

NTD SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

TC026 SERIES

TC027 SERIES

TC028 SERIES



FEED-OFF-THE-ARM MACHINE FOR FLAT SEAMING

Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

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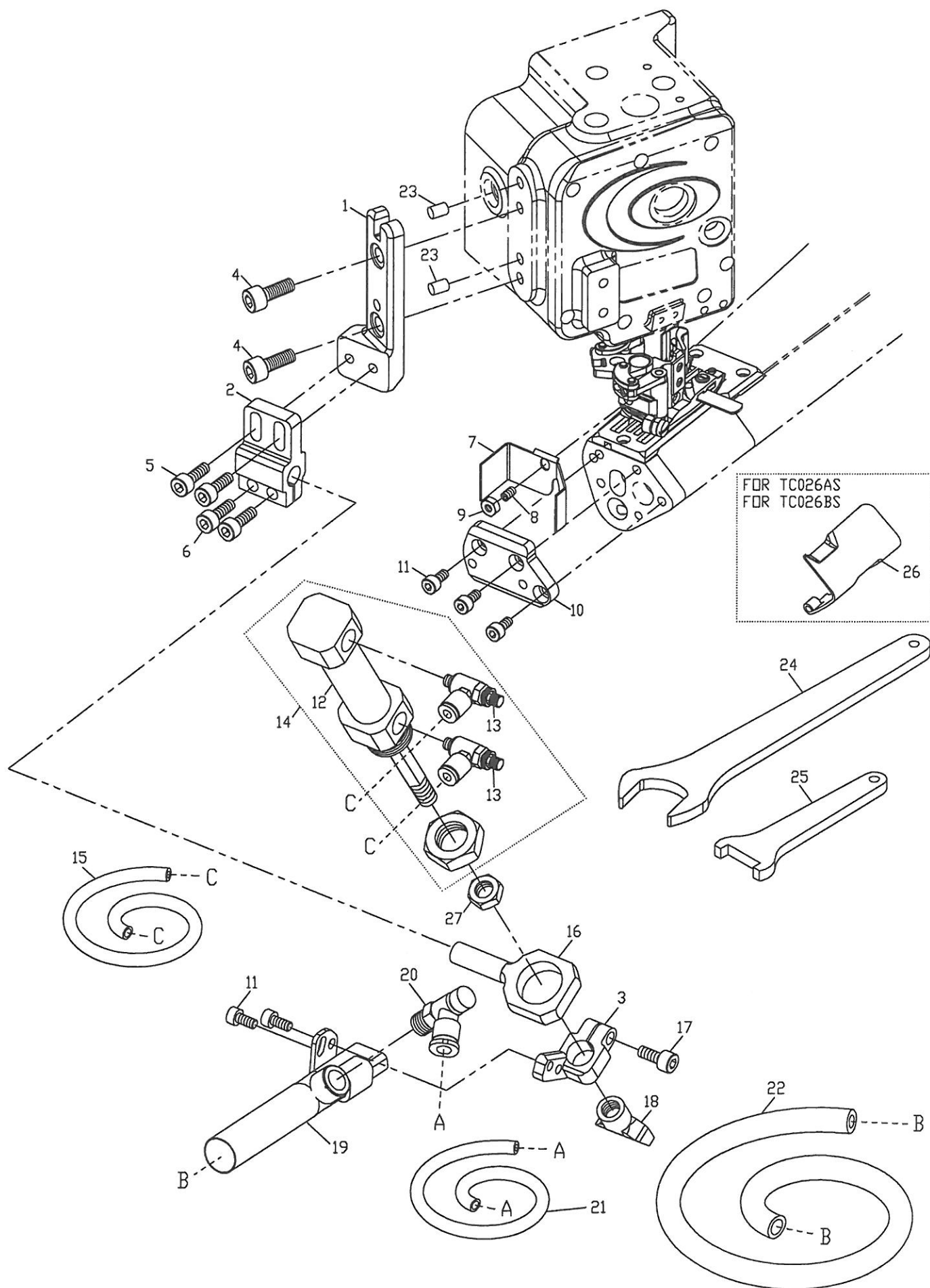
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NTD77- TC

TC026 沖鏈式 One Touch Punch Type Tape Cutter						
型號 Motor	AL018氣抬壓腳 Pneu-presser foot lifter	PFE07電抬壓腳 Elec-Magnetic presser foot lifter	氣切 type tape cutter	電切 type tape cutter	電眼 photosensor	
TC026A	●		●			
TC026AS	●		●		●	
TC026B		●	●			
TC026BS		●	●		●	
TC027 單觸式 One Touch Type Tape Cutter						
型號 Motor	AL018氣抬壓腳 Pneu-presser foot lifter	PFE07電抬壓腳 Elec-Magnetic presser foot lifter	氣切 type tape cutter	電切 type tape cutter	電眼 photosensor	
TC027A	●		●			
TC027AS	●		●		●	
TC027B		●	●			
TC027BS		●	●		●	
TC028 單觸式 One Touch Type Tape Cutter						
型號 Motor	AL018氣抬壓腳 Pneu-presser foot lifter	PFE07電抬壓腳 Elec-Magnetic presser foot lifter	氣切 type tape cutter	電切 type tape cutter	電眼 photosensor	
TC028A	●		●			
TC028AS	●		●		●	
TC028B		●	●			
TC028BS		●	●		●	
TC028C		●		●		
TC028CS		●		●	●	

1. TC026A / TC026AS / TC026B / TC026BS 沖鋸式自動切線裝置
 TC026A / TC026AS / TC026B / TC026BS One Touch Pouch Type Tape Cutter



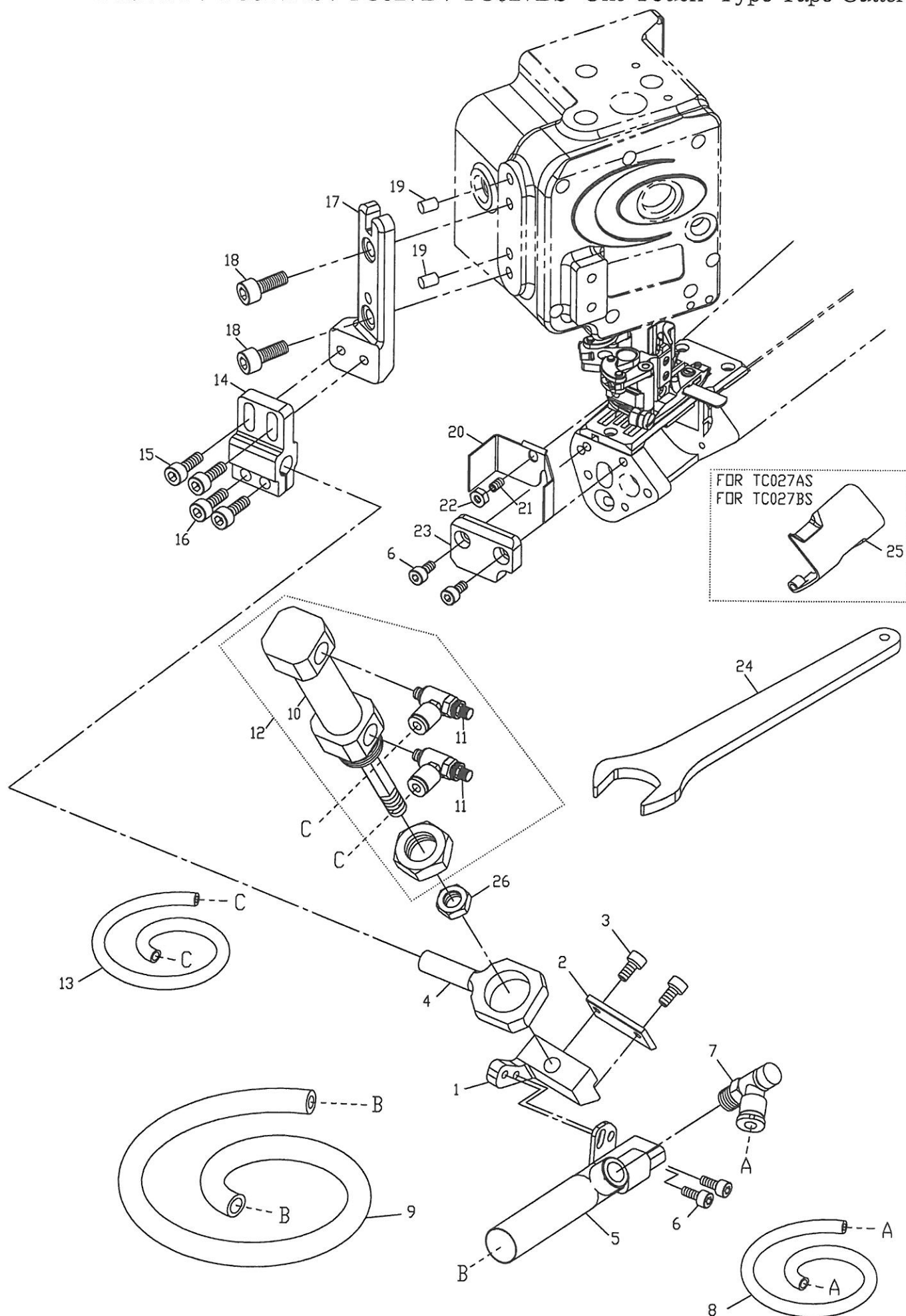
1. TC026A / TC026AS / TC026B / TC026BS沖鋸式自動切線裝置

TC026A / TC026AS / TC026B / TC026BS One Touch Punch Type Tape Cutter

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
1	4TC0260101	支架 Bracket-----	1
2	4TC02601021	支架 Bracket-----	1
3	4TC0260103	上刀座 Bracket-----	1
4	8MM06401510A	螺絲 Screw (MT08-45 M6-1*15) -----	2
5	8MM05321609A	螺絲 Screw (RP101-11 M5-0.8*16) -----	2
6	8MM05321009A	螺絲 Screw (C06-26 M5-0.8*10) -----	2
7	4TC012039	護手 Guard Cover-----	1
8	8SN44401000A	螺絲 Screw (TC013-16 11/64"-40*10)-----	1
9	8SA44400408A	螺帽 Nut (TC013-1-17)-----	1
10	4TC112005	刀鉗 Anvil-----	1
11	8MM04280807A	螺絲 Screw(M01-24 M4-0.7*8)-----	5
12	4TC012005	氣壓缸 Cylinder-----	1
13	4UTB000305	節流閥 Connector-----	2
14	4TC012A005	氣壓缸組 Cylinder Asm.-----	1
15	4AL013010	Φ6空氣管 Air Tube 1100MM-----	2
16	4TC112003	氣壓缸接頭 Cylinder Head-----	1
17	8MM05321209A	螺絲 Screw(F05-24 M5-0.8*12)-----	1
18	4TC112004	撞錐 Knife-----	1
19	4TC0140117	吸屑管 Suction Pipe Unit -----	1
20	4TC0140146	節流閥 Connector-----	1
21	4AL013010	Φ6空氣管 Air Tube 1000MM-----	1
22	4TC112019	集屑軟管 Suction Pipe Unit L:1850MM-----	1
23	2200001133	銷 Pin-----	2
24	66630-26	開口扳手 Wrench-----	1
25	66630-22	開口扳手 Wrench-----	1
*26	240001180	防護罩 Cover -----	1
27	8MA08500612A	螺帽 Nut (FS003-01-47)-----	1

* For TC026AS / TC026BS

2. TC027A / TC027AS / TC027B / TC027BS 單觸式自動切線裝置
 TC027A / TC027AS / TC027B / TC027BS One Touch Type Tape Cutter



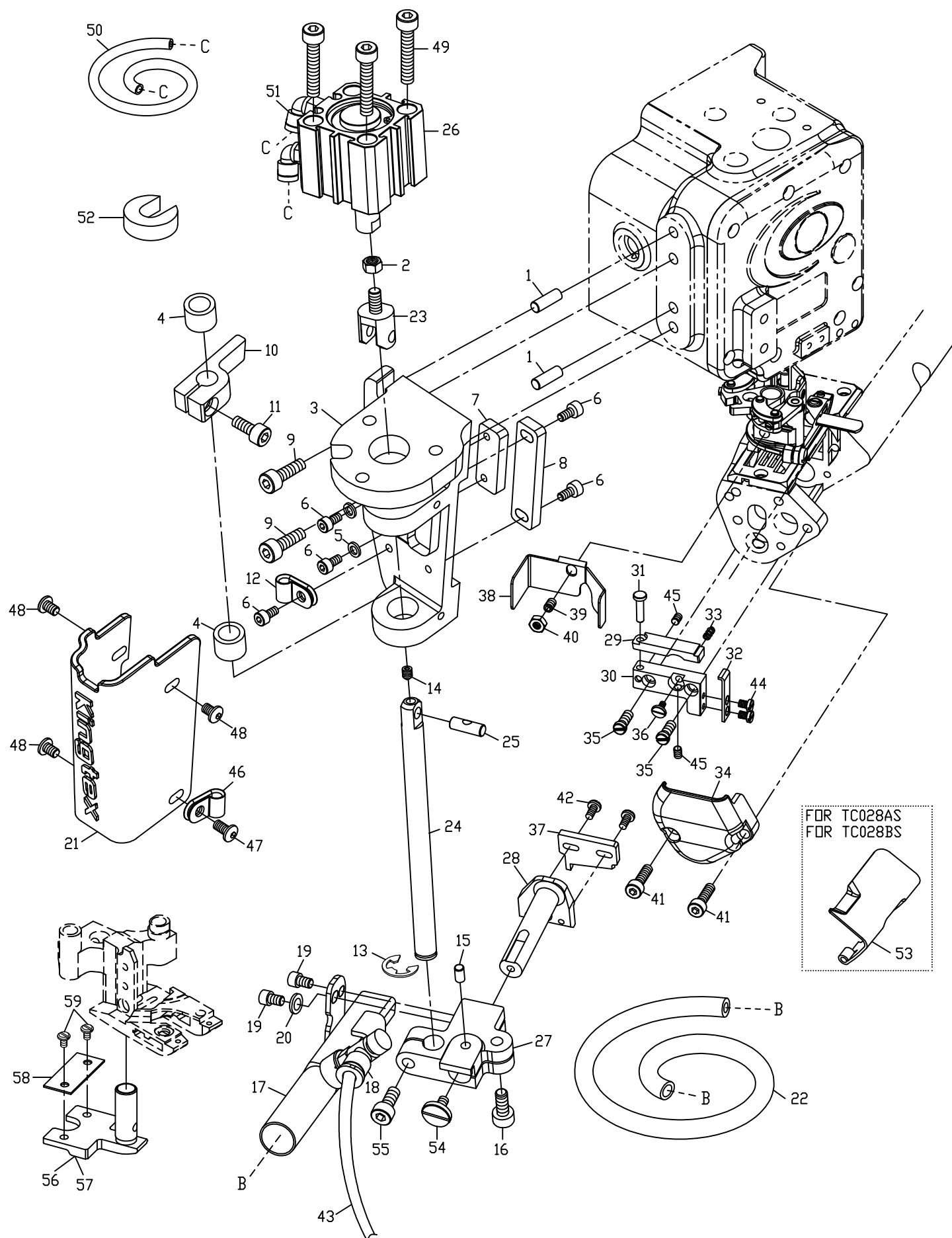
2. TC027A / TC027AS / TC027B / TC027BS 單觸式自動切線裝置

TC027A / TC027AS / TC027B / TC027BS One Touch Type Tape Cutter

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
1	4TC0270101	上刀座 Bracket-----	1
2	4TC012008	上刀 Knife-----	1
3	8MM03200606A	螺絲 Screw(C13-04-06 M3-0.5*6)-----	2
4	4TC112003	氣壓缸接頭 Cylinder Head-----	1
5	4TC0140117	吸屑管 Suction Pipe Unit -----	1
6	8MM04280807A	螺絲 Screw(M01-24 M4-0.7*8)-----	4
7	4TC0140146	節流閥 Connector-----	1
8	4AL013010	φ6空氣管 Air Tube 1000MM-----	1
9	4TC112019	集屑軟管 Suction Pipe Unit L:1850MM-----	1
10	4TC012005	氣壓缸 Cylinder-----	1
11	4UTB000305	節流閥 Connector-----	2
12	4TC012A005	氣壓缸組 Cylinder Asm.-----	1
13	4AL013010	φ6空氣管 Air Tube 1100MM-----	2
14	4TC02601021	支架 Bracket-----	1
15	8MM05321609A	螺絲 Screw (RP101-11 M5-0.8*16) -----	2
16	8MM05321009A	螺絲 Screw (C06-26 M5-0.8*10) -----	2
17	4TC0260101	支架 Bracket-----	1
18	8MM06401510A	螺絲 Screw (MT08-45 M6-1*15) -----	2
19	2200001133	銷 Pin-----	2
20	4TC012039	護手 Guard Cover-----	1
21	8SN44401000A	螺絲 Screw (TC013-16 11/64"-40*10)-----	1
22	8SA44400408A	螺帽 Nut (TC013-1-17)-----	1
23	4TC0120121	刀鉗 Anvil-----	1
24	66630-26	開口扳手 Wrench-----	1
*25	240001180	防護罩 Cover -----	1
26	8MA08500612A	螺帽 Nut (FS003-01-47)-----	1

