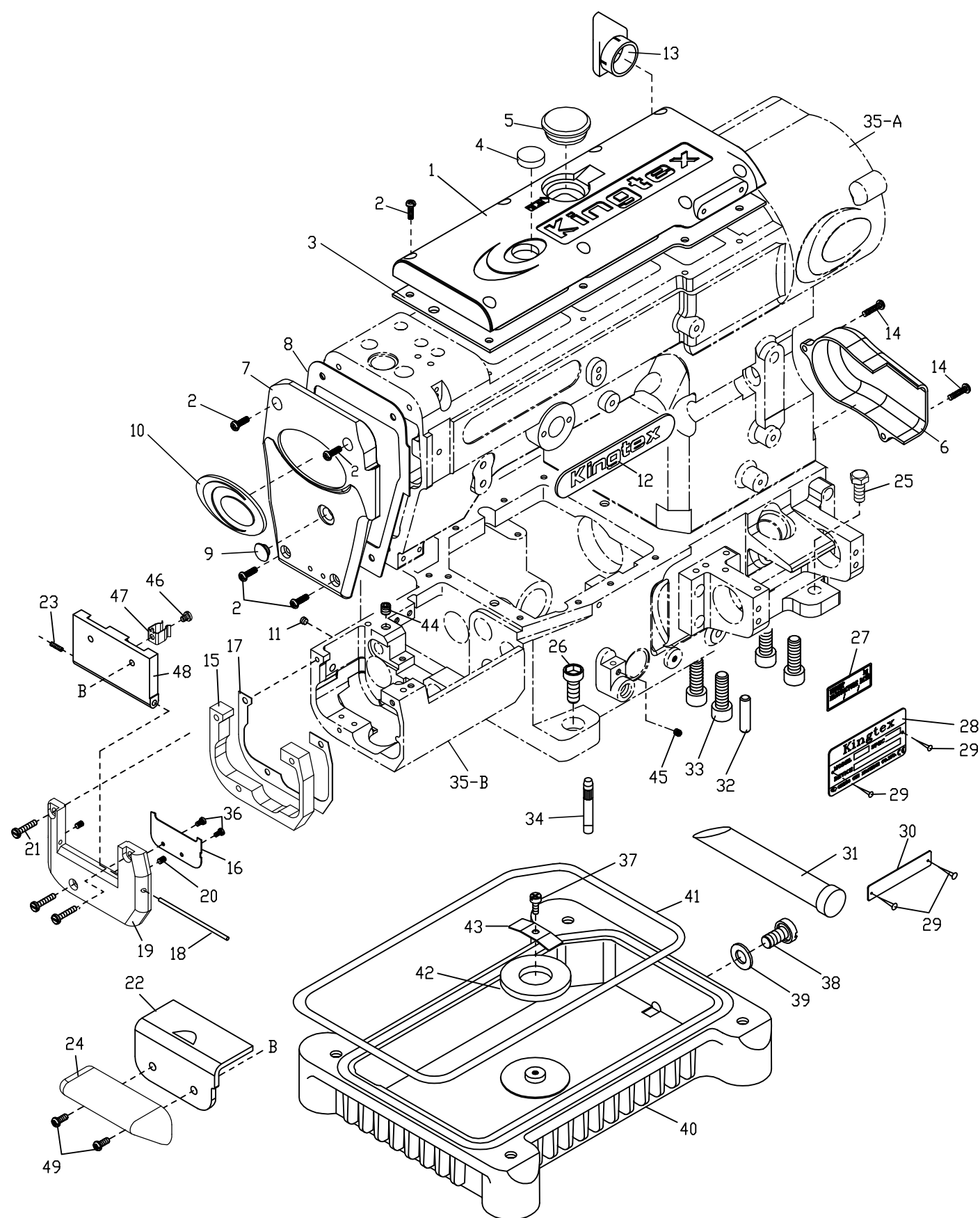


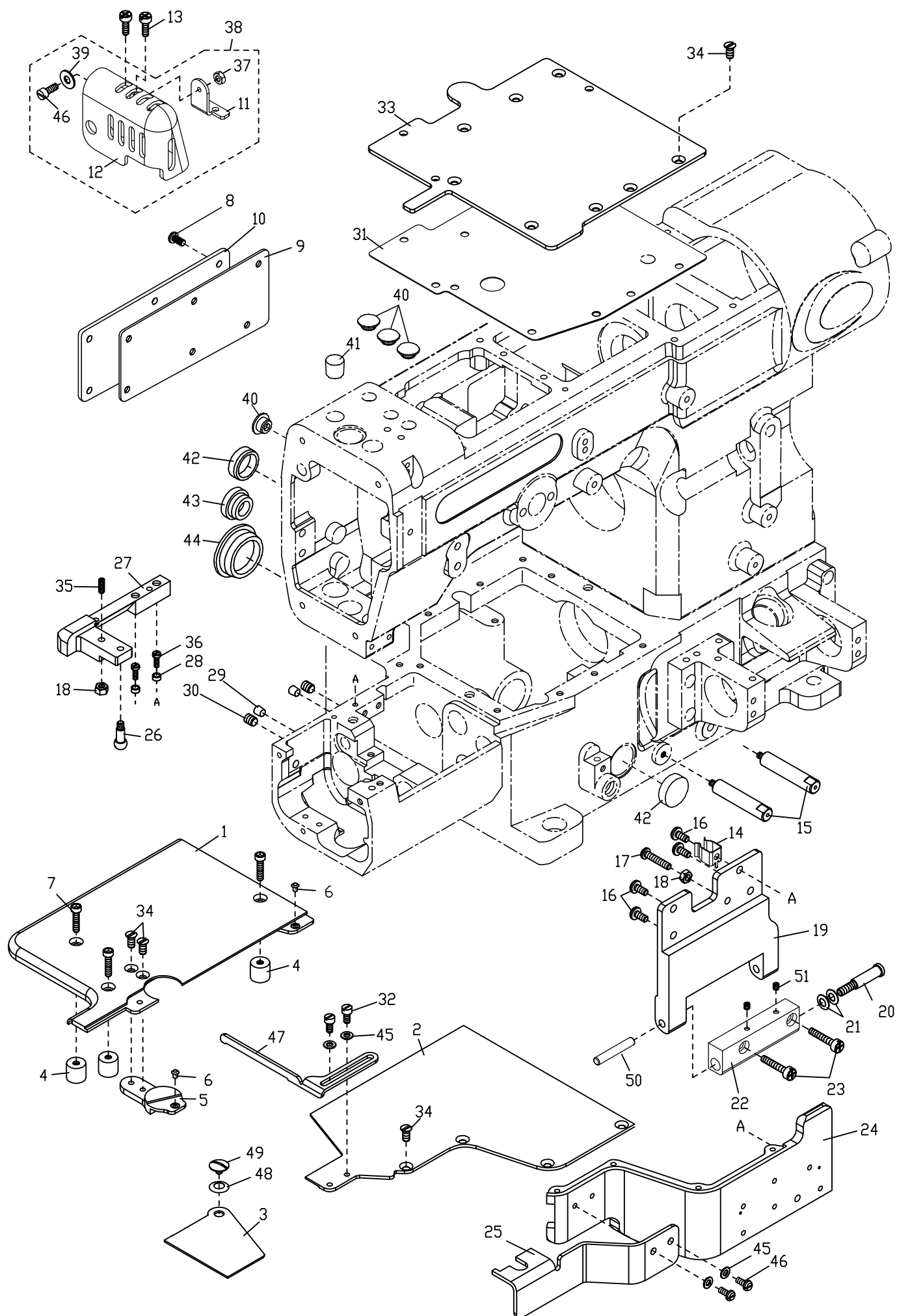
1. CXD3800 本體與外裝零件 Frame Components (一)



1. CXD3800 本體與外裝零件 Frame Components (一)

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt .Req.
1	22400001011	上軸蓋 Top Cover -----	1
2	8MC04281207D	螺絲 Screw (CT0102 M4-0.7*12) -----	12
3	22400001032	油封 Gasket -----	1
4	22400001041	油鏡 Oil Window -----	1
5	22200002552	孔塞 Plug -----	1
6	2620000106	側蓋 Side Cover -----	1
7	22400001071	針棒蓋 Needle Cover -----	1
8	22400001081	油封 Gasket -----	1
9	22000001091	孔塞 Plug -----	1
10	66484-11	銘板 Plate -----	1
11	2200001243	孔塞 Plug -----	1
12	66485-9	上車頭銘板 Plate -----	1
13	22400001131	導風管 Guid Pipe-----	1
14	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14) -----	2
15	2620000115	連接座 Connecting seat -----	1
16	22200001182	擋片 Defender -----	1
17	2600000117	油封 Gasket -----	1
18	22200001141	樞銷 Hinge Pin -----	1
19	2600000119	固定座 Bracket -----	1
20	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	2
21	8MB85241807K	螺絲 Serew (CXD380121 M3.5-0.6*18) -----	3
22	2620000122	防塵蓋 Dust Cover -----	1
23	2220000115	彈簧 Spring -----	1
24	2600000124	下軸側蓋 Side Cover -----	1
25	8MK08502013A	螺絲 Screw (C90140 M8-1.25*20) -----	1
26	8MM08502013A	螺絲 Screw (CT0106 M8-1.25*20) -----	3
27	66477-4	重量貼紙 Weight Paster -----	1
28	66485-1	車型銘板 Model Plate -----	1
29	66620	鉚釘 Rivet -----	4
30	66480-14	機器號碼牌 Machine No. Plate -----	1
31	26000001311	油面鏡 Oil Sign Gauge-----	1
32	2200000139	定位銷 Knock Pin -----	2
33	8MM10603016A	螺絲 Serew (CT0138 M10-1.5*30) -----	4
34	2200000110	下座腳樁 Supporting Bar -----	4
35	2620000135	車頭 Frame Unit -----	1
35-A	2240000135A	車頭上座 Frame Unit -----	1
35-B	2620000135B	車頭下座 Frame Unit -----	1
36	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	2
37	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	1
38	8SM95281017A	螺樁 Stud (SH0243 3/8"-28*10) -----	1
39	2100000244	油封 Seal -----	1
40	2600000140	油盤 Oil Reservoir -----	1
41	2600000141	油封 Gasket -----	1
42	2200000128	磁鐵 Magnet -----	1
43	2200000129	壓板 Holder -----	1
44	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	1
45	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
46	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5) -----	1
47	2200000121	夾簧 Latch Spring -----	1
48	2226110202	側蓋 Side Cover -----	1
49	8MC04281007D	螺絲 Screw (CT0113 M4-0.7*10) -----	2

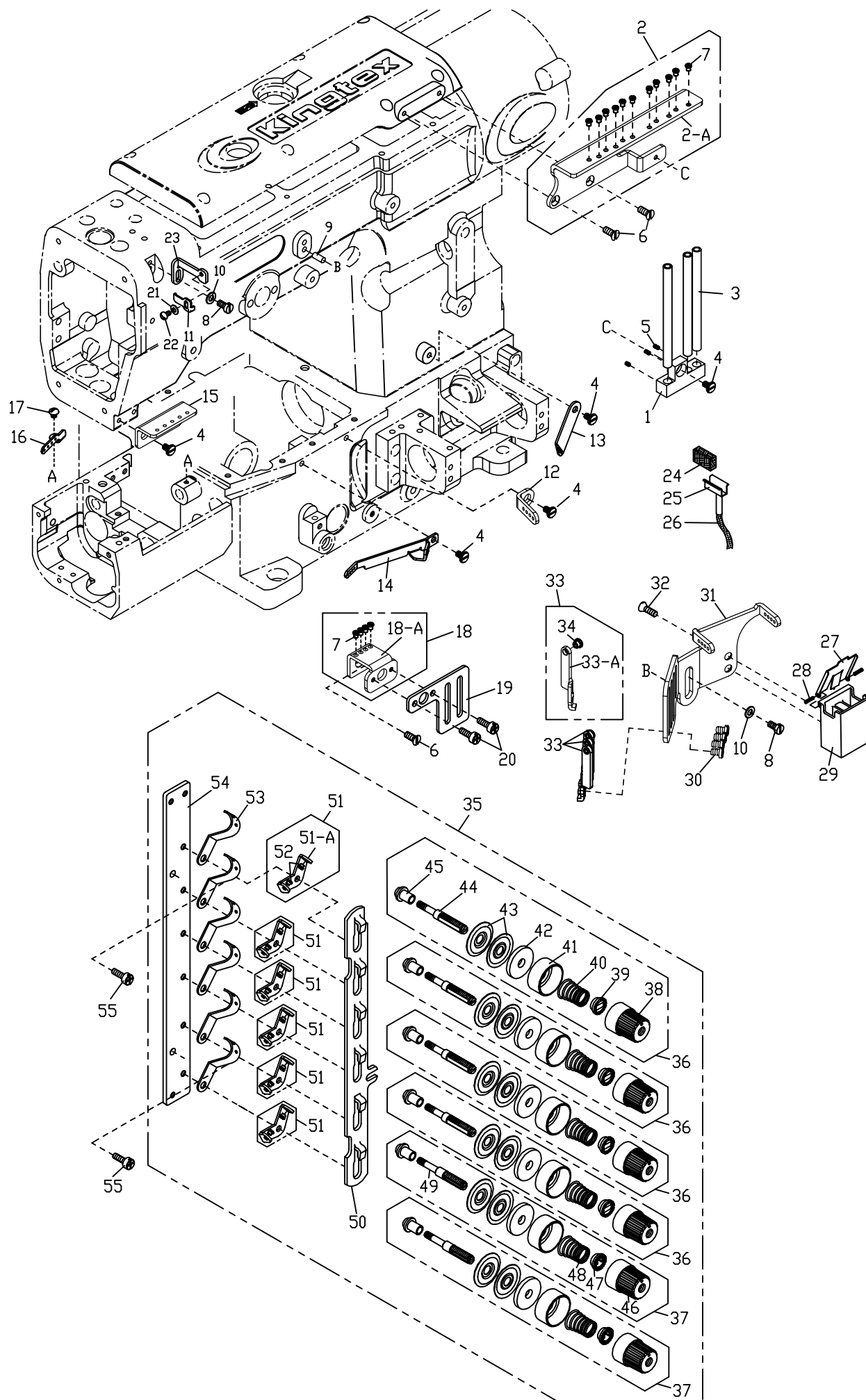
2. CXD3800 本體與外裝零件 Frame Components (二)



