

UHF SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

UHF9303

UHF9313

UHF9304

&

BH

SS

CP

EG

TR

CV



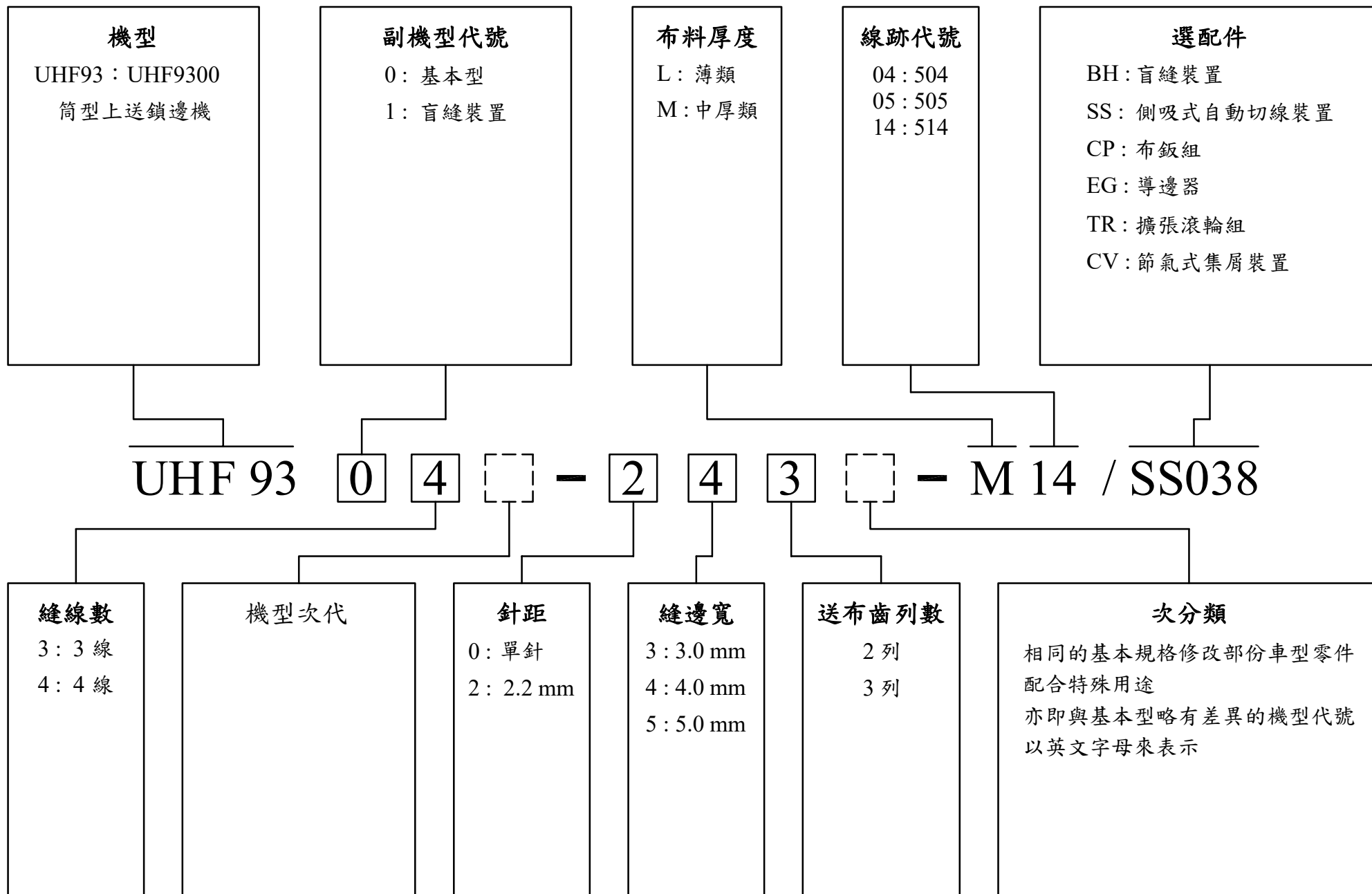
CYLINDER BED TOP FEED MACHINE

Parts List

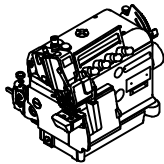
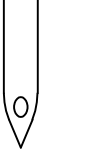
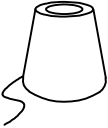
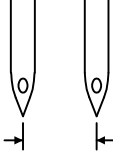
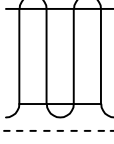
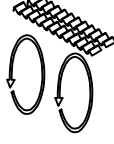
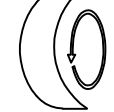
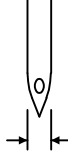


精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

UHF9300 編碼 UHF9300 Model code



UHF9300 系列機型規格表 UHF9300 SUBCLASS SPECIFICATIONS

						 m.m.					
適用範圍 Application	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width (mm)	縫距 Stitch Length Max (mm)	差動比 Diff. Feed Ratio	上送差動比 Flat Bed Top Feed Diff. Feed Ratio	壓腳提昇 Presserfoot Lift	轉數 Max Speed (s.p.m)	縫針 Needle Size
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	UHF9303-032-M04	1	3	-	3	3.8	0.8~1.8	0.9~1.8	6	7000	DC*27#11
	UHF9303-053-M04	1	3	-	5	3.8	0.8~1.8	0.9~1.8	6	7000	DC*27#11
筒型盲縫上送鎖邊機 Blind Hemming Cylinder Bed Top Feed Machine	UHF9313-032-L05	1	3	-	3	3.8	0.8~1.8	0.9~1.8	6	7000	DC*27#9
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	UHF9304-233-M14	2	4	2.2	3 5	3.8	0.8~1.8	0.9~1.8	8	6500	DC*27#11
	UHF9304-243-M14	2	4	2.2	4 6	3.8	0.8~1.8	0.9~1.8	8	6500	DC*27#11
	UHF9304-253-M14	2	4	2.2	5 7	3.8	0.8~1.8	0.9~1.8	8	6500	DC*27#11

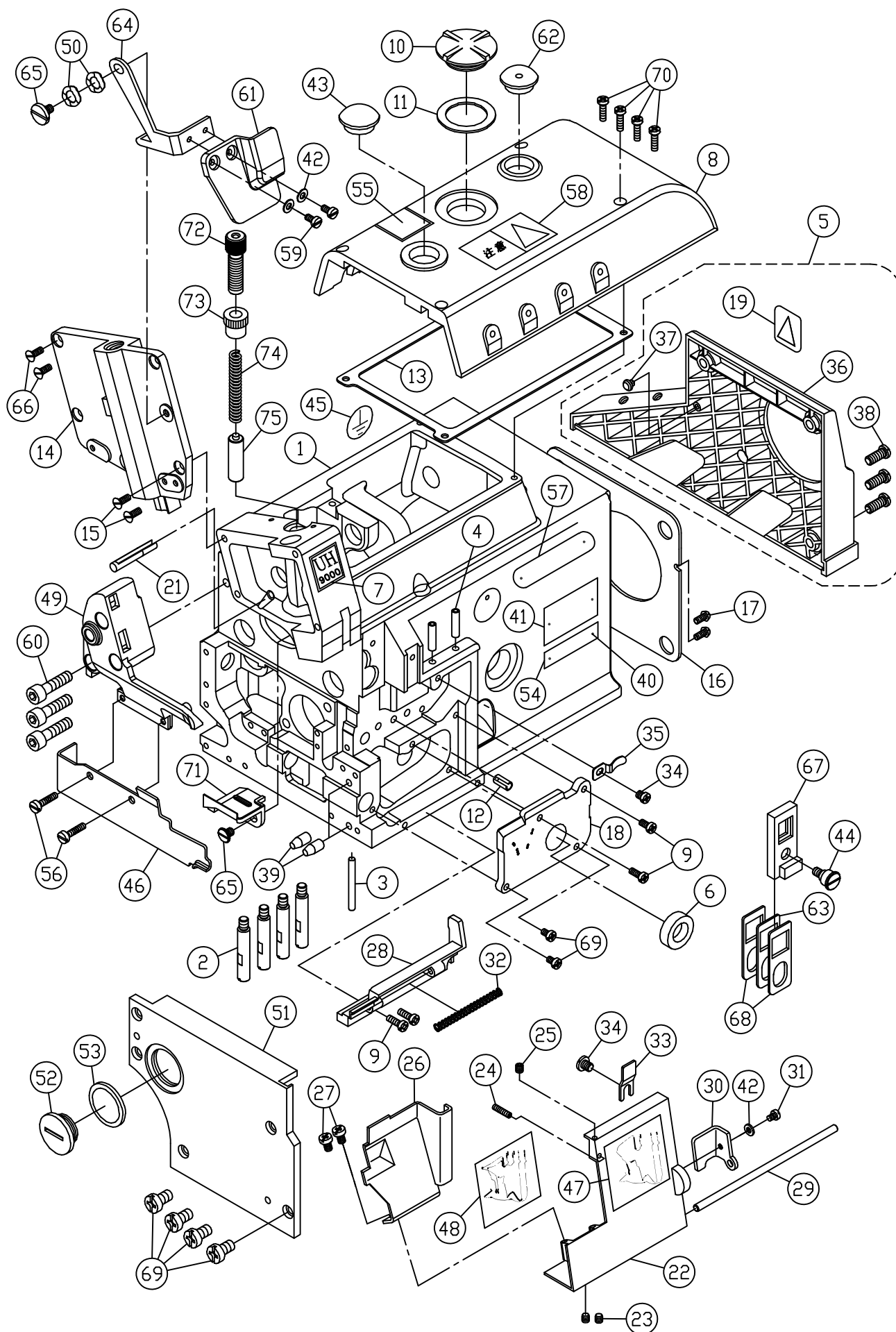
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FOR (UH9013F/UHD9013F/UH9313/UHD9313/UHF9313/UHU9313)		
SS. 側吸式切刀	Side Suction Type (SS038) -----	35
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FOR (UH9003F/UHD9003F/UH9303/UHD9303/UHF9303/UHU9303)		
(UH9004F/UHD9004F/UHF9004/UHU9004/UH9304/UHD9304/UHF9304/UHU9304)		
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FOR (UH9300/UHD9300/UHF9000/UHF9300/UHU9000/UHU9300)		
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	(CV08A、CV28B、CV38C)	
	(CV48D、CV38E、CV28K)	

1. 本體與外裝零件 FRAME AND COVER

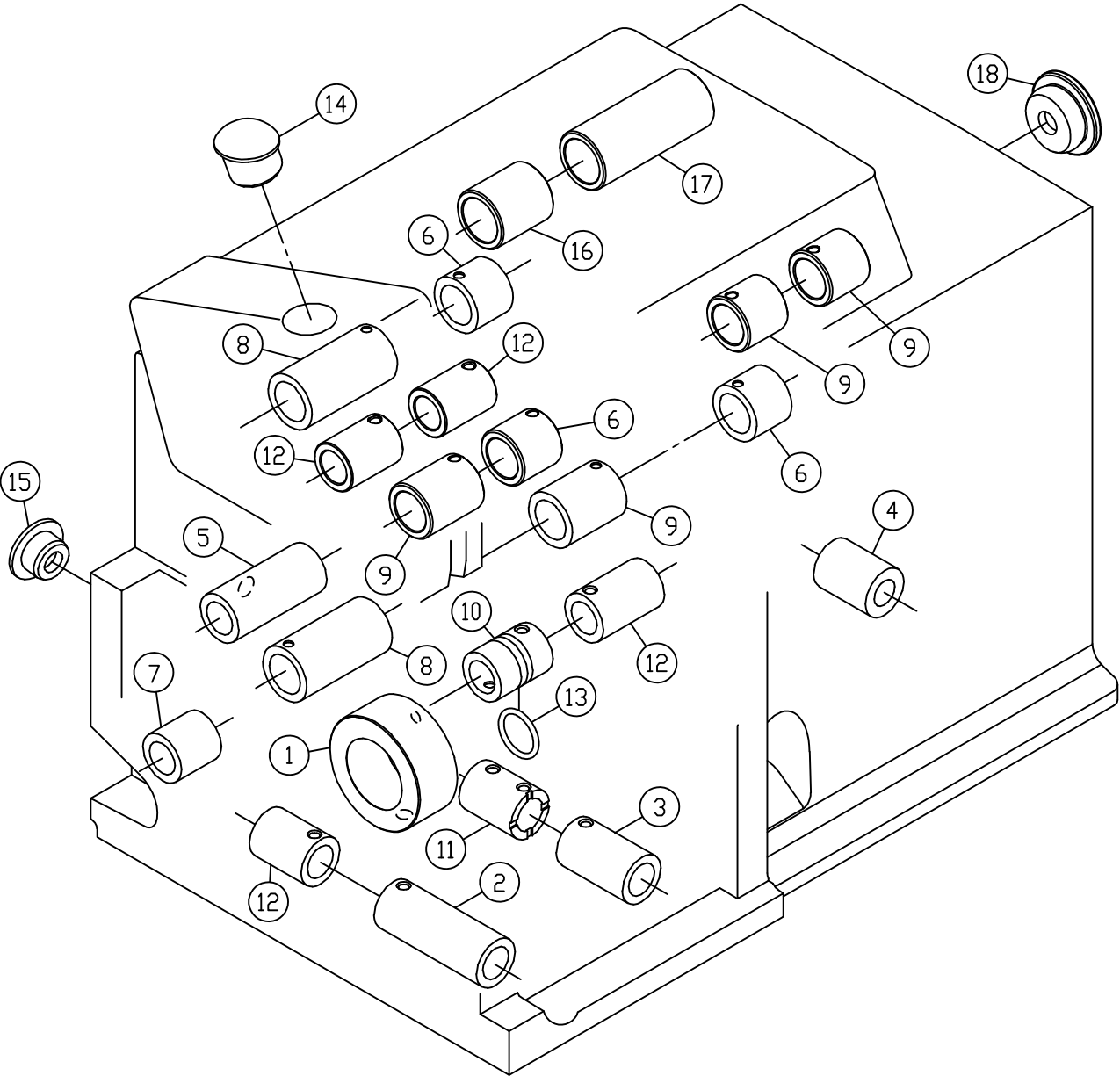


1. 本體與外裝零件

Frame And Cover

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2140000101	縫機本體	Framee	1
2	2130000102	支柱	Frame Support	4
3	2120000103	回油管	Pipe	1
4	2100000212	導線管	Thread Guide	2
5	212A2000129	皮帶護蓋組	Belt Cover Asm.	1
6	2120000106	油封	Oil Seal	1
7	66479-7	方型銘板	Name Plate	1
8	2130000108	上蓋	Top Cover	1
9	8MC04281207D	螺絲	Screw	4
10	2120000110	油窗	Oil Sight Window	1
11	2120000111	油封	Oil Seal	1
12	90SP0512	定位銷	Pin	1
13	2130000113	防漏墊片	Gasket	1
14	2122000126	針棒側蓋	Side Cover	1
15	8ME04281008A	螺絲	Screw	2
16	2120000116	風扇封蓋	Fan Cover	1
17	8MB04280705K	螺絲	Screw	2
18	2120000118	封蓋	Cover	1
19	66453-3	安全指示貼紙	Name Plate	1
20	8MC04281007D	螺絲	Screw	2
21	2130000121	油管	Oil Tube	1
22	2130000122	前蓋	Front Cover	1
23	8MN04280400A	螺絲	Screw	2
24	8MN03201200A	螺絲	Screw	1
25	8MN03200400A	螺絲	Screw	1
26	2130000126	導布屑	Chip Guard	1
27	8MC04280607D	螺絲	Screw	2
28	2130000128	鉸鏈	Hinge	1
29	2130000129	樞銷	Pin	1
30	2120000130	前蓋側檔	Front Cover Hook	1
31	8MB03200606A	螺絲	Screw	1
32	2120000132	彈簧	Spring	1
33	2130000133	扣緊掛鉤	Hook	1
34	8MC04280507D	螺絲	Screw	2
35	2120000135	鎖扣	Latch	1
36	2122000129	皮帶護蓋	Belt Cover	1
37	2120000137	孔塞	Plug	1
38	8MC05321209D	螺絲	Screw	3
39	2130000139	定位銷	Pin	2
40	66620	鉚釘	Rivet	6
41	66479-10	銘板-型號牌	Name Plate	1
42	90PW030	墊圈	Washer	3
43	21200001121	孔塞	Plug	1
44	2130000172	螺絲	Screw	1
45	66453-1	警示標示	Name Plate	1
46	2140000115	側檔	Guide	1
47	66442-3	穿線貼紙	Threading Diagram For UH9303	1
48	66442-4	穿線貼紙	Threading Diagram For UH9304	1
49	2130000149	刀組座	Bracket	1
50	2120000150	波形墊圈	Waved Washer	2
51	2130000151	側蓋	Cover	1
52	2130000152	調整蓋	Cover	1
53	21300001531	油封	Oil Seal	1
54	66479-9	銘板	Name Plate	1
55	66453-4	警示標示	Name Plate	1
56	8MC95300708A	螺絲	Screw	2
57	66479-11	銘板	Name Plate	1
58	66453-2	安全指示貼紙	Name Plate	1
59	8MB03200505K	螺絲	Screw	2
60	8MM06402510A	螺絲	Screw	3
61	4BL1240607	護目鏡	Eye Guard	1
62	2120000210	孔塞	Plug	1
63	2130000170	油封	Oil Seal	1
64	4BL1240608	支架	Bracket	1
65	8MB04280711E	螺絲	Screw	2
66	8ME04281408A	螺絲	Screw	2
67	2130000167	油封座	Seal Guide	1
68	2130000168	油封	Gasket	2
69	8MC04280807D	螺絲	Screw	6
70	8MC04281407D	螺絲	Screw	4
71	2122000117	導油座	Cover	1
72	2122000116	調節螺樁	Adjusting Screw	1
73	2122000114	螺帽	Nut	1
74	2122000112	彈簧	Spring	1
75	2122000110	壓桿	Presser Bar	1

2. 軸襯及孔塞 BUSHING AND PLUG

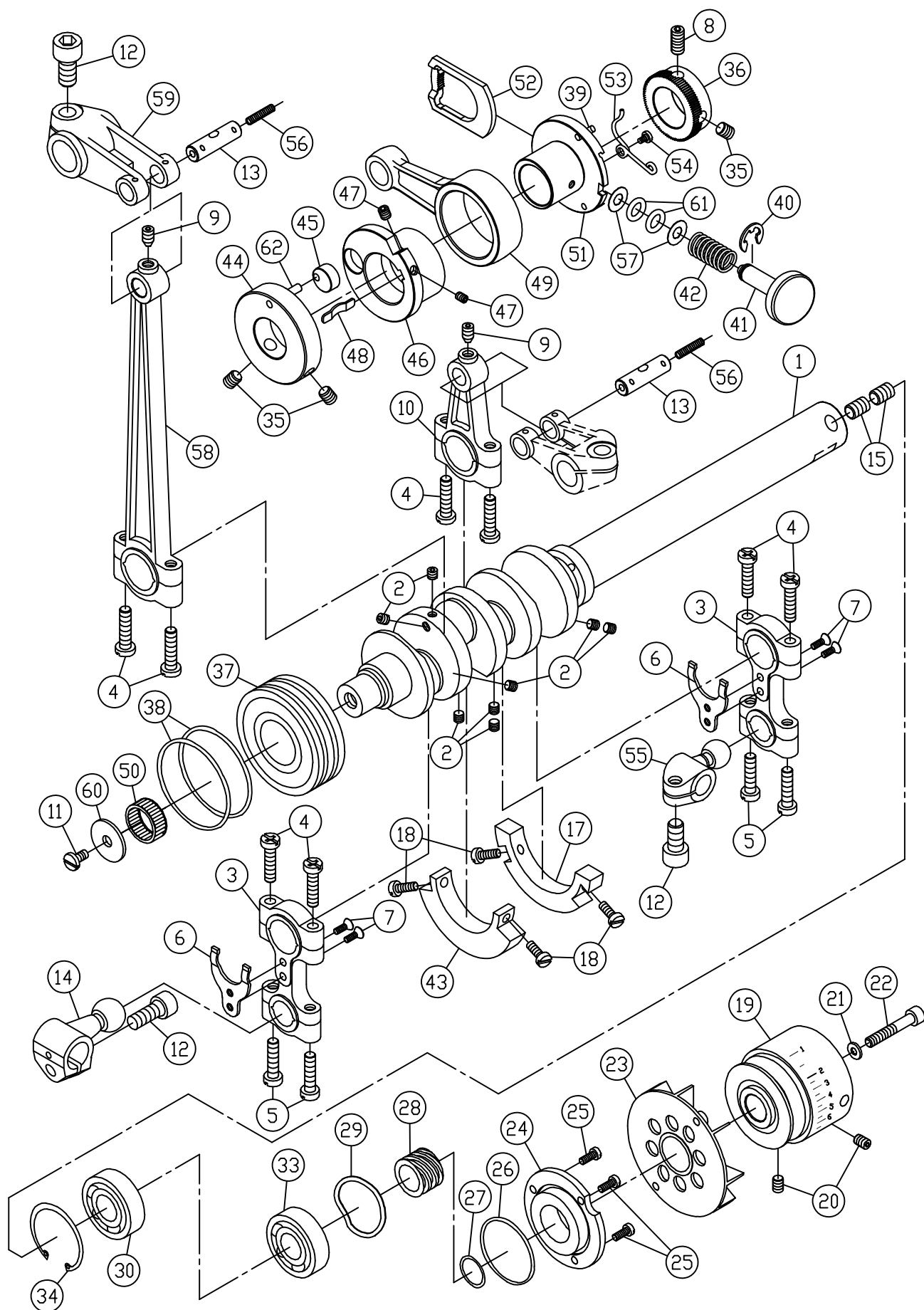


2. 軸襯及孔塞

Bushing And Plug

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000201	軸襯	Bushing	1
2	2130000202	軸襯	Bushing	1
3	2130000203	軸襯	Bushing	1
4	2130000204	軸襯	Bushing	1
5	2130000205	軸襯	Bushing	1
6	2130000206	軸襯	Bushing	3
7	21300002071	軸襯	Bushing	1
8	2120000204	軸襯	Bushing	2
9	2120000205	軸襯	Bushing	4
10	2122000109	軸襯	Bushing	1
11	2120000203	軸襯	Bushing	1
12	2120000212	軸襯	Bushing	4
13	2120000608	油環	O-Ring	1
14	2120000209	孔塞	Plug	1
15	240001031	孔塞	Plug	1
16	2122000106	軸襯	Bushing	1
17	2122000107	軸襯	Bushing	1
18	21200001121	孔塞	Plug	1

3. 主軸及嵌附零件 MAIN SHAFT COMPONENTS



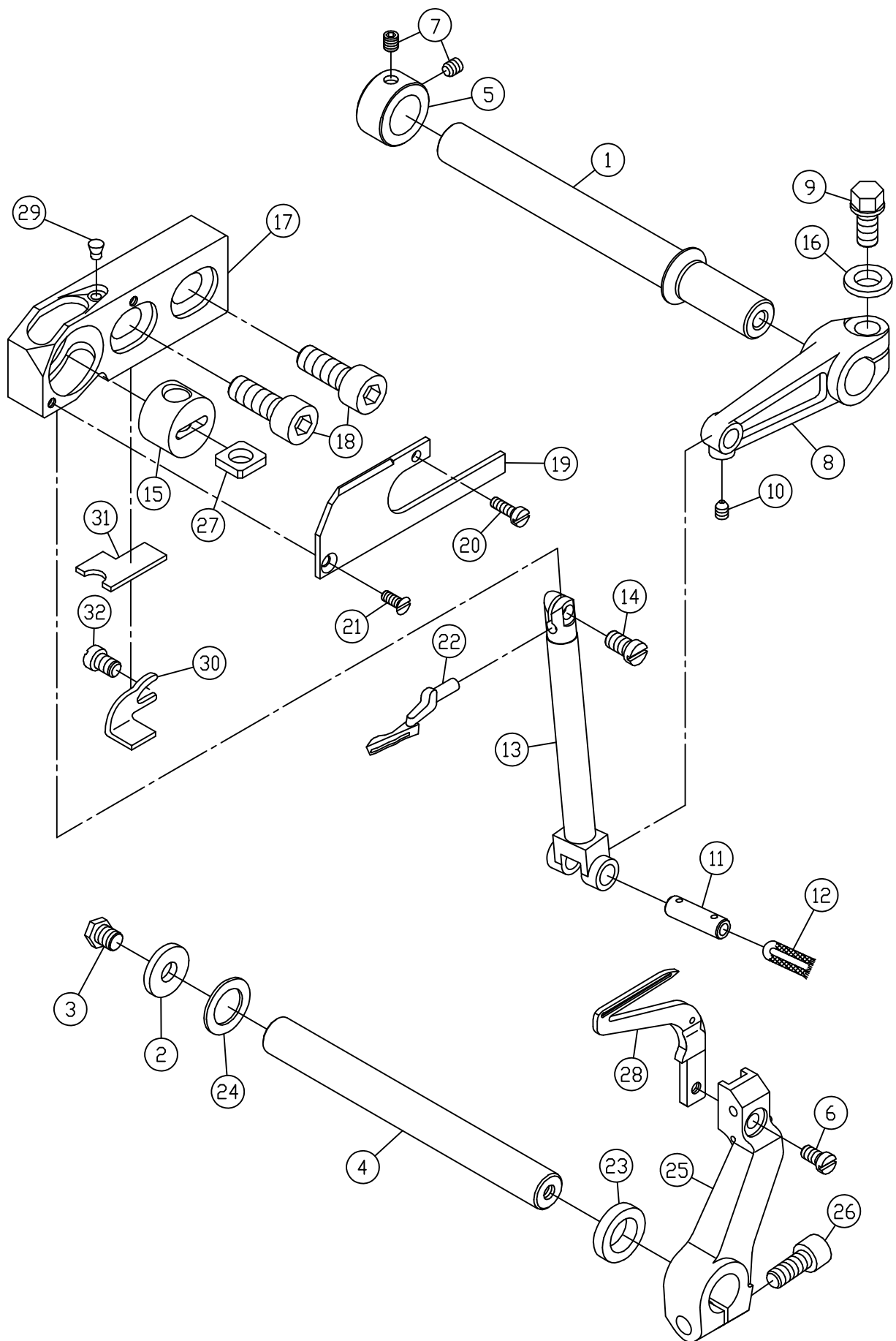
3. 主軸及嵌附零件

Main Shaft Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位 Amt.	用量 Req.
1	2130000301	主軸	Crankshafe	1
2	8MN85240300A	螺絲	Screw	8
3	2120000303	連桿	Looper Rod	2
4	8MB04281507B	螺絲	Screw	8
5	8MC04281407D	螺絲	Screw	4
6	2100000335	導軌	Guide	2
7	8MB03200505K	螺絲	Screw	4
8	8MN05321000A	螺絲	Screw	1
9	8MN04280600C	螺絲	Screw	2
10	2120000310	連桿	Upper Kniferod	1
11	8MB04280607D	螺絲	Screw	1
12	8MM06401210A	螺絲	Screw	3
13	2120000313	曲柄銷	Level Pin	2
14	2130000314	球頭曲柄	Crank	1
15	8MN06400500A	螺絲	Screw	2
17	2130000317	配重	Balance Weight	1
18	8MB03200806K	螺絲	Screw	4
19	2120000319	手輪	Pulley	1
20	8MN06400800A	螺絲	Screw	2
21	2200000910	墊圈	Washer	1
22	8MM06403510B	螺絲	Screw	1
23	2120000323	風扇	Fan	1
24	2120000324	封蓋	Thrust Holder	1
25	8MC04281007D	螺絲	Screw	3
26	21200003261	油環	O-Ring	1
27	21200003271	O形油環	O-Ring	1
28	2120000328	聚油環	Position Lock Ring	1
29	2100000316	波型墊圈	Waved Washer	1
30	90BB174012	滾珠軸承	Ball Bearing	1
33	90BB1740121	滾珠軸承	Ball Bearing	1
34	2120000334	扣環	Ring	1
35	8MN05320500E	螺絲	Screw	3
36	2130000336	離合齒輪	Ratchat Gear	1
37	90BB1535112	滾珠軸承	Ball Bearing	1
38	2120000338	油環	O-Ring	2
39	90SP7510	彈簧銷	Spring Pin	2
40	90ER060	E形扣環	E-Ring	1
41	2130000341	止動按鈕	Puch Botton	1
42	2130000342	彈簧	Spring	1
43	2130000343	配重	Balance Weight	1
44	2130000344	基準定位輪	Regulator	1
45	2120000345	導環	Feed Pin	1
46	2130000346	變距偏心輪	Eccentric	1
47	8MN03200400A	螺絲	Screw	2
48	2130000348	簧片	Spring	1
49	2130000349	連桿	Connection	1
50	90NB101310	滾針軸承	Needle Bearing	1
51	2130000351	偏心輪	Eccentric	1
52	2130000352	離合板	Pawl	1
53	2130000353	彈簧	Spring	1
54	2120000354	螺樁	Stud	1
55	2120000315	球頭曲柄	Crank	1
56	66800	油線	Oil Wick	2
57	2130000357	墊圈	Washer	2
58	2120000375	連桿	Needle Bar Rod	1
59	2130000376	曲柄	Level	1
60	2130000360	平墊圈	Washer	1
61	2130000362	O型環	O-Ring	2
62	90ST0310	銷	Pin	1