*For TC027AS / TC027BS

3. TC028A / TC028AS / TC028B / TC028BS 單觸式自動切線裝置 (一) TC028A / TC028AS / TC028B / TC028BS One Touch Type Tape Cutter (1)

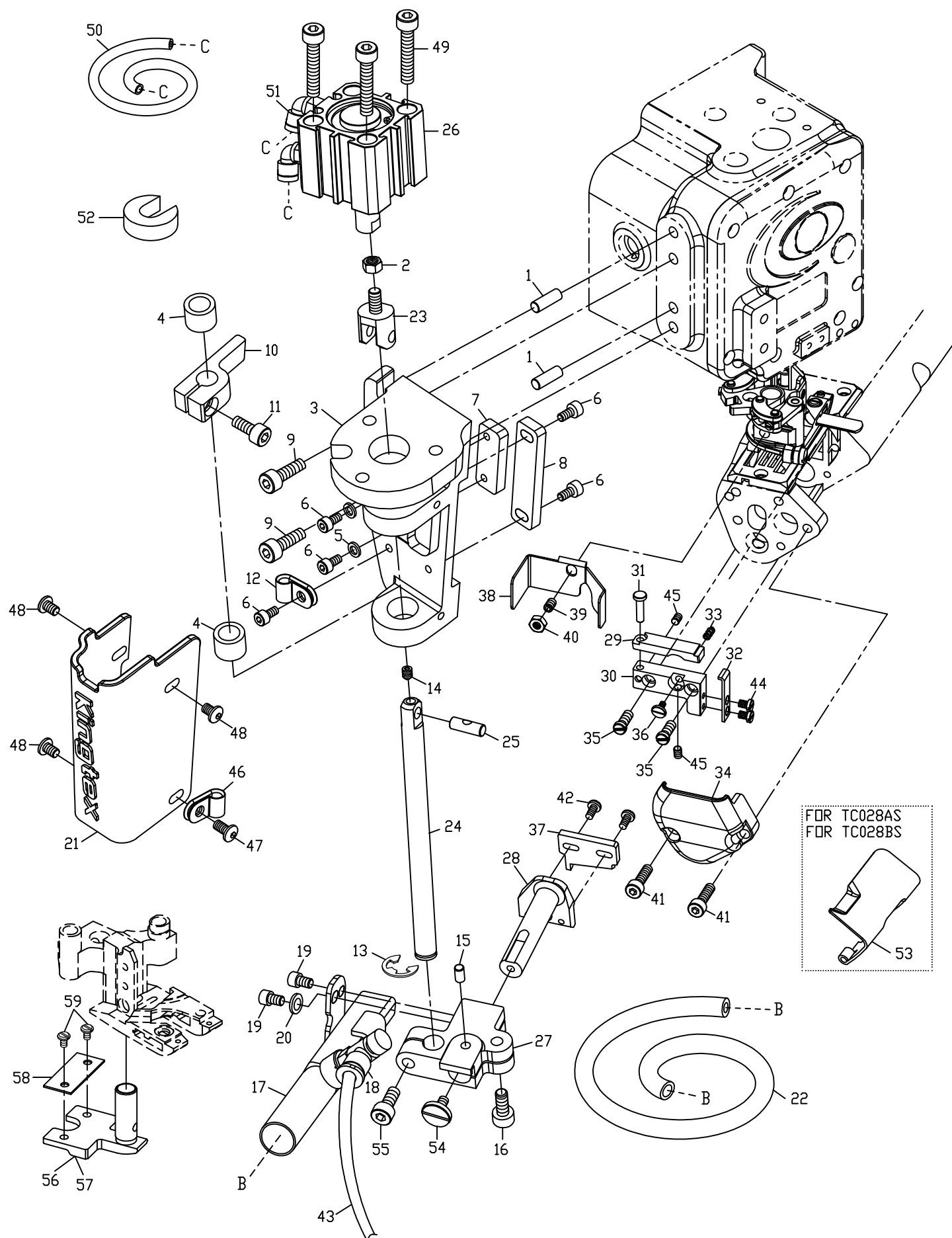


3. TC028A / TC028AS / TC028B / TC028BS單觸式自動切線裝置 (一)

TC028A / TC028AS / TC028B / TC028BS One Touch Type Tape Cutter (1)

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
1	2200001133	銷 Pin-----	2
2	8MA05320408A	螺帽 Nut (C10-28 M5-0.8*4)-----	1
3	4TC02801031	支架 Bracket -----	1
4	4TC0280104	軸襯 Bushing-----	2
5	2100000223	墊圈 Washer -----	2
6	8MM04281007A	螺絲 Screw (F02-03 M4-0.7*10)-----	5
7	4TC0280107	滑軌 Rail-----	1
8	4TC0280108	滑軌 Rail-----	1
9	8MM06401410A	螺絲 Screw (UH08-08 M6-1*14)-----	2
10	4TC0280110	滑塊 Slider-----	1
11	8MM95301407A	螺絲 Screw (NT67-06-35 M4.5-0.75*14)-----	1
12	4BL1240528	線夾 Cord Clamp (ACC-2.5)-----	1
13	90ER080	E形扣環 E Ring-----	1
14	8MN04280500C	螺絲 Screw (F12-22 M4-0.7*5)-----	1
15	2210090411	定位銷 Pin-----	1
16	8MM05321209A	螺絲 Screw (F05-24 M5-0.8*12)-----	1
17	4TC0280117	吸屑管 Suction Pipe Unit -----	1
18	4TC0140146	調速閥 Connector-----	1
19	8MM04280607A	螺絲 Screw (M11-34 M4-0.7*6)-----	2
20	2120000159	墊圈 Washer -----	1
21	4TC02801211	護罩 Cover-----	1
22	4TC112019	集屑軟管 Suction Pipe Unit L:1850MM-----	1
23	4TC0280123	接頭 Connector -----	1
24	4TC02801241	軸 Shaft-----	1
25	4TC0280125	銷 Pin-----	1
26	4TC0280126	氣壓缸 Cylinder -----	1
27	4TC0280127	調整座 Bracket-----	1
28	4TC0280128	刀座 Bracket-----	1
29	4TC0280129	下刀 Lower Knife-----	1
30	4TC0280130	下刀座 Lower Knife Bracket-----	1
31	4TC0280131	銷 Pin-----	1
32	4TC0280132	壓板 Pressure plate-----	1
33	4TC0280133	彈簧 Spring-----	1
34	4TC0280134	封蓋 Cover-----	1
35	8MB04281006B	螺絲 Screw (TC028-01-35 M4-0.7*10)-----	2
36	8MB03200407A	螺絲 Screw (TC028-01-36 M3-0.5*4)-----	1
37	4TC01401181	上刀 Upper Knife-----	1
38	4TC0120039	護手 Guard Cover-----	1
39	8SN44401000A	螺絲 Screw (TC013-16 11/64"-40*10)-----	1
40	8SA44400408A	螺帽 Nut (TC013-1-17)-----	1

3. TC028A / TC028AS / TC028B / TC028BS 單觸式自動切線裝置 (一) TC028A / TC028AS / TC028B / TC028BS One Touch Type Tape Cutter (1)



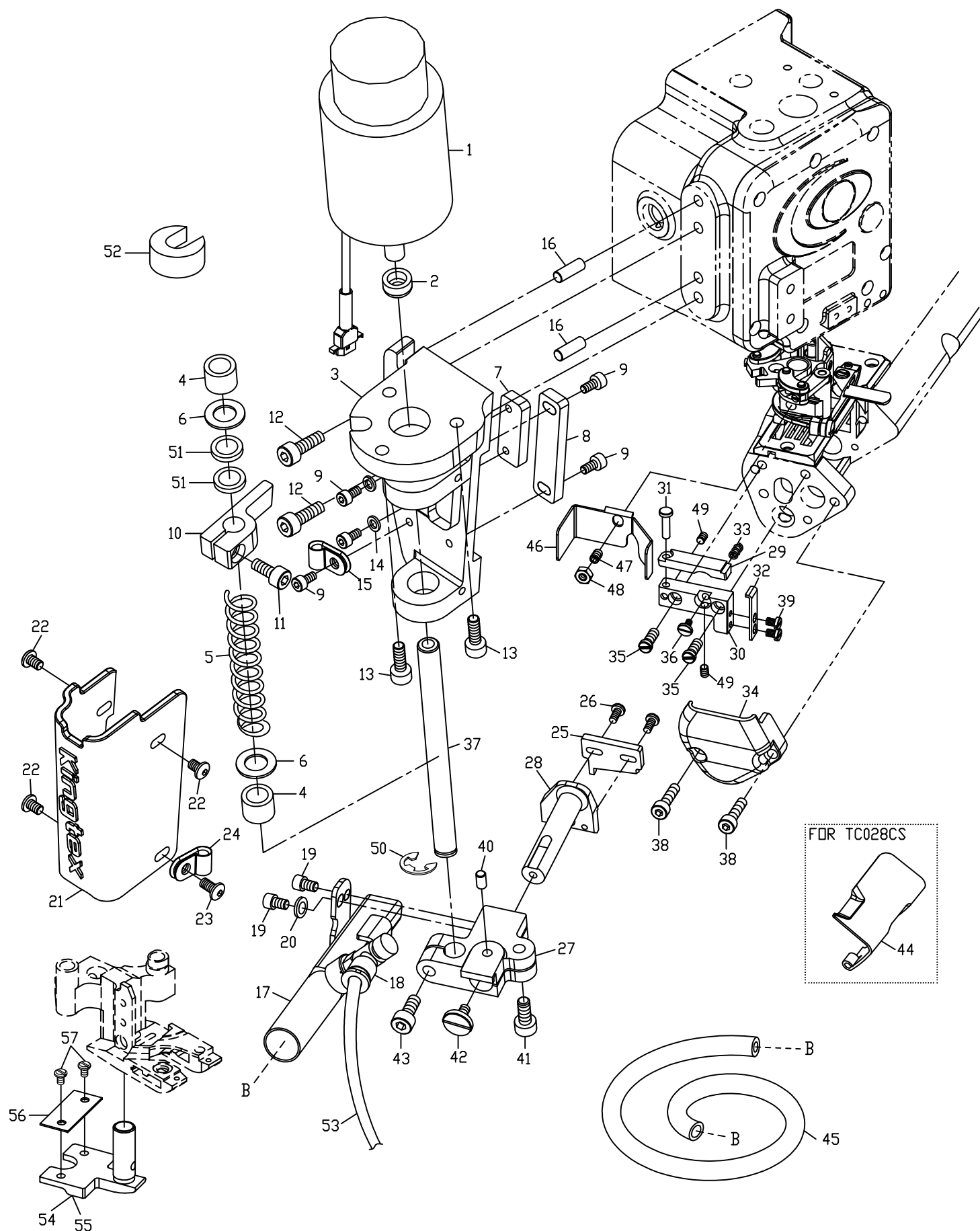
3. TC028A / TC028AS / TC028B / TC028BS單觸式自動切線裝置 (二)

TC028A / TC028AS / TC028B / TC028BS One Touch Type Tape Cutter (2)

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
41	8MM04281407A	螺絲 Screw (F10-3 M4-0.7*14)-----	2
42	8MB03200806K	螺絲 Screw (C06-23 M3-0.5*8)-----	2
43	4AL013010	φ6空氣管 Air Tube 1000MM-----	1
44	8MB03200405A	螺絲 Screw (UH01-31 M3-0.5*4)-----	2
45	8MN03200300A	螺絲 Screw (C01-15 M3-0.5*3)-----	2
46	4PFE040103	線夾 Cord Clamp (ACC-1.5)-----	1
47	8MP04281208A	螺絲 Screw (CS01-21 M4-0.7*12)-----	1
48	8MP04280808A	螺絲 Screw (M02-35 M4-0.7*8)-----	3
49	8MM05323509A	螺絲 Screw (MP01-02-42 M5-0.8*35)-----	3
50	4AL013023	φ4空氣管 Air Tube 1000MM-----	2
51	90QC0003	快速接頭 Connector -----	2
52	NTD77-A1	定位塊 Bracket -----	1
*53	240001180	防護罩 Cover -----	1
54	8MB04280713A	螺絲 Screw (UH04-27 M4-0.7*13)-----	1
55	8MM05321609A	螺絲 Screw (RP101-11 M5-0.8*16)-----	1
56	5240PF0503	後壓腳 Yielding Section For NTD7701-----	1
57	5240PF06031	後壓腳 Yielding Section For NTD7712-----	1
58	5240PF0630	後壓腳壓板 Yielding Section plate-----	1
59	8MB03200306A	螺絲 Screw (F02-08 M3-0.5*3)-----	2

*For TC028AS / TC028BS

4.TC028C / TC028CS 單觸式自動切線裝置 (二) TC028C/ TC028CS One Touch Type Tape Cutter (2)

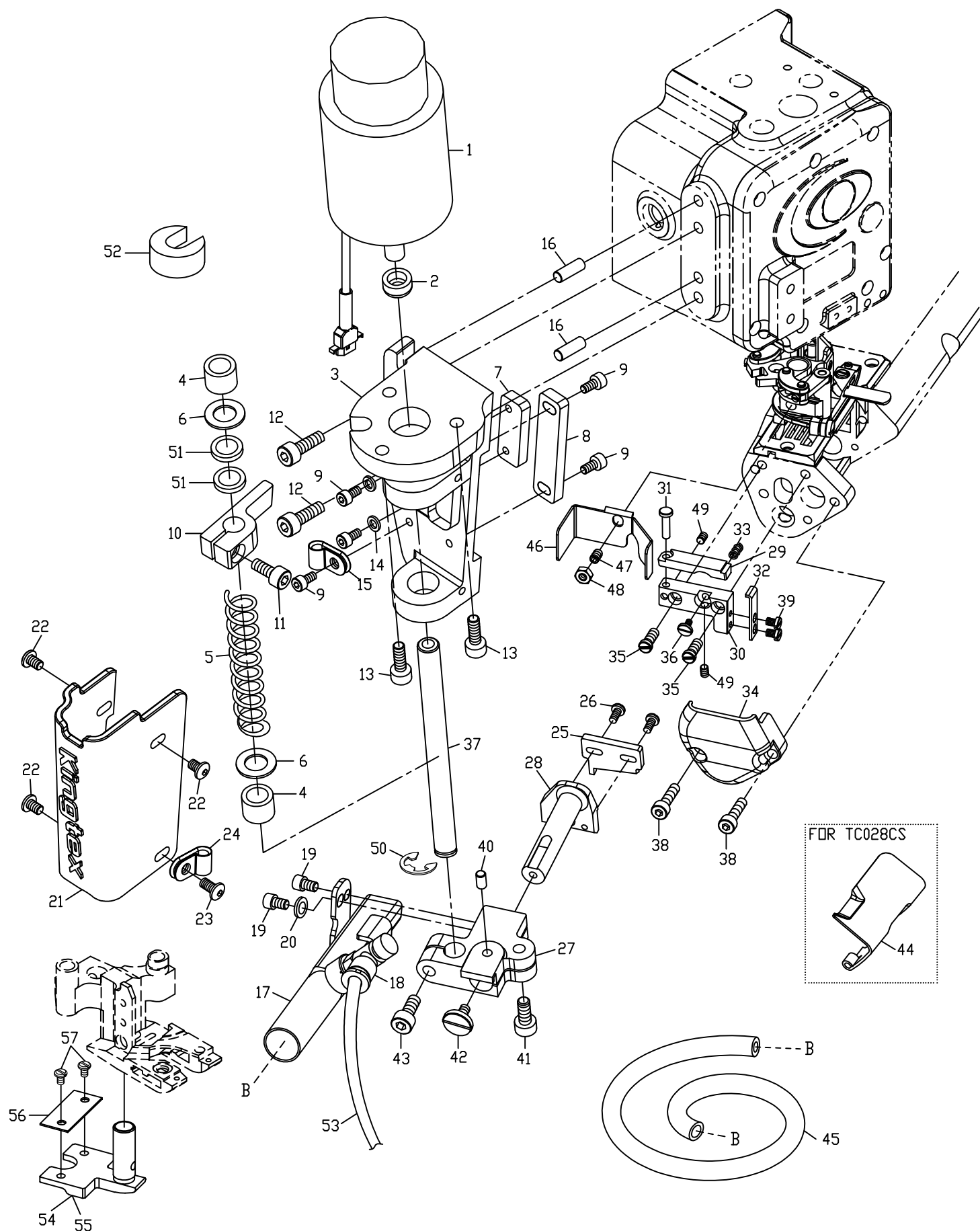


4. TC028C / TC028CS 單觸式自動切線裝置 (一)

TC028C/ TC028CS One Touch Type Tape Cutter (1)