2. CXD3800 本體與外裝零件 Frame Components (二)

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt .Req.
1	2620000201	下軸外蓋 Cloth Plate -----	1
2	2620000202	護線蓋 Cloth Plate -----	1
3	2620000203	防塵蓋 Dust Cover -----	1
4	2620000204	隔環 Spacer -----	3
5	2620000205	擋片 Defender -----	1
6	22100001191	減震橡膠 Rubber Cushion -----	2
7	8MM04282207A	螺絲 Screw (MN021-01-10 M4-0.7*22) -----	3
8	8MC04281007D	螺絲 Screw (CT0113 M4-0.7*10) -----	6
9	22000002091	油封 Gasket -----	1
10	2200000210	上軸背蓋 Rear Cover -----	1
11	2270000211	底座 Base -----	1
12	22700002121	針棒護蓋 Needle Bar Protector -----	1
13	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8)-----	2
14	2200000121	夾簧 Latch Spring -----	1
15	2620000215	支撐桿 Support ing Rod -----	2
16	8MB04281008K	螺絲 Screw (UH03-62 M4-0.7*10) -----	4
17	8MC04282007D	螺絲 Screw (UH01-53 M4-0.7*20) -----	1
18	8MA04280307A	螺帽 Nut (CT0238 M4-0.7*3) -----	2
19	2620000219	下座前蓋座 Front Cover Seat -----	1
20	8MB04283809E	螺椿 Stud (CT0227 M4-0.7*38) -----	1
21	2200000228	孟形墊圈 Disk Washer -----	2
22	2600000222	絞鏈 Hinge -----	1
23	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14) -----	2
24	2620000224	下座前蓋座 Front Cover Seat -----	1
25	2620000225	前蓋板 Front Cover Plate -----	1
26	8MD04281408C	螺絲 Screw (CT0222 M4-0.7*5) -----	1
27	2620000227	針板座 Needle Plate Seat -----	1
28	2260000205	隔環 Spacer -----	2
29	22000002471	孔塞 Plug -----	2
30	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	2
31	26000002312	防油墊片 Gasket -----	1
32	8MB04280607K	螺絲 Screw (MT0233 M4-0.7*6) -----	2
33	2620000233	下軸內蓋 Lower Shaft Cover -----	1
34	8ME04280708A	螺絲 Screw (CT0206 M4-0.7*7) -----	14
35	8MN04281600A	螺絲 Screw (CXD38-02-55 M4-0.7*16) -----	1
36	8MB03200705A	螺絲 Screw (CT96-02-32 M3-0.5*6.5) -----	2
37	8MA04280207A	螺帽 Nut (STC02-01-02 M4-0.7*2.5) -----	1
38	227A0000259	針棒護蓋組 Needle Bar Protector Asm. -----	1
39	90DW040	墊圈 Washer -----	1
40	22000001091	孔塞 Plug -----	4
41	22000002081	孔塞 Plug -----	1
42	22000002451	孔塞 Plug -----	2
43	2600000243	孔塞 Plug -----	1
44	22000002461	孔塞 Plug -----	1
45	90PW040	墊圈 Washer -----	4
46	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	3
47	2620000247	導模 Fabric Guide -----	1
48	2200000124	孟形墊片 Disc Washer -----	1
49	8MC04280512B	螺絲 Screw (C90232 M4-0.7*5) -----	1
50	2310000812	軸 Shaft -----	1
51	8MN04280600A	螺絲 Screw (CT1223 M4-0.7*6) -----	2

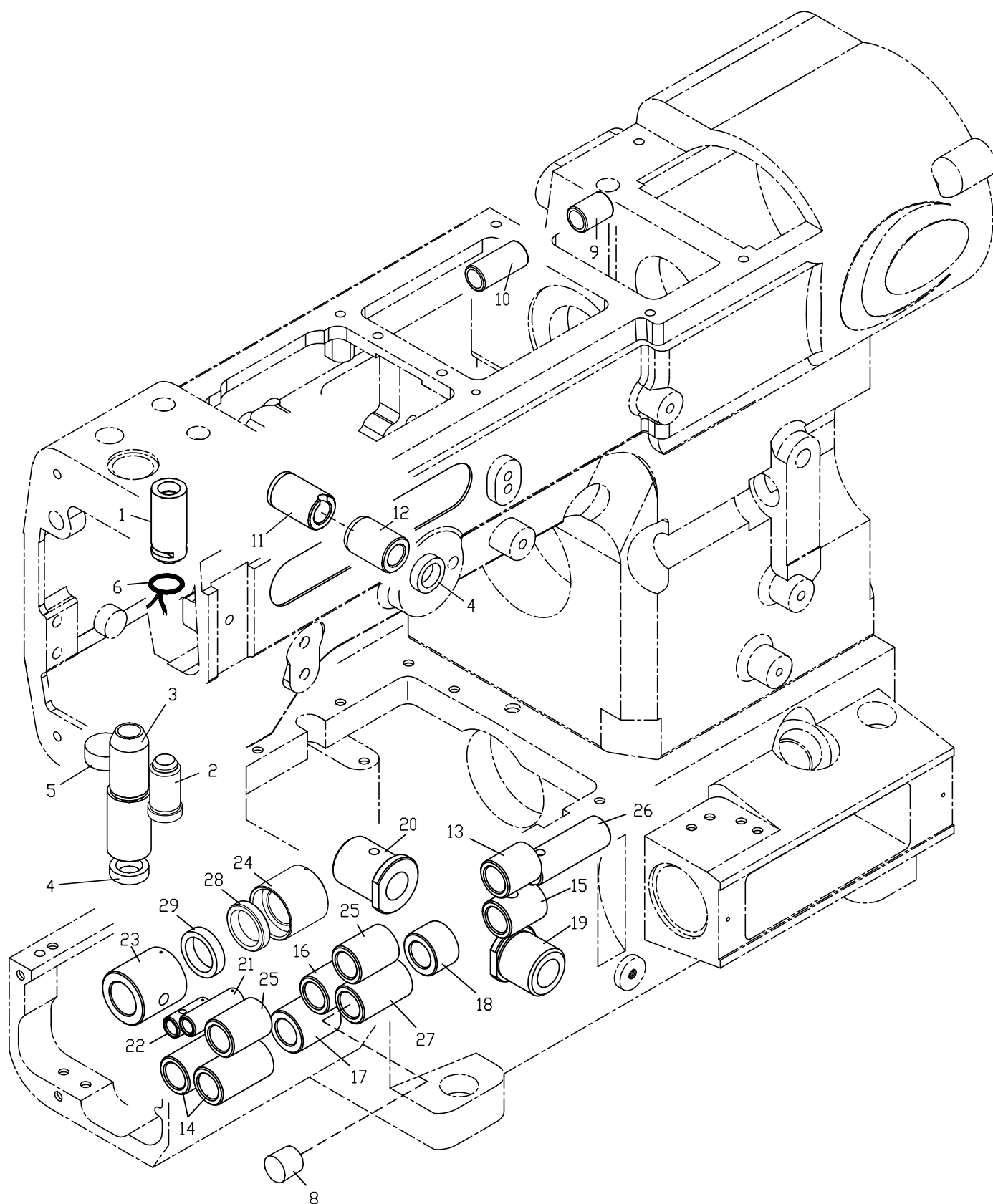
3. CXD3800 導線與張力調整零件 Thread Guide And Tension Components



3. CXD3800 導線與張力調整零件 Thread Guide And Tension Components

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt .Req.
1	2240600102	導線座 Thread Guide Holder -----	1
2	2600000302	導線座組 Thread Guide Holder Asm. -----	1
2-A	2600000302A	導線座 Thread Guide Holder -----	1
3	2200000327	導線管 Thread Guide Pipe -----	3
4	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	5
5	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	3
6	8ME04280708A	螺絲 Screw (CT0206 M4-0.7*7) -----	3
7	240013088	磁導線環 Thread Eyelet -----	15
8	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
9	90ST0410	定位銷 Knock Pin -----	1
10	2100000223	墊圈 Washer -----	2
11	2600000307	導線 Thread Guide -----	1
12	2620000312	導線 Thread Guide -----	1
13	2210020113	導線 Thread Guide -----	1
14	2620000314	導線組 Thread Guide Asm. -----	1
15	2620000315	導線 Thread Guide -----	1
16	2620000316	導線 Thread Guide -----	1
17	8MD03200306A	螺絲 Screw (CT0242 M3-0.5*3) -----	1
18	2600600117	導線組 Thread Guide Asm. -----	1
18-A	2600600117A	導線 Thread Guide -----	1
19	2200000359	揚線臂護線罩 Take-up Arm Protect -----	1
20	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5) -----	2
21	90DW030	碟形墊圈 Disk Washer -----	1
22	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5) -----	1
23	2600000343	導線 Thread Guide -----	1
24	2200000339	羊毛氈 Felt -----	1
25	2200000338	線夾 Wick Clamp -----	1
26	66800	油線 Oil Wick -----	1
27	2200000336	油杯蓋 Cooler Oil Tank Cover -----	1
28	90SP0206T	彈簧銷 Spring Pin -----	2
29	2600000335	油杯 Cooler Oil Tank -----	1
30	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	4
31	2270000340	導線 Thread Guide -----	1
32	8TE03440806A	螺絲 Screw -----	2
33	2600000336	導線桿組 Thread Guide Asm. -----	4
33-A	2600000336A	導線桿 Thread Guide -----	4
34	240013087	磁導線環 Thread Eyelet -----	4
35	260060A02221	鬆線組 Thread Tension Set Asm. -----	1
36	231A0001922	張力調整組 Tension Asm. (Red) -----	4
37	220A0000315	張力調整組 Tension Asm. (Yellow) -----	2
38	2100001121	張力調整螺帽 Tension Nut (Red) (SH1121)-----	4
39	2200000303	套管 Bushing -----	4
40	2100001123	彈簧 Spring (Red) (SH1123)-----	4
41	2200000305	彈簧座 Spring Seat -----	6
42	2100001127	羊毛氈 Felt -----	6
43	2100001126	張力控制盤 Tension Disc -----	12
44	22000003081	螺樁 Stud -----	4
45	22000003091	隔環 Spacer -----	6
46	2100001121A	張力調整螺帽 Tension Nut (Yellow) (SH1121)-----	2
47	2100001122	止滑齒輪 Bush -----	2
48	2100041131	彈簧 Spring (Yellow) (SH1131)-----	2
49	22000003611	螺樁 Stud -----	2
50	4UTB0403191	鬆線滑板 Release Wedge -----	1
51	2600000355	導線組 Thread Guide Asm. -----	6
51-A	2600000355A	導線 Thread Guide -----	6
52	240013087	磁導線環 Thread Eyelet -----	12
53	2200000312	導線 Thread Guide -----	6
54	4UTB040320	張力控制組座 Tension Post Support -----	1
55	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	2