4. 上, 下結線鉤傳動機構

UPPER & LOWER LOOPER DRIVING MECHANISM



4. 上,下結線鉤傳動機構

Upper & Lower Looper Driving Mechanism

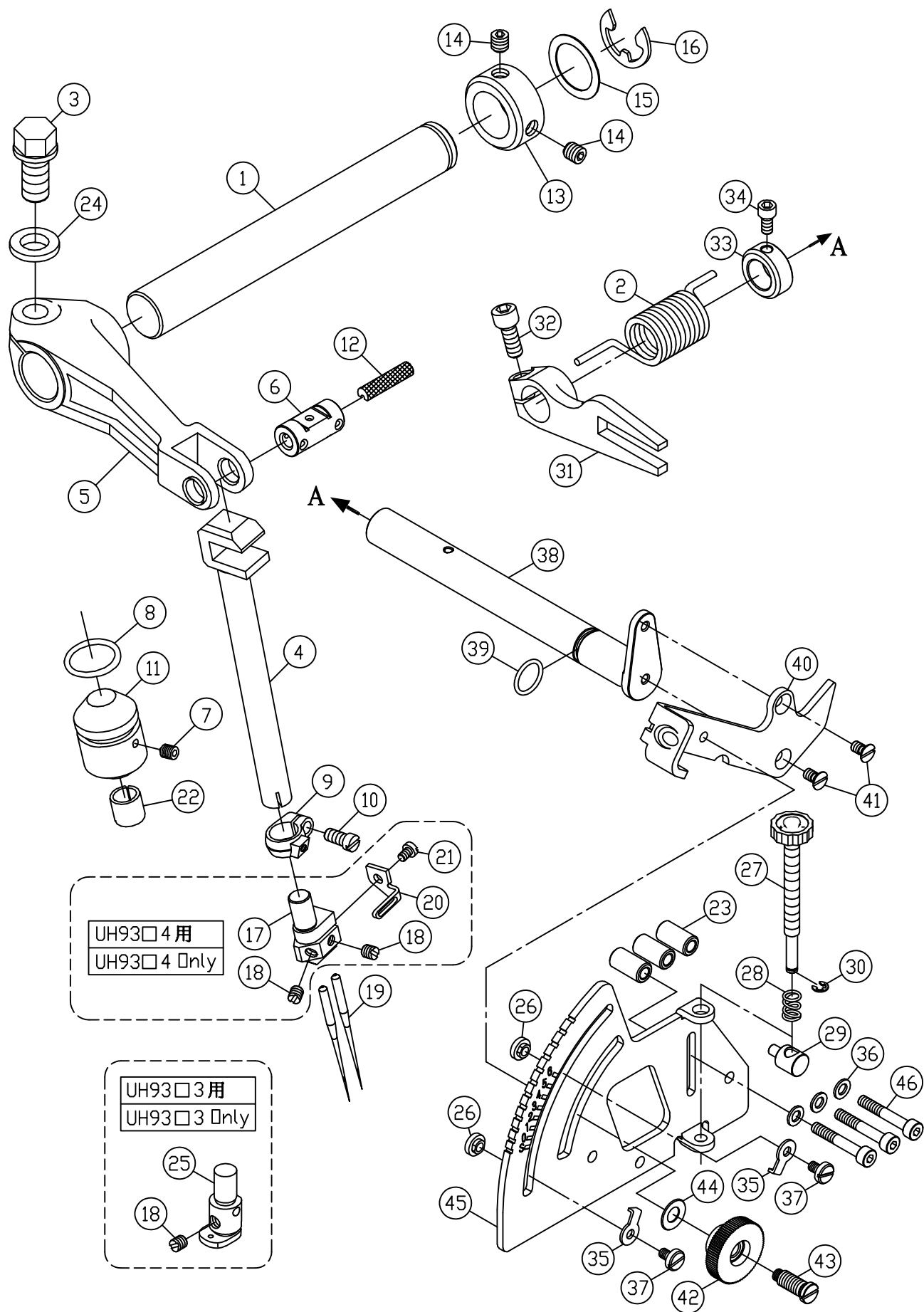
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000401	軸	Shaft	1
2	2120000402	止推墊圈	Washer	1
3	8MK05320808A	螺絲	Screw	1
4	2130000404	軸	Shaft	1
5	2120000405	變距隔環	Spacer	1
6	8MB85240806A	螺絲	Screw	1
7	8MN04280400A	螺絲	Screw	2
8	21200004081	曲柄	Lever	1
9	8MK06301408J	螺絲	Screw	1
10	8MN03200400C	螺絲	Screw	1
11	2120000411	曲柄銷	Pin	1
12	2120000412	羊毛氈	Felt	1
13	2130000413	上結線鉤座	Upper Looper Holder	1
14	8MB85240705A	螺絲	Screw	1
15	21200004151	擺動軸承	Upper Looper Holder Guide	1
16	2120000440	墊圈	Washer	1
17	2130000417	軸承座	Upper Looper Holder Base	1
18	8MM06401610A	螺絲	Screw	2
19	2130000419	封蓋	Cover	1
20	8MB75180805A	螺絲	Screw	1
21	8ME75180605A	螺絲	Screw	1
22	*****	上結線鉤	Upper Looper	1
23	2120050502	油封	Oil Seal	1
24	2120000424	止推墊圈	Washer	1
25	2130000425	擺動臂	Lower Looper Arm	1
26	8MM05321409A	螺絲	Screw	1
27	2120000443	羊毛氈	Felt	1
28	*****	下結線鉤	Lower Looper	1
29	2120000436	孔塞	Plug	1
30	2120000430	壓板	Cover	1
31	2120000431	羊毛氈	Felt	1
32	8MB03200406A	螺絲	Screw	1

***** 詳細資料請參照附件

***** is one of the gauge parts

6. 針棒傳動與上送壓腳提昇機構

NEEDLE BAR AND TOP PRESSER FOOT COMPONENTS



5. 針棒傳動與上送壓腳提昇機構

Needle Bar And Top Presser Foot Components

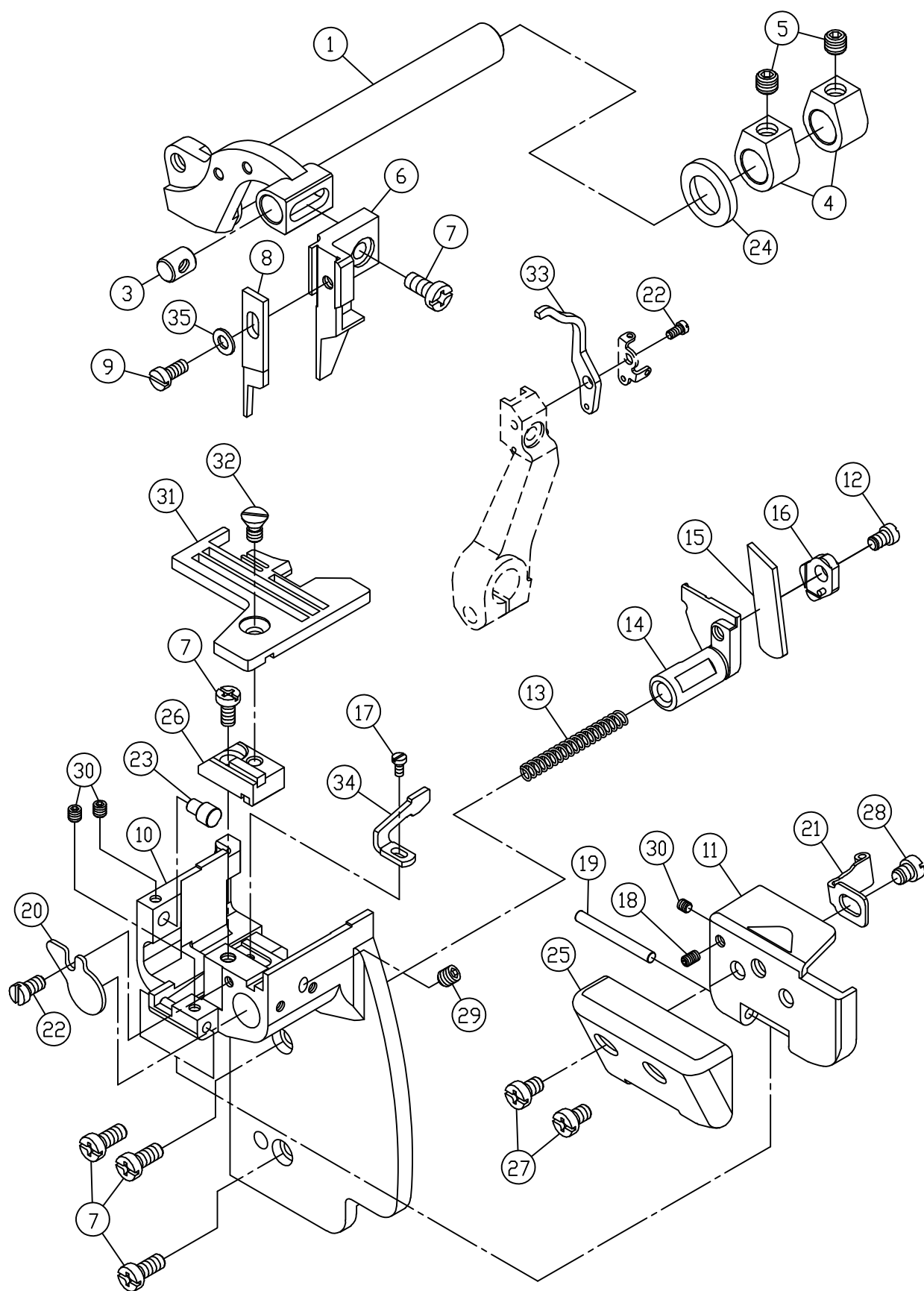
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000601	軸	Shaft	1
	2140000325	回復彈簧	Spring	1
3	8MK06301408J	螺絲	Screw	1
4	2120000627	針棒	Needle Bar	1
5	2120000625	針棒驅動臂	Lever	1
6	2120000626	連結銷	Pin	1
7	8MN04280500C	螺絲	Screw	1
8	21200006083	油環	O-Ring	1
9	2120000629	束圈	Clamp	1
10	8MB03200604A	螺絲	Screw	1
11	2121001504	軸襯	Bushing	1
12	2120000612	羊毛氈	Felt	1
13	2130000613	定位環	Collar	1
14	8MN03200300A	螺絲	Screw	2
15	2120000615	止推墊圈	Washer	1
16	90ER080	E形扣環	E-Ring	1
17	*****	針留	Needle Holder	
18	8SH32440300A	螺絲	Screw	1 (3) 2 (4)
19	*****	針	Needle	
20	2120040620	導線	Thread Guide	1
21	8MB02160304A	螺絲	Screw	1
22	2120000630	羊毛氈	Felt	1
23	2122000337	隔環	Spacer	3
24	2120000440	墊圈	Spring Washer	1
25	*****	針留	Needle Holder	
26	2100000648	螺帽	Nut	2
27	2120000949	調節螺樁	Adjusting Screw	1
28	2120000951	彈簧	Spring	1
29	2120000952	微調定位銷	Pin	1
30	90ER030	E形扣環	Ring	1
31	02122000320	變距滑軌	Differential Feed Roker	1
32	8MM06401410A	螺絲	Screw	1
33	2122000322	定位環	Collar	1
34	8MM06401210A	螺絲	Screw	1
35	2100000646	墊圈	Washer	2
36	2100000223	墊圈	Washer	3
37	8SC36400608A	螺絲	Screw	2
38	2140000328	樞軸	Shaft	1
39	2120000608	油環	O-Ring	1
40	2122000330	搬手	Lever	1
41	8ME04280507A	螺絲	Screw	2
42	2122000332	螺帽	Nut	1
43	8MB06301608Q	螺絲	Screw	1
44	2120000953	墊圈	Washer	1
45	2122000335	差動分度板	Blade Guide	1
46	8MM04282507B	螺絲	Screw	3

***** 詳細資料請參照附件

***** is one of the gauge parts

6. 上, 下刀修邊機構

UPPER AND LOWER KNIFE COMPONENTS



6. 上,下刀修邊機構

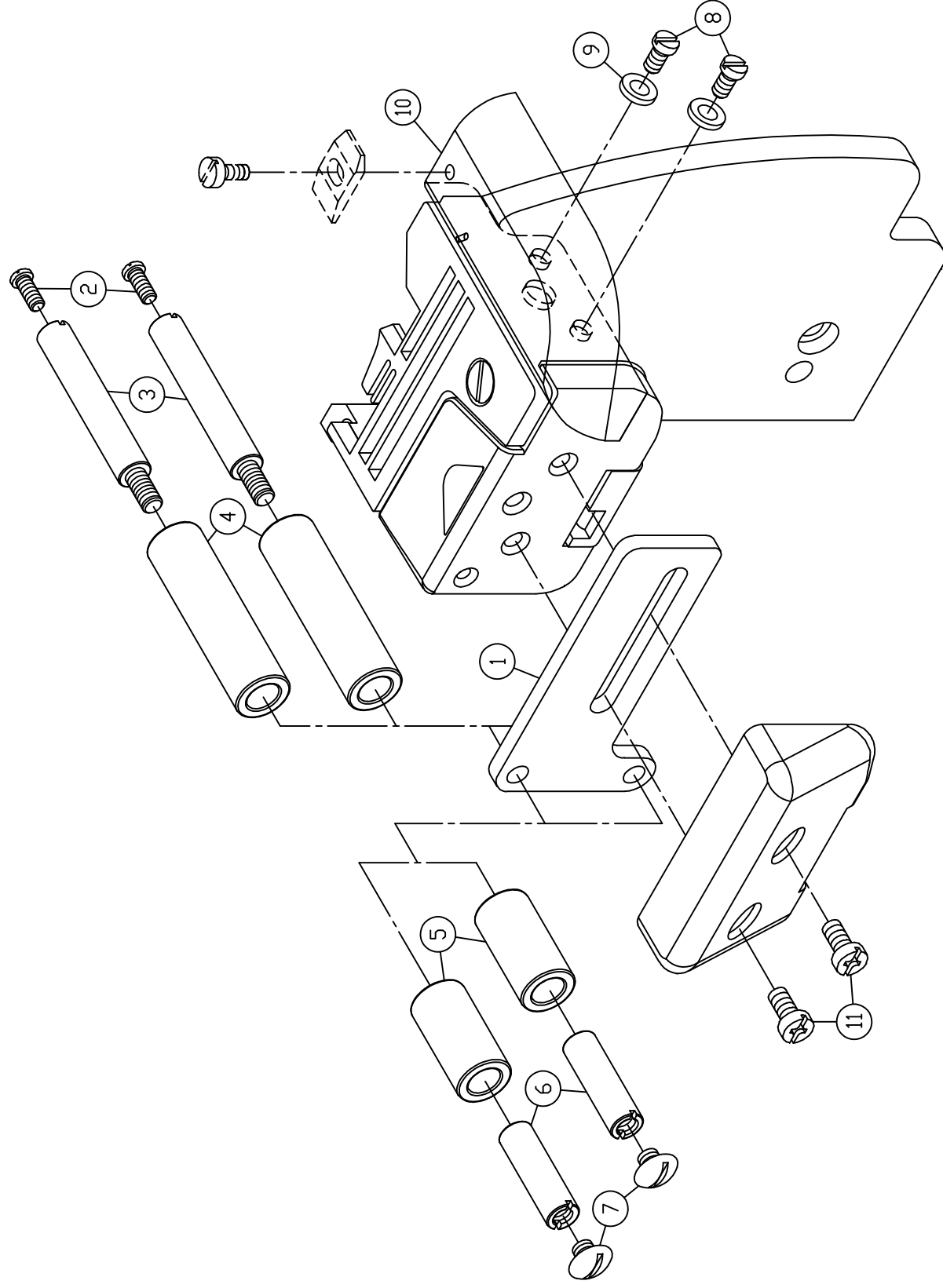
Upper And Lower Knife Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000701	上刀軸	Upper Knife Shaft	1
3	2120000703	固定銷	Pin	1
4	2120000704	定位環	Collar	2
5	8MN06400500A	螺絲	Screw	2
6	21200307061-1	上刀座	Upper Knife Clamp	1
7	8MC04280807D	螺絲	Screw	5
8	2120000708	上刀	Upper Knife	1
9	8MB85240806A	螺絲	Screw	1
10	2130000710	下刀座	Bracket	1
11	2130000711	側蓋	Cover	1
12	8MB04280807K	螺絲	Screw	1
13	2130000713	緊迫彈簧	Spring	1
14	2130000714	下刀架	Lower Knife Holder	1
15	*****	下刀	Lower Knife/Thick	1
16	2130000716	壓板	Lower Knife Clamp	1
17	8MB75180505A	螺絲	Screw	1
18	8MN03200500A	螺絲	Screw	1
19	2130000719	軸	Shaft	1
20	2130000720	封蓋	Plate	1
21	2130000721	鎖扣	Latch	1
22	8MB03200606A	螺絲	Screw	2
23	2130000723	止動軸	Shaft	1
24	2120050502	油封	Oil Seal	1
25	2130000725	護蓋	Feed Mechanish Cover	1
26	2130000726	針板座	Suppopt	1
27	8MC04280507D	螺絲	Screw	2
28	8MB04280407A	螺絲	Screw	1
29	8MN05320400A	螺絲	Screw	1
30	8MN03200300A	螺絲	Screw	3
31	*****	針板	Needle Plate	1
32	8MF04280807C	螺絲	Screw	1
33	*****	活動導針器	Traveling Needle Guide	1
34	*****	前導針器	Needle Guard (Front)	1
35	2100000223	墊圈	Washer	1

***** 詳細資料請參照附件

***** is one of the gauge parts

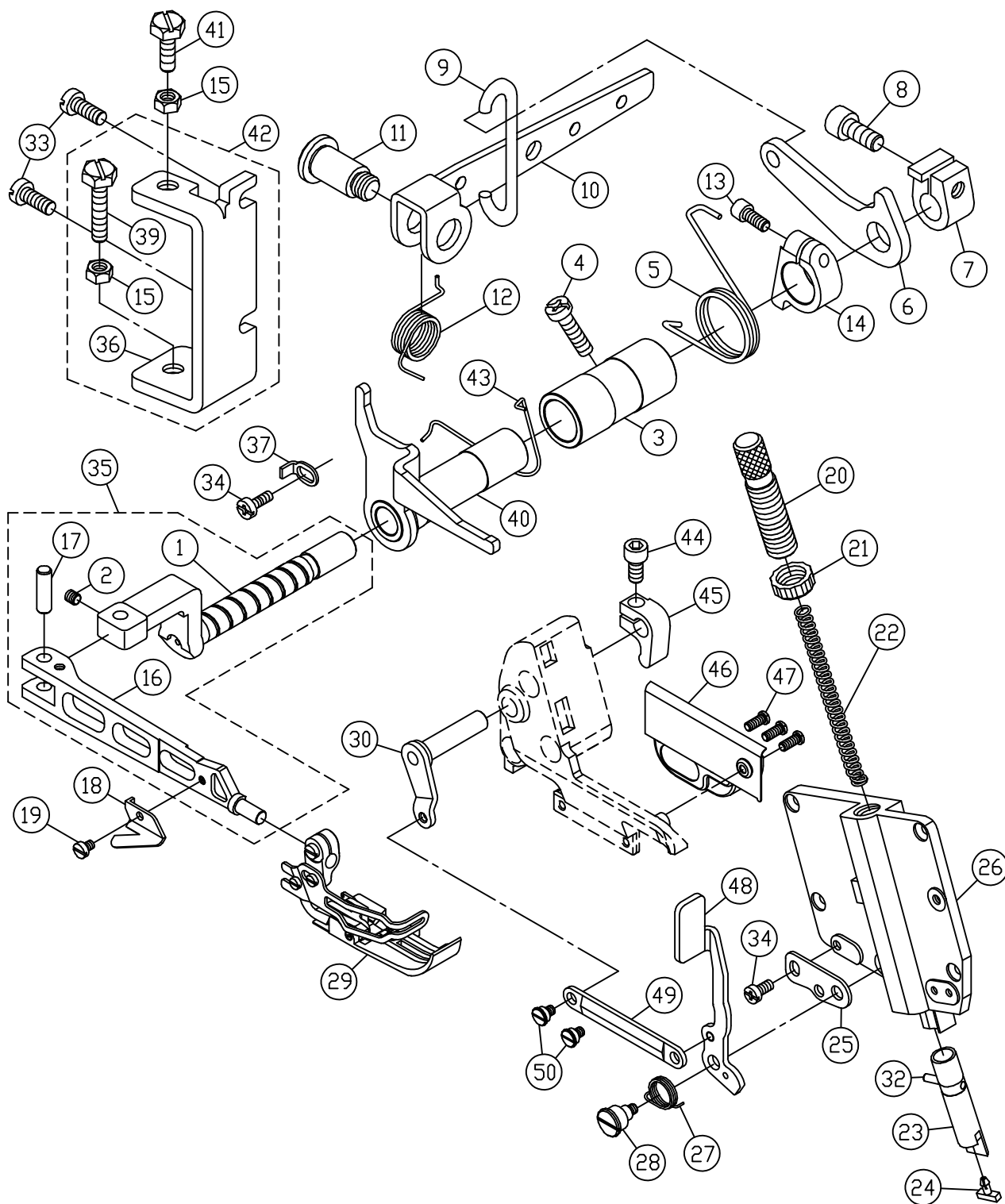
6-1 TR013 擴張滾輪組零件列表 PARTS LIST FOR TR013 ROLLER SET



6-1 TR013 擴張滾輪組零件列表 Parts List For TR013 Roller Set

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4TR0130101	支架	Bracket	1
2	8SC36400707D	螺絲	Screw	2
3	4TR0130103	右側軸	Shaft (R)	2
4	4TR0130104	右滾輪	Roller (R)	2
5	4TR0130105	左滾輪	Roller (L)	2
6	4TR0130106	左側軸	Shaft (L)	2
7	8SD36400508A	螺絲	Screw	2
8	8MB03200506K	螺絲	Screw	2
9	90PW030	墊圈	Washer	2
10	4TR01301101	前蓋	Front Cover	1
11	8MC04280807D	螺絲	Screw	2

7. 壓腳提昇機構 PRESSER FOOT COMPONENTS

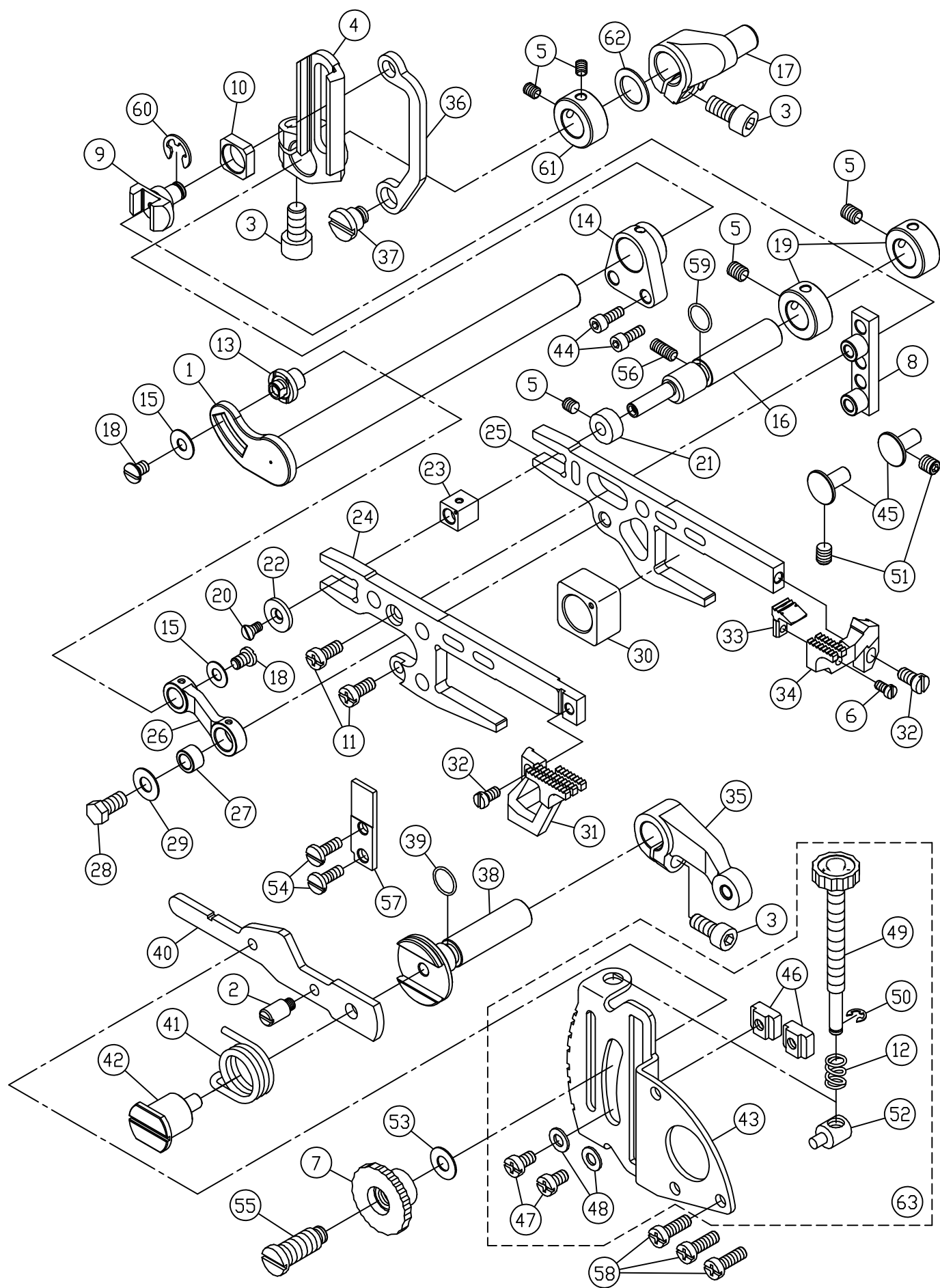


7. 壓腳提昇機構

Presser Foot Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000801	軸	Shaft	1
2	8MN04280400A	螺絲	Screw	1
3	21400003041	軸襯	Bushing	1
4	8MC04281607D	螺絲	Screw	1
5	2122000302	彈簧	Spring	1
6	2120000806	拉桿	Level	1
7	21200008071	定位環	Collar	1
8	8MM06301210A	螺絲	Screw	1
9	2120000809	掛鉤	Lifting Hook	1
10	2120000810	拉桿	Level	1
11	2120000811	螺樁	Stud	1
12	2120000812	回復彈簧	Spring	1
13	8MM05321409A	螺絲	Screw	1
14	2122000301	定位環	Collar	1
15	8MA05320408A	螺帽	Nut	2
16	2120000816	壓腳臂	Presser Arm	1
17	2100001004	樞銷	Pin	1
18	2120000818	割線刀	Chain Cutter	1
19	8MB03200406A	螺絲	Screw	1
20	2120000820	調節螺樁	Adjusting Screw	1
21	2120000821	螺帽	Nut	1
22	2120000822	彈簧	Spring	1
23	2120000823	壓桿	Presser Bar	1
24	2120000824	壓子	Plunger	1
25	2122000108	止動片	Stopper	1
26	2122000126	針棒側蓋	Side Cover	1
27	2120000827	彈簧	Spring	1
28	8MB04281412R	螺樁	Stud	1
29	*****	壓腳組	Presser Foot Asm.	
30	2122000130	連桿	Lever	1
32	90SP0316	彈簧銷	Spring Pin	1
33	8MC04280807D	螺絲	Screw	2
34	8MC04280607D	螺絲	Screw	2
35	212A0000816	壓腳臂組	Presser Arm Asm.	1
36	21200008361	限位片	Stopper	1
37	2122000307	擋片	Stopper	1
39	8MK05322710A	螺絲	Screw	1
40	21220003052	搬桿	Level	1
41	8MK05321408A	螺絲	Screw	1
42	212A00008371	調節螺樁組	Adjusting Screw Asm.	1
43	2122000306	彈簧	Spring	1
44	8MM05321209A	螺絲	Screw	1
45	2122000128	定位環	Collar	1
46	2122000113	擋板	Cover	1
47	8MB03200305A	螺絲	Screw	3
48	2122000111	搬手	Level	1
49	2122000131	連接桿	Link	1
50	8MB04280408G	螺絲	Screw	2
	*****	詳細資料請參照附件		
	*****	is one of the gauge parts		