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
1	4TC02801011	磁力線圈 Magnetic coil-----	1
2	4TC0280102	接頭 Clutch Slever -----	1
3	4TC02801031	支架 Bracket -----	1
4	4TC0280104	軸襯 Bushing-----	2
5	4TC0280105	彈簧 Spring-----	1
6	90PW101610	墊圈 Washer -----	2
7	4TC0280107	滑軌 Rail-----	1
8	4TC0280108	滑軌 Rail-----	1
9	8MM04281007A	螺絲 Screw (F02-03 M4-0.7*10)-----	5
10	4TC0280110	滑塊 Slider-----	1
11	8MM95301407A	螺絲 Screw (NT67-06-35 M4.5-0.75*14)-----	1
12	8MM06401410A	螺絲 Screw (UH08-08 M6-1*14)-----	2
13	8MM05321409A	螺絲 Screw (C06-32 M5-0.8*14)-----	3
14	2100000223	墊圈 Washer -----	2
15	4BL1240528	線夾 5/16 Cord Clamp -----	1
16	2200001133	銷 Pin-----	2
17	4TC0280117	吸屑管 Suction Pipe Unit -----	1
18	4TC0140146	調速閥 Connector-----	1
19	8MM04280607A	螺絲 Screw (M11-34 M4-0.7*6)-----	2
20	2120000159	墊圈 Washer -----	1
21	4TC02801211	護罩 Cover-----	1
22	8MP04280808A	螺絲 Screw (M02-35 M4-0.7*8)-----	3
23	8MP04281208A	螺絲 Screw (CS01-21 M4-0.7*12)-----	1
24	4PFE050113	線夾 1/4 Cord Clamp -----	1
25	4TC01401181	上刀 Upper Knife-----	1
26	8MB03200806K	螺絲 Screw (C06-23 M3-0.5*8)-----	2
27	4TC0280127	調整座 Bracket-----	1
28	4TC0280128	刀座 Bracket-----	1
29	4TC0280129	下刀 Lower Kinife-----	1
30	4TC0280130	下刀座 Lower Kinife Bracket-----	1
31	4TC0280131	銷 Pin-----	1
32	4TC0280132	壓板 Pressure plate-----	1
33	4TC0280133	彈簧 Spring-----	1
34	4TC0280134	封蓋 Cover-----	1
35	8MB04281006B	螺絲 Screw (TC028-01-35 M4-0.7*10)-----	2
36	8MB03200407A	螺絲 Screw (TC028-01-36 M3-0.5*4)-----	1
37	4TC02801371	軸 Shaft-----	1
38	8MM04281407A	螺絲 Screw (F10-3 M4-0.7*14)-----	2
39	8MB03200405A	螺絲 Screw (UH01-31 M3-0.5*4)-----	2
40	2210090411	定位銷 Pin-----	1

4.TC028C / TC028CS 單觸式自動切線裝置 (二) TC028C/ TC028CS One Touch Type Tape Cutter (2)



4. TC028C / TC028CS 單觸式自動切線裝置 (二)

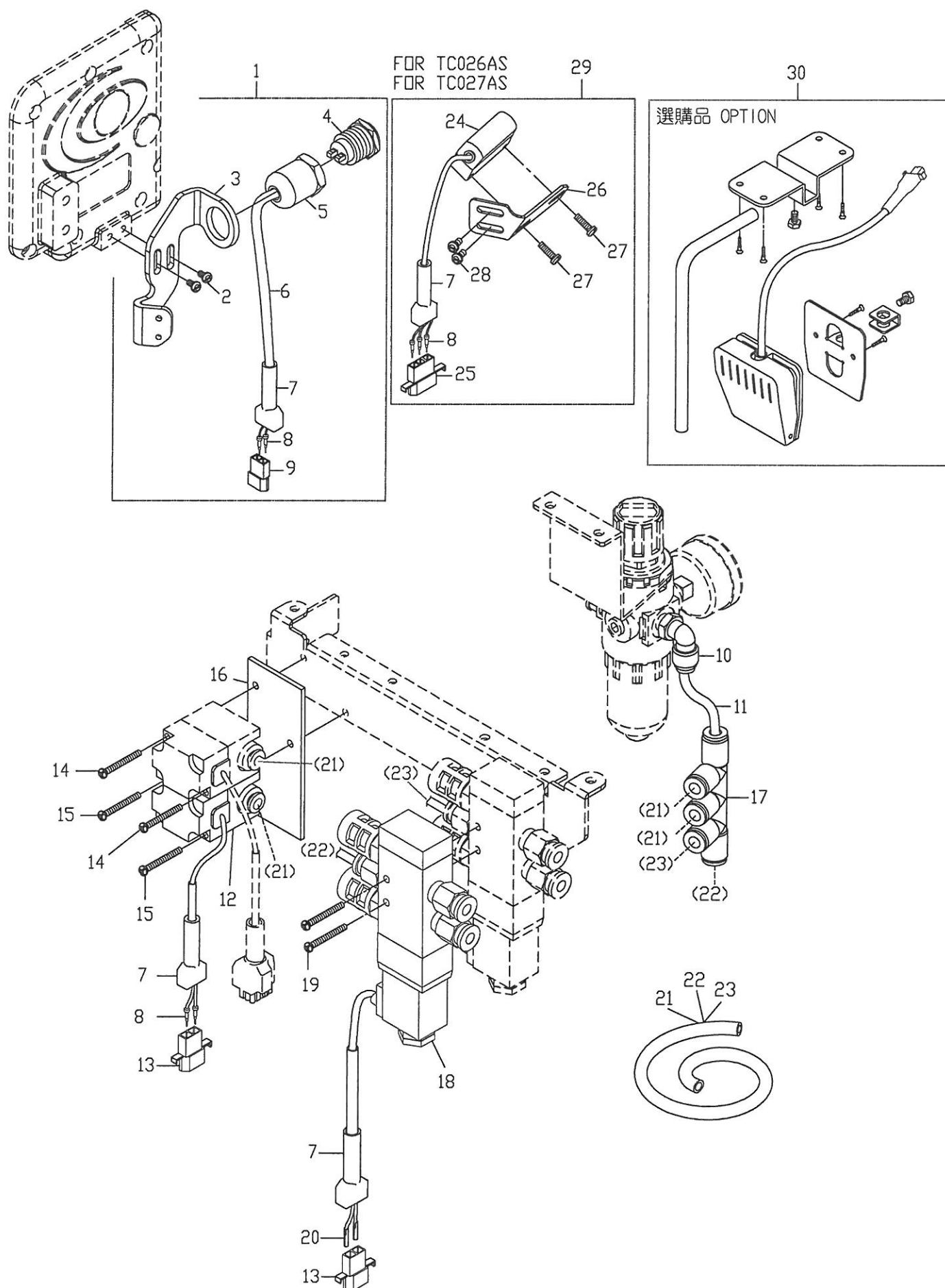
TC028C/ TC028CS One Touch Type Tape Cutter (2)

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
41	8MM05321209A	螺絲 Screw (F05-24 M5-0.8*12)-----	1
42	8MB04280713A	螺絲 Screw (UH04-27 M4-0.7*13)-----	1
43	8MM05321609A	螺絲 Screw (RP101-11 M5-0.8*16)-----	1
* 44	240001180	防護罩 Cover-----	1
45	4TC112019	集屑軟管 Suction Pipe Unit L:1850MM -----	1
46	4TC012039	護手 Guard Cover-----	1
47	8SN44401000A	螺絲 Screw (TC013-16 11/64"-40*10)-----	1
48	8SA44400408A	螺帽 Nut (TC013-1-17)-----	1
49	8MN03200300A	螺絲 Screw (C01-15 M3-0.5*3)-----	2
50	90ER080	E形扣環 E Ring-----	1
51	2100000244	油封 Oil Seal-----	2
52	NTD77-A2	定位塊 Bracket-----	1
53	4AL013010	φ6空氣管 Air Tube 1000MM-----	1
54	5240PF0503	後壓腳 Yielding Section For NTD7701-----	1
55	5240PF06031	後壓腳 Yielding Section For NTD7712-----	1
56	5240PF0630	後壓腳壓板 Yielding Section plate-----	1
57	8MB03200306A	螺絲 Screw (F02-08 M3-0.5*3)-----	2

* FOR TC028CS

5.TC026A / TC026AS / TC027A / TC027AS 空壓組件

TC026A / TC026AS / TC027A / TC027AS Compressed Air Components



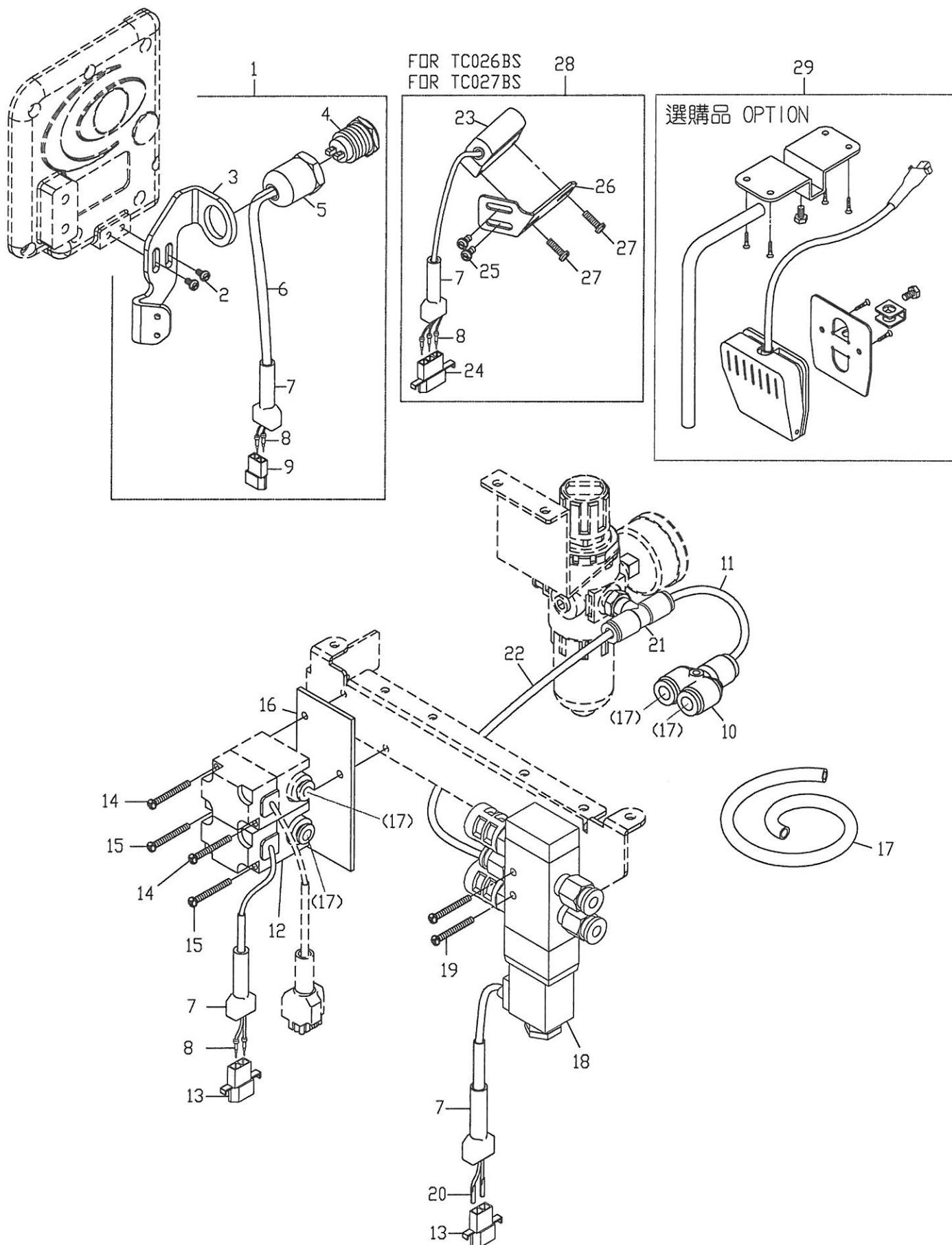
5. TC026A/ TC026AS/ TC027A/ TC027AS 空壓組件

TC026A/ TC026AS/ TC027A/ TC027AS Compressed Air Components

序號 Ref.No.	物料編號 Parts No.	名 稱 Description	單位用量 Amt. Req.
1	4TC026A0203	手動開關組 Push Button Switch Asm.-----	1
2	8MB85240807K	螺絲 Screw(F05-55 M3.5-0.6*8)-----	2
3	4TC02602031	支架 Bracket-----	1
4	4TC0260204	手動開關 Push Button Switch -----	1
5	4TC0260205	護罩 Cover -----	1
6	4PFE040106	電線 Cable L:1150MM-----	1
7	4AL013013	2PIN連接器套頭 Power Cord Cap -----	4
8	4PFE040108	端子(公) Power Cord -----	7
9	4AL013017	2PIN母扣連接器 Power Cord -----	1
10	4AL013027	L型接頭 Connector-----	1
11	4AL013010	φ6空氣管 Air Tube 50MM-----	1
12	4CV08F0102	電磁閥 Electrical contorller-----	1
13	4PFE040107	2PIN公扣連接器 Power Cord-----	2
14	8MC03205005A	螺絲 Screw(TC013-03-36 M3-0.5*50)-----	2
15	8MC03204505A	螺絲 Screw(CV010-47 M3-0.5*45)-----	2
16	4TC013025	支架 Bracket -----	1
17	4TC112017	5通接頭 Connector-----	1
18	4TC012A017	換向閥組 Electromagnetic Valve Asm.-----	1
19	8MC03204005A	螺絲 Screw (TC012-03 M3-0.5*40) -----	2
20	4AL013015	端子(母) Power Cord-----	2
21	4AL013010	φ6空氣管 Air Tube 200MM-----	2
22	4AL013010	φ6空氣管 Air Tube 270MM-----	1
23	4AL013010	φ6空氣管 Air Tube 240MM -----	1
*24	4SE0170101	電眼 Photosensor -----	1
*25	4TC013030	3PIN公扣連接器 Power Cord -----	1
*26	4TC02602021	支架 Bracket-----	1
*27	8MB03201006A	螺絲 Screw(C12-04 M3-0.5*10)-----	2
*28	8MB85240607K	螺絲 Screw(C06-37 M3.5-0.6*6)-----	2
*29	4SE017A0101	電眼組 Photosensor Set -----	1
30	4TC001A0310	膝控開關組 Knee Switch Complete Set -----	1

*For TC026AS / TC027AS

6. TC026B / TC026BS / TC027B / TC027BS 空壓組件 TC026B / TC026BS / TC027B / TC027BS Compressed Air Components



6. TC026B /TC026BS /TC027B /TC027BS 空壓組件

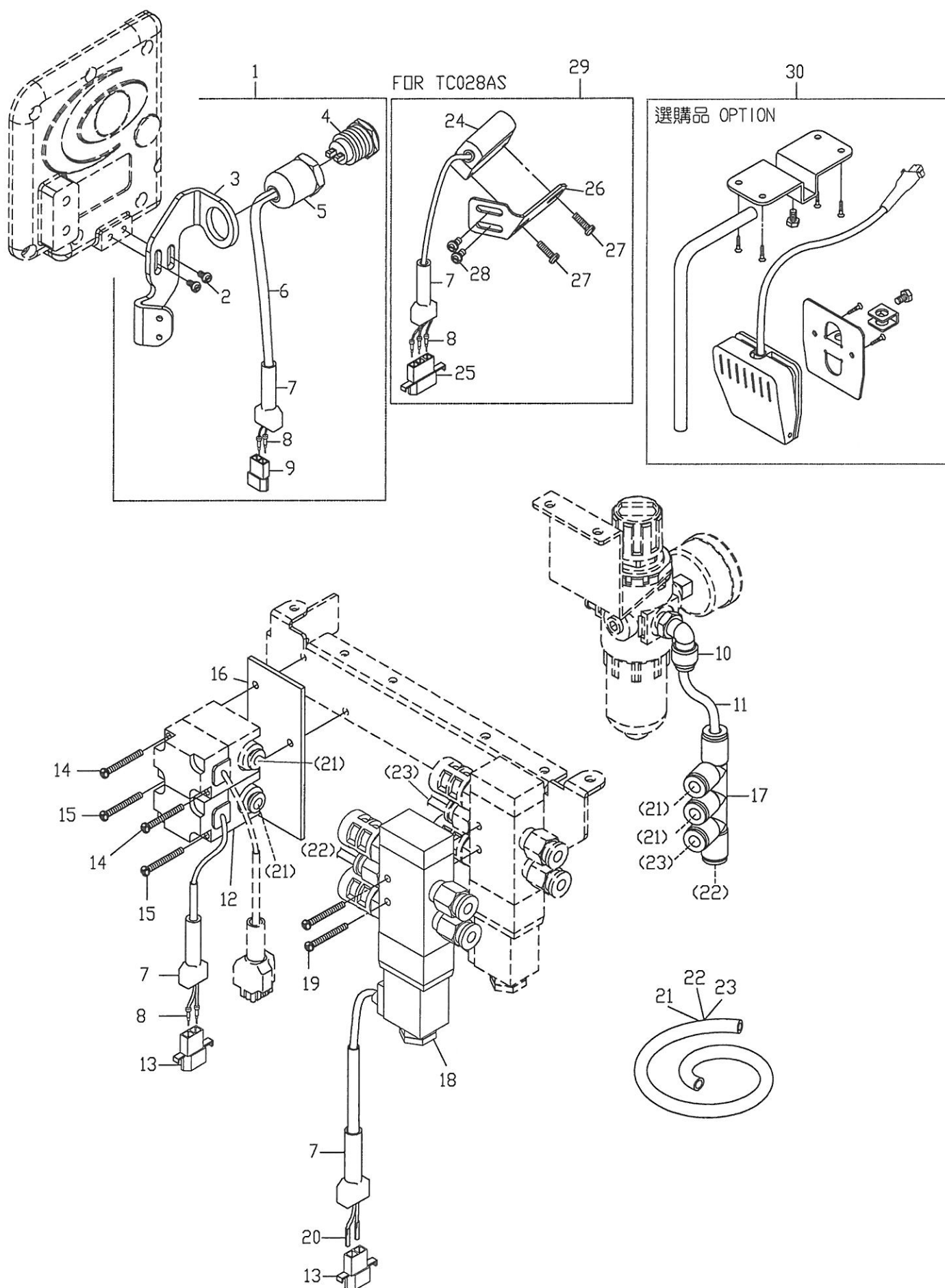
TC026B / TC026BS / TC027B / TC027BS Compressed Air Components