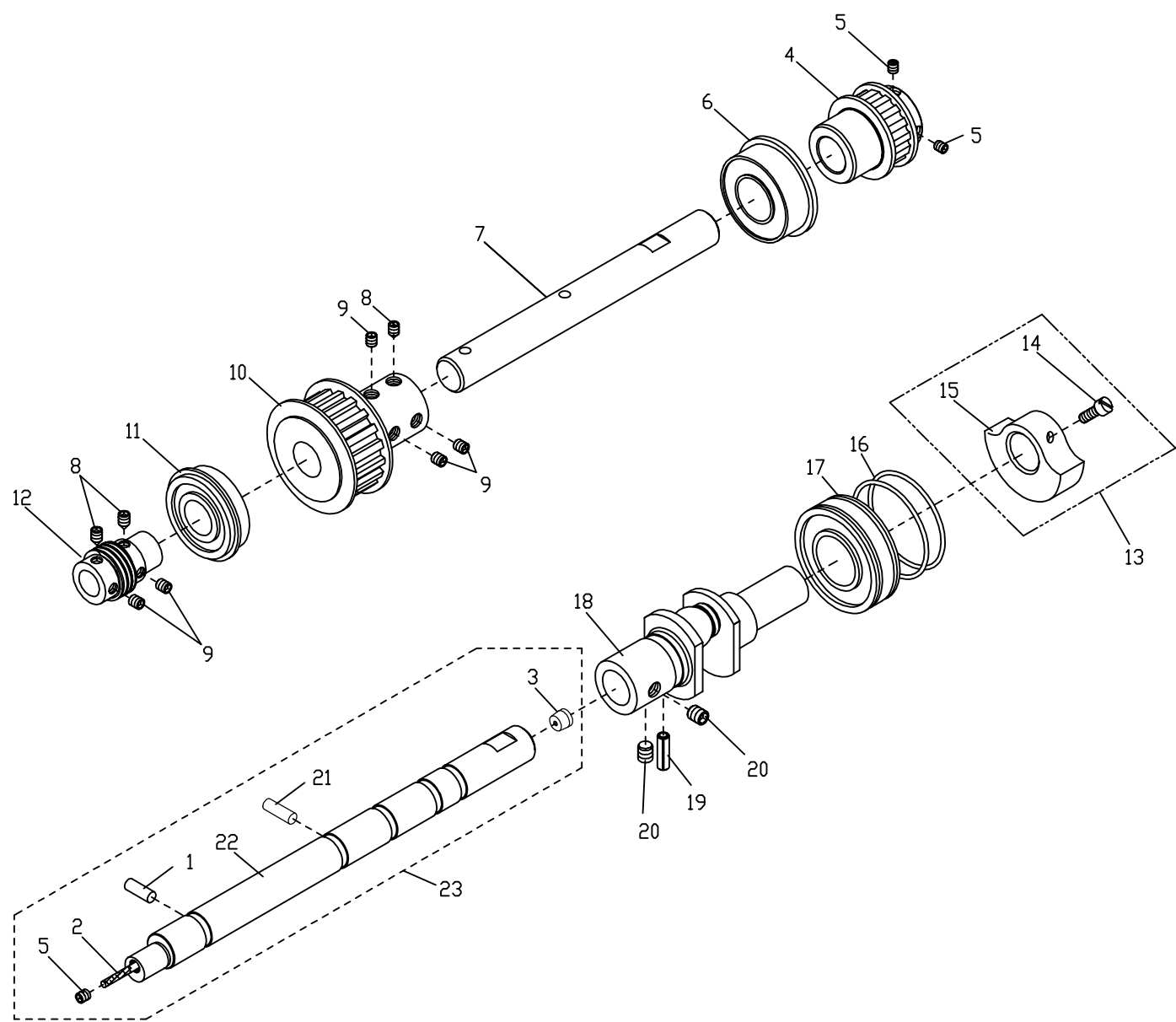
4. CXD3800 軸襯與油封 Bushing And Seal



4. CXD3800 軸襯與油封 Bushing And Seal

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt .Req.
1	2210000401	軸襯 Bushing -----	1
2	2620000402	軸襯 Bushing -----	1
3	2200000403	軸襯 Bushing -----	1
4	2200000404	油封 Oil Seal -----	2
5	2200000422	孔塞 Plug -----	1
6	66800	油線 Oil Wick -----	1
7	-----	-----	-
8	22000002081	孔塞 Plug -----	1
9	2240000409	軸襯 Bushing -----	1
10	2240000422	軸襯 Bushing -----	1
11	2200000411	軸襯 Bushing -----	1
12	22000004101	軸襯 Bushing -----	1
13	2600000413	軸襯 Bushing -----	1
14	2600000414	軸襯 Bushing -----	2
15	2600000415	軸襯 Bushing -----	1
16	2600000416	軸襯 Bushing -----	1
17	26000004171	軸襯 Bushing -----	1
18	2600000418	軸襯 Bushing -----	1
19	26000004191	軸襯 Bushing -----	1
20	26000004201	軸襯 Bushing -----	1
21	26000004211	軸襯 Bushing -----	1
22	26000004221	軸襯 Bushing -----	1
23	26000004231	軸襯 Bushing -----	1
24	26000004241	軸襯 Bushing -----	1
25	2600000425	軸襯 Bushing -----	2
26	2600000426	軸襯 Bushing -----	1
27	26000004271	軸襯 Bushing -----	1
28	2600000428	油封 Oil Seal -----	1
29	2600000429	羊毛氈 Felt -----	1

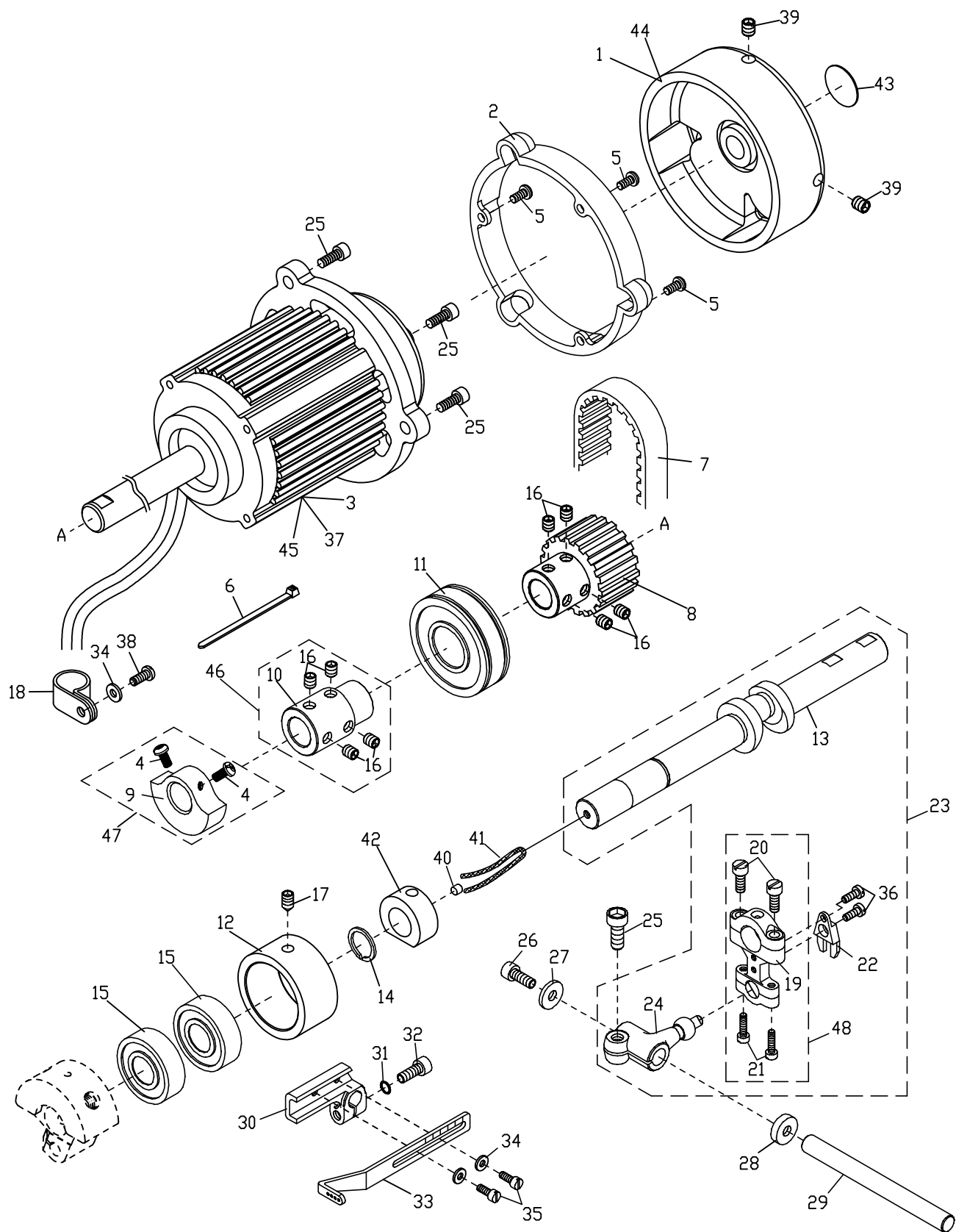
5. CXD3800 下軸與相關零件 Lower Main Shaft Components



5. CXD3800 下軸與相關零件 Lower Main Shaft Components

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt .Req.
1	66803	φ 2.2纖維棒 Oil Wick -----	1
2	240010041	油線 Oil Wick(L=100mm) -----	1
3	2200000515	孔塞 Plug -----	1
4	2220000504	齒形皮帶輪 Timeing Pulley -----	1
5	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	3
6	90BB2552154	滾珠軸承 Ball Bearing -----	1
7	2246110501	軸 Shaft -----	1
8	8MN06400800C	螺絲 Screw (FT0502 M6-1*8) -----	3
9	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	5
10	2240000505	齒形皮帶輪 Timeing Pulley -----	1
11	90BB2047144	滾珠軸承 Ball Bearing -----	1
12	2200000508	蝸桿 Worm -----	1
13	222A0000647	平衡錘組 Balance Weight Asm -----	1
14	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
15	2200000509	平衡錘 Balance Weight -----	1
16	2200000547	O形油環 O Ring -----	2
17	90BB2042122	滾珠軸承 Ball Bearing -----	1
18	2200000512	曲軸 Crank Shaft -----	1
19	90SP0206	彈簧銷 Pin -----	1
20	8MN06400500A	螺絲 Screw (CT0513 M6-1*5) -----	2
21	90SP0206T	彈簧銷 Pin -----	1
22	2600000522	軸 Shaft -----	1
23	260A0000560	下軸組 Lower Shaft Set. -----	1

6. CXD3800 上軸與相關零件 Upper Main Shaft Components



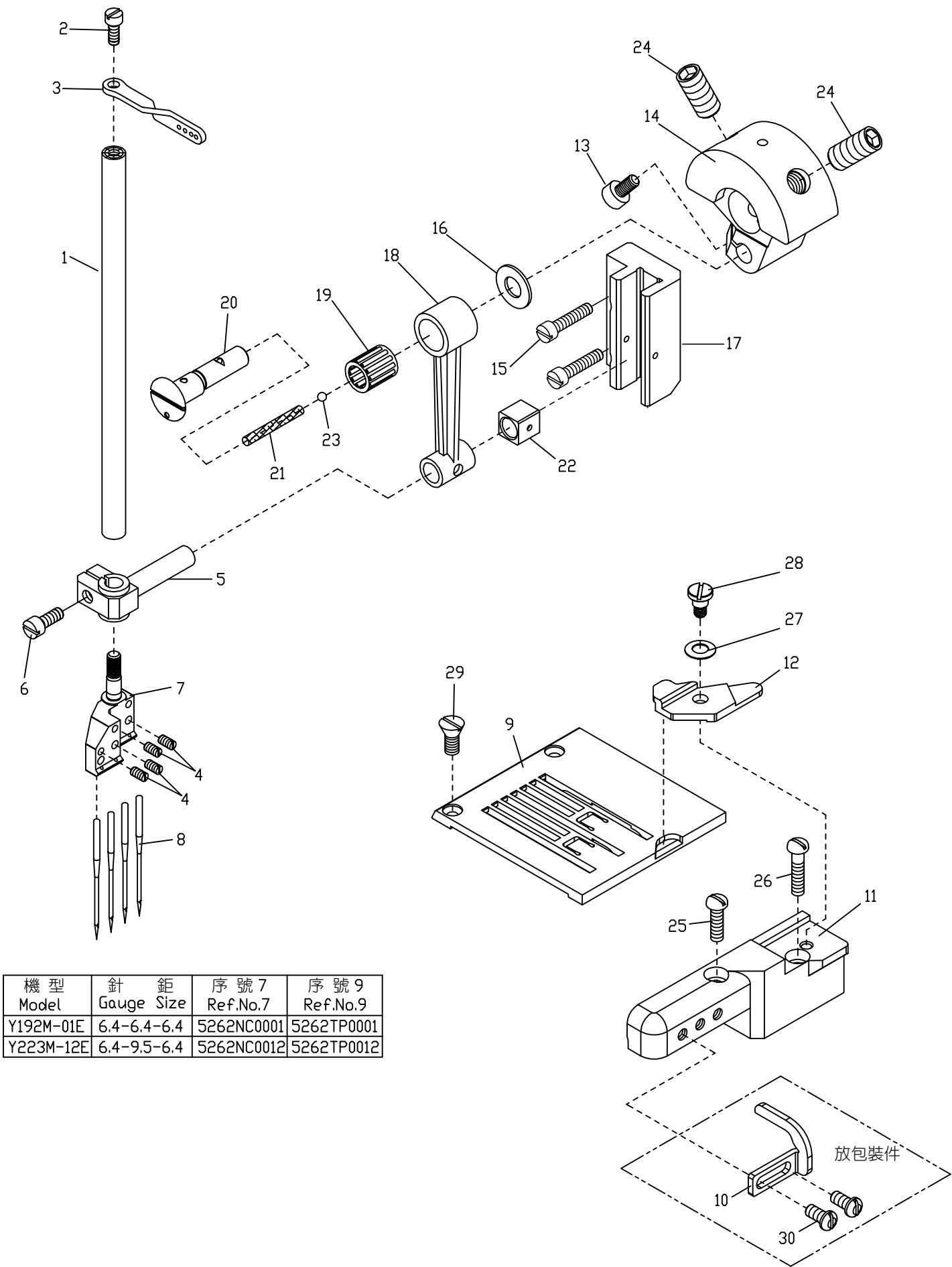
6. CXD3800 上軸與相關零件 Upper Main Shaft Components

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt .Req.
◎1	2600000601	賀欣手輪 Handwheel -----	1
2	2240000602	護蓋 Cover -----	1
◎3	22400006032	賀欣迷你馬達 Mini Motor -----	1
4	8MB04280807K	螺絲 Screw(CT0215 M4-0.7*8) -----	2
5	8MP04280808A	螺絲 Screw (MT0235 M4-0.7*8) -----	3
6	4UTB020306	束線Plastic Binding Wire-----	1
7	2200000607	齒形皮帶 Timeing Belt -----	1
8	22400006081	齒形皮帶輪 Timeing Pulley -----	1
9	2200000509	平衡錘 Balance Weight -----	1
10	2200000610	套管接頭 Joint -----	1
11	90BB204714	滾珠軸承 Ball Bearing -----	1
12	2240000612	軸承套筒 Bearing Sleeve -----	1
13	2210000613	曲軸 Crank Shaft -----	1
14	90SCR150	C形軸用扣環 C Ring -----	1
15	90BB1535115	滾珠軸承 Ball Bearing -----	2
16	8MN06400600A	螺絲 Screw(CT0244 M6-1*6) -----	8
17	8MN06400800C	螺絲 Screw(FT05-02 M6-1*8) -----	1
18	4MN0210108	線夾 Cord Clamp -----	1
19	2200000619	連桿 Connecting Rod -----	1
20	8MB95301407K	螺絲 Screw(CT0620 M4.5-0.75*14) -----	2
21	8MB85241006K	螺絲 Screw(CT0621 M3.5-0.6*10) -----	2
22	2200000622	定向導軌 Orient Guide -----	1
23	221A0000653	曲軸組 Crank Shaft Asm. -----	1
24	2200000624	曲柄 Ball Lever -----	1
25	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	4
26	8MM05321009A	螺絲 Screw (CT0626 M5-08*10) -----	1
27	2200000627	墊圈 Washer -----	1
28	2200000628	隔環 Spacer -----	1
29	2200000629	軸 Shaft -----	1
30	2200000630	承座 Bracket -----	1
31	90SW050	彈簧墊圈 Spring Washer -----	1
32	8MM05321409A	螺絲 Screw (CT0632 M5-0.8*14) -----	1
33	2210600123	針棒揚線桿 Needle Thread Take-Up -----	1
34	2100000223	墊圈 Washer -----	3
35	8MB85240807K	螺絲 Screw (FT0555 M3.5-0.6*8) -----	2
36	8MB03200806A	螺絲 Screw (CT900623 M3-0.5*8) -----	2
◎37	2240000603M	永輝興迷你馬達 ISM Mini Motor -----	1
38	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	1
39	8MN06400800A	螺絲 Screw (CT0549 M6-1*8) -----	2
40	2100001404	孔塞 Plug (S14-04)-----	1
41	66800	油線 Oil Wick -----	1
42	2240000642	聚油環 Oil Sleeve -----	1
43	66485-10	銘板 Plate -----	1
◎44	2600000601S	松慶手輪 Handwheel -----	1
◎45	2240000603S	松慶迷你馬達 Mini Motor -----	1
46	222A0000646	套管接頭組 Joint Asm -----	1
47	222A0000647	平衡錘組 Balance Weight Asm -----	1
48	222A0000648	連桿組 Connecting Rod Asm -----	1