8. 進給驅動機構 FEED MECHANISM COMPONENTS



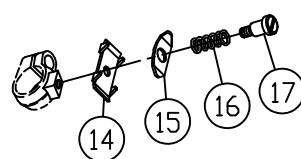
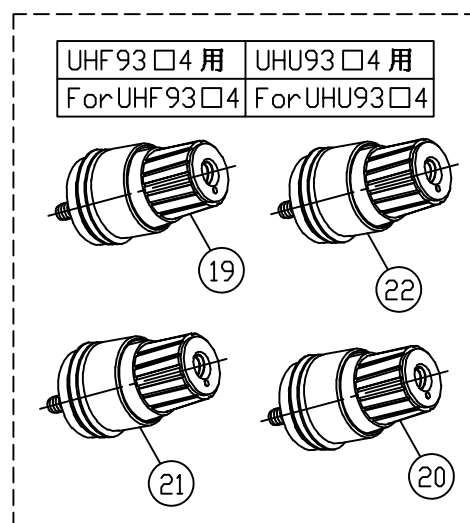
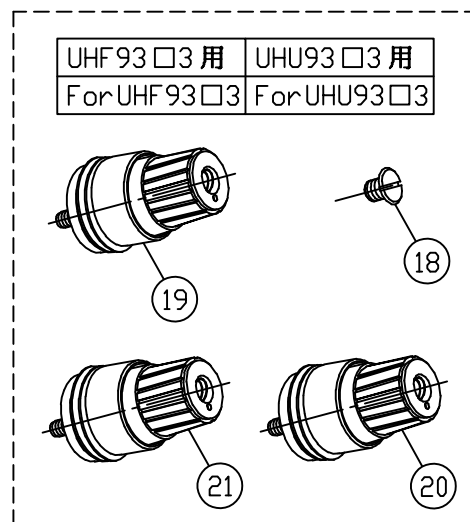
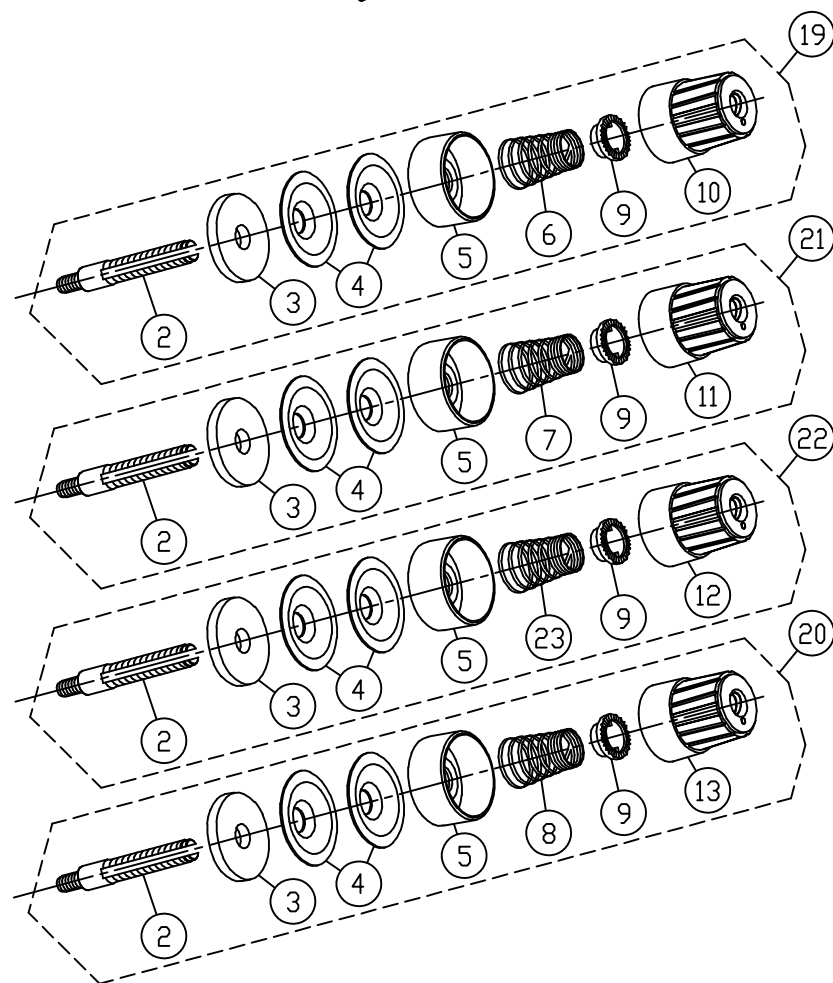
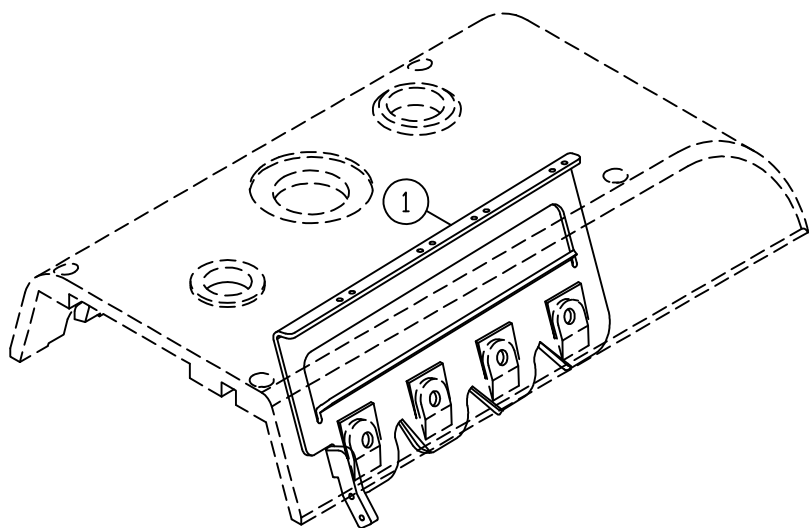
8. 進給驅動機構

Feed Mechanism Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位 Amt. Req.
1	2130000901	曲柄	1
2	2130000902	螺樁	1
3	8MM06401210A	螺絲	3
4	2130000904	變距滑軌	1
5	8MN04280400A	螺絲	5
6	8MC75180605A	螺絲	1
7	2120000954	螺帽	1
8	2130000908	導軌	1
9	2130000909	滑塊	1
10	2130000910	滑塊	1
11	8MC04281007D	螺絲	2
12	2120000951	彈簧	1
13	2130000913	變距連結銷	1
14	2130000914	固定座	1
15	2130000915	平墊圈	2
16	2130000916	懸臂軸	1
17	2130000917	曲柄	1
18	8MB04280607G	螺絲	2
19	2130000919	定位環	2
20	8ME03200606A	螺絲	1
21	2120000921	定位環	1
22	2130000967	平墊圈	1
23	2130000923	滑塊	1
24	2130000924	差動送布齒台架	1
25	2130000925	主動送布齒台架	1
26	2130000926	連桿	1
27	2130000927	隔環	1
28	8MK05201007G	螺絲	1
29	2130000929	平墊圈	1
30	2130000930	滑塊	1
31	*****	差動送布齒	1
32	8MB85240806A	螺絲	2
33	*****	輔助送布齒	1
34	*****	主送布齒	1
35	2130000935	拉桿	1
36	2130000936	吊桿	1
37	8MB05320711G	螺絲	1
38	2130000938	樞軸	1
39	90OR070	O形環	1
40	2130000940	搬手	1
41	2130000941	彈簧	1
42	2120000942	螺樁	1
43	2130000943	指示板	1
44	8MM04281207A	螺絲	2
45	2130000945	定位銷	2
46	2120000946	限位環	2
47	8MC04280607D	螺絲	2
48	2100000223	墊圈	2
49	2120000949	調節螺樁	1
50	90ER030	E形扣環	1
51	8MN04280600A	螺絲	2
52	2120000952	微調定位銷	1
53	2120000953	墊圈	1
54	8MB04280807A	螺絲	2
55	8MB06301608Q	螺絲	1
56	8MN04281000A	螺絲	1
57	2130000957	固定板	1
58	8MC04280807D	螺絲	3
59	90OR060	O形環	1
60	90ER050	E形扣環	1
61	2120000613	定位環	1
62	2120000615	止推墊圈	1
63	213A0000949	調節螺樁組	1

***** 詳細資料請參照附件
 ***** is one of the gauge parts

9. 縫線張力調節機構 (UHF9303/UHF9304/UHU9303/UHF9304 用)
 THREAD TENSION COMPONENTS (FOR UHF9303/UHF9304/UHU9303/UHU9304)

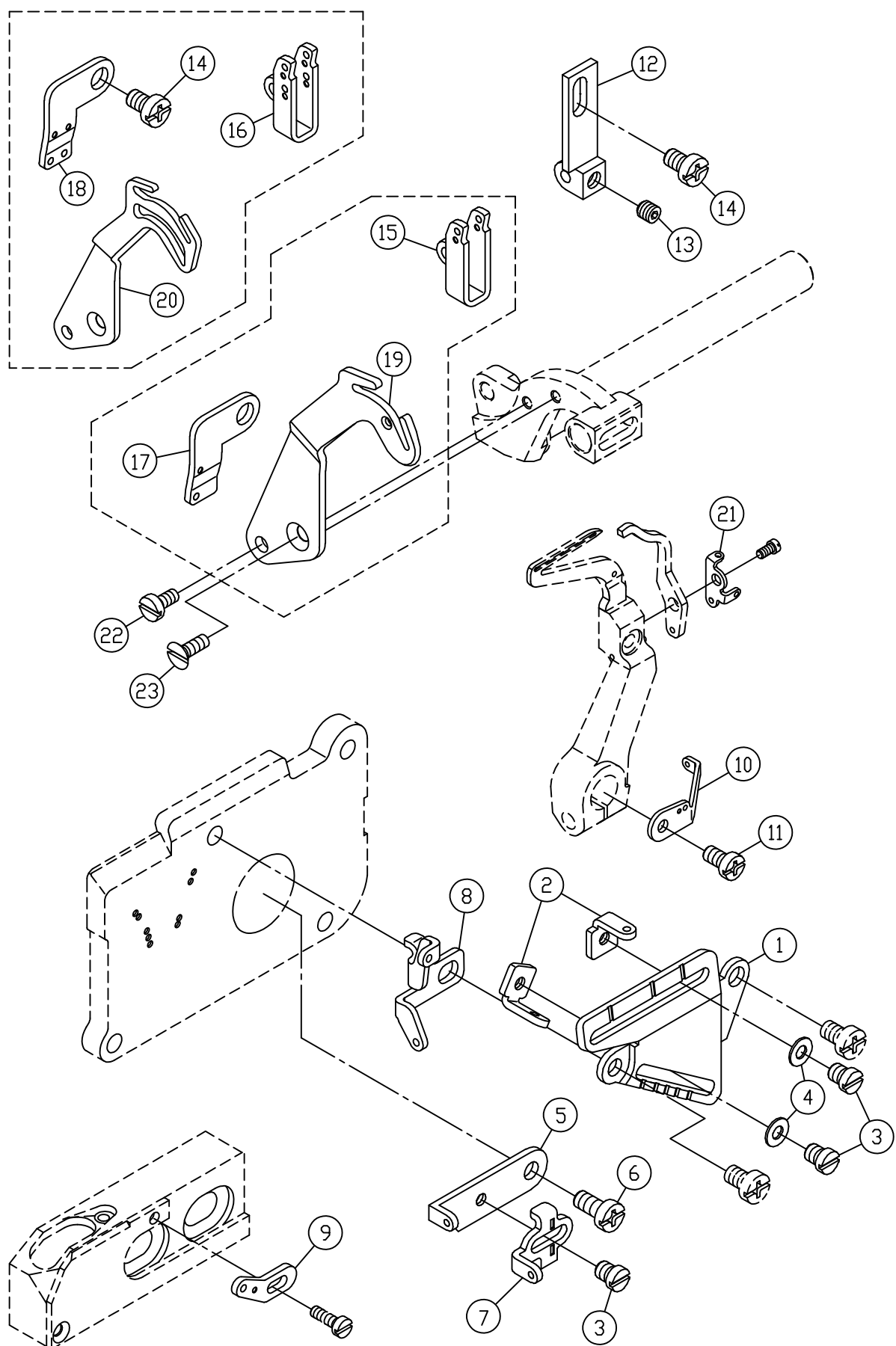


9. 縫線張力調節機構(UHF9303/UHF9304/UHU9303/UHU9304用)

Thread Tension Components(For UHF9303/UHU9303/UHU9303/UHU9304)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001059	導線板	Thread Guide Plate	1
2	2100001120	螺樁	Stud	3(3) 4(4)
3	2100001127	羊毛氈	Felt	3(3) 4(4)
4	2100001126	張力控制盤	Tension Disc	6(3) 8(4)
5	2100001125	彈簧座	Tension Spring Retainer	3(3) 4(4)
6	2100001132	錐型彈簧(藍)	Spring (Blue)	1(3、4)
7	2100041131	錐型彈簧(黃)	Spring (Yellow)	1(3、4)
8	2100001123	錐型彈簧(紅)	Spring (Red)	1(3、4)
9	2100001122	止滑齒輪	Thread Guide	3(3) 4(4)
10	2100001121	張力調整螺帽(藍)	Tension Nut (Blue)	1(3、4)
11	2100001121	張力調整螺帽(黃)	Tension Nut (Yellow)	1(3、4)
12	2100001121	張力調整螺帽(綠)	Tension Nut (Green)	1(4)
13	2100001121	張力調整螺帽(紅)	Tension Nut (Red)	1(3、4)
14	2120031045	穩線壓板	Tension Control Plate	1(3、4)
15	2120001047	穩線壓板	Tension Control Plate	1(3、4)
16	2120001048	彈簧	Spring	1(3、4)
17	2120001049	螺樁	Stud	1(3、4)
18	8SB44400608K	螺絲	Screw	1(3)
19	212A0001052	張力控制組(藍)	Tension Controlle Asm.	1(3、4)
20	212A0001055	張力控制組(紅)	Tension Controlle Asm.	1(3、4)
21	212A0001056	張力控制組(黃)	Tension Controlle Asm.	1(3、4)
22	212A0041054	張力控制組(綠)	Tension Controlle Asm.	1(4)
23	2100001124	錐型彈簧(綠)	Spring (Green)	1(4)

10. 導線揚線機構 THREAD GUIDE AND THREAD TAKEUP

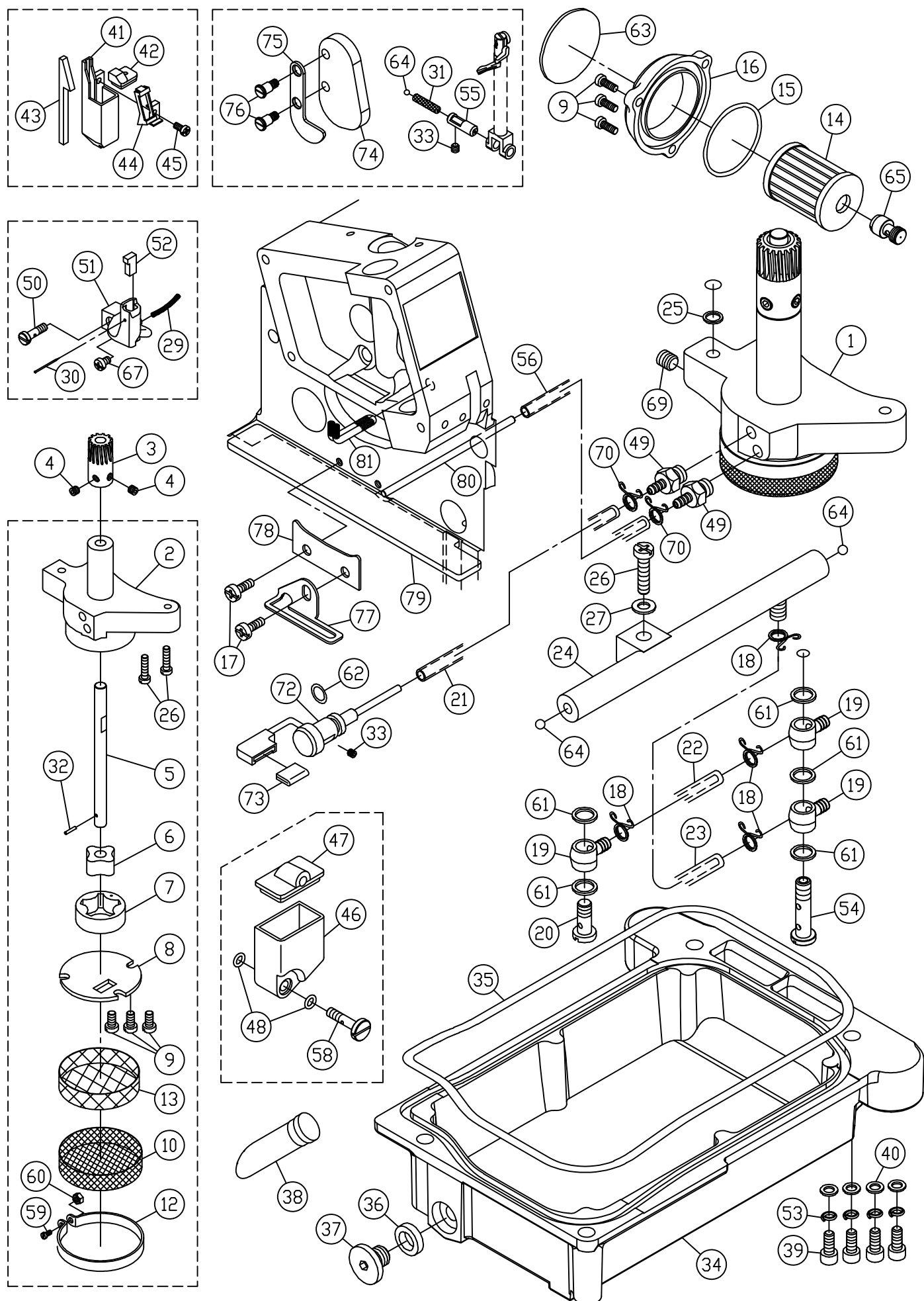


10. 導線揚線機構

Thread Guide And Thread Takeup

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001101	導線座	Bracket	1
2	2120001102	導線	Thread Guide	2
3	8MB03200406A	螺絲	Screw	3
4	90PW030	墊圈	Washer	2
5	2120001105	導線	Thread Guide	1
6	8MC04280807D	螺絲	Screw	1
7	2120001107	導線	Thread Guide	1
8	2130001108	導線	Thread Guide	1
9	2130001109	導線	Thread Guide	1
10	2130001110	導線	Thread Guide	1
11	8MC04280608D	螺絲	Screw	1
12	21200311121	導線座	Bracket	1
13	8MN04280400A	螺絲	Screw	1
14	8MC04280607D	螺絲	Screw	2
15	2120031115	導線	Thread Guide	1
16	2122000352	導線	Thread Guide	1
17	2120031117	導線	Thread Guide	1
18	2120041118	導線	Thread Guide	1
19	2122000316	揚線環	Thread Takeup	1
20	2122000317	揚線環	Thread Takeup	1
21	2130001121	導線	Thread Guide	1
22	8MB03200606A	螺絲	Screw	1
23	8ME03200706A	螺絲	Screw	1

11. 潤滑冷卻機構 LUBRICATION AND COOLING MECHANISM

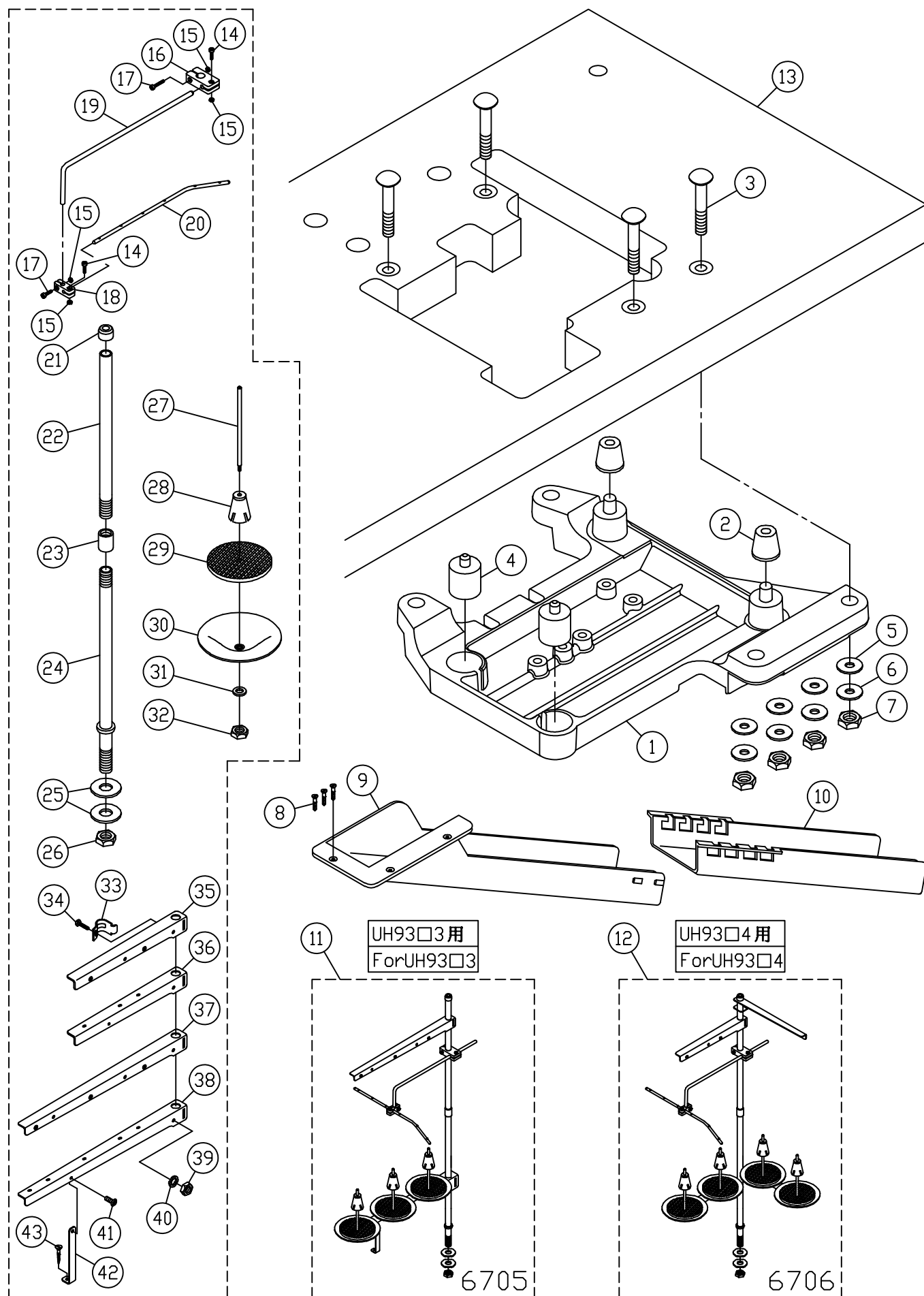


11. 潤滑冷卻機構

Lubrication And Cooling Mechanism

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	213A00012022	泵浦組	Pump Asm.	1
2	21300012022	泵浦座	Pump Seat	1
3	2120001203	蝸母	Worm Gear	1
4	8MN05320400A	螺絲	Screw	2
5	2120001205	軸	Shaft	1
6	2120001206	內轉子	Inside Rotor	1
7	2120001207	外轉子	Outside Rotor	1
8	2130001208	封蓋	Cover	1
9	8MC04280807D	螺絲	Screw	6
10	21300012101	濾網	Filter	1
12	2130001212	夾簧	Latch	1
13	21300012131	油網	Oil Grid	1
14	2100001521	紙質過濾器	Cartridge Filter	1
15	2200001313	O形油環	O-Ring	1
16	2200001311	封蓋	Cover	1
17	8MC04280607D	螺絲	Screw	2
18	2100001536	管夾	Snap Ring	4
19	2100001535	接頭	Oil Tube Joint	3
20	2120001220	迴路螺絲	Screw	1
21	2130001221	油管	Oil Tube	1
22	2130001222	油管	Oil Tube	1
23	2130001223	油管	Oil Tube	1
24	2130001224	分油管	Oil Distributor	1
25	90OR060	O形環	O-Ring	1
26	8MC04281607D	螺絲	Screw	3
27	2100000223	墊圈	Washer	1
29	66800	油線	Oil Wick	1
30	2120001253	大頭針	Pin	1
31	2120000612	羊毛氈	Felt	1
32	90SP0210	彈簧銷	Spring Pin	1
33	8MN04280400A	螺絲	Screw	2
34	2130001234	油盤	Oil Reservoir	1
35	2130001235	油封	Gasket	1
36	2100000244	油封	Gasket	1
37	8SM95281017A	螺樁	Stud	1
38	2130001238	油面鏡	Oil Sight Window	1
39	8MM05321209A	螺絲	Screw	4
40	2120001240	墊圈	Washer	4
41	2130001241	油壺	Silicone Oil Reservoir (Upper)	1
42	2120001242	砂油壺蓋	Cover	1
43	2120001243	羊毛氈	Felt	1
44	2120001244	護蓋	Feed Mechanish Cover	1
45	8MC04281007D	螺絲	Screw	1
46	2130001246	油壺	Silicone Oil Reservoir (Lower)	1
47	2130001247	油壺蓋	Cover	1
48	90OR040	O形環	O-Ring	2
49	2130001249	油嘴	Oil Tube Joint	2
50	2130001250	迴路螺樁	Stud	1
51	2130001251	針冷卻器	Needle Thread Lubricator	1
52	2130001252	羊毛氈	Felt	1
53	90SW050	彈簧墊圈	Spring Washer	4
54	2130001254	迴路螺樁	Stud	1
55	2120001255	黃銅管	Oil Tube	1
56	2122000427	油管	Oil Tube	1
58	2130001258	螺絲	Screw	1
59	8MM03200806A	螺絲	Screw	1
60	8MA03200306A	螺帽	Nut	1
61	2100001534	墊圈	Washer	5
62	90OR070	O形環	O-Ring	1
63	66453-6	安全指示貼紙	Name Plate	1
64	2120001264	孔塞	Plug	3
65	2130001265	油嘴	Oil Tube Joint	1
67	8MC04280507D	螺絲	Screw	1
69	8MN06400800A	螺絲	Screw	1
70	2122000449	夾簧	Snap Ring	2
72	2122000428	聚油環	Felt Housing	1
73	2120001270	羊毛氈	Felt	1
74	2122000436	羊毛氈	Felt	1
75	2122000437	定位片	Spacer	1
76	8MB04281007G	螺絲	Screw	2
77	2122000441	定位片	Spacer	1
78	2122000440	擋片	Cover	1
79	2122000439	羊毛氈	Felt	1
80	2122000434	油管	Oil Tube	1
81	2122000435	羊毛氈	Felt	1

