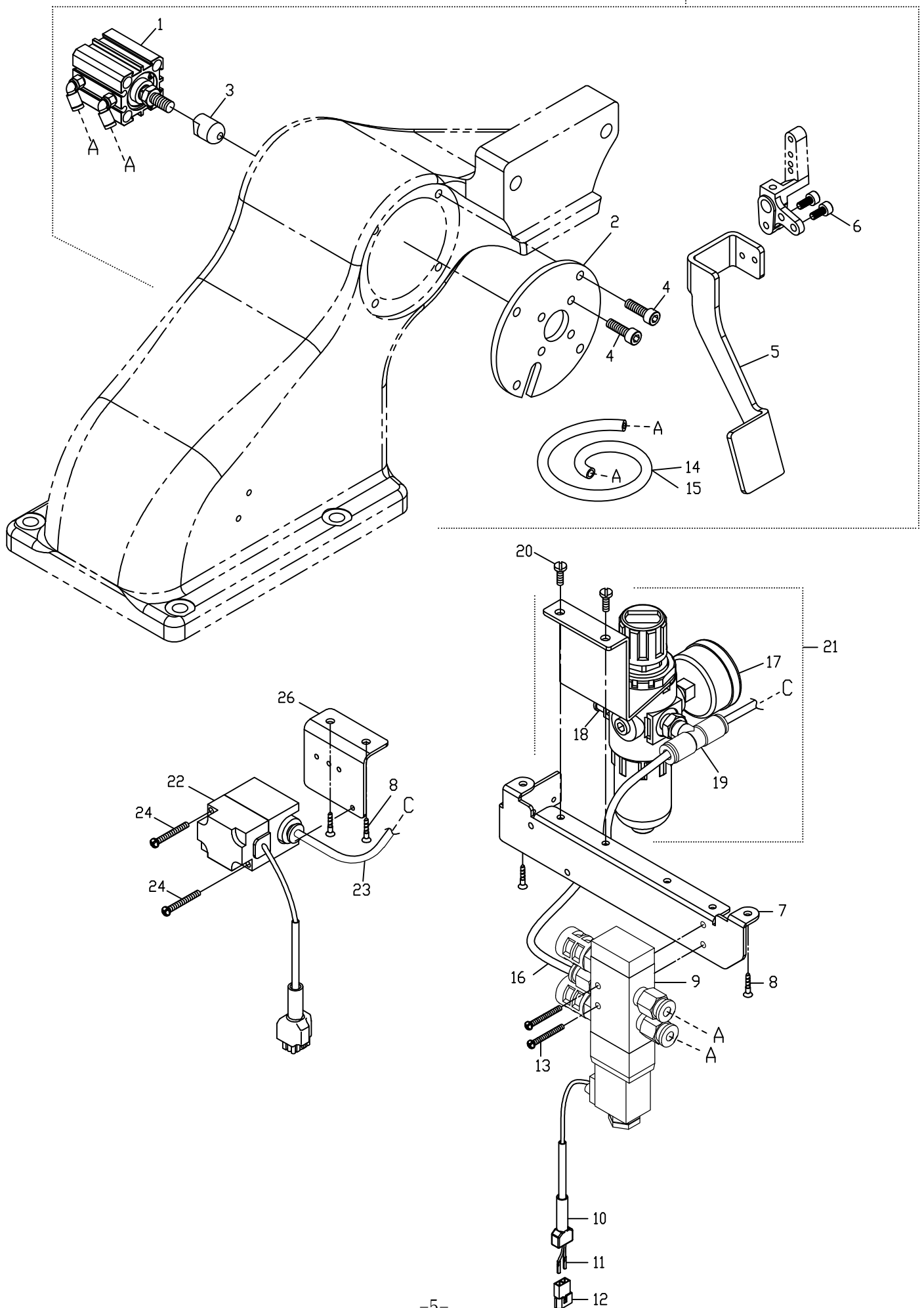
2. CV023 節氣式集屑裝置 Chain Removal Assembly

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
1	4CV0230101	支架座 Bracket-----	1
2	8MM05321009A	螺絲 Screw(C06-26 M5-0.8*10)-----	2
3	4CV0220503	圓棒 Round bar-----	1
4	4CV0220504	墊圈 Washer-----	1
5	4EG0300105	板手 Adjustable Hand Levers-----	1
6	4CV0220506	楔片 Blank-----	1
7	8MM04281207A	螺絲 Screw (C02-02 M4-0.7*12)-----	2
8	4CV0220508	接頭 Connector-----	1
9	8MM06402010A	螺絲 Screw (S04-44 M6-1*20)-----	2
10	4CV0220510	承座 Bracket-----	1
11	4CV0220511	吸屑管 Suction Pipe Unit-----	1