◎ CXD3800 馬達選購 (Motor Optional) :

廠商 Company	序號 Ref. No.
賀 欣 Hohsing	1 3
松 慶 Shokei	44 45
永輝興 ISM	1 37

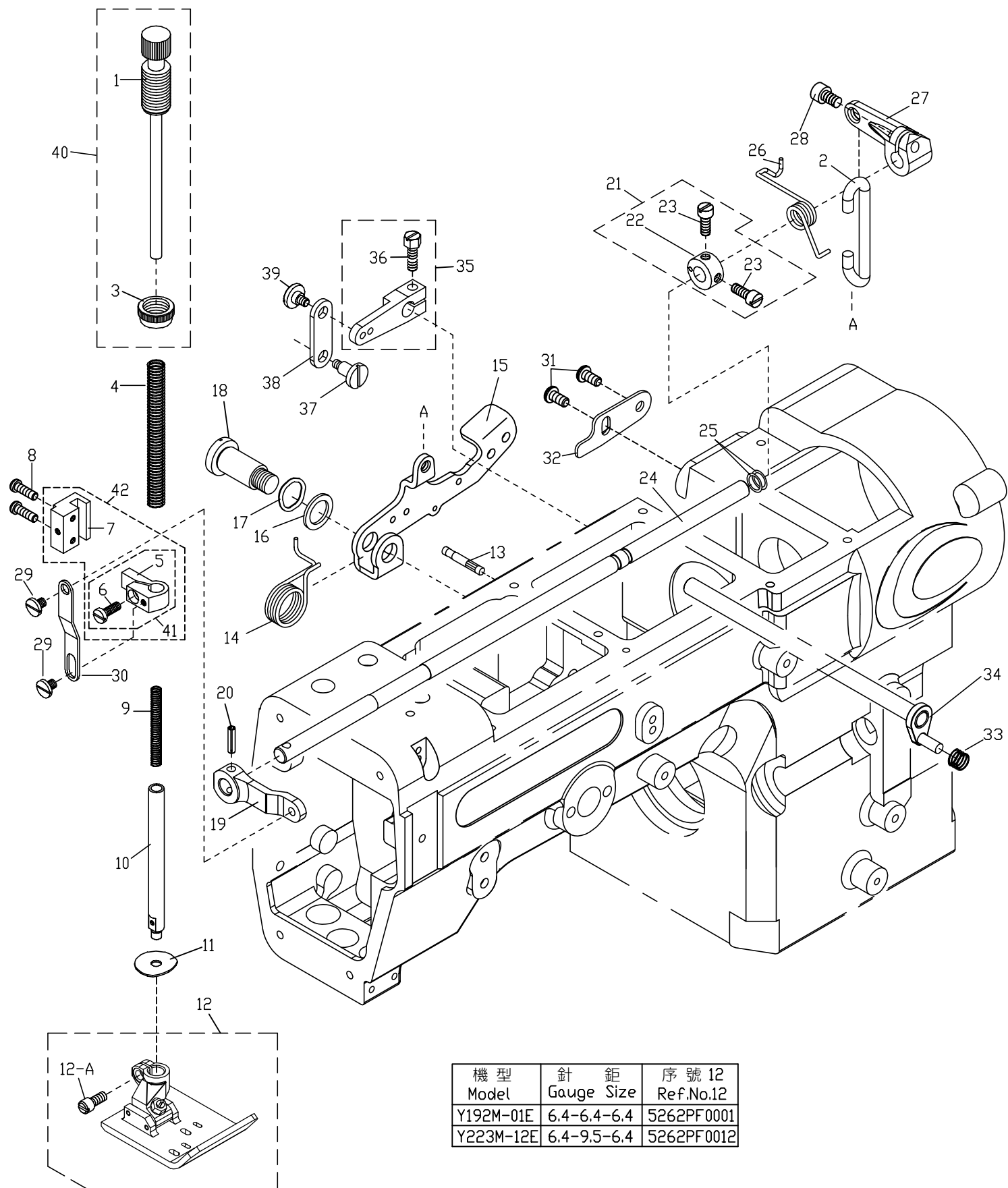
7. CXD3800 針棒與相關零件 Needle Bar Components



7. CXD3800 針棒與相關零件 Needle Bar Components

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	22000007011	針棒 Needle Bar -----	1
2	8MB85240607K	螺絲 Screw (CT0637 M3.5-0.6*6) -----	1
3	2210600118	導線組 Thread Guide Asm. -----	1
4	8SH32440300A	螺絲 Screw (SH0465 1/8"-44*2.5) -----	4
5	2210000705	針棒驅動銷 Needle Bar Clamp -----	1
6	8MB95301107K	螺絲 Screw (CT0706 M4.5-0.75*11) -----	1
7	-----	針留 Needle clamp -----	1
8	66725-11-5	針 Needle --(UY128GAS) 一包5支 -----	1
9	-----	針板 Needle Plate -----	1
10	2620000710	導模 Edge Guide -----	1
11	2620000711	針板座 Needle Plate Seat -----	1
12	2620000712	壓板 Fixing Plate Seat -----	1
13	8MM05321009A	螺絲 Screw (C06-26 M5-0.8*10) -----	1
14	2270000714	平衡錘 Balance Weight -----	1
15	8MB04281607A	螺絲 Screw (CT0724 M4-0.7*16) -----	2
16	2270000716	墊圈 Washer -----	1
17	2210000727	滑道 GuideBlock -----	1
18	2210000720	連桿 Connecting Rod -----	1
19	90NB081113	滾針軸承 Needle Bearing -----	1
20	2270000720	曲柄銷 Rod Pin -----	1
21	66800	油線 Oil Wick -----	1
22	2200000722	滑塊 Slide Block -----	1
23	2100001404	孔塞 Plug -----	1
24	8MN08401600E	螺絲 Screw (CT0618 M8-1*16) -----	2
25	8MB04281607X	螺絲 Screw (CT9085-02-02 M4-0.7*16) -----	1
26	8MB04282207B	螺絲 Screw (AG03-01-11 M4-0.7*21.5) -----	1
27	2200000228	孟形墊圈 Disk Washer -----	1
28	8MB04280808E	螺絲 Screw (CXD38-07-28 M4-0.7*4) -----	1
29	8SF36400706C	螺絲 Screw (CT0712 9/64"-40*7.5) -----	2
30	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2

8. CXD3800 壓腳與相關零件 Presser Foot Components



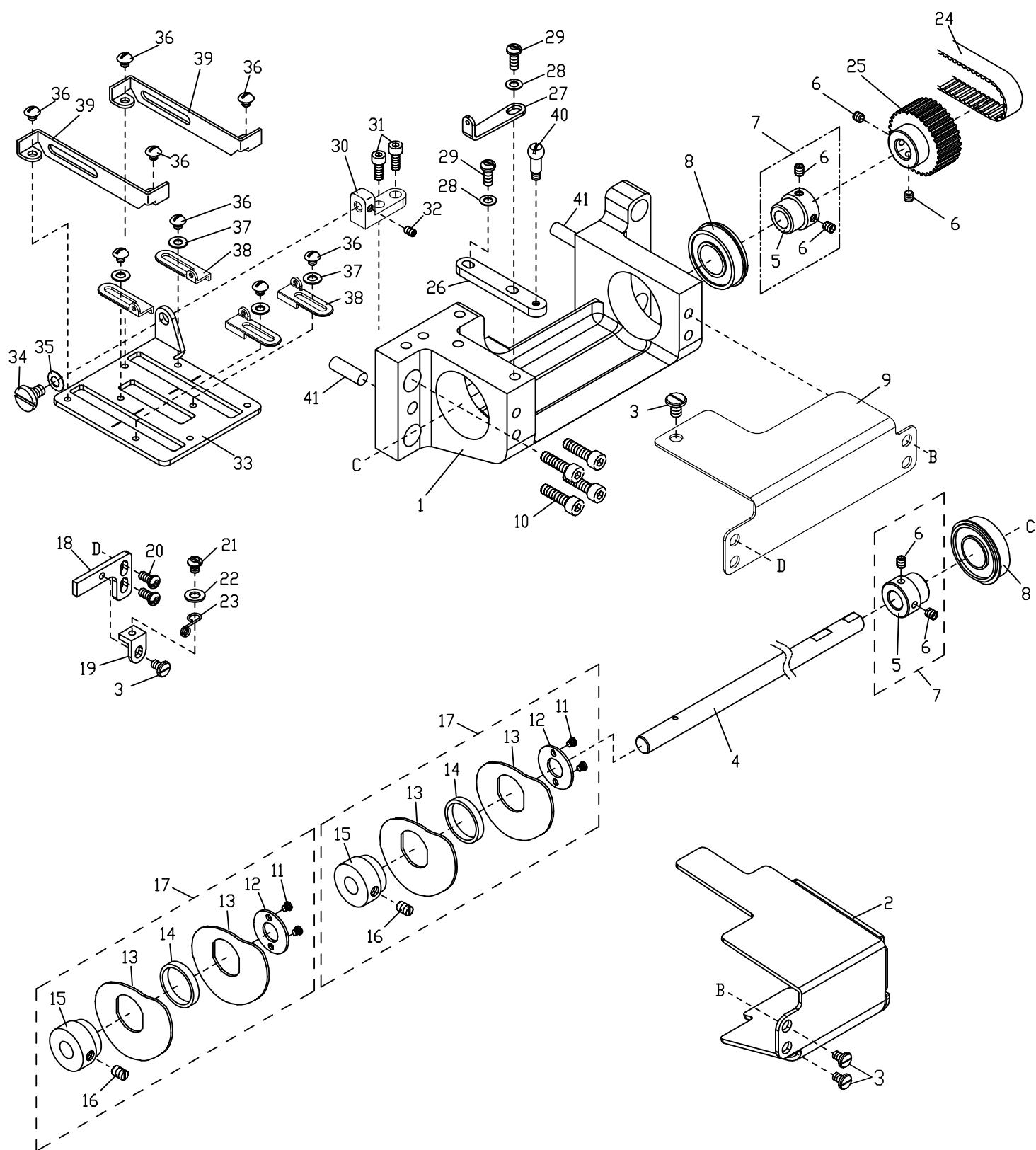
8. CXD3800 壓腳與相關零件 Presser Foot Components

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2220000801	壓力調整螺樁 Spring Regulator -----	1
2	2240000802	吊桿 Lifter Connecting Plate -----	1
3	2220000803	螺帽 Nut -----	1
4	2200000804	彈簧 Spring -----	1
5	2200000805	壓腳棒連結臂 Presser Bar Clamp -----	1
6	8MC95300808E	螺絲 Screw (CT0806 M4.5-0.75*8) -----	1
7	2200000807	滑道 Guide Block -----	1
8	8MB95301407K	螺絲 Screw (CT0620 M4.5-0.75*14) -----	2
9	2200000809	彈簧 Spring -----	1
10	2200000810	壓腳棒 Presser Bar -----	1
11	2200000811	阻油片 Oil Separator -----	1
12	-----	壓腳 Presser Foot -----	1
12-A	5220PF0356M	螺絲 Screw (M3.5-0.6*8) -----	1
13	2310001017	銷 Pin -----	1
14	2240000839	彈簧 Spring -----	1
15	22400008331	揚昇臂 Lifter Arm -----	1
16	2310001012	墊圈 Washer -----	1
17	2310001207	波形墊圈 Corrugated Ring -----	1
18	2310001013	螺樁 Stud -----	1
19	2240000819	連桿 Lever -----	1
20	90SP0416	彈簧銷 Spring Pin -----	1
21	220A0000825	定位環組 Collar Asm.-----	1
22	2200000822	定位環 Collar -----	1
23	8MC95300606F	螺絲 Screw (CT0823 M4.5-0.75*5.5) -----	2
24	22400008241	軸 Shaft -----	1
25	2240000846	O形油環 O Ring -----	2
26	2240000826	彈簧 Spring -----	1
27	2240000827	連桿 Link -----	1
28	8MM06401210A	螺絲 Screw (F1103 M6-1*12) -----	1
29	8MB05320509G	螺樁 Stud (CT0802 M5-0.8*5) -----	2
30	2200000817	連桿 Link -----	1
*31	8MP06401011A	螺絲 Screw (MT0234 M6-1*10) -----	2
*32	2240000835	限位片 Stopper -----	1
*33	4UTB000411	彈簧 Spring -----	1
*34	2240000838	軸 Shift -----	1
*35	2240000806	曲柄 Drive Arm -----	1
*36	8MK95301407A	螺絲 Screw (CT0837 M4.5-0.75*14) -----	1
*37	2310000343	螺樁 Stud -----	1
*38	2240000808	連桿 Link -----	1
*39	2310000344	螺樁 Stud -----	1
40	222A0000843	壓力調整螺樁組 Spring Regulator Set -----	1
41	220A0000843	壓腳棒連結臂組 Presser Bar Clamp Set -----	1
42	220A0000844	滑道組 Guide Block Set -----	1

* 為標準型專用，切線 (UT 系列) 時不使用

* For basic model only. Not applicable to thread trimmer (UT series) series.