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
1	4TC026A0203	手動開關組 Push Button Switch Asm.-----	1
2	8MB85240807K	螺絲 Screw(F05-55 M3.5-0.6*8)-----	2
3	4TC02602031	支架 Bracket-----	1
4	4TC0260204	手動開關 Push Button Switch -----	1
5	4TC0260205	護罩 Cover -----	1
6	4PFE040106	電線 Cable L:1150MM-----	1
7	4AL013013	2PIN連接器套頭 Power Cord Cap -----	4
8	4PFE040108	端子(公) Power Cord -----	7
9	4AL013017	2PIN母扣連接器 Power Cord -----	1
10	4TC012016	Y型三通接頭 Connector-----	1
11	4AL013010	φ6空氣管 Air Tube 50MM-----	1
12	4CV08F0102	電磁閥 Electrical contorller-----	1
13	4PFE040107	2PIN公扣連接器 Power Cord-----	2
14	8MC03205005A	螺絲 Screw(TC013-03-36 M3-0.5*50)-----	2
15	8MC03204505A	螺絲 Screw(CV010-47 M3-0.5*45)-----	2
16	4TC013025	支架 Bracket -----	1
17	4AL013010	φ6空氣管 Air Tube 150MM-----	2
18	4TC012A017	換向閥組 Electromagnetic Valve Asm.-----	1
19	8MC03202006D	螺絲 Screw (FTC1-03-04 M3-0.5*20) -----	2
20	4AL013015	端子(母) Power Cord-----	2
21	4AL013028	φ6空氣管接頭 Connector-----	1
22	4AL013010	φ6空氣管 Air Tube 115MM-----	1
*23	4SE0170101	電眼 Photosensor -----	1
*24	4TC013030	3PIN公扣連接器 Power Cord -----	1
*25	8MB85240607K	螺絲 Screw(C06-37 M3.5-0.6*6)-----	2
*26	4TC02602021	支架 Bracket-----	1
*27	8MB03201006A	螺絲 Screw(C12-04 M3-0.5*10)-----	2
*28	4SE017A0101	電眼組 Photosensor Set -----	1
29	4TC001A0310	膝控開關組 Knee Switch Complete Set -----	1

*For TC026BS / TC027BS

7. TC028A / TC028AS 空壓組件

TC028A / TC028AS Compressed Air Components



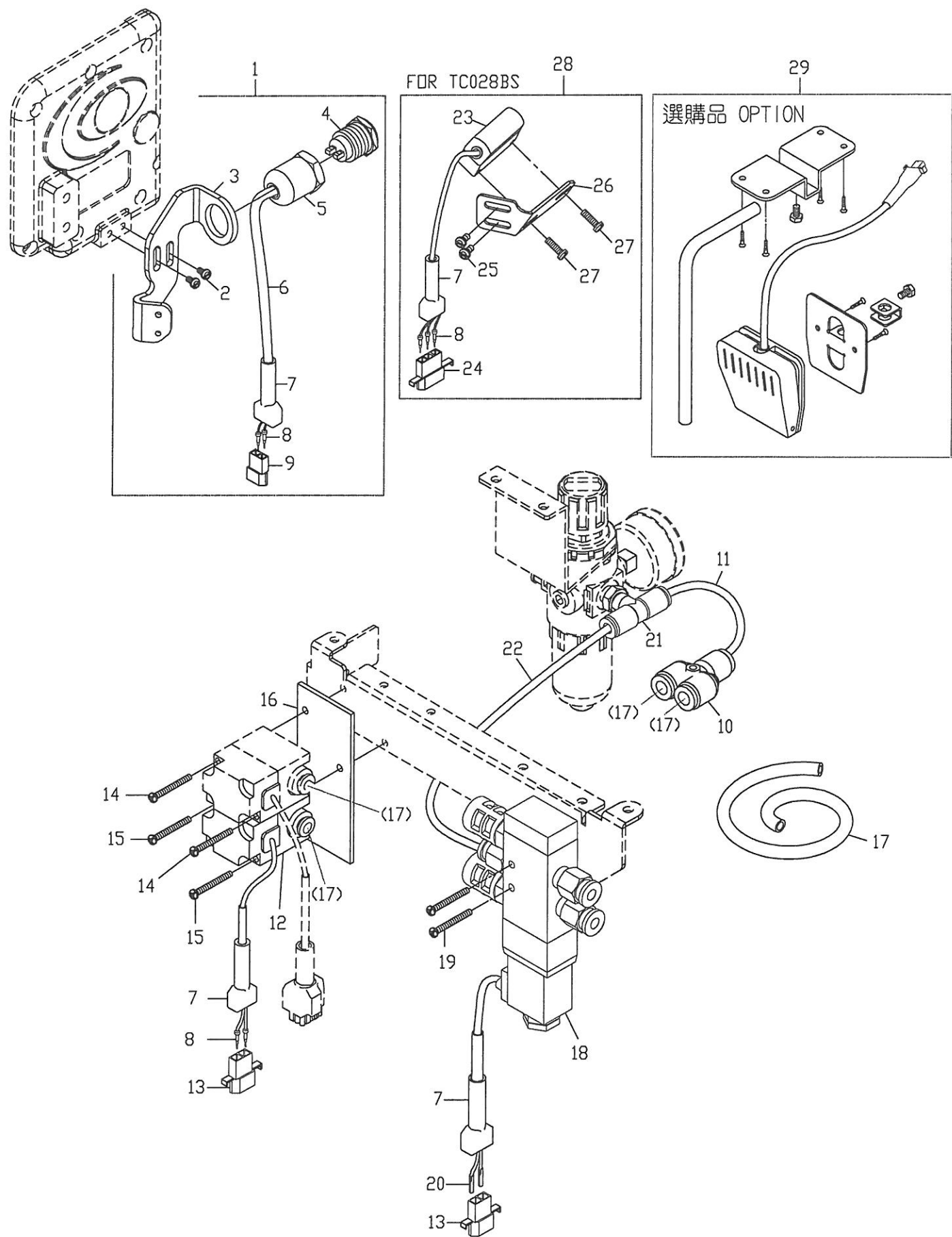
7. TC028A/ TC028AS 空壓組件

TC028A/ TC028AS Compressed Air Components

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
1	4TC026A0203	手動開關組 Push Button Switch Asm.-----	1
2	8MB85240807K	螺絲 Screw(F05-55 M3.5-0.6*8)-----	2
3	4TC02602031	支架 Bracket-----	1
4	4TC0260204	手動開關 Push Button Switch -----	1
5	4TC0260205	護罩 Cover -----	1
6	4PFE040106	電線 Cable L:1150MM-----	1
7	4AL013013	2PIN連接器套頭 Power Cord Cap -----	4
8	4PFE040108	端子(公) Power Cord -----	7
9	4AL013017	2PIN母扣連接器 Power Cord -----	1
10	4AL013027	L型接頭 Connector-----	1
11	4AL013010	φ6空氣管 Air Tube 50MM-----	1
12	4CV08F0102	電磁閥 Electrical contorller-----	1
13	4PFE040107	2PIN公扣連接器 Power Cord-----	2
14	8MC03205005A	螺絲 Screw(TC013-03-36 M3-0.5*50)-----	2
15	8MC03204505A	螺絲 Screw(CV010-47 M3-0.5*45)-----	2
16	4TC013025	支架 Bracket -----	1
17	4TC112017	5通接頭 Connector-----	1
18	4AL013A004	換向閥組 Electromagnetic Valve Asm.-----	1
19	8MC03204005A	螺絲 Screw (TC012-03 M3-0.5*40) -----	2
20	4AL013015	端子(母) Power Cord-----	2
21	4AL013010	φ6空氣管 Air Tube 200MM-----	2
22	4AL013010	φ6空氣管 Air Tube 270MM-----	1
23	4AL013010	φ6空氣管 Air Tube 240MM -----	1
*24	4SE0170101	電眼 Photosensor -----	1
*25	4TC013030	3PIN公扣連接器 Power Cord -----	1
*26	4TC02602021	支架 Bracket-----	1
*27	8MB03201006A	螺絲 Screw(C12-04 M3-0.5*10)-----	2
*28	8MB85240607K	螺絲 Screw(C06-37 M3.5-0.6*6)-----	2
*29	4SE017A0101	電眼組 Photosensor Set -----	1
30	4TC001A0310	膝控開關組 Knee Switch Complete Set -----	1

*For TC028AS

8. TC028B / TC028BS 空壓組件 TC028B / TC028BS Compressed Air Components



8. TC028B /TC028BS 空壓組件

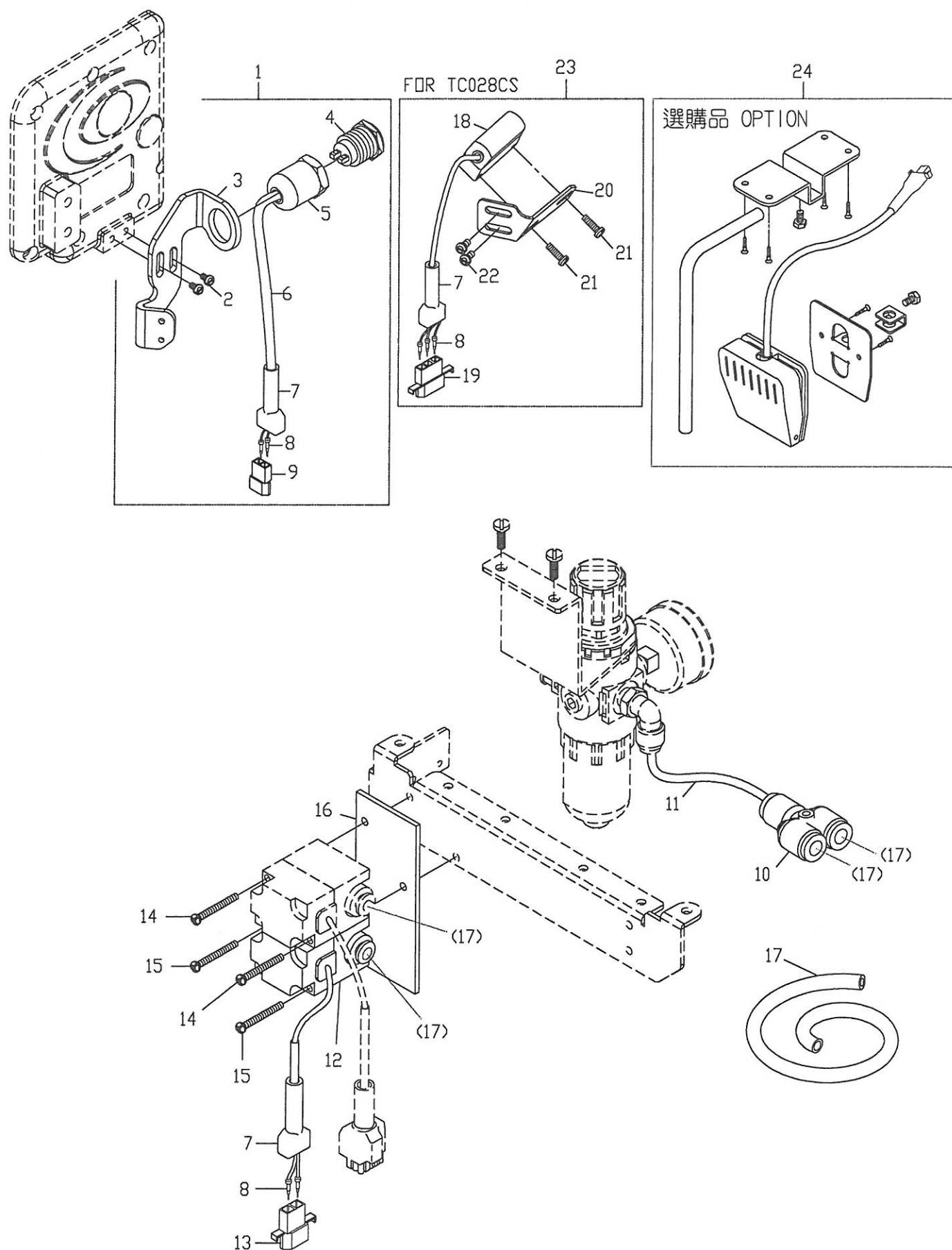
TC028B / TC028BS Compressed Air Components

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
1	4TC026A0203	手動開關組 Push Button Switch Asm.-----	1
2	8MB85240807K	螺絲 Screw(F05-55 M3.5-0.6*8)-----	2
3	4TC02602031	支架 Bracket-----	1
4	4TC0260204	手動開關 Push Button Switch -----	1
5	4TC0260205	護罩 Cover -----	1
6	4PFE040106	電線 Cable L:1150MM-----	1
7	4AL013013	2PIN連接器套頭 Power Cord Cap -----	4
8	4PFE040108	端子(公) Power Cord -----	7
9	4AL013017	2PIN母扣連接器 Power Cord -----	1
10	4TC012016	Y型三通接頭 Connector-----	1
11	4AL013010	φ6空氣管 Air Tube 50MM-----	1
12	4CV08F0102	電磁閥 Electrical contorller-----	1
13	4PFE040107	2PIN公扣連接器 Power Cord-----	2
14	8MC03205005A	螺絲 Screw(TC013-03-36 M3-0.5*50)-----	2
15	8MC03204505A	螺絲 Screw(CV010-47 M3-0.5*45)-----	2
16	4TC013025	支架 Bracket -----	1
17	4AL013010	φ6空氣管 Air Tube 150MM-----	2
18	4AL013A004	換向閥組 Electromagnetic Valve Asm.-----	1
19	8MC03202006D	螺絲 Screw (FTC1-03-04 M3-0.5*20) -----	2
20	4AL013015	端子(母) Power Cord-----	2
21	4AL013028	φ6空氣管接頭 Connector-----	1
22	4AL013010	φ6空氣管 Air Tube 115MM-----	1
*23	4SE0170101	電眼 Photosensor -----	1
*24	4TC013030	3PIN公扣連接器 Power Cord -----	1
*25	8MB85240607K	螺絲 Screw(C06-37 M3.5-0.6*6)-----	2
*26	4TC02602021	支架 Bracket-----	1
*27	8MB03201006A	螺絲 Screw(C12-04 M3-0.5*10)-----	2
*28	4SE017A0101	電眼組 Photosensor Set -----	1
29	4TC001A0310	膝控開關組 Knee Switch Complete Set -----	1