12. 半沈式車板装置 PARTS FOR SEMI-SUBMERGED INSTALLATION

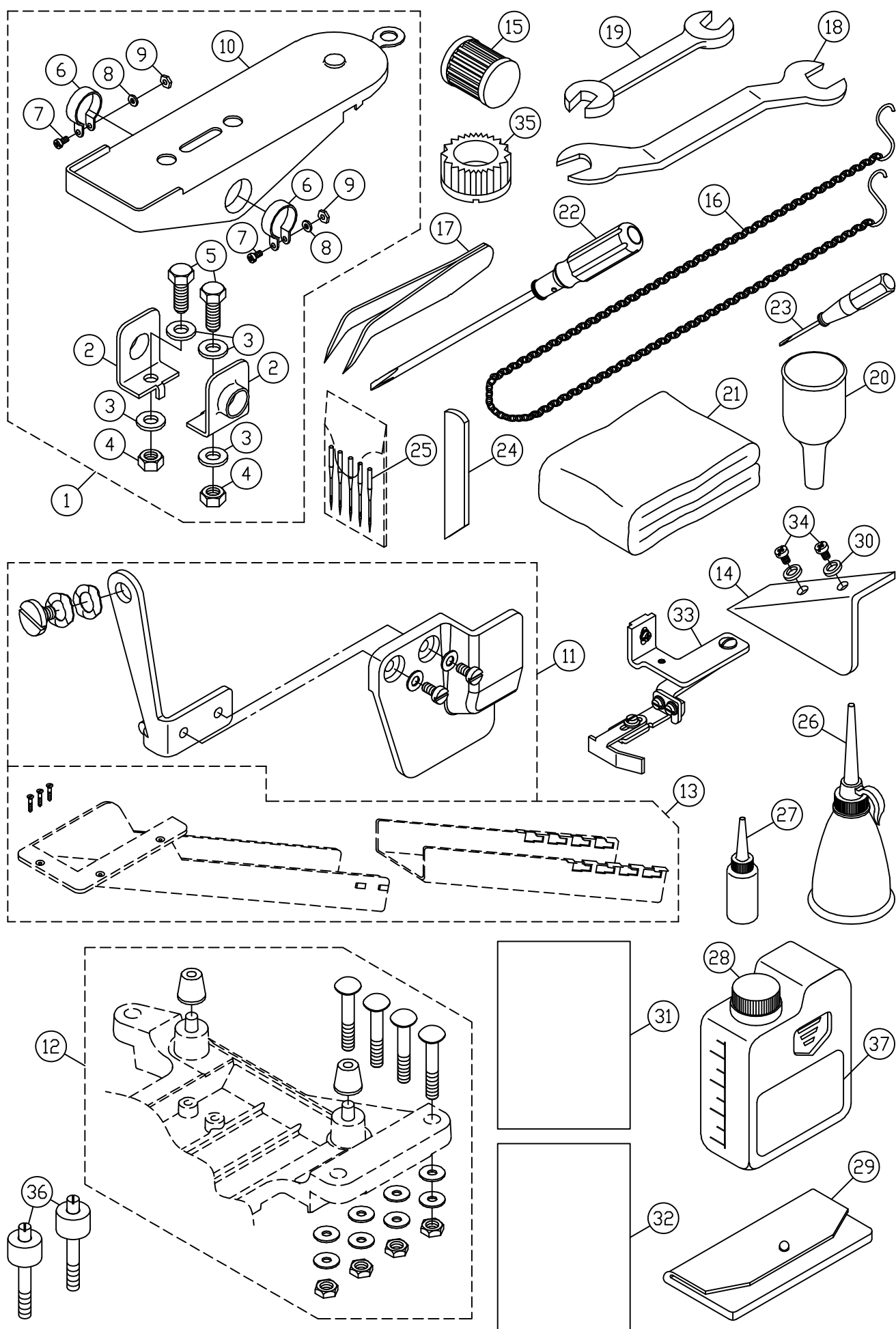


12. 半沉式車板裝置

Parts For Semi-Submerged Installation

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	66921	托底板	Frame Support Plate	1
2	66941	防震墊	Rubber	2
3	66956	懸吊螺樁	Stud	4
4	66947	防震墊	Rubber	2
5	90PW100	墊圈	Washer	4
6	90PW1001	墊圈	Washer	4
7	8MA10800714A	螺帽	Nut	4
8	8WF03131706A	木螺絲	Wood Screw	3
9	66820-1	上導布屑	Waste Chute	1
10	66820-2	下導布屑	Waste Chute	1
11	66705	3線線架組	Thread Stand Asm.	1
12	66706	4線線架組	Thread Stand Asm.	1
13	66814-4	U3車板半沉式	Table	1
14	667058	螺絲	Screw	2
15	667059	螺帽	Nut	4
16	667057	接頭	Joint	1
17	6670510	螺絲	Screw	2
18	6670512	接頭	Joint	1
19	6670511	旋臂	Arm	1
20	6670513	導線桿	Thread Guide	1
21	667051	柱帽	Rod Cup	1
22	667052	上柱	Upper Thread Stand Rod	1
23	667053	接頭	Joint	1
24	667054	下柱	Lower Thread Stand Rod	1
25	667055	墊圈	Washer	2
26	667056	螺帽	Nut	1
27	6670515	線盤軸	Spool Pin	1
28	6670516	定心錐	Spool Retaining Fig	1
29	6670517	緩衝墊	Seat	1
30	6670518	線盤	Spool Tray	1
31	6670519	彈簧墊圈	Spring Washer	1
32	6670520	螺帽	Nut	1
33	6670523	夾板	Clamp	1
34	6670524	螺絲	Screw	1
35	6670531	導線	Thread Guide	2(4)
36	667061	線盤座	Spool Set Bracket	2(4)
37	6670521	導線臂	Thread Guide	1(3)
38	6670522	線盤座	Thread Guide	1(3)
39	6670526	螺帽	Nut	1
40	6670525	彈簧墊圈	Spring Washer	1
41	6670528	螺絲	Screw	1(3)
42	6670527	撐桿	Support Rod	1(3)
43	6670530	木螺絲	Wood Screw	1(3)

13. 備品 工具及隨車附件 ACCESSORIES



13. 備品 工具及隨車附件

Accessories

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	66700	踏板組	Pedal Set	1
2	667002	樞軸	Bearing	2
3	667003	墊圈	Washer	4
4	667004	螺帽	Nut	2
5	667005	螺絲	Screw	2
6	667006	扣環	Snap Ring	2
7	667007	螺絲	Screw	2
8	667008	墊圈	Washer	2
9	667009	螺帽	Nut	2
10	667001	踏板	Pedal	1
11	212A0000161	護目鏡組	See Page II	1
12	*****	托底板	See Page Installation	1
13	66820	半沉式導布屑組	See Page Installation	1
14	2120000199	護蓋	Feed Mechanish Cover	1
15	2100001521	紙質過濾器	Cartridge Filter	1
16	66695	鍊條組	Chain	1
17	66690	鑷子	Tweezers	1
18	66625	開口扳手12*14MM	Wrench	1
19	66613	開口扳手	Wrench	1
20	66722	漏斗	Oil Funnel	1
21	66845-2	防塵罩	Cover	1
22	66671	木柄一字起子	Screwdriver	1
23	66667	小平口起子	Screwdriver	1
24	***	下刀	Lower Knife	1
25	***	針	Needle	1
26	66721	油壺	Container	1
27	66720	油壺	Oiler	1
28	66715	針車油	Oil Container	1
29	66831	工具袋	Accessories Bag	1
30	2100000223	墊圈	Washer	2
31	6UH9300-2	使用說明書	Instruction Manual	1
32	6UH9300-1	零件冊	Parts List	1
33	/EG006	導邊器組	Edge Guide Set	1
34	8MC04280608D	螺絲	Screw	2
35	66685	油鏡裝配工具	Oil Sight Window Wrench	1
36	4TR0130102	螺樁	Stud	2
37	66453-9	油罐貼紙	Label	1

*** 詳細資料請參照附件

*** is one of the gauge parts

***** 資料參照 半沉式車板裝置

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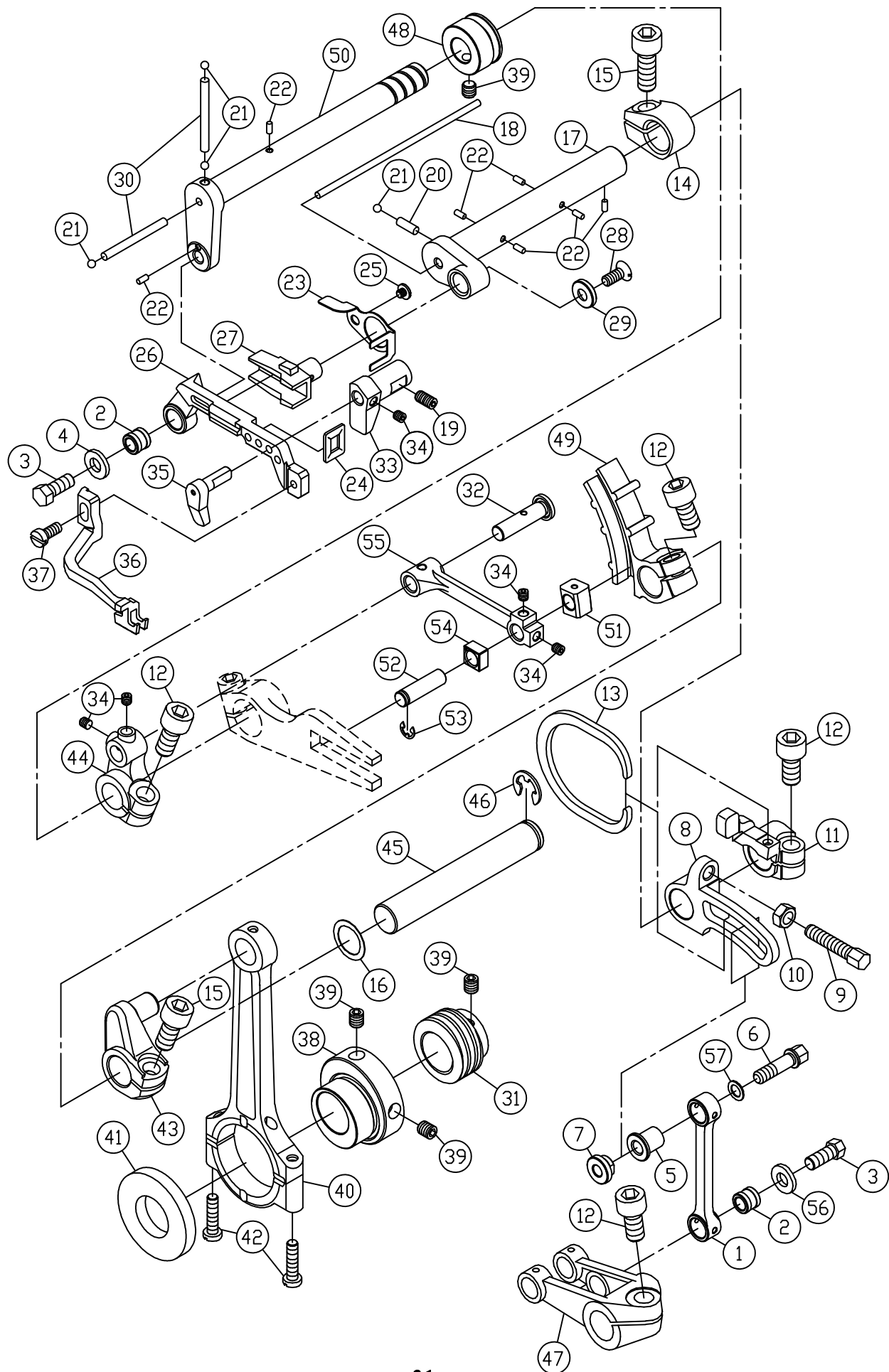
14. 上載式車板裝置

Parts For Table Top Type Installation

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	4TR0130102	螺樁	Stud	2
2	66941	防震墊	Rubber	2
3	66453-3	安全指示貼紙	Name Plate	1
4	66947	防震墊	Rubber	2
5	90PW100	墊圈	Washer	2
6	90PW1001	墊圈	Washer	2
7	8MA10800714A	螺帽	Nut	2
8	8WF03131706A	木螺絲	Wood Screw	3
9	66820-1	上導布屑	Waste Chute	1
10	66820-2	下導布屑	Waste Chute	1
11	66705	3線線架組	Thread Stand Asm.	1
12	66706	4線線架組	Thread Stand Asm.	1
13	66814-6	U3車板上載式	Table	1
14	667058	螺絲	Screw	2
15	667059	螺帽	Nut	4
16	667057	接頭	Joint	1
17	6670510	螺絲	Screw	2
18	6670512	接頭	Joint	1
19	6670511	旋臂	Arm	1
20	6670513	導線桿	Thread Guide	1
21	667051	柱帽	Rod Cup	1
22	667052	上柱	Upper Thread Stand Rod	1
23	667053	接頭	Joint	1
24	667054	下柱	Lower Thread Stand Rod	1
25	667055	墊圈	Washer	2
26	667056	螺帽	Nut	1
27	6670515	線盤軸	Spool Pin	1
28	6670516	定心錐	Spool Retaining Fig	1
29	6670517	緩衝墊	Seat	1
30	6670518	線盤	Spool Tray	1
31	6670519	彈簧墊圈	Spring Washer	1
32	6670520	螺帽	Nut	1
33	6670523	夾板	Clamp	1
34	6670524	螺絲	Screw	1
35	6670531	導線	Thread Guide	2(4)
36	667061	線盤座	Spool Set Bracket	2(4)
37	6670521	導線臂	Thread Guide	1(3)
38	6670522	線盤座	Thread Guide	1(3)
39	6670526	螺帽	Nut	1
40	6670525	彈簧墊圈	Spring Washer	1
41	6670528	螺絲	Screw	1(3)
42	6670527	撐桿	Support Rod	1(3)
43	6670530	木螺絲	Wood Screw	1(3)
44	8MC05321209D	螺絲	Screw	3
45	2120000137	孔塞	Plug	1
46	4TR0130116	皮帶護蓋	Belt Cover	1

15. 上送布齒進給驅動機構

TOP FEED DOG FEED MECHANISM COMPONENTS

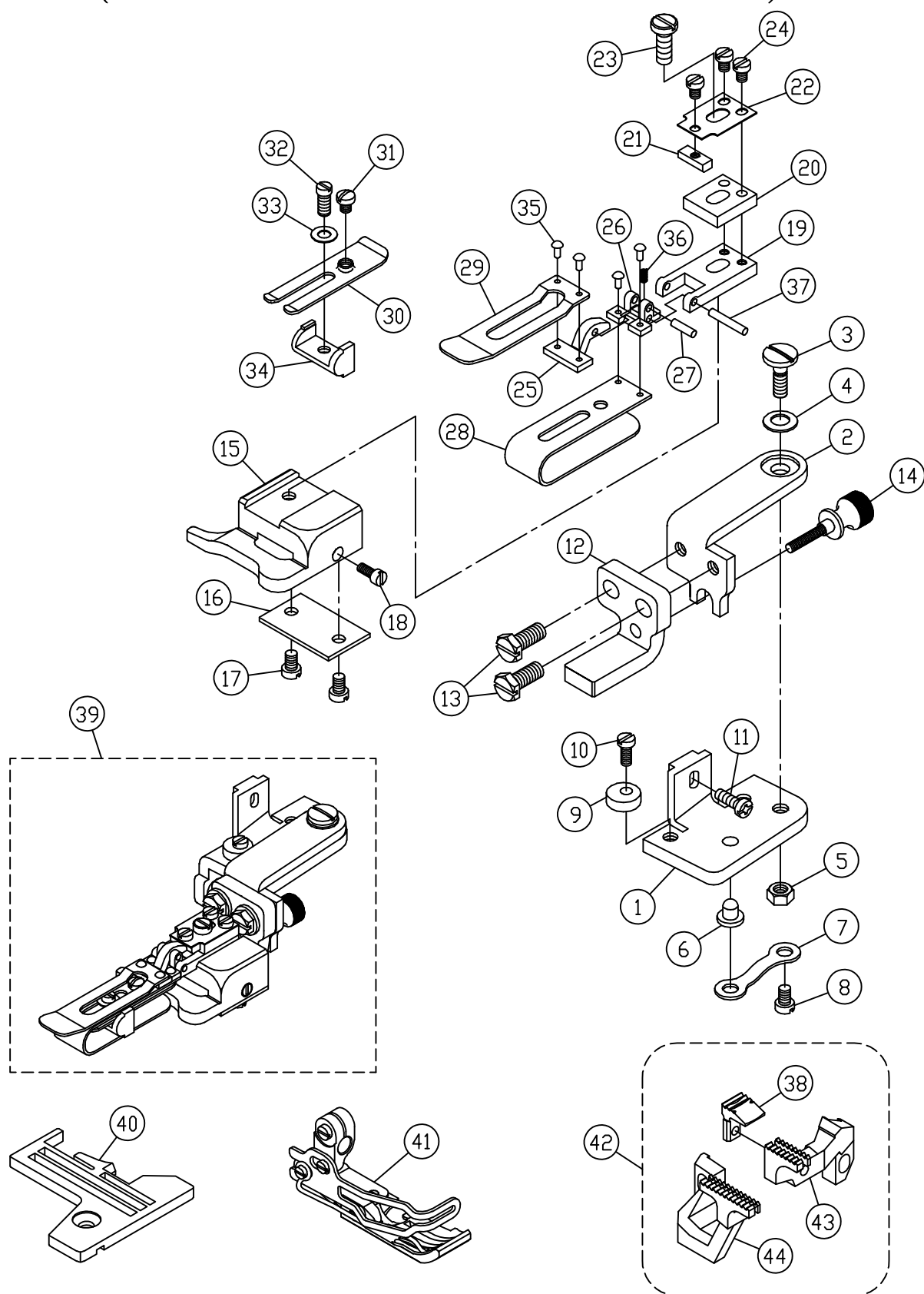


15. 上送布齒進給驅動機構

Top Feed Dog Feed Mechanism Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位 Amt.	用量 Req.
1	2122000201	連桿	Upper Kniferod	1
2	2120000526	隔環	Bushing	2
3	8MK05201307G	螺絲	Screw	2
4	2120000527	平墊圈	Washer	1
5	2122000205	隔環	Bushing	1
6	8MK05201808A	螺絲	Screw	1
7	2122000207	定位環	Collar	1
8	2122000208	曲柄	Crank	1
9	8MK06402306G	螺絲	Screw	1
10	8MA06400408A	螺帽	Nut	1
11	2122000211	定位環	Collar	1
12	8MM06401210A	螺絲	Screw	4
13	2122000213	C形扣環	C-Ring	1
14	21220002141	定位環	Collar	1
15	8MM06401410A	螺絲	Screw	2
16	2120000615	止推墊圈	Washer	1
17	2140000217	曲柄	Crank	1
18	66800	油線	Oil Wick	1
19	8MN05321000A	螺絲	Screw	1
20	66801-2	油線	Oil Wick	1
21	2100001404	孔塞	Plug	4
22	66801	油線	Oil Wick	7
23	2122000223	簧片	Spring	1
24	2122000224	油封	Oil Seal	1
25	8MB03200306A	螺絲	Screw	1
26	2122000226	上送布齒台架	Top Feed Bar	1
27	2122000227	支撐臂	Pin	1
28	8MQ04280808A	螺絲	Screw	1
29	2122000229	墊圈	Washer	1
30	66801-1	油線	Oil Wick	2
31	2140000231	蝸桿	Worm	1
32	2122000232	曲柄銷	Pin	1
33	21220002331	導軌	Guide	1
34	8MN04280400A	螺絲	Screw	5
35	21220002351	導軌	Guide	1
36	*****	上送布齒	Top Feed Dog	1
37	8MB85240806A	螺絲	Screw	1
38	2140000238	偏心輪	Eccentric	1
39	8MN05320500E	螺絲	Screw	4
40	2122000240	連桿	Upper Kniferod	1
41	2140000241	墊片	Spacer	1
42	8MC04281807D	螺絲	Screw	2
43	2140000243	曲柄	Crank	1
44	2122000244	曲柄	Crank	1
45	2140000245	軸	Shaft	1
46	90ER080	E形扣環	E-Ring	1
47	2140000247	曲柄	Crank	1
48	2122000248	定位環	Collar	1
49	2122000249	變距滑軌	Differential Feed Roker	1
50	2122000250	曲軸	Crankshaft	1
51	2122000251	滑塊	Block	1
52	2122000252	曲柄銷	Pin	1
53	90ER040	E形扣環	E-Ring	1
54	2122000254	滑塊	Block	1
55	2122000255	曲柄	Crank	1
56	2120000527	平墊圈	Washer	1
57	2120000724	墊圈	Washer	1
***** 詳細資料請參照附件				
***** is one of the gauge parts				

BH003 盲縫導模 BLIND HEMMING
FOR(UH9013F/UHD9013F/UH9313/UHD9313/UHF9313/UHU9313)



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UHF9313-032-L05		5213TP0032	5214PF4001	5213FD0032	5213DF0032	5213AF0243

BH003 盲縫導模 Blind Hemming

FOR (UH9013F/UHD9013F/UH9313/UHD9313/UHF9313/UHU9313)

序號	物料編號	名	稱	單位用量	
Ref. No.	Parts.No.	Description		Amt. Req.	
1	4BH0030101	承座	Bracket	1	
2	4BH0020102	活動臂	Arm	1	
3	8SC44401109E	樞銷螺栓	Screw	1	
4	4BH0020104	波形墊圈	Washer	1	
5	8SA44400307A	螺帽	Nut	1	
6	4BH0020106	定位銷	Pin	1	
7	4BH0020107	簧片	Spring	1	
8	8SC32440406A	螺絲	Screw	1	
9	4BH0020109	定位凸輪	Cam	1	
10	8SB32440705A	螺絲	Screw	1	
11	8MC04281207D	螺絲	Screw	1	
12	4BH0020112	導軌	Guide	1	
13	8SK44400907D	螺絲	Screw	2	
14	4BH0020114	調整螺樁	Stud	1	
15	4BH0030115	捲飯舌	Glota Guide	1	
16	4BH0030116	托底板	Plate	1	
17	8SB32440505A	螺絲	Screw	2	
18	8SB24560504A	固定螺絲	Screw	1	
19	4BH0020119	固定座	Hing Seat	1	
20	4BH0020120	墊片	Spacer	1	
21	4BH0020121	鎖扣塊	Stopper	1	
22	4BH0020122	簧片	Spring	1	
23	8SC36401307D	螺絲	Screw	1	
24	8SB24560604B	螺絲	Screw	3	
25	4BH0020125	活頁座	Hook	1	
26	4BH0020126	活動座	Hing	1	
27	4BH0020127	樞銷	Pin	1	
28	4BH0020128	卷板	Folder	1	
29	4BH0020129	活頁	Lever	1	
*	30	4BH0020130	隔片	Spacer	1
*	31	8SB32440305A	螺絲	Screw	1
*	32	8SB32440704A	螺絲	Screw	1
*	33	4BH0020133	墊圈	Washer	1
*	34	4BH0020134	滑塊	Regulator	1
	35	4BH0020135	鉚釘	Rivet	4
	36	4BH0020136	彈簧	Spring	1
	37	4BH0020137	樞銷	Pin	1
	38	*****	輔助送布齒	Auxiliary Feed Dog	
* *	39	4BH0030139	捲飯組合	Folder Asm.	1
	40	*****	針板	Needle Plate	
	41	*****	壓腳組	Presser Foot Asm.	
	42	5213DG0032	送布齒組	Feed Dog Asm.	1
	43	*****	主送布齒	Main Feed Dog	
	44	*****	差動送布齒	Differential Feed Dog	