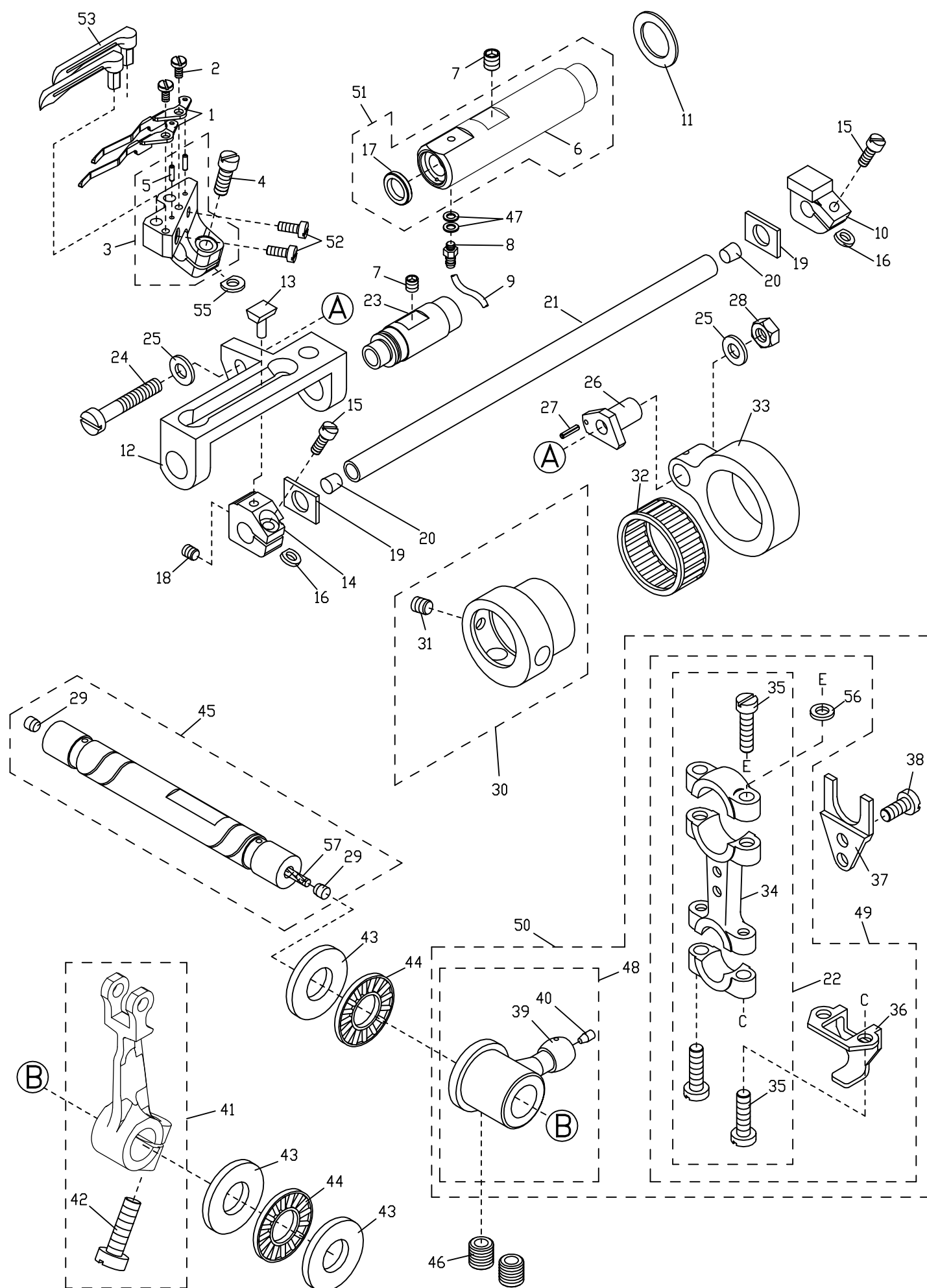
9. CXD3800 揚線凸輪相關零件 Looper Thread Takeup Components



9. CXD3800 揚線凸輪相關零件 Looper Thread Takeup Components

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt .Req.
1	2620000901	揚線凸輪座 Looper Thread Takeup Bracket -----	1
2	2620000902	皮帶蓋 Belt Cover -----	1
3	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	4
4	2260000518	軸 Shaft -----	1
5	2270000545	套管接頭 Joint -----	2
6	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	6
7	227A0000552	套管接頭組 Joint Asm -----	2
8	90BB152807	滾珠軸承 Ball Bearing -----	2
9	2620000909	檔鉸 Stopper -----	1
10	8MM05321409A	螺絲 Screw (C0632 M5-0.8*14) -----	4
11	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	4
12	2220000533	壓板 Plate -----	2
13	2200000502	揚線凸輪片 Looper Thread Takeup Cam -----	4
14	22000005221	隔環 Spacer -----	2
15	2260000527	揚線凸輪座 Holder -----	2
16	8MH05320400A	螺絲 Screw (CT0523 M5-0.8*4) -----	4
17	226A0000522	揚線凸輪組 Looper Thread Takeup Cam Asm -----	2
18	2620000918	支架 Bracket -----	1
19	2620000919	支架 Bracket -----	1
20	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
21	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	1
22	2120000159	墊圈 Washer -----	1
23	22600005131	彈簧 Spring -----	1
24	90TB3093GT	齒形皮帶 Timeing Belt (CXD38-05-24) -----	1
25	2220000540	齒形皮帶輪 Timeing Pulley -----	1
26	2620000926	支架 Bracket -----	1
27	2210000315	導線 Thread Guide -----	1
28	90PW040	墊圈 Washer -----	2
29	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	2
30	2260000524	固定座 Bracket -----	1
31	8MM04280807A	螺絲 Screw (MT0124 M4-0.7*8) -----	2
32	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	1
33	2620000933	導線固定板 Thread Guide Seat -----	1
34	8MB04280608E	螺樁 Stud (C90542 M4-0.7*6.2)-----	1
35	2200000228	碟形墊圈 Disk Washer -----	1
36	8MD03200306A	螺絲 Screw (CT0242 M3-0.5*3) -----	8
37	90PW030	墊圈 Washer -----	4
38	22600005201	導線 Thread Guide -----	4
39	2260000514	導線 Thread Guide -----	1
40	8MD04281408C	螺絲 Screw (CT0222 M4-0.7*5) -----	1
41	4RP0010103	定位梢 Knock Pin -----	2

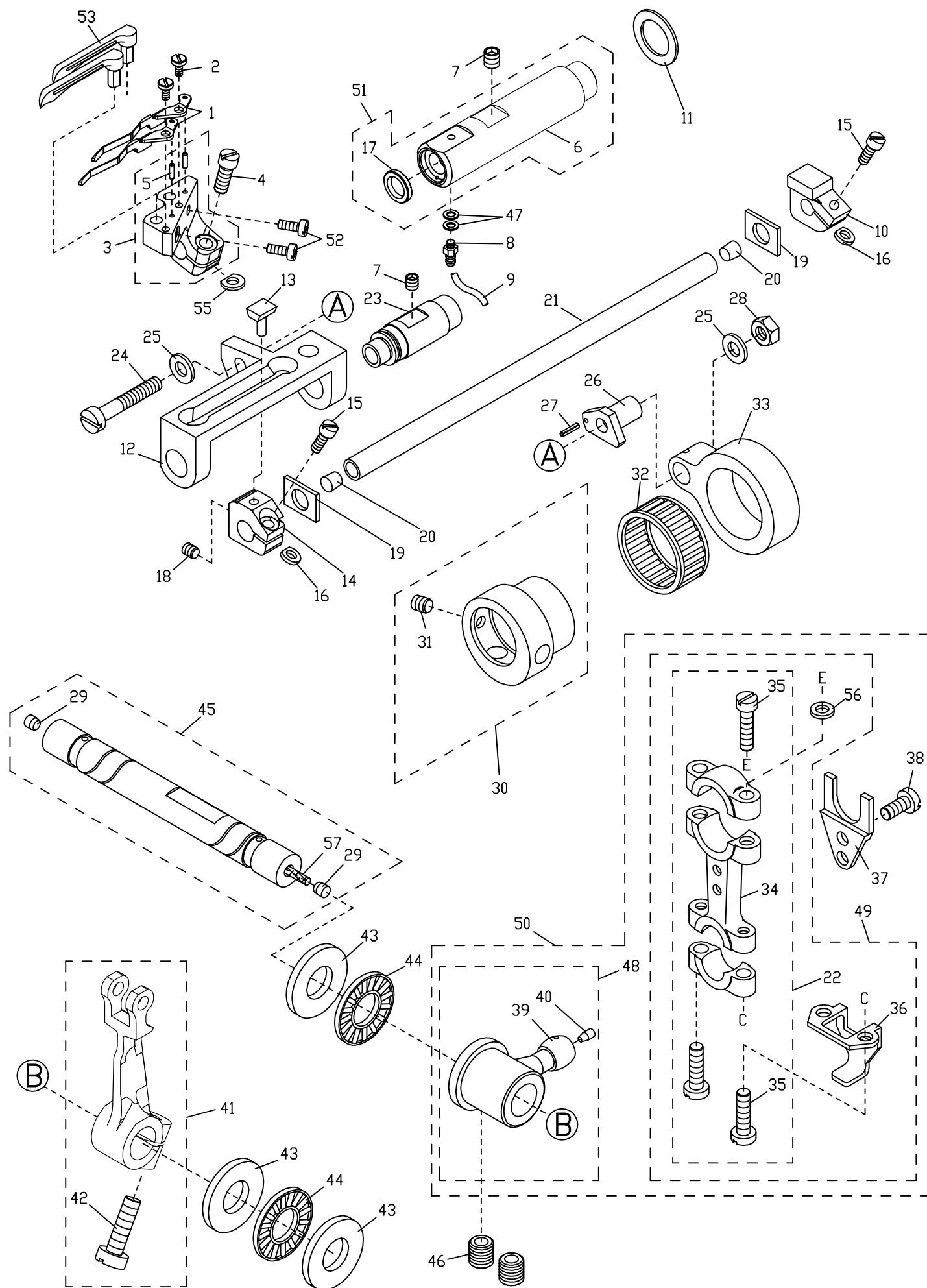
10. CXD3800 結線鉤驅動機構 Looper Driving Mechanism



10. CXD3800 結線鉤驅動機構 Looper Driving Mechanism

序號 Ref.No.	Parts No.	名稱 Description	單位用量 Amt. Req.
1	-----	導針器 Needle Guide -----	-
2	-----	螺絲 Screw (CTS02-18 M2.5--0.6*5) -----	-
3	-----	結線鉤座 Looper Holder -----	-
4	8MB04281007K	螺絲 Screw (C12-37 M4-0.7*10) -----	1
5	-----	定位銷 Knock Pin -----	-
6	26000010062	軸襯 Bushing -----	1
7	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	2
8	2100001505	油嘴 Oil Tube Joint (SH1505) -----	1
9	66790	油管 Oil Tube (Ø2.9 * Ø5 * 35 L)-----	1
10	2220001010	滑塊固定座 Slider Holder -----	1
11	2200001011	墊圈 Washer -----	1
12	22200010121	滑道 Guide Block -----	1
13	2200001013	滑塊 Slide block -----	1
14	2600001014	滑塊固定座 Slider Holder -----	1
15	8MB85241106A	螺絲 Screw (CT1015 M3.5-0.6*11) -----	2
16	2200001016	墊圈 Washer -----	2
17	22700010171	油封 Oil Seal -----	1
18	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
19	2200001019	止推墊片 Thrust Plate -----	2
20	22000002471	孔塞 Plug -----	2
21	2220001021	結線鉤驅動軸 Looper Drive Bar -----	1
22	220A0001022	連桿組 Connecting Rod Asm -----	1
23	22200010231	軸襯 Bushing -----	1
24	8MB05323009B	螺絲 Screw (CT1024 M5-0.8*30) -----	1
25	2200001025	墊圈 Washer -----	2
26	2200001026	變距連桿銷 Adjusting Pin -----	1
27	2200001027	彈簧銷 Spring Pin -----	1
28	8MA05320408A	螺帽 Nut (CT1028 M5-0.8*4) -----	1
29	2200001029	孔塞 Plug -----	2
30	2200001030	偏心輪 Eccentric -----	1
31	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	1
32	90NB263013	滾針軸承 Needle Bearing -----	1
33	2200001033	連桿 Rod -----	1
34	2200001034	連桿 Connecting Rod -----	1
35	8MB95301407K	螺絲 Screw (CT0620 M4.5-0.75*14) -----	4
36	2200001036	潑油片 Oil Splasher -----	1
37	2200001037	定向導片 Orient Guide -----	1
38	8MB95301008A	螺絲 Screw (SS033-01-16 M4.5-0.75*10) -----	2
39	22000010391	曲柄 Lever -----	1
40	2100000328	孔塞 Plug -----	1
41	2600001041	擺動臂 Rocker Arm -----	1
42	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	1
43	2200001043	止推墊圈 Thrust Washer -----	3
44	2200001044	止推軸承 Thrust Bearing -----	2
45	2200001045	軸 Shaft -----	1
46	8MN08500800A	螺絲 Screw (CT10461 M8-1.25*8) -----	2
47	2200001047	墊圈 Washer -----	2
48	220A0001048	曲柄組 Lever Asm -----	1
49	220A0001049	連桿組 Connecting Rod Asm -----	1
50	220A0001050	連桿組 Connecting Rod Asm -----	1
51	260A00010511	軸襯組 Bushing Asm. -----	1
52	-----	螺絲 Screw (CT1002 M3.5--0.6*6) -----	-
53	-----	下結線鉤 Looper -----	-
54	-----	-----	-
55	2620001055	墊圈 (紅色電木) Washer -----	1
56	2100000640	墊圈 Washer -----	2
57	66800	油線 Oil Wick -----	1