12	8MM04281407A	螺絲 Screw (F10-03 M4-0.7*14)-----	2
13	4AL013010	空氣管 Air Tube $\phi 4 * \phi 6 * 1500\text{MM}$ -----	1
14	4CV0220514	調速閥 connector (PT1/8"*6MM管 "B")-----	1
15	C-300	集屑袋 Suction Pipe Unit Bag-----	1
16	M-20001	轉接頭 Suction Pipe Unit Cap $\phi 19\text{mm}$ -----	1
17	M-20002	轉接頭 Suction Pipe Unit Cap $\phi 25\text{MM}$ -----	1
18	CV012D	集屑袋組 Suction Pipe Unit Bag Asm.-----	1
19	4CV023A0101	吸屑組 Suction Pipe Uni Asm.-----	1

3. AL018 氣壓式壓腳提升裝置

AL018 Pneumatic Presser Foot Lifter

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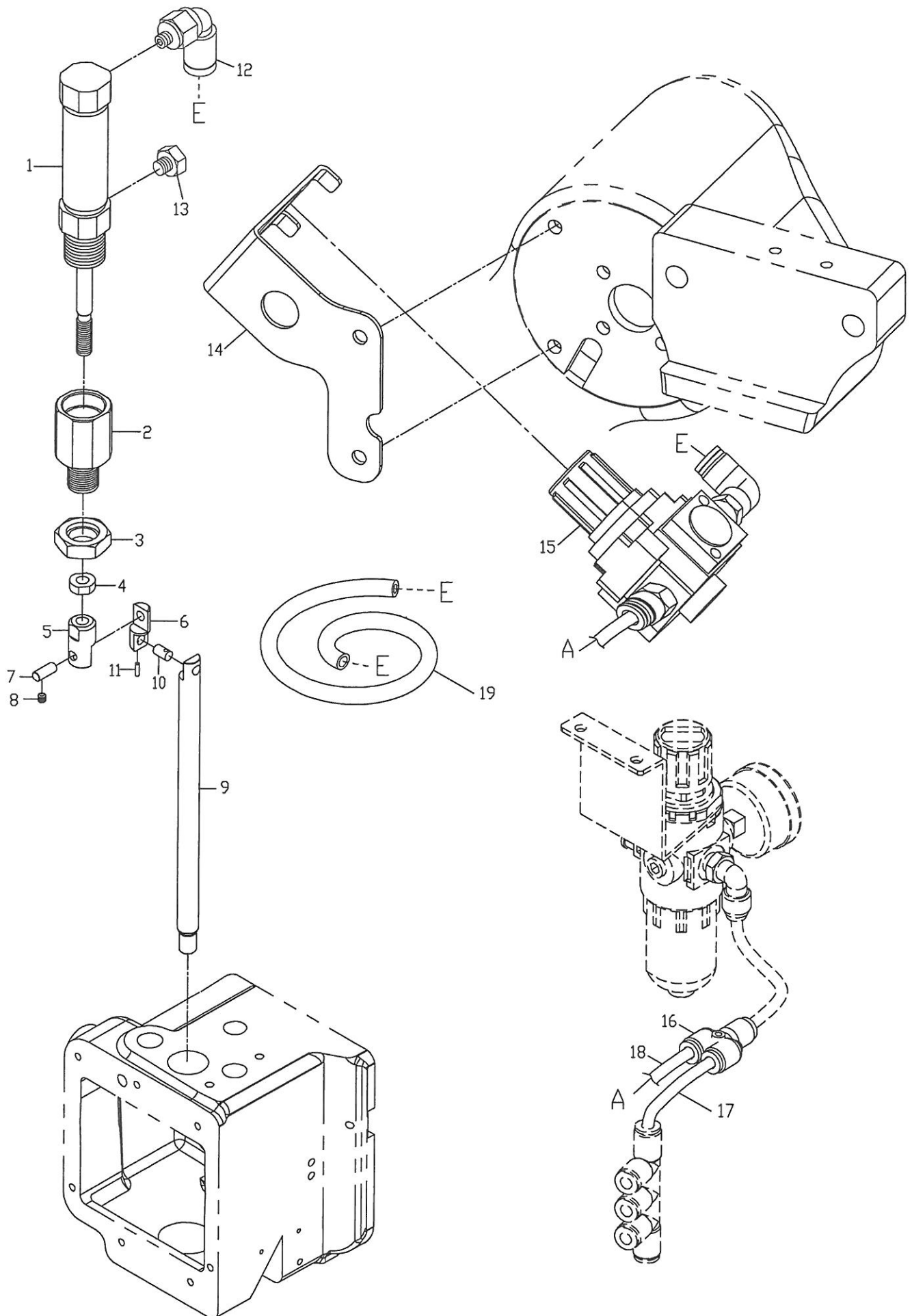