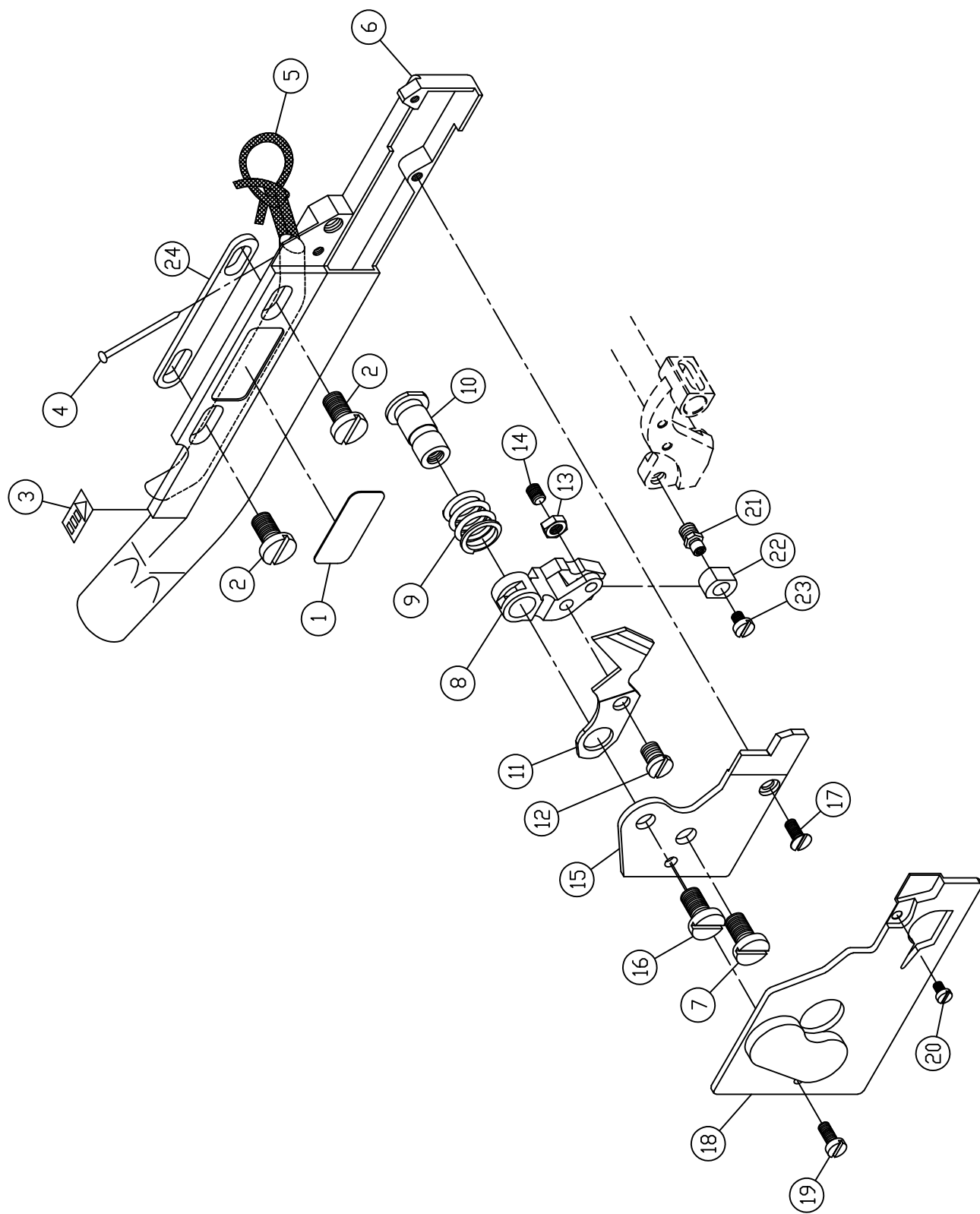
* 薄物用

** 整組套件

***** 詳細資料請參照左圖

***** See Left Page

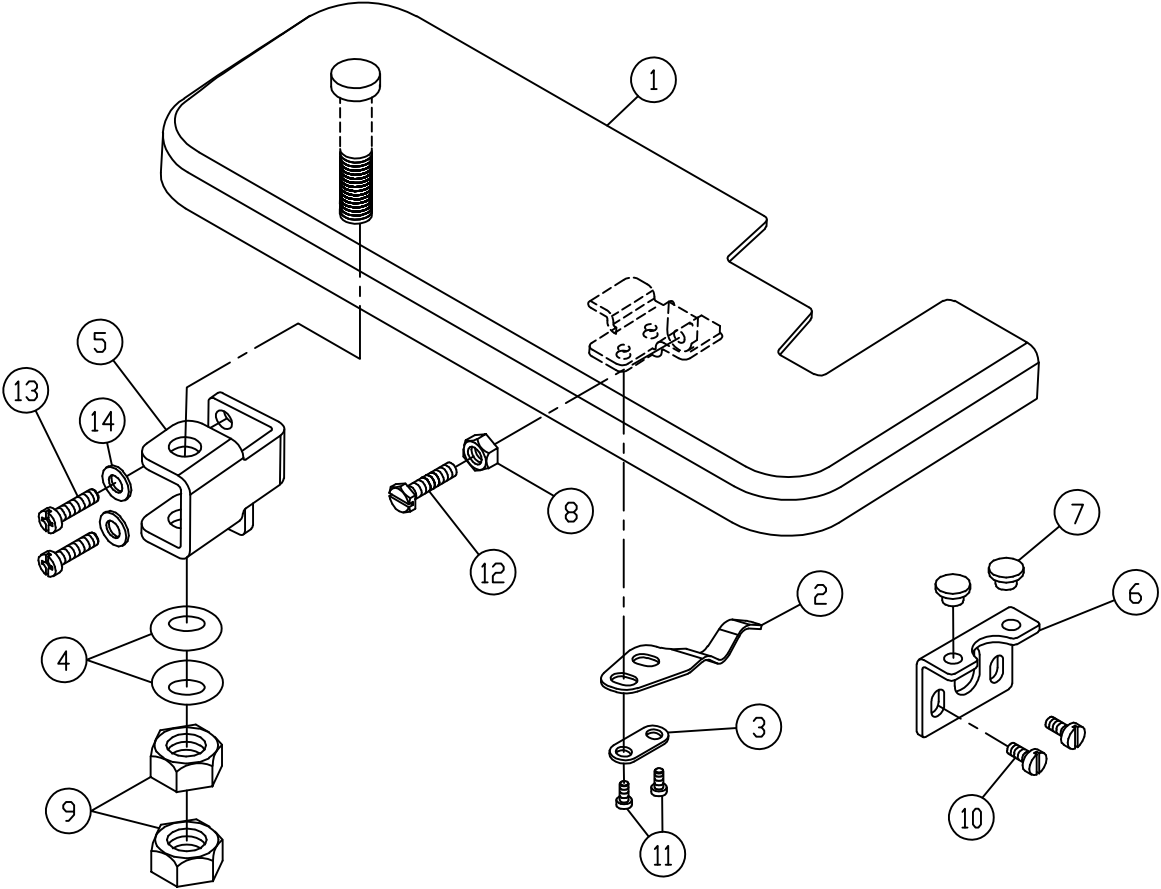
SS038 側吸式切刀 SIDE SUCTION TYPE



SS038 側吸式切刀 Side Suction Type

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4SS0380101	商標貼紙	Name Plate	1
2	8MC95300808E	螺絲	Screw	2
3	66453-8	潤滑指示貼紙	Label	1
4	4SS0330104	固定銷	Pin	1
5	4SS0330105	油線	Oil Wick	1
6	4SS0340101	刀座	Knife Mounting Base	1
7	8MB95401008A	螺絲	Screw	1
8	4SS0350108	驅動叉	Driving Lever	1
9	4SS0330109	彈簧	Spring	1
10	4SS0330110	螺樁	Stud	1
11	4SS0350111	活動刀片	Movable Knife	1
12	8MB85240606A	螺絲	Screw	1
13	8MA03200206A	螺帽	Nut	1
14	8MN03200400A	螺絲	Screw	1
15	4SS0330115	固定刀片	Fixed Knife	1
16	8MB95301008A	螺絲	Screw	1
17	8ME75180504A	螺絲	Screw	1
18	4SS0350118	護蓋	Cover	1
19	8MB75180605A	螺絲	Screw	1
20	8MB02160304A	螺絲	Screw	1
21	2120000702	驅動銷	Pin	1
22	4SS0330122	滑塊	Slide Block	1
23	8MB75180305K	螺絲	Screw	1
24	4SS0340104	墊片	Stopper	1

CP001 布鈑組 CLOTH PLATE ASM.



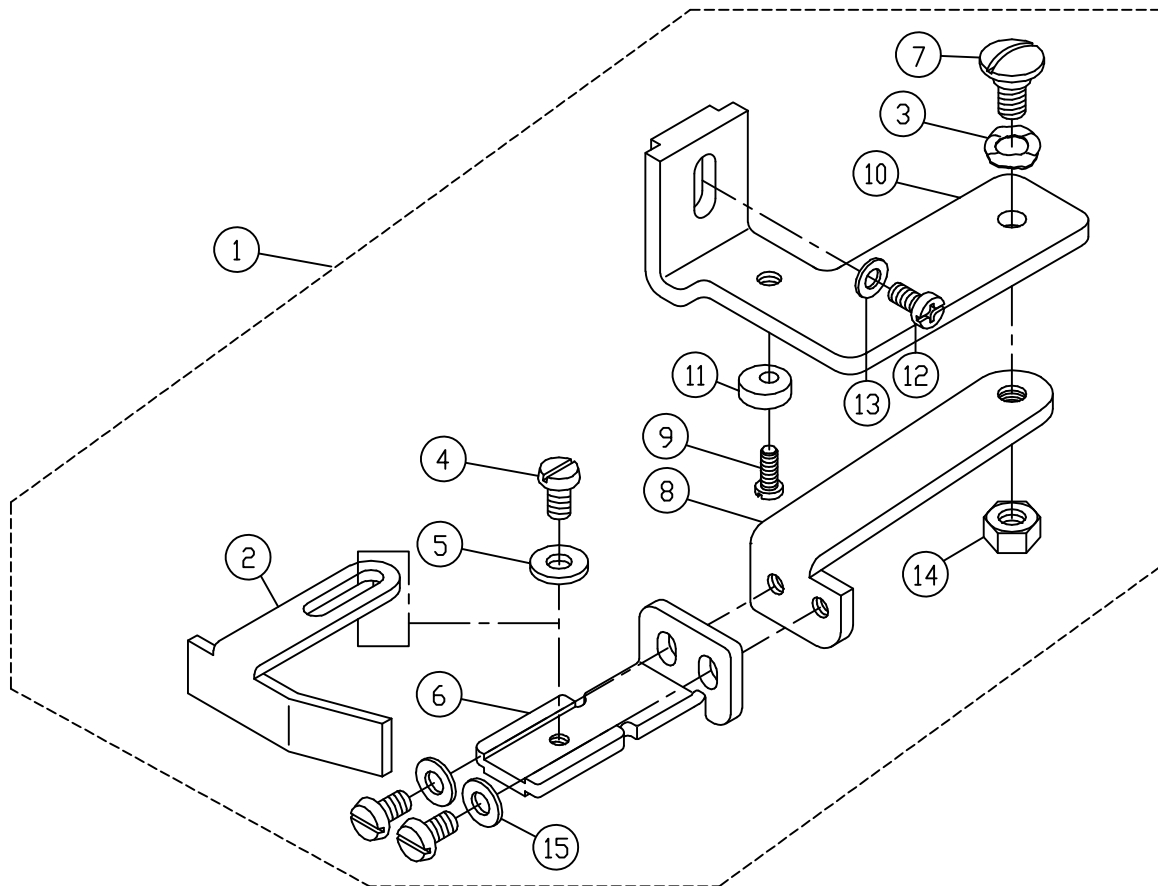
CP001 布鈑組 Cloth Plate Asm.

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4CP0010101	布鈑	Cloth Plate	1
2	4CP0010102	簧片	Flat Spring	1
3	4CP0010103	鎖扣	Hook	1
4	4CP0010104	皿型墊圈	Washer	2
5	4CP0010105	支架	Bracket	1
6	4CP0010106	支撐板	Bracket	1
7	2120000137	孔塞	Plug	2
8	8MA85240306B	螺帽	Nut	1
9	8MA08500513A	螺帽	Nut	2
10	8MB03200406A	螺絲	Screw	2
11	8MB85240505D	螺絲	Screw	2
12	8MK85241605A	螺絲	Screw	1
13	8MC04281407D	螺絲	Screw	2
14	2100000223	墊圈	Washer	2

EG006 導邊器 EDGE GUIDE DEVICE

FOR (UH9003F/UHD9003F/UH9303/UHD9303/UHF9303/UHU9303)

(UH9004F/UHD9004F/UHF9004/UHU9004/UH9304/UHD9304/UHF9304/UHU9304)



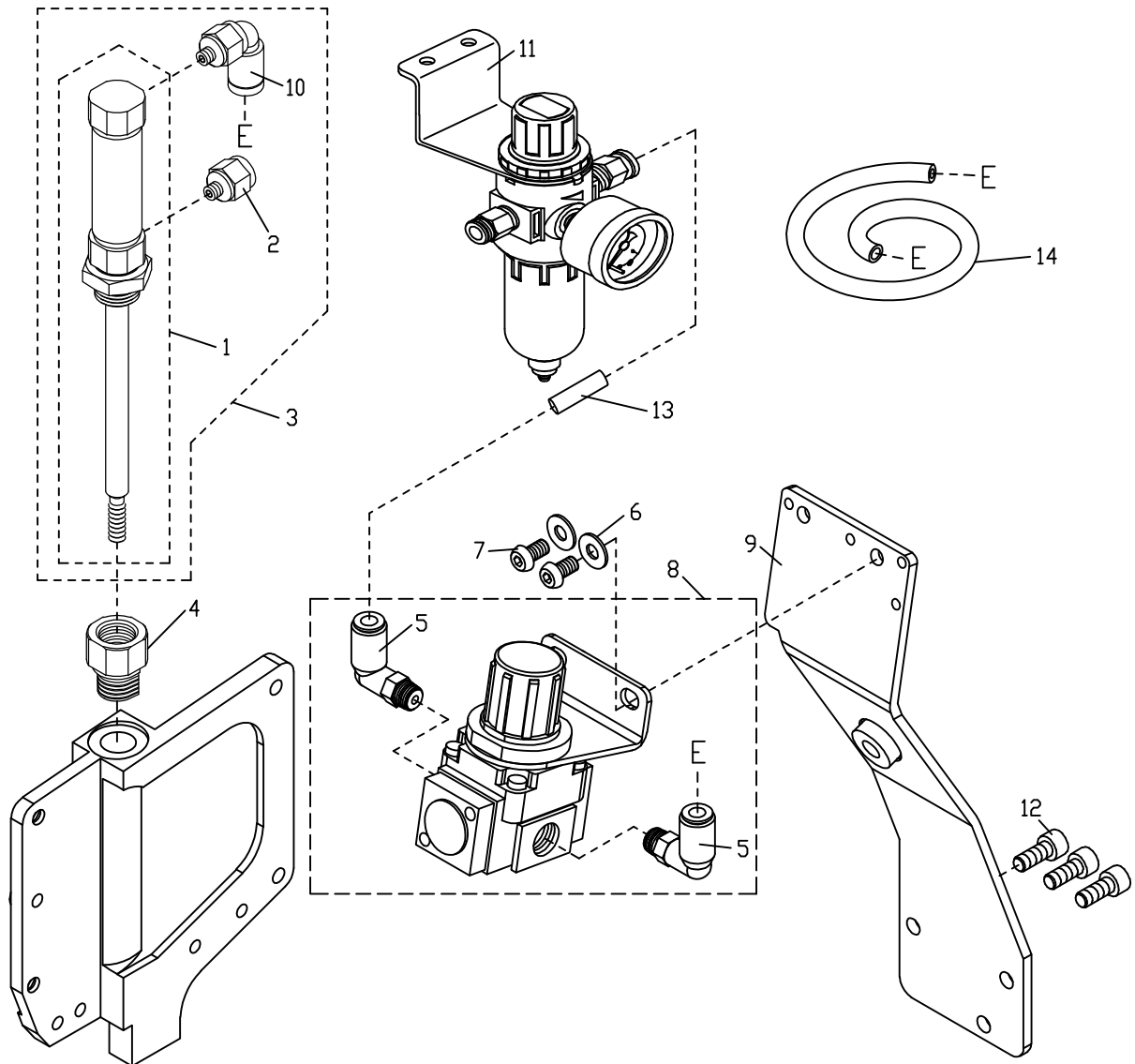
EG006 導邊器 Edge Guide Device

FOR (UH9003F/UHD9003F/UH9303/UHD9303/UHF9303/UHU9303)

(UH9004F/UHD9004F/UHF9004/UHU9004/UH9304/UHD9304/UHF9304/UHU9304)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	/EG006	導邊器組	Edge Guide Set	1
2	4EG0060103	導邊	Edge Guide	1
3	2120000150	波形墊圈	Waved Washer	1
4	8SC36400707D	螺絲	Screw	3
5	4EG0010107	墊圈	Washer	1
6	4EG0060108	導邊座	Edge Guide Bracket	1
7	8SC44400908E	螺絲	Screw	1
8	4EG0060109	活頁	Hinge	1
9	8SB32440605K	螺絲	Screw	1
10	4EG0060112	支架	Bracket	1
11	4BH0020109	定位凸輪	Cam	1
12	8MC04281207D	螺絲	Screw	1
13	2100000223	墊圈	Washer	1
14	8SA44400307A	螺帽	Nut	1
15	4EG0060117	墊圈	Washer	2

AL017A 氣動式壓腳提升裝置 Pneumatic Presser Foot Lifter
FOR (UH9300/UHD9300/UHF9000/UHF9300/UHU9000/UHU9300)



AL017A 氣動式壓腳提升裝置 Pneumatic Presser Foot Lifter For AL017A
FOR (UH9300/UHD9300/UHF9000/UHU9000/UHF9300/UHU9300)

序 號 Ref. No.	物 料 編 號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	4AL0150101	氣壓缸 Cylinder -----	1
2	4AL0150102	節流閥 Speed Controller -----	1
3	4AL015A0103	氣壓缸組 Cylinder Asm-----	1
4	4AL0170110	螺樁 Stud -----	1
5	4AL0170105	φ 6空氣管接頭 Connector -----	2
6	2100000645	墊圈 Washer -----	2
7	8MP06401011A	螺絲 Screw (MT0234 M6-1*10) -----	2
8	4AL0170108	調節閥 Speed Controller -----	1
9	4AL0170109	支架 Holder Bracket -----	1
10	4TCS310124	φ 6空氣管接頭 Connector -----	1
11	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator -----	1
12	8MM06401410A	螺絲 Screw (UH0808 M6-1*14) -----	3
13	91060101005	空氣管 (φ 6* φ 4*600L) Connector -----	1
14	91060101005	空氣管 (φ 6* φ 4*300L) Connector -----	1

This exploded view diagram illustrates the assembly of a mechanical device. The components are numbered 1 through 36. The diagram shows the following assembly steps and sub-assemblies:

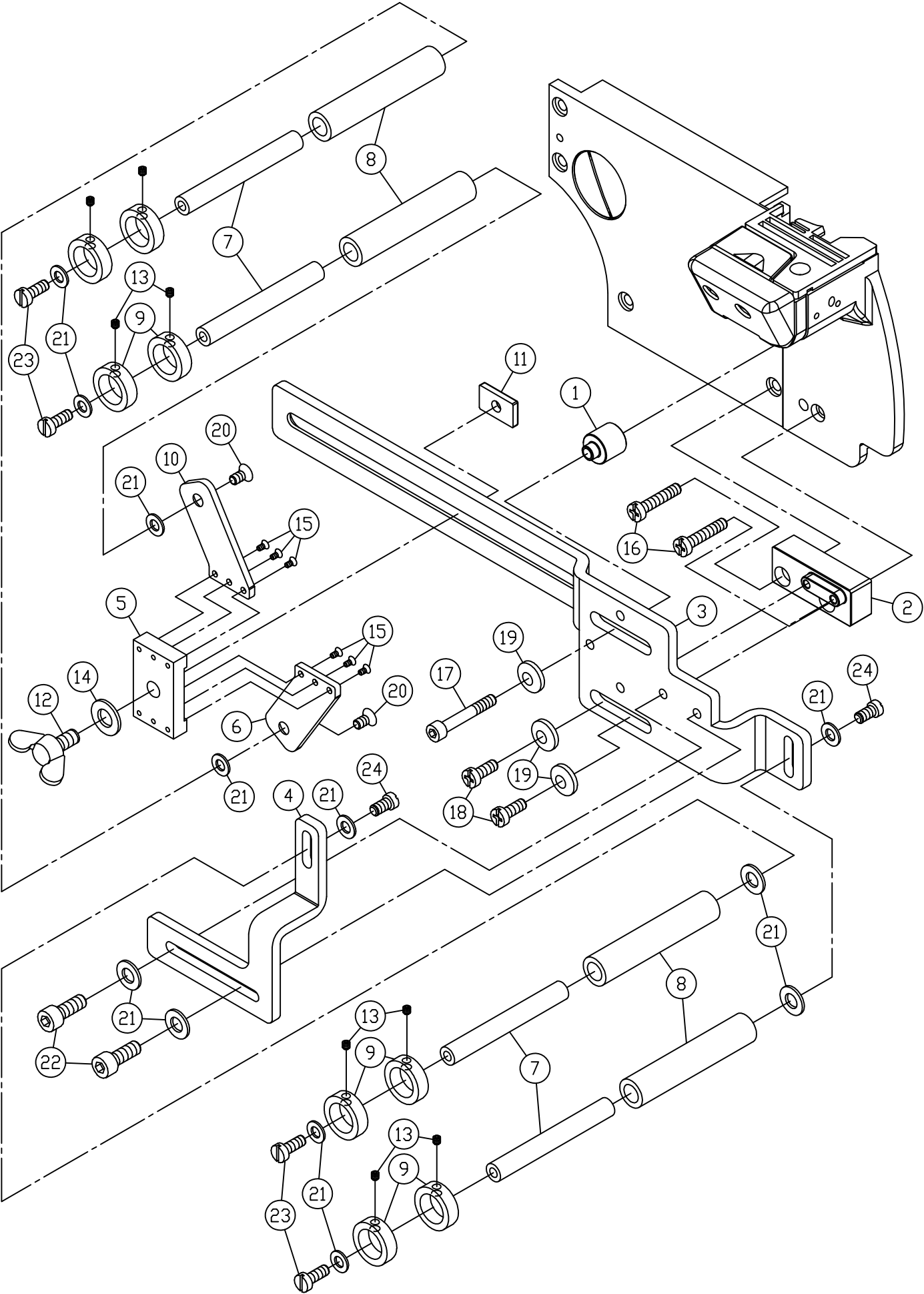
- Top Section:** A sub-assembly consisting of parts 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, and 35 is shown. This section includes a main body (22) with a base (34) and a top cover (35). A central shaft (2) is shown passing through various bearings and seals (1, 3, 4, 20, 29, 30). A handle (33) is attached to the end of the shaft via a coupling (32).
- Bottom Section:** A sub-assembly consisting of parts 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, and 35 is shown. This section includes a main body (22) with a base (34) and a top cover (35). A central shaft (2) is shown passing through various bearings and seals (1, 3, 4, 20, 29, 30). A handle (33) is attached to the end of the shaft via a coupling (32).
- Assembly Arrows:** Arrows labeled 'A' indicate the direction of assembly for the top and bottom sections.

TR011 擴張滾輪組零件列表 Parts List For TR011 Roller Set

序號	物料編號	名	稱	單位用量	
Ref. No.	Parts.No.	Description		Amt. Req.	
1	8SC44400812A	螺絲	Screw	3	
2	4TR00201021	軸	Shaft	2	
3	90BB1026082	滾珠軸承	Ball Bearing	6	
4	4TR0020104	鬆緊帶導模	Elastic Tape Guide	2	
5	4TR0020105	滾輪座	Roller Seat	1	
6	4TR0020106	滾輪臂	Roller Holder Arm	1	
7	4TR00201071	滾輪	Roller	3	
8	8SC44401008A	螺絲	Screw	1	
9	4TR0020119	螺樁	Stud	1	
10	4TR0020120	滾輪臂	Roller Holder Arm	1	
11	8WE37002400A	木螺絲	Wood Screw	4	
12	8MA06400510A	螺帽	Nut	2	
13	8MM05323509A	螺絲	Screw	2	
14	2120001240	墊圈	Washer	4	
15	8MA05320408A	螺帽	Nut	2	
16	8WK45002900C	木螺絲	Wood Screw	3	
17	2200000910	墊圈	Washer	3	
18	4TR0020128	柄	Handle	1	
19	4TR0020129	止動塊	Tension Roller Slider Stop	1	
20	8MH04280400A	螺絲	Screw	3	
21	4TR002A0130	滾輪組	Roller Asm.	3	
22	66814-3	U3車板半沉式開口	Table	1	
23	90PW080	墊圈	Washer	1	
24	4TR0020115	連接塊	Connecting Block	1	
25	4TR0110102	支架座	Holder Bracket Seat	2	
26	4TR0020111	支架	Holder Bracket	1	
27	4TR00201171	支架	Holder Bracket	1	
28	4TR0020125	定位環	Collar	1	
29	2270850418	鬆緊帶導模	Elastic Tape Guide	1	
30	8MH85240500A	螺絲	Screw	2	
31	4TR0020108	固定板手	Lock Lever	2	
*	32	4TR0110140	伺服馬達三角皮帶(36")	AC Servo Motor Belt	1
*	33	4TR0110141	離合器馬達三角皮帶(39")	Clutch Motor Belt	1
	34	4TR011A0105	擴張滾輪組	Roller Set	1
	35	8MN06400600A	螺絲	Screw	3
	36	8MM08502013A	螺絲	Screw	1

* 選配件 Option Device

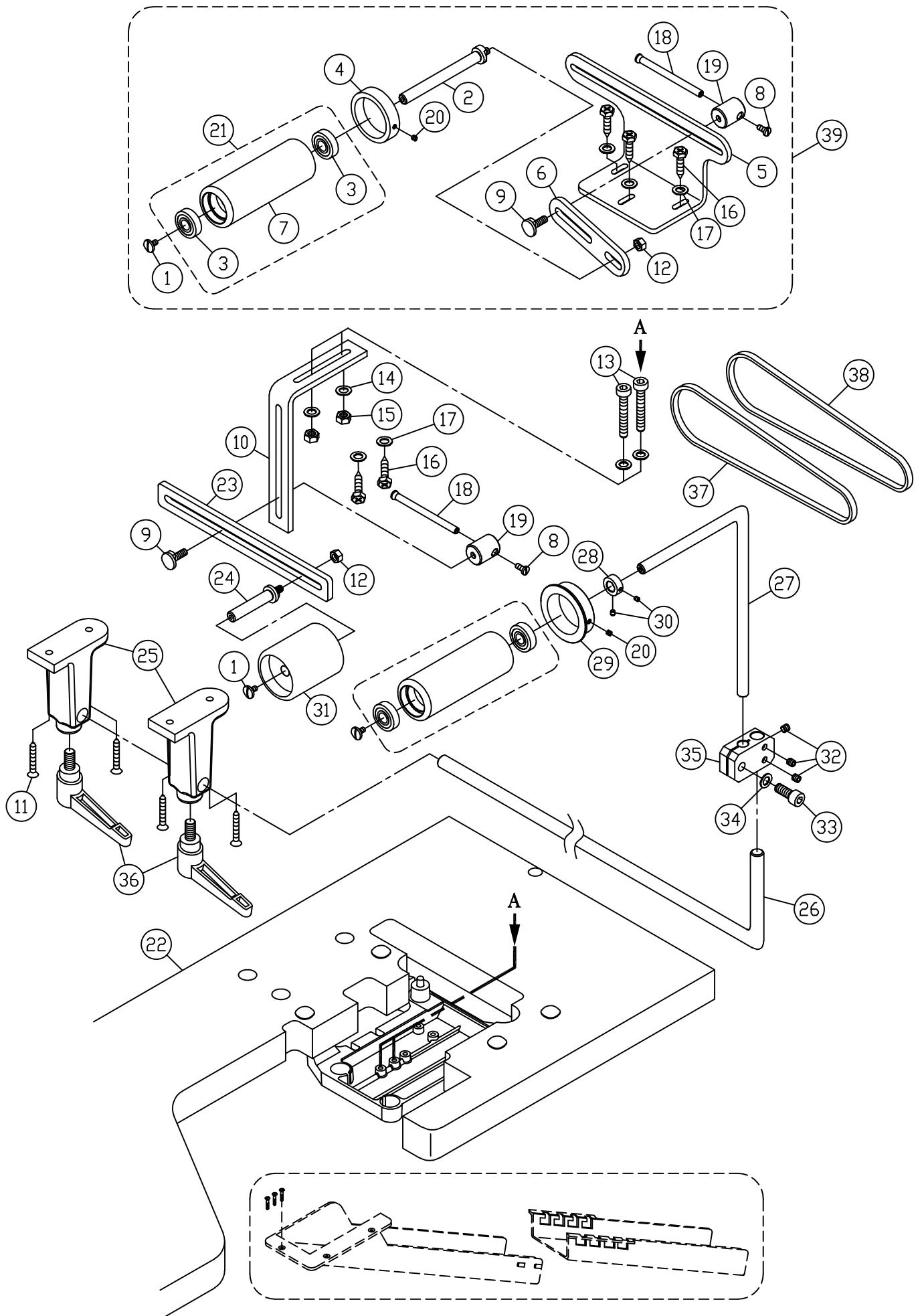
TR012 擴張滾輪組零件列表 PARTS LIST FOR TR012 ROLLER SET



TR012 擴張滾輪組零件列表 Parts List For TR012 Roller Set

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4TR0120101	套筒	Collar	1
2	4TR0120102	定位塊	Setting Block	1
3	4TR0120103	滾輪座	Roller Seat	1
4	4TR0120104	前滾輪臂	Roller Holder Arm	1
5	4TR0120105	止動塊	Setting Block	1
6	4TR0120106	下滾輪臂	Roller Holder Arm	1
7	4TR0120107	軸	Shaft	4
8	4TR0120108	滾輪	Roller	4
9	4TR0120109	定位環	Collar	8
10	4TR0120110	上滾輪臂	Roller Holder Arm	1
11	4TR0120111	滑塊	Slider	1
12	4TR0120112	翼形螺絲	Screw	1
13	8MN03200300A	螺絲	Screw	8
14	2100000323	墊圈	Washer	1
15	8ME75180605A	螺絲	Screw	6
16	8MC04282007D	螺絲	Screw	2
17	8MM04283007B	螺絲	Screw	1
18	8MC04281007D	螺絲	Screw	2
19	2120000151	墊圈	Washer	3
20	8ME05321010A	螺絲	Screw	2
21	2120000527	平墊圈	Washer	12
22	8MM05321009A	螺絲	Screw	2
23	8MC05320809A	螺絲	Screw	4
24	8MC05321209D	螺絲	Screw	2