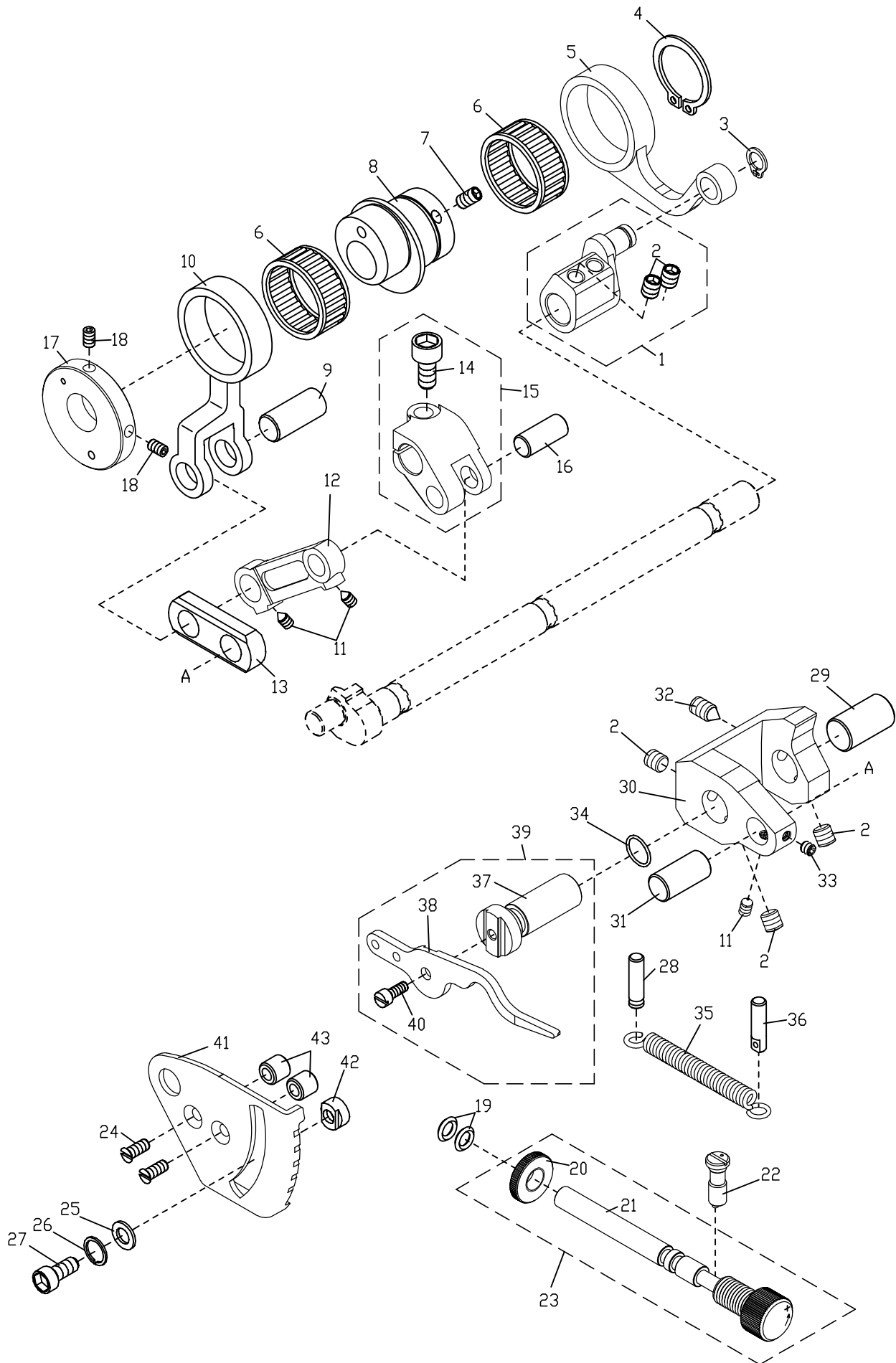
10. CXD3800 結線鉤驅動機構 Looper Driving Mechanism



10. CXD3800 結線鉤驅動機構 Looper Driving Mechanism

機型 Model	針距 Gauge Size	Ref.No.1	Ref.No.2	Ref.No.3	Ref.No.5	Ref.No.52	Ref.No.53
		用量 Amt.Req.					
Y192M-01E	6.4-6.4-6.4	5262NG0101 2PCS	8MB75180505A 2PCS	2620001701	90ST0105 2PCS	8MB85240605A 2PCS	5220LL00560 2PCS
				1PCS			
Y223M-12E	6.4-9.5-6.4			2620001712			
				1PCS			

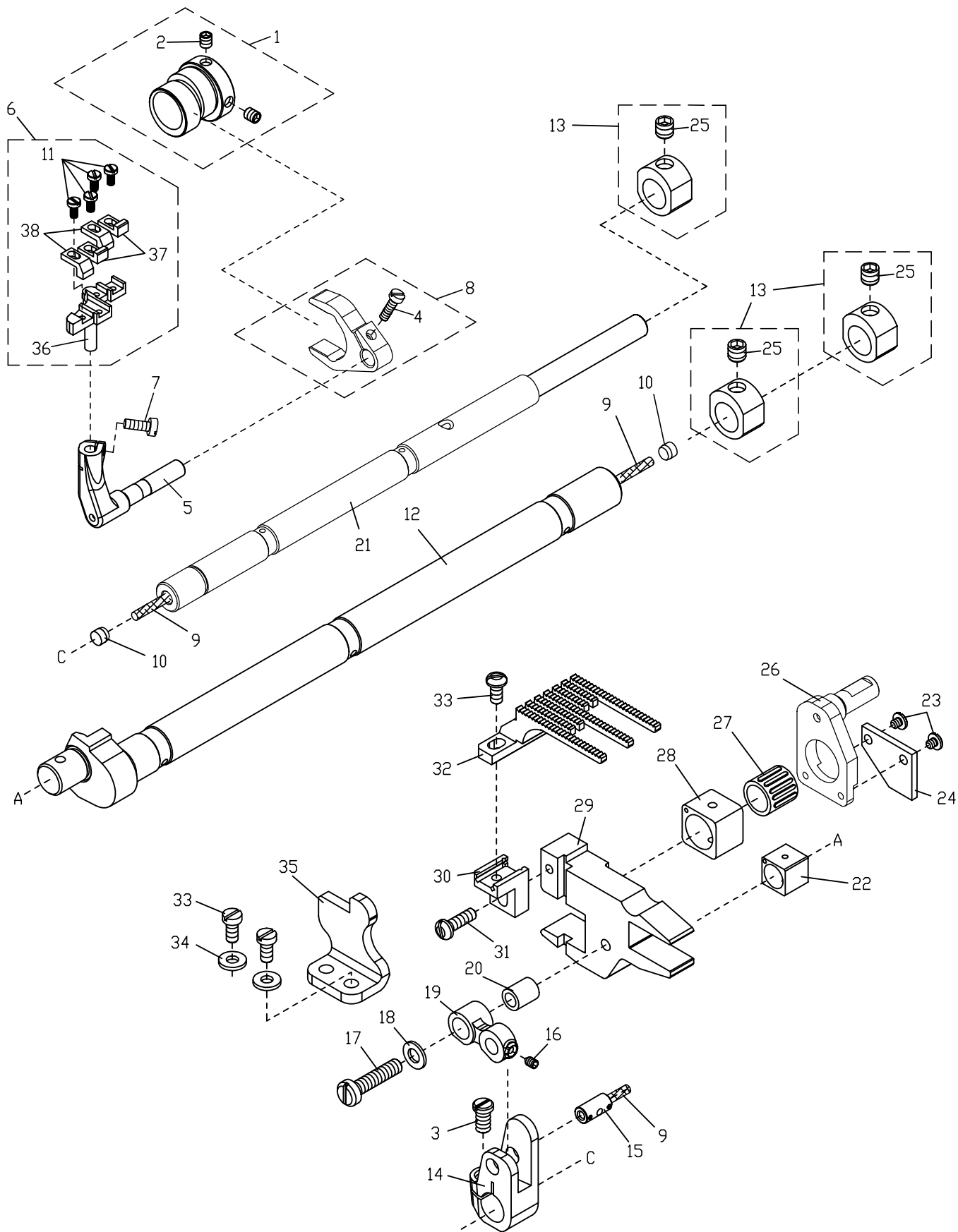
11. CXD3800 進給變換機構 Feed Control Driving



11. CXD3800 進給變換機構 Feed Control Driving

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2600001101	曲柄 Lever -----	1
2	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	5
3	90SCR070	C形軸用扣環 C Ring -----	1
4	2200001106	C形軸用扣環 C Ring -----	1
5	2600001105	連桿 Rod -----	1
6	90NB252910	滾針軸承 Needle Bearing -----	2
7	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	2
8	2600001108	偏心輪 Eccentric -----	1
9	2200001111	連桿銷 Rod Pin -----	1
10	2600001110	連桿 Rod -----	1
11	8MN04280600C	螺絲 Screw (CT1104 M4-0.7*6) -----	3
12	2600001112	連桿 Link -----	1
13	2200001113	連桿 Link -----	1
14	8MM06401210A	螺絲 Screw (F11-03 M6-1*12) -----	1
15	2600001115	曲柄 Lever -----	1
16	2600001116	連桿銷 Rod Pin -----	1
17	2600001117	變距銷座 Eccentric Collar -----	1
18	8MN05320600A	螺絲 Screw (MT0729 M5-0.8*6) -----	2
19	90OR0517	O形油環 O Ring -----	2
20	2600001149	螺帽 Nut -----	1
21	2600001150	螺椿 Stud -----	1
22	2600001151	止動銷 Stopper Pin -----	1
23	260A0001160	調整螺椿組 Adjusting Screw Asm. -----	1
24	8ME04281408A	螺絲 Screw (C1140 M4-0.7*14) -----	2
25	2200001025	墊圈 Washer -----	1
26	90SW050	彈簧墊圈 Spring Washer -----	1
27	8MM05320809A	螺絲 Screw (CT1145 M5-0.8*8) -----	1
28	2200001122	彈簧掛鉤 Pin -----	1
29	2600001129	連桿銷 Rod Pin -----	1
30	2600001130	承座 Bracket -----	1
31	2600001131	連桿銷 Rod Pin -----	1
32	8MN06400800C	螺絲 Screw (FT0502 M6-1*8) -----	1
33	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
34	90OR090	O形油環 O Ring -----	1
35	26000011354	彈簧 Spring -----	1
36	2600001136	彈簧掛鉤 Pin -----	1
37	2600001137	差動游標軸 Shaft -----	1
38	2600001138	差動變換桿 Lever -----	1
39	260A0001139	差動變換桿組 Lever Set -----	1
40	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	1
41	2600001141	差動刻記板 Regulator Plate -----	1
42	2200001142	止動環 Stopper -----	1
43	2600001143	隔環 Spacer -----	2

12. CXD3800 導針與送布齒驅動機構 Needle Guide And Feed Dog Driving

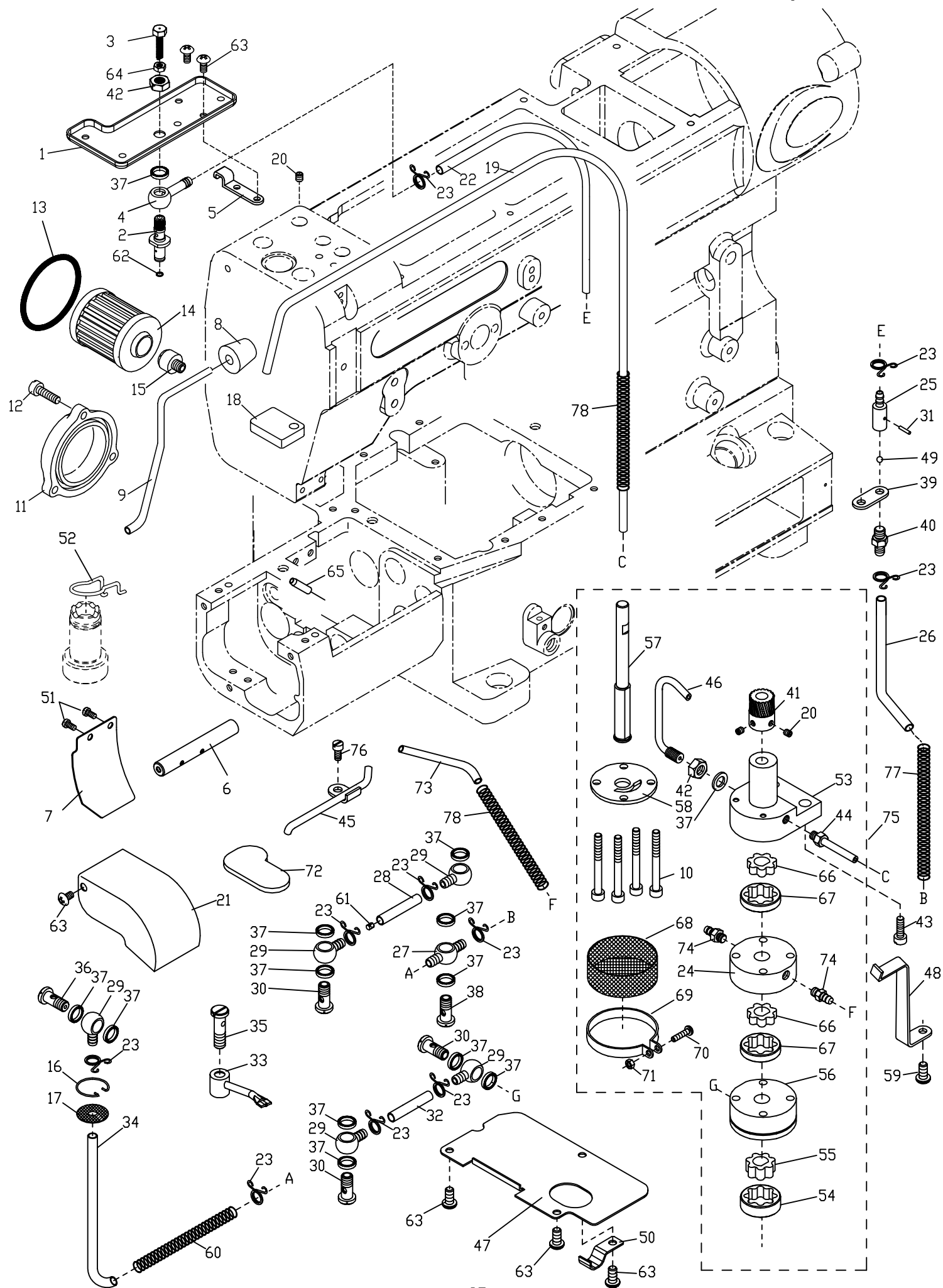


機 型 Model	針 鉅 Gauge Size	序 號 6 Ref.No.6	序 號 32 Ref.No.32	序 號 36 Ref.No.36
Y192M-01E	6.4-6.4-6.4	5262NG00011	5262DG0001	5262NG00011A
Y223M-12E	6.4-9.5-6.4	5262NG00012	5262DG0012	5262NG00012A