3. AL018 氣壓式壓腳提升裝置 Pneumatic Presser Foot Lifter

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
1	4AL0180101	氣壓缸 Cylinder -----	1
2	4AL0180102	封蓋 Cover -----	1
3	4PFE060104	接頭 Clutch Slever -----	1
4	8MM06401610A	螺絲 Screw (C06-25 M6-1*16) -----	8
5	4PFE070102	支架 Bracket -----	1
6	8MM05321009X	螺絲 Screw (AL013-08 M5-0.8*10) -----	2
7	4AL0130241	空壓組支架 Bracket -----	1
8	8WD45001900A	木螺絲 Wood Screw -----	4
9	4AL013A004	換向閥組 Electromagnetic Valve Asm.-----	1
10	4AL013013	連接器套頭2P Power Cord Cap -----	1
11	4AL013015	母端子 Power Cord -----	2
12	4AL013017	2P母扣連接器 Power Cord -----	1
13	8MC03202006D	螺絲 Screw (FTC1-03-04 M3-0.5*20) -----	2
14	4AL013023	φ4空氣管 Air Tube φ4*500MM-----	1
15	4AL013023	φ4空氣管 Air Tube φ4*550MM-----	1
16	4AL013010	φ6空氣管 Air Tube 115MM-----	1
17	4CV00601261	調壓濾水閥 Regulator -----	1
18	4CV00601263	φ8空氣管接頭 Connector -----	1
19	4AL013028	φ6空氣管接頭 Connector -----	1
20	8MB05320710A	螺絲 Screw (CT03-02-17 M5-1*7) -----	2
21	4PC01001	調壓濾水閥組 Regulator Asm.-----	1
22	4CV08F0102	電磁閥 Electrical contorller -----	1
23	4AL013010	φ6空氣管 Air Tube 380MM-----	1
24	8MC03204505A	螺絲 Screw (CV010-47 M3-0.5*45) -----	2
25	4AL018A0101	氣壓缸組 Cylinder Asm.-----	1
26	4CV08F0101	固定座 Plate-----	1