TR017 擴張滾輪組零件列表 PARTS LIST FOR TR017 ROLLER SET

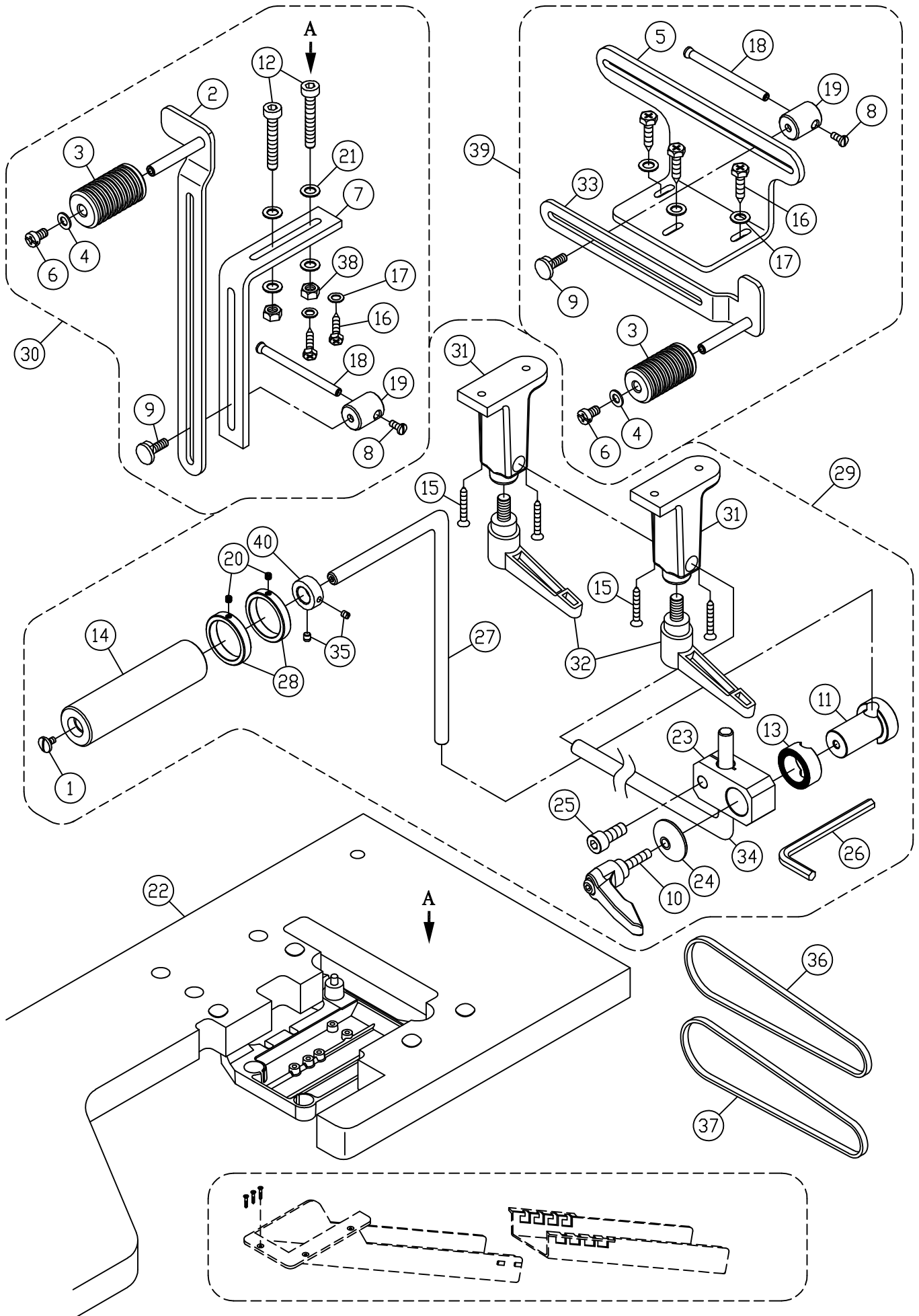


TR017 擴張滾輪組零件列表 Parts List For TR017 Roller Set

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	8SC44400812A	螺絲	Screw	3
2	4TR00201021	軸	Shaft	1
3	90BB1026082	滾珠軸承	Ball Bearing	4
4	4TR0020104	鬆緊帶導模	Elastic Tape Guide	1
5	4TR0020105	滾輪座	Roller Seat	1
6	4TR0020106	滾輪臂	Roller Holder Arm	1
7	4TR00201071	滾輪	Roller	2
8	8SC44401008A	螺絲	Screw	2
9	4TR0020119	螺樁	Stud	2
10	4TR0020120	滾輪臂	Roller Holder Arm	1
11	8WE37002400A	木螺絲	Wood Screw	4
12	8MA06400510A	螺帽	Nut	2
13	8MM05323509A	螺絲	Screw	2
14	2120001240	墊圈	Washer	4
15	8MA05320408A	螺帽	Nut	2
16	8WK45002900C	木螺絲	Wood Screw	5
17	2200000910	墊圈	Washer	5
18	4TR0020128	柄	Handle	2
19	4TR0020129	止動塊	Tension Roller Slider Stop	2
20	8MH04280400A	螺絲	Screw	2
21	4TR002A0130	滾輪組	Roller Asm.	2
22	66814-3	U3車板半沉式開口	Table	1
23	4TR0020121	滾輪臂	Roller Holder Arm	1
24	4TR0060123	軸	Shaft	1
25	4TR0110102	支架座	Holder Bracket Seat	2
26	4TR0020111	支架	Holder Bracket	1
27	4TR00201171	支架	Holder Bracket	1
28	4TR0020125	定位環	Collar	1
29	2270850418	鬆緊帶導模	Elastic Tape Guide	1
30	8MH85240500A	螺絲	Screw	2
31	2200850420	滾輪	Roller	1
32	8MN06400600A	螺絲	Screw	3
33	8MM08502013A	螺絲	Screw	1
34	90PW080	墊圈	Washer	1
35	4TR0020115	連接塊	Connecting Block	1
36	4TR0020108	固定板手	Lock Lever	2
*	37 4TR0110140	伺服馬達三角皮帶(36")	AC Servo Motor Belt	1
*	38 4TR0110141	離合器馬達三角皮帶(39")	Clutch Motor Belt	1
	39 4TR011A0105	擴張滾輪組	Roller Set	1

* 選配件 Option Device

TR019 擴張滾輪組零件列表 PARTS LIST FOR TR019 ROLLER SET

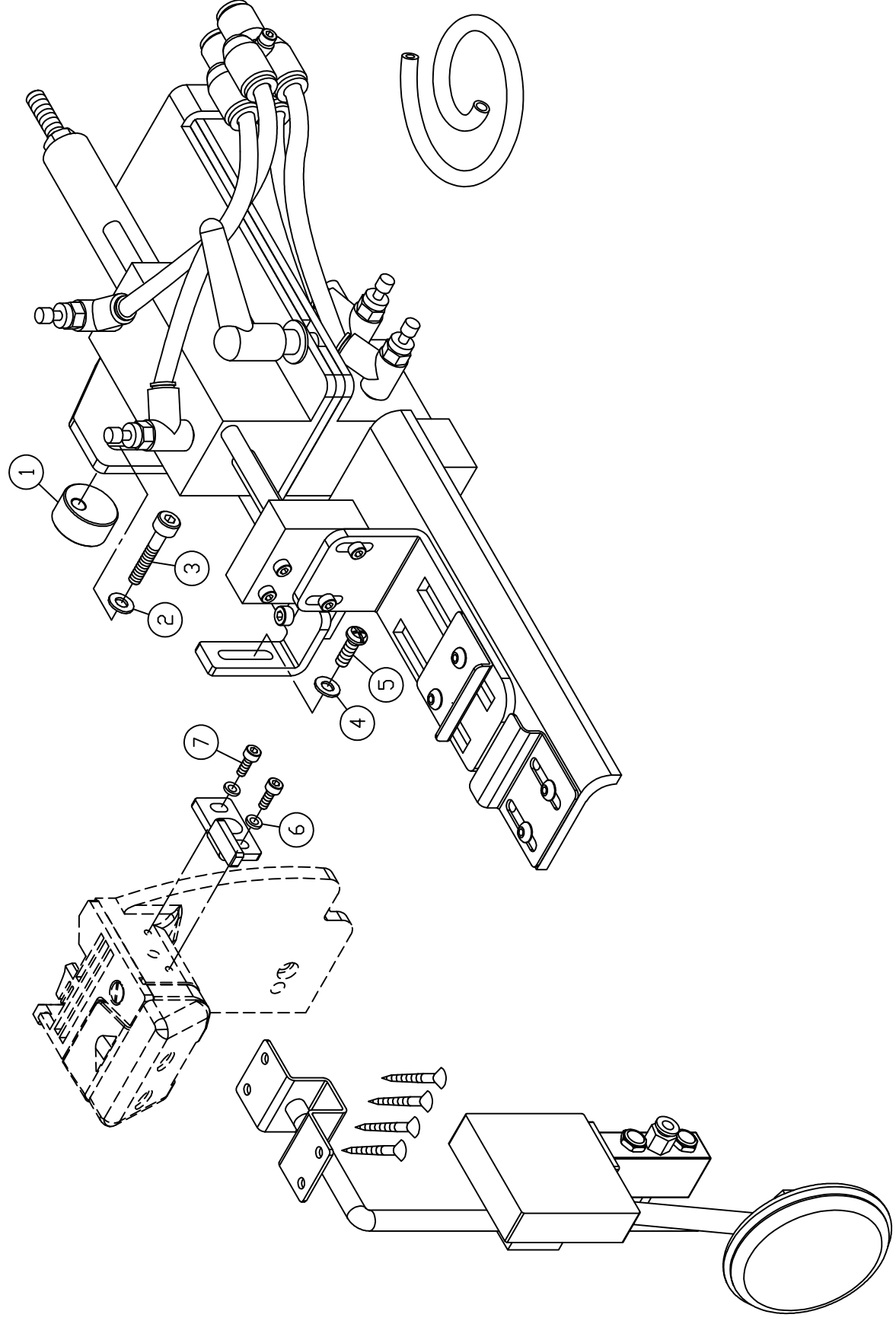


TR019 擴張滾輪組零件列表 Parts List For TR019 Roller Set

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	8SC44400812A	螺絲	Screw	1
2	4TR0170101	滑軌	Guide	1
3	4TR0170103	滾輪	Roller	2
4	2130000360	平墊圈	Washer	2
5	4TR0020105	滾輪座	Roller Seat	1
6	8MC04280607D	螺絲	Screw	2
7	4TR0020120	滾輪臂	Roller Holder Arm	1
8	8SC44401008A	螺絲	Screw	2
9	4TR0020119	螺樁	Stud	2
10	4TR03A0112	固定板手	Lock Lever	1
11	4TR03A0113	連接塊	Connecting Block	1
12	8MM05323509A	螺絲	Screw	2
13	4TR03A0114	連接塊	Connecting Block	1
14	4TR0190101	滾輪	Roller	1
15	8WE37002400A	木螺絲	Wood Screw	4
16	8WK45002900C	木螺絲	Wood Screw	5
17	2200000910	墊圈	Washer	5
18	4TR0020128	柄	Handle	2
19	4TR0020129	止動塊	Tension Roller Slider Stop	2
20	8MN03200300A	螺絲	Screw	2
21	2120001240	墊圈	Washer	4
22	66814-3	U3車板半沉式開口	Table	1
23	4TR03A0115	連接塊	Connecting Block	1
24	4TR03A0116	墊圈	Washer	1
25	8MM08502013A	螺絲	Screw	1
26	66641	六角扳手	Spanner 6MM	1
27	4TR00201171	支架	Holder Bracket	1
28	4TR0190102	定位環	Collar	2
29	4TR019A0104	滾輪組	Roller Asm.	1
30	4TR019A0102	滾輪組	Roller Asm.	1
31	4TR0110102	支架座	Holder Bracket Seat	2
32	4TR0020108	固定板手	Lock Lever	2
33	4TR0170102	滑軌	Guide	1
34	4TR0020111	支架	Holder Bracket	1
35	8MH85240500A	螺絲	Screw	2
* 36	4TR0110140	伺服馬達三角皮帶(36")	AC Servo Motor Belt	1
* 37	4TR0110141	離合器馬達三角皮帶(39")	Clutch Motor Belt	1
38	8MA05320408A	螺帽	Nut	2
39	4TR019A0103	滾輪組	Roller Asm.	1
40	4TR0020125	定位環	Collar	1

* 選配件 Option Device

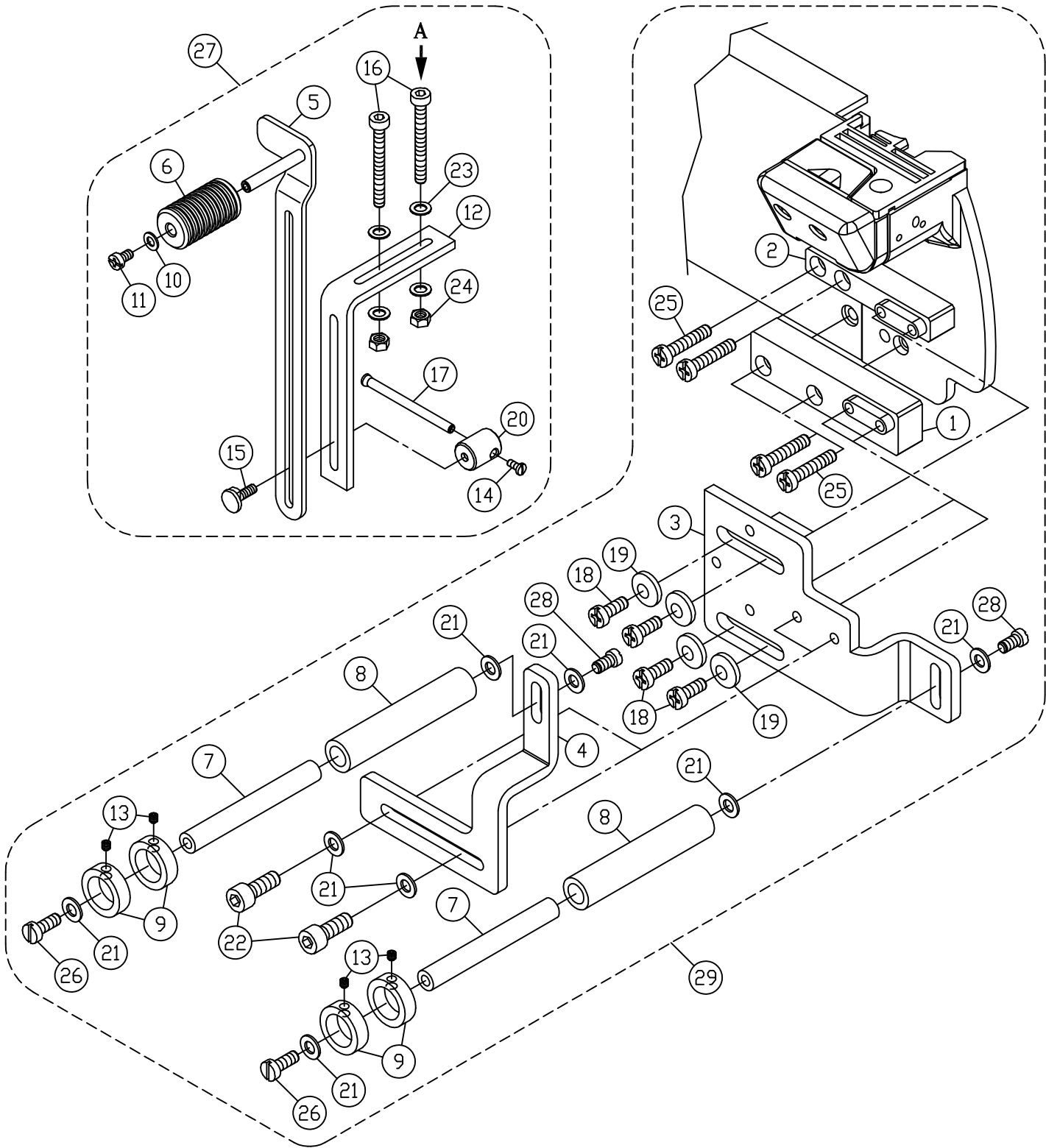
TR021 導模裝置零件列表 PARTS LIST FOR FOLDER DEVICE



TR021 導模裝置零件列表 Parts List For Folder Device

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4TR0200130	套筒	Collar	1
2	2100000526	墊圈	Washer	1
3	8MM05322509A	螺絲(TR025-0145)	Screw	1
4	90PW040	墊圈	Washer	1
5	8MC04281207D	螺絲(CT-0102)	Screw	1
6	90PW030	墊圈	Washer	2
7	8MM03200606A	螺絲(CT13-0406)	Screw	2

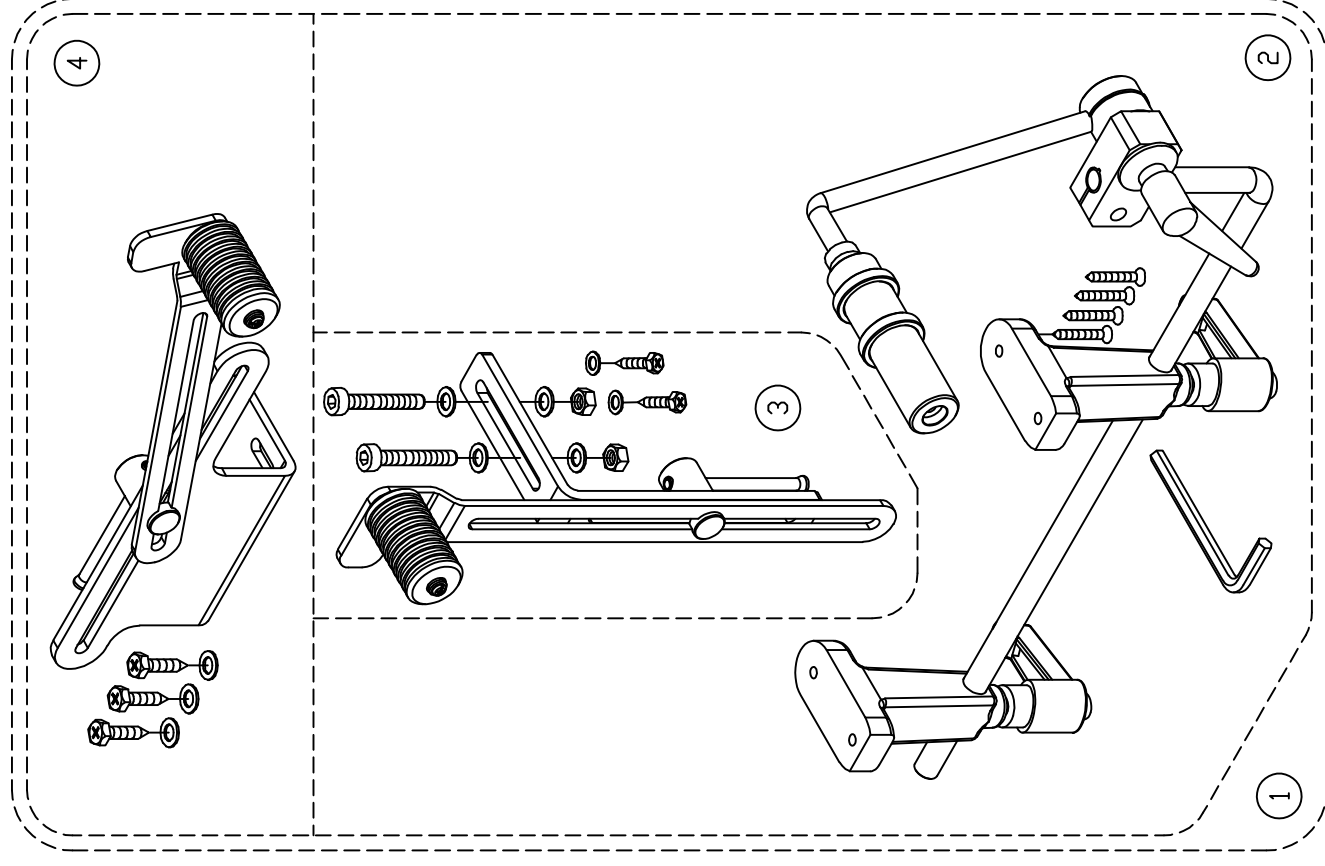
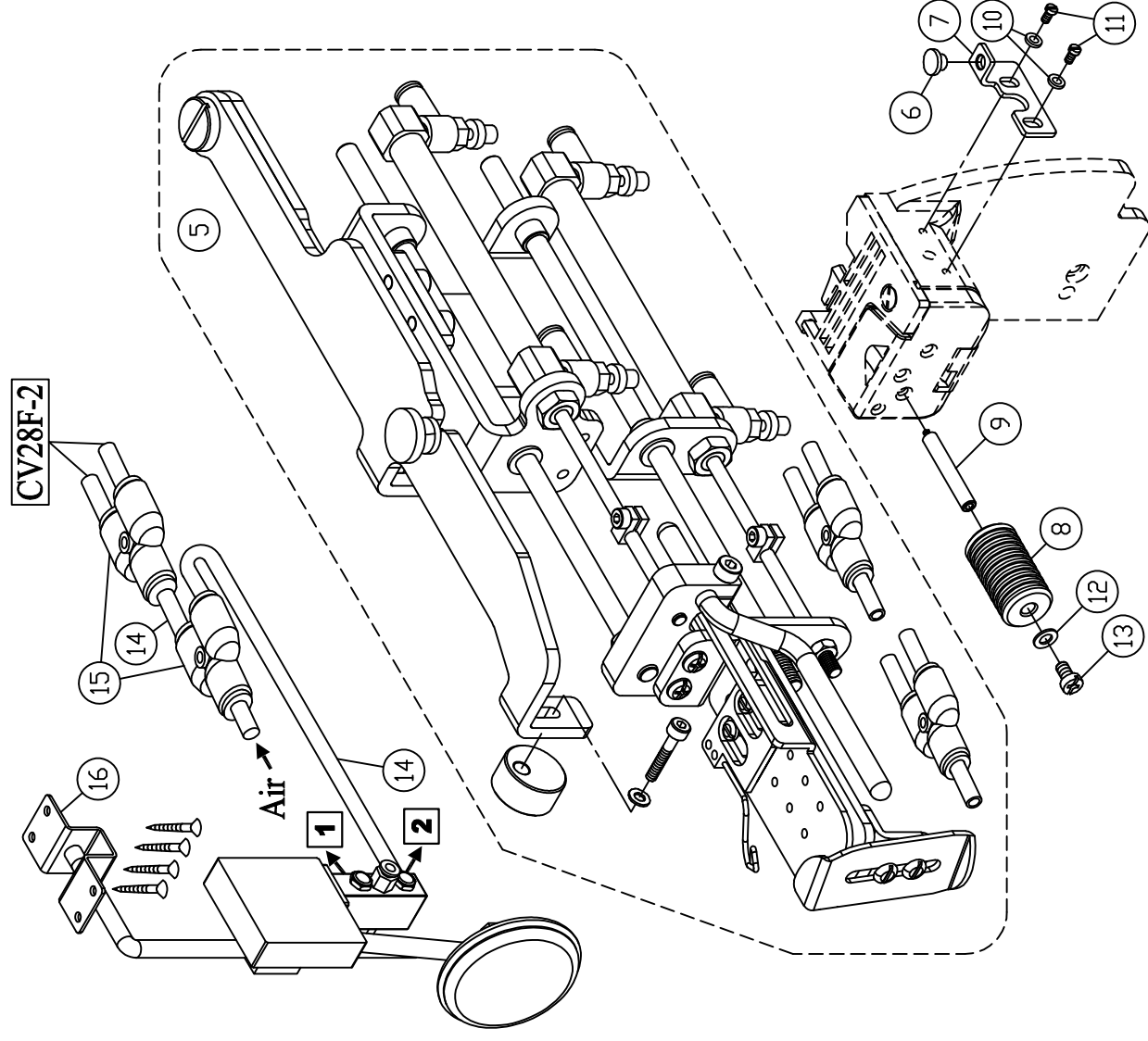
TR023 擴張滾輪組零件列表 PARTS LIST FOR TR023 ROLLER SET



TR023 擴張滾輪組零件列表 Parts List For TR023 Roller Set

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4TR0120113	定位塊	Setting Block	1
2	4TR0120114	定位塊	Setting Block	1
3	4TR0220101	滾輪座	Roller Seat	1
4	4TR0120104	前滾輪臂	Roller Holder Arm	1
5	4TR0170101	滑軌	Guide	1
6	4TR0170103	滾輪	Roller	1
7	4TR0120107	軸	Shaft	2
8	4TR0120108	滾輪	Roller	2
9	4TR0120109	定位環	Collar	4
10	2130000360	平墊圈	Washer	1
11	8MC04280607D	螺絲	Screw	1
12	4TR0020120	滾輪臂	Roller Holder Arm	1
13	8MN03200300A	螺絲	Screw	4
14	8SC44401008A	螺絲	Screw	1
15	4TR0020119	螺樁	Stud	1
16	8MM05324507A	螺絲	Screw	2
17	4TR0020128	柄	Handle	1
18	8MC04281007D	螺絲	Screw	4
19	2120000151	墊圈	Washer	4
20	4TR0020129	止動塊	Tension Roller Slider Stop	1
21	2120000527	平墊圈	Washer	8
22	8MM05321009A	螺絲	Screw	2
23	2120001240	墊圈	Washer	4
24	8MA05320408A	螺帽	Nut	2
25	8MC04282007D	螺絲	Screw	4
26	8MC05320809A	螺絲	Screw	2
27	4TR019A0102	滾輪組	Roller Asm.	1
28	8MC05321209D	螺絲	Screw	2
29	4TR023A0101	滾輪組	Roller Asm.	1