12. CXD3800 導針與送布齒驅動機構 Needle Guide And Feed Dog Driving

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2600001201	導針擺動凸輪 Eccentric Cam -----	1
2	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	2
3	8MB05320907A	螺絲 Screw (CXD1246 M5-0.8*9) -----	1
4	8MB03201006A	螺絲 Screw (CT1204 M3-0.5*10) -----	1
5	2620001205	後導針座 Needle Guide Holder -----	1
6	-----	後導針組 Needle Guide Asm. -----	1
7	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	1
8	2600001208	導針擺動曲柄 Lever -----	1
9	66800	油線 Oil Wick -----	3
10	2200001243	孔塞 Plug -----	2
11	8MB75180505A	螺絲 Screw (CTS0218 M2.5-0.45*5) -----	4
12	26000012121	曲軸 Crank Shaft -----	1
13	2600001213	定位環 Collar -----	3
14	2620001214	曲柄 Shaft -----	1
15	2600001244	連桿銷 Pin -----	1
16	8MN03200400C	螺絲 Screw (CT1242 M3-0.5*4) -----	1
17	8MB05321609X	螺絲 Screw (CXD12-20 M5-0.8*15.5) -----	1
18	90PW050	墊圈 Washer -----	1
19	2600001241	連桿 Link -----	1
20	2620001220	連桿銷 Pin -----	1
21	2600001221	軸 Shaft -----	1
22	2200001245	滑塊 Slide Block -----	1
23	8MB03200306X	螺絲 Screw (UTB0436 M3-0.5*3) -----	2
24	2600001224	羊毛氈 Felt -----	1
25	8MN06400500A	螺絲 Screw (CT0513 M6-1*5) -----	3
26	2600001226	送布齒座導軌 Guide -----	1
27	90NB101313	滾針軸承 Needle Bearing -----	1
28	2600001228	滑塊 Slide Block -----	1
29	2620001229	送布齒驅動座 Feed Dog Seat -----	1
30	2620001230	送布齒連接塊 Feed Dog Connection Block -----	1
31	8MB04281307A	螺絲 Screw (CT9311-01-17 M4-0.7*13) -----	1
32	-----	送布齒 Feed Dog -----	1
33	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	3
34	2100000223	墊圈 Washer -----	2
35	2620001235	送布齒座導軌 Guide -----	1
36	-----	後導針座 Needle Guide Holder -----	1
37	5262NG0012B	後導針器 Needle Guide -----	2
38	5262NG0012C	後導針器 Needle Guide -----	2

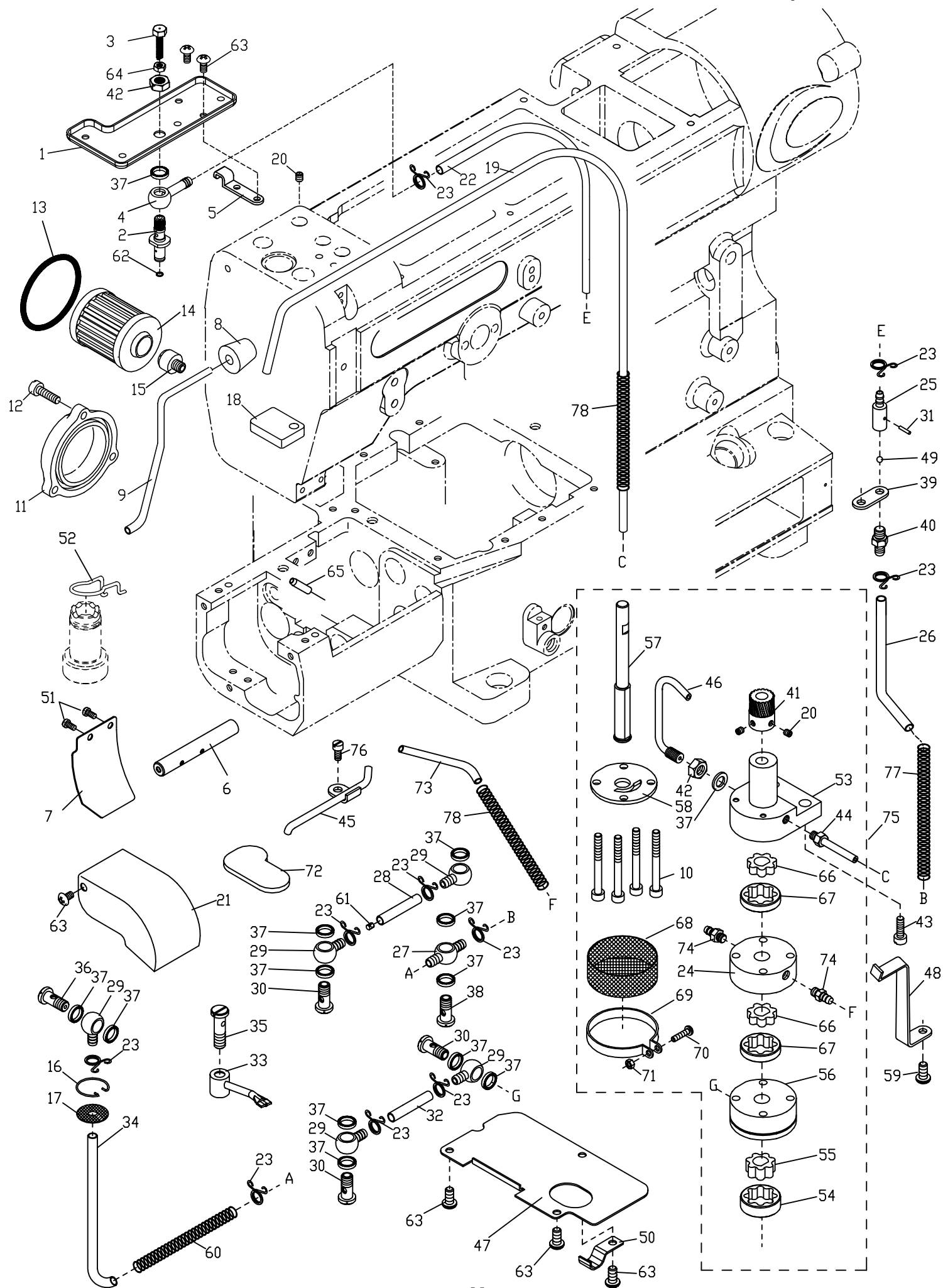
13. CXD2000 / CXM2000 / CXM2500 / CXD3800 潤滑系統 Lubrication System



13. CXD2000 / CXM2000 / CXM2500 / CXD3800 潤滑系統 Lubrication System

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2240001301	承油盤 Oil Receiver -----	1
2	2240001302	油管 Oil Tube -----	1
3	2240001303	噴油嘴 Nozzle -----	1
4	2240001304	油管接頭 Oil Tube Joint -----	1
5	22400013051	擋片 Defender -----	1
6	2210001352	軸 Shaft -----	1
7	2210001353	防油蓋 Cover -----	1
8	2210001311	孔塞 Plug -----	1
9	2210001310	油線 Oil Tube -----	1
10	8MM04284007B	螺絲 Screw (CT1310 M4-0.7*40) -----	4
11	2200001311	封蓋 Oil Filter Cover -----	1
12	8MB04281207K	螺絲 Screw (CT0239 M4-0.7*12) -----	3
13	2200001313	O 形油環 O Ring -----	1
14	2100001521	過濾器 Oil Filter -----	1
15	2200001315	過濾器接頭 Oil Filter Joint -----	1
16	2200001316	扣簧 Filter Screen Clamp -----	1
17	2600001317	網板 Filter Screen -----	1
18	2200001318	羊毛氈 Felt -----	1
19	66790	油管 Oil Tube (Ø2.9 * Ø5 * 410 L) -----	1
20	8MN04280400A	螺絲 Screw(CT0229 M4-0.7*4) -----	3
21	2210001354	防油蓋 Cover -----	1
22	66792	油管 Oil Tube (Ø4.6 * Ø6.3 * 420 L)-----	1
23	2100001536	夾簧 Latch Spring -----	10
24	2220001324	壓出泵 Rotor Case -----	1
25	2220001325	單向閥 One Way Valve -----	1
26	66792	油管 Oil Tube (Ø4.6 * Ø6.3 * 110 L)-----	1
27	2260001327	油管接頭 Oil Tube Joint -----	1
28	66792	油管 Oil Tube (Ø4.6 * Ø6.3 * 35 L)-----	1
29	2100001535	油管接頭 Oil Tube Joint -----	5
30	2100001533	螺樁 Stud -----	3
31	2220001331	銷 Pin -----	1
32	66792	油管 Oil Tube (Ø4.6 * Ø6.3 * 30 L)-----	1
33	26000013331	油管 Oil Tube -----	1
34	66792	油管 Oil Tube (Ø4.6 * Ø6.3 * 220 L)-----	1
35	2600001335	螺樁 Stud -----	1
36	26000013361	螺樁 Stud -----	1
37	2100001534	墊圈 Washer -----	13
38	2200001338	螺樁 Stud -----	1
39	2220001339	止回閥座 Bracket -----	1
40	2220001340	油嘴 Oil Tube Joint -----	1

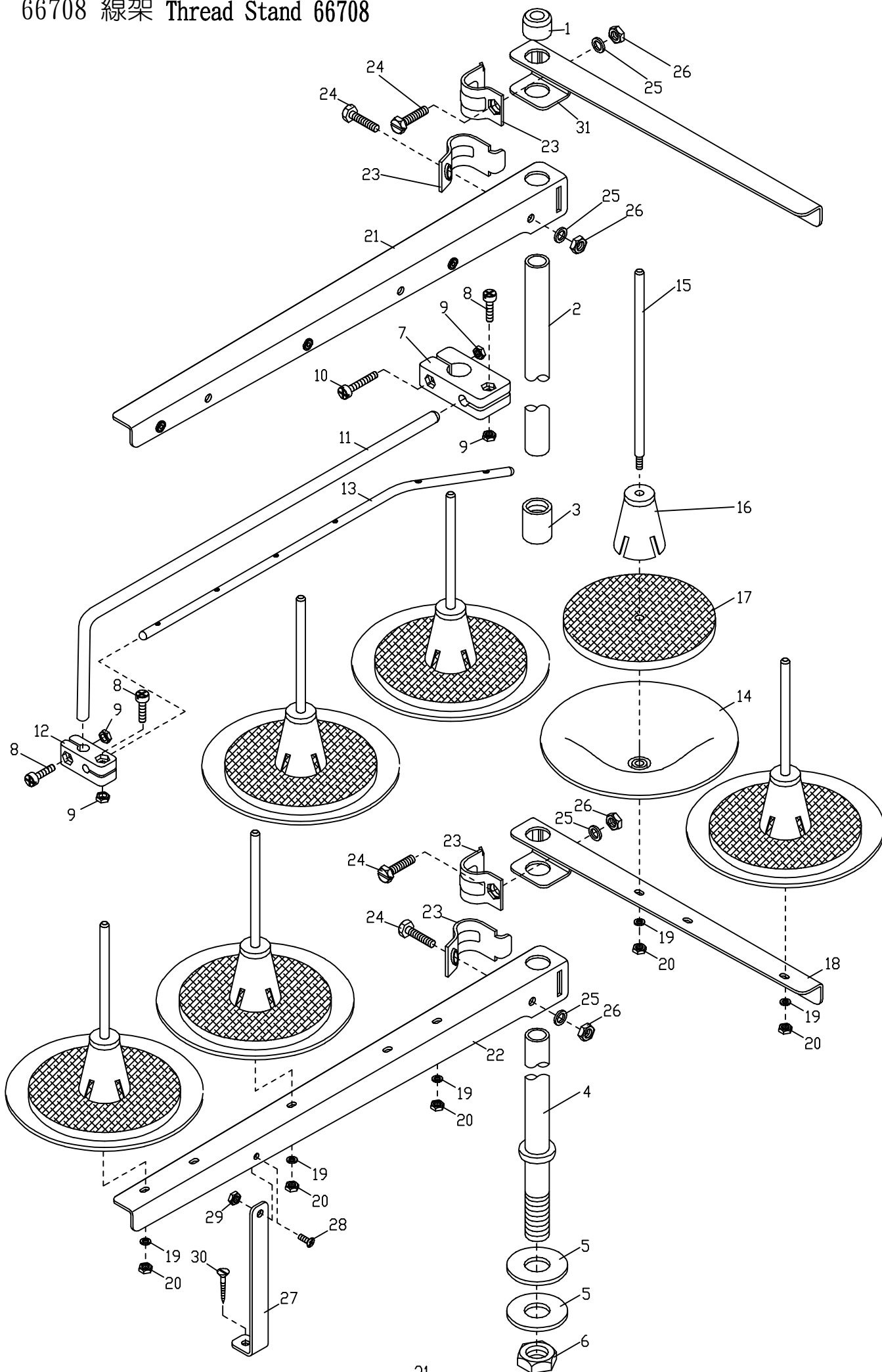
13. CXD2000 / CXM2000 / CXM2500 / CXD3800 潤滑系統 Lubrication System