*For TC028BS

9. TC028C / TC028CS 空壓組件

TC028C / TC028CS Compressed Air Components



9. TC028C / TC028CS 空壓組件

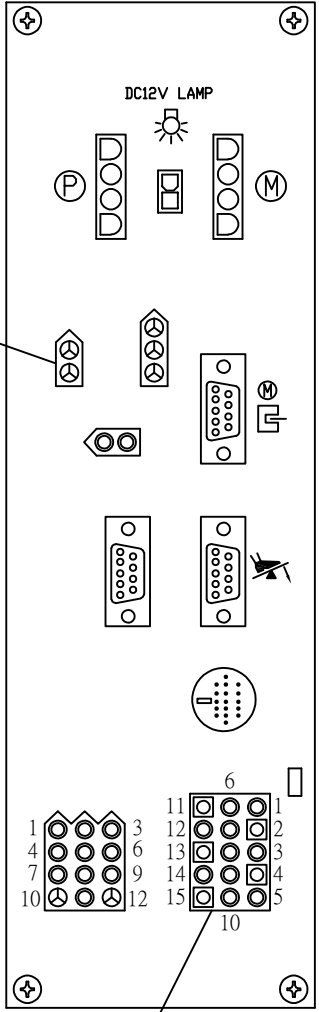
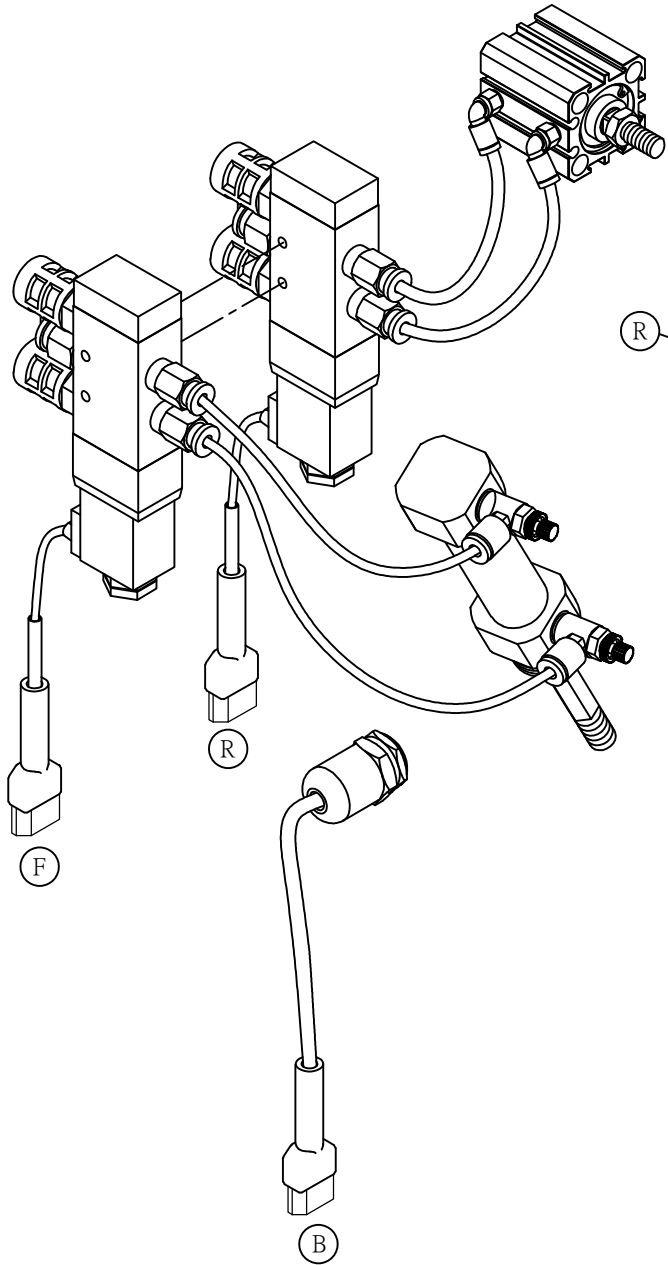
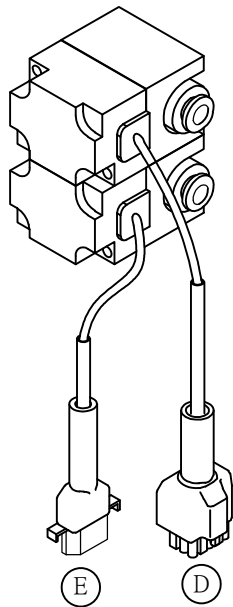
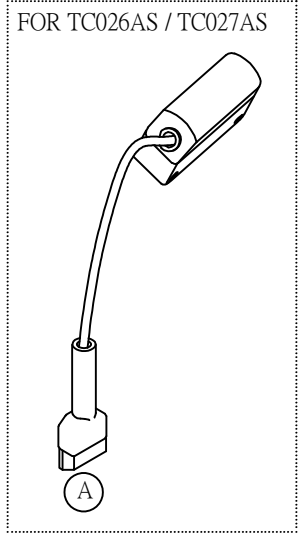
TC028C / TC028CS Compressed Air Components

序號	物料編號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt. Req.
1	4TC026A0203	手動開關組 Push Button Switch Asm.-----	1
2	8MB85240807K	螺絲 Screw(F05-55 M3.5-0.6*8)-----	2
3	4TC02602031	支架 Bracket-----	1
4	4TC0260204	手動開關 Push Button Switch -----	1
5	4TC0260205	護罩 Cover -----	1
6	4PFE040106	電線 Cable L:1150MM-----	1
7	4AL013013	2PIN連接器套頭 Power Cord Cap -----	3
8	4PFE040108	端子(公) Power Cord -----	7
9	4AL013017	2PIN母扣連接器 Power Cord -----	1
10	4TC012016	Y型三通接頭 Connector-----	1
11	4AL013010	φ6空氣管 Air Tube 50MM-----	1
12	4CV08F0102	電磁閥 Electrical contorller-----	1
13	4PFE040107	2PIN公扣連接器 Power Cord-----	1
14	8MC03205005A	螺絲 Screw(TC013-03-36 M3-0.5*50)-----	2
15	8MC03204505A	螺絲 Screw(CV010-47 M3-0.5*45)-----	2
16	4TC013025	支架 Bracket -----	1
17	4AL013010	φ6空氣管 Air Tube 150MM -----	2
*18	4SE0170101	電眼 Photosensor -----	1
*19	4TC013030	3PIN公扣連接器 Power Cord -----	1
*20	4TC02602021	支架 Bracket-----	1
*21	8MB03201006A	螺絲 Screw(C12-04 M3-0.5*10)-----	2
*22	8MB85240607K	螺絲 Screw(C06-37 M3.5-0.6*6)-----	2
*23	4SE017A0101	電眼組 Photosensor Set -----	1
24	4TC001A0310	膝控開關組 Knee Switch Complete Set -----	1

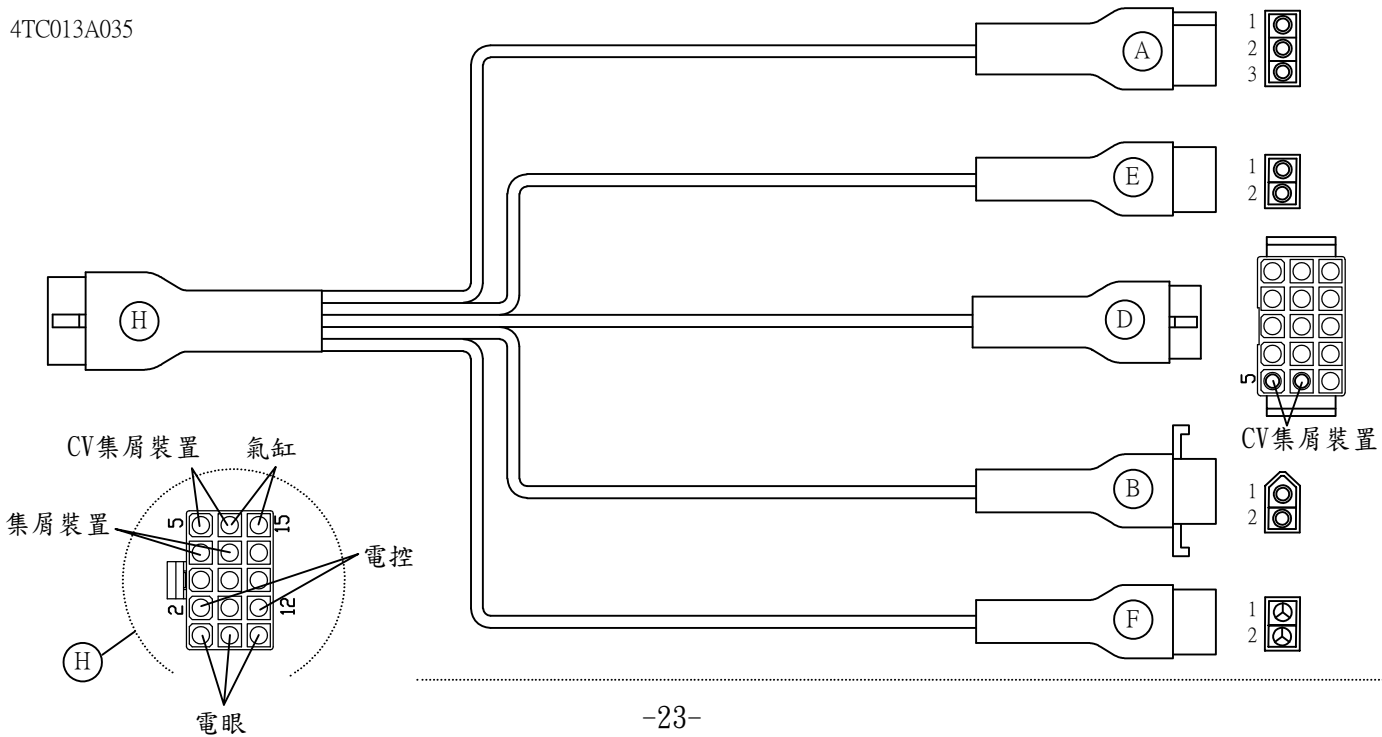
*For TC028CS

10. TC026A / TC027A / TC026AS / TC027AS 線路 TC026A / TC027A / TC026AS / TC027AS Wiring installation

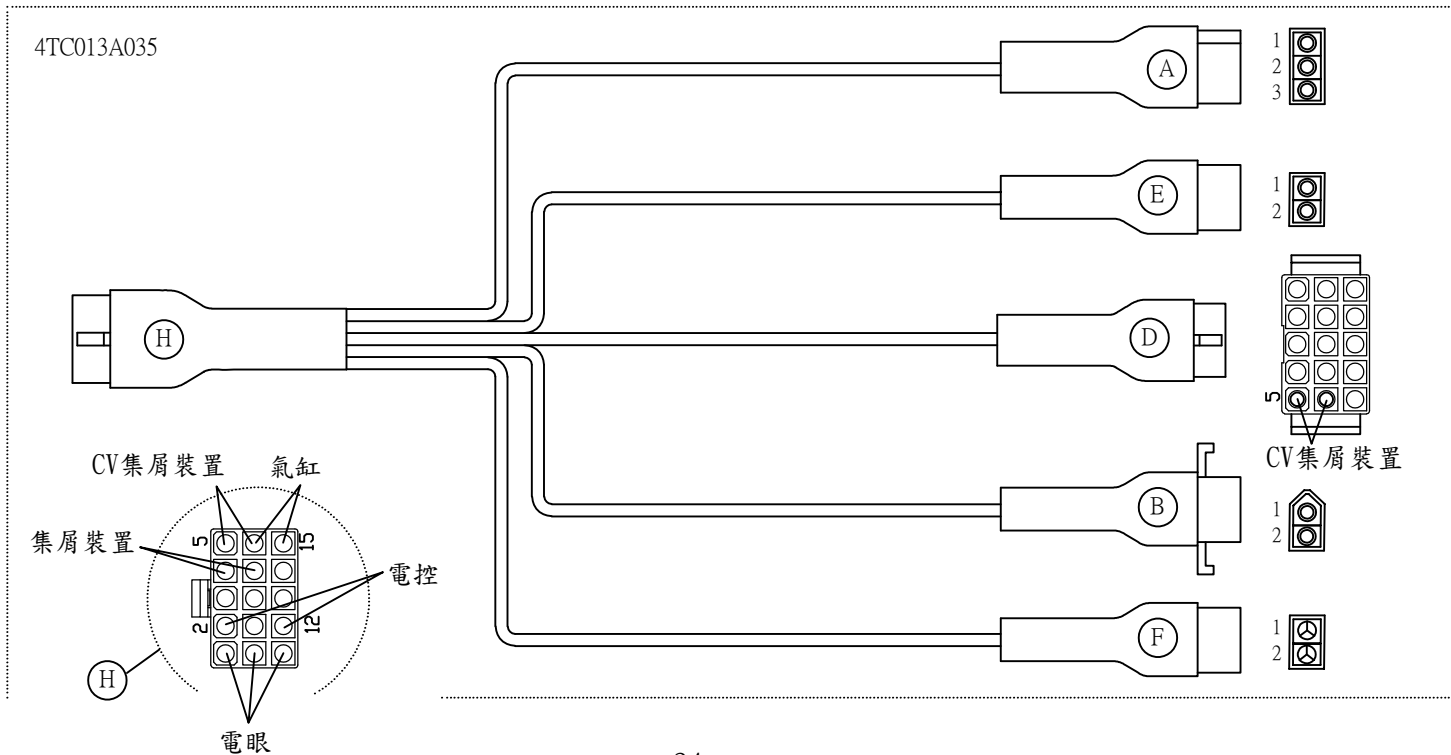
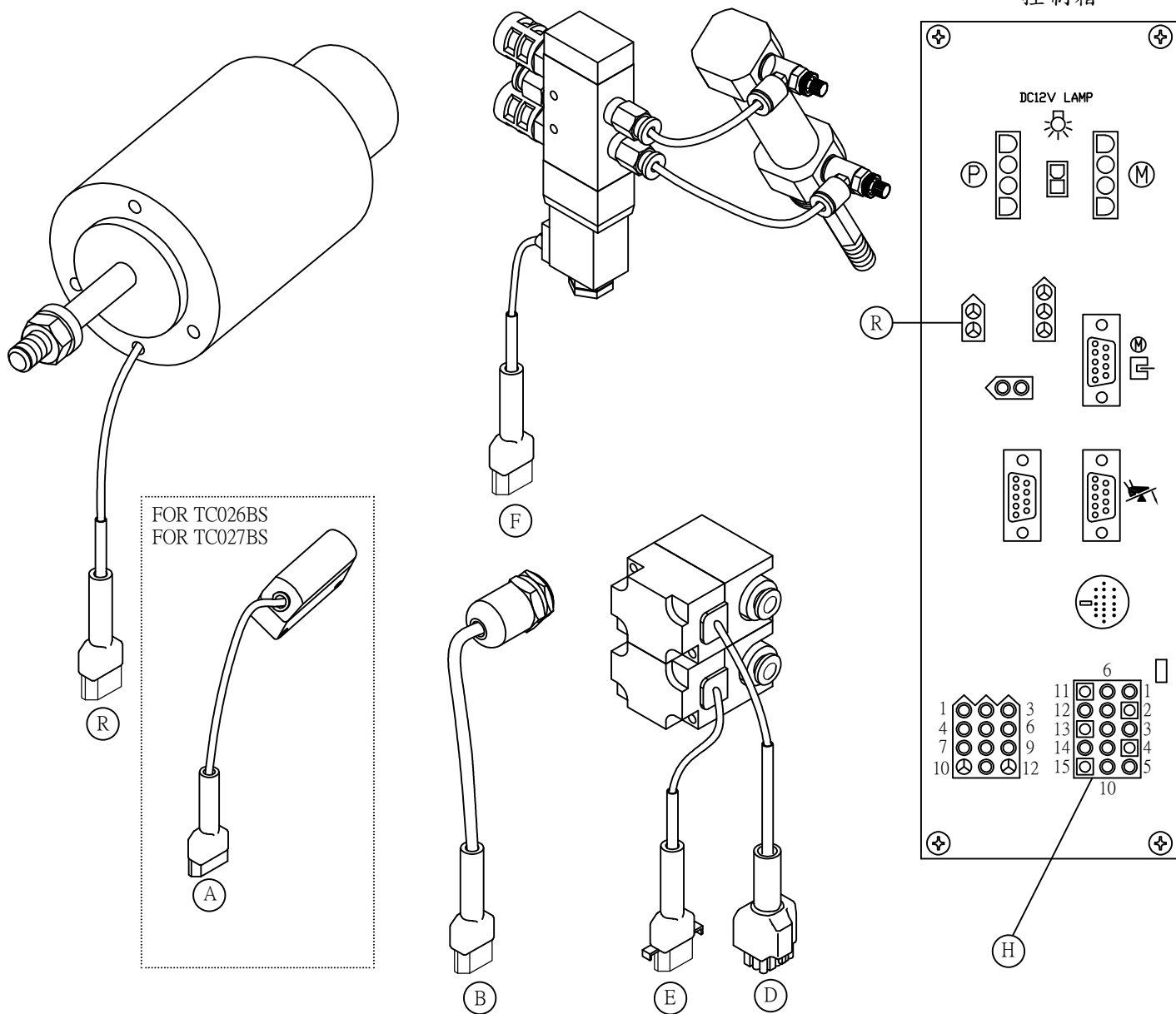
控制箱