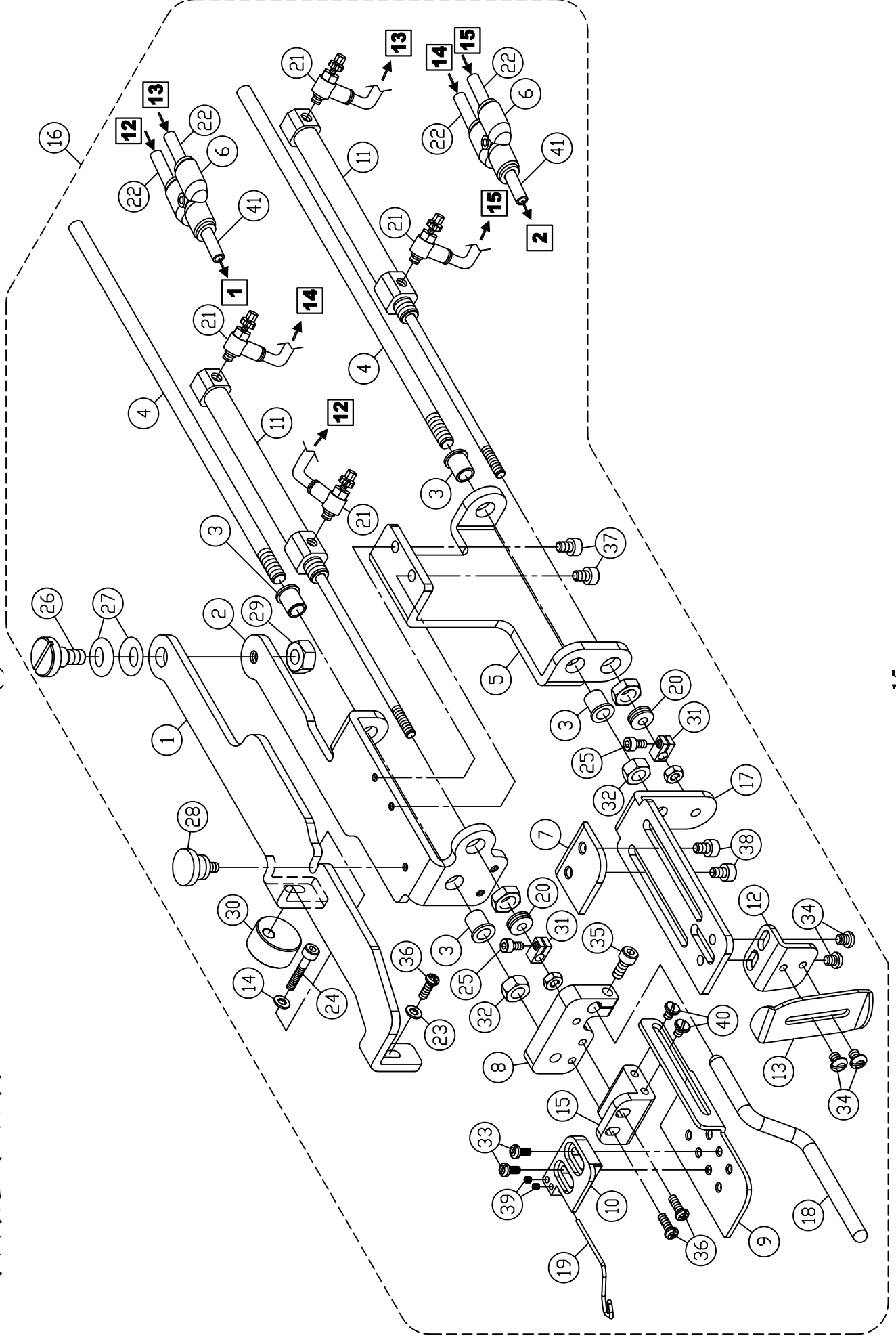
TR025 導模裝置零件列表 PARTS LIST FOR FOLDER DEVICE(1)



TR025 導模裝置零件列表 Parts List For Folder Device(1)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	/TR019	滾輪組	Roller Asm.	1
2	4TR019A0104	滾輪組	Roller Asm.	1
3	4TR019A0102	滾輪組	Roller Asm.	1
4	4TR019A0103	滾輪組	Roller Asm.	1
5	4TR025A0101	導模組	Folder Asm.	1
6	2120000137	孔塞	Plug	1
7	4TR0200117	支撐板	Bracket	1
8	4TR0200120	滾輪	Roller	1
9	4TR0210121	螺樁	Stud	1
10	90PW030	墊圈	Washer	2
11	8MB03200506K	螺絲	Screw	2
12	2130000360	平墊圈	Washer	1
13	8MC04280607D	螺絲	Screw	1
14	4TR0240151	空氣管	Air Tube ($\phi 4 * \phi 6 * 400$)	2
15	4TC012016	Y型三通接頭	Y Connector	2

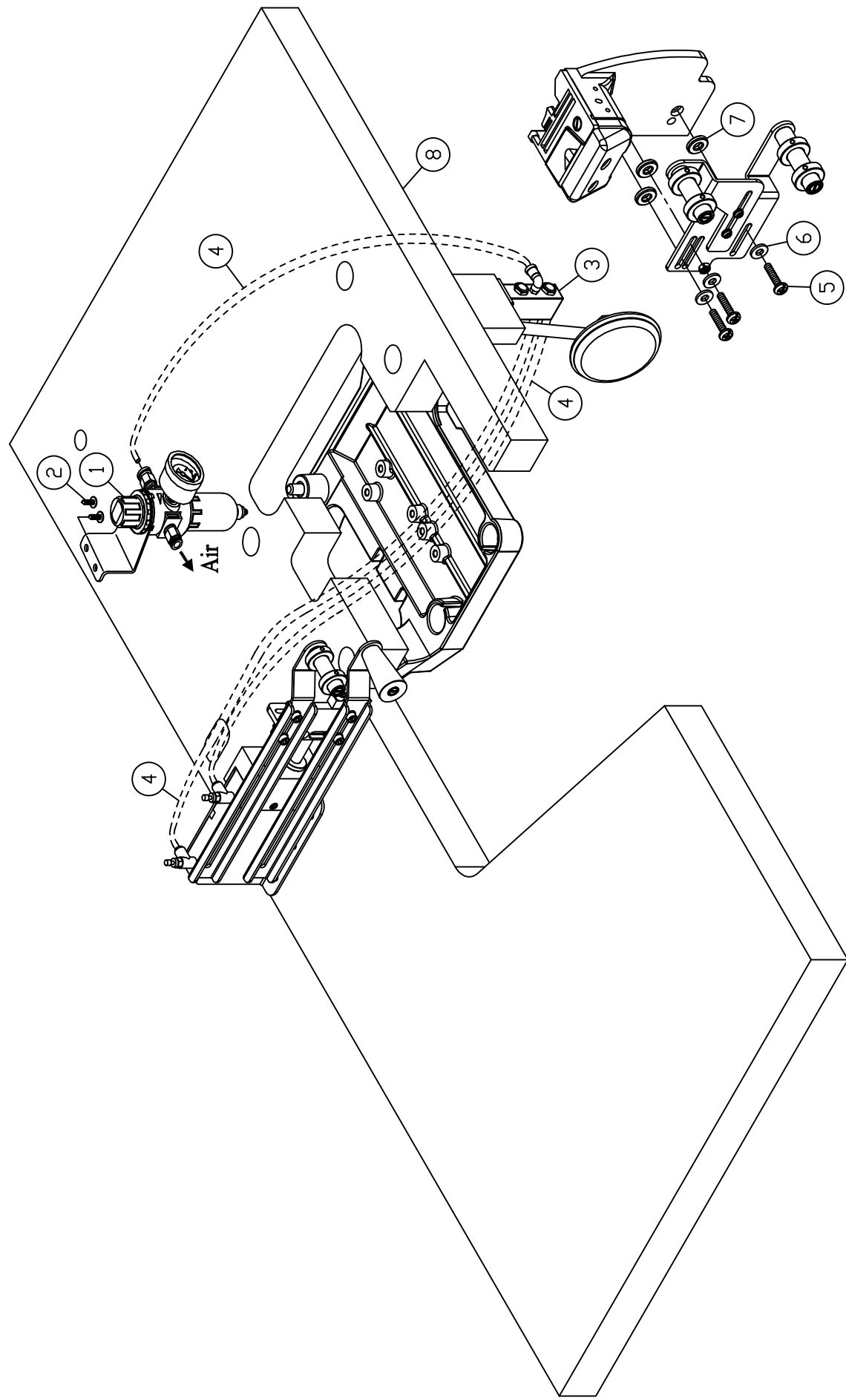
TR025 導模裝置零件列表 PARTS LIST FOR FOLDER DEVICE(2)



TR025 導模裝置零件列表 Parts List For Folder Device(2)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4TR0200101	支架	Bracket	1
2	4TR0200102	支架	Bracket	1
3	4TR0210103	軸襯	Bushing	4
4	4TR0200104	軸	Shaft	2
5	4TR0210127	支架	Bracket	1
6	4UN0010107	Y型管接頭	Y Connector	2
7	4TR02001071	支架	Bracket	1
8	4TR02001081	支架	Bracket	1
9	4TR02001091	支架	Bracket	1
10	4TR02001101	支架	Bracket	1
11	4TR0200111	氣壓缸	Air Cylinder	2
12	4TR02001121	支架	Bracket	1
13	4TR0200113	支架	Bracket	1
14	2100000526	墊圈	Washer	1
15	4TR0200115	支架	Bracket	1
16	4TR025A0101	導模組	Folder Asm.	1
17	4TR0210126	支架	Bracket	1
18	4TR0210118	支架	Bracket	1
19	4TR0200119	支撐彈簧	Spring	1
20	4NC0160242	孔塞	Plug	2
21	90QC0004	調速接頭	Speed Controller	4
22	4TR0200144	空氣管	Air Tube (ϕ 2.5 * ϕ 4 * 400)	4
23	2100000223	墊圈	Washer	1
24	8MM05322509A	螺絲	Screw	1
25	8MM03200606A	螺絲	Screw	2
26	8MB06401616G	螺絲	Screw	1
27	4CP0010104	皿型墊圈	Washer	2
28	2207111701	螺樁	Stud	1
29	8MA06400612A	螺帽	Nut	1
30	4TR0200130	套筒	Collar	1
31	4EG0090119	固定塊	Bracket	2
32	8MA06400510A	螺帽	Nut	2
33	8MB03200606A	螺絲	Screw	2
34	8MB04280507K	螺絲	Screw	4
35	8MM04281007A	螺絲	Screw	1
36	8MC04281207D	螺絲	Screw	3
37	8MM04280807A	螺絲	Screw	2
38	8MM04280607A	螺絲	Screw	2
39	8MN03200300A	螺絲	Screw	2
40	8MB04280608A	螺絲	Screw	2
41	4TR0240151	空氣管	Air Tube (ϕ 4 * ϕ 6 * 400)	2

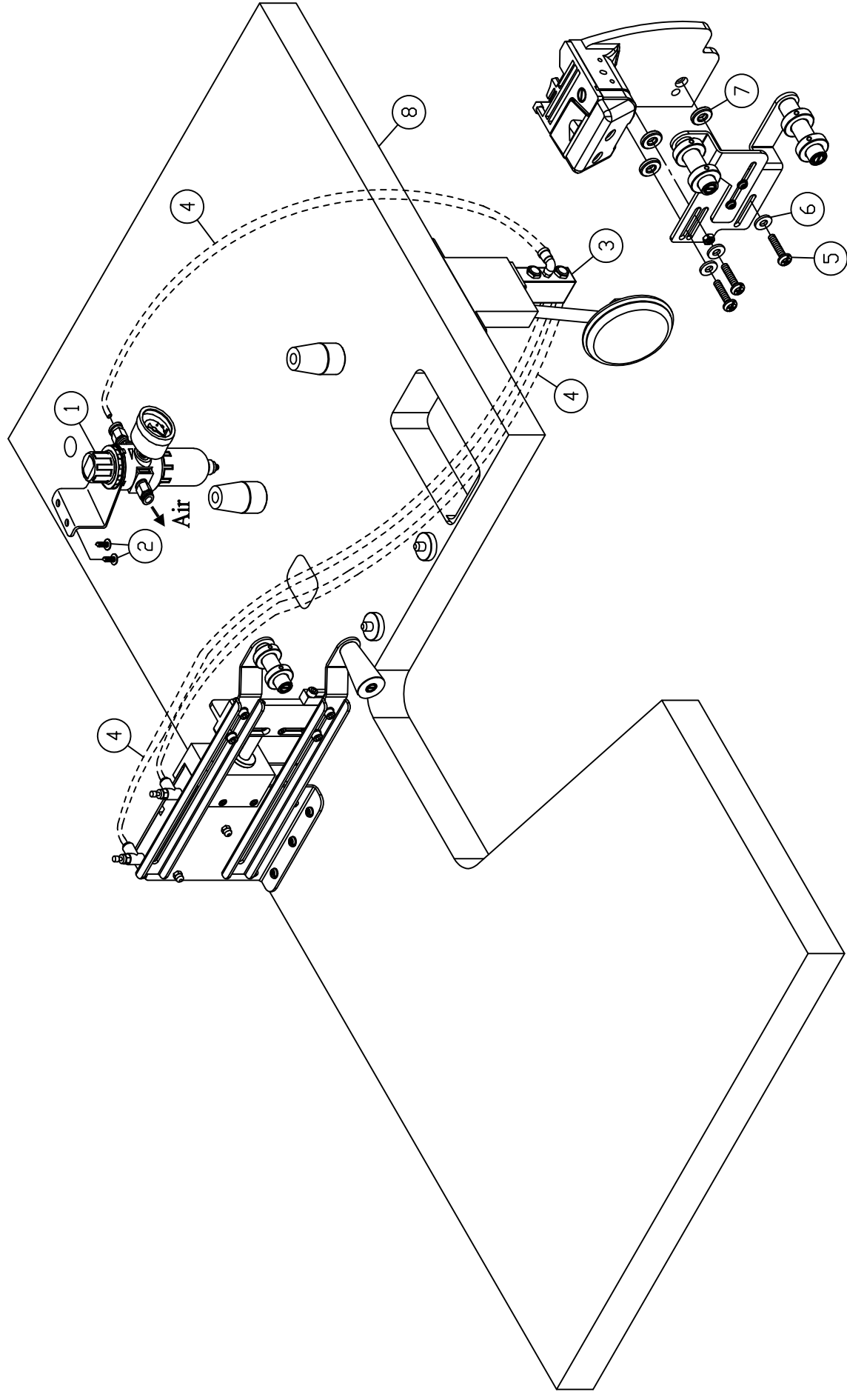
TR033 擴張滾輪組零件列表(半沉開口車板用) PARTS LIST FOR TR033 ROLLER SET (For Semi-Submerged Installation)



TR033 擴張滾輪組零件列表(半沉開口車板用)**PARTS LIST FOR TR033 ROLLER SET (For Semi-Submerged Installation)**

序號	物料編號	名	稱	單位用量
Ref. No.	Parts.No.	Description		Amt. Req.
1	4CV0060126	調壓閥組	Filter/Regulator	1
2	8WD45001900A	螺絲	Screw	2
3	4TR0200116	氣動開關	Air-Controlled Switch	1
4	91060101005	空氣管	Connector(φ6*φ4*800L)	3
5	8MC04281607D	螺絲	Screw	3
6	2100000223	墊圈	Washer	3
7	2310000245	墊圈	Washer	3
8	66814-16	車板	Nut	1

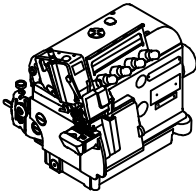
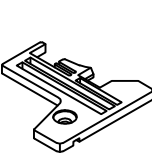
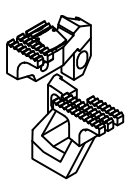
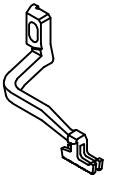
TR034 擴張滾輪組零件列表(上載開口車版用) PARTS LIST FOR TR034 ROLLER SET (For Opening Table Top Type)



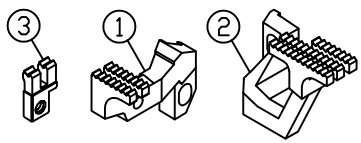
TR034 擴張滾輪組零件列表(上載開口車板用)**PARTS LIST FOR TR034 ROLLER SET (For Opening Table Top Type)**

序號	物料編號	名	稱	單位用量
Ref. No.	Parts.No.	Description		Amt. Req.
1	4CV0060126	調壓閥組	Filter/Regulator	1
2	8WD45001900A	螺絲	Screw	2
3	4TR0200116	氣動開關	Air-Controlled Switch	1
4	91060101005	空氣管	Connector(φ6*φ4*800L)	3
5	8MC04281607D	螺絲	Screw	3
6	2100000223	墊圈	Washer	3
7	2310000245	墊圈	Washer	3
8	66814-15	車板	Nut	1

UHF9300 系列車型零件一覽表 Series Gauge Parts List

											
機型 Machinetype	針板 Needle Plate	上送壓腳組 Top Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	縫針 Needle	下刀 Lower Knife	上送布齒 Top Feed Dog
UHF9303-032-M04	5213TP0032	5214PF4006	5213DG0032	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0002	5212DGT243
UHF9303-053-M04	5214TP0053	5214PF4003	5214DG0243	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0002	5212DGT243
UHF9313-032-L05	5213TP0032	5214PF4001	5213DG0032	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-9	5213LK0002	5214DGT032
UHF9304-233-M14	5214TP0233	5214PF4005	5214DG0243	5212NC0001-1	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001	5212DGT243
UHF9304-243-M14	5214TP0243	5214PF4005	5214DG0243	5212NC0001-1	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001	5212DGT243
UHF9304-253-M14	5214TP0253	5214PF4002	5214DG0243	5212NC0001-1	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001	5212DGT243

UHF9300 系列送布齒列表

送布齒組件編號 5214DG0243	
	
1 主送布齒	5213FD0243
2 差動送布齒	5213DF0243
3 輔助送布齒	5214AF0243



UHF93□□系列壓腳組件(零件)一覽表

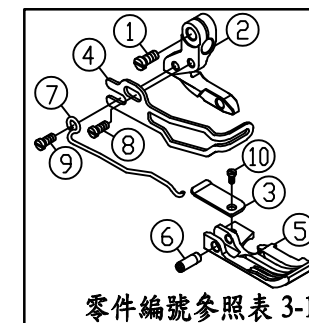
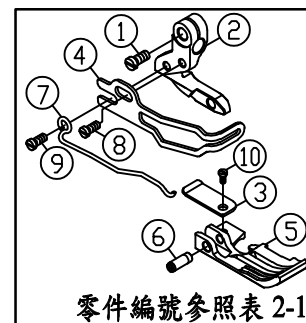
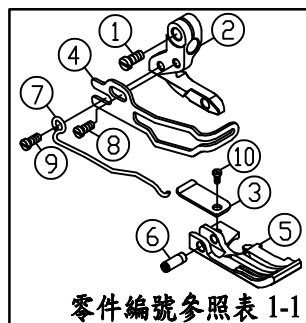


表 1

機 型	壓腳組件編號
UHF9303-032-M04	5214PF4006
UHF9303-053-M04	5214PF4003
UHF9313-032-L05	5214PF4001

表 1-1

序號	零件編號	序號	零件編號
1	8MB85240806P	6	5212PF2002E
2	5212PF2003C	7	參照表 1-2
3	5212PF2002G	8	8MB03200506A
4	5212PF2002F	9	8MB03200806K
5	參照表 1-2	10	8SB24560205P

表 1-2

組件編號 \ 序號	5	7
5214PF4001	5214PF4001A	5212PF2002M
5214PF4003	5214PF4003A	5212PF2003M
5214PF4006	5214PF4006A	5212PF2003M

表 2

機 型	壓腳組件編號
UHF9304-233-M14	5214PF4005
UHF9304-243-M14	5214PF4005

表 2-1

序號	零件編號	序號	零件編號
1	8MB85240806P	6	5212PF2002E
2	5212PF2003C	7	5212PF2003M
3	5212PF2002G	8	8MB03200506A
4	5212PF2002F	9	8MB03200806K
5	5214PF4005A	10	8SB24560205P

表 3

機 型	壓腳組件編號
UHF9304-253-M14	5214PF4002

表 3-1

序號	零件編號	序號	零件編號
1	8MB85240806P	6	5212PF2002E
2	5212PF2003C	7	5212PF2003M
3	5212PF2002G	8	8MB03200506A
4	5212PF2002F	9	8MB03200806K
5	5214PF4002A	10	8SB24560205P

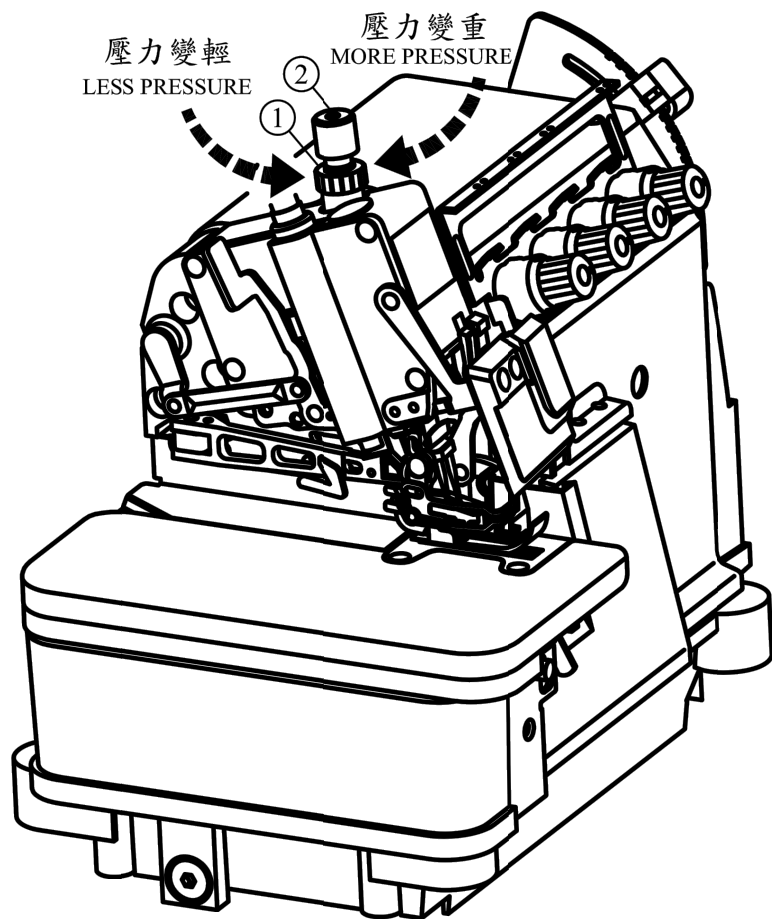
5 214 PF 00 01 A 零件序號 - UHF9303
 開發先後流水序號
 副機型指示 - 40: 小管上送型
 壓腳代號
 UHF9300 系列
 定規類索引碼
 A: 前壓腳底
 C: 壓腳柄
 E: 樞銷
 F: 護指環
 G: 樞銷
 M: 彈簧

上送布齒壓力的調整

THE PRESSURE ADJUSTMENT OF TOP FEED DOG

往左鬆開①螺絲帽，
往右鎖緊②調整螺帽，
則壓力會增強，
同時送布力也會加強。

TURNING LEFT LOOSENING ① NUT, THEN,
TURNING RIGHT, TIGHTENING ②
ADJUSTMENT NUT, WILL INCREASE THE
PRESSURE OF TOP FEED DOG AND FEEDING
AMOUNT WILL BE INCREASED AT THE
SAME TIME.



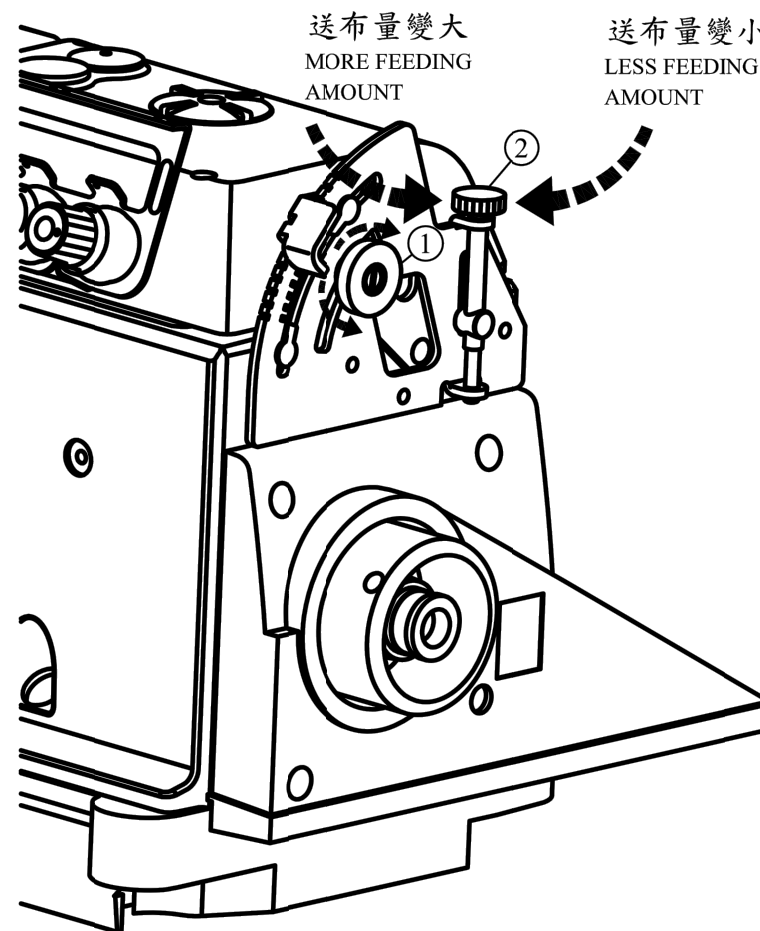
1

上送布齒前後運動量的調整

THE ADJUSTMENTS OF FEEDING AMOUNT FOR TOP FEED DOG

往左鬆開①螺絲帽
用②微調螺絲
往左旋轉加大上送布齒行程，
往右旋轉則縮小。

TURNING LEFT, LOOSENING ① NUT AND
USING ② MICRO-ADJUSTMENT SCREW TO
ADJUST TOP FEED DOG FEEDING AMOUNT.
TURNING LEFT, INCREASING TOP FEED DOG
FEEDING AMOUNT.
TURNING RIGHT, DECREASING TOP FEED
DOG FEEDING AMOUNT.