13. CXD2000 / CXM2000 / CXM2500 / CXD3800 潤滑系統 Lubrication System

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
41	2200001341	螺母 Worm Gear -----	1
42	8MA06400510A	螺帽 Nut (CT0533 M6-1*5) -----	2
43	8MM06402010A	螺絲 Screw (SH04-44 M6-1*20) -----	2
44	2200001344	油管 Oil Tube -----	1
45	2600001345	油管 Oil Tube -----	1
46	22200013461	噴油嘴 Nozzle -----	1
47	26000013471	隔板 Separate -----	1
48	2220001348	油管支持臂 Oil Tube Holder -----	1
49	2220001349	鋼珠 Steel ball -----	1
50	2600001350	擋片 Defender -----	1
51	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5) -----	2
52	2270001352	壓簧 Pressing Latch -----	1
53	22200013531	回收泵 Pump Body -----	1
54	2200001354	外轉子 Outside Rotor -----	1
55	2200001355	內轉子 Inside Rotor -----	1
56	2200001356	壓出泵 Rotor Case -----	1
57	22200013571	軸 Shaft -----	1
58	2200001358	封蓋 Cover -----	1
59	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	1
60	2260001380	彈簧 Spring -----	1
61	66800	油線 Oil Wick (10 L)-----	1
62	90OR030	油環 Oil Rin -----	1
63	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5) -----	6
64	8MA85240306B	螺帽 Nut (FT020112 M3.5-0.6*2.8) -----	1
65	2200001365	油管 Oil Tube -----	1
66	2220001366	內轉子 Inside Rotor -----	2
67	2220001367	外轉子 Outside Rotor -----	2
68	2220001368	油網 Oil Mesh -----	1
69	2220001369	夾簧 Latch Spring -----	1
70	8MC03201306D	螺絲 Screw (UTB0335 M3-0.5*12.5) -----	1
71	8MA03200306A	螺帽 Nut(FTB0111 M3-0.5*3) -----	1
72	2220001372	羊毛氈 Felt -----	1
73	66790	油管 Oil Tube (Ø2.9 * Ø5 * 630 L)-----	1
74	2220001374	油嘴 Nozzle -----	2
75	227A0001375	泵組 Pump Asm -----	1
76	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	1
77	2270001377	彈簧 Spring -----	1
78	22700013781	彈簧 Spring -----	2

14. 66708 線架 Thread Stand 66708

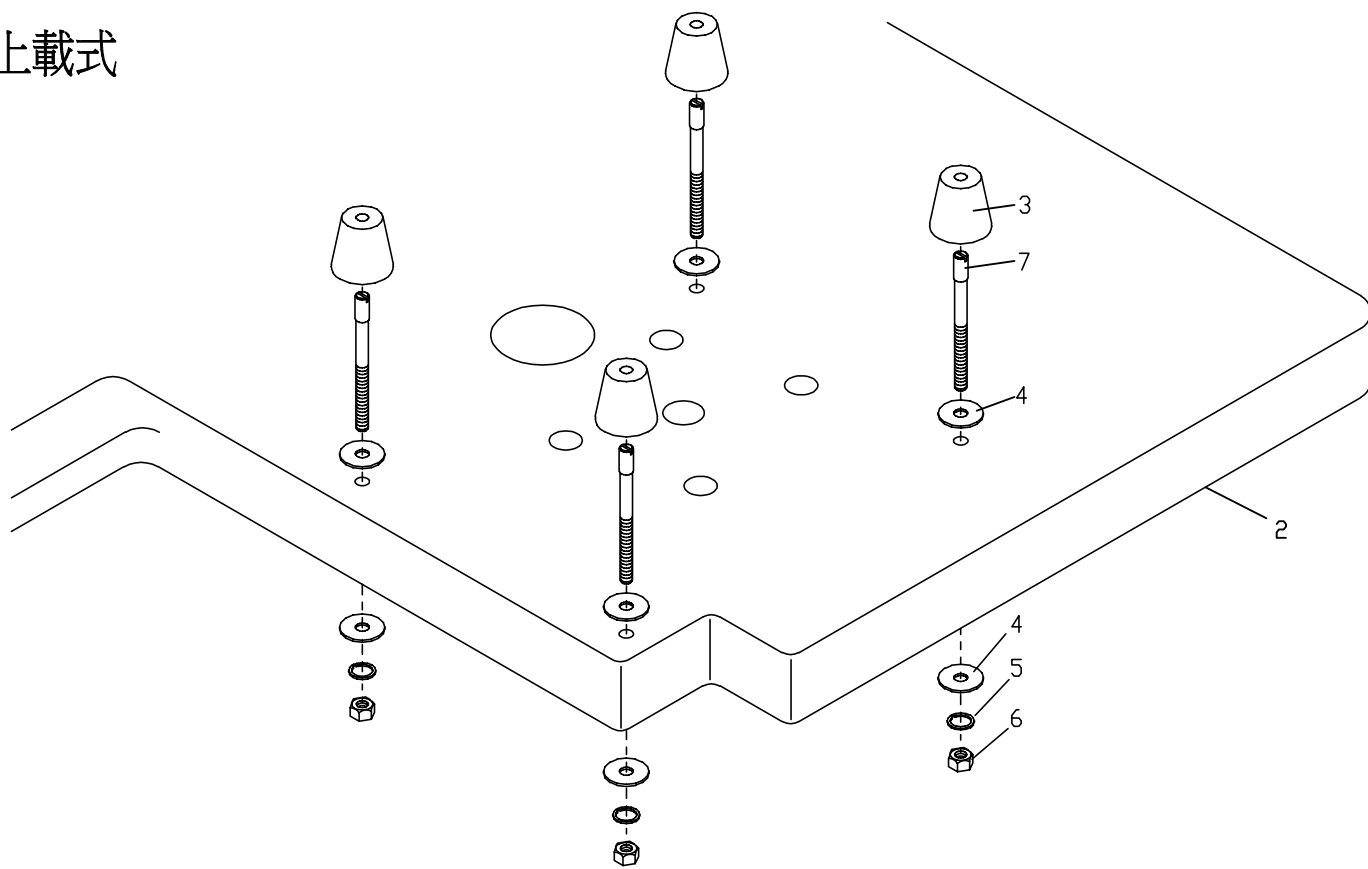


14. 66708 線架 Thread Stand 66708

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	667051	柱帽 Rod Cover -----	1
2	667052	上柱 Upper Thread Stand Rod -----	1
3	667053	接頭 Joint -----	1
4	667054	下柱 Lower Thread Stand Rod -----	1
5	667055	墊圈 Washer -----	2
6	667056	螺帽 Nut -----	1
7	667057	接頭 Bracket -----	1
8	667058	螺絲 Screw -----	3
9	667059	螺帽 Nut -----	4
10	6670510	螺絲 Screw -----	1
11	6670511	旋臂 Arm -----	1
12	6670512	接頭 Bracket -----	1
13	6670513	導線桿 Thread Guide -----	1
14	6670514	線盤 Spool Set for SH6005 -----	6
15	6670515	線盤軸 Spool Pin -----	6
16	6670516	定心錐 Spool Retaining Lup -----	6
17	6670517	緩衝墊 Seat -----	6
18	6670522	線盤座 Spool Set Bracket -----	1
19	6670519	彈簧墊圈 Spring Washer -----	5
20	6670520	螺帽 Nut -----	5
21	6670521	導線臂 Thread Guide -----	1
22	6670522	線盤座 Spool Set Bracket -----	1
23	6670523	夾板 Clamp -----	4
24	6670524	螺絲 Screw -----	4
25	6670525	彈簧墊圈 Spring Washer -----	4
26	6670526	螺帽 Nut -----	4
27	6670527	撐桿 Support Rod -----	1
28	6670528	螺絲 Screw -----	1
29	6670529	螺帽 Nut -----	1
30	6670530	木螺絲 Wood Screw -----	1
31	6670521	導線臂 Thread Guide -----	1

15. CXD3800 裝載附件 Supporting Board

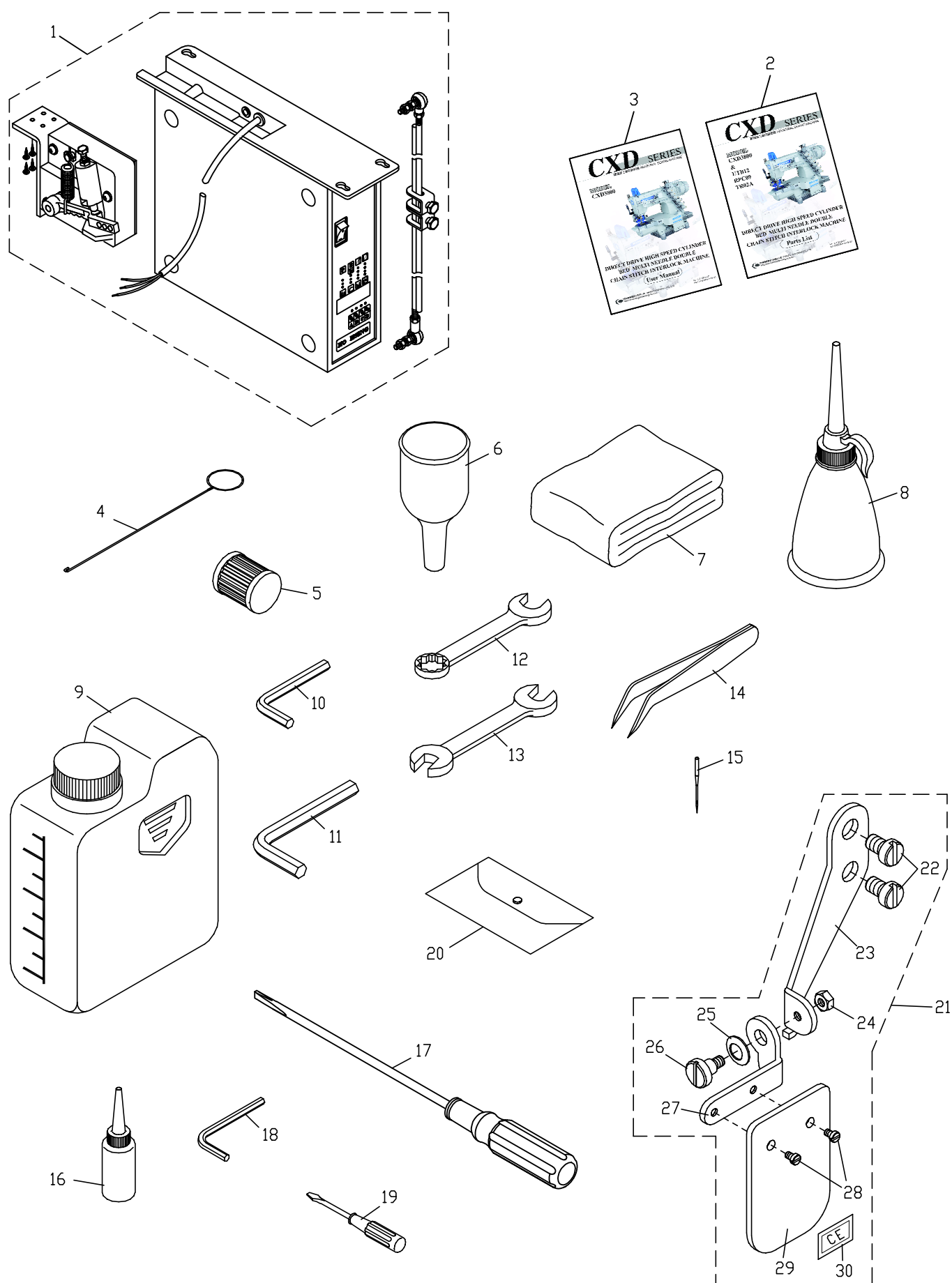
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15. CXD3800 裝載附件 Supporting Board

序 號 Ref.No.	物 料 編 號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	-----	-----	-
2	66811-9	上載式開口型車板 Open-cut Table Top Type -----	1
3	66943	減震橡膠 Rubber Cushion -----	4
4	2200001504	墊圈 Washer -----	8
5	90SW070	彈簧墊圈 Spring Wahsher -----	4
6	8MA06400612A	螺帽 Nut (SH0242 M6-1*6) -----	4
7	8MB06406507B	螺椿 Bolt (CT1507 M6-1*65) -----	4

16. CXD3800 工具及附件 Accesseries



16. CXD3800 工具及附件 Accesseries

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt.Req.
*1	-----	CTD9000 / CXD2000 控制箱組 Control Box Asm. -----	1
2	6CXD630A-1-12-06	零件冊 Parts List -----	-
3	6CXD62MA-01-12-06	使用說明書 Instruction Manual -----	-
4	66840	穿線鋼絲 Threading Bar -----	1
5	2100001521	過濾器 Oil Filter -----	1
6	66722	漏斗 Oil Funnel -----	1
7	66848	防塵罩 Mechine Cover -----	1
8	66721	油壺 Oiler -----	1
9	66715	油罐 Oil Container -----	1
10	66636	六角扳手 Spanner 3MM -----	1
11	66637	六角扳手 Spanner 4MM -----	1
12	66612	梅花扳手 Wrench 10MM -----	1
13	66613	開口扳手 Wrench 7/8MM -----	1
14	66690	鑷子 Tweezer -----	1
15	66725-11-5	備用針 (5 支裝) Retainer Needle -----	1
16	66720	矽油 Silicon Oil -----	1
17	66671	木柄一字起子 Wooden Handle Flat Screw Driver -----	1
18	66639	六角板手 Spanner 1.5MM -----	1
19	66667	小起子 Screw Driver (Small) -----	1
20	66831	工具袋 Bag -----	1
21	220A0001632	護目鏡組 Safety Plate Asm. -----	1
22	8MC06401008E	螺絲 Screw (CT0832 M6-1*9.5) -----	2
23	2200001620	護目鏡座 Safety Plate Support -----	1
24	8SA36400306A	螺帽 Nut (K09-09 9/64"-40*3) -----	1
25	2200000228	墊圈 Washer -----	1
26	8SB36400810E	螺絲 Screw (CT1624 9/64"-40*8) -----	1
27	2200001621	護目鏡架 Safety Plate Holder -----	1
28	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	2
29	2200001622	護目鏡 Safety Plate -----	1
30	66451	貼紙 Paster -----	1

CXD3800 GAUGE PARTS LIST

機 型 MODEL	針 距 GAUGE SIZE (針距代碼)	針 鉞 Throat plate	壓 腳 Presser foot asm	送布齒 Main feed dog	針 留 Needle clamp	結線鉤座 Looper holder	下結線鉤 Lower looper	前導針 Needle guide	後導針 Needle guide	針 Needle
Y192M-01E	6.4-6.4-6.4	5262TP0001	5262PF0001	5262DG0001	5262NC0001	2620001701	5220LL00560	5262NG0101	5262NG00011	UY128GAS # 11
Y223M-12E	6.4-9.5-6.4	5262TP0012	5262PF0012	5262DG0012	5262NC0012	2620001712			5262NG00012	