4TC013A035

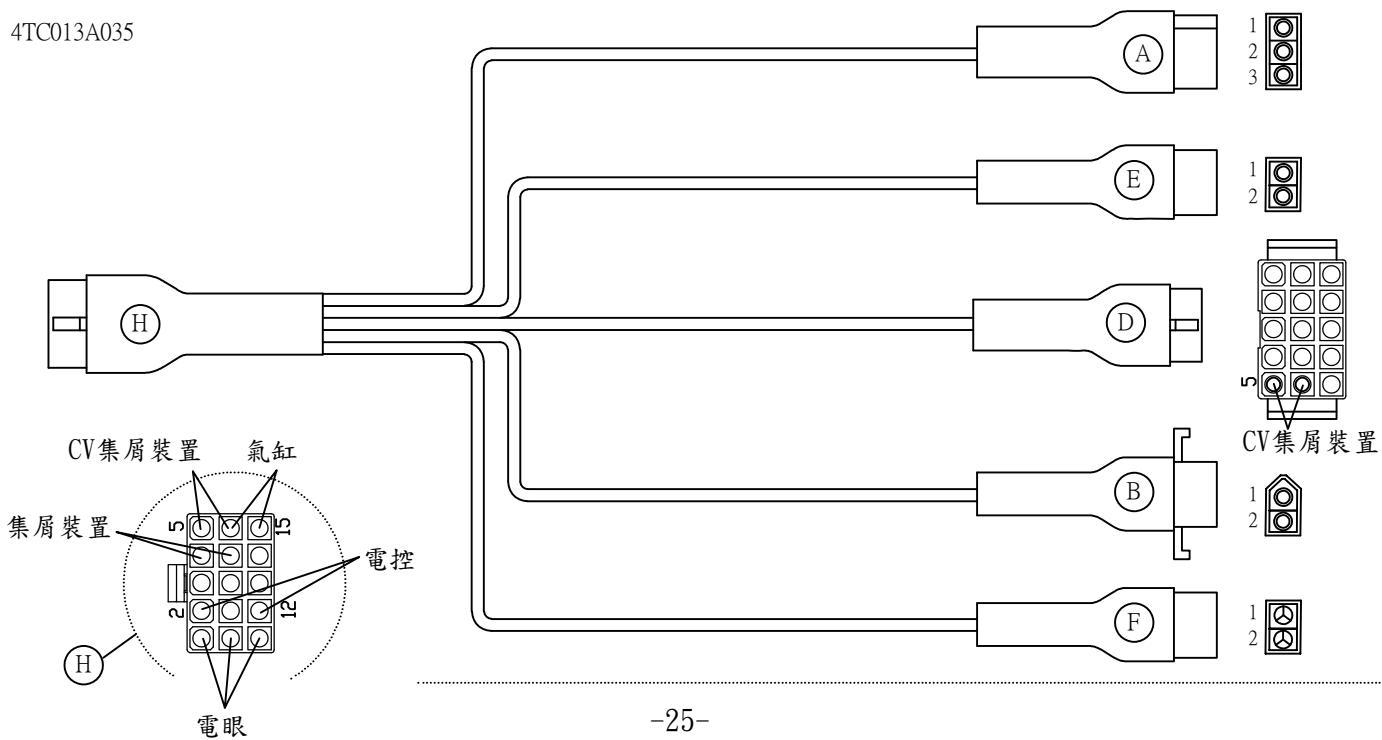
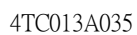
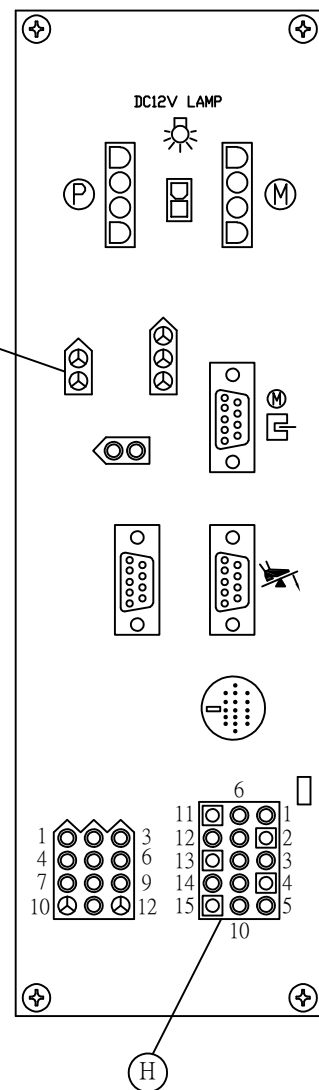
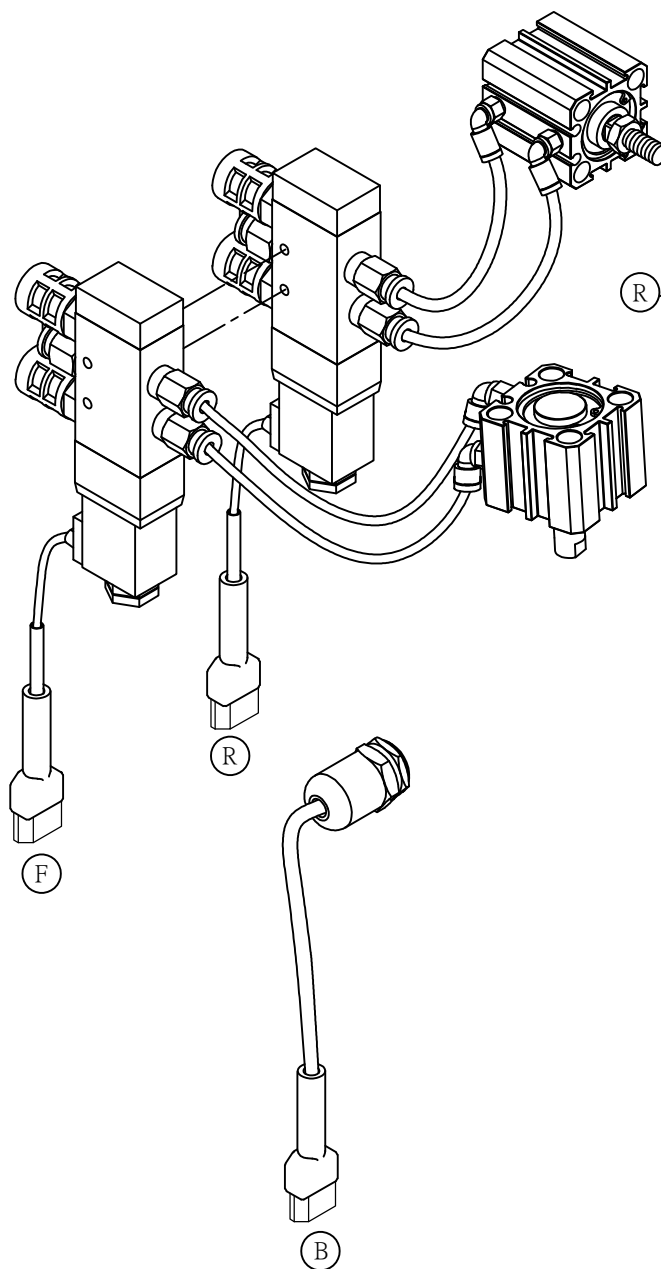
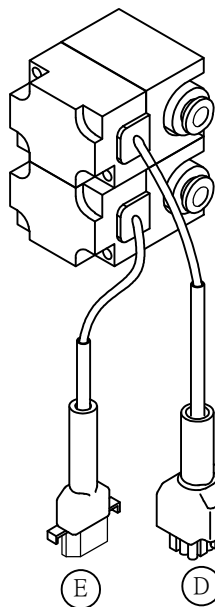
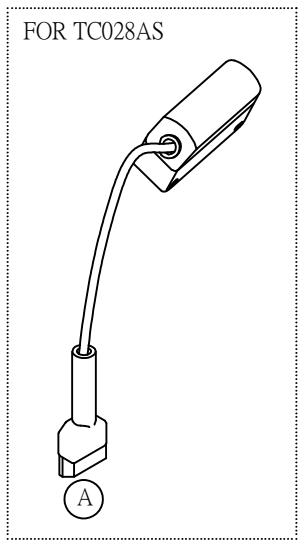