4. AL019 氣動式壓腳提升裝置

Pneumatic Presser Foot Lifter For AL019

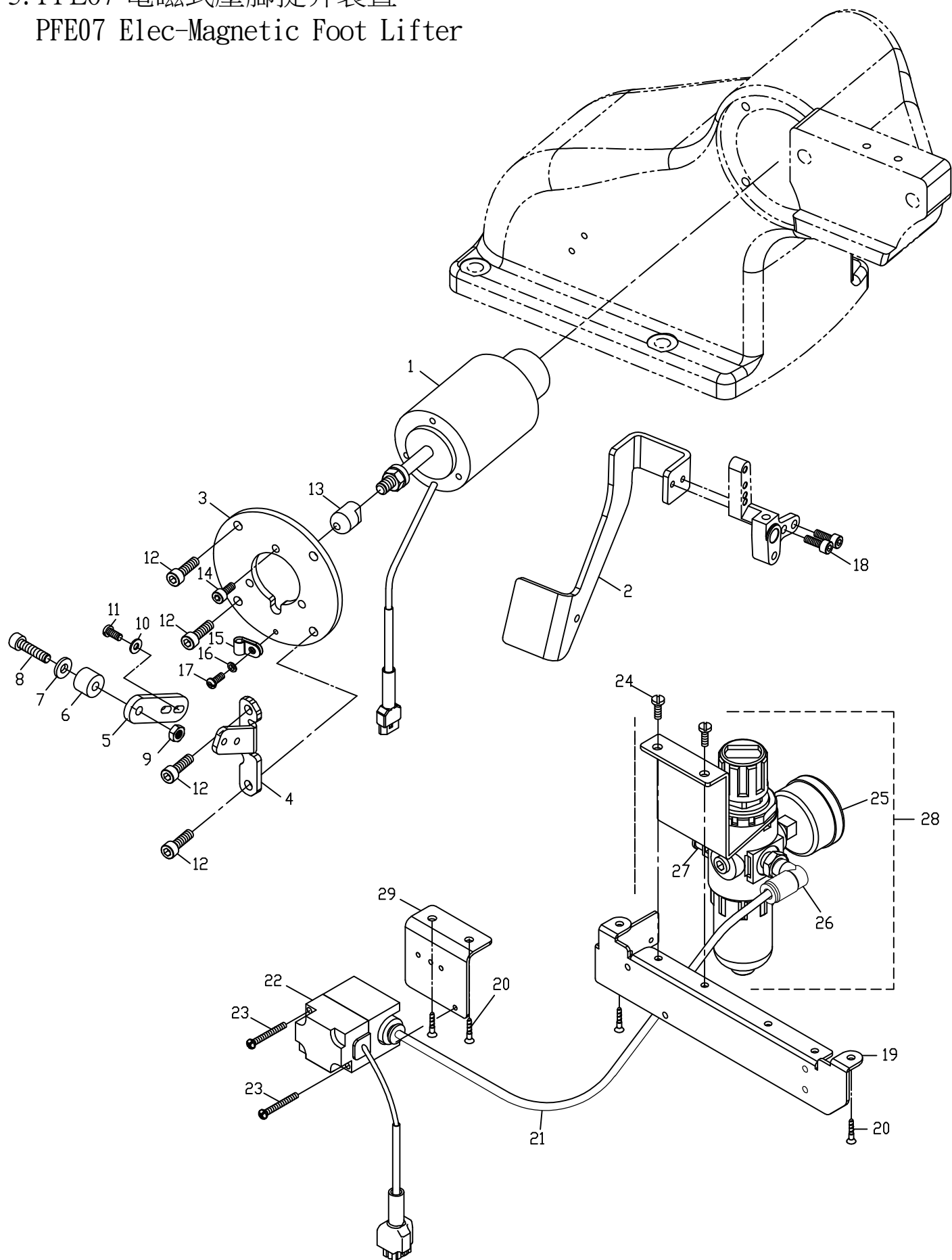


4. AL019 氣動式壓腳提升裝置

Pneumatic Presser Foot Lifter For AL019

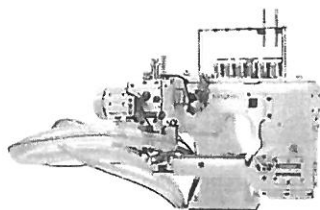
序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	4AL0190101	氣壓缸 Cylinder -----	1
2	4AL0190102	螺椿 Stud -----	1
3	4AL0190103	螺帽 Nut -----	1
4	4AL0190104	螺帽 Nut -----	1
5	4AL0190105	接頭 Joint -----	1
6	4AL0190106	接頭 Joint -----	1
7	4AL0190107	定位銷 Pin -----	1
8	8MN03200300A	螺絲 Screw (01-15 M3-0.5*3) -----	1
9	4AL0190109	壓腳棒 Presser Bar -----	1
10	4AL0190110	滑銷 Pin -----	1
11	90ST0105	銷 Pin -----	1
12	4TCS310124	L型接頭 Connector -----	1
13	4AL0170102	消音器 Silencer -----	1
14	4AL0190114	支架Bracket -----	1
15	4AL0190115	調壓閥 Speed Controller -----	1
16	4TC012016	Y型三通接頭 (φ6*3)Y Connector -----	1
17	4AL013010	φ6空氣管 Air Tube 70MM-----	1
18	4AL013010	φ6空氣管 Air Tube 1050MM-----	1
19	4AL013010	φ6空氣管 Air Tube 700MM -----	1

5. PFE07 電磁式壓腳提昇裝置 PFE07 Elec-Magnetic Foot Lifter

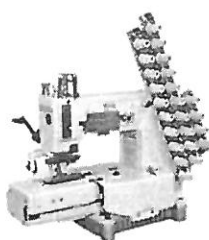


5. PFE07 電磁式壓腳提升裝置 Elec-Magnetic Foot Lifter

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
1	4PFE070101	磁力線圈 Presser Foot Lifter Solenoid -----	1
2	4PFE070102	支架 Bracket -----	1
3	4PFE070103	封蓋 Cover -----	1
4	4PFE070104	支架 Bracket -----	1
5	4PFE070105	拉桿 Tie rod-----	1