2

UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

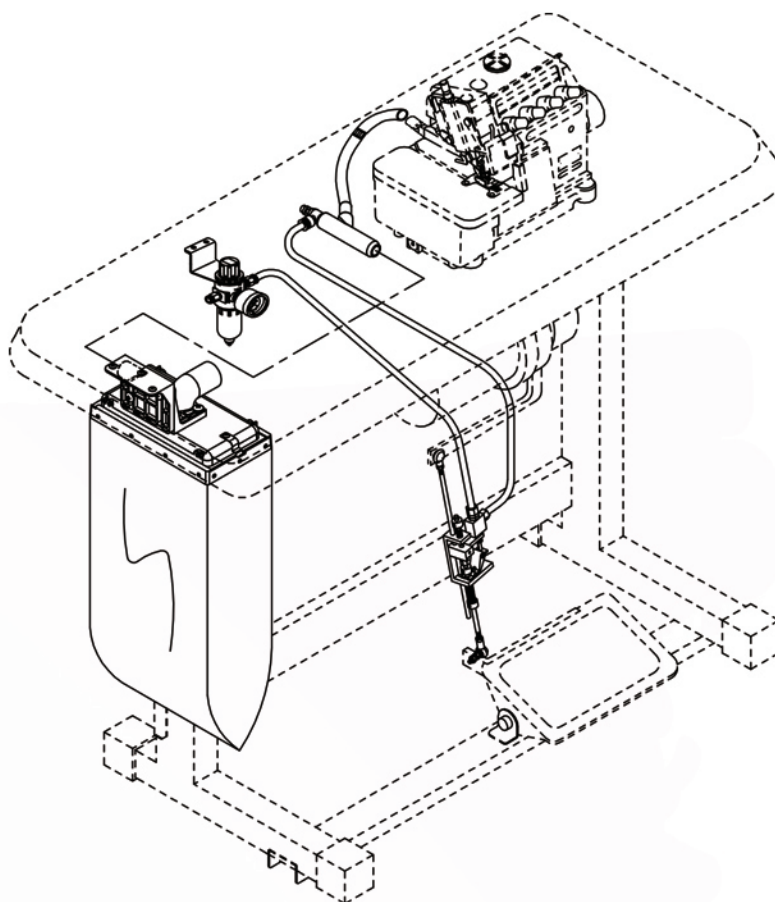
MODEL

CV08

CV28

CV38

CV48



Central Venturi Device Set

Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

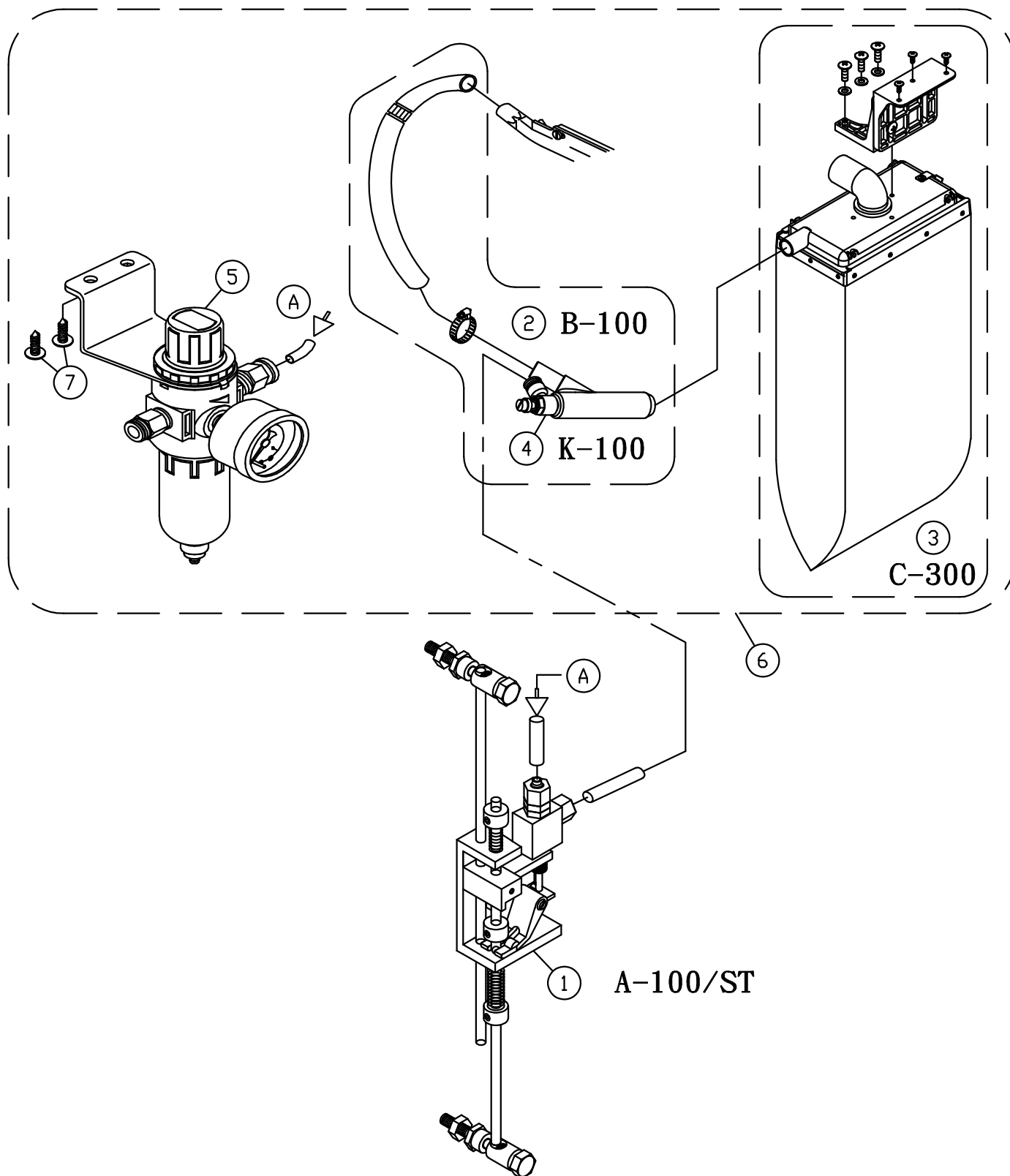
UHF9300用CV系列目錄 TABLE OF CONTENTS

CV08A	真空吸風切線線屑集塵組	Chain Removal Assembly -----	1
CV28B	真空吸風切線線屑集塵組&廢布收集組 -----		3
	Chain & Waste Removal Assembly		
CV38C	真空吸風切線線屑集塵組:三方位空氣/氣缸抬壓腳 -----		5
	Chain Removal & Air Cylinder For Presser Foot Assembly		
CV48D	真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----		7
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UHF9300用

離合器馬達 Clutch Motor	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter
CV08A		●	
CV28B	●	●	
CV38C		●	●
CV48D	●	●	●
CV38E			●
CV28K	●		

CV08A 真空吸風切線線屑集塵組
CHAIN REMOVAL ASSEMBLY



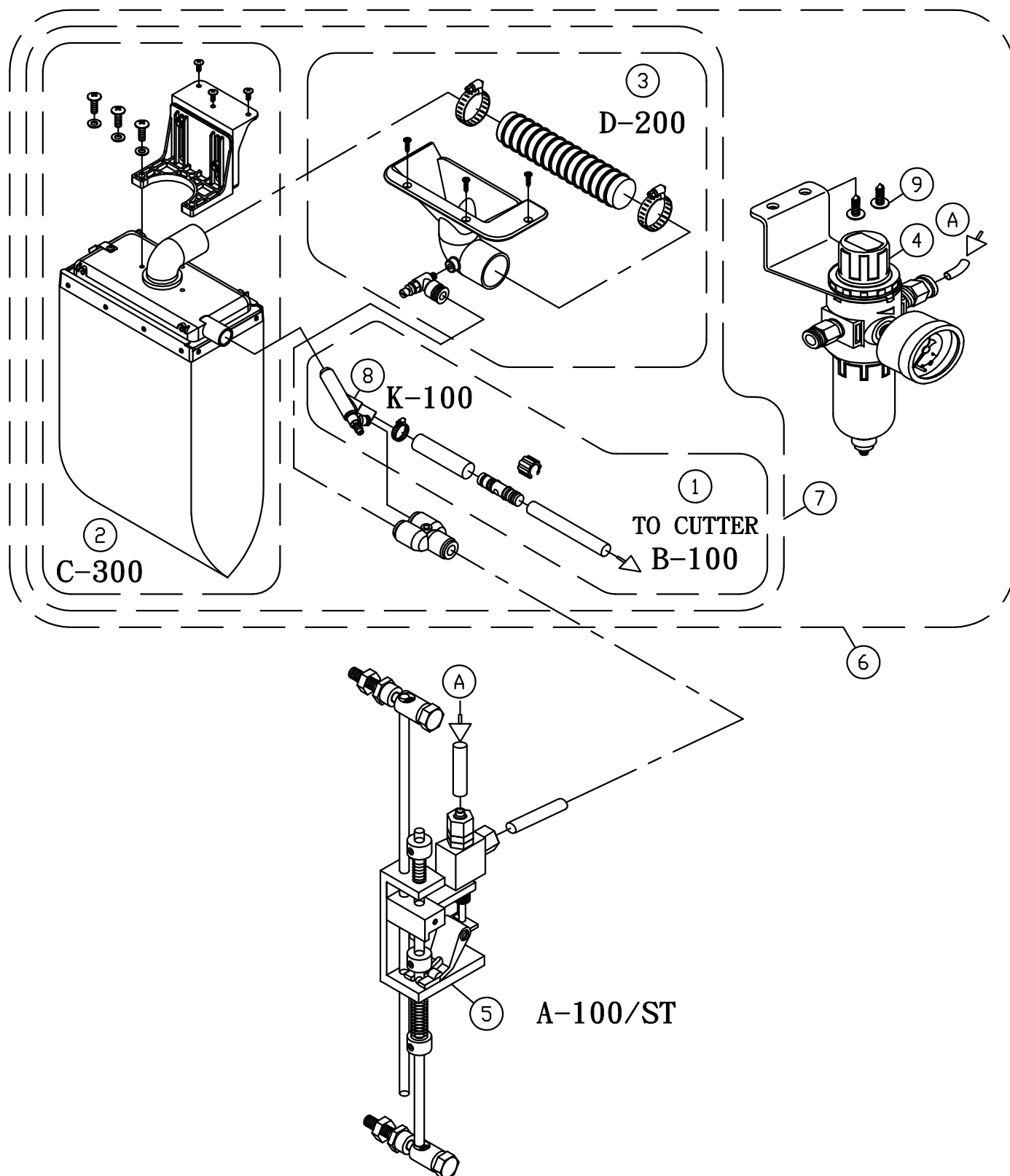
CV08A 真空吸風切線線屑集塵組 CHAIN REMOVAL ASSEMBLY

序號	物料編號	名	稱	單位用量
Ref. No.	Parts.No.	Description		Amt. Req.
1	A-100/ST	腳踏空氣控制開關組	Soft Touch Heel Action Treadle Rod Air Switcl	1
2	B-100	真空送氣組	Vacuun Chain Removel	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管	Venturi Tube	1
5	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
6	CV08A-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
7	8WD45001900A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV28B 真空吸風切線線屑集塵組&廢布收集組
CHAIN & WASTE REMOVAL ASSEMBLY



CV28B 真空吸風切線線屑集塵組&廢布收集組
CHAIN & WASTE REMOVAL ASSEMBLY

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-200	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
5	A-100/ST	腳踏空氣控制開關組	Soft Touch Heel Action Treadle Rod Air Switcl	1
6	CV28B-2	真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭)	Chain & Waste Removal Assembly & Filter/Regulator	1
7	CV28B-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
8	K-100	真空送氣管	Venturi Tube	1
9	8WD45001900A	螺絲	Screw	2

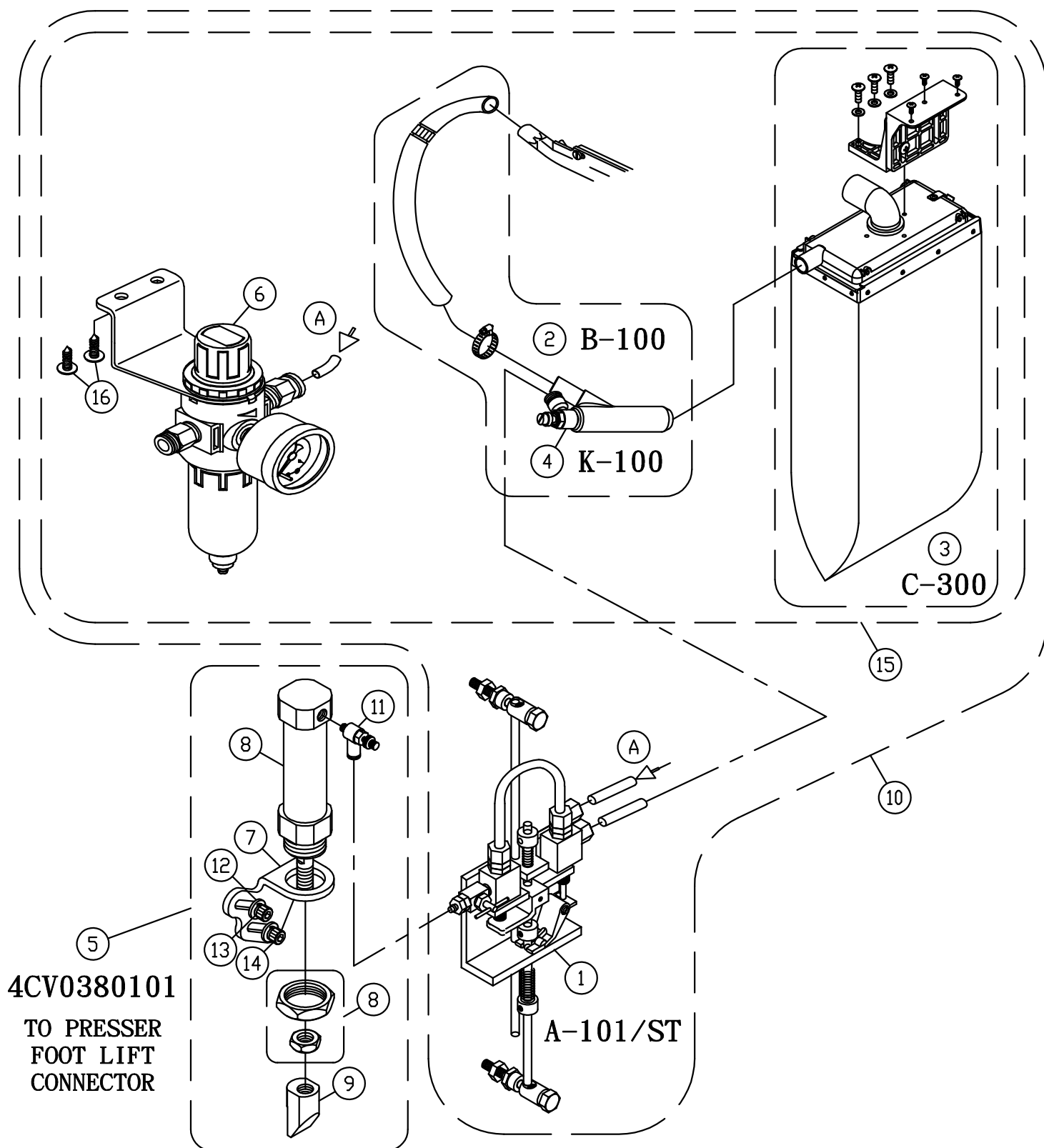
* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV38C 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



CV38C 真空吸風切線線屑集塵組**三方位空氣/氣缸抬壓腳****CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-101/ST	三方位腳踏空氣控制開關組	Soft Touch 3-Position Treadle Rod Air Switch	1
2	B-100	真空送氣組	Vacuun Chain Removal	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管	Venturi Tube	1
5	4CV0380101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4BL1240202	氣缸支架	Bracket	1
8	4BL1240201	氣壓缸(含螺帽)	Air Cylinder (Nut)	1
9	4BL1240203	套筒	Knuckle	1
10	CV08C-1	真空吸風切線線屑集塵組&三方位空氣 Chain Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch		1
11	4UTB000305	節流閥	Speed Controller	1
12	2100000323	墊圈	Washer	2
13	90SW070	彈簧墊圈	Spring Washer	2
14	8MM06401410A	螺絲	Bolt	2
15	CV08A-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
16	8WD45001900A	螺絲	Screw	2

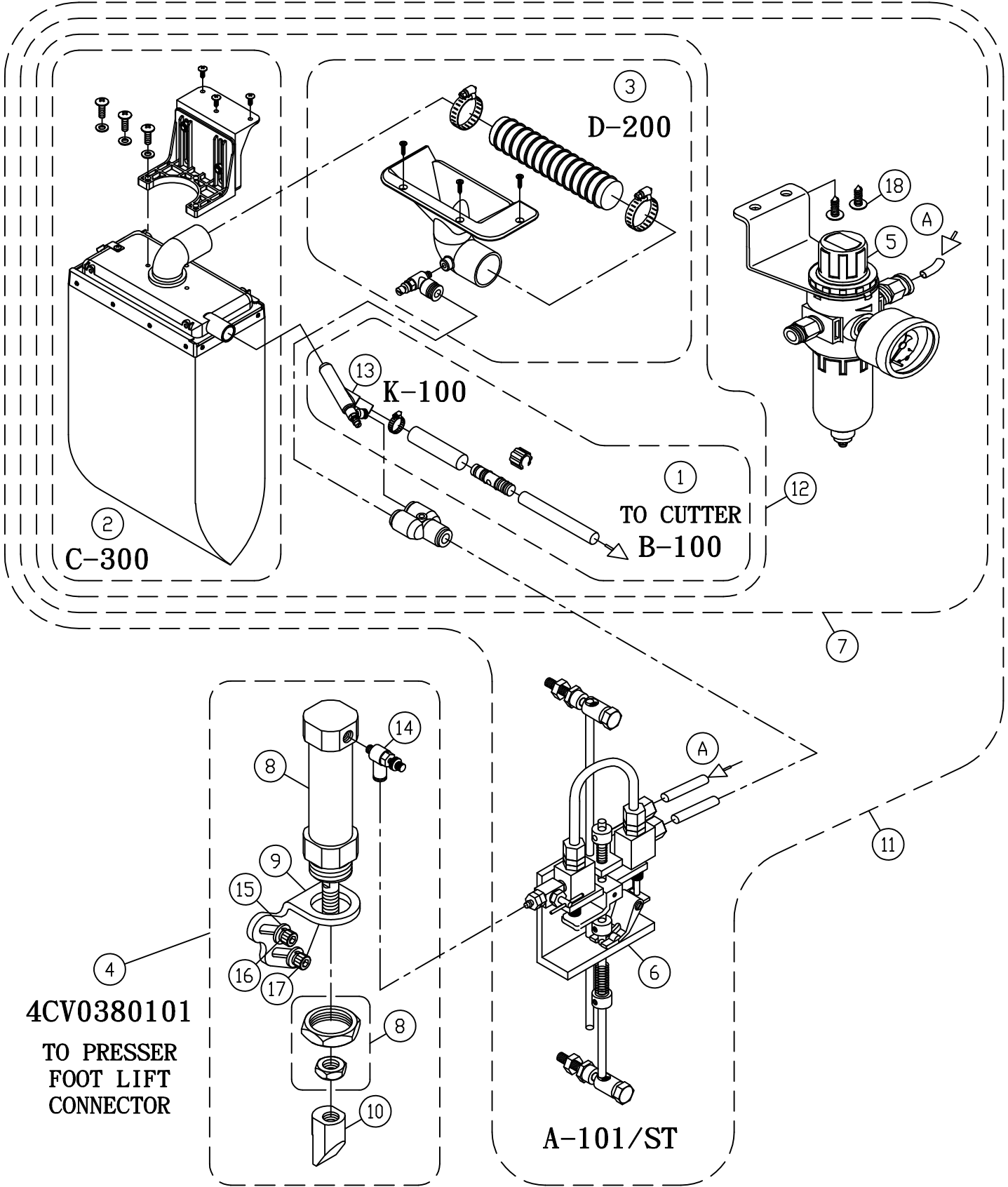
* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV48D 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



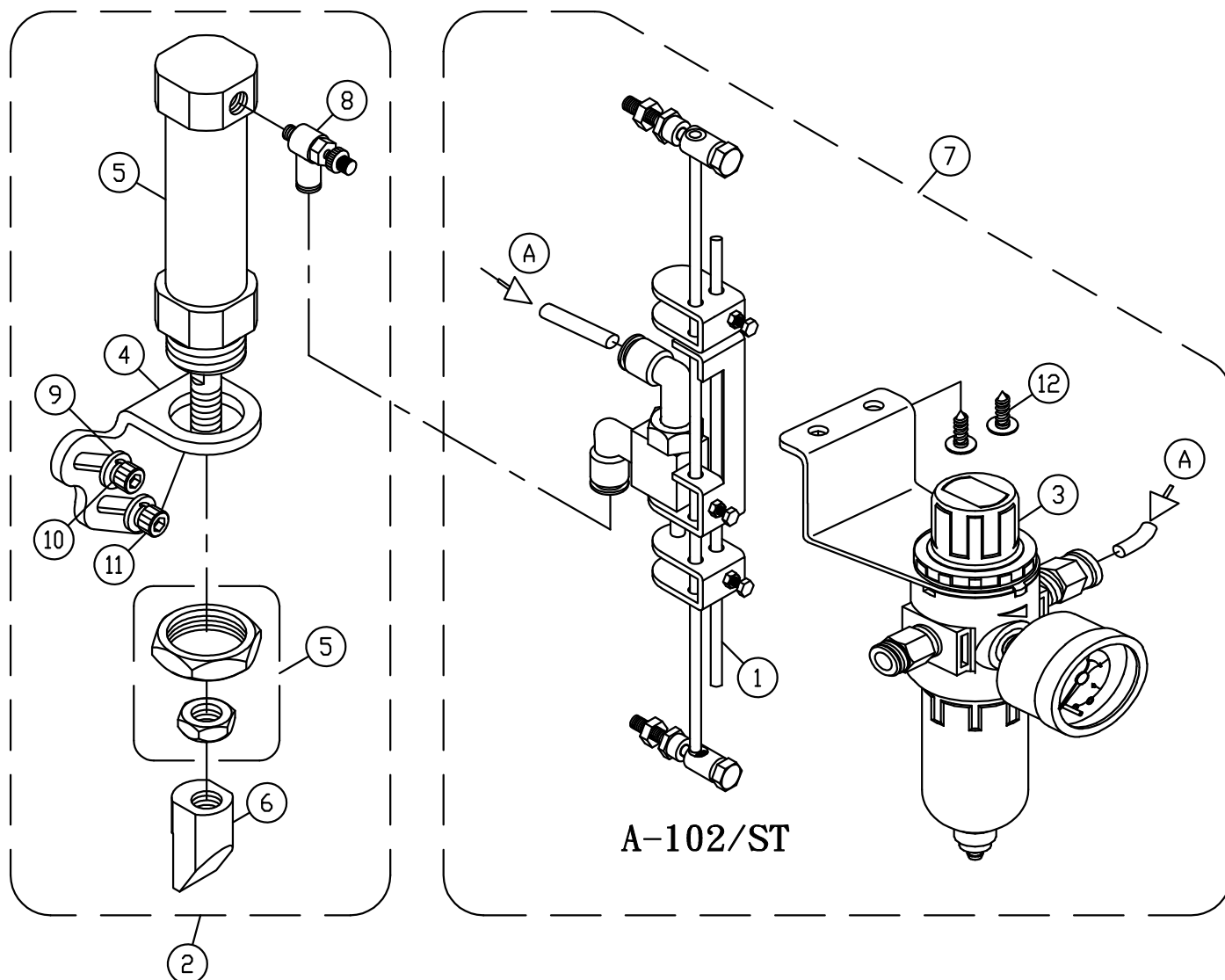
CV48D 真空吸風切線線屑集塵組**廢布收集組&三方位空氣/氣缸抬壓腳****Chain & Waste Removal Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位用量 Amt. Req.
1	B-100	真空送氣組 Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
3	D-200	吸線屑&吸布屑主座 Waste & Lint Remover Funnel	1
4	4CV0380101	抬壓腳用-氣缸組 Air Cylinder For Presser Foot Assembly	1
5	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
6	A-101/ST	三方位腳踏空氣控制開關組 Soft Touch 3-Position Treadle Rod Air Switch	1
7	CV28B-2	真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭) Chain & Waste Removal Assembly & Filter/Regulator	1
8	4BL1240201	氣壓缸(含螺帽) Air Cylinder (Nut)	1
9	4BL1240202	氣缸支架 Bracket	1
10	4BL1240203	套筒 Knuckle	1
11	CV28D-1	真空吸風切線線屑集塵組&廢布收集組&三方位空氣 Chain & Waste Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
12	CV28B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly	1
13	K-100	真空送氣管 Venturi Tube	1
14	4UTB000305	節流閥 Speed Controller	1
15	2100000323	墊圈 Washer	2
16	90SW070	彈簧墊圈 Spring Washer	2
17	8MM06401410A	螺絲 Bolt	2
18	8WD45001900A	螺絲 Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV38E 氣缸抬壓腳
AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0380101

TO PRESSER
FOOT LIFT
CONNECTOR

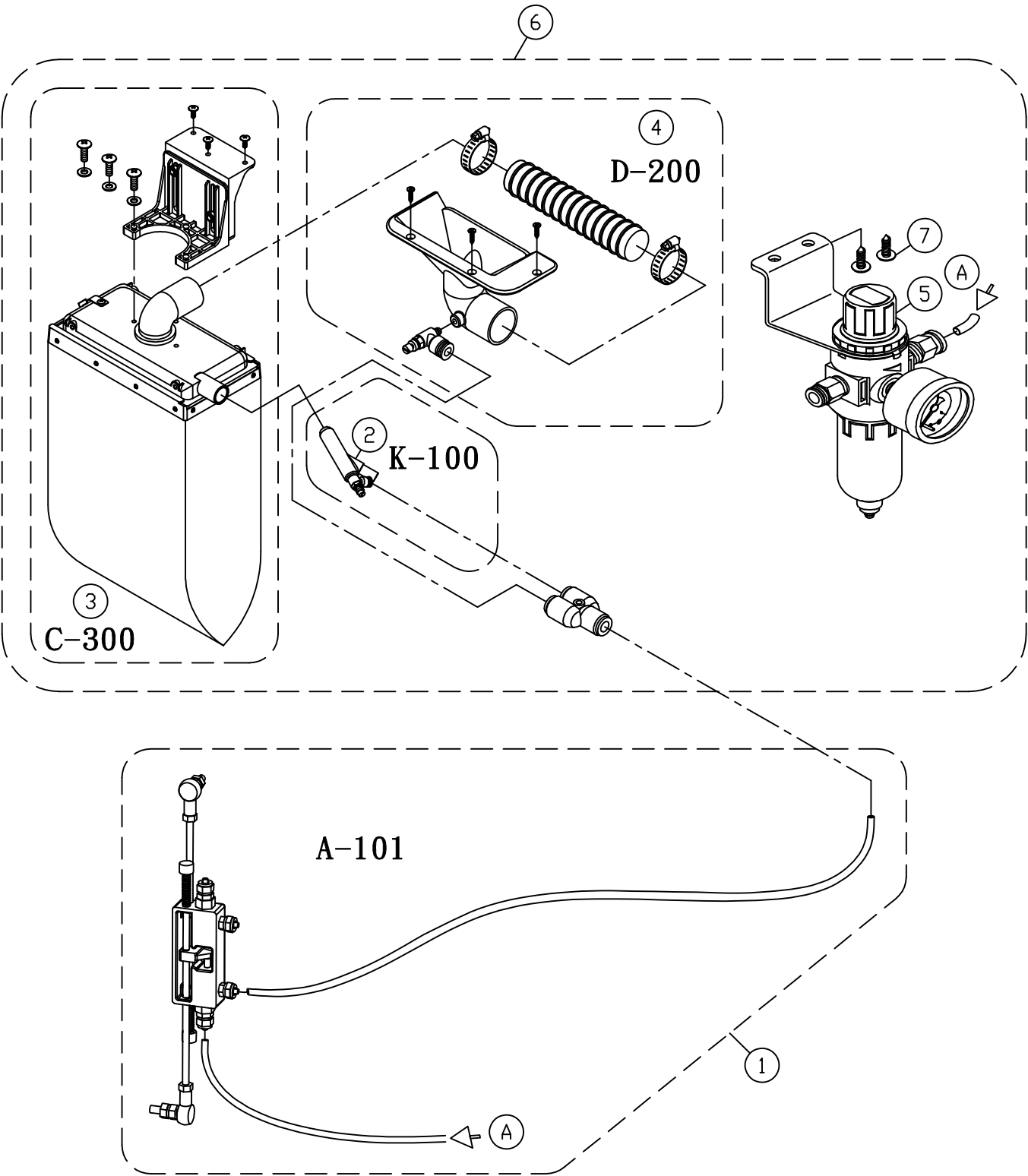
CV38E 氣缸抬壓腳**AIR CYLINDER FOR PRESSER FOOT ASSEMBLY**

序號	物料編號	名	稱	單位用量
Ref. No.	Parts.No.	Description		Amt. Req.
1	A-102/ST	三方位腳踏空氣控制開關組	Soft Touch 3-Position Treadle Rod Air Switch	1
2	4CV0380101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
3	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
4	4BL1240202	氣缸支架	Bracket	1
5	4BL1240201	氣壓缸(含螺帽)	Air Cylinder (Nut)	1
6	4BL1240203	套筒	Knuckle	1
7	CV08E-2	抬壓腳裝置	Presser Foot Assembly Asm.	1
8	4UTB000305	節流閥	Speed Controller	1
9	2100000323	墊圈	Washer	2
10	90SW070	彈簧墊圈	Spring Washer	2
11	8MM06401410A	螺絲	Bolt	2
12	8WD45001900A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV28K 廢布收集組 WASTE REMOVAL ASSEMBLY



CV28K 廢布收集組 Waste Removal Assembly

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-101	腳踏空氣控制開關組	Soft Touch Heel Action Treadle Rod Air Sv	1
2	K-100	真空送氣管	Venturi Tube	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	D-200	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
5	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
6	CV28K-1	廢布收集組	Waste Removal Assembly	1
7	8WD45001900A	螺絲	Screw	2

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* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.



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MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
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(Lower Feed Metering Device 、 Elastic hemmer)



UHU9304-243-M14 / TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



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