TC026B / TC026BS / TC027B / TC027BS Wiring installation

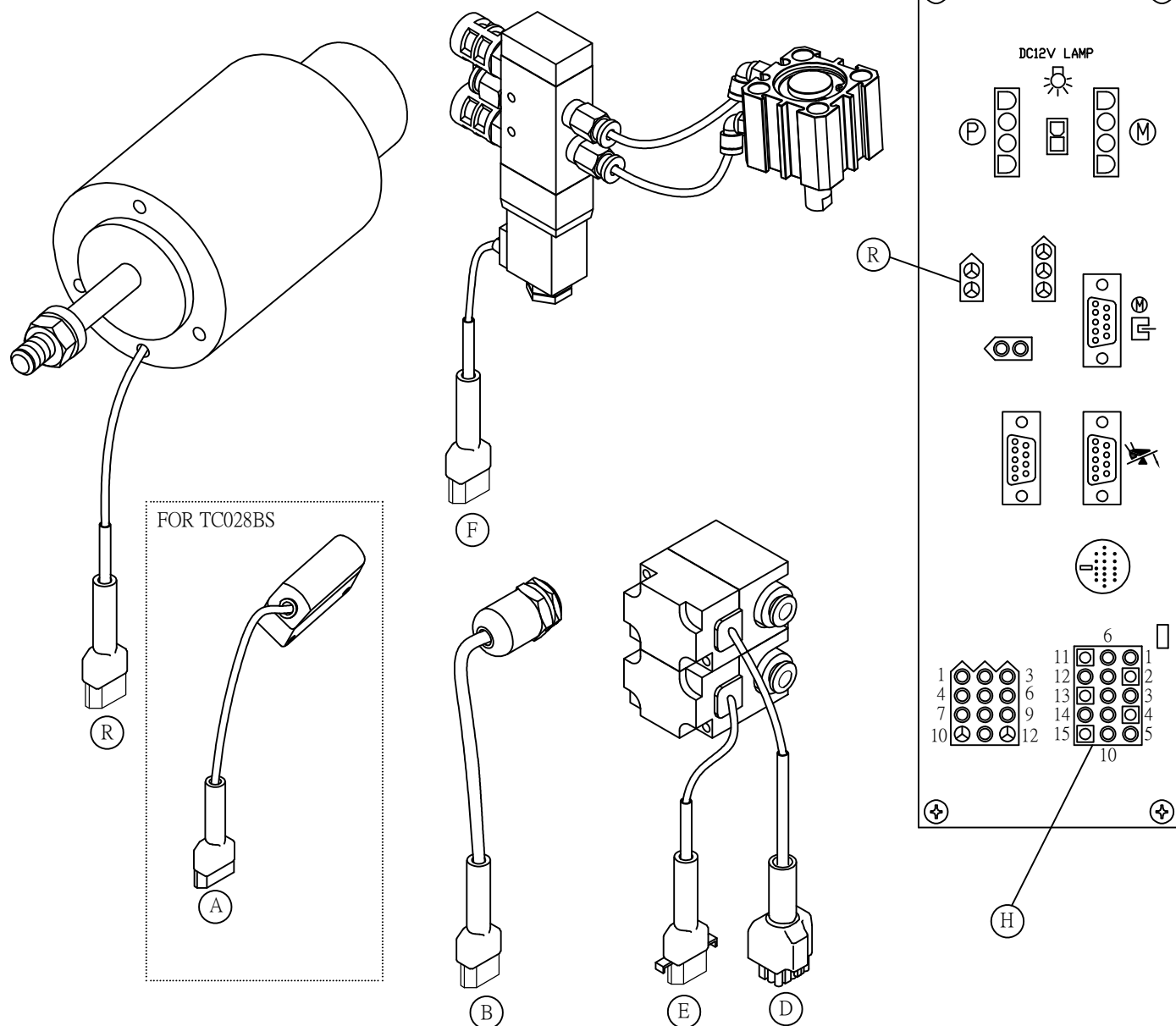


12. TC028A / TC028AS 線路

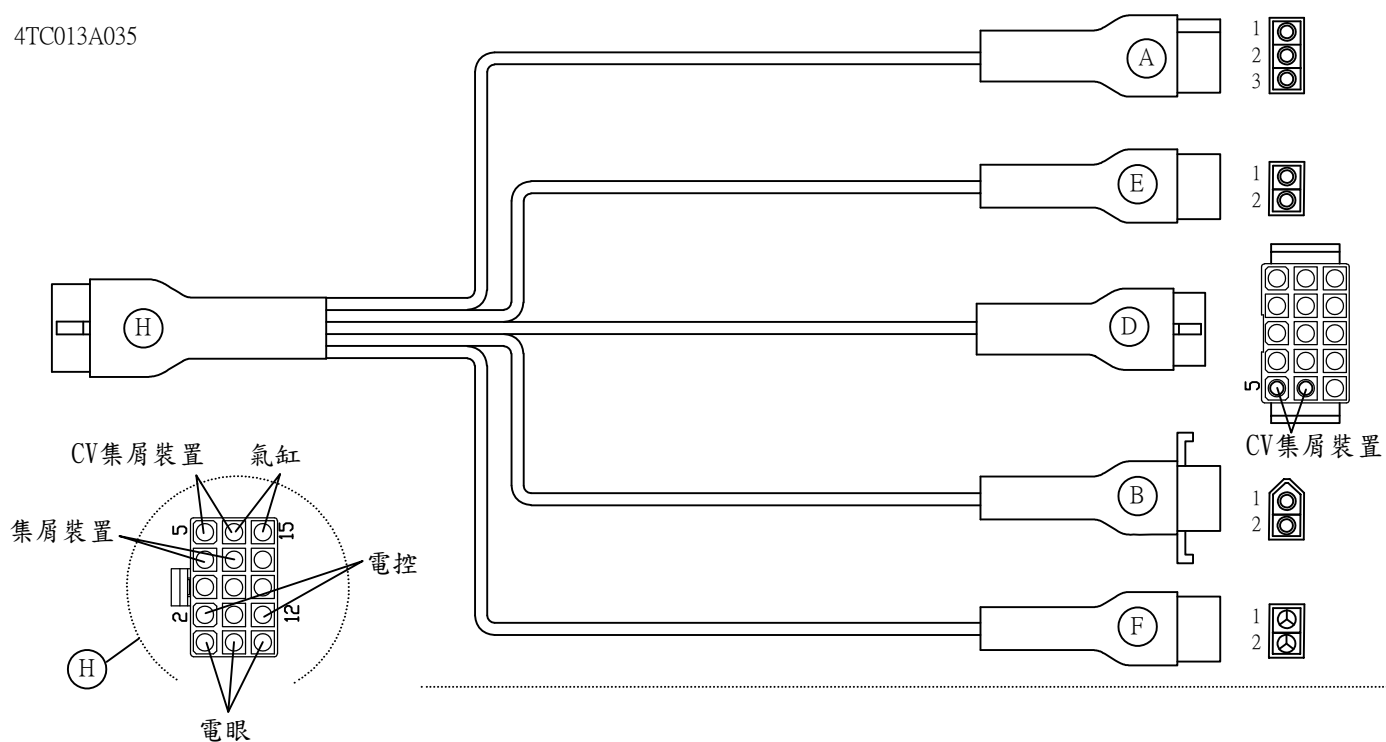
TC028A / TC028AS Wiring installation



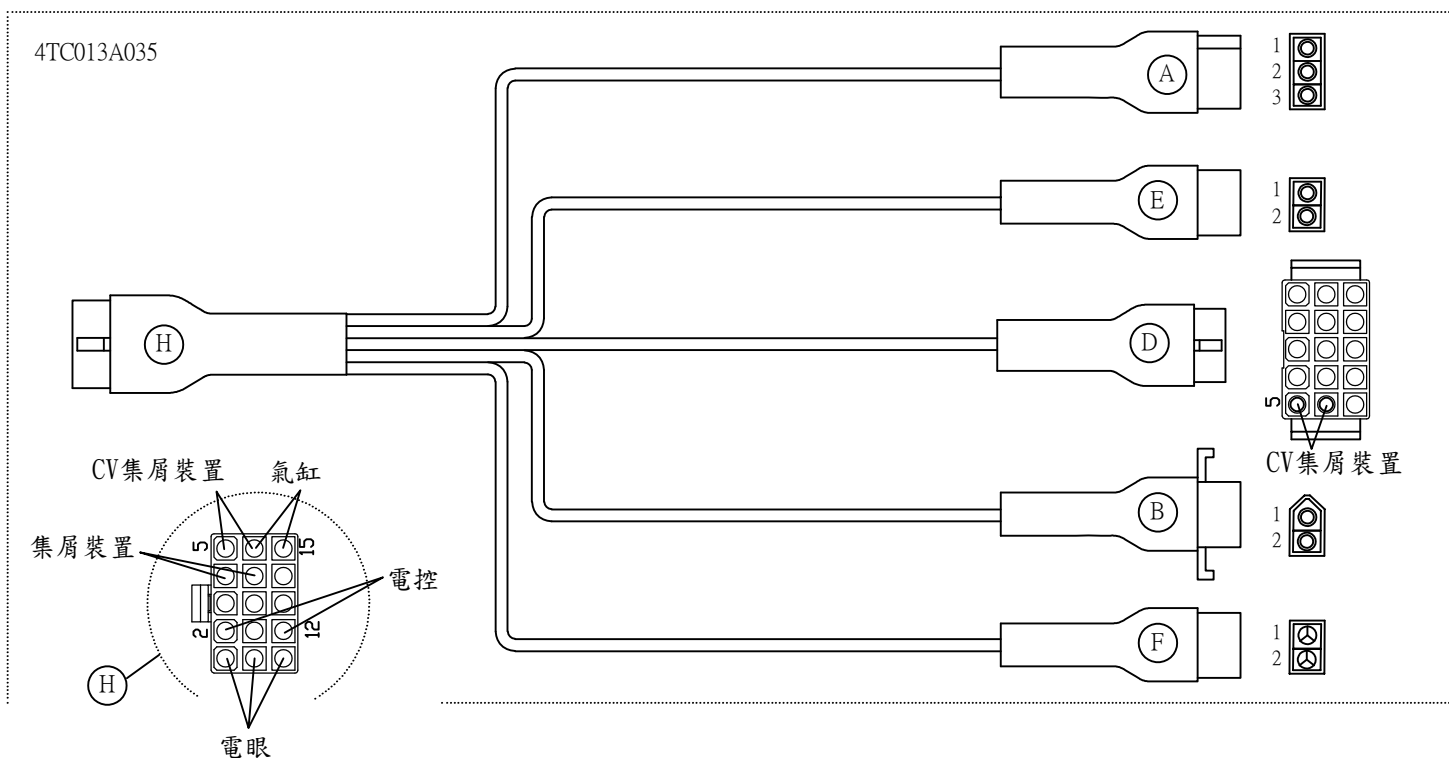
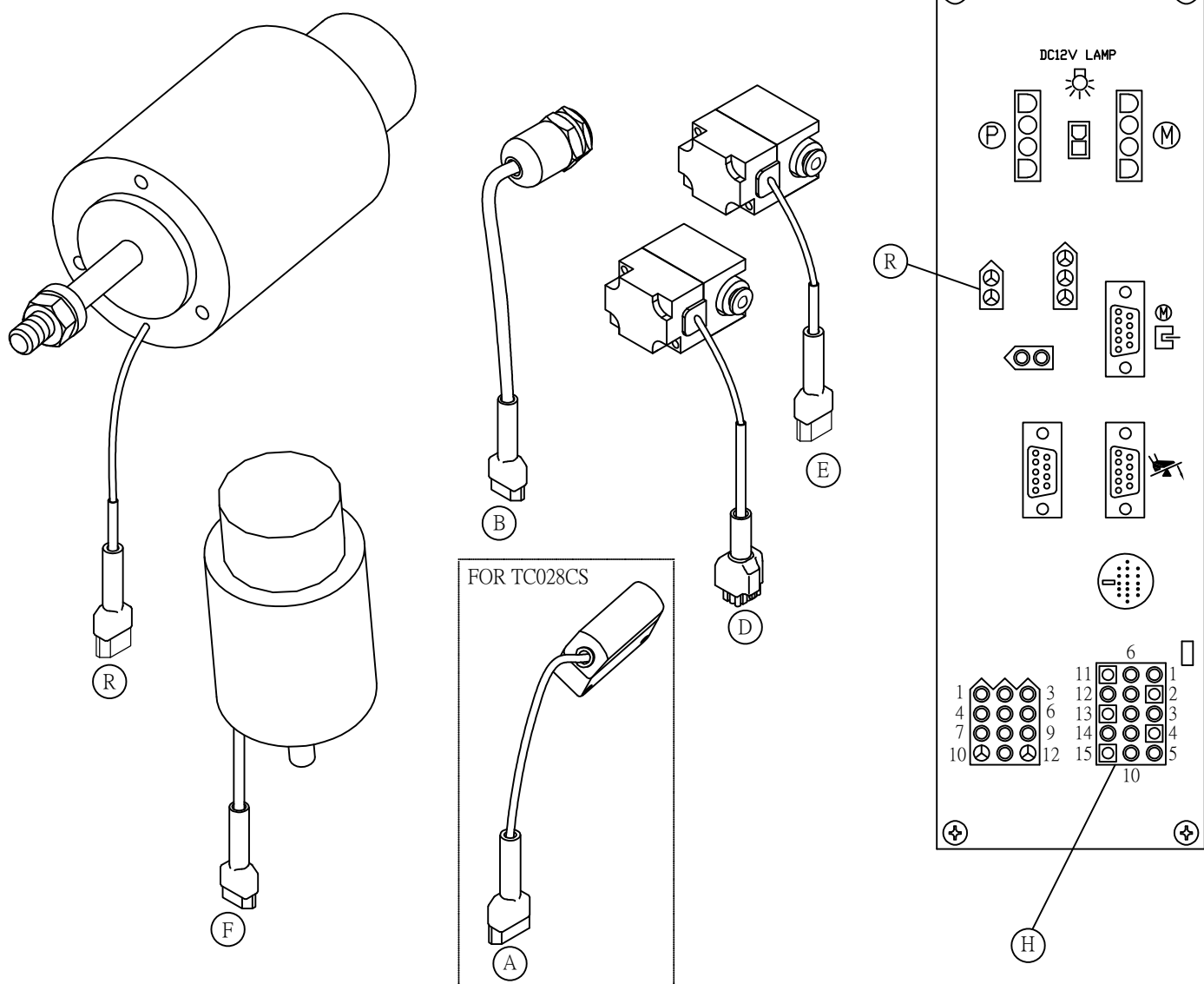
13. TC028B / TC028BS 線路 TC028B / TC028BS Wiring installation



4TC013A035



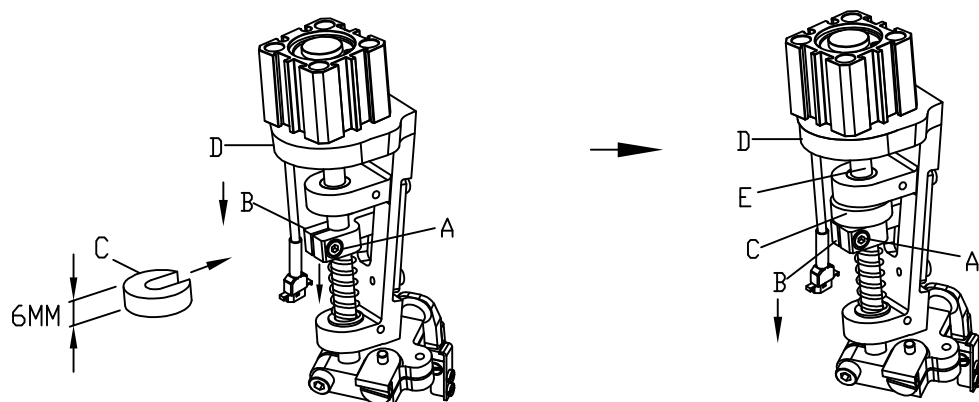
14. TC028C / TC028CS 線路 TC028C / TC028CS Wiring installation



NTD77-TC028A&AS / TC028B&BS 切刀組調車說明書

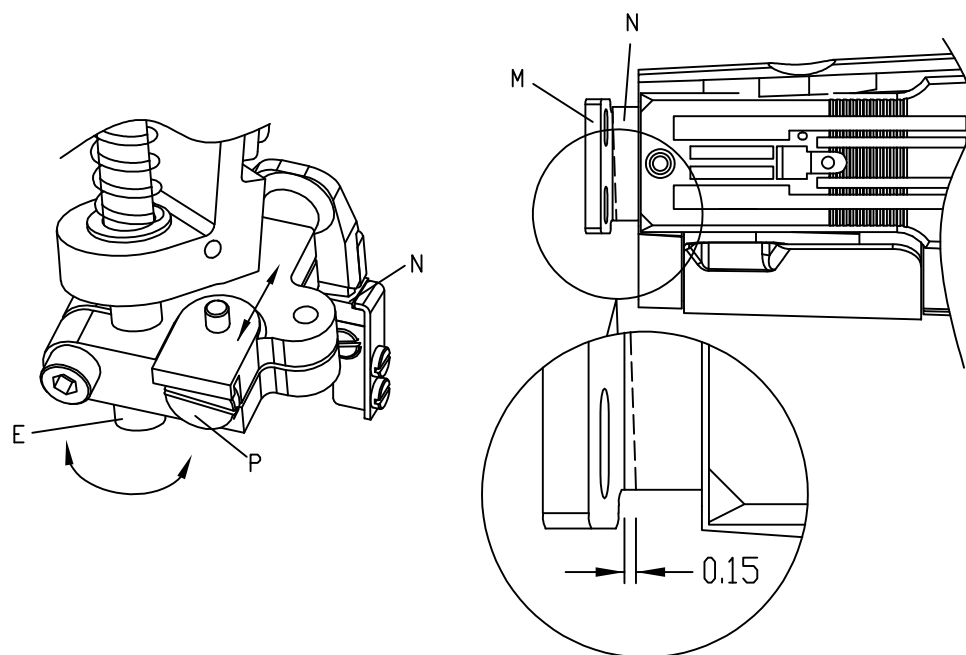
步驟一

- 放鬆螺絲A, 滑塊B往下壓, 將定位塊C放置於滑塊B及支架D之間, 鎖緊螺絲A, 使滑塊B固定於心軸E上



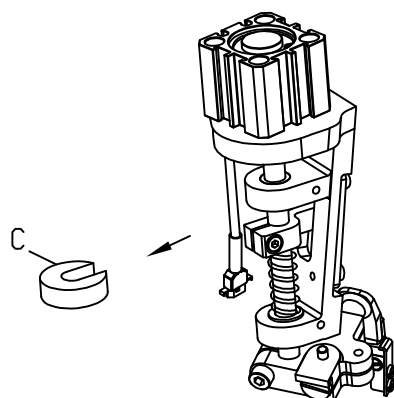
步驟二

- 旋轉螺絲P及心軸E, 調整上刀M前後量與下刀N, 干涉大於 0.15MM



步驟三

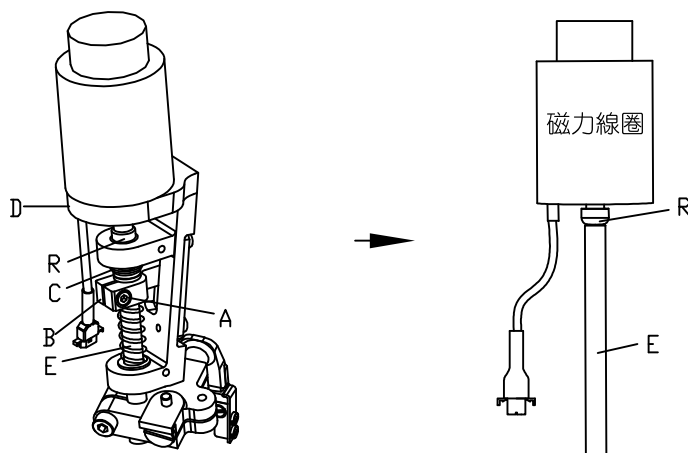
- 取下定位塊C



NTD77-TC028C&CS 切刀組調車說明書

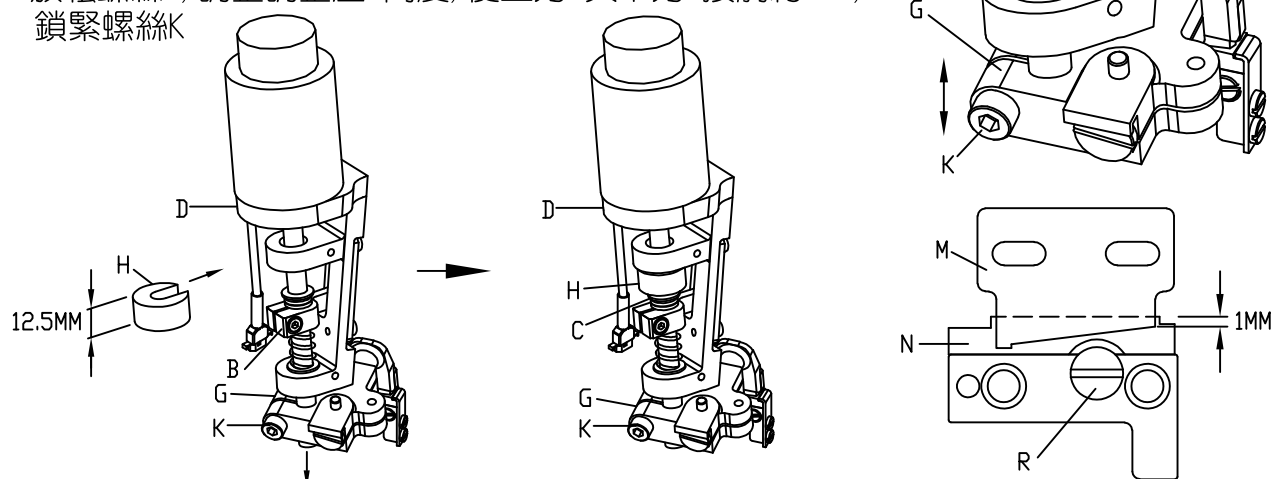
步驟一

- 放鬆螺絲A, 墊圈C與支架D緊密接合
- 心軸E與磁力線圈R處緊密接合, 鎖緊螺絲A, 使滑塊B固定於心軸E上



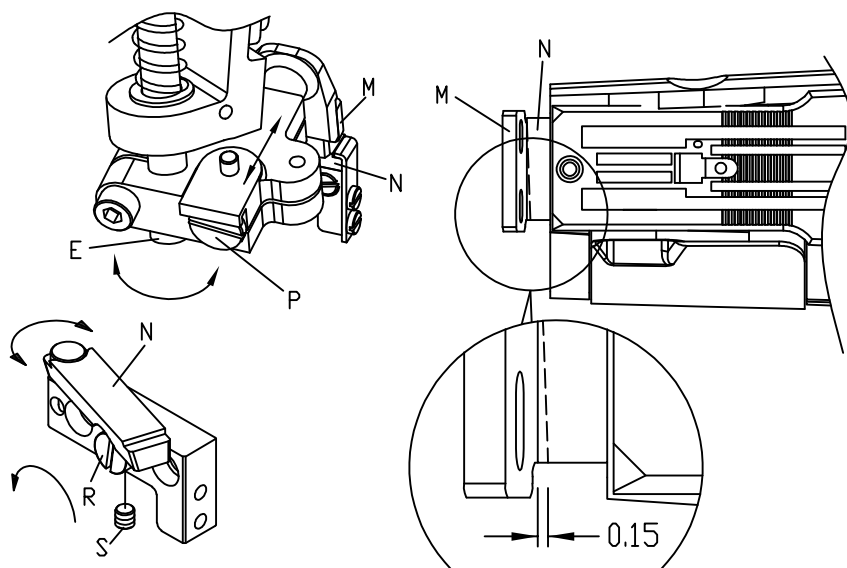
步驟二

- 滑塊B往下拉, 將定位塊H放入於支架D與墊圈C之間
- 放鬆螺絲K, 調整調整座G高度, 使上刀M與下刀N接觸約1MM, 鎖緊螺絲K



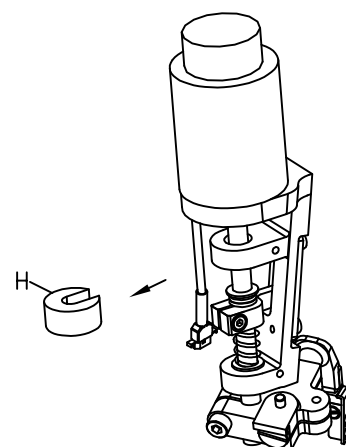
步驟三

- 旋轉螺絲P及心軸E, 可調整上刀M前後量, 旋轉螺絲R可調整下刀N前後量, 調至上下刀干涉大於0.15MM
- 鎖緊螺絲S



步驟四

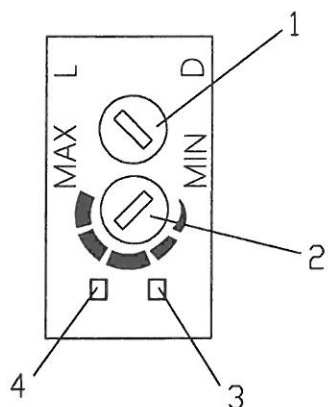
- 取下定位塊H



NTD77 切刀組電眼調車說明書

步驟一

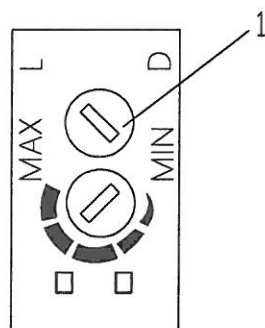
- 電眼顯示/操作裝置



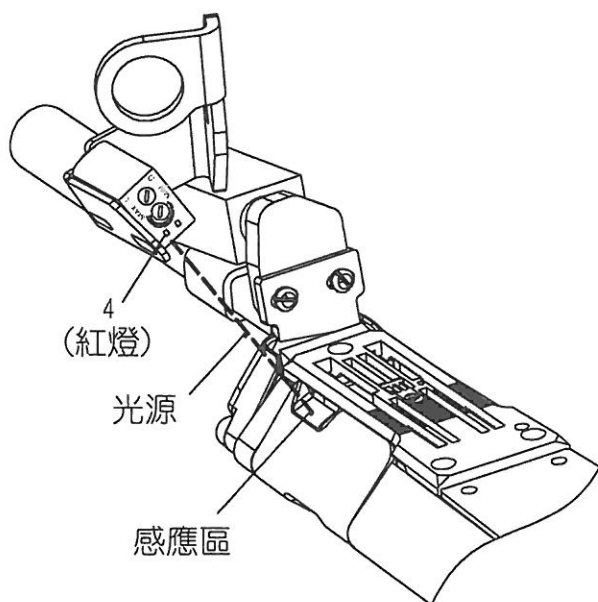
1	明暗開關	
2	可調靈敏度	
3	信號指示燈	黃色
4	操作指示燈	紅色

步驟二

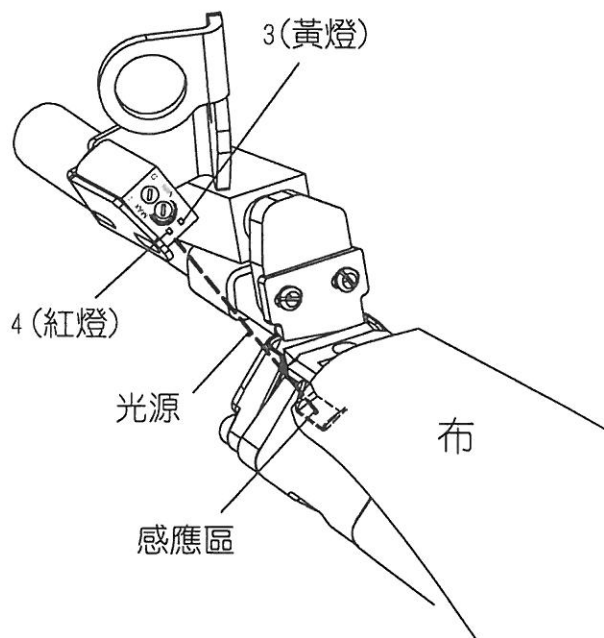
- 將1開關箭頭調至L位置



- 布未通過感應區只顯示4號燈(紅色)