6	4PFE070106	減震墊 Cushion-----	1
7	2100000323	墊圈 Washer -----	1
8	8MM06402510A	螺絲 Screw (UH07-12 M6-1*25) -----	1
9	8MA06400408A	螺帽 Nut (U202-10 M6-1*4)-----	1
10	2120000151	墊圈 Washer -----	2
11	8MB95301008A	螺絲 Screw (SS033-01-16 M4.5-0.75*10) -----	2
12	8MM06401610A	螺絲 Screw (C06-25 M6-1*16) -----	4
13	4PFE060104	接頭 Clutch Slever -----	1
14	8MM05321209A	螺絲 Screw (F05-24 M5-0.8*12) -----	3
15	4PFE040103	線夾 Cord Clamp -----	1
16	2100000223	墊圈(W3) Washer -----	1
17	8MC04280807D	螺絲 Screw (C1-30 M4-0.7*8) -----	1
18	8MM05321009X	螺絲 Screw (AL013-08 M5-0.8*10) -----	2
19	4AL0130241	空壓組支架 Bracket -----	1
20	8WD45001900A	木螺絲 Wood Screw -----	4
21	4AL013010	φ6空氣管 Air Tube φ6*115MM-----	1
22	4CV08F0102	電磁閥 Electrical contorller -----	1
23	8MC03204505A	螺絲 Screw (CV010-47 M3-0.5*45) -----	2
24	8MB05320710A	螺絲 Screw (CT03-02-17 M5-0.8*7) -----	2
25	4CV00601261	調壓濾水閥 Regulator -----	1
27	4CV00601263	φ8空氣管接頭 Connector -----	1
26	4AL013027	L形接頭 Connector -----	1
28	4TC112018	調壓濾水閥組 Regulator Asm.-----	1
29	4CV08F0101	固定座 Plate-----	1



NTD67 / TC024S
FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device - Elastic hemmer)



UH9005-353-M16
2-Needle, 5-Thread Safety Stitch Overlock
(General Plain Seaming)



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



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