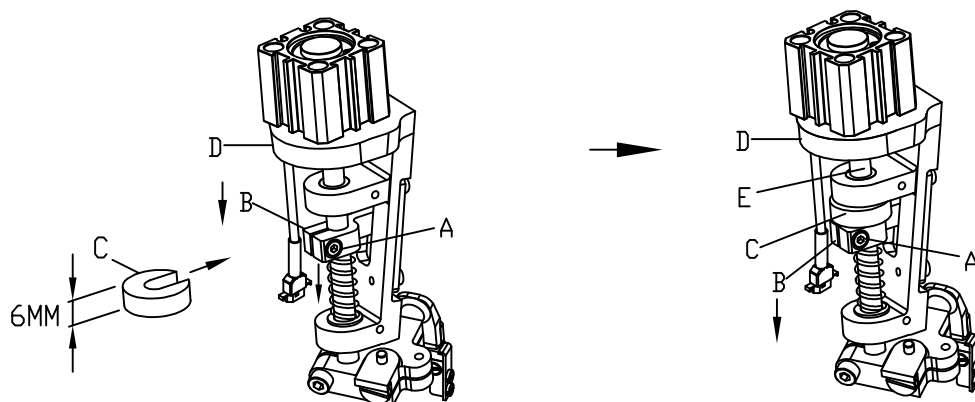
- 布通過感應區, 會亮起3號燈(黃色)
此時3, 4號燈同時存在



Adjustment illustration of Pneumatic type tape cutter for NTD77-TC028A & AS / TC028B & BS:

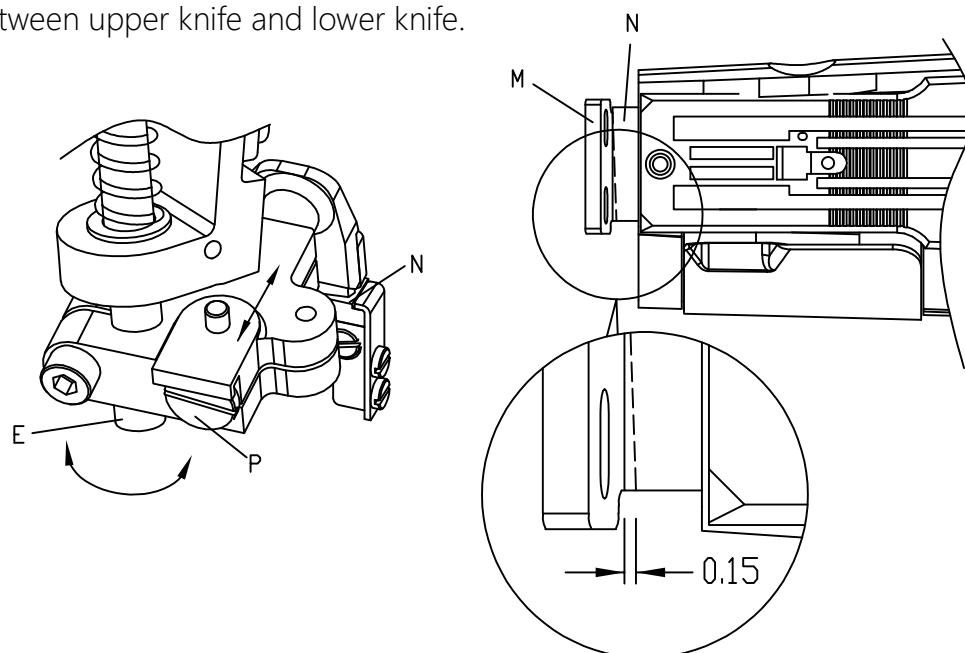
STEP 1 :

Loosening screw A, moving slider B downward, set bracket C between slider B and bracket D, then, tighten screw A.



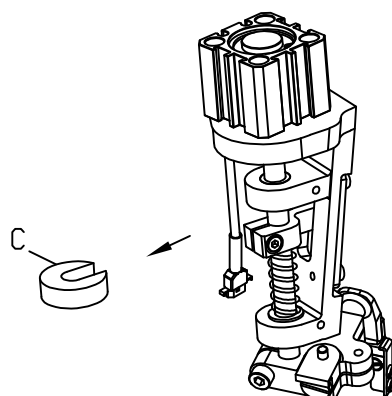
STEP 2 :

Turning Screw P and shaft E, adjusting the overlapping amount more than 0.15m.m. between upper knife and lower knife.



STEP 3 :

Take off bracket C.

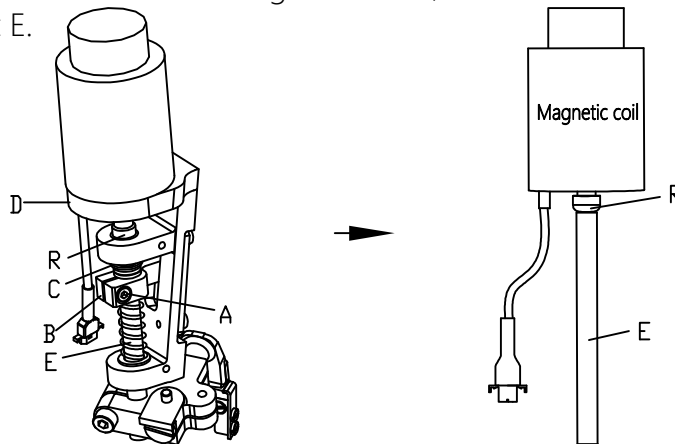


Adjustment illustration of Electric type tape cutter for NTD77-TC028C & CS:

STEP 1 :

Loosening screw A, washer C fits tightly with bracket D

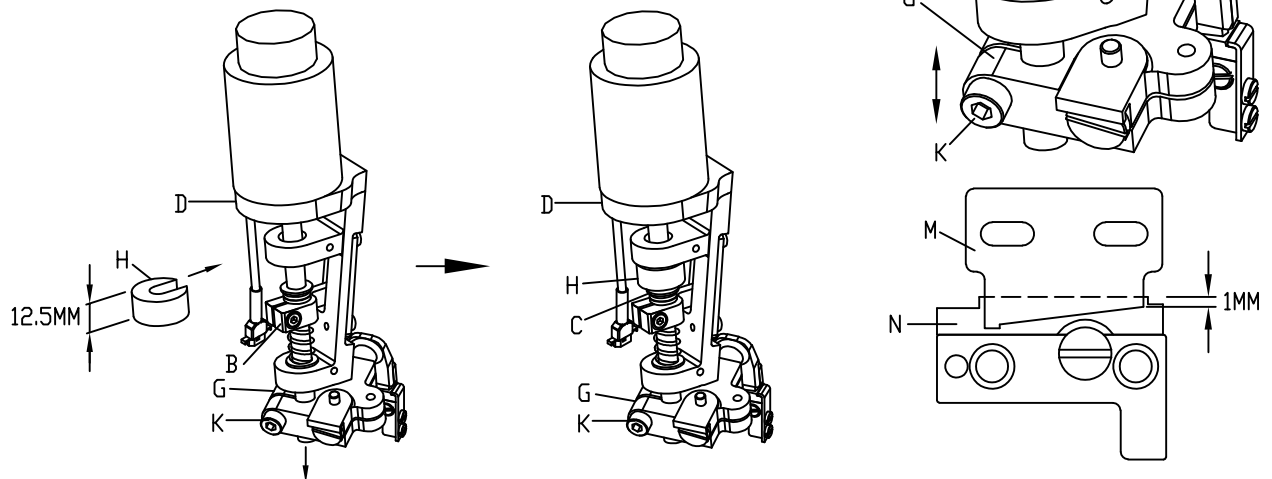
The shaft E is tightly combined with the magnetic coil R, and the screw A is locked to fix the slider B on the shaft E.



STEP 2 :

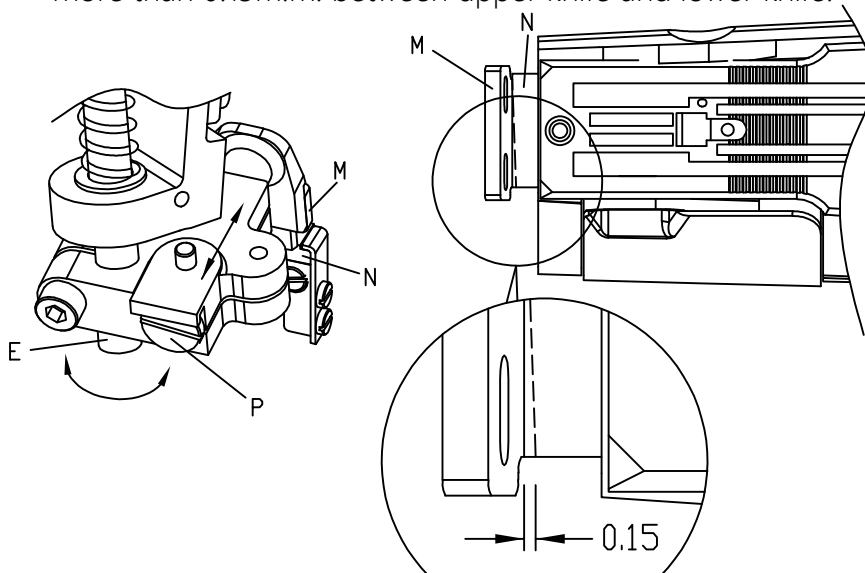
Pull the bracket G down, put the positioning block H between the bracket D and the washer C.

Adjusting the height of bracket G and make the overlapping amount between upper knife and lower knife approx.. 1 m.m.. Then, tighten screw K.



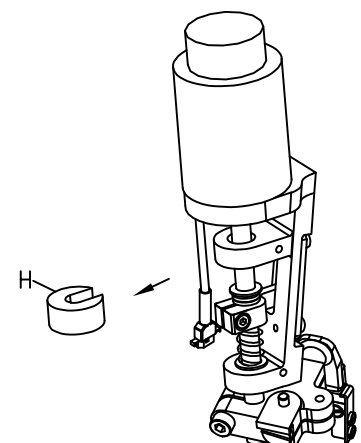
STEP 3 :

Tuning Screw P and shaft E, adjusting the overlapping amount more than 0.15m.m. between upper knife and lower knife.



STEP 4 :

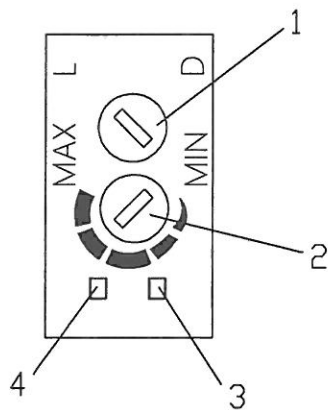
Take off bracket H.



NTD77 Adjustment illustration of edge sensor for tape cutter set.

STEP 1 :

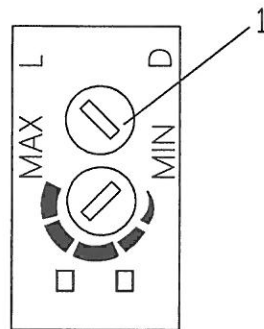
Sensor illustration/operation switch.



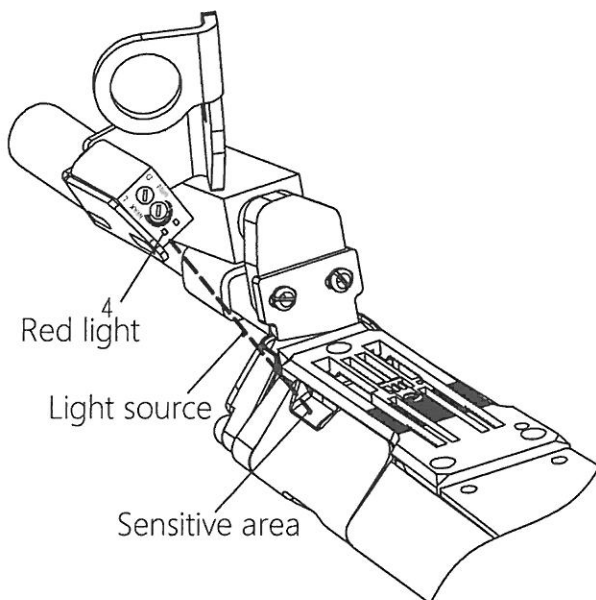
1	Illumination Switch
2	Adjustable Sensitivity Switch
3	Signal Instruction Light (Yellow)
4	Operation Instruction Light (Red)

STEP 2 :

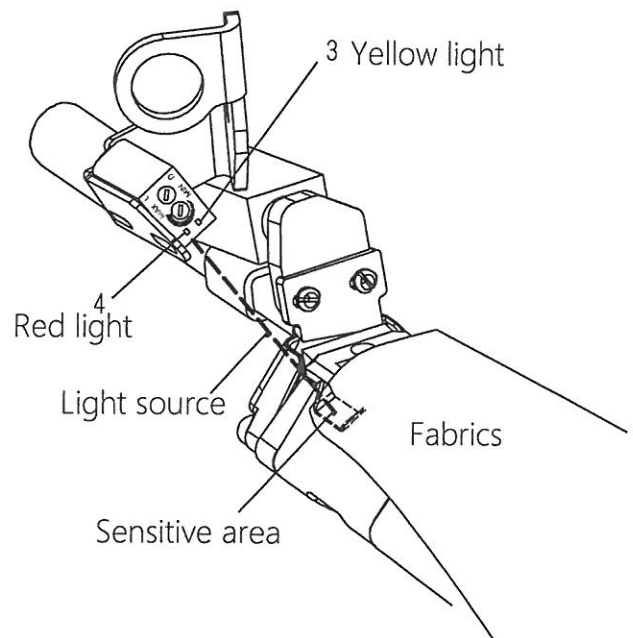
Turning Illumination Switch to "L" position

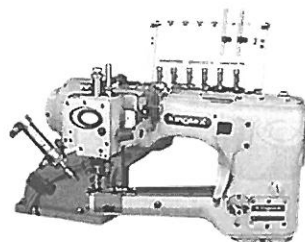


The instruction light will show red color if the fabrics does not pass thru sensitive area.

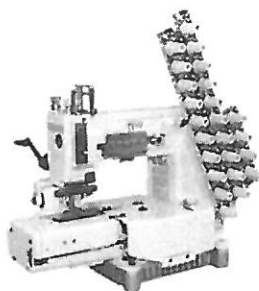


The instruction lights will show both red and yellow lights if the fabrics passed thru the sensitive area properly.

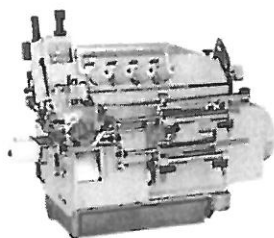




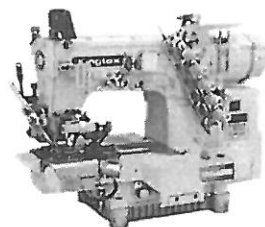
NTD77 / TC026
FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、 Elastic hemmer)



UHU9304-243-M14 / TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



精機機械廠股份有限公司
CHING CHI MACHINE CO., LTD
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